

Notice of variation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Moy Park Limited

Moy Park Primary Factory

Blenheim Road
Airfield Industrial Estate
Ashbourne
Derbyshire
DE6 1HA

Variation application number

EPR/TP3835PD/V008

Permit number

EPR/TP3835PD

Moy Park Primary Factory

Permit number EPR/TP3835PD

Introductory note

This introductory note does not form a part of the notice

The following notice gives notice of the variation of an environmental permit.

This variation authorises the following changes to the permit:

- Site throughput capacity increase to 436 tonnes per day.
- Sewer capacity discharged consent limit updated to 1550 m³/day in the permit to match the operators discharge consent limit with the sewer authority.
- Updated odour management plan (OMP) in regard to only for this application's changes to reflect the site increase of throughput and discharge.

The schedules specify the changes made to the original permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application TP3835PD	Received 18/04/2004	--
Further information requested	01/12/2004	Response received 01/12/2004
Further information requested	16/12/2004	Response received 20/12/2004
Request to extend determination to agreed date 31/12/2005	16/12/2004	--
Email notification of change of company name from Dove Valley (Ashbourne) Limited to Moy Park Limited	--	--
Permit determined	03/02/2005	--
DP3238UL-Transfer of permit- incorrect company details shown on original	29/06/2007	--
Variation EPR/TP3835PD/V003	27/08/2009	--
Application EPR/TP3835PD/V004 (variation)	Duly made 02/09/2010	Variation to emission points, processes and installation boundary (V004)
Schedule 5 regarding revised site plan and boiler size/location requested	23/10/2010	Response received 23/12/2010

Status log of the permit		
Description	Date	Comments
Variation EPR/TP3835PD determined	17/01/2011	--
Agency variation determined EPR/TP3835PD/V005	18/12/2013	Agency variation to implement the changes introduced by IED
Application EPR/TP3835PD/V006 (variation)	Duly made 26/11/2021	Application to install two new gas fired boilers.
Additional Information	13/01/2022	Boiler Emissions Data
Variation determined EPR/TP3835PD	16/02/2022	Notice of variation issued
Application EPR/TP3835PD/V007	Duly made 03/11/2025	Application to vary the permit to amend the details of the Medium Combustion Plant
Variation determined EPR/TP3835PD	18/03/2026	Notice of variation issued
Application EPR/TP3835PD/V008 (variation)	Duly made 16/06/2026	Application to increase site throughput capacity over the IED threshold for the regulated activity and increase process effluent discharge capacity
Variation determined EPR/TP3835PD	11/08/2026	Notice of variation issued

End of introductory note

Notice of variation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number

EPR/TP3835PD

Issued to

Moy Park Limited (“the operator”)

whose registered office is

The Food Park

39 Seagoe Industrial Estate

Craigavon

BT63 5QE

company registration number NI004842

to operate a regulated facility at

Moy Park Primary Factory

Blenheim Road

Airfield Industrial Estate

Ashbourne

Derbyshire

DE6 1HA

to the extent set out in the schedules.

The notice shall take effect from 11/08/2026

Name	Date
Shannon Nicholson	11/08/2026

Authorised on behalf of the Environment Agency

Schedule 1 – conditions to be deleted

None

Schedule 2 – conditions to be amended

The following conditions are amended as a result of the application made by the operator

Condition 1.1.1 refers to table 1.1.1 which is amended to update the information in AR1 and AR3 as follows:

Table 1.1.1 activities			
Activity Reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR1	Section 6.8 Part A(1)(b)	Automated killing of chickens, their preparation for human consumption via an automated evisceration plant	Reception of chickens, stunning, killing and bleeding, scalding, defeathering, eviscerating, chilling and weighing of approximately 436 tonnes per day via automated process line. Weighing packaging and despatching of chickens for wholesale, retail and Portions Factory
AR2	Section 6.8 Part A(1)(d)(i)	Cutting and portioning of whole chickens, flavouring of whole and portioned chicken	Reception of whole chickens from the neighbouring Whole Bird Plant, cutting through automated lines, basting (where flavourings are injected into or applied onto both whole and portioned chicken), chilling, packaging and despatching of chicken (whole and portioned) for customer
AR3	Section 5.4 Part A (1)(a)(ii)	Dissolved Air Flootation (DAF) Waste Water Treatment Plant	Treatment of waste water from evisceration, plucking, cleaning and surface water drainage by DAF. Water treated with coagulation agent, flocculating agent, pH adjusted and transferred to floatation unit where floc removed by skimmer. Treated water transferred to sewer or recycling plant. Operator is consented to discharge 1550 m ³ per day to sewer
	Directly Associated Activity		
AR4	Cleaning	Cleaning of Whole Bird and Portions plants	Cleaning of Whole Bird and Portions plants; basket, crate, module and container washing; cleaning of yard and vehicles

Table 1.1.1 activities			
Activity Reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR5	Storing and handling of raw materials and chemicals	Storage and handling of non-chicken raw materials and chemicals	Receipt, storage and handling of non-chicken raw materials and chemicals for Whole Bird and Portions plants and DAF wastewater treatment plant
AR6	Operation of Boiler Plant for the generation of hot water and steam for use in the production process	Combustion of natural gas in Boilers 1, 2, 3, 4 and 5 with an aggregated thermal input of 7.965 MW.	From receipt of fuels to emission of combustion gases for the purposes of generating hot water and steam. Boilers 1 and 5 shall not be operated at the same time

Condition 2.1.1 refers to table 2.1.1 which is amended to add updated operating techniques for this variation:

Table 2.1.1: Operating techniques		
Description	Parts	Date Received
Application	The response to questions 2.1 and 2.2 given in sections B2.1 and 2.2 of the application	18/04/2004
Application	The response to questions 3 in section	02/09/2010
Additional information Schedule 5 response	Site plan and clarification of process description	23/12/2010
Application	The responses to Parts C2 and C3 of the application and all submitted supporting information.	30/01/2021
Additional information	Boiler Emissions Data	13/01/2022
Additional Information	Approved Noise Management Plan (NMP) submitted and approved (via conditions 1.5.1 and 1.5.2)	17/02/2025
Application	The responses to Parts C2 and C3 of the application and all submitted supporting information	14/10/2025
	Email correspondence confirming operating hours of boiler 1	25/02/2026
Application	The responses to Parts C2 and C3 of the application and all submitted	19/05/2026

	supporting information, including updated odour management plan	
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Condition 1.2.1 refers to Schedule 5A which is amended to update the site boundary plan with a cleaner view and modern requirements.



Schedule 3 – conditions to be added

None