

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Pets Love Fresh Limited

PLF Blenheim
Blenheim Way
Northfileds Ind Estate
Market Deeping
Peterborough
Lincolnshire
PE6 8LD

Variation application number

EPR/BO5187IN/V004

Permit number

EPR/BO5187IN

PLF Blenheim

Permit number EPR/BO5187IN

Introductory note

This introductory note does not form a part of the notice

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

This consolidated permit has been issued following a full review against the best available techniques (BAT) conclusions for the Food, Drink and Milk Industries published on 4th December 2019 in the official journal of the European Union.

We have implemented the requirements of the Medium Combustion Plant directive and incorporated post-dated requirements for 2030.

The schedules specify the changes made to the permit.

Pets Love Fresh Blenheim, also known as PLF Blenheim, is a meat processing site that produces materials for both the human and pet food market. Human grade raw material is delivered to site where it is stored, processed through deboning, grinding, mechanical separation and/or repackaging, before the resulting product is chilled or frozen for onward despatch. For some of the material that is processed, oil is separated from the raw material and is stored on-site prior to despatch. Oil is stored in either IBCs or two 25,000 litre tanks. During the process, any wastes generated as a result of processing tend to be downgraded to CAT2 or CAT3 material to ensure these cannot re-enter the human food chain.

The installation has an approximate daily finished production capacity of 200 tonnes/day. The site is typically operational from 6am on Monday until 10pm on Friday, although there is the ability to operate 24/7.

The Environmental Permit is for the main listed activity falling under Section 6.8 Part A(1)(d)(i)

Treatment and processing, other than exclusively packaging, of the following raw materials, whether previously processed or unprocessed, intended for the production of food or feed only animal raw materials (other than milk only) with a finished product production capacity greater than 75 tonnes per day

Process effluent arising from on-site production processes and cleaning is discharged to the Anglian Water Sewer. The discharge to sewer is permitted by a trade effluent consent from Anglian Water. Effluent passes through screens, catch pots and grease interceptors to remove gross solids, fats oils and grease prior to the discharge to the foul sewer. Uncontaminated surface water arising from non-production areas and roof areas are discharged to either the Anglian Water storm sewer (W1) or to the Welling and Deeping Internal Drainage Board - Drain Number 20 via emission points W2 & W3, both emission points are fitted with an interceptor.

The Installation operates two boilers, which comprise of one 1.1 MWth diesel fired boiler; this boiler is considered to be an existing Medium Combustion Plant, and the associated limits and monitoring requirements have been applied from 01/01/2030. The additional boiler is a domestic gas fired boiler (less than 1MWth); this boiler is exempt from the Medium Combustion Plant Directive. Both boilers produce steam and hot water to meet the needs of the process.

The Installation covers an area of approximately 0.78 hectares in the Northfields industrial Estate to the north of Market Deeping, Lincolnshire and is centred on grid reference TF1391711413. The installation is bordered by other small industrial units border the site to the east, south and west with agricultural land to the north. Residential receptors are located approximately 60m west of the site at the closest point.

There is a single SAC (Special Areas of Conservation) Baston Fen, which is located approximately 5,200m north of the site boundary. In addition, there is a single Local Wildlife Sites within 2,000m of the site

The operator has an established Environmental Management System in place.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application received EPR/BO5187IN/A001	Duly made 27/10/2005	Application received for the production of pet food
Permit determined EPR/BO5187IN	10/03/2006	Original permit issued to Ken Read & Son Limited
Application EPR/BO5187IN/V002 (variation and consolidation)	Duly made 01/09/2008	Variation to include the installation of additional plant and equipment to operate a de-fatting (rendering) process
Permit determined EPR/BO5187IN	10/09/2009	Varied permit issued
Application EPR/BO5187IN/V003 (variation and consolidation)	Duly made 23/09/2016	Application to vary storage capacity of liquid finished products on-site
Variation determined EPR/BO5187IN	19/12/2016	Varied permit issued
Application EPR/BO5187IN/V004 (variation and consolidation)	Regulation 61 Notice response received 20/02/2023	Environment Agency initiated variation and consolidation following the Food, Drink & Milk Industries sector permit review.
Application EPR/BO5187IN/T005 (full transfer of permit EPR/BO5187IN)	Duly made 02/05/2024	Application to transfer the permit in full to Pets Love Fresh Limited
Transfer determined EPR/BO5187IN	02/08/2024	Full transfer of permit complete
Request for Further Information (EPR/BO5187IN/V004) dated 21/08/2024	22/11/2024	Resubmission of Regulation 61 Response Tool and supporting information
Request for Further Information (EPR/BO5187IN/V004) dated 25/11/2024	02/12/2024 03/12/2024	Further information submitted to clarify BATc's 2, 3, 6, 9 and 11. In addition to providing further information on the Environmental Performance Levels, climate change adaptation plan and site condition report.
Variation determined and consolidation issued EPR/BO5187IN	19/12/2024	Varied and consolidated permit issued in modern format

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number

EPR/BO5187IN

Issued to

Pets Love Fresh Limited (“the Operator”)

whose registered office is

**Pf Blenheim
Blenheim Way
Northfileds Industrial Estate
Peterborough
Lincolnshire
PE6 8LD**

company registration number 09060769

to operate a regulated facility at

**PLF Blenheim
Blenheim Way
Northfileds Industrial Estate
Market Deeping
Peterborough
Lincolnshire
PE6 8LD**

to the extent set out in the schedules.

The notice shall take effect from 19/12/2024

Name	Date
Denise Horton	19/12/2024

Authorised on behalf of the Environment Agency

Schedule 1

All conditions have been varied by the consolidated permit as a result of an Environment Agency initiated variation.

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/BO5187IN

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/BO5187IN/V004 authorising,

Pets Love Fresh Limited (“the Operator”),

whose registered office is

**Plf Blenheim
Blenheim Way
Northfileds Industrial Estate
Peterborough
Lincolnshire
PE6 8LD**

company registration number 09060769

to operate an installation at

**PLF Blenheim
Blenheim Way
Northfileds Industrial Estate
Market Deeping
Peterborough
Lincolnshire
PE6 8LD**

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Denise Horton	19/12/2024

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The Operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the Operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

1.2 Energy efficiency

- 1.2.1 The Operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 The Operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The Operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

- 1.4.2 The Operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

- 2.1.1 The Operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").

2.2 The site

- 2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the Operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 The Operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
- (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.5 The Operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

2.4 Improvement programme

- 2.4.1 The Operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the Operator shall notify the Environment Agency within 14 days of completion of each improvement.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.
- 3.1.4 For the following activities referenced in schedule 1, table S1.1 (AR2) the first monitoring measurements shall be carried out within four months of 01/01/2030 or of the date when the MCP is first put into operation, whichever is later.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The Operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The Operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the Operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the Operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The Operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.4 Noise and vibration

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the Operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

3.4.2 The Operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Monitoring

3.5.1 The Operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:

- (a) point source emissions specified in tables S3.1, S3.2 and S3.3.

3.5.2 The Operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.

3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.

3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.2 and S3.3 unless otherwise agreed in writing by the Environment Agency.

3.6 Pests

3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The Operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.

3.6.2 The Operator shall:

- (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
- (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

4.1.1 All records required to be made by this permit shall:

- (a) be legible;
- (b) be made as soon as reasonably practicable;
- (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and

- (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The Operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

4.2.1 The Operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production/treatment data set out in schedule 4 table S4.2; and
- (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.

4.2.3 Within 28 days of the end of the reporting period the Operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The Operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the Operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the Operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;

- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the Operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.

4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.

4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the Operator is to undertake monitoring and/or spot sampling, the Operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The Operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.

4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the Operator is a registered company:

- (a) any change in the Operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the Operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the Operator is a corporate body other than a registered company:

- (a) any change in the Operator's name or address; and
- (b) any steps taken with a view to the dissolution of the Operator.

In any other case:

- (a) the death of any of the named Operators (where the Operator consists of more than one named individual);
- (b) any change in the Operator's name(s) or address(es); and
- (c) any steps taken with a view to the Operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.

4.3.5 Where the Operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:

- (a) the Environment Agency shall be notified at least 14 days before making the change; and
- (b) the notification shall contain a description of the proposed change in operation.

4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.

4.3.7 Where the Operator has entered into a climate change agreement with the Government, the Environment Agency shall be notified within one month of:

- (a) a decision by the Secretary of State not to re-certify the agreement;
- (b) a decision by either the Operator or the Secretary of State to terminate the agreement; and
- (c) any subsequent decision by the Secretary of State to re-certify such an agreement.

4.4 Interpretation

4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.

4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made “immediately”, in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
AR1	Section 6.8 Part A1 d (i)	Treatment and processing, other than exclusively packaging, of the following raw materials, whether previously processed or unprocessed, intended for the production of food or feed only animal raw materials (other than milk only) with a finished product production capacity greater than 75 tonnes per day	From receipt of raw materials through Deboning, de-oiling (rendering) and freezing of meat prior to dispatch of final product either for human consumption or for the pet food market. Production capacity is limited to 200 tonnes per day.
Directly Associated Activity			
AR2	Steam and hot water supply	Medium Combustion plants: <ul style="list-style-type: none"> • 1 x 1.1 MWth gas oil (diesel) fired boiler (A11) • 1 x <1 Mwth natural gas boiler (A1) 	From receipt of fuel to release of products of combustion to air.
AR3	Raw material storage and handling	Storage and handling of raw materials at the installation	From receipt of raw materials to dispatch of final product.
AR4	De-fatting (rendering) of meat.	Rendering of meat to remove fats and recover oils	Use of 2 heat exchangers and 1 centrifuge to produce oil and de-fatted meat. The resulting oil to be stored in IBCs or 2x 25,000 litre tanks
AR5	Use of refrigerants	Use of refrigerants in cooling, chilling and/or freezing systems at the installation.	From receipt of raw materials to dispatch of final product.
AR6	Storage and use of chemicals and oils	Storage and use of chemicals and oils at the installation.	From receipt of chemicals and oils to disposal of wastes arising.
AR7	Waste storage and handling	Storage and handling of waste materials	From generation of waste to storage pending removal for disposal or recovery.
AR8	Effluent discharge	Discharge of process effluent	From generation of process effluent arising from on-site production processes and cleaning to the discharge to the Anglian Water foul sewer via screens, catch pots and grease interceptors.
AR9	Surface water drainage	Collection of	Handling and storage of site

Table S1.1 activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
		uncontaminated site surface waters	drainage until discharge to the Welling and Deeping Internal Drainage Board - Drain Number 20 or foul sewer.

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application	The response to questions 2.1 and 2.2 given in sections B2.1 and B2.2 of the application, and the non-technical summary.	23/09/2005
Requested Information	Responses to information requested in documents IR DOC 1 IR DOC 2 IR DOC 3 IR DOC 4 and IR FIG 1 IR DOC 5	26/01/2006 27/01/2006 31/01/2006 10/02/2006 17/02/2006
Application for a simple standard variation	The responses to questions 2a and 2b given in section 2 of the application, and the non-technical summary.	01/09/2008
Requested information	Response to information requested in e-mail dated 07 September 2009.	09/09/2009
Application for Minor Technical Variation: EPR/BO5187IN/V003	Responses to questions given in Form C3, the non-technical summary and Supporting Information.	23/09/2016
Regulation 61 (1) Notice – Responses to questions dated 01/08/2022	All parts	20/02/2023
Regulation 61(1) Notice – request for further information dated 21/08/2024	Resubmitted Regulation 61 Tool and all supporting information	22/11/2024
Regulation 61(1) Notice – request for further information dated 25/11/2024	Further information submitted to clarify BATc's 2, 3, 6, 9 and 11. In addition to providing further information on the Environmental Performance Levels, climate change adaptation plan and site condition report.	02/12/2024 & 03/12/2024

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC8	The operator shall submit, for approval by the Environment Agency, a report demonstrating achievement of the 'Narrative' BAT conclusions as identified in the Food, Drink and Milk Bref published on 4 December 2019 where BAT is currently not demonstrated or achieved. The report shall include, but not be limited to, the following:	19/06/2025 or as agreed in writing by the Environment Agency

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	<ul style="list-style-type: none"> • Methodology applied for achieving BAT • Demonstrating that BAT has been achieved. <p>The report shall address the BAT Conclusions for Food, Drink and Milk Industries with respect to BATc 6a</p> <p>Refer to BAT Conclusions for a full description of the BAT requirement.</p>	
IC9	<p>The Operator shall submit a written report to the Environment Agency for technical assessment and approval on the feasibility of installing effluent treatment in line with requirements of BATc 12 and include a review of treatment options available along with their associated benefits.</p> <p>Justification is required where no on-site treatment is provided, taking into account the nature of the wastewater and any subsequent off-site treatment.</p> <p>In addition, the report needs to consider the appropriate on-site monitoring of the effluent stream prior to disposal in line with the requirements of BATc 3.</p> <p>Best Available Techniques Reference Document and BAT Conclusions document for the food, drink and milk industry dated December 2019).</p>	19/12/2025 or as agreed in writing by the Environment Agency

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
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Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 [Point A1 on site plan in Schedule 7]	Domestic Boiler (<1MWth)	No parameters set	No limit set	--	--	--
A3 [Point A3 on site plan in Schedule 7]	Condenser	No parameters set	No limit set	--	--	--
A6 [Point A6 on site plan in Schedule 7]	Evaporative condenser	No parameters set	No limit set	--	--	--
A7 [Point A7 on site plan in Schedule 7]	Ventilation	No parameters set	No limit set	--	--	--
A8 [Point A8 on site plan in Schedule 7]	Evaporative condenser	No parameters set	No limit set	--	--	--
A10 [Point A10 on site plan in Schedule 7]	Oil Plant Room Ventilation	No parameters set	No limit set	--	--	--
A11 [Point A11 on site plan in Schedule 7]	Boiler 1: 1.1 MWth natural gas oil fired boiler ^[Note 1]	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	200 mg/m ³	Periodic	Every three years	MCERTS BS EN 14792
		Carbon monoxide	No Limit	Periodic	Every three years	MCERTS BS EN15058
A12 [Point A12 on site plan in Schedule 7]	Fuel oil Boiler Steam PRV	No parameters set	No limit set	--	--	--
A13 [Point A13 on site plan in Schedule 7]	Product oven	Products of combustion	No limit set	--	--	--
Note 1: This emission limit and/or monitoring requirements apply from 1 January 2030, unless the boiler is replaced or otherwise advised by the Environment Agency.						

Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
W2 [W2] on site plan in schedule 7 emission to Welling and Deeping Internal Drainage Board - Drain Number 20	Uncontaminated surface water via interceptor	No parameters set	No limit set	--	--	--
W3 [W3] on site plan in schedule 7 emission to Welling and Deeping Internal Drainage Board - Drain Number 20	Uncontaminated surface water via interceptor	No parameters Set	No limit set	--	--	--

Table S3.3 Point source emissions to sewer, effluent treatment plant or other transfers off-site– emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. Unit)	Reference period	Monitoring frequency	Monitoring standard or method
W1 [Point W1 on site plan in schedule 7] emission to Anglian Water Sewer	Uncontaminated surface water from North East Rear Yard	No parameters set	No limit set	--	--	--
S1 [Point S1 on site plan in schedule 7] emission to Anglain Water sewer	Process effluent, bleed water from condensers and boiler blow down from southern buildings	No parameters Set	No limit set	--	--	--
S2 [Point S2 on site plan in schedule 7] emission to Anglain Water sewer	Process effluent, foul water (toilets), and bleed water from condensers from northern buildings	No parameters Set	No limit set	--	--	--

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Parameter	Emission or monitoring point/reference	Reporting period	Period begins
Point source emissions to air Parameters as required by condition 3.5.1	A11	First monitoring undertaken in accordance with Condition 3.1.4 to be reported within 3 months, and then every 3 years thereafter	From first monitoring requirements in accordance with Condition 3.1.4

Parameter	Units
Total product produced	tonnes
Production of material for the pet food market	tonnes
Production of material for the human food market	tonnes

Parameter	Frequency of assessment	Units
Water usage	Annually	m ³
Energy usage	Annually	MWh
Waste	Annually	tonnes
COD loss efficiency	Annually *	COD te/te product
Food waste	Annually	tonnes

*COD loss efficiency to be calculated on a weekly frequency, reported annually. Or equivalent calculation as agreed in writing by the Environment Agency.

Parameter	Reporting form	Form version number and date
Point source emissions to air	Emissions to Air Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Water usage	Water Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Energy usage	Energy Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Food Waste	Food waste Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1 06/02/2023
Other performance parameters	Other Performance Parameters Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021

Schedule 5 – Notification

These pages outline the information that the Operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number	
Name of Operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution	
To be notified within 24 hours of detection	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Measures taken, or intended to be taken, to stop the emission	

Time periods for notification following detection of a breach of a limit	
Parameter	Notification period

(c) Notification requirements for the breach of permit conditions not related to limits	
To be notified within 24 hours of detection	
Condition breached	
Date, time and duration of breach	
Details of the permit breach i.e. what happened including impacts observed.	
Measures taken, or intended to be taken, to restore permit compliance.	

(d) Notification requirements for the detection of any significant adverse environmental effect	
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	

The dates of any unauthorised emissions from the facility in the preceding 24 months.	
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Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of the Operator

Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the Operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“emissions to land” includes emissions to groundwater.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

“Food waste” reporting: Reporting of food waste to use a methodology such as the global Food Loss and Waste Accounting and Reporting Standard (FLW standard), WRAP’s Target Measure Act initiative or similar.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“Industrial Emissions Directive” means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“Medium Combustion Plant” or “MCP” means a combustion plant with a rated thermal input equal to or greater than 1 MW but less than 50 MW. An “existing medium combustion plant” is combustion plant operating before 20 December 2018.

“Medium Combustion Plant Directive” or “MCPD” means Directive 2015/2193/EU of the European Parliament and of the Council on the limitation of emissions of certain pollutants into the air from medium combustion plants, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“Pests” means Birds, Vermin and Insects.

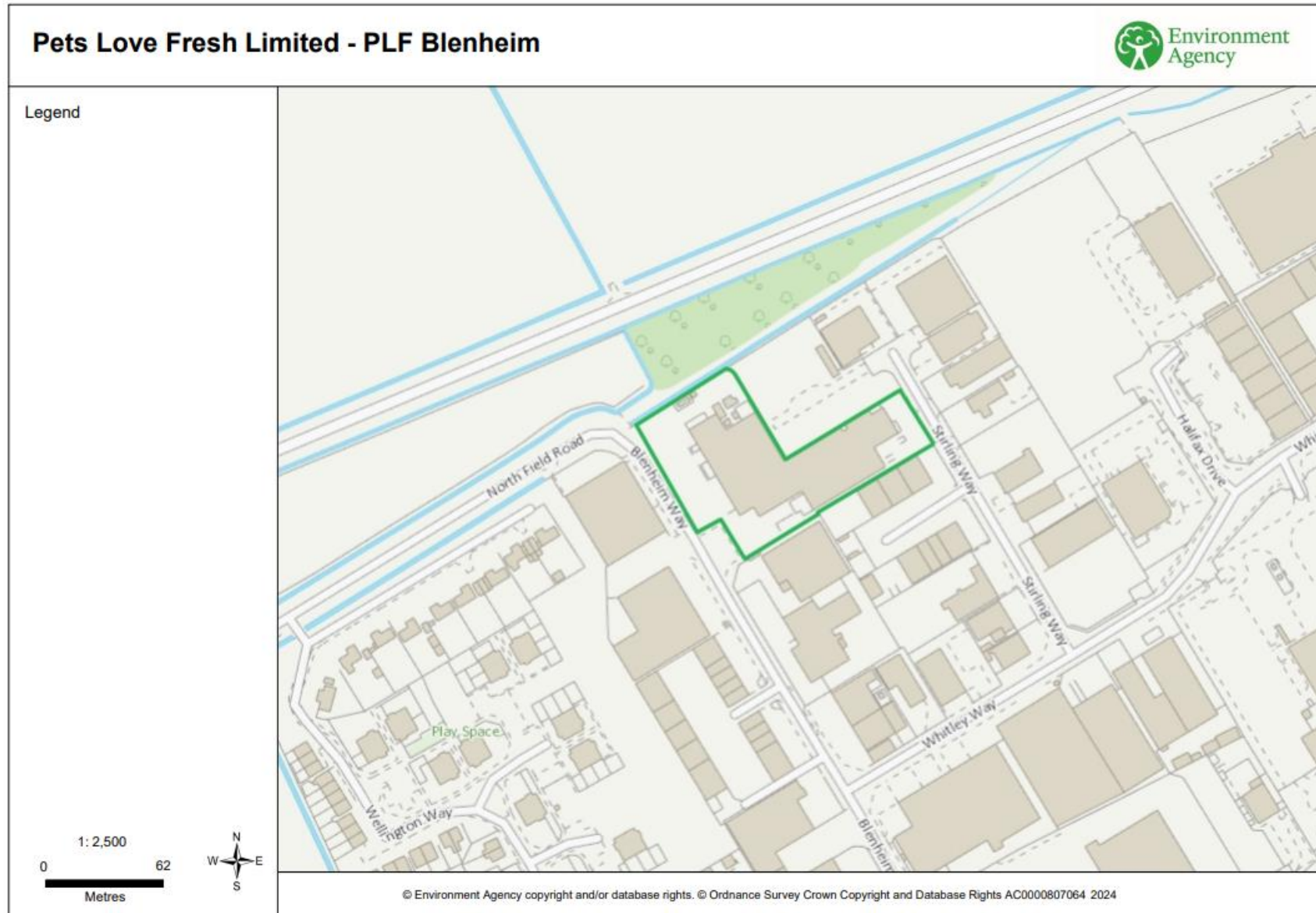
Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

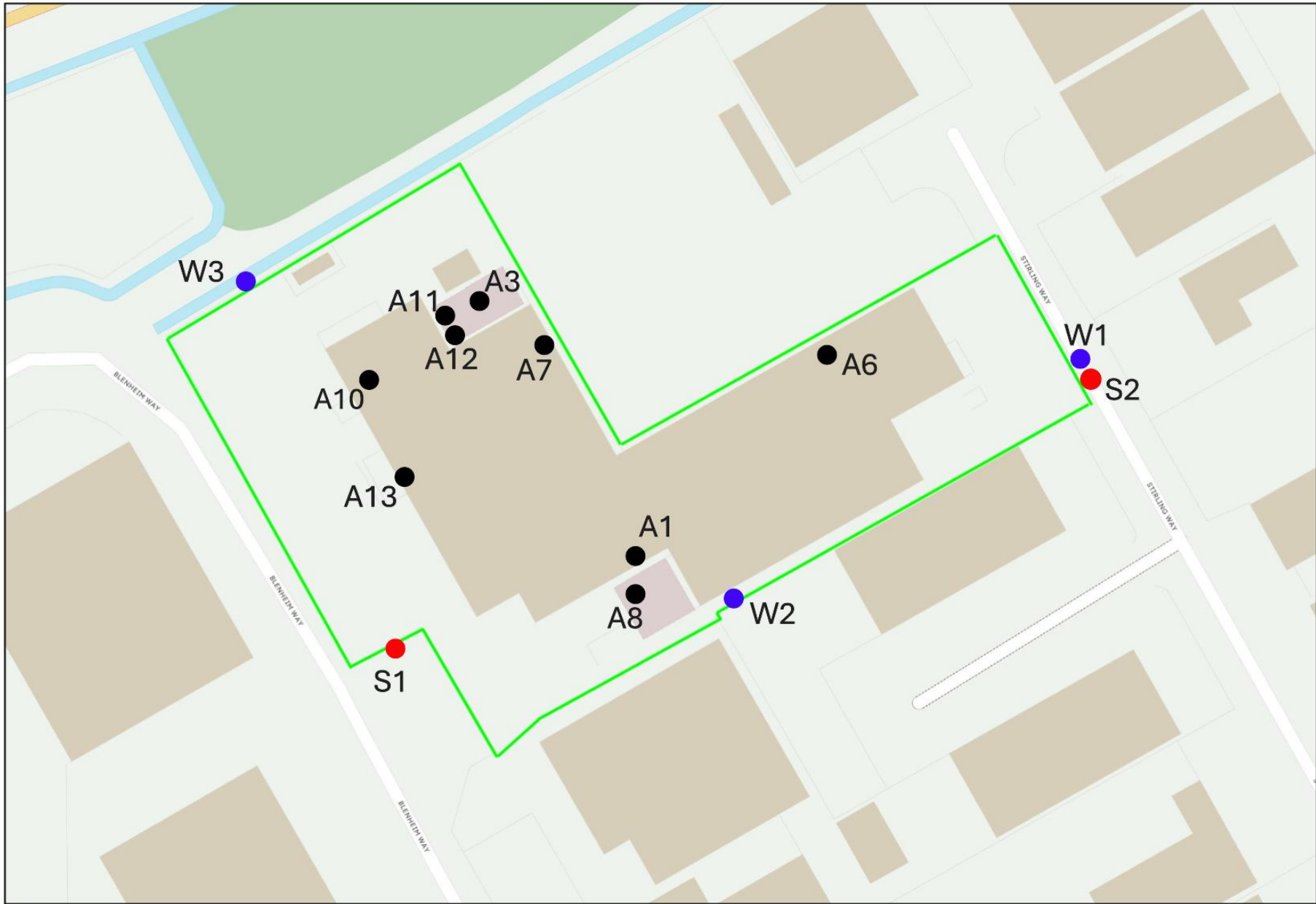
Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or.
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content

“year” means calendar year ending 31 December.

Schedule 7 – Site plan





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