

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Clearwater DC 2001 Limited

Clearwater DC 2001 Ltd
Units 1- 4 Enterprise Park
Hunters Road
Corby
Northamptonshire
NN17 5JE

Variation application number

EPR/FB3708UK/V002

Permit number

EPR/FB3708UK

Clearwater DC 2001 Ltd

Permit number EPR/FB3708UK

Introductory note

This introductory note does not form a part of the notice

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

Clearwater DC 2001 Limited accepts hazardous and non-hazardous spent activated carbon for the purpose of repackaging prior to onward reprocessing and disposal off-site. The site is located approximately 3.5km east of Corby at (NGR: SP 91600 90206).

The facility, prior to this variation, was a regulated waste operation because the hazardous waste repackaging operations were limited to less than 10 tonnes per day and hazardous waste storage operations aggregated across all operations were limited to less than 50 tonnes at any given time.

Changes introduced by this variation (AR1 to AR3):

This variation is to allow increase in hazardous waste repackaging operation and temporary storage of hazardous waste activity. The facility is now an installation because the repackaging and the hazardous waste storage activities exceed the Industrial Emissions Directive (IED) thresholds. This variation adds the following installation activities to the permit:

- Activity reference AR1 (in Table S1.1): Section 5.3 A1 (a) (iv) - Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving repackaging prior to submission to any of the other activities listed in this Section or in Section 5.1
- Activity reference AR2 (in Table S1.1): Section 5.6 A1 (a) - Temporary storage of hazardous waste with a total capacity exceeding 50 tonnes.

Brief description of the hazardous waste repackaging and storage activities:

Hazardous spent activated carbon waste arrives on site in vessels (tanks), sealed bags and containers. On arrival, the waste is inspected and if there are any non-conformities identified against waste consignment notes, the waste is quarantined in a designated area. The non-conformities are logged, and waste is rejected pending return to the producer.

Before waste is accepted, representative samples are taken and sent for laboratory analysis. Waste undergoing checks is stored outside in a designated reception bay until results are returned. Following successful acceptance checks, waste is taken to the designated repackaging area located outside. Waste is removed from its primary container and the contents are transferred into Fabric Intermediate Bulk Bags (FIBCs). The transfer of waste is undertaken under enclosed condition, consisting of plastic sheeting placed between the tanker and FIBCs to prevent and minimise escape of dust.

Waste is transferred from tanks by suction to a Disab vacuum tanker. Once full, the tanker is lifted vertically and waste is discharged from the tanker outlet to FIBCs. At this stage, bags are connected directly to the Disab outlet to prevent dust release. Once repackaging is complete, the sealed bags are transferred by forklift to designated hazardous waste storage areas inside a building. Consignment notes are generated for repackaged waste and the waste is transferred to an appropriate regeneration, or disposal facility.

The repackaging and storage activities take place on a secondary contained area within a sealed drainage system.

Non-hazardous waste operation (AR4):

Clearwater DC 2001 facility accepts non-hazardous spent activated carbon waste in addition to the hazardous waste activities described above. Non-hazardous waste arrives on-site in sealed vessels and undergoes acceptance checks in accordance with non-hazardous waste acceptance procedures. Waste is rejected if it is incorrectly coded prior to acceptance. Waste that is accepted is transferred to the outside storage area prior to repackaging. Repackaging involves transferring waste from vessels into plastic lined bags which are then sealed. Following repackaging, waste is transferred to a designated non-hazardous storage bay within the building.

Waste transfer notes are created for the repackaged waste where it is stored pending shipment to an appropriate regeneration or recovery facility. Where recovery is not possible the waste is sent to an appropriate disposal facility.

Hazardous and non-hazardous wastes are stored separately and are not mixed.

The facility does not have any point source emissions to air or land. Uncontaminated water from roofs and non-operational areas is discharged off-site via a three-stage interceptor. Water generated by washing of containers is discharged to the foul sewer via emission point S1.

The site is within relevant screening distances of the Cowthick Quarry (SSSI) and six Local Wildlife Sites (LWS). The facility is not located within any other conservation or environmental protection designations.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application EPR/FB3708UK/A001	Duly made 07/02/2018	Application for a waste transfer station from Clearwater DC 2001 Limited.
Additional information received	14/05/2018	Schedule 5 response: updated Fire Prevention Plan (including site plan), application form B4 and Environmental Management System.
Additional information received	20/07/2018	Schedule 5 response: updated Fire Prevention Plan (including site plan) and confirmation of alarm and CCTV systems.
Additional information received	07/09/2018	Updated Fire Prevention Plan, confirmation of EWC codes and specifications of the detection system.
Permit determined EPR/FB3708UK	16/11/2018	Permit issued to Clearwater DC 2001 Limited.
Application EPR/FB3708UK/V002 (variation and consolidation)	Duly made 21/05/2024	Application to add new installation activities and update the permit to modern conditions.
Response received to the Schedule 5 Notice issued on 12/11/2024	06/12/2024	Schedule 5 response: information provided to questions regarding acceptance/rejection of hazardous and non-hazardous wastes, sampling and analysis procedures, confirmation of repackaging installation activities, accident management plan (AMP) and updated site plan.
Response received to the Schedule 5 Notice issued on 09/04/2025	25/04/2025	Updated Fire Prevention Plan (FPP) and Dust Emissions Management Plan (DEMP). Confirmation of hazardous and non-hazardous waste annual throughputs.

Status log of the permit		
Description	Date	Comments
Additional information received	30/05/2025	Updated hazardous and non-hazardous waste code tables. Procedures for hazardous waste repackaging process.
Variation determined and consolidation issued EPR/FB3708UK (EAWML number: 404435)	08/07/2025	Varied and consolidated permit issued.

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number

EPR/FB3708UK

Issued to

Clearwater DC 2001 Limited (“the operator”)

whose registered office is

**100 Boden Street
Glasgow
G40 3PX**

company registration number SC228149

to operate regulated facilities at

**Clearwater DC 2001 Ltd
Units 1 - 4 Enterprise Park
Hunters Road
Corby
Northamptonshire
NN17 5JE**

to the extent set out in the schedules.

The notice shall take effect from 08/07/2025

Name	Date
Peter Maksymiw	08/07/2025

Authorised on behalf of the Environment Agency

Schedule 1

All conditions have been varied by the consolidated permit as a result of the application made by the operator.

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/FB3708UK

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/FB3708UK/V002 authorising,

Clearwater DC 2001 Limited (“the operator”),

whose registered office is

**100 Boden Street
Glasgow
G40 3PX**

company registration number SC228149

to operate an installation and waste operations at

**Clearwater DC 2001 Ltd
Units 1 - 4 Enterprise Park
Hunters Road
Corby
Northamptonshire
NN17 5JE**

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Peter Maksymiw	08/07/2025

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.4 The operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3), the operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3), the operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the “activities”).
- 2.1.2 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3), waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

- 2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation (“plan”) specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
- (a) it is of a type and quantity listed in schedule 2 tables S2.2 and S2.3; and
 - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
- (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

Hazardous waste storage and treatment

- 2.3.7 Hazardous waste shall not be mixed, either with a different category of hazardous waste or with other waste, substances or materials, unless it is authorised by schedule 1 table S1.1 and appropriate measures are taken.

2.4 Improvement programme

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.4 Noise and vibration

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.4.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
 - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
- (a) point source emissions specified in tables S3.1, S3.2 and S3.3;
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.2 and S3.3 unless otherwise agreed in writing by the Environment Agency.

3.6 Fire prevention

3.6.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.

4 Information

4.1 Records

4.1.1 All records required to be made by this permit shall:

- (a) be legible;
- (b) be made as soon as reasonably practicable;
- (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
- (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3), a report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production/treatment data set out in schedule 4 table S4.2; and
- (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.

4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.

4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.

4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.

In any other case:

- (a) the death of any of the named operators (where the operator consists of more than one named individual);
- (b) any change in the operator's name(s) or address(es); and
- (c) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.

- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
- (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR1	Section 5.3 A1 (a) (iv) - Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving repackaging	<p>Repackaging of hazardous waste:</p> <p>R12 – Exchange of waste for submission to any of the operations numbered R1 to R11 (repackaging)</p> <p>D14 – Repackaging prior to submission to any of the operations numbered D1 to D13</p>	<p>From receipt of hazardous waste to its repackaging pending transfer offsite.</p> <p>Repackaging activities are limited to:</p> <ul style="list-style-type: none"> - Taking hazardous spent activated carbon from primary container tanks and transferring the contents into Fabric Intermediate Bulk Bags (FIBCs). - Decanting from tanker, containers and FIBCs must take place under plastic sheeting to prevent escape of dust during discharge. - Transferring hazardous waste activated carbon from container tanks and FIBCs to Disab tankers via suction system. - Decanting hazardous waste activated carbon from Disab outlet to FIBCs. FIBCs must be connected and clamped to the Disab outlet to prevent escape of dust during transfer. - Transfer of sealed bags and FIBCs via forklift to designated hazardous waste storage areas within the building. - Incidental container washing prior to reuse in the hazardous waste repackaging process. - Container wash must take place within a bunded area and on an impermeable surface within a sealed drainage system. - Wash water shall be discharged to Anglian Water sewer at emission point S1. <p>Wastes that are combined during repackaging activities shall be materially the same and not change the waste's chemical composition or characteristics.</p> <p>Repackaging activities shall be undertaken on an impermeable surface within a sealed drainage system.</p>

Table S1.1 activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
			No waste types shall be submitted to this activity other than those hazardous wastes specified in table S2.2.
AR2	Section 5.6 Part A(1)(a) - temporary storage of hazardous waste with a total capacity exceeding 50 tonnes	<p>Temporary storage of hazardous waste</p> <p>R13 – Storage of wastes pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is produced)</p> <p>D15 – Storage pending any of the operations numbered D1 to D14 (excluding temporary storage, pending collection, on the site where it is produced)</p>	<p>From receipt of hazardous waste consisting of spent activated carbon to its repackaging (under activity AR1) and hazardous activated carbon waste accepted for storage pending transfer off-site.</p> <p>The total quantity of waste stored on site at any one time (including both hazardous and non-hazardous waste) shall not exceed 1,980 tonnes.</p> <p>Waste shall be stored inside in dedicated hazardous waste bays on an impermeable surface with a sealed drainage system.</p> <p>Wastes shall be stored on site for up to a maximum of 6 months.</p> <p>Waste accepted by this activity are limited to those hazardous wastes specified in table S2.2.</p>
Directly Associated Activity			
AR3	Surface water collection and storage	Collection and storage of uncontaminated roof and site surface water	From the collection of uncontaminated roof and site surface water from non-operational areas only to re-use within the facility or discharge off-site through the emission point W1 via a three-stage interceptor.
Activity reference	Description of activities for waste operations		Limits of activities
AR4 – Non-hazardous waste treatment (repackaging) and storage	<p>R12: Repackaging of wastes for submission to any of the operations numbered R1 to R11</p> <p>R13: Storage of wastes pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is produced).</p> <p>D14: Repackaging prior to submission to any of the operations numbered D1 to D13</p>		<p>Treatment of waste shall be restricted to repackaging.</p> <p>Non-hazardous repackaging operations are limited to transferring spent activated carbon waste from primary containers and tanks into Fabric Intermediate Bulk Bags (FIBCs).</p> <p>Transferring of sealed bags/FIBCs via forklift to designated non-hazardous waste storage areas.</p> <p>Repackaging activities shall take place in a dedicated area and under plastic sheeting to prevent escape of dust.</p>

Table S1.1 activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
			<p>Repackaging activities must be undertaken on an impermeable surface within a sealed drainage system.</p> <p>Treatment of non-hazardous prior to disposal under D14 is limited to activated carbon waste deemed unsuitable for recovery.</p> <p>Incidental container washing prior to reuse in the non-hazardous waste repackaging process.</p> <p>Container washing shall take place within a bunded area and on an impermeable surface within a sealed drainage system.</p> <p>Wash water shall be discharged to Anglian Water sewer via the emission point S1.</p> <p>The total quantity of hazardous and non-hazardous waste stored on site at any one time shall not exceed 1,980 tonnes. Non-hazardous waste shall be stored indoors in a dedicated non-hazardous waste bay.</p> <p>Waste types as specified in Table S2.3.</p>

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application	Sections 3.0 to 5 of the document "Best Available Techniques (BAT) Assessment, dated 21/05/2025 provided in response to section 3a – technical standards, Part C3 of the application form.	Duly Made 11/06/2024
Additional information in response to Schedule 5 notice issued on 12/11/2024	Accident Management Plan (AMP), document reference: "Emergency (Accident) Management Plan (Incident Mitigation Plan)", v2, 2019	06/12/2024
	Process flow diagrams (PFDs) detailing process flows for hazardous and non-hazardous waste streams in document reference: "CW Process Flows", received on 06/12/2024	
	Clean water supply diagram provided in document reference: "Clean Water Plan A3", 01/05/2017	
	Waste water emissions diagram provided: document reference: "Wastewater Plan A3", dated 01/05/2017	
	Pre-acceptance and acceptance procedures, document reference: "Appendix 20: Waste Pre-Acceptance and Acceptance Procedures".	

Table S1.2 Operating techniques		
Description	Parts	Date Received
Additional information in response to Schedule 5 notice issued on 09/04/2025	Dust Emissions Management Plan (DEMP) v2, dated 20/05/2025	25/04/2025
	Fire Prevention Plan (FPP) v1, document ref: 14147, dated 20/05/2025	
Additional information received	Hazardous waste repackaging procedure CWTFS/SWP/023 from primary tanks to FIBCs	30/05/2025
	Updated EWC code tables and throughputs for hazardous and non-hazardous waste.	

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC1	<p>The operator shall provide a written emissions to sewer (Point S1 in Table S3.3) monitoring report for approval by the Environment Agency.</p> <p>The report shall include:</p> <ul style="list-style-type: none"> The sampling methodology used in accordance with: Monitoring discharges to water: guidance on selecting a monitoring approach - GOV.UK Analysis results of a minimum 12 representative samples analysed by a UKAS accredited laboratory. A review of the pollutants identified to determine whether hazardous pollutants are present and if so which ones; <p>Where hazardous pollutants are identified, the operator shall submit an H1 environmental impact assessment (for emission to sewer), comparing the pollutant concentrations against the relevant environmental quality standards (EQS), following the assessment methodology set out in the guidance published on our website; Surface water pollution risk assessment for your environmental permit - GOV.UK</p> <p>Based on the results of the monitoring programme and H1 assessment, the operator shall include in the report, a proposal for any improvements together with a timescale for implementation.</p> <p>The operator shall identify in the report any monitoring that is proposed on an ongoing basis to ensure that the discharge to sewer is characterised adequately.</p> <p>(Note that approval of reports under this improvement condition does not exclude the need for permit variation to implement the improvements identified in the report. Any variation may include the insertion of necessary emission limit values).</p>	Within 12 months of permit issue or other date agreed in writing with the Environment Agency
IC2	<p>The operator shall submit a report that provides written confirmation to the Environment Agency that the proposed improvements identified within the report approved under IC1 have been implemented and completed in accordance with the Environment Agency's written approval.</p> <p>(Note, approval of reports under this improvement condition does not preclude the need for permit variation application(s) to operate the</p>	Within 6 months of the report in relation to IC1 being submitted to the Environment Agency or such

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	improvements identified in the report and/or include any necessary emission limit values).	other date as may be agreed in writing with the Environment Agency

Schedule 2 – Waste types, raw materials and fuels

Raw materials and fuel description	Specification
--	--

Maximum quantity	The total quantity of wastes accepted under activities AR1 and AR2 shall not exceed 10,250 tonnes per year.
Waste code	Description
15	Waste packaging, absorbents, wiping cloths, filter materials and protective clothing not otherwise specified
15 02	absorbents, filter materials, wiping cloths and protective clothing
15 02 02*	absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by hazardous substances (spent activated carbon only)
19	Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use
19 13	wastes from soil and groundwater remediation
19 13 05*	sludges from groundwater remediation containing hazardous substances (spent ground remediation carbon filters only)

Maximum quantity	The total quantity of wastes accepted under activity AR4 shall not exceed 19,000 tonnes per year.
Waste code	Description
15	Waste packaging, absorbents, wiping cloths, filter materials and protective clothing not otherwise specified
15 02	absorbents, filter materials, wiping cloths and protective clothing
15 02 03	absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02 (spent activated carbon only)
19	Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use
19 05	wastes from aerobic treatment of solid wastes
19 05 99	spent carbon filtrate medium from industrial filters (spent activated carbon)
19 06	wastes from anaerobic treatment of solid wastes
19 06 99	spent carbon filtrate medium from industrial filters (spent activated carbon)
19 09	wastes from the preparation of water intended for human consumption or water for industrial use
19 09 04	spent activated carbon
19 13	wastes from soil and groundwater remediation
19 13 06	sludges from groundwater remediation other than those mentioned in 19 13 05 (spent ground remediation carbon filters only)

Schedule 3 – Emissions and monitoring

Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference Period	Monitoring frequency	Monitoring standard or method
None	No point source emissions to air are permitted	None	None	None	None	None

Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
W1 on site plan in schedule 7 - emission to a drain leading to the "Overflow Pond" at SP9198489845	Surface water from non-process areas via a three-stage interceptor	Oil and grease	No visible oil or grease	--	Weekly	Visual assessment

Emission point ref. & location	Source	Parameter	Limit (incl. Unit)	Reference period	Monitoring frequency	Monitoring standard or method
S1 on site plan in schedule 7 - emission to sewer (Anglian Water Corby WRC - WwTW)	Container washing bay	-- [Note 1]	-- [Note 1]	-- [Note 1]	-- [Note 1]	-- [Note 1]

Note 1 – Emission limits and monitoring requirements to be set only if required following completion of IC1 and IC2

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data			
Parameter	Emission or monitoring point/reference	Reporting period	Period begins
Point source emissions to water (other than sewer) Parameters as required by condition 3.5.1	W1	Every 6 months	1 January, 1 July
Point source emissions to sewer Parameters as required by condition 3.5.1	S1	Every 12 months	1 January

Table S4.2: Annual production/treatment	
Parameter	Units
Activated carbon recovered	Tonnes
Activated carbon disposed	Tonnes

Table S4.3 Performance parameters		
Parameter	Frequency of assessment	Units
Water usage	Annually	m ³
Energy usage	Annually	MWh

Table S4.4 Reporting forms		
Parameter	Reporting form	Form version number and date
Point source emissions to water (other than sewer)	Emissions to Water Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Point source emissions to sewer	Emissions to Sewer Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Water usage	Water Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Energy usage	Energy Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Other performance parameters	Other Performance Parameters Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021

Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution	
To be notified within 24 hours of detection	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Measures taken, or intended to be taken, to stop the emission	

Time periods for notification following detection of a breach of a limit	
Parameter	Notification period

(c) Notification requirements for the breach of permit conditions not related to limits	
To be notified within 24 hours of detection	
Condition breached	
Date, time and duration of breach	
Details of the permit breach i.e. what happened including impacts observed.	
Measures taken, or intended to be taken, to restore permit compliance.	

(d) Notification requirements for the detection of any significant adverse environmental effect	
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	

The dates of any unauthorised emissions from the facility in the preceding 24 months.	
---	--

Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of the operator

Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“building” is a covered structure enclosed on all vertical sides that provides sheltered cover and contains emissions of, for example, noise, particulate matter, odour and litter.

“container” is a receptacle for waste for example bags, bins, boxes, drums, IBCs and blister packs. Wastes may be packaged in more than one receptacle for example a bag in a box.

“D” means a disposal operation provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

“disposal” means any of the operations provided for in Annex I to the Waste Framework Directive.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission or background concentration limit.

“emissions to land” includes emissions to groundwater.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“fugitive emission” means an emission to air, water or land from the activities which is not controlled by an emission limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“hazardous property” has the meaning in Annex III of the Waste Framework Directive.

“hazardous waste” has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005.

“impermeable surface” means a surface or pavement constructed and maintained to a standard sufficient to prevent the transmission of liquids beyond the pavement surface.

“Industrial Emissions Directive” means Directive 2010/75/EU of the European Parliament and of the Council of 24 November 2010 on industrial emissions, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“List of Wastes” means the list of wastes established by Commission Decision [2000/532/EC](#) replacing Decision [94/3/EC](#) establishing a list of wastes pursuant to Article 1(a) of Council Directive [75/442/EEC](#) on waste and Council Decision [94/904/EC](#) establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive [91/689/EEC](#) on hazardous waste, as amended from time to time.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“pollution” includes pollution of the environment, harm to human health and serious detriment to the amenities of the locality, resulting from the permitted activities.

“quarter” means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

“R” means a recovery operation provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

“recovery” means any of the operations provided for in Annex II to the Waste Framework Directive.

“repackaging” is:

- taking a waste package for example a bag, drum or box out of one cart or bulk container for example, skip and placing it into another cart or bulk container for example, skip
- taking a waste package from a cart or bulk container for example, skip and placing it onto a pallet or vehicle
- taking a waste package from a pallet and placing it into a cart or bulk container for example, skip
- transferring, removing or separating waste from its primary packaging into another container

“sealed vessel or bag” for the purposes of this permit, means a vessel or bag which is fully enclosed, weather proof, does not allow any solid or liquid content to escape and is lockable.

“sealed drainage” in relation to an impermeable surface means a drainage system with impermeable components which does not leak and which will ensure that:

- no liquid will run off the surface otherwise than via the system, and
- except where they may lawfully be discharged, all liquids entering the system are collected in a sealed sump

“waste code” means the six digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk.

“Waste Framework Directive” or “WFD” means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“year” means calendar year ending 31 December.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

When the following terms appear in the waste code list in Schedule 2, table 2.2, for that table, they have the meaning given below:

“hazardous substance” means a substance classified as hazardous as a consequence of fulfilling the criteria laid down in parts 2 to 5 of Annex I to Regulation (EC) No 1272/2008.

“heavy metal” means any compound of antimony, arsenic, cadmium, chromium (VI), copper, lead, mercury, nickel, selenium, tellurium, thallium and tin, as well as these materials in metallic form, as far as these are classified as hazardous substances.

“PCBs” means.

- polychlorinated biphenyls
- polychlorinated terphenyls
- monomethyl-tetrachlorodiphenyl methane, Monomethyl-dichloro-diphenyl methane, Monomethyldibromodiphenyl methane
- any mixture containing any of the above mentioned substances in a total of more than 0.005% by weight.

“transition metals” means any of the following metals: any compound of scandium, vanadium, manganese, cobalt, copper, yttrium, niobium, hafnium, tungsten, titanium, chromium, iron, nickel, zinc, zirconium,

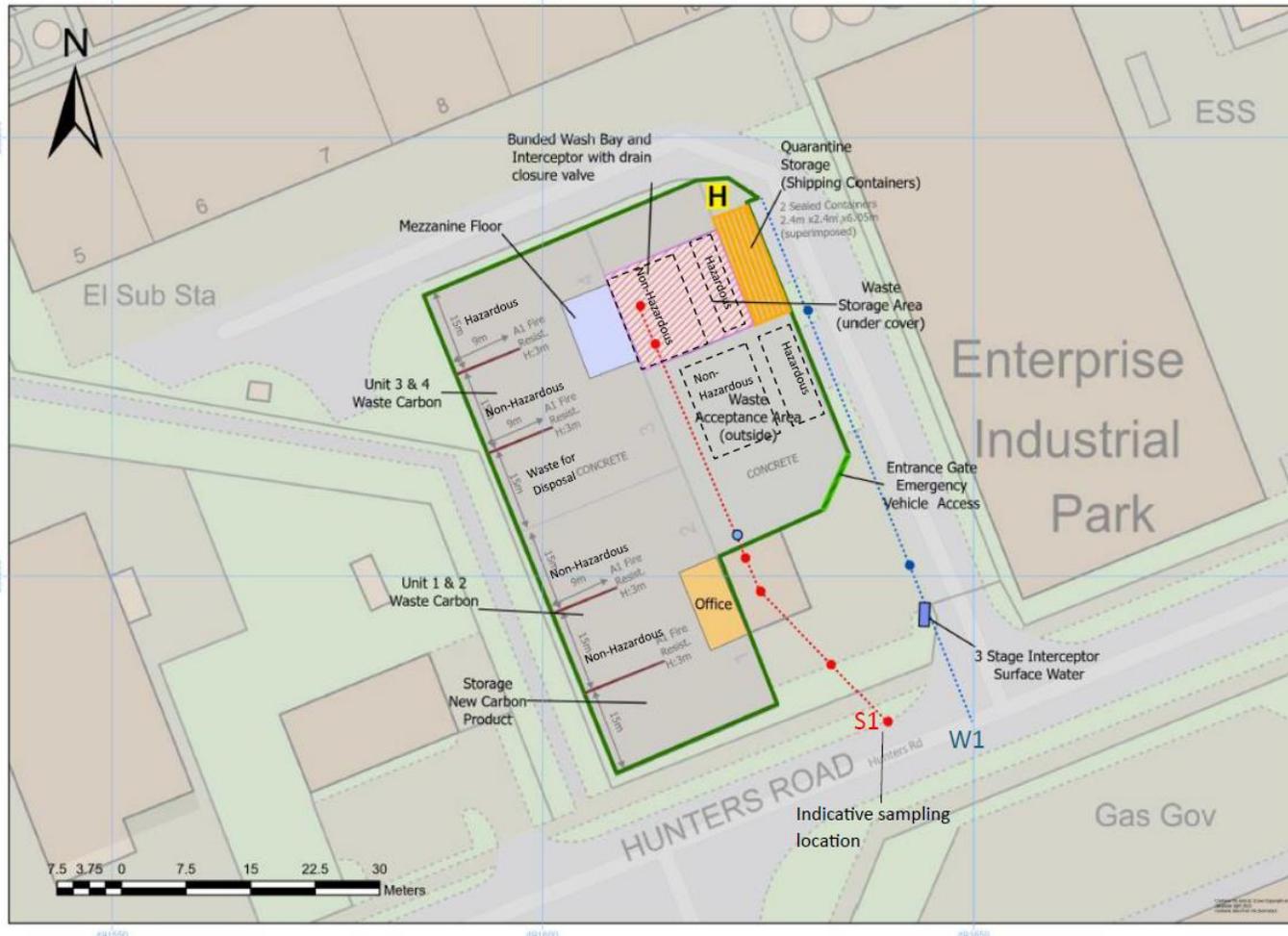
molybdenum and tantalum, as well as these materials in metallic form, as far as these are classified as hazardous substances.

“stabilisation” means processes which change the hazardousness of the constituents in the waste and transform hazardous waste into non-hazardous waste.

“solidification” means processes which only change the physical state of the waste by using additives without changing the chemical properties of the waste.

“partly stabilised wastes” means wastes containing, after the stabilisation process, hazardous constituents which have not been changed completely into non-hazardous constituents and could be released into the environment in the short, middle or long term.

Schedule 7 – Site plan



WPS Compliance Consulting Ltd

Legend

- Permit Boundary
- Foul Sewer Drain
- Surface Water Drain
- Manhole Cover
- Manhole Cover (Surface Water)
- Emergency Stop Valve
- H Fire Hydrant

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 All Dimensions to be checked on site and not scaled from this drawing.
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 This document and its design is copyright of WPSCC Ltd. and should not be reproduced in part or whole without permission.
 It shall be read in conjunction with accompanied consultant documents and associated project documents.
 All services to be checked on site and not scaled from this drawing.

Title: Indicative Site Layout & Storage	Date: 23/05/2024	Page Size: A3	Drawing Number: Clearwater-Site Layout-DW01
Site Location: 1-4 Enterprise Park, Hunters Road, Weldon North Industrial Estate, Corby, NN17 5JE	Version: FINAL	Scale: 1: 450	Grid reference: SP 91600 90206

END OF PERMIT

Permit number
EPR/FB3708UK

Signed: *[Name]*

Date: *[DD/MM/YY]*

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report your monitoring results.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Complete columns 1 to 5 using the information from schedule 3 of your permit. Complete columns 6 to 8 with your monitoring data. Add additional rows as necessary.

- ¹ Where an internationally recognised standard test method is used, give the reference number. Where another method that has been formally agreed with the Environment Agency, give the appropriate identifier. In other cases state the principal technique, for example gas chromatography.
- ² Give the result as the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, give the result as the 'minimum to maximum' of the measured values.
- ³ For non-continuous measurements give the date and time of the sample that produced the result. For continuous measurements give the percentage of the process operating time covered by the result.
- ⁴ Complete if the uncertainty associated with the result is not a 95% confidence interval. Leave blank for 95% confidence intervals.

Signed: *[Name]*

Date: *[DD/MM/YY]*

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report your monitoring results.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Complete columns 1 to 5 using the information from schedule 3 of your permit. Complete columns 6 to 8 with your monitoring data. Add additional rows as necessary.

- ¹ Where an internationally recognised standard test method is used, give the reference number. Where another method that has been formally agreed with the Environment Agency, give the appropriate identifier. In other cases state the principal technique, for example gas chromatography.
- ² Give the result as the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, give the result as the 'minimum to maximum' of the measured values.
- ³ For non-continuous measurements give the date and time of the sample that produced the result. For continuous measurements give the percentage of the process operating time covered by the result.
- ⁴ Complete if the uncertainty associated with the result is not a 95% confidence interval. Leave blank for 95% confidence intervals.

Water Usage Reporting Form

Permit number: EPR/FB3708UK

Operator: Clearwater DC 2001 Limited

Facility name: Clearwater DC 2001 Ltd

Water Usage Reporting Form: version 1, 08/03/2021

Reporting of water usage for the year [YYYY]

Water source	Water usage (m ³)	Specific water usage (m ³ /unit) ²
Mains water	<i>[insert annual usage in m³ where mains water is used]</i>	<i>[insert annual usage in m³/unit where mains water is used]</i>
Site borehole	<i>[insert annual usage in m³ where water is used from a site borehole]</i>	<i>[insert annual usage in m³/unit where water is used from a site borehole]</i>
River abstraction	<i>[insert annual usage in m³ where abstracted river water is used]</i>	<i>[insert annual usage in m³/unit where abstracted river water is used]</i>
Other – <i>[specify other water source where applicable. Add extra rows where needed]</i>	<i>[insert annual usage in m³ where applicable]</i>	<i>[insert annual usage in m³/unit where applicable]</i>
Total water usage	<i>[insert total annual water usage in m³]</i>	<i>[insert total annual water usage in m³/unit]</i>

Operator's comments

Signed: *[Name]*

Date: *[DD/MM/YY]*

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report your annual water usage.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Add additional rows as necessary.

Energy Usage Reporting Form

Permit number: EPR/FB3708UK

Operator: Clearwater DC 2001 Limited

Facility name: Clearwater DC 2001 Ltd

Energy Usage Reporting Form: version 1, 08/03/2021

Reporting of energy usage for the year [YYYY]

Energy source	Energy consumption / production (MWh)	Specific energy consumption (MWh/unit) ²
Electricity imported as delivered - source [specify source, e.g. supplied from the national grid]	<i>[insert annual consumption in MWh where electricity is imported]</i>	<i>[insert annual consumption in MWh/unit where electricity is imported]</i>
Electricity imported as primary energy 1 – conversion factor of [specify conversion factor used to convert electricity delivered to primary energy]	<i>[insert annual consumption in MWh where electricity is imported]</i>	<i>[insert annual consumption in MWh/unit where electricity is imported]</i>
Natural gas	<i>[insert annual consumption in MWh where natural gas is used]</i>	<i>[insert annual consumption in MWh/unit where natural gas is used]</i>
Gas oil – conversion factor of [specify conversion factor used to convert tonnes to MWh]	<i>[insert annual consumption in MWh where gas oil is used]</i>	<i>[insert annual consumption in MWh/unit where gas oil is used]</i>
Imported heat	<i>[insert annual consumption in MWh where heat is imported]</i>	<i>[insert annual consumption in MWh/unit where heat is imported]</i>
Other – <i>[specify other energy source and conversion factors where applicable, e.g. renewable fuel. Add extra rows where needed]</i>	<i>[insert annual consumption in MWh where applicable]</i>	<i>[insert annual consumption in MWh/unit where applicable]</i>
Electricity exported	<i>[insert annual production in MWh where electricity is exported]</i>	Not applicable
Heat exported	<i>[insert annual production in MWh where heat is exported]</i>	Not applicable

Other Performance Parameters Reporting Form

Permit number: EPR/FB3708UK

Operator: Clearwater DC 2001 Limited

Facility name: Clearwater DC 2001 Ltd
08/03/2021

Other Performance Parameters Reporting Form: version 1,

Reporting of other performance parameters for the period from *[DD/MM/YY]* to *[DD/MM/YY]*

Parameter	Units
<i>[e.g. Total raw material usage]</i>	<i>[e.g. tonnes per production unit]</i>

Operator's comments

Signed: *[Name]*

Date: *[DD/MM/YY]*

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report the performance parameters (other than water and energy) required by your permit. Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. The parameters to report and units to be used can be found in the 'Performance parameters' table in schedule 4 of your permit. Add additional rows as necessary.