

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

C & L Waste Oil Collection Limited

Great Yarmouth Oil Reclamation Facility
Yarmouth Business Park
Thamesfield Way
Great Yarmouth
Norfolk
NR31 0DN

Variation application number

EPR/NP3038MB/V004

Consolidated Permit number

EPR/NP3038MB

Great Yarmouth Oil Reclamation Facility

Permit number EPR/NP3038MB

Introductory note

This introductory note does not form a part of the permit

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

This permit variation has been issued to implement guidance “Chemical waste: appropriate measures for permitted facilities”.

Changes introduced by this variation notice/statutory review

The Industrial Emissions Directive (IED) came into force on 7 January 2014 with the requirement to implement all relevant Best Available Techniques (BAT) Conclusions as described in the Commission Implementing Decision. Article 21(3) of the IED requires the Environment Agency to review conditions in permits that it has issued and to ensure that the permit delivers compliance with relevant standards, within four years of the publication of updated decisions on Best Available Techniques (BAT) Conclusions. The BAT Conclusions for Waste Treatment (the BREF) was published on 17 August 2018 following a European Union wide review of BAT, implementing decision (EU) 2018/1147 of 10 August 2018.

On 18 November 2020, Chemical waste: appropriate measures for permitted facilities guidance was published on gov.uk. The guidance explains the standards that are relevant to regulated facilities with an environmental permit to treat or transfer chemical waste, providing indicative BAT for those sites.

This permit variation has been issued to update some of the conditions following a statutory review of the permits in the chemical waste treatment and transfer sector and to implement the appropriate measures guidance. The opportunity has also been taken to consolidate the original permit and subsequent variations where appropriate.

Multi permit consolidation

The following notice gives notice of the variation of environmental permits EPR/ NP3038MB and EPR/JB3705LY (EAWML70536) referred to in the status logs below and the replacement of those permits with a consolidated environmental permit.

Permit A: EPR/NP3038MB

Permit B: EPR/JB3705LY (EAWML70536)

Permit A is the lead permit and Permit B will cease to exist. The two permits have been consolidated as part of the statutory review process. The number of the consolidated permit is EPR/NP3038MB.

Brief description of the process

The regulated facility comprises:

- treatment of hazardous waste;
- temporary storage of hazardous waste.

Treatment of waste includes:

- recovery of oils by gravity settlement.

The following listed activities are conducted at the installation:

- Section 5.3 Part A(1)(a)(ii) - Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving physico-chemical treatment;
- Section 5.6 Part A (1)(a) - Temporary storage of hazardous waste with a total capacity exceeding 50 tonnes.

The site operates a waste oil treatment and transfer station. Prior to the issue of this permit variation and consolidation, regulatory control of the site was provided via a permit number JB3705LY with Waste Management Licence (Number EA WML 70536) and EPR/NP3038MB which are now consolidated into this permit. The maximum annual waste storage and treatment throughput is 25,000 tonnes. Operations carried out in the treatment and storage plant involve bulk storage of waste oils and oil-contaminated waters, which are delivered to site via tanker; physical treatment by gravity separation; and bulk storage cutting oils and separated oil and water. Further details of the EPR activities are provided below:

- Oily wastes with water contents are brought on to site and pumped directly into treatment Tanks 1, 2 and 4, where it is left to settle causing any water content to separate and drop by natural gravitation. The water is pumped from the bottom of the tanks into Tank 3 prior to transfer off-site for further treatment for disposal. The waste oil is then transported, via tanker, off-site for further treatment for recovery.
- Waste brake fluid cutting oils, oil filters, mixed fuel, absorbents and packaging residues are brought to the site and stored in either labelled Hipods or containers in the steel hazardous waste storage unit prior to being sent off site for further recovery.
- Surface water run-off and residues from the bunds and interceptor are directly pumped out and transported off site for disposal by appropriate licensed contractors on a regular basis.

The operator also stores and bulks up other waste including oil filters, brake fluid, contaminated fuels and antifreeze.

There are point source emissions to air from the storage and treatment tanks.

Water from vehicle washing (only C&L's own vehicles are washed on site), exits via the yard apron drain which leads directly to the interceptor. Content from the interceptor is directly pumped out and transported off site for disposal by appropriate licensed contractors. There are no discharges to sewer.

The installation is located at Yarmouth Business Park, Thamesfield Way, Great Yarmouth. The centre of the site is situated at National Grid Reference 652070 306290. The area is predominantly industrial, with land-uses bounding the site including a gas holder, and engineering/manufacturing companies. The nearest residential properties are within 250m to the east of the site, with schools and colleges with 250m to the north-east of the site. There are no European Habitats sites or Sites of Special Scientific Interest within 1 km of the non-landfill waste management activity.

The operator's environmental management system is not externally certified.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit A: EPR/NP3038MB		
Description	Date	Comments
Application NP3038MB	Duly made 14/02/2007	
Additional information received	12/09/2007	
Permit determined	17/10/2007	
Agency variation determined EPR/NP3038MB/V002	10/12/2013	Agency variation to implement the changes introduced by IED
Application EPR/NP3038MB/V003	29/02/2016	Application to amend site plan, site address and add waste codes.

Status log of the permit A: EPR/NP3038MB		
Description	Date	Comments
(Administration variation)		
Variation determined EPR/NP3038MB/V003 (Billing Ref: WP3437RY)	27/04/2016	Varied permit issued
Permit review- Regulation 61 Notice sent to Operator	17/11/2021	Regulation 61 Notice requiring information for statutory review of permit.
Permit review – Regulation 61 Notice response	25/02/2022	Response received from the operator.
Permit Review – Application (variation and consolidation) EPR/NP3038MB/V004	Environment Agency Initiated Variation	Statutory review of permit occasioned by Waste Treatment BAT Conclusions published on 17 August 2018 and Chemical waste: appropriate measures for permitted facilities published 18 November 2020.
Additional information received in response to the Request for Further Information (RFI) dated 20/02/2025	04/03/2025	Documents received in response to Waste treatment activity, emissions and waste codes of the RFI.
	11/04/2025	Submission of a revised site plan Rev1.
	25/04/2025	Washed water and surface water run off disposal arrangements.
Environment Agency Waste Treatment Sector Review Permit reviewed Variation determined and consolidation issued EPR/NP3038MB/V004	24/06/2025	Varied and consolidated permit issued.

Status log of the permit B: EPR/JB3705LY		
Description	Date	Comments
Waste Disposal Licence 35/26/GT Issued	03/09/1991	Licence Issued to Mr L Mitchell.
Modification of Waste Disposal Licence NFK/TS/040/1(35/26/GT)	07/02/1996	To amend condition 15.
Transfer of Waste Disposal Licence NFK/TS/040/1	24/06/1996	Licence Transferred to Mr C.B. Mitchell.
Modification of Waste Management Licence NFK/TS/040/0	09/12/2005	Modification to delete condition 12 and 19 and add new conditions.
Variation EPR/YP3799NF/V003 (NFK/TS/040/0)	10/05/2016	To change addresses and add EWC codes.
Application EPR/JB3705LY/T001 (full transfer of permit EPR/YP3799NF)	Duly made 06/10/2020	Application to transfer the permit in full to C&L Waste Oil Collection Limited.
Transfer determined EPR/JB3705LY	19/11/2020	Full transfer of permit complete.
Permit review- Regulation 61 Notice sent to Operator	17/11/2021	Regulation 61 Notice requiring information for statutory review of permit.
Permit review – Regulation 61 Notice response	25/02/2022	Response received from the operator.

Status log of the permit B: EPR/JB3705LY		
Description	Date	Comments
Permit Review – Application (variation and consolidation) EPR/NP3038MB/V004	Environment Agency Initiated Variation	Statutory review of permit occasioned by Waste Treatment BAT Conclusions published on 17 August 2018 and Chemical waste: appropriate measures for permitted facilities published 18 November 2020.
Additional information received in response to the Request for Further Information (RFI) dated 20/02/2025	04/03/2025 11/04/2025 25/04/2025	Documents received in response to Waste treatment activity, emissions and waste codes of the RFI. Submission of a revised site plan Rev1. Washed water and surface water run off disposal arrangements.
Environment Agency Waste Treatment Sector Review Permit reviewed Variation determined EPR/NP3038MB/V004	24/06/2025	Varied and consolidated permit issued.

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulations 18 and 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies and consolidates environmental permits

Permit number

EPR/NP3038MB

EPR/JB3705LY

Issued to

C & L Waste Oil Collection Limited (“the operator”)

whose registered office is

Lothing House

7 Quay View Business Park

Barnards Way

Lowestoft

Suffolk

NR32 2HD

company registration number 04221018

to operate a regulated facility at

Great Yarmouth Oil Reclamation Facility

Yarmouth Business Park

Thamesfield Way

Great Yarmouth

Norfolk

NR31 0DN

to the extent set out in the schedules.

The notice shall take effect from 24/06/2025

The number of the consolidated permit is EPR/NP3038MB.

Name	Date
Hannah Finney	24/06/2025

Authorised on behalf of the Environment Agency

Schedule 1

All conditions have been varied by the consolidated permit as a result of an Environment Agency initiated variation.

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/NP3038MB

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/NP3038MB/V004 authorising,

C & L Waste Oil Collection Limited (“the operator”),

whose registered office is

Lothing House

7 Quay View Business Park

Barnards Way

Lowestoft

Suffolk

NR32 2HD

company registration number 04221018

to operate an installation at

Great Yarmouth Oil Reclamation Facility

Yarmouth Business Park

Thamesfield Way

Great Yarmouth

Norfolk

NR31 0DN

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Hannah Finney	24/06/2025

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.4 The operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 The operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the “activities”).
- 2.1.2 Waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

- 2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation (“plan”) specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
- (a) it is of a type and quantity listed in schedule 2 tables S2.2, S2.3; and
 - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
- (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

2.4 Hazardous waste storage and treatment

- 2.4.1 Hazardous waste shall not be mixed, either with a different category of hazardous waste or with other waste, substances or materials, unless it is authorised by schedule 1 table S1.1 and appropriate measures are taken.

2.5 Improvement programme

- 2.5.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.5.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 table S3.1.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.4 Noise and vibration

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.4.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
 - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
- (a) point source emissions specified in tables S3.1;
 - (b) process monitoring specified in table S3.2.
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 table S3.1 unless otherwise agreed in writing by the Environment Agency.

3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
- (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.7 Fire prevention

- 3.7.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.

3.7.2 The operator shall:

- (c) if notified by the Environment Agency that the activities are giving rise to a risk of fire, submit to the Environment Agency for approval within the period specified, a fire prevention plan which prevents fires and minimises the risk of pollution from fires;
- (d) implement the fire prevention plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

4.1.1 All records required to be made by this permit shall:

- (a) be legible;
- (b) be made as soon as reasonably practicable;
- (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
- (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production/treatment data set out in schedule 4 table S4.2; and
- (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report

assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

- 4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.

- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.

- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.

- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (c) any change in the operator's name or address; and
- (d) any steps taken with a view to the dissolution of the operator.

- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:

- (a) the Environment Agency shall be notified at least 14 days before making the change; and
- (b) the notification shall contain a description of the proposed change in operation.

- 4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR1	<p>Section 5.3 Part A (1)(a)(ii)</p> <p>Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving physico-chemical treatment.</p>	<p>Hazardous waste oil treatment involving gravity separation.</p> <p>R3: Recycling / reclamation of organic substances which are not used as solvents.</p> <p>D9: Physico-chemical treatment resulting in final compounds or mixtures which are discarded by any of the operations numbered D1 to D12, e.g. evaporation, drying, calcination.</p>	<p>From treatment of oily waste by gravity separation in tank 1, tank 2, and tank 4 as shown on site plan in Schedule 7 to temporary storage of hazardous waste oil in tank 1, tank 2, tank 4 and non-hazardous aqueous waste containing separated water in tank 3 prior to transfer off-site for treatment.</p> <p>No more than 182 tonnes per day of hazardous waste shall be treated</p> <p>No more than 20,000 tonnes per year of hazardous waste shall be treated.</p> <p>The following wastes shall not be blended or mixed:</p> <ul style="list-style-type: none"> • wastes which react with one another. • wastes which could be recovered with other wastes if this means that the waste must now be sent for disposal or a lower form of recovery. • oils where this could negatively affect their regeneration or recycling. • wastes containing Persistent Organic Pollutants (POPs) being mixed solely to generate a mixture below the defined low POPs content. • waste to deliberately dilute it. <p>Treatment shall take place in a dedicated area in enclosed plant on an impermeable surface with sealed drainage.</p> <p>Treated oily waste shall be stored in Tank 1, 2 and 4 prior to transfer off-site for recovery, aqueous waste shall be stored in Tank 3 prior to transfer offsite. All treated waste and product shall be stored on an impermeable surface with sealed drainage for no longer than 6 months.</p> <p>No more than 182 tonnes of treated hazardous waste shall be stored on site at any one time.</p> <p>The amount of treated hazardous waste stored on site shall not exceed 17,000 tonnes per year.</p>

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
			<p>No more than 64 tonnes non-hazardous aqueous waste shall be stored on site at any one time.</p> <p>The amount of non-hazardous aqueous waste stored on site shall not exceed 3,000 tonnes per year.</p> <p>No waste types shall be submitted to this activity other than those hazardous wastes specified in schedule 2, table S2.2.</p>
AR2	<p>Section 5.6 Part A(1)(a)</p> <p>Temporary storage of hazardous waste with a total capacity exceeding 50 tonnes.</p>	<p>Storage of hazardous waste oil.</p> <p>R13: Storage of waste pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is produced).</p>	<p>From receipt and storage of hazardous waste oil on site to its treatment; or its transfer off-site.</p> <p>The amount of hazardous waste stored on site at any one time shall not exceed 190 tonnes.</p> <p>The total amount of hazardous waste stored on site shall not exceed 22,000 tonnes per year.</p> <p>Waste shall be stored on impermeable surfacing with sealed drainage.</p> <p>All wastes shall be stored on site for no longer than 6 months.</p> <p>Notwithstanding the limits given above where a shorter storage time period is given in an agreed management plan then that time period shall take precedence.</p> <p>No waste types shall be submitted to this activity other than those hazardous wastes specified in Schedule 2, Table S2.3.</p>

Table S1.2 Operating techniques		
Description	Parts	Date Received
Response to Regulation 61 Notice dated 17/11/2021	<ul style="list-style-type: none"> Regulation 61 Notice response. Anglian Water consent for the discharge of trade effluent to the public water sewer. 	25/02/2022
Chemical waste: appropriate measures for permitted facilities Version published 18 November 2020	<p>All parts of the appropriate measures' guidance shall apply other than:</p> <ul style="list-style-type: none"> those parts to which an improvement programme requirement applies in Table S1.3 (and only until the date that the improvement has been or must be met, whichever is the earlier); those parts listed below which are not applicable; <p>Process efficiency appropriate measures 8.1 to 8.3</p> <ul style="list-style-type: none"> those parts for which an alternative measure has been proposed below. 	25/02/2022 & 04/03/2025

Table S1.2 Operating techniques		
Description	Parts	Date Received
Additional information	<ul style="list-style-type: none"> Installations Waste Activity and EWC (European Waste Catalogue) Codes. Installation Waste Treatment activity confirmation Emission control to air arrangements Updated Site Layout Plan Washed waters and Surface water run offs from interceptor disposal arrangements 	04/03/2025, 11/04/2025 & 25/04/2025

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC7 Monitoring viability for oil gravity separation	<p>The Operator shall submit a written report to the Environment Agency for approval to demonstrate and detail the viability of monitoring emissions to air from process treatment tank vents arising from waste treatment/storage tanks 1, 2, 3 and 4 undertaking gravity separation.</p> <p>The report shall:</p> <ol style="list-style-type: none"> Review techniques for representative monitoring of Total Volatile Organic Compounds (TVOCs) discharged from vents on treatment Tanks 1,2 and 4 in accordance with MCERTs accredited standards in line with requirements Environment Agency guidance 'Monitoring emissions to air, land and water (MCERTS)' Monitoring emissions to air, land and water (MCERTS) - GOV.UK Include an assessment of the emission parameters including, but not limited to, an assessment of flow (e.g. m³/s), load (e.g. kg/hr) and concentration (e.g. mg/m³) for each pollutant released from the listed emission points, during all stages of the treatment process where emissions may be expected including tank filling. Conclude via evidence and justification if emission parameters (e.g. flow) during all stages of the treatment process where emissions may be expected are sufficient to undertake MCERTS monitoring of emissions to the standards required in Table S3.1. Review measures to improve the monitoring points in the event it is concluded there is sufficient emissions/flow to monitor the emission during all or specific stage of the treatment process, but the monitoring/emission point does not meet the required specification for monitoring to take place. Outline timescales for improving monitoring points if required and the commencement of monitoring. <p>The Operator shall carry out the monitoring subject to the completion of this IC as agreed within the Environment Agency.</p>	09/09/2025
IC8a – Emissions Inventory	The operator shall submit a written report to the Environment Agency for approval that proposes a monitoring programme to fully characterise and assess the facility's point source emissions to air (A1, A2, A3, and A4)	09/12/2025

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	<p>The monitoring programme shall be designed to fulfil all the requirements of Chemical waste: appropriate measures for permitted facilities</p> <p>The report shall:</p> <ul style="list-style-type: none"> a) detail the parameters and substances that will be tested for. b) include proposals for monitoring as a minimum the following parameters: those listed in Schedule 3, Table S3.1 and S3.2 or present conclusive evidence to suggest any parameter is not present/relevant in the emission. c) confirm with supporting evidence that the monitoring will be representative of worst-case conditions – i.e. operating with typical waste streams at maximum plant throughput. d) establish a timetable for undertaking the monitoring. <p>The monitoring programme shall be carried out in line with the timescales approved by the Environment Agency.</p>	
IC8b H1 risk assessment (air, Water or sewer)	<p>The operator shall submit a written report to the Environment Agency for assessment and written approval as required by section 6.1, 6.4 and 7 of Chemical waste: appropriate measures for permitted facilities</p> <p>The report must include:</p> <ul style="list-style-type: none"> a) the results and conclusions of the emissions monitoring and assessment undertaken in accordance with the approved monitoring programme under condition IC8a. b) A comparison of the monitoring results with the limits listed in Schedule 3, Table S3.1 and S3.2. <p>the results and conclusions from an assessment of the environmental impact of the emissions to air/sewer using all relevant parameters identified from the monitoring programme proposed under condition IC8a. The assessment must screen parameters using the BAT AEL where they are set and actual emissions monitoring data for emissions where BAT AELs are not set and be carried out using the Environment Agency's 'H1 Environmental Risk Assessment' tool (or equivalent as agreed with the Environment Agency) and/or modelling as required following our guidance:</p> <p><u>'Surface water pollution risk assessment for your environmental permit'</u></p> <p><u>Air emissions risk assessment for your environmental permit - GOV.UK</u></p> <p>Where it is concluded that the impact of the emission may be significant or is exceeding an environment standard</p> <p>The operator shall</p> <ul style="list-style-type: none"> c) Review the BAT AELs and determine whether there is a requirement for emissions limits to be lower than the BAT AELs in order to prevent exceedance of environmental standards. 	09/12/2025

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	<p>d) Propose revised emission limits.</p> <p>Where the proposed limits, limits listed in Table S3.1 for any parameter could be exceeded, the report must also include:</p> <p>e) Proposals for measures to mitigate the emission to meet the relevant emission limit such as (additional) abatement and timescales for the implementation of the measures.</p> <p>The proposals shall be implemented within 6 months of approval of the report or as agreed in writing by the Environment Agency.</p>	
IC9a enclosure, extraction and collection and/or Abatement system	<p>The operator shall submit a plan to the Environment Agency for approval as required by section 6.1, 6.4 of Chemical waste: appropriate measures for permitted facilities</p> <ul style="list-style-type: none"> Measure 6.1.1: <i>You must contain storage tanks, silos and waste treatment plant (including shredders) to make sure you collect, extract and direct all process emissions to an appropriate abatement system for treatment before release</i>”. <p>for the enclosure, extraction and collection installation and maintenance and operation of an abatement system for the reduction of [e.g. VOCs] from the oil storage/treatment tanks on site.</p> <p>The plan shall detail:</p> <ul style="list-style-type: none"> the design of the abatement system; the monitoring measures in place for; <ul style="list-style-type: none"> optimising and maintaining the operation; optimising performance of the [carbon filters/bag filters/other abatement for example wet scrubbers]; identifying optimal regeneration or replacement; The timescale for implementation. <p>The plan shall be implemented in accordance with the Environment Agency’s written approval.</p>	09/06/2026
IC9b Abatement system	<p>The agreed abatement system(s) approved under IC9a shall be installed and operated in accordance with the Environment Agency’s written approval.</p>	09/09/2026
IC10 Site Drainage	<p>The operator shall review and resubmit their site drainage plan to the Environment Agency for approval. The plan shall demonstrate that adequate segregation of clean and dirty water control measures, impermeable surfacing and a sealed drainage system are in place for external areas of the site where waste is stored or handled in accordance with the Environment Agency’s guidance Chemical waste: appropriate measures for permitted facilities.</p>	09/09/2025

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
–	–

Table S2.2 Permitted waste types and quantities for physical treatment of hazardous waste by Gravity Separation (Activity AR1)	
Maximum quantity	The total quantity of wastes accepted under this activity shall not exceed 20,000 tonnes per year.
Exclusions	None
Waste code	Description
13	OIL WASTES AND WASTES OF LIQUID FUELS (except edible oils, and those in chapters 05, 12 and 19)
13 01	waste hydraulic oils
13 01 10*	mineral based non-chlorinated hydraulic oils
13 02	waste engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils
13 03	waste insulating and heat transmission oils
13 03 07*	mineral-based non-chlorinated insulating and heat transmission oils
13 03 10*	other insulating and heat transmission oils
13 04	bilge oils
13 04 03*	bilge oils from other navigation
13 07	wastes of liquid fuels
13 07 01*	fuel oil and diesel
13 07 03*	other fuels (including mixtures)
13 08	oil wastes not otherwise specified
13 08 02*	other emulsions
16	WASTES NOT OTHERWISE SPECIFIED IN THE LIST
16 07	wastes from transport tank, storage tank and barrel cleaning (except 05 and 13)
16 07 08*	wastes containing oil
16 10	aqueous liquid wastes destined for off-site treatment
16 10 01*	aqueous liquid wastes containing hazardous substances

Table S2.3 Permitted waste types and quantities for storage of hazardous waste (Activity AR2)	
Maximum quantity	The total quantity of wastes accepted under this activity shall not exceed 22,000 tonnes per year.
Exclusions	None
Waste code	Description
12	WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 08*	machining emulsions and solutions containing halogens
12 01 09*	machining emulsions and solutions free of halogens
13	OIL WASTES AND WASTES OF LIQUID FUELS (except edible oils, and those in chapters 05, 12 and 19)
13 01	waste hydraulic oils
13 01 10*	mineral based non-chlorinated hydraulic oils
13 02	waste engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils
13 02 06*	synthetic engine, gear and lubricating oils
13 03	waste insulating and heat transmission oils
13 03 07*	mineral-based non-chlorinated insulating and heat transmission oils
13 03 10*	other insulating and heat transmission oils
13 04	bilge oils
13 04 03*	bilge oils from other navigation
13 07	wastes of liquid fuels
13 07 01*	fuel oil and diesel
13 07 03*	other fuels (including mixtures)
13 08	oil wastes not otherwise specified
13 08 02*	other emulsions
15	WASTE PACKAGING, ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 01	packaging (including separately collected municipal packaging waste)
15 01 10*	packaging containing residues of or contaminated by hazardous substances
15 02	absorbents, filter materials, wiping cloths and protective clothing
15 02 02*	absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by hazardous substances
16	WASTES NOT OTHERWISE SPECIFIED IN THE LIST
16 01	end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 07*	oil filters
16 01 13*	brake fluids
16 01 14*	antifreeze fluids containing hazardous substances
16 07	wastes from transport tank, storage tank and barrel cleaning (except 05 and 13)

Table S2.3 Permitted waste types and quantities for storage of hazardous waste (Activity AR2)	
Maximum quantity	The total quantity of wastes accepted under this activity shall not exceed 22,000 tonnes per year.
Exclusions	None
Waste code	Description
16 07 08*	wastes containing oil
16 10	aqueous liquid wastes destined for off-site treatment
16 10 01*	aqueous liquid wastes containing hazardous substances

Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter (Note 1)	Limit (incl. unit)	Reference Period (Note 2)	Monitoring frequency (Note 5)	Monitoring standard or method
A1, A2 and A4 (Vents from Tank 1, Tank 2 and Tank 4) Emission control system (oil treatment tanks) as shown on the site plan in Schedule 7.	Treatment tank vent via abatement system	Total Volatile Organic Compounds (TVOCs)	30 mg/m ³ (Note 3)	Average value of 3 consecutive measurements of at least 30 minutes each	Every 6 months	EN 12619
		Speciated Volatile Organic Compounds (Note 4)	No limit set	Average value of 3 consecutive measurements of at least 30 minutes each	Every 6 months	PD CEN/TS 13649
A3 Emission Point (Vent from Tank 3 as shown on the site plan in Schedule 7).	Aqueous waste storage tank vent	No parameter set	No limit set	-	-	-
<p>Note 1: In addition, the operator shall also monitor for relevant waste gas parameters as required: flow, temperature, average concentration/load values of relevant substances (e.g. organic compounds, POPs such as PCBs) flammability, lower and upper explosive limits, reactivity and other substances which may affect gas treatment or plant safety (e.g. oxygen, nitrogen, water vapour, dust).</p> <p>Note 2: To the extent possible, the measurements shall be carried out at the highest expected emission state under normal operating conditions.</p> <p>Note 3: This limit does not apply if there are no carcinogenic, mutagenic or toxic for reproduction (CMR) substances present in the emission and the emission load is below 2 kg/h at the emission point following completion of IC8.</p> <p>Note 4: All speciated VOCs and their concentrations shall be reported.</p> <p>Note 5: Monitoring frequencies may be reduced with the written agreement of the Environment Agency if emission levels are proven to be sufficiently stable.</p>						

Table S3.2 Process monitoring requirements				
Emission point reference or source or description of point of measurement	Parameter	Monitoring frequency	Monitoring standard or method	Other Specifications
Abatement on A1, A2 and A4 emission points (Vents from Tank 1, Tank 2, and Tank 4) upon completion of IC9a and IC9b	Efficiency assessment	As specified in the agreed abatement plan	Abatement shall be installed, maintained, operated and replaced in accordance with the manufacturer's recommendations and with the agreed abatement plan outlined in IC9a.	-

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data			
Parameter	Emission or monitoring point/reference	Reporting period	First period begins
Emissions to air Parameters as required by condition 3.5.1.	A1, A2, A3, A4 (Vents from Tank 1, Tank 2, Tank 3 and Tank 4)	Every 6 months or as agreed in accordance with IC8a	1 January
Process monitoring Parameters as required by condition 3.5.1	As agreed in writing by the Environment Agency.	Annually or as agreed in writing by the Environment Agency.	1 January

Table S4.2 Annual production/treatment	
Parameter	Units
Hazardous waste treated - Recovery	tonnes
Hazardous waste treated - Disposal	tonnes

Table S4.3 Performance parameters		
Parameter	Frequency of assessment	Units
-	-	-

Table S4.4 Reporting forms		
Media/parameter	Reporting format	Date of form
Emissions to air	Emissions to Air Reporting Form: version 1 or other form as agreed in writing by the Environment Agency	08/03/2021
Other performance indicators	Other Performance Parameters Reporting Form: version 1 or other form as agreed in writing by the Environment Agency	08/03/2021

Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution	
To be notified within 24 hours of detection	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Measures taken, or intended to be taken, to stop the emission	

Time periods for notification following detection of a breach of a limit	
Parameter	Notification period

(c) Notification requirements for the breach of permit conditions not related to limits	
To be notified within 24 hours of detection	
Condition breached	
Date, time and duration of breach	
Details of the permit breach i.e. what happened including impacts observed.	
Measures taken, or intended to be taken, to restore permit compliance.	

(d) Notification requirements for the detection of any significant adverse environmental effect	
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	

Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of the operator

Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“blending or mixing” is the combination of wastes (other than repackaging) of the same general type (for example nonhalogenated solvents or acids) having similar characteristics, in a container or bulk vessel or tank, where there is neither reaction of the mixed wastes nor evolution of gas.

“building” is a covered structure enclosed on all vertical sides that provides sheltered cover and contains emissions of, for example, noise, particulate matter, odour and litter.

“CMR” means substances that are carcinogenic, mutagenic or toxic for reproduction in accordance with UK REACH, that is substances with classifications category 1A H340, H350, H360, category 1B H340, H350, H360, category 2 H341, H351, H361.

“container” is a receptacle for waste for example bags, bins, boxes, drums, IBCs and blister packs. Wastes may be packaged in more than one receptacle for example a bag in a box.

“D” means a disposal operation provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

“disposal” means any of the operations provided for in Annex I to the Waste Framework Directive.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in these standard rules or from other localised or diffuse sources, which are not controlled by an emission or background concentration limits.

“emissions to land” includes emissions to groundwater.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“fugitive emission” means an emission to air, water or land from the activities which is not controlled by an emission limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“hazardous waste” has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005.

“impermeable surface” means a surface or pavement constructed and maintained to a standard sufficient to prevent the transmission of liquids beyond the pavement surface.

“Industrial Emissions Directive” means Directive 2010/75/EU of the European Parliament and of the Council of 24 November 2010 on industrial emissions, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“List of Wastes” means the list of wastes established by Commission Decision 2000/532/EC replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste, as amended from time to time.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“pests” means birds, vermin and insects.

“pollution” includes pollution of the environment, harm to human health and serious detriment to the amenities of the locality, resulting from the permitted activities.

“quarter” means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

“R” means a recovery operation provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

“recovery” means any of the operations provided for in Annex II to the Waste Framework Directive.

“sealed drainage” in relation to an impermeable surface means a drainage system with impermeable components which does not leak and which will ensure that:

no liquid will run off the surface otherwise than via the system, and

except where they may lawfully be discharged to foul sewer, all liquids entering the system are collected in a sealed sump

“volatile organic compound” (VOC) means any organic compound as well as the fraction of creosote, having at 293.15 K a vapour pressure of 0.01 kPa or more, or having a corresponding volatility under the particular conditions of use.

“waste code” means the six digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk.

“waste oils” means any mineral or synthetic lubrication or industrial oils which have become unfit for the use for which they were originally intended, such as used combustion engine oils and gearbox oils, lubricating oils, oils for turbines and hydraulic oils.

“Waste Framework Directive” or “WFD” means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“year” means calendar year ending 31 December.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

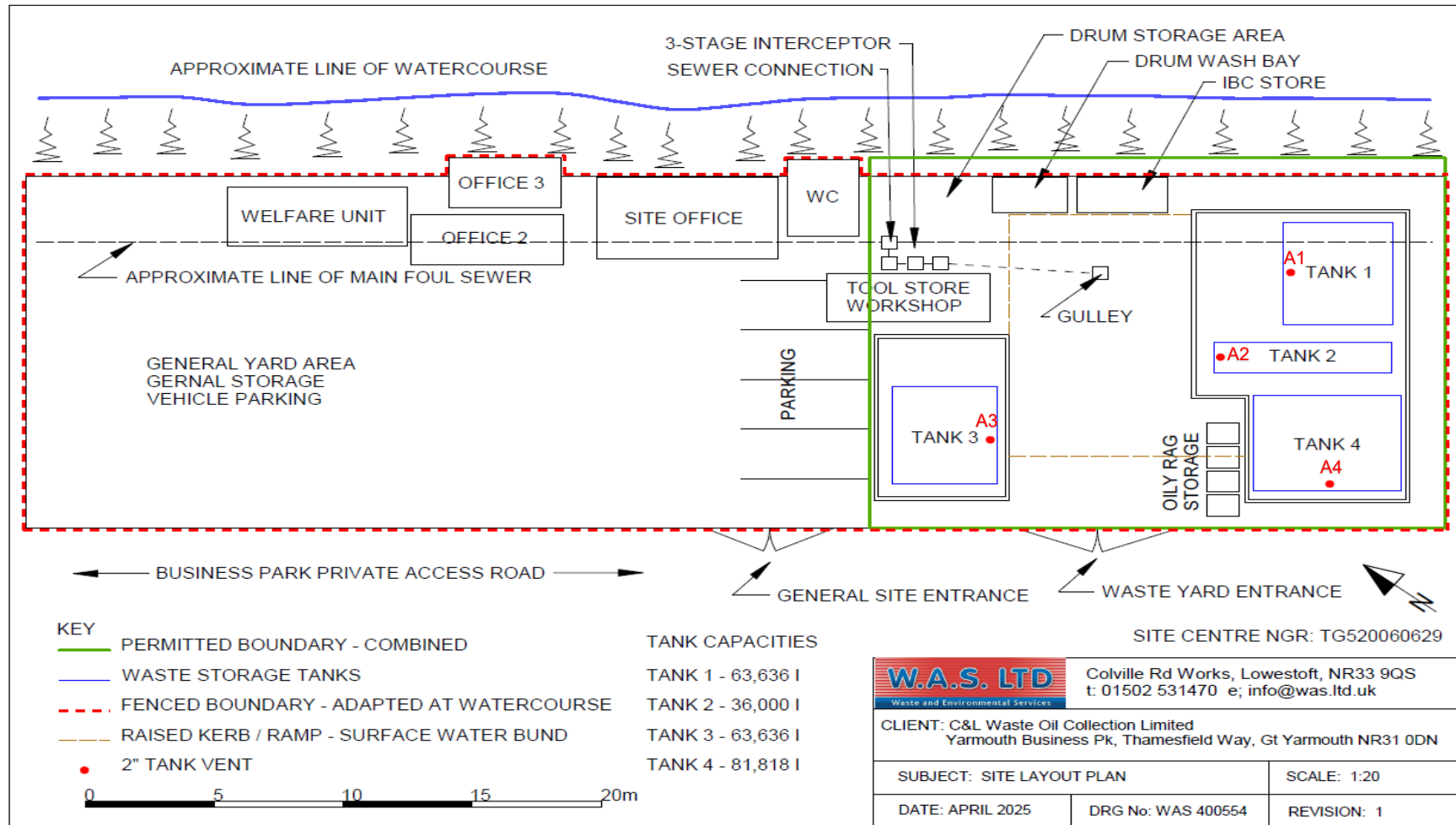
Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or

in relation to emissions from gas engines or gas turbines, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 15% dry for liquid and gaseous fuels; and/or

in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

Schedule 7 – Site plan



DeltaCad DEMO

END OF PERMIT