

# **Humber Industrial Cluster**



Map showing the Humber region

#### **Overview**

The Humber Industrial Cluster is located on the east coast of England, situated along the Humber Estuary. The cluster spans both banks of the estuary - East Yorkshire on the north bank and Lincolnshire on the south bank - which are connected by the Humber Bridge.

The region includes the UK's largest port complex; has 2 of 6 of the UK's oil refineries; has significant 'traditional' power generation capacity, energy from waste; and produces: lime, cement, steel, iron, glass and chemicals.

# **Key Environmental Capacity Challenges**

#### Water quality

# Reduced summer rainfall and increased river temperatures, since 2010, have lowered river flows and groundwater recharge.

 This is putting pressure on the Humber environment.

### Water availability

- No new water is available to abstract on South Humber bank.
- The industrial cluster will need an additional 181 million litres of water per day by 2050, posing a significant challenge given the existing water shortage.

### Flood risk

- Rising temperatures and changing precipitation patterns increase the risk and severity of flooding in the Humber region.
- A significant portion of the Humber region is already prone to flooding.

## Air quality

- The deployment of lowcarbon technologies, may lead to increased emissions of residual pollutants and nitrogen compounds.
- There is currently limited data on the expected emissions from new technologies and their cumulative impact on air quality.

#### Recommendations

To effectively deploy low-carbon technology in the Humber region we need to prioritise innovation and collaboration among stakeholders.

#### Innovation

**Reduce water use:** Prioritise water efficiency in both the design and operation of low-carbon technology to ensure sustainable use of water resources.

Research: Encourage the Government to support research and development of water-efficient carbon capture and hydrogen production technologies, ensuring they meet future environmental standards and sustainability goals.

Technology adaptation: Promote the adaptation of existing technologies to enhance water efficiency, reuse and recycling, minimising water abstractions and reducing

#### Collaboration

**Early engagement:** Foster early collaboration between Government, regulators, and industry to align environmental standards and strategies for deploying low-carbon technology.

**Local forum:** Establish local forums to facilitate discussions on environmental impacts and limitations, ensuring that stakeholders can share data, insights and best practices.

**Joint planning:** Encourage joint planning initiatives to anticipate and mitigate environmental risks, enhancing the resilience and sustainability of industrial clusters.

the impact on local ecosystems.