

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Woodland Oil Limited

The New Depot
Naylor Street
Parkgate
Rotherham
South Yorkshire
S62 6BP

Variation application number

EPR/AP3095EM/V007

Permit number

EPR/AP3095EM

The New Depot

Permit number EPR/AP3095EM

Introductory note

This introductory note does not form a part of the permit

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

This permit variation has been issued to implement guidance “Chemical waste: appropriate measures for permitted facilities”, “Non-hazardous and inert waste: appropriate measures for permitted facilities”, “Waste temperature exchange equipment: appropriate measures for permitted facilities”, and “Waste electrical and electronic equipment (WEEE): appropriate measures for permitted facilities”.

Changes introduced by this variation notice/statutory review

The Industrial Emissions Directive (IED) came into force on 7 January 2014 with the requirement to implement all relevant Best Available Techniques (BAT) Conclusions as described in the Commission Implementing Decision. Article 21(3) of the IED requires the Environment Agency to review conditions in permits that it has issued and to ensure that the permit delivers compliance with relevant standards, within four years of the publication of updated decisions on Best Available Techniques (BAT) Conclusions. The BAT Conclusions for Waste Treatment (the BREF) were published on 17 August 2018 following a European Union wide review of BAT, implementing decision (EU) 2018/1147 of 10 August 2018.

On 18 November 2020, Chemical waste: appropriate measures for permitted facilities guidance was published on gov.uk. On 12 July 2021, Non-hazardous and inert waste: appropriate measures for permitted facilities guidance was published on gov.uk. On 13 July 2022, Waste electrical and electronic equipment (WEEE): appropriate measures for permitted facilities was published on gov.uk. On 13 July 2022, Waste temperature exchange equipment: appropriate measures for permitted facilities guidance was published on gov.uk. The guidance explains the standards that are relevant to regulated facilities with an environmental permit to treat or transfer chemical waste, providing indicative BAT for those sites.

This permit variation has been issued to update some of the conditions following a statutory review of the permits in the chemical waste treatment and transfer, WEEE treatment and transfer, WTEE treatment and transfer, and non-hazardous treatment and transfer and to implement the appropriate measures guidance. The opportunity has also been taken to consolidate the original permit and subsequent variations where appropriate.

Brief description of the process

The regulated facility comprises:

- treatment of hazardous waste;
- repackaging of hazardous waste;
- temporary storage of hazardous waste;
- tanker barrel washing;
- raw material storage;
- temporary storage of non-hazardous waste.

Treatment of waste includes:

- gravity oil separation for recovery;
- repackaging of hazardous waste.

The facility is a chemical waste treatment and transfer station used for the receipt, repackaging, bulking, treatment, storage, and transfer of hazardous wastes prior to third-party recycling, recovery, or disposal.

The facility receives waste oils from a range of sources by road tanker or in drums. Incoming wastes are sampled, analysed, and transferred to storage and treatment tanks. The primary treatment activity is the gravity separation of oil and water. During this process, free water settles out of the waste oil and is periodically transported off site for disposal at a licensed facility. The treated oil is then stored prior to onward recovery.

The site also undertakes the collection, sorting, storage, and transfer of hazardous and non-hazardous wastes for onward treatment or disposal. The permitted annual throughput is 24,750 tonnes of hazardous and non-hazardous waste. The maximum storage capacity is 336 tonnes of hazardous waste and 20 tonnes of non-hazardous waste.

The site installation activities are as follows:

- Section 5.3 Part A(1)(a)(ii) - Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving physico-chemical treatment;
- Section 5.3 Part A(1)(a)(iv) - Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving repackaging;
- Section 5.6 Part A(1)(a) - Temporary storage of hazardous waste with a total capacity exceeding 50 tonnes.

The site waste operation enables storage of non-hazardous waste including WEEE and batteries prior to transfer for disposal or recovery.

The site is located on the outskirts of Rotherham town centre within a mixed residential, commercial, and industrial area. The National Grid Reference is SK 43821 95285. The site covers approximately 0.18 hectares and is surrounded predominantly by commercial premises, with residential properties located opposite the site entrance.

There are currently no direct emissions to land or water from the installation. Process waters generated within the operational areas are collected and periodically transported off site to a suitably licensed disposal facility. Surface water and bund water are collected in sealed sumps located around the site perimeter and are subsequently removed off site for disposal. The facility currently comprises eight tanks, all of which are vented directly to atmosphere without abatement. Additional air emission points associated with treatment and storage activities will be fitted with suitable abatement following the completion of Improvement Conditions IC10a and IC10b.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Waste Management Licence issued - (EPR ref. - EPR/AP3095EM/V001 / V002)	18/02/2008	
Application EPR/AP3095EM/V003	Duly made 13/05/2009	
Request for Information	28/10/2009	Responses received 19/01/2010 & 14/04/2010
Variation Issued EPR/AP3095EM/V003	19/07/2010	

Status log of the permit		
Description	Date	Comments
Notice of change of registered office address	14/10/2011	
Variation Issued EPR/AP3095EM/V004	03/01/2012	
Agency variation determined EPR/AP3095EM/V005	11/03/2014	Agency variation to implement the changes introduced by IED
Application EPR/AP3095EM/V006	Duly made 24/06/2014	Variation to add new waste types
Variation issued EPR/AP3095EM/V006	23/07/2014	
Permit review - Regulation 61 Notice sent to operator	18/11/2021	Regulation 61 Notice requiring information for statutory review of permit.
Permit review – Regulation 61 Notice response	22/12/2021	Response received from the operator.
Permit Review – Application (variation and consolidation) EPR/AP3095EM/V007	Environment Agency Initiated Variation	Statutory review of permit occasioned by: • Waste Treatment BAT Conclusions published on 17 August 2018. • Chemical waste: appropriate measures for permitted facilities published 18 November 2020. • Non-hazardous and inert waste: appropriate measures for permitted facilities published 12 July 2021. • Waste electrical and electronic equipment (WEEE): appropriate measures for permitted facilities published 13 July 2022. • Waste temperature exchange equipment: appropriate measures for permitted facilities published 13 July 2022.
Additional information received in response to the Request for Further Information (RFI) dated 12/05/2026	03/06/2026	Response received from the operator with information including: • Compliance with Waste electrical and electronic equipment (WEEE) appropriate measures; • Compliance with Waste temperature exchange equipment (WTEE) appropriate measures; • Storage arrangements; • Updated site infrastructure plan.
Environment Agency Initiated Variation	11/08/2026	Completed Improvement Conditions IC1, IC2, IC3, IC4, IC5, IC6, IC7 removed from the permit.
Environment Agency Waste Treatment Sector Review Permit reviewed Variation determined EPR/AP3095EM/V007	18/09/2026	Varied and consolidated permit issued.

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies and consolidates

Permit number

EPR/AP3095EM

Issued to

Woodland Oil Limited ("the operator")

whose registered office is

The New Depot

Naylor Street

Parkgate

Rotherham

South Yorkshire

S62 6BP

company registration number **03191380**

to operate regulated facilities at

The New Depot

Naylor Street

Parkgate

Rotherham

South Yorkshire

S62 6BP

to the extent set out in the schedules.

The notice shall take effect from 18/09/2026

Name	Date
Hannah Finney	18/09/2026

Authorised on behalf of the Environment Agency

Schedule 1

All conditions have been varied by the consolidated permit as a result of an Environment Agency initiated variation.

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/AP3095EM

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/AP3095EM/V007 authorising,

Woodland Oil Limited ("the operator"),

whose registered office is

The New Depot

Naylor Street

Parkgate

Rotherham

South Yorkshire

S62 6BP

company registration number **03191380**

to operate an installation and waste operations at

The New Depot

Naylor Street

Parkgate

Rotherham

South Yorkshire

S62 6BP

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Hannah Finney	18/09/2026

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.4 The operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 For the following activities referenced in schedule 1, table S1.1 AR1 to AR6 the operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 For the following activities referenced in schedule 1, table S1.1 AR1 to AR6 the operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the “activities”).
- 2.1.2 Waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

- 2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation (“plan”) specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
- (a) it is of a type and quantity listed in schedule 2 table(s) S2.2, S2.3, S2.4; and
 - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
- (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

2.4 Hazardous waste storage and treatment

- 2.4.1 Hazardous waste shall not be mixed, either with a different category of hazardous waste or with other waste, substances or materials, unless it is authorised by schedule 1 table S1.1 and appropriate measures are taken.

2.5 Improvement programme

- 2.5.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.5.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 table S3.1.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.4 Noise and vibration

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.4.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
 - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
- (a) point source emissions specified in table S3.1;
 - (b) process monitoring specified in table S3.2.
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 table S3.1 unless otherwise agreed in writing by the Environment Agency.

3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
- (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.7 Fire prevention

- 3.7.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.

3.7.2 The operator shall:

- (c) if notified by the Environment Agency that the activities are giving rise to a risk of fire, submit to the Environment Agency for approval within the period specified, a fire prevention plan which prevents fires and minimises the risk of pollution from fires;
- (d) implement the fire prevention plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

4.1.1 All records required to be made by this permit shall:

- (a) be legible;
- (b) be made as soon as reasonably practicable;
- (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
- (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 For the following activities referenced in schedule 1, table S1.1 AR1 to AR6 a report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production/treatment data set out in schedule 4 table S4.2; and
- (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.
- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.

4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.

4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.

4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (c) any change in the operator's name or address; and
- (d) any steps taken with a view to the dissolution of the operator.

In any other case:

- (a) the death of any of the named operators (where the operator consists of more than one named individual);
- (b) any change in the operator's name(s) or address(es); and

- (c) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.

4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:

- (a) the Environment Agency shall be notified at least 14 days before making the change; and
- (b) the notification shall contain a description of the proposed change in operation.

4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.

4.4 Interpretation

4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.

4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR1	Section 5.3 Part A(1)(a)(ii) Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving physico-chemical treatment.	Treatment of hazardous waste for the purpose of recovery. R3 Recycling / reclamation of organic substances which are not used as solvents.	From treatment of hazardous oily wastes and oil-water mixtures by screening and gravity separation in tank 12 (oily water tank) as shown on site plan in schedule 7 to storage of treated waste oil and process effluent. No more than 30 tonnes per day of hazardous waste shall be treated. The following wastes shall not be blended or mixed: - wastes which react with one another; - wastes which could be recovered with other wastes if this means that the waste must now be sent for disposal or a lower form of recovery; - oils where this could negatively affect their regeneration or recycling; - waste to deliberately dilute it. Treatment shall take place in a dedicated area within the enclosed tank using abatement on an impermeable surface with sealed drainage. Recovered waste oil shall be stored in tank 13 (wet oil tank) prior to transfer off-site, aqueous waste shall be stored in tank 9 (water tank) and tank 10 (water tank) prior to transfer off-site. All treated waste and product shall be stored on an impermeable surface with sealed drainage for no longer than 6 months. No more than 336 tonnes of hazardous waste shall be stored on site at any one time. No waste types shall be submitted to this activity other than those hazardous wastes specified in Schedule 2, Table S2.2.

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR2	Section 5.3 Part A (1)(a)(iv) Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving repackaging.	Repackaging of hazardous waste. R12 Exchange of waste for submission to any of the operations numbered R1 to R11 (repackaging). D14 Repackaging prior to submission to any of the operations numbered D1 to D13.	From receipt of waste to repackaging of waste. Repackaging is limited to: - taking a waste package (for example a bag, jar, drum or box) out of one cart or bulk container (for example a skip) and placing it into another cart or bulk container (for example, a skip); - taking a waste package from a cart or bulk container (for example, skip) and placing it onto a pallet or vehicle; - taking a waste package from a pallet and placing it into a cart or bulk container (for example, skip); - transferring, removing or separating waste from its primary packaging (for example container, bags, bins, boxes). Wastes that are combined together during repackaging activities shall be materially the same and not change the waste's chemical composition or characteristics. Repackaging of volatile materials shall take place within an enclosed bunded building with local exhaust ventilation (LEV) abatement. Repackaging of non-volatile materials shall take place on impermeable surfacing with sealed drainage. Repackaging of waste shall not change either the maximum storage times for waste on site or the amount that can be stored at any one time. No waste types shall be submitted to this activity other than those hazardous wastes specified in Schedule 2, Table S2.3.
AR3	Section 5.6 Part A(1)(a) Temporary storage of hazardous waste with a total capacity exceeding 50 tonnes.	Temporary storage of hazardous waste. R13 Storage of waste pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection,	From receipt and storage of hazardous waste on site to its treatment, repackaging on site; or its transfer off-site. The amount of hazardous waste stored on site at any one time shall not exceed 336 tonnes.

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
		on the site where it is produced). D15 Storage pending any of the operations numbered D1 to D14 (excluding temporary storage, pending collection, on the site where the waste is produced).	Wastes shall be stored in the following locations, as shown on the site plan in Schedule 7: • Tanks 9, 10, 11, 12, 13, 14, 15, and 16; • the warehouse; • the waste reception area (Location 6); • the waste unloading area (Location 17); • the empty drum storage area (Location 18); • the waste out storage bays (Location 19); • Flammable waste storage area (Location 20); • the general waste skip (Location 22). Lamps shall be stored in rigid lidded, leakproof and weatherproof containers. The storage capacity for lamps shall not exceed 30 tonnes at any one time. The storage capacity for flat panel display equipment shall not exceed 30 tonnes at any one time. CRT equipment shall be stored in cages, bulk bags or securely on pallets to prevent breakage. All flat panel display equipment shall be stored in cages, stillages or securely on pallets. Flat panel display equipment which may contain cold cathode fluorescent backlights shall be stored under weatherproof covering. All batteries shall be stored in either appropriate weatherproof containers, or in appropriate containers within a building on an impermeable surface with a sealed drainage system. Lead acid batteries shall be stored upright with terminals taped off or capped, in acid proof containers to prevent leaks and short circuits.

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
			Nickel metal hydride (Ni-MH) batteries shall be stored in a way that will prevent them being damaged. Li-ion batteries shall be stored to prevent them from: • coming into contact with any liquids; • being damaged or shorting; • being exposed to high temperatures. Aerosol canisters shall be securely stored under cover in well-ventilated containers, and within a caged storage area. Up to 50 tonnes of aerosol canisters shall only be stored for up to 3 months. All other wastes shall be stored on site for no longer than 6 months. Notwithstanding the limits given above where a shorter storage time period is given in an agreed management plan then that time period shall take precedence. Waste shall be stored on impermeable surfacing with sealed drainage. No waste types shall be submitted to this activity other than those hazardous wastes specified in Schedule 2, Table S2.3.
Directly Associated Activity			
AR4	Tanker washing	Washing of waste residue from tanker barrels after the delivery of waste.	From the washing of tanker barrels in the washing bay and the collection of effluent water, to removal of the effluent off-site for disposal. Washing of tanker barrels shall take place on an impermeable surface with sealed drainage. Fugitive emissions shall be minimised during tanker washing. The minimum amount of water shall be used to wash out tankers to avoid dilution.

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR5	Surface water collection and storage.	Collection and temporary storage of site surface water within the interceptor system prior to removal off-site for treatment.	From the collection of site surface water to removal off-site for disposal or recovery.
AR6	Raw material handling and storage.	Raw material handling and storage.	From receipt and storage to point of use.

Waste Operations		
Activity reference	Description of activities for waste operations	Limits of activities
AR7	Storage of non-hazardous waste. R13: Storage of waste pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is produced). D15 Storage pending any of the operations numbered D1 to D14 (excluding temporary storage, pending collection, on the site where the waste is produced).	From receipt and storage of non-hazardous waste on site to its transfer off-site. The amount of non-hazardous waste stored on site at any one time shall not exceed 20 tonnes. Waste shall be stored on impermeable surfacing with sealed drainage. All batteries shall be stored in either appropriate weatherproof containers, or in appropriate containers within a building on an impermeable surface with a sealed drainage system. Li-ion batteries shall be stored to prevent them from: • coming into contact with any liquids; • being damaged or shorting; • being exposed to high temperatures. Batteries shall be stored on site for no longer than 6 months.

		All wastes shall be stored on site for no longer than 6 months. Notwithstanding the limits given above where a shorter storage time period is given in an agreed management plan then that time period shall take precedence. No waste types shall be submitted to this activity other than those non-hazardous wastes specified in Schedule 2, Table S2.4.
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Table S1.2 Operating techniques		
Description	Parts	Date Received
Application	Answers to Sections 2d, 2e and 2.2 in Part C of application document reference EA/EPR/AP3095EM/V003, including supporting information submitted in appendices 5, 6, 7, 8 and 10.	13/05/2009
Response to Schedule 5 Notice dated 28/10/09	Response to questions 6, 7, 8, 12, 14, 16, 18, 19 and 20.	19/01/2010
Additional information	E-mail received from the Operator containing additional information relating to the fate of wash water and process water used on the site.	14/04/2010
Regulation 61 response – supporting documents	• Site operations compliance response; • SOP 001 PRE ACCEPTANCE SAMPLES; • SOP 003 WASTE ACCEPTANCE; • SOP 006 NON CONFORMING PRODUCT; • SOP 009 PROCESS FOR CLEANING TANKS DRUMS VESSELS ON SITE 2026; • SOP 010 PROCESS FOR STORAGE OF WASTE ON SITE 2026; • SOP 011 PROCESS OF LIQUID WASTES ON SITE 2026.	03/06/2026
Chemical waste: appropriate measures for permitted facilities Version published 18 November 2020	All parts of the appropriate measures guidance shall apply other than: those parts to which an improvement programme requirement applies in Table S1.3 (and only until the date that the improvement has been or must be met, whichever is the earlier).	N/A
Non-hazardous and inert waste: appropriate measures for permitted facilities. Version published 12 July 2021.	All parts of the appropriate measures guidance shall apply.	N/A
Waste electrical and electronic equipment (WEEE): appropriate	All parts of the appropriate measures guidance shall apply other than: • those parts listed below which are not applicable.	N/A

Table S1.2 Operating techniques		
Description	Parts	Date Received
measures for permitted facilities. Version published 13 July 2022.	The following parts of the appropriate measures guidance are not applicable: • Waste treatment appropriate measures. • Section 6.1 of the emissions control appropriate measures. • Emissions monitoring and limits appropriate measures.	
Waste temperature exchange equipment (WTEE): appropriate measures for permitted facilities. Version published 13 July 2022.	All parts of the appropriate measures guidance shall apply other than: • those parts listed below which are not applicable; The following parts of the appropriate measures guidance are not applicable: • Waste treatment appropriate measures. • Section 6.1 of the emissions control appropriate measures. • Emissions monitoring and limits appropriate measures.	N/A

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC8 Emissions control procedures	The operator shall review and update their emissions control procedures to ensure that they meet the requirements of the Environment Agency's guidance Chemical waste: appropriate measures for permitted facilities referred to in Table S1.2. Specifically, the operator must demonstrate that the following appropriate measure(s) of the guidance will be met: • You must contain storage tanks, silos and waste treatment plant (including shredders) to make sure you collect, extract and direct all process emissions to an appropriate abatement system for treatment before release (measure 6.1.1). • Where necessary, to prevent fugitive emissions to air from the storage and handling of wastes, you should use a combination of the following measures: • store and handle such wastes within a building or enclosed equipment • keep buildings and equipment under adequate negative pressure with an appropriate abated air circulation or extraction system • where possible, locate air extraction points close to potential emissions sources • use fully enclosed material transfer and storage systems and equipment, for example, conveyors, hoppers, containers, tanks and skips • use fast-acting or 'airlock' doors that default closed	15/01/2027

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	• keep building doors and windows shut to provide containment, other than when access is required • minimising drop height • use misting systems and wind barriers to prevent dust (measure 6.2.5). A copy of the updated procedure(s) shall be submitted to the Environment Agency for approval.	
IC9 Updated emissions inventory and H1 risk assessment (Air).	The operator shall submit a written report to the Environment Agency for assessment and written approval as required by sections 6.1, and 7.1 of Chemical waste: appropriate measures for permitted facilities. The emissions inventory must include information about the relevant characteristics of point source emissions to air. • Measure 6.1.3: "You must assess the fate and impact of the substances emitted to air, following the Environment Agency's risk assessment methodology". • Measure 7.1.1: "Your facility's emissions inventory must include information about the relevant characteristics of point source emissions to air". The report must include: a) The results and conclusions of the emissions monitoring and assessment undertaken in accordance with your emissions inventory. b) A comparison of the monitoring results with the limits listed in Schedule 3, Table S3.1. c) The results and conclusions from an assessment of the environmental impact of the emissions to air using all relevant parameters identified from your emissions inventory under (a) above. The assessment must be carried out using the Environment Agency's 'H1 Environmental Risk Assessment' tool (or equivalent as agreed with the Environment Agency) and/or modelling as required following our guidance: Air emissions risk assessment for your environmental permit - GOV.UK. Where it is concluded that the impact of an emission may be significant or exceeds an environmental standard (e.g. an environmental quality standard EQS) the operator shall: a) Review whether there is a need for emissions limits to be lower than the limits listed in Schedule 3, Table S3.1 in order to prevent exceedance of environmental standards. b) Propose revised emission limits that will prevent exceedance of the environmental standard(s). c) Include proposals for measures to mitigate the emission to meet the relevant emission limit (for example, the provision of additional treatment or	15/04/2027

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	abatement) and timescales for the implementation of these measures. The proposals shall be implemented within 6 months of approval of the report or as agreed in writing by the Environment Agency.	
IC10a Enclosure, extraction, collection and abatement of emissions from treatment area.	The operator shall submit a plan to the Environment Agency for approval for the enclosure, extraction and collection of emissions from treatment and storage vessels, and the installation, maintenance and operation of an abatement system designed to reduce VOC emissions from oil and hazardous waste storage and treatment tanks, including: • Oily water waste tank vent; • Oil waste tank vents; • Aqueous waste tank vents. The plan must demonstrate compliance with sections 5 and 6 of Chemical waste: appropriate measures for permitted facilities including measures: • Where an emission is expected, all treatment or reactor vessels must be enclosed. Only vent them to the atmosphere via an appropriate scrubbing and abatement system (subject to explosion relief) (measure 5.1.10). • You must contain storage tanks, silos and waste treatment plant (including shredders) to make sure you collect, extract and direct all process emissions to an appropriate abatement system for treatment before release (measure 6.1.1). • To reduce point source emissions to air (for example, dust, volatile organic compounds and odour) from the treatment of waste, you must use an appropriate combination of abatement techniques (measure 6.1.4). The plan shall detail: • the design of the abatement system • the monitoring measures in place for: - optimising and maintaining the operation; - optimising performance of the abatement system; - identifying optimal regeneration or replacement (where applicable) • the timescale for implementation. Where an alternative measure is proposed, the plan must contain: • detailed justification, including a risk assessment and cost/benefit analysis as per our guidance <u>Best available techniques: environmental permits - GOV.UK</u>.	17/05/2027

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	The plan shall be implemented in accordance with the Environment Agency's written approval.	
IC10b Abatement system	The agreed abatement system(s) approved under IC10a shall be installed and operated in accordance with the Environment Agency's written approval.	17/08/2027
IC11 Waste repackaging	The operator shall review and update their emissions management measures to ensure that they meet the requirements of the Environment Agency's guidance Chemical waste: appropriate measures for permitted facilities referred to in Table S1.2. Specifically, the operator must demonstrate that the following appropriate measures of the guidance will be met: a) For activity AR2 the operator shall demonstrate compliance with section 4.86 - Repackaging or mixing must only take place in a dedicated area or store which has the plant and equipment needed to deal with the specific risks of that process. For example, this could include abatement or local exhaust ventilation. A written report shall be submitted to the Environment Agency for approval detailing the proposed measures, an implementation plan, and timescales for implementation. The operator shall implement the improvements to the approved timescales.	15/04/2027
IC12 Update site plan	The operator shall review and update their site plan to include the information below: • A boundary line accurately and clearly identified in GREEN which encompasses the permitted area of your site. • Identify other geographic features (roads, rivers etc.). • Have a scale indicator and OS NGR indicated. • Emission and sampling points (to air, water and land where applicable) clearly shown. • Surfacing types. • Buildings (with any internal storage areas identified). • Storage bays, tanks, skips or any other designated storage areas. • Treatment plant. • Quarantine area. • Entrances and exits to be used by emergency services. A copy of the updated plan shall be submitted to the Environment Agency in writing for approval.	15/09/2027

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
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Table S2.2 Permitted waste types and quantities for treatment of hazardous waste involving gravity separation by activity AR1.	
Maximum quantity	The maximum annual throughput of waste for the site shall not exceed 24,750 tonnes for all activities in aggregate.
Exclusions	Notwithstanding the listed wastes below, wastes which contain Persistent Organic Pollutants (POPs) are not permitted.
Waste code	Description
10	WASTES FROM THERMAL PROCESSES
10 02	wastes from the iron and steel industry
10 02 11*	wastes from cooling-water treatment containing oil
10 03	wastes from aluminium thermal metallurgy
10 03 27*	wastes from cooling-water treatment containing oil
10 04	wastes from lead thermal metallurgy
10 04 09*	wastes from cooling-water treatment containing oil
10 05	wastes from zinc thermal metallurgy
10 05 08*	wastes from cooling-water treatment containing oil
10 06	wastes from copper thermal metallurgy
10 06 09*	wastes from cooling-water treatment containing oil
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 07*	wastes from cooling-water treatment containing oil
10 08	wastes from other non-ferrous thermal metallurgy
10 08 19*	wastes from cooling-water treatment containing oil
12	WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 06*	mineral-based machining oils containing halogens (except emulsions and solutions)
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 10*	synthetic machining oils
13	OIL WASTES AND WASTES OF LIQUID FUELS (except edible oils, and those in chapters 05, 12 and 19)
13 01	waste hydraulic oils
13 01 04*	chlorinated emulsions
13 01 05*	non-chlorinated emulsions
13 01 09*	mineral-based chlorinated hydraulic oils
13 01 10*	mineral based non-chlorinated hydraulic oils

Table S2.2 Permitted waste types and quantities for treatment of hazardous waste involving gravity separation by activity AR1.

Maximum quantity	The maximum annual throughput of waste for the site shall not exceed 24,750 tonnes for all activities in aggregate.
Exclusions	Notwithstanding the listed wastes below, wastes which contain Persistent Organic Pollutants (POPs) are not permitted.
Waste code	Description
13 01 11*	synthetic hydraulic oils
13 01 12*	readily biodegradable hydraulic oils
13 01 13*	other hydraulic oils
13 02	waste engine, gear and lubricating oils
13 02 04*	mineral-based chlorinated engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils
13 02 06*	synthetic engine, gear and lubricating oils
13 02 07*	readily biodegradable engine, gear and lubricating oils
13 02 08*	other engine, gear and lubricating oils
13 03	waste insulating and heat transmission oils
13 03 06*	mineral-based chlorinated insulating and heat transmission oils other than those mentioned in 13 03 01
13 03 07*	mineral-based non-chlorinated insulating and heat transmission oils
13 03 08*	synthetic insulating and heat transmission oils
13 03 10*	other insulating and heat transmission oils
13 04	bilge oils
13 04 01*	bilge oils from inland navigation
13 04 02*	bilge oils from jetty sewers
13 04 03*	bilge oils from other navigation
13 05	oil/water separator contents
13 05 02*	sludges from oil/water separators
13 05 03*	interceptor sludges
13 05 06*	oil from oil/water separators
13 05 07*	oily water from oil/water separators
13 07	wastes of liquid fuels
13 07 01*	fuel oil and diesel
13 07 03*	other fuels (including mixtures)
16	WASTES NOT OTHERWISE SPECIFIED IN THE LIST
16 07	wastes from transport tank, storage tank and barrel cleaning (except 05 and 13)
16 07 08*	wastes containing oil

Table S2.3 Permitted waste types and quantities for repackaging (AR2) and storage (AR3) of hazardous waste.	
Maximum quantity	The maximum annual throughput of waste for the site shall not exceed 24,750 tonnes for all activities in aggregate.
Exclusions	None
Waste code	Description
08	WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS
08 04	wastes from MFSU of adhesives and sealants (including waterproofing products)
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances
10	WASTES FROM THERMAL PROCESSES
10 02	wastes from the iron and steel industry
10 02 11*	wastes from cooling-water treatment containing oil
10 03	wastes from aluminium thermal metallurgy
10 03 27*	wastes from cooling-water treatment containing oil
10 04	wastes from lead thermal metallurgy
10 04 09*	wastes from cooling-water treatment containing oil
10 05	wastes from zinc thermal metallurgy
10 05 08*	wastes from cooling-water treatment containing oil
10 06	wastes from copper thermal metallurgy
10 06 09*	wastes from cooling-water treatment containing oil
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 07*	wastes from cooling-water treatment containing oil
10 08	wastes from other non-ferrous thermal metallurgy
10 08 19*	wastes from cooling-water treatment containing oil
12	WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 06*	mineral-based machining oils containing halogens (except emulsions and solutions)
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 08*	machining emulsions and solutions containing halogens
12 01 09*	machining emulsions and solutions free of halogens
12 01 10*	synthetic machining oils
13	OIL WASTES AND WASTES OF LIQUID FUELS (except edible oils, and those in chapters 05, 12 and 19)
13 01	waste hydraulic oils
13 01 01*	hydraulic oils, containing PCBs
13 01 04*	chlorinated emulsions
13 01 05*	non-chlorinated emulsions

Table S2.3 Permitted waste types and quantities for repackaging (AR2) and storage (AR3) of hazardous waste.	
Maximum quantity	The maximum annual throughput of waste for the site shall not exceed 24,750 tonnes for all activities in aggregate.
Exclusions	None
Waste code	Description
13 01 09*	mineral-based chlorinated hydraulic oils
13 01 10*	mineral based non-chlorinated hydraulic oils
13 01 11*	synthetic hydraulic oils
13 01 12*	readily biodegradable hydraulic oils
13 01 13*	other hydraulic oils
13 02	waste engine, gear and lubricating oils
13 02 04*	mineral-based chlorinated engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils
13 02 06*	synthetic engine, gear and lubricating oils
13 02 07*	readily biodegradable engine, gear and lubricating oils
13 02 08*	other engine, gear and lubricating oils
13 03	waste insulating and heat transmission oils
13 03 01*	insulating or heat transmission oils containing PCBs
13 03 06*	mineral-based chlorinated insulating and heat transmission oils other than those mentioned in 13 03 01
13 03 07*	mineral-based non-chlorinated insulating and heat transmission oils
13 03 08*	synthetic insulating and heat transmission oils
13 03 10*	other insulating and heat transmission oils
13 04	bilge oils
13 04 01*	bilge oils from inland navigation
13 04 02*	bilge oils from jetty sewers
13 04 03*	bilge oils from other navigation
13 05	oil/water separator contents
13 05 02*	sludges from oil/water separators
13 05 03*	interceptor sludges
13 05 06*	oil from oil/water separators
13 05 07*	oily water from oil/water separators
13 07	wastes of liquid fuels
13 07 01*	fuel oil and diesel
13 07 03*	other fuels (including mixtures)
15	WASTE PACKAGING, ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 01	packaging (including separately collected municipal packaging waste)
15 01 10*	packaging containing residues of or contaminated by hazardous substances
15 02	absorbents, filter materials, wiping cloths and protective clothing

Table S2.3 Permitted waste types and quantities for repackaging (AR2) and storage (AR3) of hazardous waste.	
Maximum quantity	The maximum annual throughput of waste for the site shall not exceed 24,750 tonnes for all activities in aggregate.
Exclusions	None
Waste code	Description
15 02 02*	absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by hazardous substances
16	WASTES NOT OTHERWISE SPECIFIED IN THE LIST
16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 07*	oil filters
16 01 13*	brake fluids
16 01 14*	antifreeze fluids containing hazardous substances
16 02	wastes from electrical and electronic equipment
16 02 13*	discarded equipment containing hazardous components other than those mentioned in 16 02 09 to 16 02 12
16 03	off-specification batches and unused products
16 03 03*	inorganic wastes containing hazardous substances
16 03 05*	organic wastes containing hazardous substances
16 05	gases in pressure containers and discarded chemicals
16 05 04*	gases in pressure containers (including halons) containing hazardous substances
16 06	batteries and accumulators
16 06 01*	lead batteries
16 06 02*	Ni-Cd batteries
16 06 03*	mercury-containing batteries
16 07	wastes from transport tank, storage tank and barrel cleaning (except 05 and 13)
16 07 08*	wastes containing oil
16 07 09*	wastes containing other hazardous substances
16 10	aqueous liquid wastes destined for off-site treatment
16 10 01*	aqueous liquid wastes containing hazardous substances
19	WASTES FROM WASTE MANAGEMENT FACILITIES, OFF-SITE WASTE WATER TREATMENT PLANTS AND THE PREPARATION OF WATER INTENDED FOR HUMAN CONSUMPTION AND WATER FOR INDUSTRIAL USE
19 08	wastes from waste water treatment plants not otherwise specified
19 08 10*	grease and oil mixture from oil/water separation other than those mentioned in 19 08 09
19 11	wastes from oil regeneration
19 11 03*	aqueous liquid wastes
20	MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL, INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS
20 01	separately collected fractions (except 15 01)

Table S2.3 Permitted waste types and quantities for repackaging (AR2) and storage (AR3) of hazardous waste.	
Maximum quantity	The maximum annual throughput of waste for the site shall not exceed 24,750 tonnes for all activities in aggregate.
Exclusions	None
Waste code	Description
20 01 21*	fluorescent tubes and other mercury-containing waste
20 01 33*	batteries and accumulators included in 16 06 01, 16 06 02 or 16 06 03 and unsorted batteries and accumulators containing these batteries

Table S2.4 Permitted waste types and quantities for storage of non-hazardous waste by activity AR7.	
Maximum quantity	The maximum annual throughput of waste for the site shall not exceed 24,750 tonnes for all activities in aggregate.
Exclusion	None
Waste code	Description
15	WASTE PACKAGING, ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 02	absorbents, filter materials, wiping cloths and protective clothing
15 02 03	absorbents, filter material, wiping cloths and protective clothing other than those mentioned in 15 02 02
16	WASTES NOT OTHERWISE SPECIFIED IN THE LIST
16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 15	antifreeze fluids other than those mentioned in 16 01 14
16 05	gases in pressure containers and discarded chemicals
16 05 05	gases in pressure containers other than those mentioned in 16 05 04
16 06	batteries and accumulators
16 06 04	alkaline batteries (except 16 06 03)
19	WASTES FROM WASTE MANAGEMENT FACILITIES, OFF-SITE WASTE WATER TREATMENT PLANTS AND THE PREPARATION OF WATER INTENDED FOR HUMAN CONSUMPTION AND WATER FOR INDUSTRIAL USE
19 08	wastes from waste water treatment plants not otherwise specified
19 08 09	grease and oil mixture from oil/water separation containing only edible oil and fats
20	MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL, INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS
20 01	separately collected fractions (except 15 01)
20 01 34	batteries and accumulators other than those mentioned in 20 01 33

Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter (Note 1)	Limit (incl. unit)	Reference Period (Note 2)	Monitoring frequency (Note 5)	Monitoring standard or method
A1 Emissions point location to be agreed upon completion of IC10a and IC10b	Tank 12 treatment tank vent via the abatement system.	Total Volatile Organic Compounds (TVOCs)	30 mg/m ³ (Note 3)	Average value of 3 consecutive measurements of at least 30 minutes each	Every 6 months	EN 12619
		Speciated Volatile Organic Compounds (Note 4)	No limit set	Average value of 3 consecutive measurements of at least 30 minutes each	Every 6 months	PD CEN/TS 13649
A2 Emissions point location to be agreed upon completion of IC10a and IC10b	Bulk waste storage tanks 9, 10, 11, 13, 14, 15 and 16 vent via the abatement system.	No parameter set	No limit set	-	-	As specified in Table S3.2
A3 Emissions point location to be agreed upon completion of IC11.	LEV and abatement serving repackaging area in the warehouse.	No parameter set	No limit set	-	-	As specified in Table S3.2
Note 1: In addition the operator shall also monitor for relevant waste gas parameters as required: flow, temperature, average concentration/load values of relevant substances (e.g. organic compounds, POPs such as PCBs), flammability, lower and upper explosive limits, reactivity and other substances which may affect gas treatment or plant safety (e.g. oxygen, nitrogen, water vapour, dust). Note 2: To the extent possible, the measurements shall be carried out at the highest expected emission state under normal operating conditions. Note 3: This limit does not apply if there are no carcinogenic, mutagenic or toxic for reproduction (CMR) substances present in the emission and the emission load is below 2 kg/h at the emission point. Note 4: All speciated VOCs and their concentrations shall be reported. Note 5: Monitoring frequencies may be reduced with the written agreement of the Environment Agency if emission levels are proven to be sufficiently stable.						

Table S3.2 Process monitoring requirements				
Emission point reference or source or description of point of measurement	Parameter	Monitoring frequency	Monitoring standard or method	Other Specifications
Abatement system on points A1 and A2	Efficiency assessment	As specified in the agreed abatement plan following completion of IC10a and IC10b.	Abatement shall be installed, maintained, operated and replaced in accordance with the manufacturer's recommendations and with the agreed abatement plan to be agreed with completion of IC10a and IC10b.	-
Emission point A3 from local exhaust ventilation serving repackaging area	Efficiency assessment	As specified in the agreed abatement plan following completion of IC11.	Abatement shall be installed, maintained, operated and replaced in accordance with the manufacturer's recommendations and with the agreed abatement plan to be agreed with completion of IC11.	-

Schedule 4 – Reporting

Parameters for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data			
Parameter	Emission or monitoring point/reference	Reporting period	First period begins
Emissions to air Parameters as required by condition 3.5.1.	A1.	Every 6 months	1 January
Process monitoring Parameters as required by condition 3.5.1	As specified in the agreed abatement plan upon completion of IC10a and IC10b.	Annually, or as agreed in writing by the Environment Agency.	1 January

Table S4.2 Annual production/treatment	
Parameter	Units
Hazardous waste treated - Recovery	tonnes
Hazardous waste treated - Disposal	tonnes

Table S4.3 Performance parameters		
Parameter	Frequency of assessment	Units
Water usage	Annually	cubic metres
Energy usage	Annually	MWh
Total raw material used	Annually	tonnes

Table S4.4 Reporting forms		
Media/parameter	Reporting format	Date of form
Point source emissions to air	Emissions to Air Reporting Form: version 1 or other form as agreed in writing by the Environment Agency	February 2026
Process monitoring	Process Monitoring Form, or other form as agreed in writing by the Environment Agency	February 2026
Water usage	Water Usage Reporting Form: version 1 or other form as agreed in writing by the Environment Agency	08/03/2021
Energy usage	Energy Usage Reporting Form: version 1 or other form as agreed in writing by the Environment Agency	08/03/2021
Other performance indicators	Other Performance Parameters Reporting Form: version 1 or other form as agreed in writing by the Environment Agency	08/03/2021

Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution	
To be notified within 24 hours of detection	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substance(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	
Measures taken, or intended to be taken, to stop the emission	

Time periods for notification following detection of a breach of a limit	
Parameter	Notification period

(c) Notification requirements for the breach of permit conditions not related to limits	
To be notified within 24 hours of detection	
Condition breached	
Date, time and duration of breach	
Details of the permit breach i.e. what happened including impacts observed.	
Measures taken, or intended to be taken, to restore permit compliance.	

(d) Notification requirements for the detection of any significant adverse environmental effect	
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substance(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of the operator

Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“building” is a covered structure enclosed on all vertical sides that provides sheltered cover and contains emissions of, for example, noise, particulate matter, odour and litter.

“CMR” means substances that are carcinogenic, mutagenic or toxic for reproduction in accordance with UK REACH, that is substances with classifications category 1A H340, H350, H360, category 1B H340, H350, H360, category 2 H341, H351, H361.

“container” is a receptacle for waste for example bags, bins, boxes, drums, IBCs and blister packs. Wastes may be packaged in more than one receptacle for example a bag in a box.

“D” means a disposal operation provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

“disposal” means any of the operations provided for in Annex I to the Waste Framework Directive.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission or background concentration limit.

“emissions to land” includes emissions to groundwater.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No. 1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“fugitive emission” means an emission to air, water or land from the activities which is not controlled by an emission limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“hazardous property” has the meaning in Annex III of the Waste Framework Directive.

“hazardous waste” has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005.

“impermeable surface” means a surface or pavement constructed and maintained to a standard sufficient to prevent the transmission of liquids beyond the pavement surface.

“Industrial Emissions Directive” means Directive 2010/75/EU of the European Parliament and of the Council of 24 November 2010 on industrial emissions, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“List of Wastes” means the list of wastes established by Commission Decision 2000/532/EC replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste, as amended from time to time.

“Leak detection and repair (LDAR) programme” means a structured approach to reduce fugitive emissions of organic compounds by detection and subsequent repair or replacement of leaking components. Currently, sniffing (described by EN 15446) and optical gas imaging methods are available for the identification of leaks under BAT 14 and section 6.2 of the Waste Treatment BAT Conclusions, Aug 2018.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“pests” means birds, vermin and insects.

“pollution” includes pollution of the environment, harm to human health and serious detriment to the amenities of the locality, resulting from the permitted activities.

“POPs” means persistent organic pollutants, which are the substances listed in Annexes I and II of the retained Regulation (EU) 2019/1021 as amended by The Persistent Organic Pollutants (Amendment) (EU Exit) Regulations 2020/1358 and The Persistent Organic Pollutants (Amendment) (EU Exit) Regulations 2022/1293.

“quarter” means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

“R” means a recovery operation provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

“recovery” means any of the operations provided for in Annex II to the Waste Framework Directive.

“sealed container” for the purposes of this permit, means a container which is fully enclosed, weatherproof, does not allow any solid or liquid content to escape and is lockable.

“sealed drainage” in relation to an impermeable surface means a drainage system with impermeable components which does not leak and which will ensure that:

- no liquid will run off the surface otherwise than via the system, and
- except where they may lawfully be discharged to foul sewer, all liquids entering the system are collected in a sealed sump.

“volatile organic compound” (VOC) means any organic compound as well as the fraction of creosote, having at 293.15 K a vapour pressure of 0.01 kPa or more, or having a corresponding volatility under the particular conditions of use.

“waste code” means the six-digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk.

“waste oils” means any mineral or synthetic lubrication or industrial oils which have become unfit for the use for which they were originally intended, such as used combustion engine oils and gearbox oils, lubricating oils, oils for turbines and hydraulic oils.

“Waste Framework Directive” or “WFD” means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“year” means calendar year ending 31 December.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

When the following terms appear in the waste code list in Schedule 2, Tables S2.2, S2.3, S2.4 for those tables they have the meaning given below:

“hazardous substance” means a substance classified as hazardous as a consequence of fulfilling the criteria laid down in parts 2 to 5 of Annex I to Regulation (EC) No 1272/2008.

“heavy metal” means any compound of antimony, arsenic, cadmium, chromium (VI), copper, lead, mercury, nickel, selenium, tellurium, thallium and tin, as well as these materials in metallic form, as far as these are classified as hazardous substances.

“PCBs” means:

- polychlorinated biphenyls
- polychlorinated terphenyls
- monomethyl-tetrachlorodiphenyl methane, Monomethyl-dichloro-diphenyl methane, Monomethyldibromodiphenyl methane
- any mixture containing any of the above mentioned substances in a total of more than 0.005% by weight.

“transition metals” means any of the following metals: any compound of scandium, vanadium, manganese, cobalt, copper, yttrium, niobium, hafnium, tungsten, titanium, chromium, iron, nickel, zinc, zirconium, molybdenum and tantalum, as well as these materials in metallic form, as far as these are classified as hazardous substances.

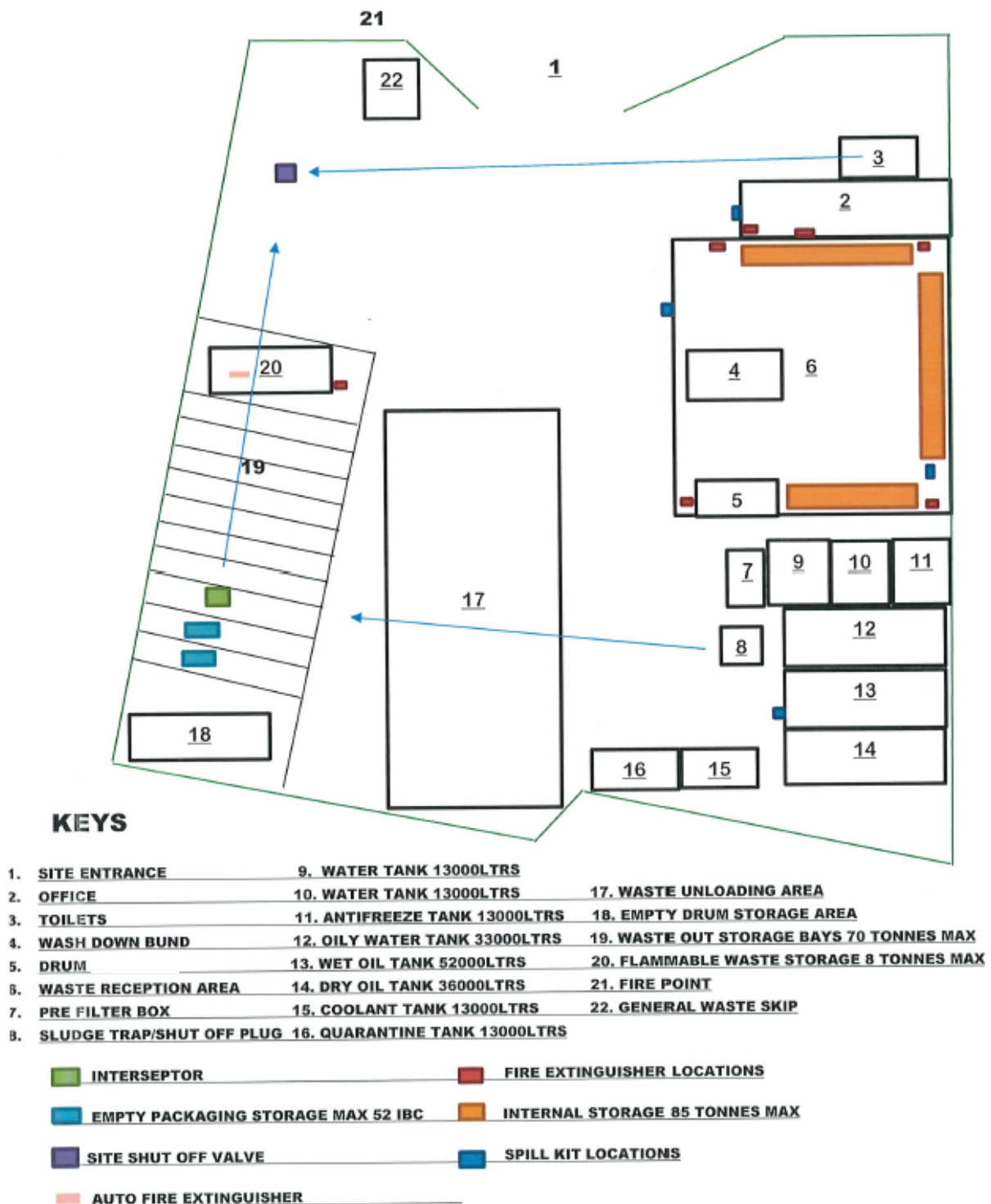
“stabilisation” means processes which change the hazardousness of the constituents in the waste and transform hazardous waste into non-hazardous waste.

“solidification” means processes which only change the physical state of the waste by using additives without changing the chemical properties of the waste.

“partly stabilised wastes” means wastes containing, after the stabilisation process, hazardous constituents which have not been changed completely into non-hazardous constituents and could be released into the environment in the short, middle or long term.

Schedule 7 – Site plan

Figure 1: Site location and permit boundary



END OF PERMIT