



UNIVERSAL DESTINATIONS & EXPERIENCES UK PROJECT

Former Kempston Hardwick Brickworks and adjoining land, Bedford

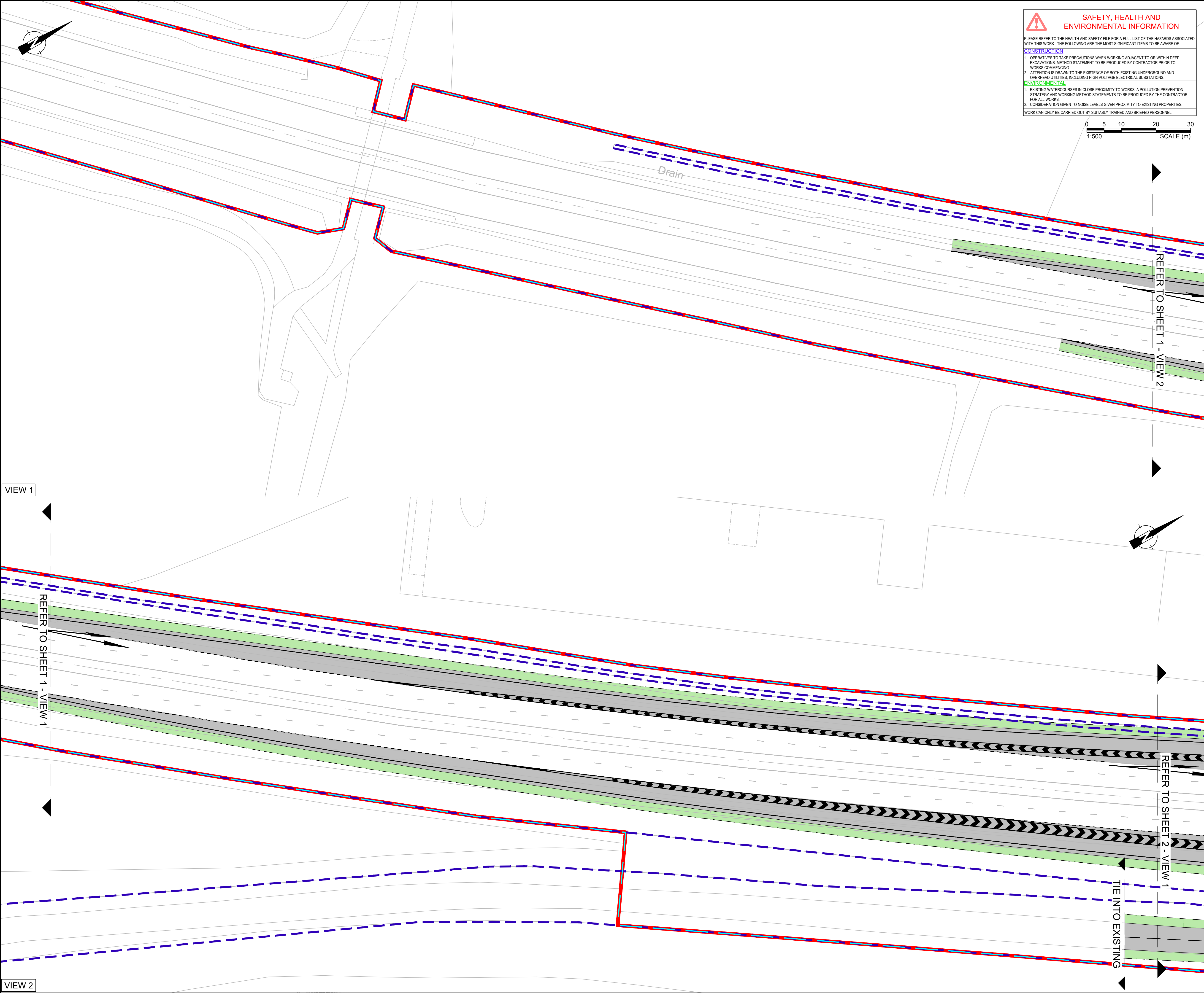
Appendix 5.1 Transport Assessment Annex 6 - Illustrative Highways Arrangement

Report reference: 4.5.1.7.0

Revision number: 00

Date: June 2025



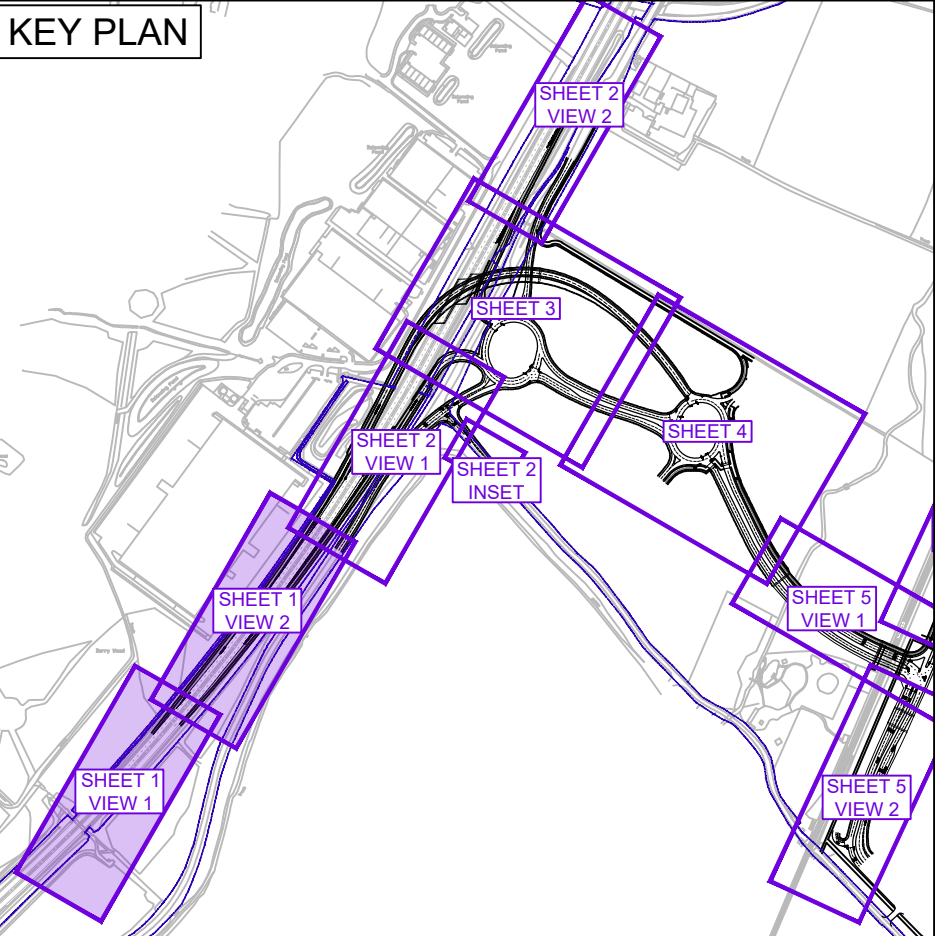


SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION
PLEASE REFER TO THE HEALTH AND SAFETY FILE FOR A FULL LIST OF THE HAZARDS ASSOCIATED WITH THIS WORK - THE FOLLOWING ARE THE MOST SIGNIFICANT ITEMS TO BE AWARE OF:
CONSTRUCTION
1. OPERATIVES TO TAKE PRECAUTIONS WHEN WORKING ADJACENT TO OR WITHIN DEEP EXCAVATIONS. METHOD STATEMENT TO BE PRODUCED BY CONTRACTOR PRIOR TO WORKS COMMENCING.
2. ATTENTION IS DRAWN TO THE EXISTENCE OF BOTH EXISTING UNDERGROUND AND OVERHEAD UTILITIES, INCLUDING HIGH VOLTAGE ELECTRICAL SUBSTATIONS.
ENVIRONMENTAL
1. EXISTING WATERCOURSES IN CLOSE PROXIMITY TO WORKS, A POLLUTION PREVENTION STRATEGY AND WORKING METHOD STATEMENTS TO BE PRODUCED BY THE CONTRACTOR FOR ALL WORKS.
2. CONSIDERATION GIVEN TO NOISE LEVELS GIVEN PROXIMITY TO EXISTING PROPERTIES.
WORK CAN ONLY BE CARRIED OUT BY SUITABLY TRAINED AND BRIEFED PERSONNEL.



- NOTES:
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- KEY:
- SITE BOUNDARY
 - EXCLUDED FROM SITE BOUNDARY
 - EXISTING HIGHWAY BOUNDARY
 - PROPOSED LIMIT OF HIGHWAY DEVIATION
 - PROPOSED CARRIAGEWAY
 - PROPOSED VERGE
 - PROPOSED HARDSTANDING
 - PROPOSED FOOTWAY OR FOOTWAY/CYCLEWAY
 - EXISTING CARRIAGEWAY TO BE RETAINED
 - PROPOSED TRAFFIC SIGNAL



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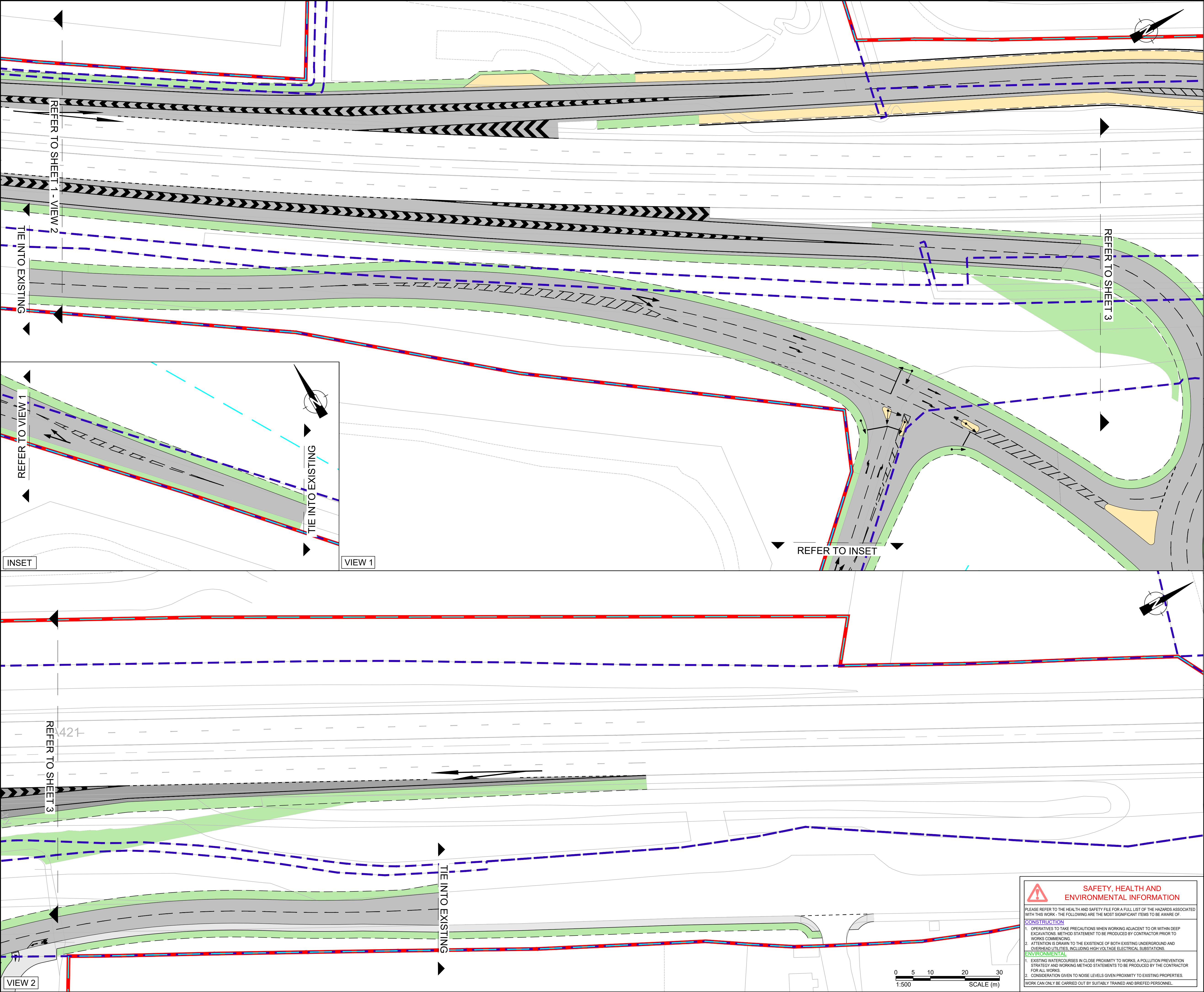
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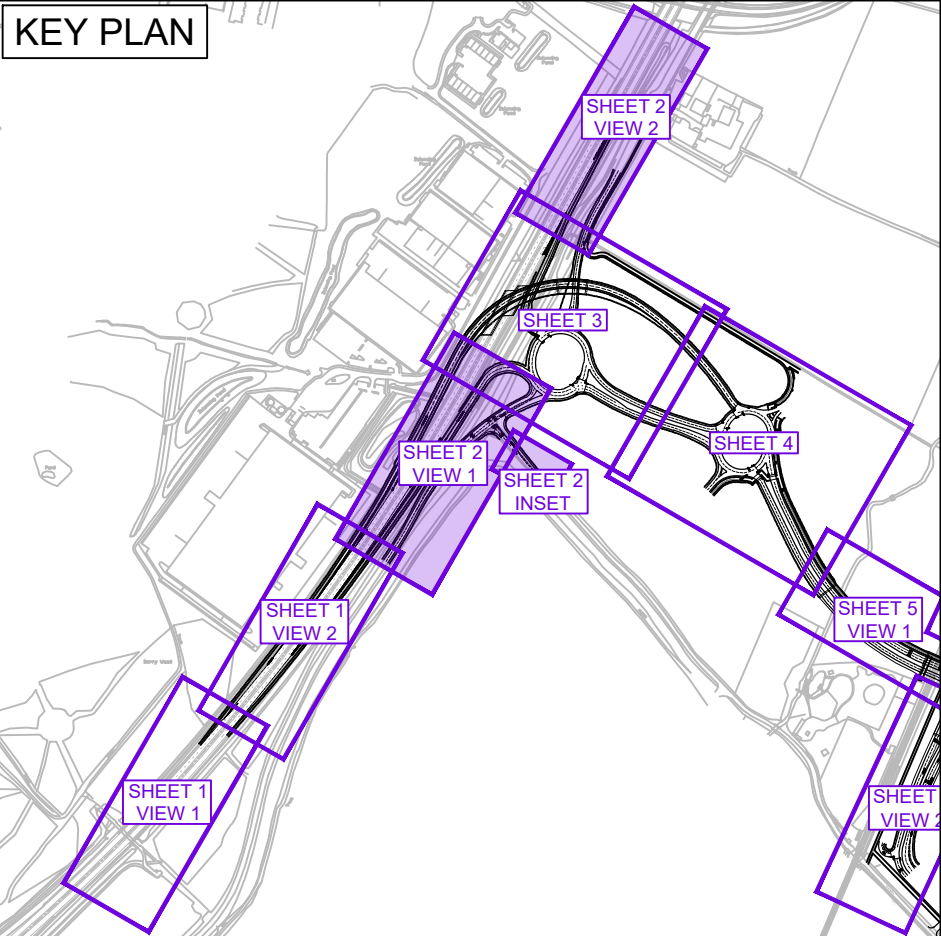
Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 1
A421 SLIPS SOUTH

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Original Size: A1	Date: 31.03.25	Date: 31.03.25	Date: 31.03.25	Date: 31.03.25
Drawing Number: P320	Proj. Ref. No: P320	Originator: -VEC-HGN-	Location: SW	Type Role Number: -SK-CH- 0241
Revision: 00				



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Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 2
A421 / WOBURN RD

Scale: 1:500	Designed: MY	Drawn: MY	Checked: LB	Authorised: LB
Original Size: A1	Date: 31.03.25	Date: 31.03.25	Date: 31.03.25	Date: 31.03.25
Drawing Number: P320	Project Ref. No: P320	Revision: 00		
PIN/Proj. Ref. No: P320	Originator: Volume 1	Location: SW	Type: -SK-CH-	Role: 0242

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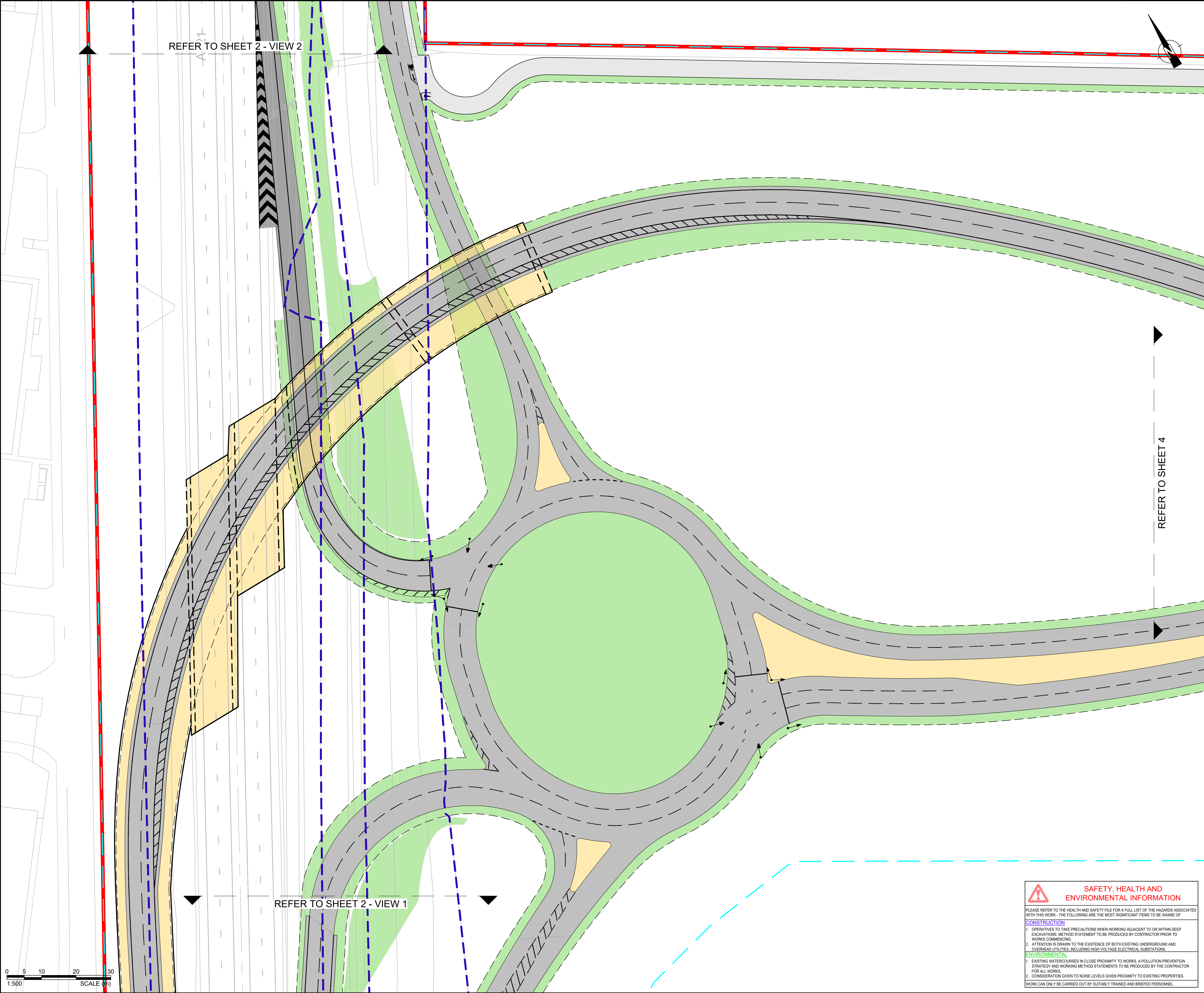
CONSTRUCTION

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ENVIRONMENTAL

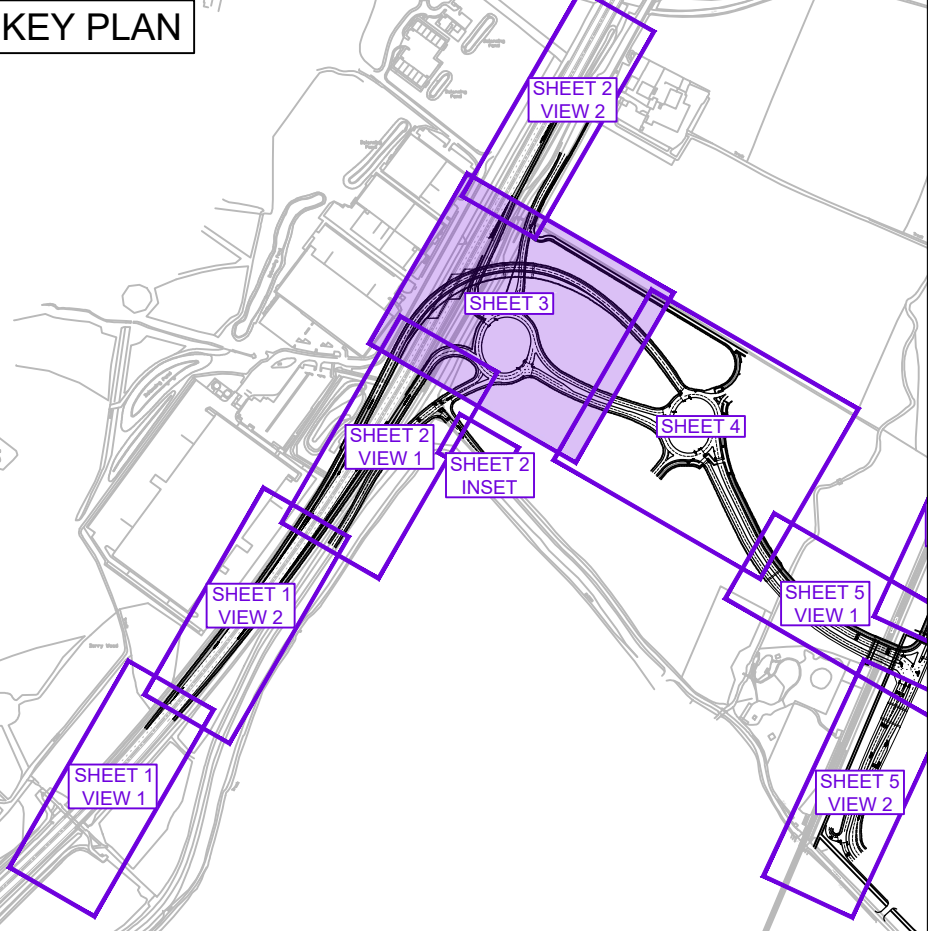
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Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 3
WEST GATEWAY ZONE WEST RBT

Scale	1:500	Designed	MY	Drawn	MY	Checked	LB	Authorised	LB
Original Size	A1	Date	31.03.25	Date	31.03.25	Date	31.03.25	Date	31.03.25
Drawing Number	P320	Proj. Ref. No.	- VEC -HGN-	Location	SW	Type	-SK-CH-	Role	0243
Project Ref. No.	P320	Revision	00						

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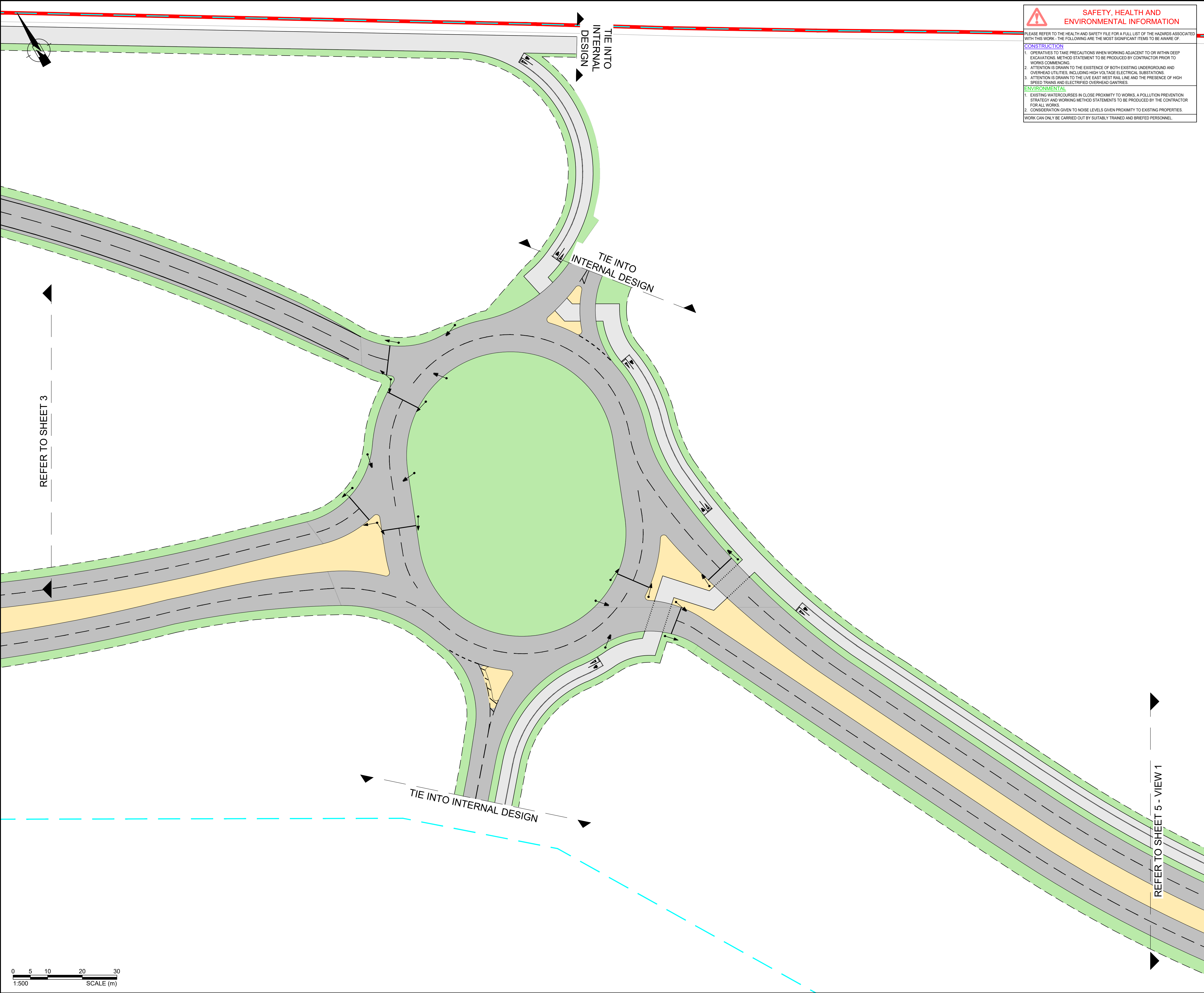
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EXISTING HIGHWAY BOUNDARY

PROPOSED LIMIT OF HIGHWAY DEVIATION

PROPOSED CARRIAGEWAY

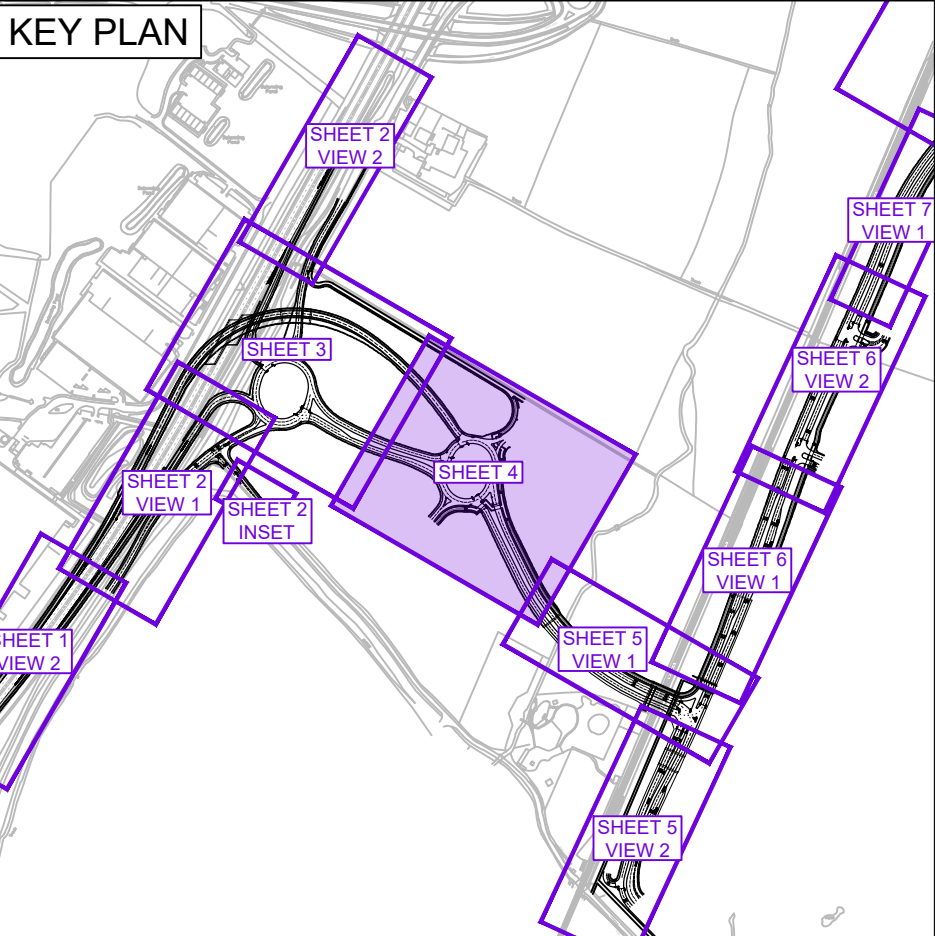
PROPOSED VERGE

PROPOSED HARDSTANDING

PROPOSED FOOTWAY OR FOOTWAY/CYCLEWAY

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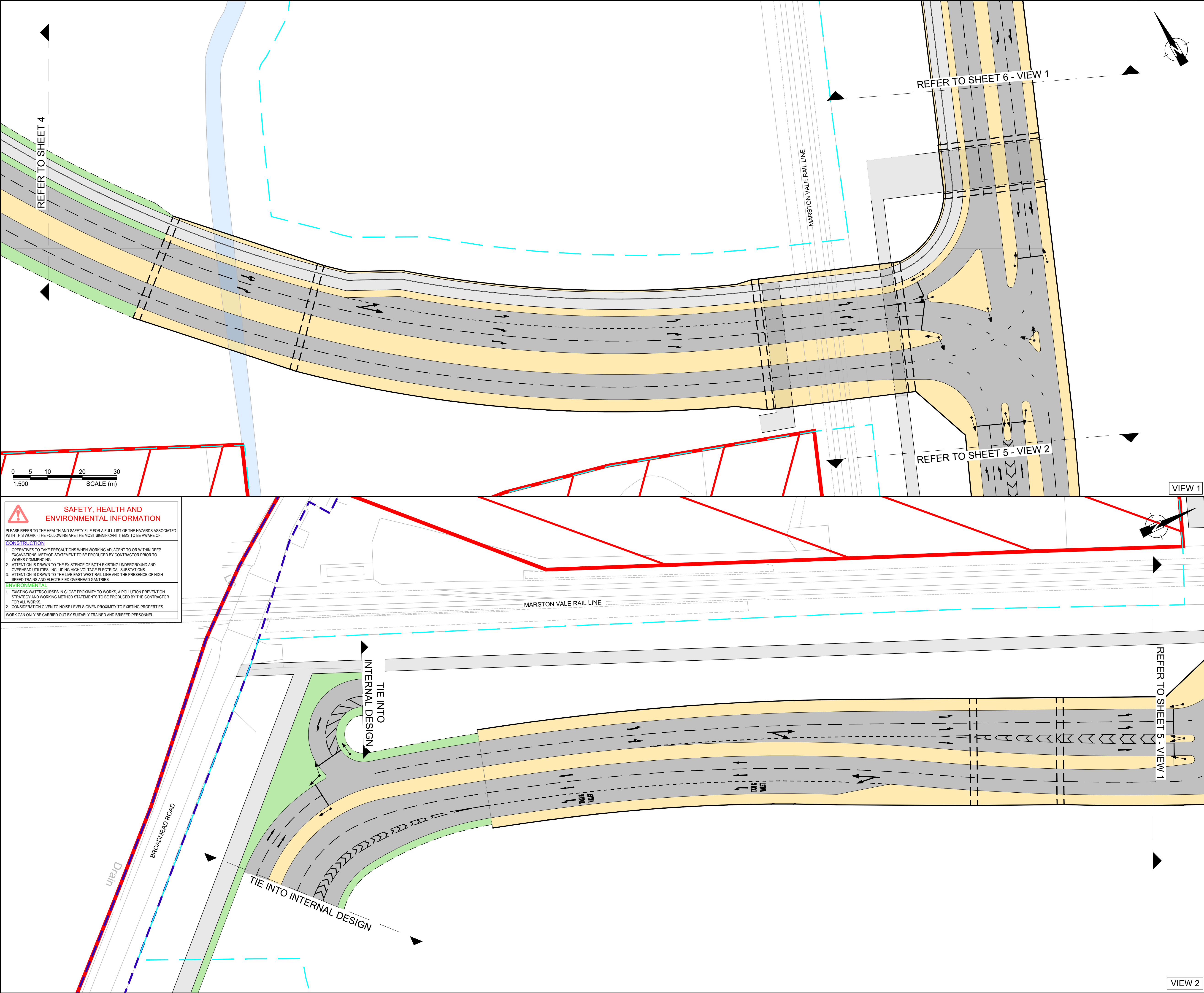
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Project Name:
UNIVERSAL DESTINATIONS & EXPERIENCES UK PROJECT

Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 4
WEST GATEWAY ZONE EAST RBT

Scale:	1:500	Designed	MY	Drawn	MY	Checked	LB	Authorised	LB
Original Size	A1	Date	31.03.25	Date	31.03.25	Date	31.03.25	Date	31.03.25

Drawing Number	Proj/Ref. No	Originator	Volume	Location	Type	Role	Number	Project Ref. No.	Revision
P320	- VEC -HGN-	SW	-SK-CH-	0244				P320	00



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ENVIRONMENTAL

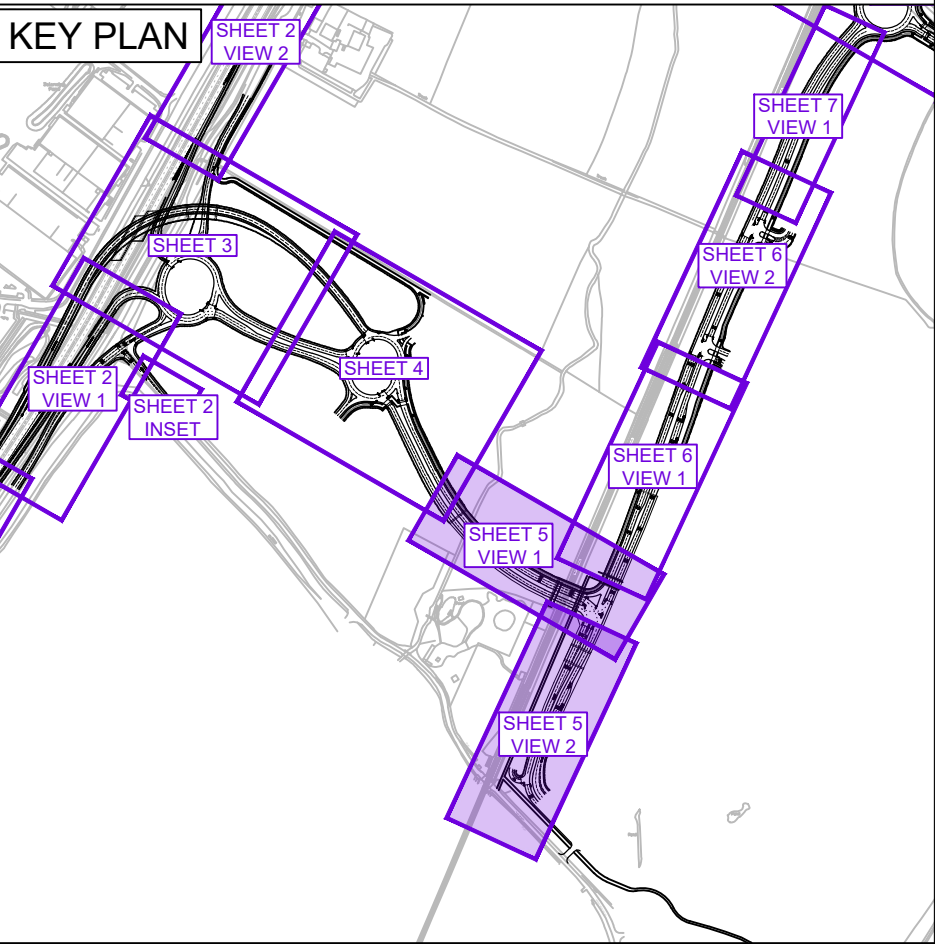
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Project Name:
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Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 5
WEST GATEWAY ZONE EWR LINK

Scale:	1:500	Designed	MY	Drawn	MY	Checked	LB	Authorised	LB
Original Size	A1	Date	31.03.25	Date	31.03.25	Date	31.03.25	Date	31.03.25
Drawing Number	P320	Proj. Ref. No.	- VEC -HGN-	Volume I	Location	I Type	I Role	I Number	Project Ref. No.
	P320		- VEC -HGN-		SW	-SK-CH-	0245		P320
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VIEW 1

REFER TO SHEET 5 - VIEW 1

MARSTON VALE RAIL LINE

TIE INTO INTERNAL DESIGN

REFER TO SHEET 6 - VIEW 2

VIEW 2

REFER TO SHEET 6 - VIEW 1

MARSTON VALE RAIL LINE

TIE INTO INTERNAL DESIGN










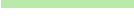
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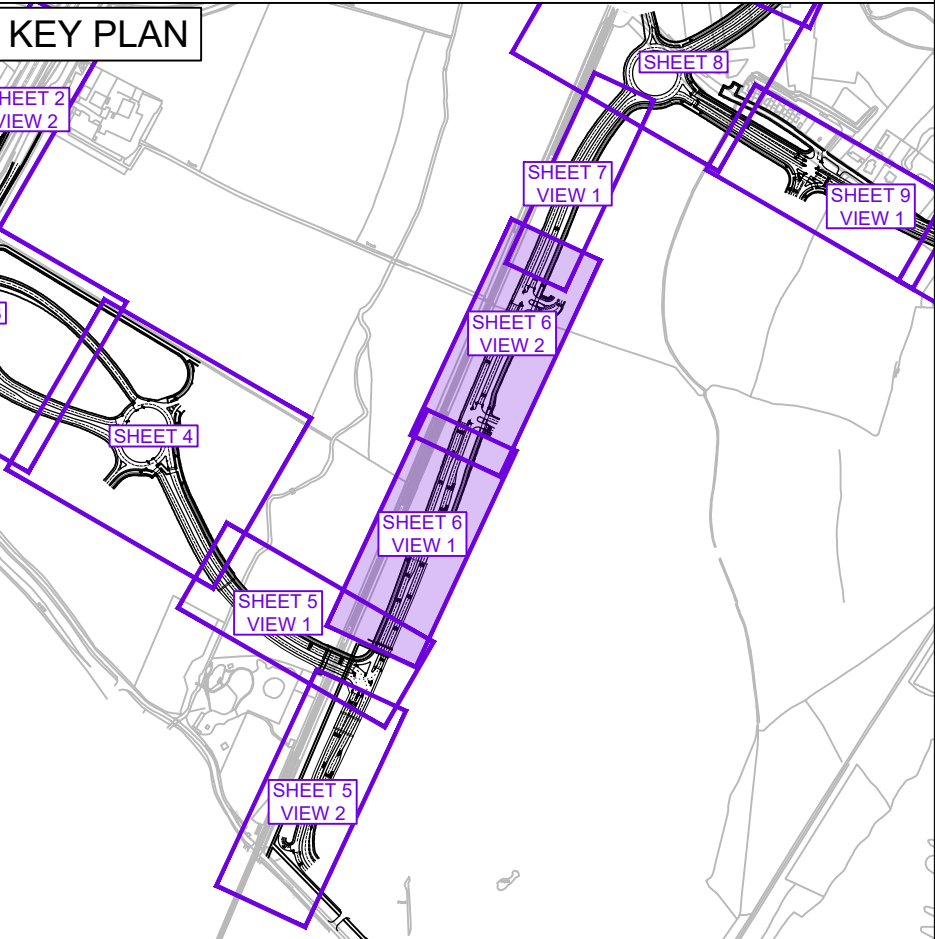
SCALE (m)

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1:500

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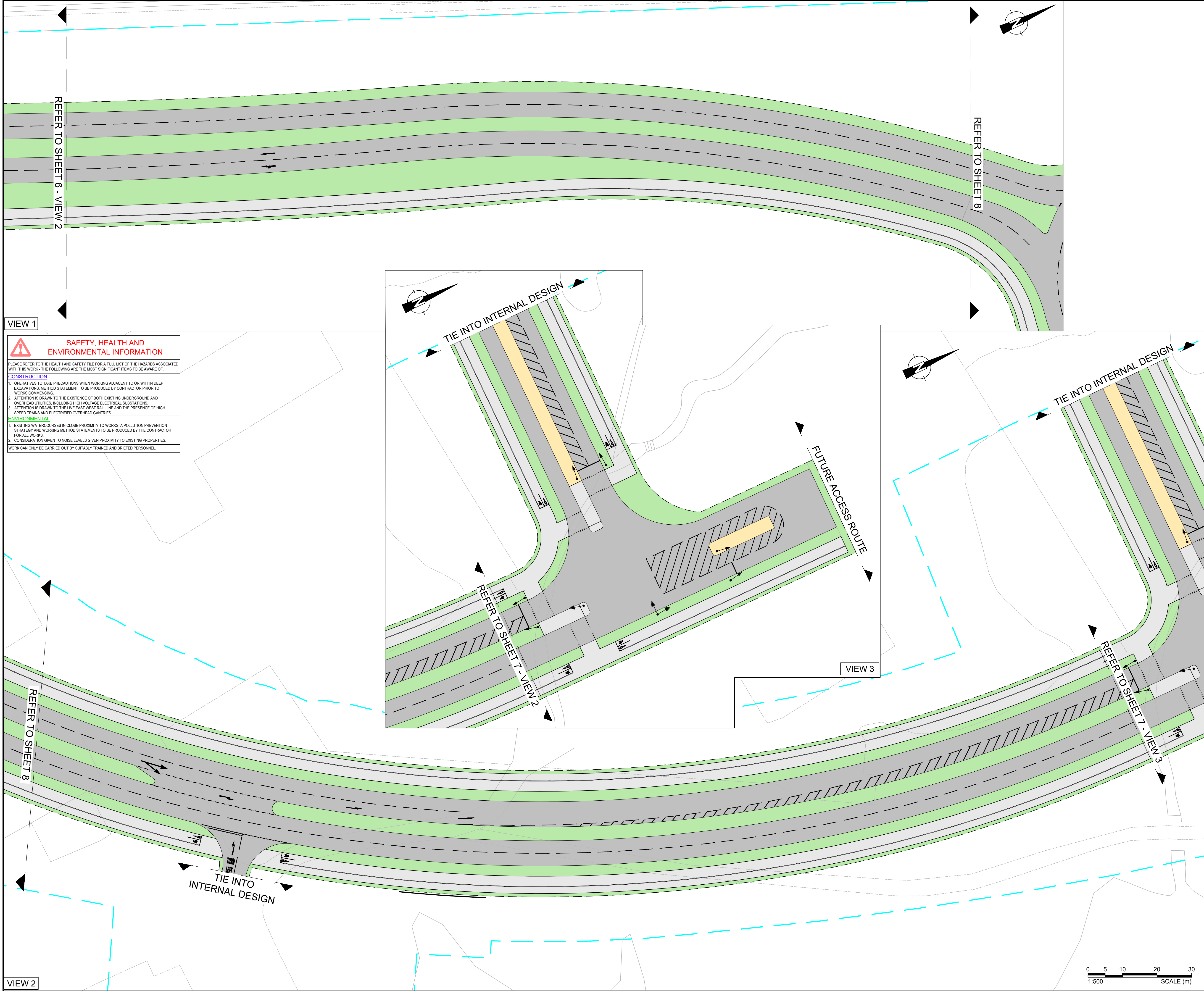
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ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 6
PUBLIC RD A

Scale 1:500	Designed MY	Drawn MY	Checked LB	Authorised LB
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Drawing Number						Project Ref. No.	
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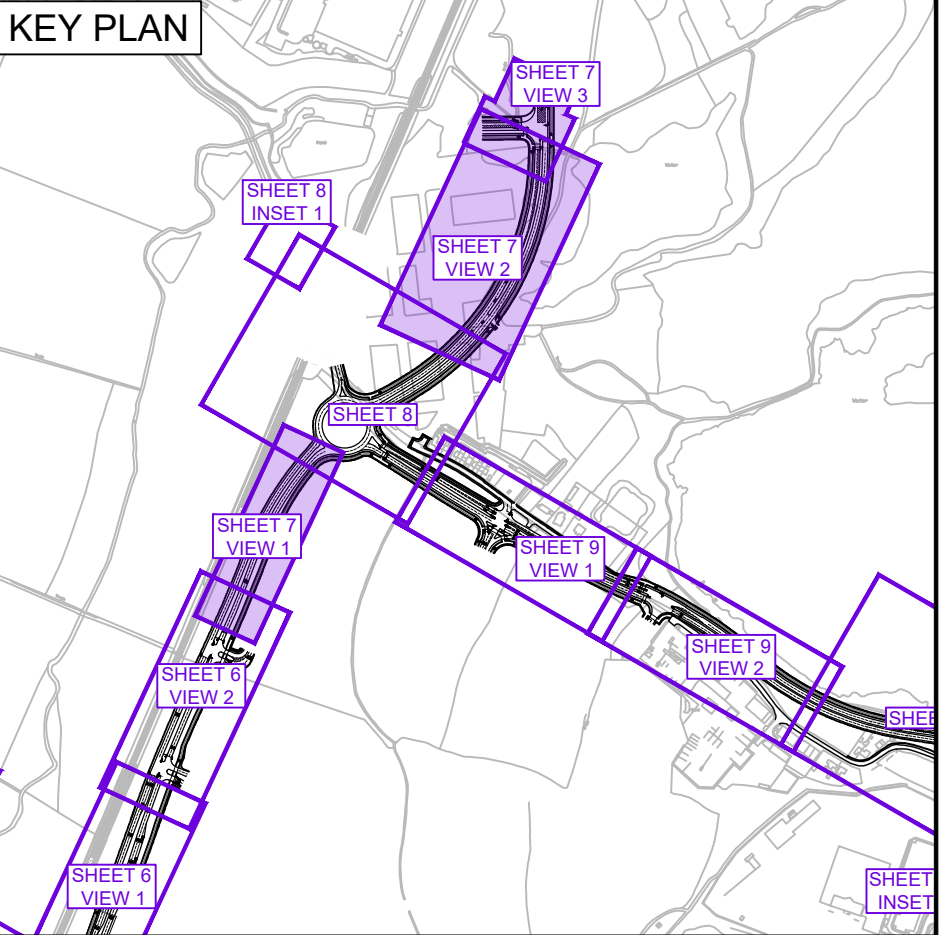
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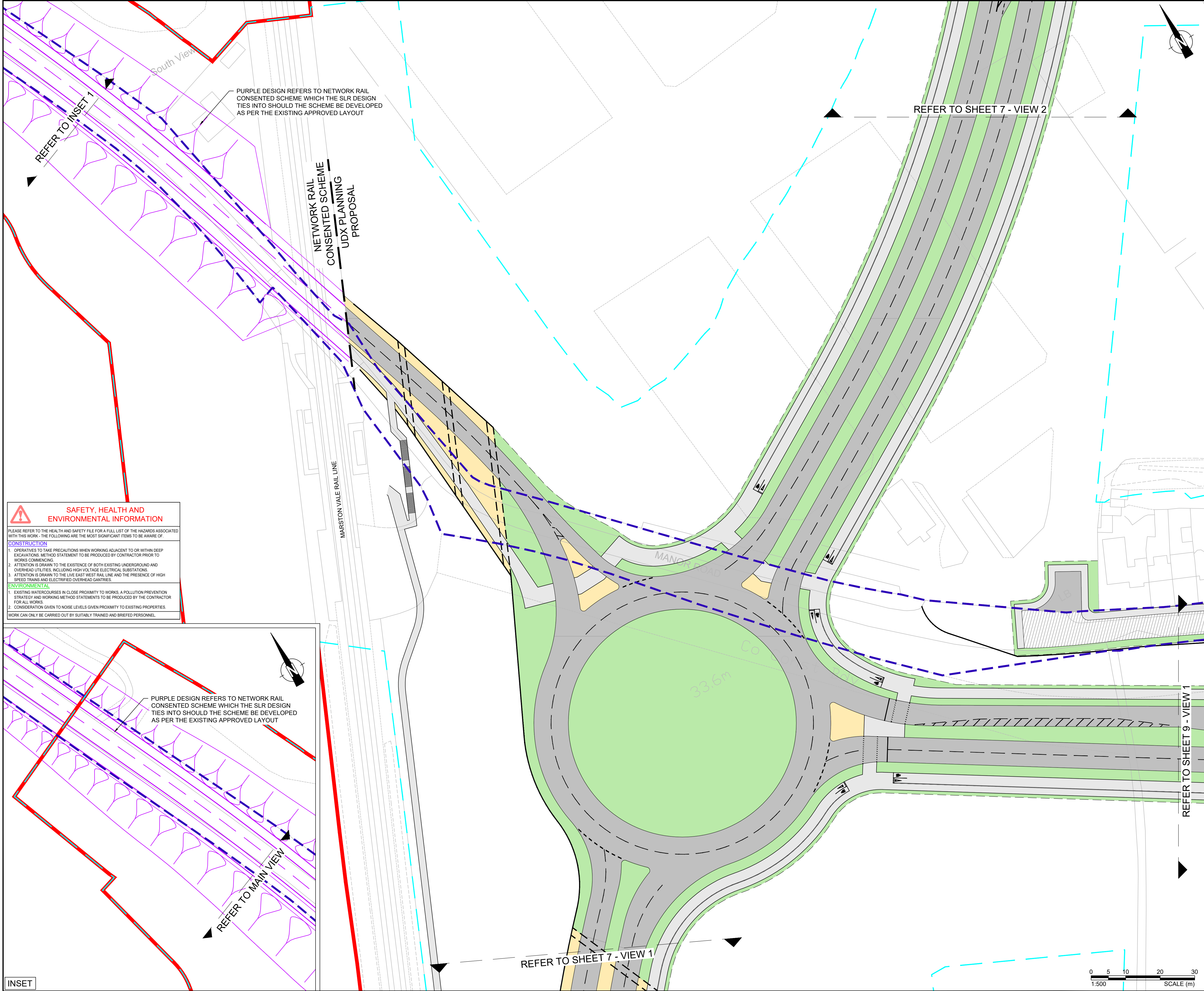
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Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 7
PUBLIC RD A / PUBLIC RD B

Scale:	1:500	Designed	MY	Drawn	MY	Checked	LB	Authorised	LB
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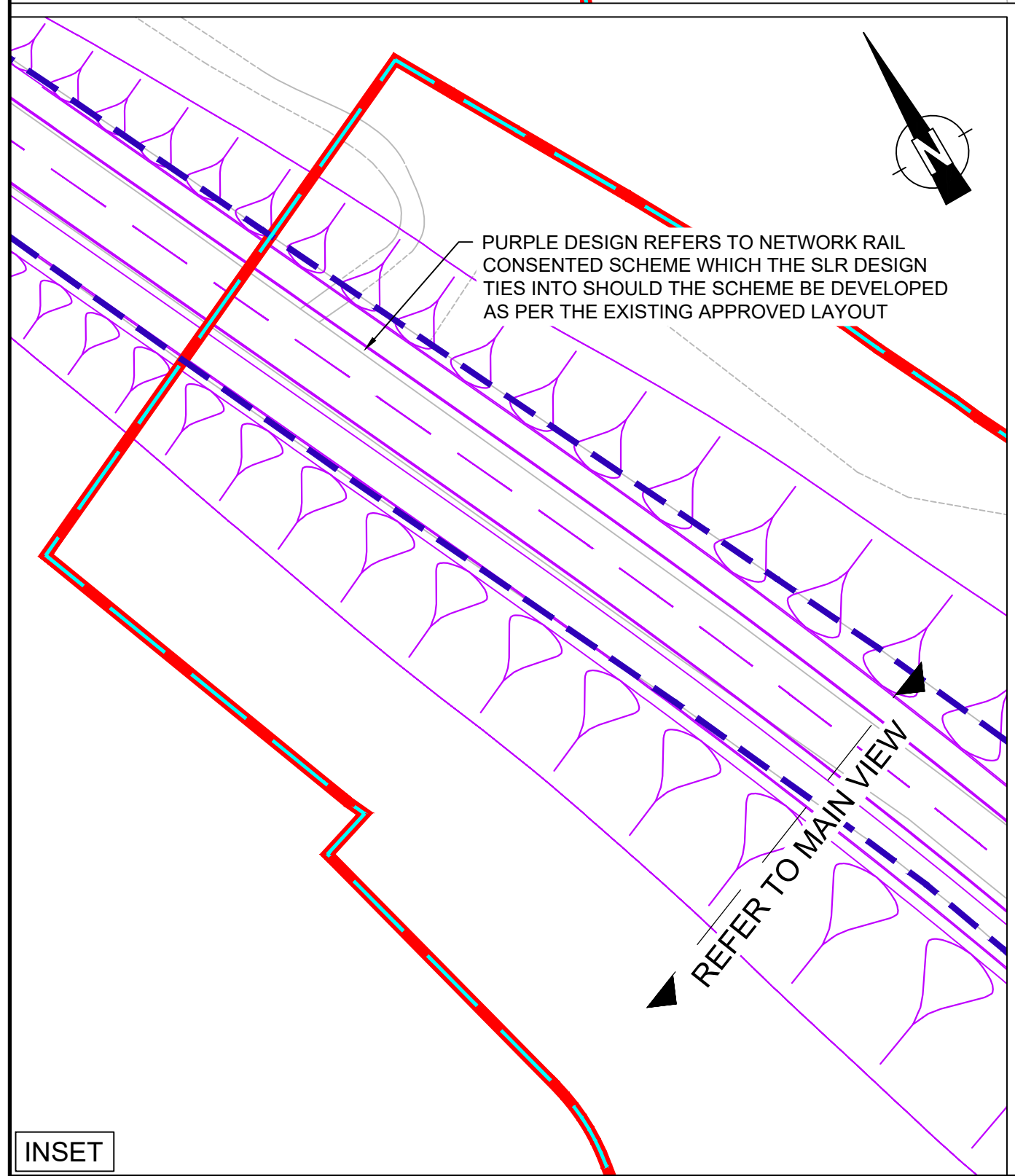
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- PROPOSED TRAFFIC SIGNAL

KEY PLAN

00	FIRST ISSUE	MY	LB	LB	31.03.25
Rev	Details	Drawn	Checked	Auth	Date

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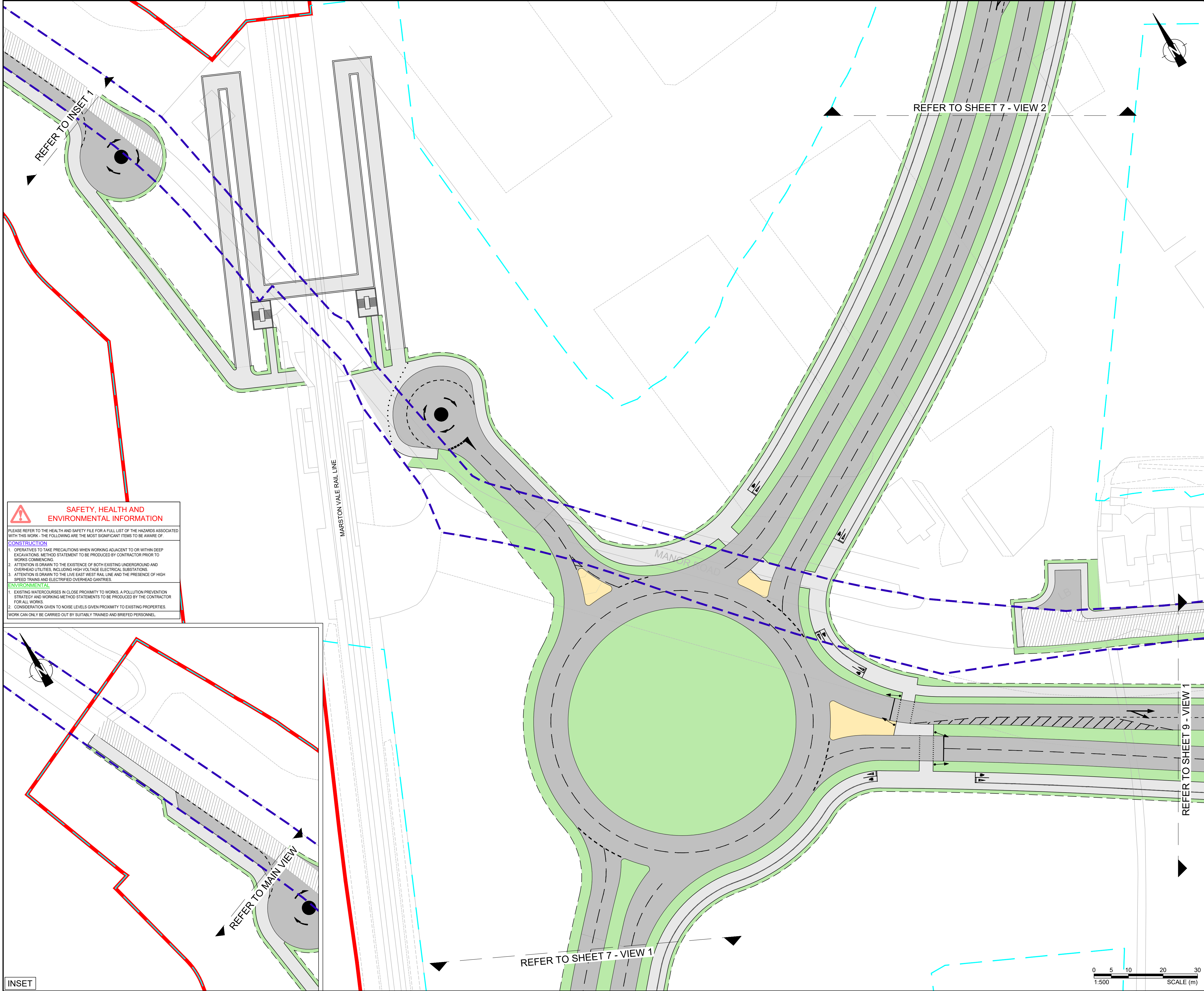
Site Address:
FORMER KEMPSTON HARDWICK BRICKWORKS AND ADJOINING LAND, BEDFORD

Project Name:
UNIVERSAL DESTINATIONS & EXPERIENCES UK PROJECT

Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
OPTION A - SHEET 8
MANOR RD RBT

Scale:	1:500	Designed	MY	Drawn	MY	Checked	LB	Authorised	LB
Original Size	A1	Date	31.03.25	Date	31.03.25	Date	31.03.25	Date	31.03.25
Drawing Number	P320	Originator	VEC	Volume	1	Location	SW	Type	Role
Project Ref. No.	P320	Revision	00						

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SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION

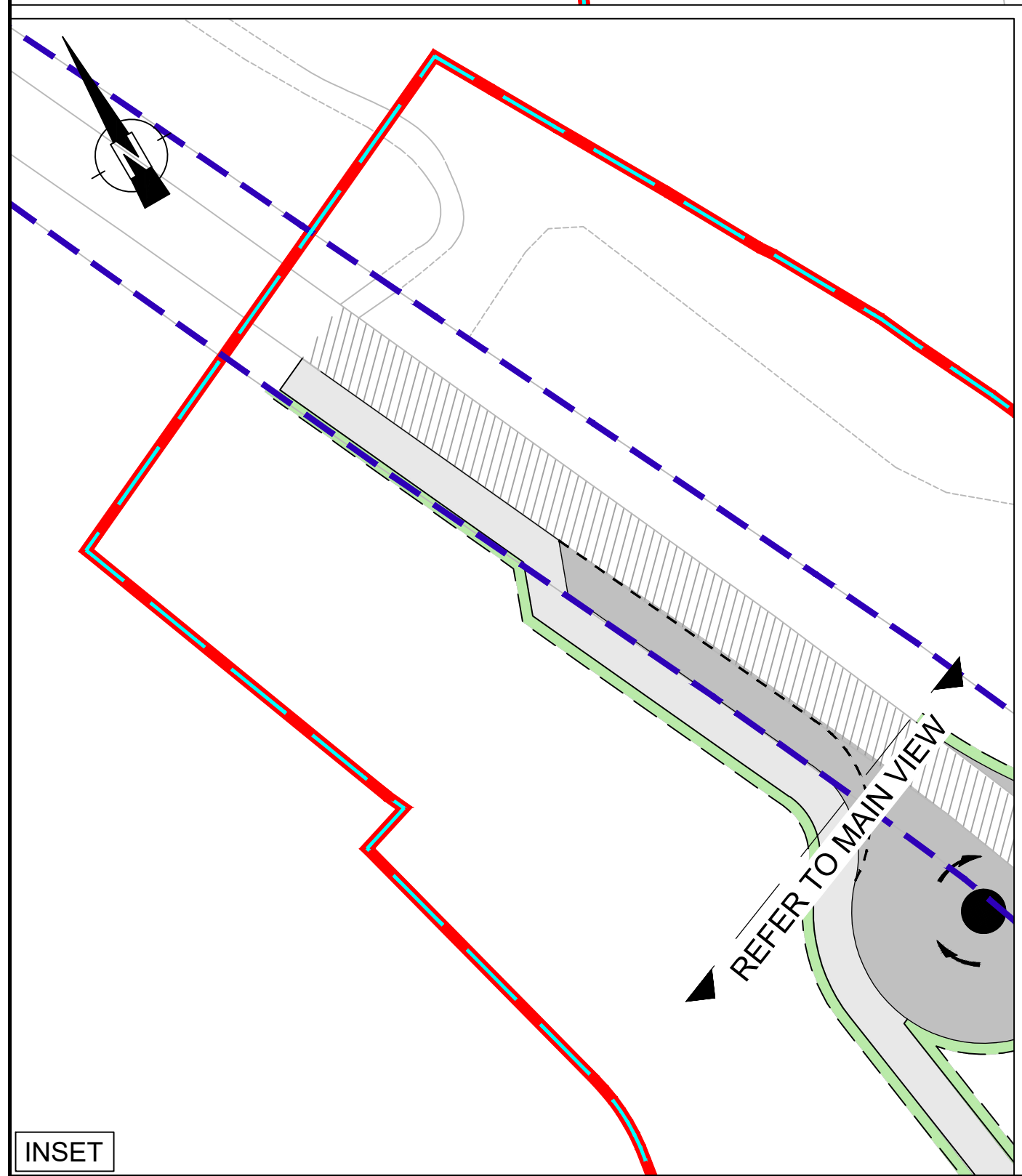
PLEASE REFER TO THE HEALTH AND SAFETY FILE FOR A FULL LIST OF THE HAZARDS ASSOCIATED WITH THIS WORK - THE FOLLOWING ARE THE MOST SIGNIFICANT ITEMS TO BE AWARE OF.

CONSTRUCTION

- OPERATIVES TO TAKE PRECAUTIONS WHEN WORKING ADJACENT TO OR WITHIN DEEP EXCAVATIONS. METHOD STATEMENT TO BE PRODUCED BY CONTRACTOR PRIOR TO WORKS COMMENCING.
- ATTENTION IS DRAWN TO THE EXISTENCE OF BOTH EXISTING UNDERGROUND AND OVERHEAD UTILITIES, INCLUDING HIGH VOLTAGE ELECTRICAL SUBSTATIONS.
- ATTENTION IS DRAWN TO THE LIVE EAST WEST RAIL LINE AND THE PRESENCE OF HIGH SPEED TRAINS AND ELECTRIFIED OVERHEAD CANTRIES.

ENVIRONMENTAL

- EXISTING WATERCOURSES IN CLOSE PROXIMITY TO WORKS. A POLLUTION PREVENTION STRATEGY AND WORKING METHOD STATEMENTS TO BE PRODUCED BY THE CONTRACTOR FOR ALL WORKS.
- CONSIDERATION GIVEN TO NOISE LEVELS GIVEN PROXIMITY TO EXISTING PROPERTIES. WORK CAN ONLY BE CARRIED OUT BY SUITABLY TRAINED AND BRIEFED PERSONNEL.



NOTES:

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- DO NOT SCALE FROM THIS DRAWING.

KEY:

- SITE BOUNDARY
- EXCLUDED FROM SITE BOUNDARY
- EXISTING HIGHWAY BOUNDARY
- PROPOSED LIMIT OF HIGHWAY DEVIATION
- PROPOSED CARRIAGEWAY
- PROPOSED VERGE
- PROPOSED HARDSTANDING
- PROPOSED FOOTWAY OR FOOTWAY/CYCLEWAY
- EXISTING CARRIAGEWAY TO BE RETAINED
- PROPOSED TRAFFIC SIGNAL

KEY PLAN

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UNIVERSAL DESTINATIONS & EXPERIENCES UK PROJECT

Drawing Title:

ILLUSTRATIVE HIGHWAY ARRANGEMENT
OPTION B - SHEET 8
MANOR RD RBT

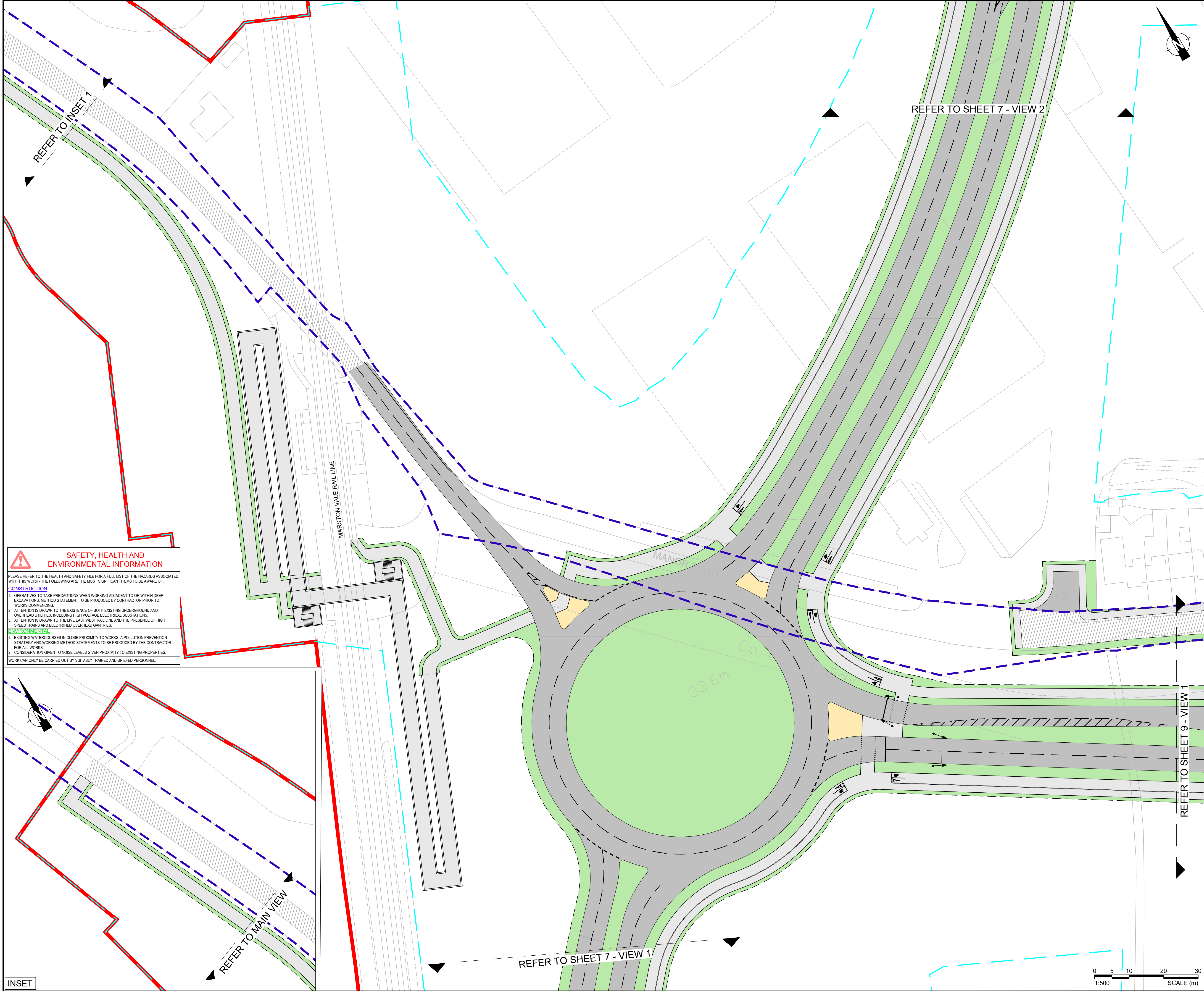
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Drawing Number	Proj. Ref. No.	Originator	Volume	Location	Type	Role	Number	Project Ref. No.
P320	- VEC -HGN-	SW	-SK-CH-	0248B				P320
Revision								00

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03/06/2025 i:\jobs\proposals\p130 bedford brickworks new access review\2. design\cad\p320-vec-hgn-sw-sk-ch-0241 to 0252 - illustrative highway arrangement.dwg



SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION

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2. ATTENTION IS DRAWN TO THE EXISTENCE OF BOTH EXISTING UNDERGROUND AND OVERHEAD UTILITIES, INCLUDING HIGH VOLTAGE ELECTRICAL SUBSTATIONS.

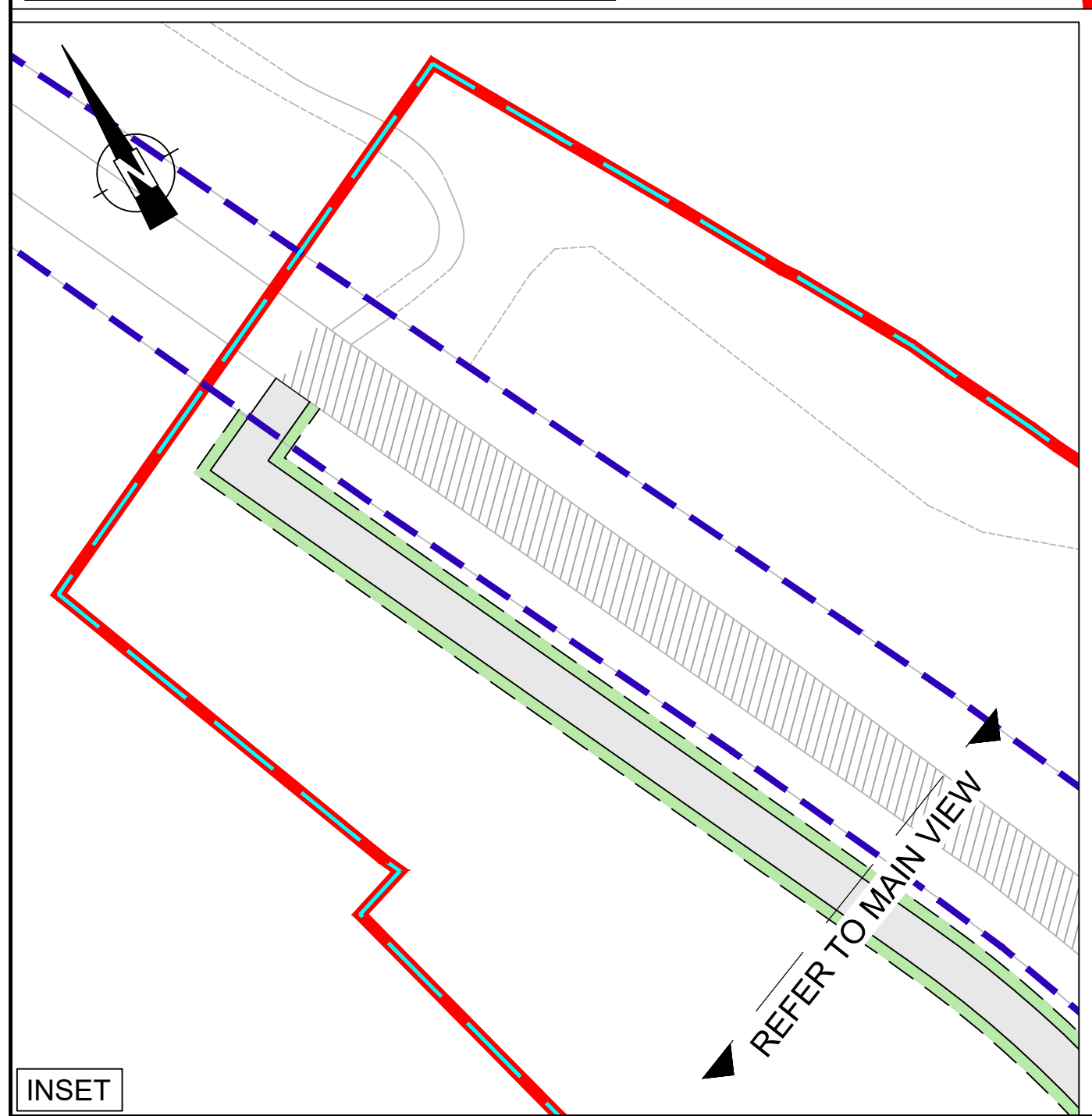
3. ATTENTION IS DRAWN TO THE LIVE EAST WEST RAIL LINE AND THE PRESENCE OF HIGH SPEED TRAINS AND ELECTRIFIED OVERHEAD GANTRIES.

ENVIRONMENTAL

1. EXISTING WATERCOURSES IN CLOSE PROXIMITY TO WORKS. A POLLUTION PREVENTION STRATEGY AND WORKING METHOD STATEMENTS TO BE PRODUCED BY THE CONTRACTOR FOR ALL WORKS.

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EXCLUDED FROM SITE BOUNDARY

EXISTING HIGHWAY BOUNDARY

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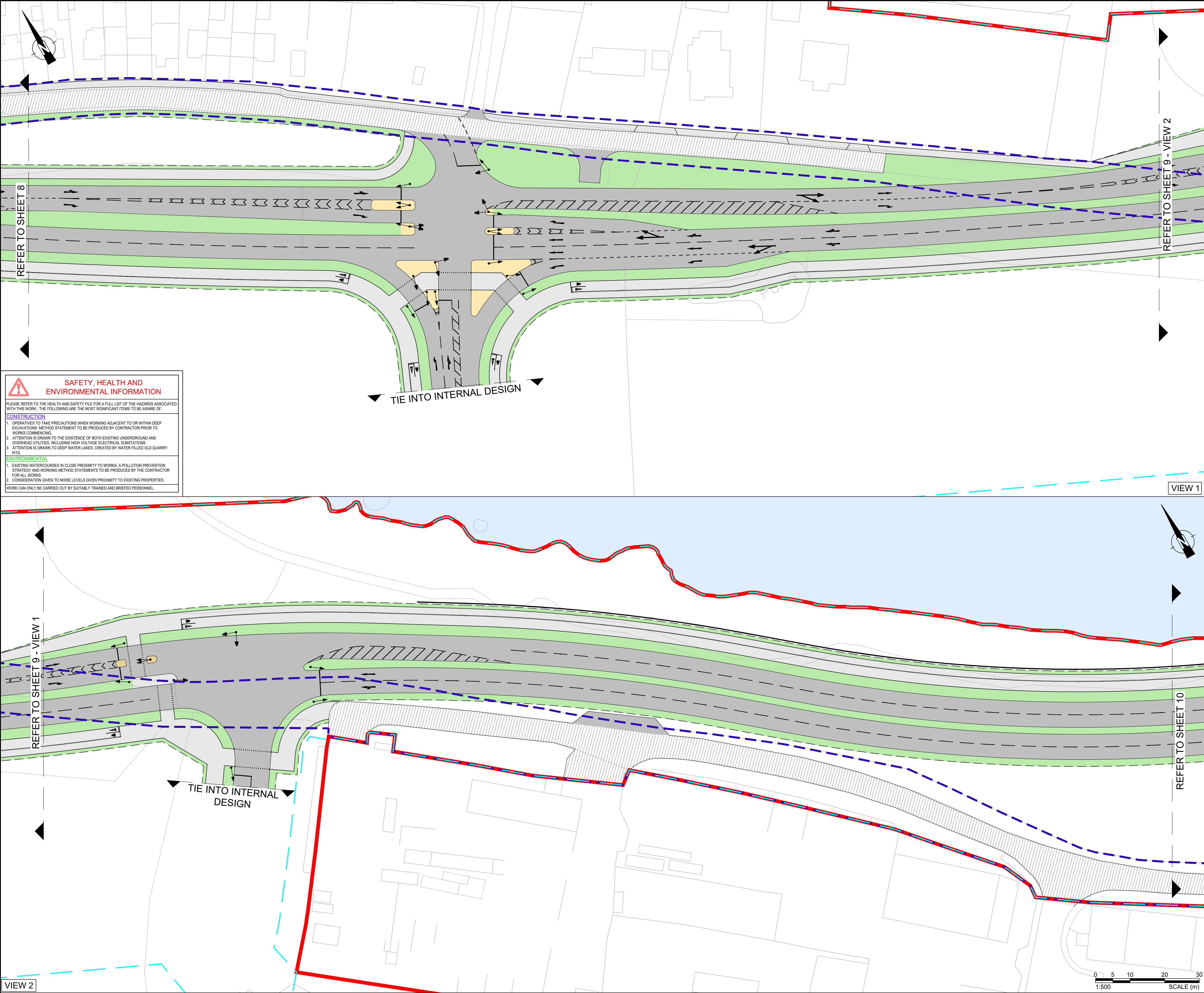
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Project Name:
UNIVERSAL DESTINATIONS & EXPERIENCES UK PROJECT

Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
OPTION C - SHEET 8
MANOR RD RBT

Scale:	1:500	Designed	MY	Drawn	MY	Checked	LB	Authorised	LB
Original Size	A1	Date	31.03.25	Date	31.03.25	Date	31.03.25	Date	31.03.25
Drawing Number	PIN/Proj. Ref. No.	Originator	Volume	Location	Type	Role	Number	Project Ref. No.	P320
P320	- VEC -HGN-	SW	-SK-CH-	0248C				Revision	00



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CONSTRUCTION








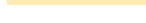


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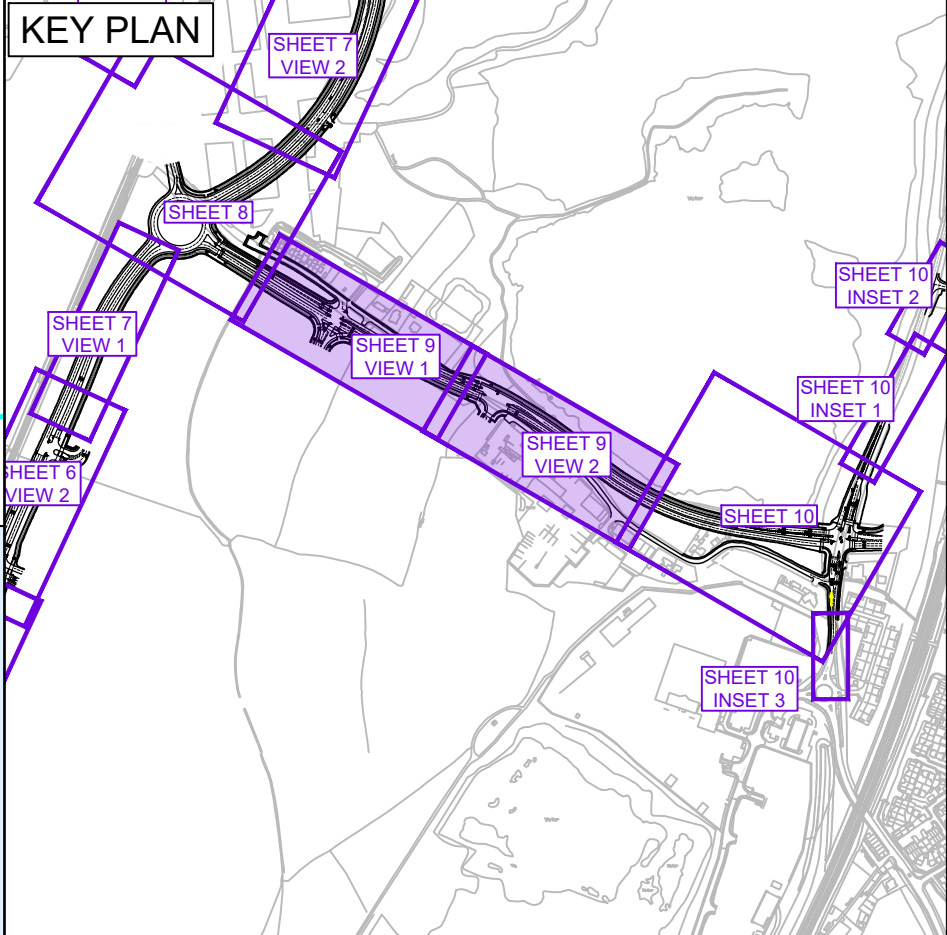
ENVIRONMENTAL

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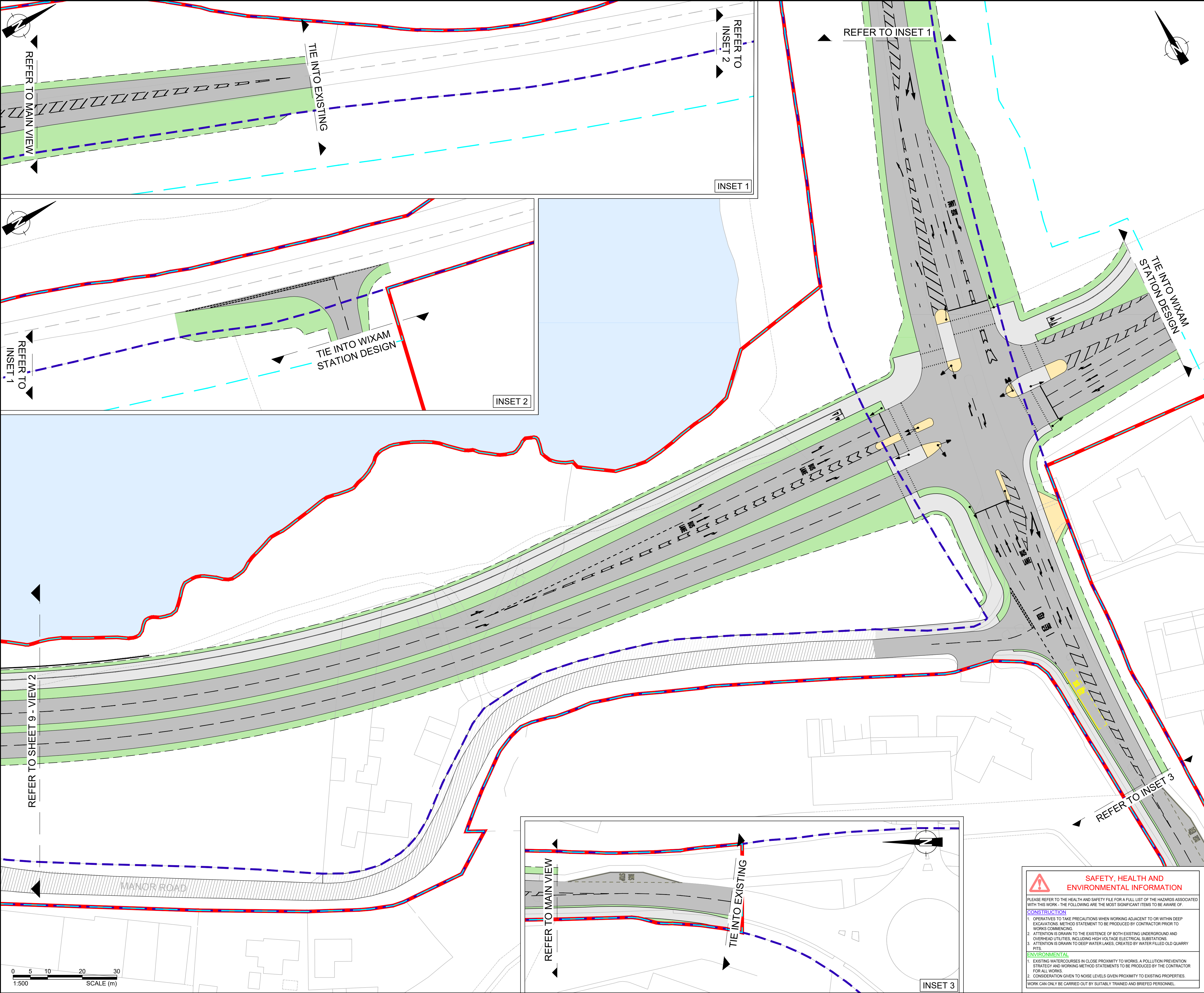
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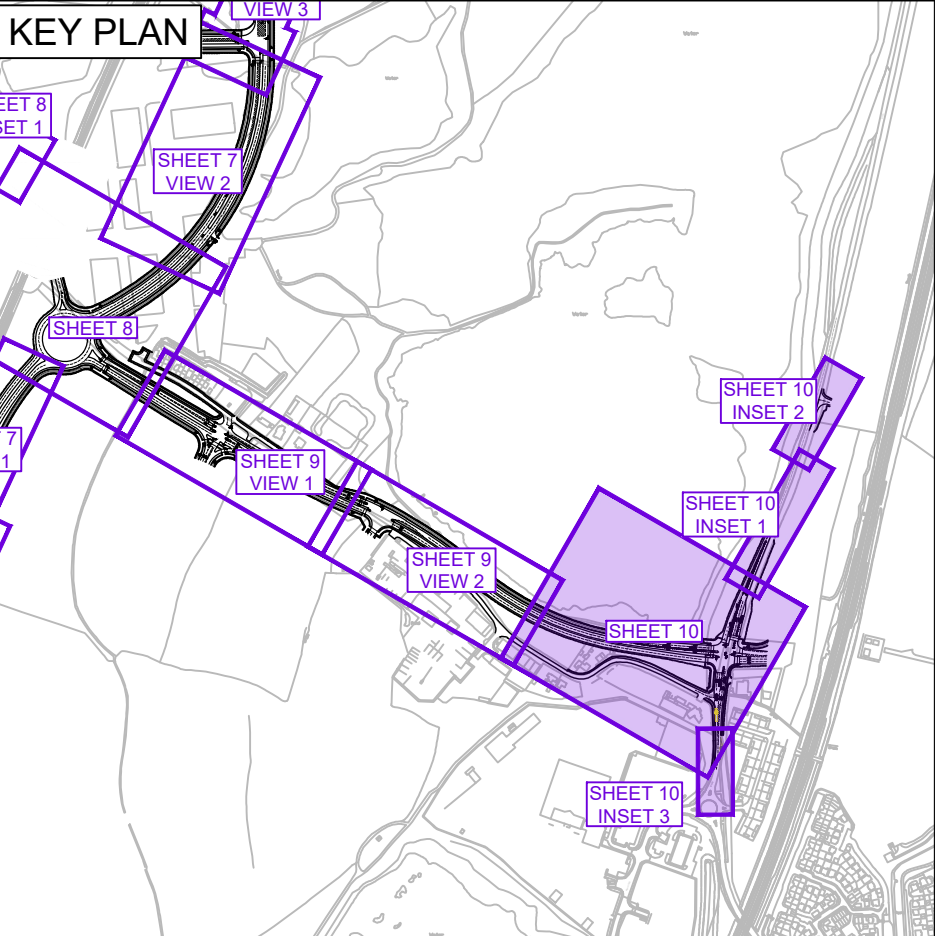
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ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 9
MANOR RD

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Drawing Number	P320	Proj. Ref. No.	- VEC -HGN-	Volume I	Location	I Type	I Role	I Number	Project Ref. No.
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									00



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Project Name:
UNIVERSAL DESTINATIONS &
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Drawing Title:
ILLUSTRATIVE HIGHWAY ARRANGEMENT
SHEET 10
MANOR RD / WIXAMS ACCESS

Scale:	1:500	Designed	MY	Drawn	MY	Checked	LB	Authorised	LB
Original Size	A1	Date	31.03.25	Date	31.03.25	Date	31.03.25	Date	31.03.25
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	- VEC -HGN-		SW		-SK-CH- 0250				

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