

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Veolia ES (UK) Limited

Ellesmere Port Incinerator
Bridges Road
Ellesmere Port
South Wirral
Cheshire
CH65 4EQ

Variation application number

EPR/SP3409LC/V005

Permit number

EPR/SP3409LC

Ellesmere Port Incinerator

Permit number EPR/SP3409LC

Introductory note

This introductory note does not form a part of the notice

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

This variation has been issued to add conditions relating to burning of waste containing PFAS substances:

- Improvement conditions added
- Condition 2.3.12 to require combustion of waste firefighting foam at or above 1,100°C
- PFAS definition added to schedule 6

The schedules specify the changes made to the permit. Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

Brief description of the process

This permit controls the operation of a waste incineration plant. The relevant listed activity is 5.1 A(1)(a). The permit implements the requirements of the EU Directives on Industrial Emissions and Waste.

The main features of the permit are as follows:

| | |
|--------------------------|-------------------------|
| Furnace technology | Rotary Kiln |
| Number of lines | 1 |
| Principal waste type | Hazardous waste |
| Stack height | 80 m |
| Permitted plant capacity | 100,000 tonnes per year |

The main purpose of the facility is disposal of solid and liquid hazardous waste by incineration as well as some non-hazardous wastes. The design capacity is 15 tonnes per hour. The facility also includes a transfer activity where wastes are stored prior to transfer to other facilities.

Solid and liquid wastes are delivered in bulk tankers or drums. Gaseous wastes are also accepted. Wastes are analysed, at an appropriate frequency, to confirm that the waste is as described, segregated and stored for incineration. Drummed solid wastes are transferred to the incinerator by a dedicated, automated drum feed system. Packaged materials are fed via a manually operated airlock charging system.

Wastes are burned in the rotary kiln furnace. Combustion gases pass into secondary combustion chamber to ensure efficient combustion. Combustion gases are then cooled to minimise the time the gases are in the dioxin re-formation temperature zone. Particulates are collected in an ash hopper at the base of this section.

Exhaust gases are then cleaned in a wet scrubbing system that consists of two scrubbing towers. The scrubbing system abates acid gases and further cools the exhaust gases. Lime injection is used to further remove acid gases. Exhaust gases are reheated to avoid condensation and then passed through a bag filter to abate particulates. Continuous emission monitoring is undertaken in the horizontal duct section after the bag filter section (prior to the re-injection of hot air). Acidic aqueous effluent from the scrubbers is treated on site by neutralisation, flocculation, settlement and dewatering. The effluent is then discharged to the River Gowy.

Exhaust gases are emitted via an 80 m high stack. Emissions are monitored continuously or periodically for some pollutants, in line with the permit requirements.

An environmental management system accredited to ISO 14001 is used.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

| Status log of the permit | | |
|--|---------------------------------|--|
| Description | Date | Comments |
| Application BS5193IE | 09/05/05 | |
| Additional information | 14/09/05 | |
| Permit determined | 13/12/05 | |
| Agency variation determined EPR/BS5193IE/V002 | 14/03/14 | Agency variation to implement the changes introduced by IED |
| Agency variation determined EPR/BS5193IE/V003 | 05/06/19 | Agency variation to formalise agreements to technical changes |
| Application EPR/SP3409LC/V005 (full transfer of permit EPR/BS5193IE) | Duly made 13/10/20 | Application to transfer the permit in full to Veolia ES (UK) Limited. |
| Transfer determined EPR/SP3409LC | 21/10/20 | Full transfer of permit complete. |
| Variation Application EPR/SP3409LC/V005 | Duly made 24/09/20 | Application to vary the permit to reference extension to the permit boundary, add new infrastructure and add a waste code. |
| Additional information | 30/11/20 | Schedule 5 Response - Drainage, site layout, quarantine areas, tank farm containment, scrubber emissions assessment and site condition report. |
| Additional information | 14/12/20 | Confirmation soakaways only receive rainwater from roofs. |
| Variation determined EPR/SP3409LC/V002 | 22/12/20 | Varied permit issued. |
| Regulation 61 notice issued | 08/07/22 | Regulation 61 Notice requiring information for Statutory review of permit. BAT Conclusions published 03 December 2019. |
| Variation Application EPR/SP3409LC/V005 | Received 09/12/22 | |
| Variation Application EPR/SP3409LC/V005 withdrawn | Withdrawn 31/01/23 | Operator withdrawn. |
| Regulation 61 notice response | 28/02/23, 04/08/23, 15/08/23 | |

| Status log of the permit | | |
|---------------------------------------|-------------|--|
| Description | Date | Comments |
| Variation issued EPR/SP3409LC/V004 | 28/08/24 | |
| Variation issued EPR/SP3409LC/V005 | 06/11/24 | Administrative variation to add conditions about PFAS |

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number

EPR/SP3409LC

Issued to

Veolia ES (UK) Limited (“the operator”)

whose registered office is

**210 Pentonville Road
London
N1 9JY**

company registration number 02481991

to operate a regulated facility at

**Ellesmere Port Incinerator
Bridges Road
Ellesmere Port
South Wirral
Cheshire
CH65 4EQ**

to the extent set out in the schedules.

The notice shall take effect from 06/11/2024

| Name | Date |
|----------------------------------|------------|
| Principal Permitting Team Leader | 06/11/2024 |

Authorised on behalf of the Environment Agency

Schedule 1

The following conditions have been varied as a result of an Environment Agency initiated variation:

- 2.3.12
- Table S1.3
- Schedule 6 Interpretation

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/SP3409LC

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/SP3409LC/V005 authorising,

Veolia ES (UK) Limited (“the operator”),

whose registered office is

**210 Pentonville Road
London
N1 9JY**

company registration number 02481991

to operate an installation at

**Ellesmere Port Incinerator
Bridges Road
Ellesmere Port
South Wirral
Cheshire
CH65 4EQ**

to the extent authorised by and subject to the conditions of this permit.

| Name | Date |
|---|-------------------|
| Principal Permitting Team Leader | 06/11/2024 |

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
 - (c) referenced in schedule 1, table S1.1 (AR1), from 03/12/2023, in accordance with a written other than normal operating conditions (OTNOC) management plan.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 The operator shall review the written management system at least every 3 years or otherwise as requested by the Environment Agency.
- 1.1.4 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.5 For the following activities referenced in schedule 1, table S1.1 (AR2, AR3, AR6 & AR7), the operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR5) the operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities.
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR5) the operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and

- (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.
- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the “activities”).
- 2.1.2 Waste authorised by this permit shall be clearly distinguished from any other waste on the site.
- 2.1.3 Hazardous waste shall not be mixed, either with a different category of hazardous waste or with other waste, substances or materials, unless it is authorised by schedule 1 table S1.1 and appropriate measures are taken.

2.2 The site

- 2.2.1 The activities shall not extend beyond the site, being the land shown edged in red on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
 - (a) it is of a type and quantity listed in schedule 2 table S2.2; and
 - (b) it conforms to the description in the documentation supplied by the producer or holder.
- 2.3.5 For the following activities referenced in schedule 1, table S1.1 (AR1) waste paper, metal, plastic or glass that has been separately collected for the purpose of preparing for re-use or recycling shall not be accepted. Waste from the treatment of these separately collected wastes shall only be accepted if incineration delivers the best environmental outcome in accordance with regulation 12 of the Waste (England and Wales) Regulations 2011.
- 2.3.6 For the following activities referenced in schedule 1, table S1.1 (AR1) separately collected fractions other than those listed in condition 2.3.5 shall not be accepted unless they are unsuitable for recovery by recycling.

- 2.3.7 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
- (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.8 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.
- 2.3.9 The operator shall burn only those hazardous wastes where the throughputs, calorific values and pollutant compositions are within the ranges specified in table S2.2 of schedule 2, unless otherwise agreed in writing with the Environment Agency.
- 2.3.10 The operator shall ensure that prior to accepting waste subject to condition 2.3.9 at the site, it has obtained sufficient information about the hazardous wastes to be burned to demonstrate compliance with the characteristics described in condition 2.3.9.
- 2.3.11 The operator shall take representative samples of all hazardous waste deliveries to the site unless otherwise agreed in writing with the Environment Agency and test a representative selection of these samples to verify conformity with the information obtained as required by condition 2.3.10. These samples shall be retained for inspection by the Environment Agency for a period of at least 1 month after the material is incinerated and results of any analysis made of such samples will be retained for at least 2 years after the material is incinerated.
- 2.3.12 Waste shall not be charged if:
- (a) the secondary combustion chamber temperature is below 850 °C,
 - (b) it is hazardous waste with a hazardous halogenated organic content of more than 1% (expressed as chlorine) and the secondary combustion chamber temperature is below 900°C or as otherwise agreed in writing with the Environment Agency in accordance with IC13a and IC13b in table S1.3.
 - (c) it is cytotoxic or cytostatic waste and the secondary combustion chamber temperature is below 1,000°C
 - (d) it is waste which contains firefighting foam in any form and the secondary combustion chamber temperature is below 1,100 °C, unless the operator can demonstrate that the waste does not contain PFAS, or unless otherwise agreed in writing with the Environment Agency for the purposes of completion or following the completion of IC15 in Table S1.3.
 - (e) any continuous emission limit value in schedule 3 table S3.1(a) is exceeded during abnormal operation; or
 - (f) any continuous emission limit value in schedule 3 table S3.1 is exceeded, other than during abnormal operation; or
 - (g) continuous emission monitors to demonstrate compliance with any continuous emission limit value in schedule 3 table S3.1 are unavailable other than during abnormal operation; or
 - (h) continuous emission monitors to demonstrate compliance with the emission limit values for particulates, TOC or CO in schedule 3 are unavailable unless alternative techniques, as agreed in writing with the Environment Agency, are used to demonstrate compliance with those emission limit values.
- 2.3.13 The operator shall record the beginning and end of each period of “abnormal operation”.

- 2.3.14 During a period of “abnormal operation”, the operator shall restore normal operation of the failed equipment or replace the failed equipment as soon as possible.
- 2.3.15 The operator shall interpret the start of the period of “abnormal operation” as the earliest of the following:
- (a) a technically unavoidable stoppage, disturbance, or failure of continuous emission monitors.
 - (b) Any other technically unavoidable stoppage, disturbance, or failure of the plant which is causing or could lead to an exceedance of an emission limit value in table S3.1.
- 2.3.16 The operator shall interpret the end of the period of “abnormal operation” as the earliest of the following:
- (a) when the failed equipment is repaired and brought back into normal operation;
 - (b) when the operator initiates a shut down of the waste combustion activity, as described in the application or as agreed in writing with the Environment Agency;
 - (c) The failed equipment has not been repaired and brought back into normal operation and a single period of abnormal operation reaches a duration of 4 hours after the start of abnormal operation on an incineration line
 - (d) Abnormal operation occurs on an incineration line and the cumulative duration of abnormal operation periods over 1 calendar year has reached 60 hours on that incineration line.
- 2.3.17 The operator shall have at least one auxiliary burner in each line which shall be operated at start up, shut down and as required during operation to ensure that the operating temperature specified in condition 2.3.12 is maintained as long as incompletely burned waste is present in the combustion chamber. Unless the temperature specified in condition 2.3.12 is maintained in the combustion chamber, such burner(s) shall be fed only with fuels which result in emissions no higher than those arising from the use of gas oil, liquefied gas or natural gas.
- 2.3.18 If Infectious clinical waste is burned, it must be placed in the furnace without first being mixed with other categories of waste, using techniques which are no less effective than those described in the application.
- 2.3.19 Bottom ash and APC residues shall not be mixed.

2.4 Improvement programme

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1 and S3.2.
- 3.1.2 The limits given in schedule 3, subject to condition 3.2.1, shall not be exceeded.
- 3.1.3 Wastes produced at the site shall, as a minimum, be sampled and analysed in accordance with schedule 3 table S 3.4. Additional samples shall be taken and tested and appropriate action taken, whenever:
- (a) disposal or recovery routes change; or

- (b) it is suspected that the nature or composition of the waste has changed such that the route currently selected may no longer be appropriate.

3.2 Emissions limits and monitoring for emission to air for incineration plant

3.2.1 The limits for emissions to air apply as follows:

- (a) The limits in table S3.1 shall not be exceeded except during periods of abnormal operation.
(b) The limits in table S3.1 (a) shall not be exceeded during abnormal operation.

3.2.2 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in schedule 3 table S3.1 and S3.1(a); the Continuous Emission Monitors shall be used such that;

- (a) the values of the 95% confidence intervals of a single measured result at the daily emission limit value shall not exceed the following percentages of the emission limit values:
- | | |
|---|-----|
| • Carbon monoxide | 10% |
| • Sulphur dioxide | 20% |
| • Oxides of nitrogen (NO & NO ₂ expressed as NO ₂) | 20% |
| • Particulate matter | 30% |
| • Total organic carbon (TOC) | 30% |
| • Hydrogen chloride | 40% |
| • Ammonia | 40% |
- (b) valid half-hourly average values or 10-minute averages shall be determined within the effective operating time (excluding the start-up and shut-down periods) from the measured values after having subtracted the value of the confidence intervals in condition 3.2.2 (a).
- (c) where it is necessary to calibrate or maintain the monitor and this means that data are not available for a complete half-hour or 10 minute period, the half-hourly average or 10-minute average shall in any case be considered valid if measurements are available for a minimum of 20 minutes or 7 minutes during the half-hour or 10-minute period respectively. The number of half-hourly or 10-minute averages so validated shall not exceed 5 or 15 respectively per day;
- (d) daily average values shall be calculated as follows:
- (i) the average of valid half hourly averages or 10 minute averages over a calendar day excluding half hourly averages or 10 minute averages during periods of abnormal operation. The daily average value shall be considered valid if no more than five half-hourly average or fifteen 10-minute average values in any day have been determined not to be valid;
- (e) no more than ten daily average values per year shall be determined not to be valid.

3.3 Emissions of substances not controlled by emission limits

3.3.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.

3.3.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.3.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.
- 3.3.4 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.4 Odour

- 3.4.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.4.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Noise and vibration

- 3.5.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.5.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
 - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.6 Monitoring

- 3.6.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
- (a) point source emissions specified in tables S3.1, S3.1(a) and S3.2;
 - (b) process monitoring specified in table S3.3;
 - (c) residue quality in table S3.4.
- 3.6.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual),

calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.

- 3.6.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.6.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate) unless otherwise agreed in writing by the Environment Agency. Newly installed CEMs, or CEMs replacing existing CEMs, shall have MCERTS certification and unless otherwise agreed in writing by the Environment Agency have an MCERTS certified range which is not greater than 1.5 times the daily emission limit value (ELV) specified in schedule 3 table S3.1. The CEM shall also be able to measure instantaneous values over the ranges which are to be expected during all operating conditions. If it is necessary to use more than one range setting of the CEM to achieve this requirement, the CEM shall be verified for monitoring supplementary, higher ranges. Newly installed Data handling and acquisition systems (DAHS), or DAHS replacing existing DAHS, shall have MCERTS certification.
- 3.6.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.1(a) and S3.2 unless otherwise agreed in writing by the Environment Agency.

3.7 Pests

- 3.7.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.7.2 The operator shall:
- (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.8 Fire prevention

- 3.8.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.

4 Information

4.1 Records

- 4.1.1 All records required to be made by this permit shall:
- (a) be legible;
 - (b) be made as soon as reasonably practicable;
 - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and

- (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR5) a report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year using the annual report form specified in schedule 4, table S4.4 or otherwise in a format agreed with the Environment Agency. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production /treatment data set out in schedule 4 table S4.2;
- (c) the performance parameters set out in schedule 4 table S4.3
- (d) the functioning and monitoring of the incineration plant in a format agreed with the Environment Agency. The report shall, as a minimum requirement (as required by Chapter IV of the Industrial Emissions Directive) give an account of the running of the process and the emissions into air and water compared with the emission standards in the IED.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately:

- (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately:
- (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- (d) of activation of the emergency release valve the operator must inform the Environment Agency immediately.
- 4.3.2 Any information provided under condition 4.3.1 (a), (b) or (c) shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Any information provided under condition 4.3.1 (d) shall be confirmed by sending the information listed in part (a), and part (d) if required, of schedule 5 to this permit within the time period specified in that schedule.
- 4.3.4 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.5 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:
- Where the operator is a registered company:
- (a) any change in the operator's trading name, registered name or registered office address; and
 - (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.
- Where the operator is a corporate body other than a registered company:
- (a) any change in the operator's name or address; and
 - (b) any steps taken with a view to the dissolution of the operator.
- 4.3.6 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
- (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.7 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.
- 4.3.8 Where the operator has entered into a climate change agreement with the Government, the Environment Agency shall be notified within one month of:
- (a) a decision by the Secretary of State not to re-certify the agreement;

- (b) a decision by either the operator or the Secretary of State to terminate the agreement; and
- (c) any subsequent decision by the Secretary of State to re-certify such an agreement.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made “immediately”, in which case it may be provided by telephone.

Schedule 1 – Operations

| Table S1.1 activities | | | |
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| Activity reference | Activity listed in Schedule 1 of the EP Regulations | Description of specified activity | Limits of specified activity |
| AR1 | S5.1 A1 (a) | The incineration of hazardous waste in a waste incineration plant with a capacity of 10 tonnes per day or more. | <p>From receipt of waste to emission of exhaust gas and removal from site of waste arising.</p> <p>The total amount of waste stored on site at any one time, including both hazardous and non-hazardous waste, shall not exceed 7665 tonnes of solid waste and 7750 cubic meters of liquid waste.</p> <p>Waste shall be stored on impermeable surfacing with sealed drainage.</p> <p>Waste shall not be stored in vehicles or vehicle trailers, unless they are being received for immediate offloading or if rejected wastes are being stored prior to removal from site (that is, they will be removed from site within 24 hours, or 72 hours if over a weekend). This is not applicable to waste stored in road barrels received for direct injection.</p> <p>Pharmaceutical, chemical, anatomical and palletised waste shall be stored securely within designated areas of the building.</p> <p>Infectious clinical waste shall be stored for no longer than 7 days if outside, or for no longer than 14 days if stored in a building.</p> <p>Refrigerated anatomical waste shall be stored for no longer than 14 days.</p> <p>Unrefrigerated anatomical waste shall be stored for no longer than 24 hours, or up to 72 hours if over a weekend.</p> <p>Aerosol canisters shall be securely stored under cover in well-ventilated containers, and within a caged storage area. Up to 30 cubic metres of aerosol containers shall only be stored for up to 3 months.</p> <p>Mixing of hazardous waste, either with a different category of hazardous waste or with other waste, substances or materials, is permitted for the purpose of waste feed prior to incineration.</p> <p>The following waste types shall be stored on site for no longer than 6 months:</p> <ul style="list-style-type: none"> • non-infectious cytotoxic and cytostatic medicines • dental amalgam • other hazardous chemicals or other hazardous wastes <p>Notwithstanding the limits given above where a shorter storage time period is given in an</p> |

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| | | | <p>agreed management plan then that time period shall take precedence.</p> <p>No waste types shall be submitted to this activity other than those wastes specified in Schedule 2, Table S2.2.</p> |
| AR2 | <p>S5.3 A(1)(a)(iv) Disposal or recovery of hazardous waste (other than by incineration or landfill) in a facility with a capacity exceeding 10 tonnes per day by repackaging prior to submission to any other activities listed in this Section or in Section 5.1.</p> | <p>Repackaging of hazardous waste.</p> <p>R12 Exchange of waste for submission to any of the operations numbered R1 to R11.</p> <p>D14 Repackaging prior to submission to any of the operations numbered D1 to D13</p> | <p>Repacking is limited to:</p> <ul style="list-style-type: none"> • taking a waste package (for example a bag, jar, drum or box) out of one cart or bulk container (for example a skip) and placing it into another cart or bulk container (for example, a skip) • taking a waste package from a cart or bulk container (for example, skip) and placing it onto a pallet or vehicle • taking a waste package from a pallet and placing it into a cart or bulk container (for example, skip) • transferring, removing or separating waste from its primary packaging (for example container, bags, bins, boxes). <p>Wastes that are combined together during repackaging activities shall be materially the same and not change the waste's chemical composition or characteristics.</p> <p>The repackaging of wastes shall not result in:</p> <ul style="list-style-type: none"> • any incompatible wastes being repackaged together in the same container • a reaction of repackaged wastes with each other • a reaction with the container in which the wastes are being placed <p>Repackaging shall take place in undercover or in a building on impermeable surfacing with sealed drainage.</p> <p>Fugitive emissions shall be minimised during repackaging.</p> <p>Repackaging of waste shall not change either the maximum storage times for waste on site or the amount that can be stored at any one time.</p> <p>No waste types shall be submitted to this activity other than those hazardous wastes specified in Schedule 2, Table S2.2.</p> |
| AR3 | <p>S5.6 A(1)(a) Temporary storage of hazardous waste with a total capacity exceeding 50 tonnes.</p> | <p>Storage of hazardous waste</p> <p>R13 Storage of waste pending any of the operations numbers R1 to R12 (excluding temporary storage, pending collection on the</p> | <p>From receipt and storage of hazardous waste on site to its repackaging on site or its transfer off-site.</p> <p>The total amount of waste stored for this activity on site at any one time, including both hazardous and non-hazardous waste, shall not exceed 300 tonnes.</p> <p>No waste shall be treated, blended or mixed, or compacted on site.</p> <p>All waste shall be stored inside a building or undercover.</p> |

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| | | <p>site where it is produced).</p> <p>D15 Storage pending any of the operations numbered D1 to D14 (excluding temporary storage, pending collection, on the site where the waste is produced.</p> | <p>Waste shall be stored on impermeable surfacing with sealed drainage.</p> <p>Waste shall not be stored in vehicles or vehicle trailers, unless they are being received for immediate offloading or if rejected wastes are being stored prior to removal from site (that is, they will be removed from site within 24 hours, or 72 hours if over a weekend).</p> <p>Asbestos waste shall be stored double bagged or wrapped, in sealed, closed and locked containers. Asbestos waste shall not be stored looser in bays and shall not be transferred between different skips or containers. Mechanical equipment, for example loading shovels, chutes and conveyors shall not be used to move asbestos waste.</p> <p>Pharmaceutical, chemical, anatomical and palletised waste shall be stored securely within designated areas of the building.</p> <p>Infectious clinical waste shall be stored for no longer than 7 days if outside, or for no longer than 14 days if stored in a building.</p> <p>Refrigerated anatomical waste shall be stored for no longer than 14 days.</p> <p>Unrefrigerated anatomical waste shall be stored for no longer than 24 hours, or up to 72 hours if over a weekend.</p> <p>Aerosol canisters shall be securely stored under cover in well-ventilated containers, and within a caged storage area. Up to 30 cubic metres of aerosol containers shall only be stored for up to 3 months.</p> <p>Oxidisers shall be securely stored under cover in a bunded cabinet to minimise fire risk. Up to 16 cubic metres of oxidisers shall only be stored for up to 3 months.</p> <p>The following waste types shall be stored on site for no longer than 6 months:</p> <ul style="list-style-type: none"> • non-infectious cytotoxic and cytostatic medicines • dental amalgam • other hazardous chemicals or other hazardous wastes <p>All other wastes shall be stored on site for no longer than 6 months.</p> <p>Notwithstanding the limits given above where a shorter storage time period is given in an agreed management plan then that time period shall take precedence.</p> <p>No waste types shall be submitted to this activity other than those wastes specified in Schedule 2, Table S2.2.</p> |
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| Directly Associated Activities | | | |
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| AR4 | Back up electrical generators | For providing emergency electrical power to the plant in the event of supply interruption. | Emergency use to a maximum of 500 hours operation per year. Maximum of 50 hours testing per year. |
| AR5 | Cleaning and disinfection of containers and carts. | Washer that cleans and disinfect. | Handling, cleaning and storage of containers and carts prior to dispatch. Bin, container or cart washing equipment shall be purpose-built, contained and located in a designated area of the facility provided with an impermeable surface with self-contained drainage. The cart or bin wash must be designed to collect and contain all wash waters, including any spray. |

| Waste Operations | | |
|---------------------------|---|--|
| Activity reference | Description of activities for waste operations | Limits of activities |
| AR6 | <p>Repackaging of non-hazardous waste.</p> <p>R12 Exchange of waste for submission to any of the operations numbered R1 to R11 (repackaging)</p> <p>D14 Repackaging prior to submission to any of the operations numbered D1 to D13</p> | <p>Repackaging is limited to:</p> <ul style="list-style-type: none"> • taking a waste package (for example a bag, jar, drum or box) out of one cart or bulk container (for example a skip) and placing it into another cart or bulk container (for example, a skip) • taking a waste package from a cart or bulk container (for example, skip) and placing it onto a pallet or vehicle • taking a waste package from a pallet and placing it into a cart or bulk container (for example, skip) • transferring, removing or separating waste from its primary packaging (for example container, bags, bins, boxes). <p>Healthcare waste shall not be transferred, removed or separated from its original packaging.</p> <p>Wastes that are combined together during repackaging activities shall be materially the same and not change the waste's chemical composition or characteristics.</p> <p>The repackaging of wastes shall not result in:</p> <ul style="list-style-type: none"> • any incompatible wastes being repackaged together in the same container • a reaction of repackaged wastes with each other • a reaction with the container in which the wastes are being placed <p>Repackaging shall take place undercover or in a building on impermeable surfacing with sealed drainage.</p> |

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| | | <p>Fugitive emissions shall be minimised during repackaging.</p> <p>Repackaging of waste shall not change either the maximum storage times for waste on site or the amount that can be stored at any one time.</p> <p>No waste types shall be submitted to this activity other than those non-hazardous wastes specified in Schedule 2, Table S2.2.</p> |
| AR7 | <p>Storage of non-hazardous waste</p> <p>R13: Storage of waste pending recovery</p> <p>D15 Storage of waste pending disposal</p> | <p>From receipt and storage of non-hazardous waste on site to its repackaging on site or its transfer off-site.</p> <p>The total amount of waste stored for this activity on site at any one time, including both hazardous and non-hazardous waste, shall not exceed 300 tonnes.</p> <p>All non-hazardous waste shall be stored inside a building or undercover.</p> <p>Waste shall be stored on impermeable surfacing with sealed drainage.</p> <p>Waste shall not be stored in vehicles or vehicle trailers, unless they are being received for immediate offloading or prepared for imminent transfer (that is, they will be removed from site within 24 hours, or 72 hours if over a weekend).</p> <p>Non-hazardous pharmaceutical, chemical, anatomical and palletised waste shall be stored securely within designated areas of the building.</p> <p>Non-hazardous refrigerated anatomical waste shall be stored for no longer than 14 days.</p> <p>Non-hazardous unrefrigerated anatomical waste shall be stored for no longer than 24 hours, or up to 72 hours if over a weekend.</p> <p>Non-hazardous aerosol canisters shall be securely stored under cover in well-ventilated containers, and within a caged storage area. Up to 30 cubic metres of aerosol containers shall only be stored for up to 3 months.</p> <p>All other wastes shall be stored on site for no longer than 6 months.</p> <p>Notwithstanding the limits given above where a shorter storage time period is given in an agreed management plan then that time period shall take precedence.</p> <p>No waste types shall be submitted to this activity other than those non-hazardous wastes specified in Schedule 2, Table S2.2.</p> |

| Table S1.2 Operating techniques | | |
|---|---|----------------------|
| Description | Parts | Date Received |
| Application (EPR/BS5193IE/A001) | The response to questions B2.1 and B2.2 of the Application form and pages 5 through 42 of supporting document ELL/PPC/TO-2.0, supporting document ELL/PPC/TO-2(a) and 2(b), pages 1 through 21 of supporting document ELL/PPCB2.1-7.0 and pages 1 through 11 of supporting document ELL/PPC/2.2 – 8.0 | 09/05/2005 |
| Additional information for application EPR/BS5193IE/A001 | Waste Management Centre Trail – Procedure 8602 pages 1-5 as submitted. | 14/09/2005 |
| Application (EPR/SP3409LC/V005) | Application form Part C3 section 2 Operating Techniques. Permit Variation Supporting Statement April 2020. | 24/09/2020 |
| Schedule 5 Notice dated 23/10/2020 (EPR/SP3409LC/V005) | Responses to all questions covering <ul style="list-style-type: none"> • Site drainage • Site layout • Quarantine areas and spills • Tank farm containment • Carbon Scrubber • Hoist equipment | 30/11/2020 |
| Additional information (EPR/SP3409LC/V005) | Confirmation soakaways only receive rainwater from roofs. | 14/12/2020 |
| Fire prevention plan | Whole document | 22/06/2021 |
| Minor Operational change in relation to mercury abatement upgrade project – Pilot plant | Techniques as agreed in accordance with CAR Form Ref: SP3409LC/0382867 | 19/02/2021 |
| Minor Operational Change in relation to DPR Gel – Bulk Storage | Techniques as agreed in accordance with CAR Form Ref: SP3409LC/0414380 | 19/01/2022 |
| Minor Operational Change in relation to agreement to carry out ashing mode trial. | Techniques as agreed in accordance with email dated 28/04/2023 | 28/04/2023 |
| Minor operational change to use Building 7, Clinical Waste Store for storage of a mixture of hazardous and non-hazardous waste destined for incineration via the bulk feed route. | Techniques agreed in accordance with CAR form Ref: SP3409LC/0448949. | 31/01/2023 |
| CO emissions BAT assessment. Version 1.2. August 2023. | All parts. | 08/02/2024 |
| Healthcare waste: appropriate measures for permitted facilities Version published 13 July 2020 | For activities AR1 (as listed in table S1,1) all of the following parts of the appropriate measures guidance shall apply: <ul style="list-style-type: none"> • Waste pre-acceptance, acceptance and waste tracking appropriate measures | - |

| Table S1.2 Operating techniques | | |
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| Description | Parts | Date Received |
| For activities AR1, AR2, AR3, AR6 and AR7 | <ul style="list-style-type: none"> Waste storage, segregation and handling appropriate measures – measure <p>For activities AR2, AR3, AR6 and AR7 all parts of the appropriate measures guidance shall apply</p> | |
| Chemical waste: appropriate measures for permitted facilities - for Activity AR1 (as listed in table S1.1). Version published 18 November 2020 | <p>For activity AR1 (as listed in table S1.1), all of the following parts of the appropriate measures guidance shall apply:</p> <ul style="list-style-type: none"> Waste pre-acceptance, acceptance and waste tracking appropriate measures Waste storage, segregation and handling appropriate measures – measure | - |
| Chemical waste: appropriate measures for permitted facilities - for Activities AR2 & AR3 (as listed in table S1.1). | <p>For activity AR2 and AR3 (as listed in table S1.1), all parts of the appropriate measures guidance shall apply other than:</p> <ul style="list-style-type: none"> those parts to which an improvement programme requirement applies in Table S1.3 (and only until the date that the improvement has been or must be met, whichever is the earlier.) those parts listed below which are not applicable; <p>Section 2.4, Point 19 Section 2.5, Points 7, 8 and 9 Section 2.6, Point 2 bullet point 2 Section 4, Points 31, 80, 82, 83, 91 and 92 Section 5 – All parts Section 6.1 Section 6.2, Point 2, 3, 5 (bullet points 3-6) Section 6.4 Section 6.5, Point 17 Section 7 – All parts</p> | - |
| Non-hazardous and inert waste: appropriate measures for permitted facilities Version published 12 July 2021 | All parts unless otherwise agreed in accordance with IC11 in table S1.3. | - |
| Response to regulation 61 notice | Operating techniques as set out in the response to the regulation 61 notice. | 28/02/23, 04/08/23 & 15/08/23 |

| Table S1.3 Improvement programme requirements | | |
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| Reference | Requirement | Date |
| IC1 | <p>The operator shall perform a study to determine the extent to which the operation of the current systems in place at the plant to minimise NOx emissions can be further optimised such that emissions are reduced as far as possible below, 180 mg/Nm³ as a daily average, without significantly increasing emissions of other pollutants or having a significant negative effect on plant operation, reliability or bottom ash quality. The study shall be based on the results of trials carried out at the installation and shall have regard to the recommendations for test conditions set out in Section 5.4.3 of report titled 'Establishing factors that influence NOx reduction at waste incineration plant to levels below the upper end of the BAT-AELs' (dated 14/01/2022), or other methodology agreed in writing with the Environment Agency. A written report of the study shall be submitted to the Environment Agency which shall include but not necessarily be limited to the following:</p> <ul style="list-style-type: none"> • A brief description of the currently installed measures at the installation to minimise NOx emissions, including details of how the reagent dosing system responds to emissions monitoring data and historic data which illustrates the current achievable level of daily NOx emissions. • The results of trials conducted to further reduce daily average NOx emissions using currently installed measures, including: <ul style="list-style-type: none"> ○ a description of the parameters that were varied during the trial e.g. ammonia or urea feed rates, physical form of urea injected, air flows, and the range over which they were varied ○ the levels of NOx achieved and associated levels of ammonia and nitrous oxide emissions and reagent consumption ○ observed effects and predicted long-term impacts on plant operation, reliability and maintenance regime ○ any changes to the composition of the bottom ash and boiler ash and the implications of those changes for the ability to process and use the ash, as well as for the pollution potential of the ash both during processing and its subsequent use as a secondary aggregate ○ any other relevant cross-media effects <p>The report shall also include a description of the extent to which current systems in place at the plant to minimise NOx emissions can be optimised on a permanent basis, including justification and an implementation plan where relevant.</p> | 28/02/25 |
| IC2 | <p>The operator shall submit a report to the Environment Agency on whether dioxin emissions to air are stable. The report shall have regard to BAT 4 of the BAT conclusions, be based on historic dioxin emissions monitoring data and have regard to the Environment Agency Dioxins Monitoring Protocol.</p> | 30/09/24 |

| Table S1.3 Improvement programme requirements | | |
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| Reference | Requirement | Date |
| IC3 Waste storage, segregation and handling appropriate measures | <p>For the following activities referenced in schedule 1, table S1.1 (AR2 and AR3) the operator shall review and update their waste pre-acceptance and/or waste acceptance procedures to ensure that they meet the requirements of the Environment Agency's guidance Chemical waste: appropriate measures for permitted facilities referred to in Table S1.2 or any alternative measures as agreed in writing with the Environment Agency. Specifically, the operator must demonstrate that the following appropriate measure(s) of the guidance will be met:</p> <ul style="list-style-type: none"> • Section 4, Point 5 • Section 4, Point 8 • Section 4, Point 9 • Section 4, Point 10 • Section 4, Point 11 • Section 4, Point 15 • Section 4, Point 19 <p>A copy of the updated procedures shall be submitted to the Environment Agency for approval.</p> | 28/02/25 |
| IC4 Emissions control procedures | <p>For the following activities referenced in schedule 1, table S1.1 (AR2 and AR3) the operator shall review and update their emissions control procedures to ensure that they meet the requirements of the Environment Agency's guidance Chemical waste: appropriate measures for permitted facilities referred to in Table S1.2 or any alternative measures as agreed in writing with the Environment Agency. Specifically, the operator must demonstrate that the following appropriate measure(s) of the guidance will be met:</p> <ul style="list-style-type: none"> • Section 6.2 Point 6 • Section 6.2 Point 8 • Section 6.2, Point 11-19 • Section 6.3 • Section 6.5, Point 3 • Section 6.5, Point 18 <p>A copy of the updated procedures shall be submitted to the Environment Agency for approval.</p> | 28/02/25 |
| IC5 | <p>The operator shall carry out an assessment of the power demand associated with critical equipment required to maintain combustion and abatement systems and prevent operation of the emergency release valve (ERV) until the plant can be shut down safely or returned to normal operation. A comparison of this load (kWe) with the current provision for back-up power systems, and their response time in the event of:</p> <ul style="list-style-type: none"> (i) fluctuations in power to the site, and (ii) the total loss of power to the facility <p>shall be undertaken. Critical equipment shall include but not be limited too, the ID fan, compressed air systems, boiler feedwater pumps, PLC</p> | 28/02/25 |

| Table S1.3 Improvement programme requirements | | |
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| Reference | Requirement | Date |
| | <p>and auxiliary burners, CEMS as well as any other equipment identified in your response to the Regulation 61 Notice (received on 28/02/23).</p> <p>A report of the assessment shall be submitted to the Environment Agency for approval.</p> | |
| IC6 | <p>Upon notification from the Environment Agency following the operation of the emergency release valve (ERV) due loss of or fluctuations in power.</p> <p>The operator shall undertake an assessment of the technical and practical viability of installing back-up power equipment at the installation that are of sufficient capacity (as a minimum for the kWe identified in IC5) and have an appropriate response time to avoid activation of the emergency release valve (ERV) and maintains combustion following interruption or failure of power supply to the facility.</p> <p>A report on the assessment shall be submitted to the Environment Agency for approval.</p> <p>The operator shall install and integrate measures for the provision of back-up power within 12 months from the date of approval.</p> | 6 months from written notification from the Environment Agency |
| IC7 | <p>The operator shall develop a method for assessing and identifying the root cause of the operation of the emergency release valve (ERV). The method shall have regard to the approach proposed in the Report titled 'Emergency Releases from the Incineration of Hazardous and Healthcare Waste' dated 26 June 2023 and shall include as a minimum an assessment of the adequacy of:</p> <ul style="list-style-type: none"> • The design and specification of equipment to prevent mechanical and electrical failure of critical equipment • The provision of back-up systems, redundancy and availability of spares for critical equipment • Planned Preventative Maintenance of critical equipment • Site management including Operating Procedures and management of personnel • A rolling assessment of mitigation measures that will prevent re-occurrence of the cause of an ERV activation <p>The operator shall submit details of the method to be used to the Environment Agency for approval and incorporate it into their Environmental Management System.</p> | 28/02/25 |
| IC8 | <p>Upon notification from the Environment Agency following the repeat operation of the emergency release valve (ERV). The operator shall undertake a detailed review of the design, provision of redundancy and maintenance regimes for critical equipment and operating procedures that may result in operation of the emergency release valve (ERV).</p> <p>The review shall have regard to the immediate and root causes and mitigation measures identified in the Report titled 'Emergency Releases from the Incineration of Hazardous and Healthcare Waste' dated 26 June 2023.</p> <p>A report of the findings of the review and details of proposed improvements to reduce the potential for activation of the ERV, including</p> | 9 months from written notification from the Environment Agency |

| Table S1.3 Improvement programme requirements | | |
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| Reference | Requirement | Date |
| | timescales for their implementation, shall be submitted to the Environment Agency for approval. | |
| IC9 | <p>Following notification from the Environment Agency after repeat operation of the emergency release valve (ERV), the Operator shall undertake air dispersion modelling on the short-term environmental impact of the operation of the ERV on air quality and the environment. The assessment shall follow the approach in the Environment Agency's Air Emissions Risk Assessment guidance and have regard to the nature and duration of ERV activations that occurred during the last 3 years of the operation of the installation.</p> <p>The methodology for the impact assessment including assumptions on pollutant concentrations, exhaust gas characteristics and event durations shall be agreed with the Environment Agency in advance of the modelling being undertaken.</p> <p>The operator shall submit a report summarising the dispersion modelling and the results to the Environment Agency for approval</p> | 9 months from written notification from the Environment Agency |
| IC10 | <p>The operator shall undertake an assessment of the options available to remove the use of the abatement system by-pass during start-up and shut down and provide proposals for implementation of the proposed option. If the outcome of the assessment is that removal of the bypass under these operating conditions is not practicable, the assessment shall include justification for this and propose alternative measures to minimise the potential for emissions to air associated with use of the bypass. Assessment of emissions shall include consideration of mobilisation of pollutants from previous operational periods.</p> <p>A report on the assessment including proposed timescales for implementation of improvements identified shall be submitted to the Environment Agency for approval.</p> | 28/08/25 |
| IC11 | <p>The operator shall review techniques against the Non-hazardous and inert waste: appropriate measures for permitted facilities Version published 12 July 2021</p> <p>The operator shall submit a report to the Environment Agency for approval to demonstrate which measures are currently complied with. Where measures are not currently complied with the report shall include details and justification of:</p> <ul style="list-style-type: none"> • When measures will be complied with; and/or • Measures that are not relevant; and/or • Alternative techniques | 28/02/25 |
| IC12 | <p>The operator shall carry out the following assessments for the discharge to water from emission point W1.</p> <ul style="list-style-type: none"> • screening tests for any relevant specific substance with Environmental Quality Standards (EQSs) in line with Environment Agency guidance 'Surface water pollution risk assessment for your environmental permit' • screening tests for any relevant priority hazardous substances. | 28/10/25 |

| Table S1.3 Improvement programme requirements | | |
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| Reference | Requirement | Date |
| | <ul style="list-style-type: none"> modelling for any substance that does not screen out by the above screening tests. The modelling shall be in accordance with Environment Agency guidance 'Modelling: surface water pollution risk assessment risk assessment' <p>A full list of specific substances and priority hazardous substances is provided in our guidance 'Surface water pollution risk assessment for your environmental permit'. You should review the list and carry out the screening for any specific substance and priority hazardous substance that you think may be present in your discharge. You must also provide a brief justification for each substance from the relevant lists that you have not included in the test (which can be presented via a table or spreadsheet). Reasons for not including could be that the substance cannot be present in the input waste or formed by the incineration process, or that the substance could be present in the input waste but the incineration process will completely destroy it.</p> <p>The screening assessments and modelling shall be based on results from emissions monitoring. The emissions monitoring shall be carried out using the methods and standards described in Environment Agency guidance M18 guidance on 'Monitoring of discharges to water and sewer'. A minimum of 12 samples is required which must be taken over a sufficient time period to ensure that the results are representative (allowing for any fluctuations in effluent composition, particularly due to incineration of different waste types). The monitoring can be based on historic monitoring provided it meets these requirements; otherwise you will need to carry out new monitoring</p> <p>The operator shall submit a report to the Environment Agency for approval on the screening, monitoring and the modelling that was carried out. The report shall include but not necessarily be limited to:</p> <ul style="list-style-type: none"> Result of emissions monitoring that has been carried out including a description of how the monitoring was carried out; Results of the screening assessment; An assessment of whether lower emission limits are required and how they could be achieved. <p>A report of modelling that has been carried out including the method used and results from the modelling.</p> | |
| IC13a | <p>The operator shall submit a review to the Environment Agency for approval of the suitability of a minimum operating temperature in the secondary combustion temperature of 900°C for 2 seconds when burning hazardous waste with a halogenated organic content of >1% (expressed as chlorine). The review shall include as a minimum:</p> <ol style="list-style-type: none"> A list of relevant persistent organic pollutants (POPs) burned at the installation as per Annex IV of Regulation (EU) 2019/1021 - EU Persistent Organic Pollutants Regulations, excluding waste containing significant amounts of per-and polyfluoroalkyl substances (PFAS). The results of a literature review detailing the minimum destruction temperatures and residence times for the POPs listed in part a) for the listed waste and material types (where this information is available). | 28/02/25 |

| Table S1.3 Improvement programme requirements | | |
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| Reference | Requirement | Date |
| | <p>c) A description of any monitoring currently carried out for POPs e.g. sampling plan and analysis methods, and the results of any testing carried out to date of the listed waste input concentrations, and their concentrations in the bottom ash, pre- and post-scrubber effluent and emissions to air which provide an indication of the destruction efficiency (DE and/or DRE as per UNEP General Technical Guidelines definitions) of the those wastes at particular temperatures. This shall include consideration of what is regarded to be an acceptable level of destruction efficiency, and the levels of brominated and chlorinated dioxins as appropriate.</p> <p>d) Where insufficient information is currently available about the plant's ability to sufficiently destroy the listed waste types at particular temperatures, a proposed methodology for further testing to establish the information listed in point c) above.</p> | |
| IC13b | The operator shall carry out any further testing required as approved by the Environment Agency in response to IC13a, and submit the results to the Environment Agency, including any proposed revisions to the minimum operating temperature(s) of the plant when burning the listed waste types, or other measures required. | 12 months from approval of IC13a |
| IC14 | <p>In order to reduce emissions of total suspended solid (TSS) at emission point W1 during plant shutdown for maintenance and enable full compliance with the TSS emission limit during OTNOC, the operator shall produce an improvement plan including timescales for implementation. Improvement measures shall include but not necessarily be limited to:</p> <ul style="list-style-type: none"> • Improved housekeeping • Installation of a temporary settlement tank before the final effluent lagoon • Installation of a permanent turbidity meter • Consideration of further filtration methods including a disc filter and carbon filter <p>A copy of the improvement plan shall be submitted to the Environment Agency for approval.</p> <p>The operator shall complete the approved improvement plan by 31st December 2025 or other date agreed in writing with the Environment Agency. Any additional measures implemented shall also be reported to the Environment Agency at that time.</p> | 30/11/24 |
| IC15a | <p>The operator shall submit a methodology to the Environment Agency for approval for carrying out a study to determine the minimum necessary operating temperature, and other operational parameters, to ensure that wastes which contain significant amounts of per-and polyfluoroalkyl substances (PFAS) are destroyed to a satisfactory degree.</p> <p>Unless otherwise agreed in writing by the Environment Agency, the study shall include tests using waste firefighting foams which, contain, as far as possible, the following PFAS substances, and which can be added to the incinerator in sufficient quantities to measure a destruction efficiency (DE) of up to 99.999%.</p> | 6 months from permit variation (V005) issue, unless otherwise agreed in writing by the Environment Agency |

| Table S1.3 Improvement programme requirements | | | | | | | | | | | | | | | | | | | | | | |
|--|---|---------|---|---|----------|--|-----------|--|------------|-------------------------------|----------|---------------------------------|-----------|--------------------------------|----------|---------------------------------|----------|-------------------------------|----------|-------------------------------|----------|--|
| Reference | Requirement | Date | | | | | | | | | | | | | | | | | | | | |
| | <table border="1"> <thead> <tr> <th>Analyte</th> <th>Chemical Abstracts Service Reference Number</th> </tr> </thead> <tbody> <tr> <td>Perfluoro-1-hexanesulfonic acid (PFHxS)</td> <td>355-46-4</td> </tr> <tr> <td>Perfluoro-1-octanesulfonic acid (PFOS)</td> <td>1763-23-1</td> </tr> <tr> <td>1H, 1H, 2H, 2H-perfluorooctane sulfonic acid (6:2 FTS)</td> <td>27619-97-2</td> </tr> <tr> <td>Perfluorobutanoic acid (PFBA)</td> <td>375-22-4</td> </tr> <tr> <td>Perfluoropentanoic acid (PFPeA)</td> <td>2706-90-3</td> </tr> <tr> <td>Perfluorohexanoic acid (PFHxA)</td> <td>307-24-4</td> </tr> <tr> <td>Perfluoroheptanoic acid (PFHpA)</td> <td>375-85-9</td> </tr> <tr> <td>Perfluorooctanoic acid (PFOA)</td> <td>335-67-1</td> </tr> <tr> <td>Perfluorononanoic acid (PFNA)</td> <td>375-95-1</td> </tr> </tbody> </table> | Analyte | Chemical Abstracts Service Reference Number | Perfluoro-1-hexanesulfonic acid (PFHxS) | 355-46-4 | Perfluoro-1-octanesulfonic acid (PFOS) | 1763-23-1 | 1H, 1H, 2H, 2H-perfluorooctane sulfonic acid (6:2 FTS) | 27619-97-2 | Perfluorobutanoic acid (PFBA) | 375-22-4 | Perfluoropentanoic acid (PFPeA) | 2706-90-3 | Perfluorohexanoic acid (PFHxA) | 307-24-4 | Perfluoroheptanoic acid (PFHpA) | 375-85-9 | Perfluorooctanoic acid (PFOA) | 335-67-1 | Perfluorononanoic acid (PFNA) | 375-95-1 | |
| Analyte | Chemical Abstracts Service Reference Number | | | | | | | | | | | | | | | | | | | | | |
| Perfluoro-1-hexanesulfonic acid (PFHxS) | 355-46-4 | | | | | | | | | | | | | | | | | | | | | |
| Perfluoro-1-octanesulfonic acid (PFOS) | 1763-23-1 | | | | | | | | | | | | | | | | | | | | | |
| 1H, 1H, 2H, 2H-perfluorooctane sulfonic acid (6:2 FTS) | 27619-97-2 | | | | | | | | | | | | | | | | | | | | | |
| Perfluorobutanoic acid (PFBA) | 375-22-4 | | | | | | | | | | | | | | | | | | | | | |
| Perfluoropentanoic acid (PFPeA) | 2706-90-3 | | | | | | | | | | | | | | | | | | | | | |
| Perfluorohexanoic acid (PFHxA) | 307-24-4 | | | | | | | | | | | | | | | | | | | | | |
| Perfluoroheptanoic acid (PFHpA) | 375-85-9 | | | | | | | | | | | | | | | | | | | | | |
| Perfluorooctanoic acid (PFOA) | 335-67-1 | | | | | | | | | | | | | | | | | | | | | |
| Perfluorononanoic acid (PFNA) | 375-95-1 | | | | | | | | | | | | | | | | | | | | | |
| | <p>The methodology shall have regard to the Environment Agency's literature review titled "A Systematic scoping review of PFAS Remediation" dated July 2024 (or subsequently published version) and shall include as a minimum:</p> <ul style="list-style-type: none"> • the waste(s) which will be included in the study; • the plant operating temperature(s) and any other operational parameters which will be tested during the study; • the methodology which will be used for calculating the destruction efficiency of PFAS at the plant, taking into consideration any relevant PFAS compounds which the literature review suggests may be formed by the incineration process (for PFAS substances that are POPs this should include consideration of the DE and/or destruction removal efficiency (DRE) as per the definitions in the Basel Convention Guidance "Updated general technical guidelines for the environmentally sound management of wastes consisting of, containing or contaminated with persistent organic pollutants (POPs)"); and • a description of the sampling and testing programme which will be used including: <ul style="list-style-type: none"> ○ the substances which will be measured in both the incoming waste and outputs from the process, including the bottom ash, scrubber effluent and emissions to air. ○ the analytical methods which will be used. | | | | | | | | | | | | | | | | | | | | | |

| Table S1.3 Improvement programme requirements | | |
|--|---|---|
| Reference | Requirement | Date |
| IC15b | The operator shall carry out the study approved by the Environment Agency in response to IC15a and submit the results to the Environment Agency, including any proposed revisions to the minimum operating temperature when incinerating wastes containing significant amounts of PFAS, or other measures required. | 6 months from approval of IC15a, unless otherwise agreed in writing by the Environment Agency |

Schedule 2 – Waste types, raw materials and fuels

| Table S2.1 Raw materials and fuels | |
|------------------------------------|--|
| Raw materials and fuel description | Specification |
| Fuel | The monthly rolling average sulphur content of fuel burned shall only exceed 0.2% by weight if the scrubbing system is in operation. The sulphur dioxide limits in Table S3.1 shall apply during the period when fuel is being burned. |

| Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7). | |
|---|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 01 | Wastes resulting from exploration, mining, quarrying, and physical and chemical treatment of minerals |
| 01 01 | wastes from mineral excavation |
| 01 01 01 | wastes from mineral metalliferous excavation |
| 01 01 02 | wastes from mineral non-metalliferous excavation |
| 01 03 | wastes from physical and chemical processing of metalliferous minerals |
| 01 03 04* | acid-generating tailings from processing of sulphide ore |
| 01 03 05* | other tailings containing hazardous substances |
| 01 03 06 | tailings other than those mentioned in 01 03 04 and 01 03 05 |
| 01 03 07* | other wastes containing hazardous substances from physical and chemical processing of metalliferous minerals |
| 01 03 08 | dusty and powdery wastes other than those mentioned in 01 03 07 |
| 01 03 09 | red mud from alumina production other than the wastes mentioned in 01 03 10 |
| 01 04 | wastes from physical and chemical processing of non-metalliferous minerals |
| 01 04 09 | waste sand and clays |
| 01 04 10 | dusty and powdery wastes other than those mentioned in 01 04 07 |
| 01 04 11 | wastes from potash and rock salt processing other than those mentioned in 01 04 07 |
| 01 04 12 | tailings and other wastes from washing and cleaning of minerals other than those mentioned in 01 04 07 and 01 04 11 |
| 01 04 13 | wastes from stone cutting and sawing other than those mentioned in 01 04 07 |
| 01 05 | drilling muds and other drilling wastes |
| 01 05 05* | oil-containing drilling muds and wastes |
| 01 05 06* | drilling muds and other drilling wastes containing hazardous substances |
| 02 | Wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing, food preparation and processing |
| 02 01 | wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|---|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 02 01 01 | sludges from washing and cleaning |
| 02 01 02 | animal-tissue waste |
| 02 01 03 | plant-tissue waste |
| 02 01 04 | waste plastics (except packaging) |
| 02 01 06 | animal faeces, urine and manure (including spoiled straw), effluent, collected separately and treated off-site |
| 02 01 08* | agrochemical waste containing hazardous substances |
| 02 01 09 | agrochemical waste other than those mentioned in 02 01 08 |
| 02 01 10 | waste metal |
| 02 02 | wastes from the preparation and processing of meat, fish and other foods of animal origin |
| 02 02 01 | sludges from washing and cleaning |
| 02 02 02 | animal-tissue waste |
| 02 02 03 | materials unsuitable for consumption or processing |
| 02 02 04 | sludges from on-site effluent treatment |
| 02 03 | wastes from fruit, vegetables, cereals, edible oils, cocoa, coffee, tea and tobacco preparation and processing; conserve production; yeast and yeast extract production, molasses preparation and fermentation |
| 02 03 01 | sludges from washing, cleaning, peeling, centrifuging and separation |
| 02 03 02 | wastes from preserving agents |
| 02 03 03 | wastes from solvent extraction |
| 02 03 04 | materials unsuitable for consumption or processing |
| 02 03 05 | sludges from on-site effluent treatment |
| 02 04 | wastes from sugar processing |
| 02 04 01 | soil from cleaning and washing beet |
| 02 04 02 | off-specification calcium carbonate |
| 02 04 03 | sludges from on-site effluent treatment |
| 02 05 | wastes from the dairy products industry |
| 02 05 01 | materials unsuitable for consumption or processing |
| 02 05 02 | sludges from on-site effluent treatment |
| 02 06 | wastes from the baking and confectionery industry |
| 02 06 01 | materials unsuitable for consumption or processing |
| 02 06 02 | wastes from preserving agents |
| 02 06 03 | sludges from on-site effluent treatment |
| 02 07 | wastes from the production of alcoholic and non-alcoholic beverages (except coffee, tea and cocoa) |
| 02 07 01 | wastes from washing, cleaning and mechanical reduction of raw materials |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 02 07 02 | wastes from spirits distillation |
| 02 07 03 | wastes from chemical treatment |
| 02 07 04 | materials unsuitable for consumption or processing |
| 02 07 05 | sludges from on-site effluent treatment |
| 03 | Wastes from wood processing and the production of panels and furniture, pulp, paper and cardboard |
| 03 01 | wastes from wood processing and the production of panels and furniture |
| 03 01 04* | sawdust, shavings, cuttings, wood, particle board and veneer containing hazardous substances |
| 03 01 05 | sawdust, shavings, cuttings, wood, particle board and veneer other than those mentioned in 03 01 04 |
| 03 02 | wastes from wood preservation |
| 03 02 01* | non-halogenated organic wood preservatives |
| 03 02 02* | organochlorinated wood preservatives |
| 03 02 03* | organometallic wood preservatives |
| 03 02 04* | inorganic wood preservatives |
| 03 02 05* | other wood preservatives containing hazardous substances |
| 03 03 | wastes from pulp, paper and cardboard production and processing |
| 03 03 02 | green liquor sludge (from recovery of cooking liquor) |
| 03 03 05 | de-inking sludges from paper recycling |
| 03 03 07 | mechanically separated rejects from pulping of waste paper and cardboard |
| 03 03 08 | wastes from sorting of paper and cardboard destined for recycling |
| 03 03 09 | lime mud waste |
| 03 03 10 | fibre rejects, fibre-, filler- and coating-sludges from mechanical separation |
| 03 03 11 | sludges from on-site effluent treatment other than those mentioned in 03 03 10 |
| 04 | Wastes from the leather, fur and textile industries |
| 04 01 | wastes from the leather and fur industry |
| 04 01 01 | fleshings and lime split wastes |
| 04 01 02 | liming waste |
| 04 01 03* | degreasing wastes containing solvents without a liquid phase |
| 04 01 04 | tanning liquor containing chromium |
| 04 01 05 | tanning liquor free of chromium |
| 04 01 06 | sludges, in particular from on-site effluent treatment containing chromium |
| 04 01 07 | sludges, in particular from on-site effluent treatment free of chromium |
| 04 01 08 | waste tanned leather (blue sheetings, shavings, cuttings, buffing dust) containing chromium |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 04 01 09 | wastes from dressing and finishing |
| 04 02 | wastes from the textile industry |
| 04 02 09 | wastes from composite materials (impregnated textile, elastomer, plastomer) |
| 04 02 10 | organic matter from natural products (for example grease, wax) |
| 04 02 14* | wastes from finishing containing organic solvents |
| 04 02 15 | wastes from finishing other than those mentioned in 04 02 14 |
| 04 02 16* | dyestuffs and pigments containing hazardous substances |
| 04 02 17 | dyestuffs and pigments other than those mentioned in 04 02 16 |
| 04 02 19* | sludges from on-site effluent treatment containing hazardous substances |
| 04 02 20 | sludges from on-site effluent treatment other than those mentioned in 04 02 19 |
| 04 02 21 | wastes from unprocessed textile fibres |
| 04 02 22 | wastes from processed textile fibres |
| 05 | Wastes from petroleum refining, natural gas purification and pyrolytic treatment of coal |
| 05 01 | wastes from petroleum refining |
| 05 01 03* | tank bottom sludges |
| 05 01 04* | acid alkyl sludges |
| 05 01 05* | oil spills |
| 05 01 06* | oily sludges from maintenance operations of the plant or equipment |
| 05 01 07* | acid tars |
| 05 01 08* | other tars |
| 05 01 09* | sludges from on-site effluent treatment containing hazardous substances |
| 05 01 10 | sludges from on-site effluent treatment other than those mentioned in 05 01 09 |
| 05 01 11* | wastes from cleaning of fuels with bases |
| 05 01 12* | oil containing acids |
| 05 01 13 | boiler feedwater sludges |
| 05 01 14 | wastes from cooling columns |
| 05 01 15* | spent filter clays |
| 05 01 16 | sulphur-containing wastes from petroleum desulphurisation |
| 05 01 17 | bitumen |
| 05 06 | wastes from the pyrolytic treatment of coal |
| 05 06 01* | acid tars |
| 05 06 03* | other tars |
| 05 06 04 | waste from cooling columns |
| 05 07 | wastes from natural gas purification and transportation |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 05 07 02 | wastes containing sulphur |
| 06 | Wastes from inorganic chemical processes |
| 06 01 | wastes from the manufacture, formulation, supply and use (MFSU) of acids |
| 06 01 01* | sulphuric acid and sulphurous acid |
| 06 01 02* | hydrochloric acid |
| 06 01 03* | hydrofluoric acid |
| 06 01 04* | phosphoric and phosphorous acid |
| 06 01 05* | nitric acid and nitrous acid |
| 06 01 06* | other acids |
| 06 01 99 | Wastes not otherwise specified – inorganic chemical process wastes |
| 06 02 | wastes from the MFSU of bases |
| 06 02 01* | calcium hydroxide |
| 06 02 03* | ammonium hydroxide |
| 06 02 04* | sodium and potassium hydroxide |
| 06 02 99 | Wastes not otherwise specified – Waste alkaline solutions |
| 06 03 | wastes from the MFSU of salts and their solutions and metallic oxides |
| 06 03 11* | solid salts and solutions containing cyanides |
| 06 03 13* | solid salts and solutions containing heavy metals |
| 06 03 14 | solid salts and solutions other than those mentioned in 06 03 11 and 06 03 13 |
| 06 03 15* | metallic oxides containing heavy metals |
| 06 03 16 | metallic oxides other than those mentioned in 06 03 15 |
| 06 04 | metal-containing wastes other than those mentioned in 06 03 |
| 06 04 03* | wastes containing arsenic |
| 06 04 04* | wastes containing mercury |
| 06 04 05* | wastes containing other heavy metals |
| 06 05 | sludges from on-site effluent treatment |
| 06 05 02* | sludges from on-site effluent treatment containing hazardous substances |
| 06 05 03 | sludges from on-site effluent treatment other than those mentioned in 06 05 02 |
| 06 06 | wastes from the MFSU of sulphur chemicals, sulphur chemical processes and desulphurisation processes |
| 06 06 02* | wastes containing hazardous sulphides |
| 06 06 03 | wastes containing sulphides other than those mentioned in 06 06 02 |
| 06 07 | wastes from the MFSU of halogens and halogen chemical processes |
| 06 07 01* | wastes containing asbestos from electrolysis |
| 06 07 02* | activated carbon from chlorine production |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 06 07 04* | solutions and acids, for example contact acid |
| 06 08 | wastes from the MFSU of silicon and silicon derivatives |
| 06 08 02* | waste containing hazardous chlorosilanes |
| 06 09 | wastes from the MFSU of phosphorous chemicals and phosphorous chemical processes |
| 06 09 02 | phosphorous slag |
| 06 09 03* | calcium-based reaction wastes containing or contaminated with hazardous substances |
| 06 09 04 | calcium-based reaction wastes other than those mentioned in 06 09 03 |
| 06 10 | wastes from the MFSU of nitrogen chemicals, nitrogen chemical processes and fertiliser manufacture |
| 06 10 02* | wastes containing hazardous substances |
| 06 11 | wastes from the manufacture of inorganic pigments and opacifiers |
| 06 11 01 | calcium-based reaction wastes from titanium dioxide production |
| 06 13 | wastes from inorganic chemical processes not otherwise specified |
| 06 13 01* | inorganic plant protection products, wood-preserving agents and other biocides |
| 06 13 02* | spent activated carbon (except 06 07 02) |
| 06 13 03 | carbon black |
| 06 13 04* | wastes from asbestos processing |
| 06 13 05* | soot |
| 07 | Wastes from organic chemical processes |
| 07 01 | wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals |
| 07 01 01* | aqueous washing liquids and mother liquors |
| 07 01 03* | organic halogenated solvents, washing liquids and mother liquors |
| 07 01 04* | other organic solvents, washing liquids and mother liquors |
| 07 01 07* | halogenated still bottoms and reaction residues |
| 07 01 08* | other still bottoms and reaction residues |
| 07 01 09* | halogenated filter cakes and spent absorbents |
| 07 01 10* | other filter cakes and spent absorbents |
| 07 01 11* | sludges from on-site effluent treatment containing hazardous substances |
| 07 01 12 | sludges from on-site effluent treatment other than those mentioned in 07 01 11 |
| 07 02 | wastes from the MFSU of plastics, synthetic rubber and man-made fibres |
| 07 02 01* | aqueous washing liquids and mother liquors |
| 07 02 03* | organic halogenated solvents, washing liquids and mother liquors |
| 07 02 04* | other organic solvents, washing liquids and mother liquors |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 07 02 07* | halogenated still bottoms and reaction residues |
| 07 02 08* | other still bottoms and reaction residues |
| 07 02 09* | halogenated filter cakes and spent absorbents |
| 07 02 10* | other filter cakes and spent absorbents |
| 07 02 11* | sludges from on-site effluent treatment containing hazardous substances |
| 07 02 12 | sludges from on-site effluent treatment other than those mentioned in 07 02 11 |
| 07 02 13 | waste plastic |
| 07 02 15 | wastes from additives other than those mentioned in 07 02 14 |
| 07 03 | wastes from the MFSU of organic dyes and pigments (except 06 11) |
| 07 03 01* | aqueous washing liquids and mother liquors |
| 07 03 03* | organic halogenated solvents, washing liquids and mother liquors |
| 07 03 04* | other organic solvents, washing liquids and mother liquors |
| 07 03 07* | halogenated still bottoms and reaction residues |
| 07 03 08* | other still bottoms and reaction residues |
| 07 03 09* | halogenated filter cakes and spent absorbents |
| 07 03 10* | other filter cakes and spent absorbents |
| 07 03 11* | sludges from on-site effluent treatment containing hazardous substances |
| 07 03 12 | sludges from on-site effluent treatment other than those mentioned in 07 03 11 |
| 07 04 | wastes from the MFSU of organic plant protection products (except 02 01 08 and 02 01 09), wood preserving agents (except 03 02) and other biocides |
| 07 04 01* | aqueous washing liquids and mother liquors |
| 07 04 03* | organic halogenated solvents, washing liquids and mother liquors |
| 07 04 04* | other organic solvents, washing liquids and mother liquors |
| 07 04 07* | halogenated still bottoms and reaction residues |
| 07 04 08* | other still bottoms and reaction residues |
| 07 04 09* | halogenated filter cakes and spent absorbents |
| 07 04 10* | other filter cakes and spent absorbents |
| 07 04 11* | sludges from on-site effluent treatment containing hazardous substances |
| 07 04 12 | sludges from on-site effluent treatment other than those mentioned in 07 04 11 |
| 07 04 13* | solid wastes containing hazardous substances |
| 07 05 | wastes from the MFSU of pharmaceuticals |
| 07 05 01* | aqueous washing liquids and mother liquors |
| 07 05 03* | organic halogenated solvents, washing liquids and mother liquors |
| 07 05 04* | other organic solvents, washing liquids and mother liquors |
| 07 05 07* | halogenated still bottoms and reaction residues |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 07 05 08* | other still bottoms and reaction residues |
| 07 05 09* | halogenated filter cakes and spent absorbents |
| 07 05 10* | other filter cakes and spent absorbents |
| 07 05 11* | sludges from on-site effluent treatment containing hazardous substances |
| 07 05 12 | sludges from on-site effluent treatment other than those mentioned in 07 05 11 |
| 07 05 13* | solid wastes containing hazardous substances |
| 07 06 | wastes from the MFSU of fats, grease, soaps, detergents, disinfectants and cosmetics |
| 07 06 01* | aqueous washing liquids and mother liquors |
| 07 06 03* | organic halogenated solvents, washing liquids and mother liquors |
| 07 06 04* | other organic solvents, washing liquids and mother liquors |
| 07 06 07* | halogenated still bottoms and reaction residues |
| 07 06 08* | other still bottoms and reaction residues |
| 07 06 09* | halogenated filter cakes and spent absorbents |
| 07 06 10* | other filter cakes and spent absorbents |
| 07 06 11* | sludges from on-site effluent treatment containing hazardous substances |
| 07 06 12 | sludges from on-site effluent treatment other than those mentioned in 07 06 11 |
| 07 07 | wastes from the MFSU of fine chemicals and chemical products not otherwise specified |
| 07 07 01* | aqueous washing liquids and mother liquors |
| 07 07 03* | organic halogenated solvents, washing liquids and mother liquors |
| 07 07 04* | other organic solvents, washing liquids and mother liquors |
| 07 07 07* | halogenated still bottoms and reaction residues |
| 07 07 08* | other still bottoms and reaction residues |
| 07 07 09* | halogenated filter cakes and spent absorbents |
| 07 07 10* | other filter cakes and spent absorbents |
| 07 07 11* | sludges from on-site effluent treatment containing hazardous substances |
| 07 07 12 | sludges from on-site effluent treatment other than those mentioned in 07 07 11 |
| 08 | Wastes from the manufacture, formulation, supply and use (MFSU) of coatings (paints, varnishes and vitreous enamels), adhesives, sealants and printing inks |
| 08 01 | wastes from MFSU and removal of paint and varnish |
| 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |
| 08 01 12 | waste paint and varnish other than those mentioned in 08 01 11 |
| 08 01 13* | sludges from paint or varnish containing organic solvents or other hazardous substances |
| 08 01 14 | sludges from paint or varnish other than those mentioned in 08 01 13 |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 08 01 15* | aqueous sludges containing paint or varnish containing organic solvents or other hazardous substances |
| 08 01 16 | aqueous sludges containing paint or varnish other than those mentioned in 08 01 15 |
| 08 01 17* | wastes from paint or varnish removal containing organic solvents or other hazardous substances |
| 08 01 18 | wastes from paint or varnish removal other than those mentioned in 08 01 17 |
| 08 01 19* | aqueous suspensions containing paint or varnish containing organic solvents or other hazardous substances |
| 08 01 20 | aqueous suspensions containing paint or varnish other than those mentioned in 08 01 19 |
| 08 01 21* | waste paint or varnish remover |
| 08 02 | wastes from MFSU of other coatings (including ceramic materials) |
| 08 02 01 | waste coating powders |
| 08 02 02 | aqueous sludges containing ceramic materials |
| 08 02 03 | aqueous suspensions containing ceramic materials |
| 08 03 | wastes from MFSU of printing inks |
| 08 03 07 | aqueous sludges containing ink |
| 08 03 08 | aqueous liquid waste containing ink |
| 08 03 12* | waste ink containing hazardous substances |
| 08 03 13 | waste ink other than those mentioned in 08 03 12 |
| 08 03 14* | ink sludges containing hazardous substances |
| 08 03 15 | ink sludges other than those mentioned in 08 03 14 |
| 08 03 16* | waste etching solutions |
| 08 03 17* | waste printing toner containing hazardous substances |
| 08 03 18 | waste printing toner other than those mentioned in 08 03 17 |
| 08 03 19* | disperse oil |
| 08 04 | wastes from MFSU of adhesives and sealants (including water proofing products) |
| 08 04 09* | waste adhesives and sealants containing organic solvents or other hazardous substances |
| 08 04 10 | waste adhesives and sealants other than those mentioned in 08 04 09 |
| 08 04 11* | adhesive and sealant sludges containing organic solvents or other hazardous substances |
| 08 04 12 | adhesive and sealant sludges other than those mentioned in 08 04 11 |
| 08 04 13* | aqueous sludges containing adhesives or sealants containing organic solvents or other hazardous substances |
| 08 04 14 | aqueous sludges containing adhesives or sealants other than those mentioned in 08 04 13 |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 08 04 15* | aqueous liquid waste containing adhesives or sealants containing organic solvents or other hazardous substances |
| 08 04 16 | aqueous liquid waste containing adhesives or sealants other than those mentioned in 08 04 15 |
| 08 04 17* | rosin oil |
| 08 05 | wastes not otherwise specified in 08 |
| 08 05 01* | waste isocyanates |
| 09 | Wastes from the photographic industry |
| 09 01 | wastes from the photographic industry |
| 09 01 01* | water-based developer and activator solutions |
| 09 01 02* | water-based offset plate developer solutions |
| 09 01 03* | solvent-based developer solutions |
| 09 01 04* | fixer solutions |
| 09 01 05* | bleach solutions and bleach fixer solutions |
| 09 01 06* | wastes containing silver from on-site treatment of photographic wastes |
| 09 01 07 | photographic film and paper containing silver or silver compounds |
| 09 01 08 | photographic film and paper free of silver or silver compounds |
| 09 01 10 | single-use cameras without batteries |
| 09 01 11* | single-use cameras containing batteries included in 16 06 01, 16 06 02 or 16 06 03 |
| 10 | Wastes from thermal processes |
| 10 01 | wastes from power stations and other combustion plants (except 19) |
| 10 01 01 | bottom ash, slag and boiler dust (excluding boiler dust mentioned in 10 01 04) |
| 10 01 02 | coal fly ash |
| 10 01 03 | fly ash from peat and untreated wood |
| 10 01 04* | oil fly ash and boiler dust |
| 10 01 05 | calcium-based reaction wastes from flue-gas desulphurisation in solid form |
| 10 01 07 | calcium-based reaction wastes from flue-gas desulphurisation in sludge form |
| 10 01 09* | sulphuric acid |
| 10 01 13* | fly ash from emulsified hydrocarbons used as fuel |
| 10 01 14* | bottom ash, slag and boiler dust from co-incineration containing hazardous substances |
| 10 01 15 | bottom ash, slag and boiler dust from co-incineration other than those mentioned in 10 01 14 |
| 10 01 16* | fly ash from co-incineration containing hazardous substances |
| 10 01 17 | fly ash from co-incineration other than those mentioned in 10 01 16 |
| 10 01 18* | wastes from gas cleaning containing hazardous substances |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 10 01 19 | wastes from gas cleaning other than those mentioned in 10 01 05, 10 01 07 and 10 01 18 |
| 10 01 20* | sludges from on-site effluent treatment containing hazardous substances |
| 10 01 21 | sludges from on-site effluent treatment other than those mentioned in 10 01 20 |
| 10 01 22* | aqueous sludges from boiler cleansing containing hazardous substances |
| 10 01 23 | aqueous sludges from boiler cleansing other than those mentioned in 10 01 22 |
| 10 01 24 | sands from fluidised beds |
| 10 01 25 | wastes from fuel storage and preparation of coal-fired power plants |
| 10 01 26 | wastes from cooling-water treatment |
| 10 02 | wastes from the iron and steel industry |
| 10 02 01 | wastes from the processing of slag |
| 10 02 02 | unprocessed slag |
| 10 02 07* | solid wastes from gas treatment containing hazardous substances |
| 10 02 08 | solid wastes from gas treatment other than those mentioned in 10 02 07 |
| 10 02 10 | mill scales |
| 10 02 11* | wastes from cooling-water treatment containing oil |
| 10 02 12 | wastes from cooling-water treatment other than those mentioned in 10 02 11 |
| 10 02 13* | sludges and filter cakes from gas treatment containing hazardous substances |
| 10 02 14 | sludges and filter cakes from gas treatment other than those mentioned in 10 02 13 |
| 10 02 15 | other sludges and filter cakes |
| 10 03 | wastes from aluminium thermal metallurgy |
| 10 03 02 | anode scraps |
| 10 03 04* | primary production slags |
| 10 03 05 | waste alumina |
| 10 03 08* | salt slags from secondary production |
| 10 03 09* | black drosses from secondary production |
| 10 03 15* | skimmings that are flammable or emit, upon contact with water, flammable gases in hazardous quantities |
| 10 03 16 | skimmings other than those mentioned in 10 03 15 |
| 10 03 17* | tar-containing wastes from anode manufacture |
| 10 03 18 | carbon-containing wastes from anode manufacture other than those mentioned in 10 03 17 |
| 10 03 19* | flue-gas dust containing hazardous substances |
| 10 03 20 | flue-gas dust other than those mentioned in 10 03 19 |
| 10 03 21* | other particulates and dust (including ball-mill dust) containing hazardous substances |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 10 03 22 | other particulates and dust (including ball-mill dust) other than those mentioned in 10 03 21 |
| 10 03 23* | solid wastes from gas treatment containing hazardous substances |
| 10 03 24 | solid wastes from gas treatment other than those mentioned in 10 03 23 |
| 10 03 25* | sludges and filter cakes from gas treatment containing hazardous substances |
| 10 03 26 | sludges and filter cakes from gas treatment other than those mentioned in 10 03 25 |
| 10 03 27* | wastes from cooling-water treatment containing oil |
| 10 03 28 | wastes from cooling-water treatment other than those mentioned in 10 03 27 |
| 10 03 29* | wastes from treatment of salt slags and black drosses containing hazardous substances |
| 10 03 30 | wastes from treatment of salt slags and black drosses other than those mentioned in 10 03 29 |
| 10 04 | wastes from lead thermal metallurgy |
| 10 04 01* | slags from primary and secondary production |
| 10 04 02* | dross and skimmings from primary and secondary production |
| 10 04 03* | calcium arsenate |
| 10 04 04* | flue-gas dust |
| 10 04 05* | other particulates and dust |
| 10 04 06* | solid wastes from gas treatment |
| 10 04 07* | sludges and filter cakes from gas treatment |
| 10 04 09* | wastes from cooling-water treatment containing oil |
| 10 04 10 | wastes from cooling-water treatment other than those mentioned in 10 04 09 |
| 10 05 | wastes from zinc thermal metallurgy |
| 10 05 03* | flue-gas dust |
| 10 05 05* | solid waste from gas treatment |
| 10 05 06* | sludges and filter cakes from gas treatment |
| 10 05 08* | wastes from cooling-water treatment containing oil |
| 10 05 10* | dross and skimmings that are flammable or emit, upon contact with water, flammable gases in hazardous quantities |
| 10 06 | wastes from copper thermal metallurgy |
| 10 06 01 | slags from primary and secondary production |
| 10 06 02 | dross and skimmings from primary and secondary production |
| 10 06 03* | flue-gas dust |
| 10 06 04 | other particulates and dust |
| 10 06 06* | solid wastes from gas treatment |
| 10 06 07* | sludges and filter cakes from gas treatment |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 10 06 09* | wastes from cooling-water treatment containing oil |
| 10 06 10 | wastes from cooling-water treatment other than those mentioned in 10 06 09 |
| 10 07 | wastes from silver, gold and platinum thermal metallurgy |
| 10 07 01 | slags from primary and secondary production |
| 10 07 02 | dross and skimmings from primary and secondary production |
| 10 07 03 | solid wastes from gas treatment |
| 10 07 04 | other particulates and dust |
| 10 07 05 | sludges and filter cakes from gas treatment |
| 10 07 07* | wastes from cooling-water treatment containing oil |
| 10 07 08 | wastes from cooling-water treatment other than those mentioned in 10 07 07 |
| 10 08 | wastes from other non-ferrous thermal metallurgy |
| 10 08 04 | particulates and dust |
| 10 08 08* | salt slag from primary and secondary production |
| 10 08 09 | other slags |
| 10 08 10* | dross and skimmings that are flammable or emit, upon contact with water, flammable gases in hazardous quantities |
| 10 08 11 | dross and skimmings other than those mentioned in 10 08 10 |
| 10 08 12* | tar-containing wastes from anode manufacture |
| 10 08 13 | carbon-containing wastes from anode manufacture other than those mentioned in 10 08 12 |
| 10 08 14 | anode scrap |
| 10 08 15* | flue-gas dust containing hazardous substances |
| 10 08 16 | flue-gas dust other than those mentioned in 10 08 15 |
| 10 08 17* | sludges and filter cakes from flue-gas treatment containing hazardous substances |
| 10 08 18 | sludges and filter cakes from flue-gas treatment other than those mentioned in 10 08 17 |
| 10 08 19* | wastes from cooling-water treatment containing oil |
| 10 08 20 | wastes from cooling-water treatment other than those mentioned in 10 08 19 |
| 10 09 | wastes from casting of ferrous pieces |
| 10 09 03 | furnace slag |
| 10 09 06 | casting cores and moulds which have not undergone pouring other than those mentioned in 10 09 05 |
| 10 09 08 | casting cores and moulds which have undergone pouring other than those mentioned in 10 09 07 |
| 10 09 09* | flue-gas dust containing hazardous substances |
| 10 09 10 | flue-gas dust other than those mentioned in 10 09 09 |
| 10 09 11* | other particulates containing hazardous substances |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 10 09 12 | other particulates other than those mentioned in 10 09 11 |
| 10 09 13* | waste binders containing hazardous substances |
| 10 09 14 | waste binders other than those mentioned in 10 09 13 |
| 10 09 16 | waste crack-indicating agent other than those mentioned in 10 09 15 |
| 10 10 | wastes from casting of non-ferrous pieces |
| 10 10 06 | casting cores and moulds which have not undergone pouring, other than those mentioned in 10 10 05 |
| 10 10 08 | casting cores and moulds which have undergone pouring, other than those mentioned in 10 10 07 |
| 10 10 09* | flue-gas dust containing hazardous substances |
| 10 10 10 | flue-gas dust other than those mentioned in 10 10 09 |
| 10 10 11* | other particulates containing hazardous substances |
| 10 10 12 | other particulates other than those mentioned in 10 10 11 |
| 10 10 13* | waste binders containing hazardous substances |
| 10 10 14 | waste binders other than those mentioned in 10 10 13 |
| 10 10 16 | waste crack-indicating agent other than those mentioned in 10 10 15 |
| 10 11 | wastes from manufacture of glass and glass products |
| 10 11 03 | waste glass-based fibrous materials |
| 10 11 05 | particulates and dust |
| 10 11 09* | waste preparation mixture before thermal processing, containing hazardous substances |
| 10 11 10 | waste preparation mixture before thermal processing, other than those mentioned in 10 11 09 |
| 10 11 11* | waste glass in small particles and glass powder containing heavy metals (for example from cathode ray tubes) |
| 10 11 12 | waste glass other than those mentioned in 10 11 11 |
| 10 11 13* | glass-polishing and -grinding sludge containing hazardous substances |
| 10 11 14 | glass-polishing and -grinding sludge other than those mentioned in 10 11 13 |
| 10 11 15* | solid wastes from flue-gas treatment containing hazardous substances |
| 10 11 16 | solid wastes from flue-gas treatment other than those mentioned in 10 11 15 |
| 10 11 17* | sludges and filter cakes from flue-gas treatment containing hazardous substances |
| 10 11 18 | sludges and filter cakes from flue-gas treatment other than those mentioned in 10 11 17 |
| 10 11 19* | solid wastes from on-site effluent treatment containing hazardous substances |
| 10 11 20 | solid wastes from on-site effluent treatment other than those mentioned in 10 11 19 |
| 10 12 | wastes from manufacture of ceramic goods, bricks, tiles and construction products |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 10 12 01 | waste preparation mixture before thermal processing |
| 10 12 03 | particulates and dust |
| 10 12 05 | sludges and filter cakes from gas treatment |
| 10 12 06 | discarded moulds |
| 10 12 08 | waste ceramics, bricks, tiles and construction products (after thermal processing) |
| 10 12 09* | solid wastes from gas treatment containing hazardous substances |
| 10 12 10 | solid wastes from gas treatment other than those mentioned in 10 12 09 |
| 10 12 11* | wastes from glazing containing heavy metals |
| 10 12 12 | wastes from glazing other than those mentioned in 10 12 11 |
| 10 12 13 | sludge from on-site effluent treatment |
| 10 13 | wastes from manufacture of cement, lime and plaster and articles and products made from them |
| 10 13 01 | waste preparation mixture before thermal processing |
| 10 13 04 | wastes from calcination and hydration of lime |
| 10 13 06 | particulates and dust (except 10 13 12 and 10 13 13) |
| 10 13 07 | sludges and filter cakes from gas treatment |
| 10 13 10 | wastes from asbestos-cement manufacture other than those mentioned in 10 13 09 |
| 10 13 12* | solid wastes from gas treatment containing hazardous substances |
| 10 13 13 | solid wastes from gas treatment other than those mentioned in 10 13 12 |
| 10 13 14 | waste concrete and concrete sludge |
| 11 | Wastes from chemical surface treatment and coating of metals and other materials; non-ferrous hydro-metallurgy |
| 11 01 | wastes from chemical surface treatment and coating of metals and other materials (for example galvanic processes, zinc coating processes, pickling processes, etching, phosphating, alkaline degreasing, anodising) |
| 11 01 05* | pickling acids |
| 11 01 06* | acids not otherwise specified |
| 11 01 07* | pickling bases |
| 11 01 08* | phosphatising sludges |
| 11 01 09* | sludges and filter cakes containing hazardous substances |
| 11 01 10 | sludges and filter cakes other than those mentioned in 11 01 09 |
| 11 01 11* | aqueous rinsing liquids containing hazardous substances |
| 11 01 12 | aqueous rinsing liquids other than those mentioned in 11 01 11 |
| 11 01 13* | degreasing wastes containing hazardous substances |
| 11 01 14 | degreasing wastes other than those mentioned in 11 01 13 |
| 11 01 15* | eluate and sludges from membrane systems or ion exchange systems containing hazardous substances |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 11 01 16* | saturated or spent ion exchange resins |
| 11 01 98* | other wastes containing hazardous substances |
| 11 02 | wastes from non-ferrous hydrometallurgical processes |
| 11 02 02* | sludges from zinc hydrometallurgy (including jarosite, goethite) |
| 11 02 05* | wastes from copper hydrometallurgical processes containing hazardous substances |
| 11 02 07* | other wastes containing hazardous substances |
| 11 03 | sludges and solids from tempering processes |
| 11 03 01* | wastes containing cyanide |
| 11 03 02* | other wastes |
| 11 05 | wastes from hot galvanising processes |
| 11 05 01 | hard zinc |
| 11 05 02 | zinc ash |
| 11 05 03* | solid wastes from gas treatment |
| 11 05 04* | spent flux |
| 12 | Wastes from shaping and physical and mechanical surface treatment of metals and plastics |
| 12 01 | wastes from shaping and physical and mechanical surface treatment of metals and plastics |
| 12 01 01 | ferrous metal filings and turnings |
| 12 01 02 | ferrous metal dust and particles |
| 12 01 03 | non-ferrous metal filings and turnings |
| 12 01 04 | non-ferrous metal dust and particles |
| 12 01 05 | plastics shavings and turnings |
| 12 01 06* | mineral-based machining oils containing halogens (except emulsions and solutions) |
| 12 01 07* | mineral-based machining oils free of halogens (except emulsions and solutions) |
| 12 01 08* | machining emulsions and solutions containing halogens |
| 12 01 09* | machining emulsions and solutions free of halogens |
| 12 01 10* | synthetic machining oils |
| 12 01 12* | spent waxes and fats |
| 12 01 13 | welding wastes |
| 12 01 14* | machining sludges containing hazardous substances |
| 12 01 18* | metal sludge (grinding, honing and lapping sludge) containing oil |
| 12 01 19* | readily biodegradable machining oil |
| 12 01 21 | spent grinding bodies and grinding materials other than those mentioned in 12 01 20 |
| 12 03 | wastes from water and steam degreasing processes (except 11) |
| 12 03 01* | aqueous washing liquids |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 12 03 02* | steam degreasing wastes |
| 13 | Oil wastes and wastes of liquid fuels (except edible oils, and those in chapters 05, 12 and 19) |
| 13 01 | waste hydraulic oils |
| 13 01 01* | hydraulic oils, containing PCBs |
| 13 01 04* | chlorinated emulsions |
| 13 01 05* | non-chlorinated emulsions |
| 13 01 09* | mineral-based chlorinated hydraulic oils |
| 13 01 10* | mineral based non-chlorinated hydraulic oils |
| 13 01 11* | synthetic hydraulic oils |
| 13 01 12* | readily biodegradable hydraulic oils |
| 13 01 13* | other hydraulic oils |
| 13 02 | waste engine, gear and lubricating oils |
| 13 02 04* | mineral-based chlorinated engine, gear and lubricating oils |
| 13 02 05* | mineral-based non-chlorinated engine, gear and lubricating oils |
| 13 02 06* | synthetic engine, gear and lubricating oils |
| 13 02 07* | readily biodegradable engine, gear and lubricating oils |
| 13 02 08* | other engine, gear and lubricating oils |
| 13 03 | waste insulating and heat transmission oils |
| 13 03 01* | insulating or heat transmission oils containing PCBs |
| 13 03 06* | mineral-based chlorinated insulating and heat transmission oils other than those mentioned in 13 03 01 |
| 13 03 07* | mineral-based non-chlorinated insulating and heat transmission oils |
| 13 03 08* | synthetic insulating and heat transmission oils |
| 13 03 09* | readily biodegradable insulating and heat transmission oils |
| 13 03 10* | other insulating and heat transmission oils |
| 13 04 | bilge oils |
| 13 04 01* | bilge oils from inland navigation |
| 13 04 02* | bilge oils from jetty sewers |
| 13 04 03* | bilge oils from other navigation |
| 13 05 | oil/water separator contents |
| 13 05 01* | solids from grit chambers and oil/water separators |
| 13 05 02* | sludges from oil/water separators |
| 13 05 03* | interceptor sludges |
| 13 05 06* | oil from oil/water separators |
| 13 05 07* | oily water from oil/water separators |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 13 05 08* | mixtures of wastes from grit chambers and oil/water separators |
| 13 07 | wastes of liquid fuels |
| 13 07 01* | fuel oil and diesel |
| 13 07 02* | petrol |
| 13 07 03* | other fuels (including mixtures) |
| 13 08 | oil wastes not otherwise specified |
| 13 08 01* | desalter sludges or emulsions |
| 13 08 02* | other emulsions |
| 13 08 99* | wastes not otherwise specified – oil waste |
| 14 | Waste organic solvents, refrigerants and propellants (except 07 and 08) |
| 14 06 | waste organic solvents, refrigerants and foam/aerosol propellants |
| 14 06 01* | chlorofluorocarbons, HCFC, HFC |
| 14 06 02* | other halogenated solvents and solvent mixtures |
| 14 06 03* | other solvents and solvent mixtures |
| 14 06 04* | sludges or solid wastes containing halogenated solvents |
| 14 06 05* | sludges or solid wastes containing other solvents |
| 15 | Waste packaging, absorbents, wiping cloths, filter materials and protective clothing not otherwise specified |
| 15 01 | packaging (including separately collected municipal packaging waste) |
| 15 01 01 | paper and cardboard packaging |
| 15 01 02 | plastic packaging |
| 15 01 03 | wooden packaging |
| 15 01 04 | metallic packaging |
| 15 01 05 | composite packaging |
| 15 01 06 | mixed packaging |
| 15 01 07 | glass packaging |
| 15 01 09 | textile packaging |
| 15 01 10* | packaging containing residues of or contaminated by hazardous substances |
| 15 01 11* | metallic packaging containing a hazardous solid porous matrix (for example asbestos), including empty pressure containers |
| 15 02 | absorbents, filter materials, wiping cloths and protective clothing |
| 15 02 02* | absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by hazardous substances |
| 15 02 03 | absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02 |
| 16 | Wastes not otherwise specified in the list |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|---|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 16 01 | end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08) |
| 16 01 03 | end-of-life tyres |
| 16 01 07* | oil filters |
| 16 01 09* | components containing PCBs |
| 16 01 10* | explosive components (for example air bags) |
| 16 01 13* | brake fluids |
| 16 01 14* | antifreeze fluids containing hazardous substances |
| 16 01 15 | antifreeze fluids other than those mentioned in 16 01 14 |
| 16 01 16 | tanks for liquefied gas |
| 16 01 17 | ferrous metal |
| 16 01 18 | non-ferrous metal |
| 16 01 19 | plastic |
| 16 01 20 | glass |
| 16 01 21* | hazardous components other than those mentioned in 16 01 07 to 16 01 11 and 16 01 13 and 16 01 14 |
| 16 01 22 | components not otherwise specified |
| 16 02 | wastes from electrical and electronic equipment |
| 16 02 09* | transformers and capacitors containing PCBs |
| 16 02 10* | discarded equipment containing or contaminated by PCBs other than those mentioned in 16 02 09 |
| 16 02 11* | discarded equipment containing chlorofluorocarbons, HCFC, HFC |
| 16 02 13* | discarded equipment containing hazardous components other than those mentioned in 16 02 09 to 16 02 12 |
| 16 02 14 | discarded equipment other than those mentioned in 16 02 09 to 16 02 13 |
| 16 02 15* | hazardous components removed from discarded equipment |
| 16 02 16 | components removed from discarded equipment other than those mentioned in 16 02 15 |
| 16 03 | off-specification batches and unused products |
| 16 03 03* | inorganic wastes containing hazardous substances |
| 16 03 04 | inorganic wastes other than those mentioned in 16 03 03 |
| 16 03 05* | organic wastes containing hazardous substances |
| 16 03 06 | organic wastes other than those mentioned in 16 03 05 |
| 16 04 | waste explosives |
| 16 04 02* | fireworks wastes |
| 16 05 | gases in pressure containers and discarded chemicals |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 16 05 04* | gases in pressure containers (including halons) containing hazardous substances |
| 16 05 05 | gases in pressure containers other than those mentioned in 16 05 04 |
| 16 05 06* | laboratory chemicals, consisting of or containing hazardous substances, including mixtures of laboratory chemicals |
| 16 05 07* | discarded inorganic chemicals consisting of or containing hazardous substances |
| 16 05 08* | discarded organic chemicals consisting of or containing hazardous substances |
| 16 05 09 | discarded chemicals other than those mentioned in 16 05 06, 16 05 07 or 16 05 08 |
| 16 06 | batteries and accumulators |
| 16 06 01* | lead batteries |
| 16 06 04 | alkaline batteries (except 16 06 03) |
| 16 06 05 | other batteries and accumulators |
| 16 06 06* | separately collected electrolyte from batteries and accumulators |
| 16 07 | wastes from transport tank, storage tank and barrel cleaning (except 05 and 13) |
| 16 07 08* | wastes containing oil |
| 16 07 09* | wastes containing other hazardous substances |
| 16 08 | spent catalysts |
| 16 08 01 | spent catalysts containing gold, silver, rhenium, rhodium, palladium, iridium or platinum (except 16 08 07) |
| 16 08 02* | spent catalysts containing hazardous transition metals or hazardous transition metal compounds |
| 16 08 03 | spent catalysts containing transition metals or transition metal compounds not otherwise specified |
| 16 08 04 | spent fluid catalytic cracking catalysts (except 16 08 07) |
| 16 08 05* | spent catalysts containing phosphoric acid |
| 16 08 06* | spent liquids used as catalysts |
| 16 08 07* | spent catalysts contaminated with hazardous substances |
| 16 09 | oxidising substances |
| 16 09 01* | permanganates, for example potassium permanganate |
| 16 09 02* | chromates, for example potassium chromate, potassium or sodium dichromate |
| 16 09 03* | peroxides, for example hydrogen peroxide |
| 16 09 04* | oxidising substances, not otherwise specified |
| 16 10 | aqueous liquid wastes destined for off-site treatment |
| 16 10 01* | aqueous liquid wastes containing hazardous substances |
| 16 10 02 | aqueous liquid wastes other than those mentioned in 16 10 01 |
| 16 10 03* | aqueous concentrates containing hazardous substances |
| 16 10 04 | aqueous concentrates other than those mentioned in 16 10 03 |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 16 11 | waste linings and refractories |
| 16 11 01* | carbon-based linings and refractories from metallurgical processes containing hazardous substances |
| 16 11 02 | carbon-based linings and refractories from metallurgical processes others than those mentioned in 16 11 01 |
| 16 11 03* | other linings and refractories from metallurgical processes containing hazardous substances |
| 16 11 04 | other linings and refractories from metallurgical processes other than those mentioned in 16 11 03 |
| 16 11 05* | linings and refractories from non-metallurgical processes containing hazardous substances |
| 16 11 06 | linings and refractories from non-metallurgical processes others than those mentioned in 16 11 05 |
| 17 | Construction and demolition wastes (including excavated soil from contaminated sites) |
| 17 01 | concrete, bricks, tiles and ceramics |
| 17 01 01 | concrete |
| 17 01 02 | bricks |
| 17 01 03 | tiles and ceramics |
| 17 01 06* | mixtures of, or separate fractions of concrete, bricks, tiles and ceramics containing hazardous substances |
| 17 01 07 | mixtures of concrete, bricks, tiles and ceramics other than those mentioned in 17 01 06 |
| 17 02 | wood, glass and plastic |
| 17 02 01 | wood |
| 17 02 02 | glass |
| 17 02 03 | plastic |
| 17 02 04* | glass, plastic and wood containing or contaminated with hazardous substances |
| 17 03 | bituminous mixtures, coal tar and tarred products |
| 17 03 01* | bituminous mixtures containing coal tar |
| 17 03 02 | bituminous mixtures other than those mentioned in 17 03 01 |
| 17 03 03* | coal tar and tarred products |
| 17 04 | metals (including their alloys) |
| 17 04 01 | copper, bronze, brass |
| 17 04 02 | aluminium |
| 17 04 03 | lead |
| 17 04 04 | zinc |
| 17 04 05 | iron and steel |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 17 04 06 | tin |
| 17 04 07 | mixed metals |
| 17 04 09* | metal waste contaminated with hazardous substances |
| 17 04 10* | cables containing oil, coal tar and other hazardous substances |
| 17 04 11 | cables other than those mentioned in 17 04 10 |
| 17 05 | soil (including excavated soil from contaminated sites), stones and dredging spoil |
| 17 05 03* | soil and stones containing hazardous substances |
| 17 05 04 | soil and stones other than those mentioned in 17 05 03 |
| 17 05 05* | dredging spoil containing hazardous substances |
| 17 05 06 | dredging spoil other than those mentioned in 17 05 05 |
| 17 05 07* | track ballast containing hazardous substances |
| 17 05 08 | track ballast other than those mentioned in 17 05 07 |
| 17 06 | insulation materials and asbestos-containing construction materials |
| 17 06 03* | other insulation materials consisting of or containing hazardous substances |
| 17 06 04 | insulation materials other than those mentioned in 17 06 01 and 17 06 03 |
| 17 08 | gypsum-based construction material |
| 17 08 01* | gypsum-based construction materials contaminated with hazardous substances |
| 17 08 02 | gypsum-based construction materials other than those mentioned in 17 08 01 |
| 17 09 | other construction and demolition wastes |
| 17 09 02* | construction and demolition wastes containing PCB (for example PCB- containing sealants, PCB-containing resin-based floorings, PCB-containing sealed glazing units, PCB-containing capacitors) |
| 17 09 03* | other construction and demolition wastes (including mixed wastes) containing hazardous substances |
| 17 09 04 | mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03 |
| 18 | Wastes from human or animal health care and/or related research (except kitchen and restaurant wastes not arising from immediate health care) |
| 18 01 | wastes from natal care, diagnosis, treatment or prevention of disease in humans |
| 18 01 01 | non-infectious sharps, not contaminated with chemicals or medicines |
| 18 01 01 and 18 01 09 | non-infectious sharps from vaccines delivered in mass vaccination centres, in the community and in care homes |
| 18 01 02 | non-infectious anatomical waste, not chemically preserved |
| 18 01 02 and 18 01 06* | non-infectious anatomical waste, chemically preserved, hazardous chemicals |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|--------------------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 18 01 02 and 18 01 07 | non-infectious anatomical waste, chemically preserved, non-hazardous chemicals |
| 18 01 03* | infectious waste, not contaminated with chemicals or medicines (may contain sharps) infectious anatomical waste, not chemically preserved infectious gypsum wastes (for example, plaster casts and moulds) |
| 18 01 03* and 18 01 06* or 18 01 07 | infectious waste, contaminated with chemicals infectious anatomical waste, chemically preserved |
| 18 01 03* and 18 01 08* or 20 01 31* | infectious waste, contaminated with cytotoxic and cytostatic medicines – (may contain sharps) |
| 18 01 03* and 18 01 09 | infectious waste, medicinally contaminated (not cytotoxic or cytostatic) – (may contain sharps) sharps from vaccinations delivered in hospitals or GP surgeries |
| 18 01 04 | non-infectious offensive waste – human healthcare non-infectious gypsum wastes (for example, plaster casts and moulds) |
| 18 01 06* | chemicals consisting of or containing hazardous substances |
| 18 01 07 | chemicals other than those mentioned in 18 01 06 |
| 18 01 08* | cytotoxic and cytostatic medicines |
| 18 01 09 | other waste medicines, excluding cytotoxic and cytostatic medicines – human healthcare |
| 18 01 10* | amalgam waste from dental care |
| 18 02 | wastes from research, diagnosis, treatment or prevention of disease involving animals |
| 18 02 01 | non-infectious sharps, not contaminated with chemicals or medicines |
| 18 02 02* | infectious waste, not contaminated with chemicals or medicines (may contain sharps) infectious anatomical waste, not chemically preserved infectious gypsum wastes (for example, plaster casts and moulds) |
| 18 02 02* and 18 02 05* or 18 02 06 | infectious waste, contaminated with chemicals infectious anatomical waste, chemically preserved |
| 18 02 02* and 18 02 07* or 20 01 31* | infectious waste, contaminated with cytotoxic and cytostatic medicines (may contain sharps) |
| 18 02 02* and 18 02 08 | infectious waste, medicinally contaminated (not cytotoxic or cytostatic) (may contain sharps) |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 18 02 03 | non-infectious anatomical waste, not chemically preserved non-infectious offensive waste non-infectious gypsum wastes (for example, plaster casts and moulds) |
| 18 02 03 and 18 02 05* | non-infectious anatomical waste, chemically preserved, hazardous chemicals |
| 18 02 03 and 18 02 06 | non-infectious anatomical waste, chemically preserved, non-hazardous chemicals |
| 18 02 05* | chemicals consisting of or containing hazardous substances |
| 18 02 06 | chemicals other than those mentioned in 18 02 05 |
| 18 02 07* | cytotoxic and cytostatic medicines |
| 18 02 08 | other waste medicines, excluding cytotoxic and cytostatic |
| 19 | Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use |
| 19 01 | wastes from incineration or pyrolysis of waste |
| 19 01 05* | filter cake from gas treatment |
| 19 01 06* | aqueous liquid wastes from gas treatment and other aqueous liquid wastes |
| 19 01 07* | solid wastes from gas treatment |
| 19 01 10* | spent activated carbon from flue-gas treatment |
| 19 01 11* | bottom ash and slag containing hazardous substances |
| 19 01 12 | bottom ash and slag other than those mentioned in 19 01 11 |
| 19 01 13* | fly ash containing hazardous substances |
| 19 01 14 | fly ash other than those mentioned in 19 01 13 |
| 19 01 15* | boiler dust containing hazardous substances |
| 19 01 16 | boiler dust other than those mentioned in 19 01 15 |
| 19 01 17* | pyrolysis wastes containing hazardous substances |
| 19 01 18 | pyrolysis wastes other than those mentioned in 19 01 17 |
| 19 01 19 | sands from fluidised beds |
| 19 02 | wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation) |
| 19 02 03 | premixed wastes composed only of non-hazardous wastes |
| 19 02 04* | premixed wastes composed of at least one hazardous waste |
| 19 02 05* | sludges from physico/chemical treatment containing hazardous substances |
| 19 02 06 | sludges from physico/chemical treatment other than those mentioned in 19 02 05 |
| 19 02 07* | oil and concentrates from separation |
| 19 02 08* | liquid combustible wastes containing hazardous substances |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 19 02 09* | solid combustible wastes containing hazardous substances |
| 19 02 10 | combustible wastes other than those mentioned in 19 02 08 and 19 02 09 |
| 19 03 | stabilised/solidified wastes |
| 19 03 04* | wastes marked as hazardous, partly stabilised other than 19 03 08 |
| 19 03 05 | stabilised wastes other than those mentioned in 19 03 04 |
| 19 03 06* | wastes marked as hazardous, solidified |
| 19 03 07 | solidified wastes other than those mentioned in 19 03 06 |
| 19 04 | vitrified waste and wastes from vitrification |
| 19 04 01 | vitrified waste |
| 19 04 02* | fly ash and other flue-gas treatment wastes |
| 19 04 03* | non-vitrified solid phase |
| 19 04 04 | aqueous liquid wastes from vitrified waste tempering |
| 19 06 | wastes from anaerobic treatment of waste |
| 19 06 03 | liquor from anaerobic treatment of municipal waste |
| 19 06 04 | digestate from anaerobic treatment of municipal waste |
| 19 06 05 | liquor from anaerobic treatment of animal and vegetable waste |
| 19 06 06 | digestate from anaerobic treatment of animal and vegetable waste |
| 19 07 | landfill leachate |
| 19 07 02* | landfill leachate containing hazardous substances |
| 19 07 03 | landfill leachate other than those mentioned in 19 07 02 |
| 19 08 | wastes from waste water treatment plants not otherwise specified |
| 19 08 01 | screenings |
| 19 08 02 | waste from desanding |
| 19 08 05 | sludges from treatment of urban waste water |
| 19 08 06* | saturated or spent ion exchange resins |
| 19 08 07* | solutions and sludges from regeneration of ion exchangers |
| 19 08 08* | membrane system waste containing heavy metals |
| 19 08 09 | grease and oil mixture from oil/water separation containing only edible oil and fats |
| 19 08 10* | grease and oil mixture from oil/water separation other than those mentioned in 19 08 09 |
| 19 08 11* | sludges containing hazardous substances from biological treatment of industrial waste water |
| 19 08 12 | sludges from biological treatment of industrial waste water other than those mentioned in 19 08 11 |
| 19 08 13* | sludges containing hazardous substances from other treatment of industrial waste water |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 19 08 14 | sludges from other treatment of industrial waste water other than those mentioned in 19 08 13 |
| 19 09 | wastes from the preparation of water intended for human consumption or water for industrial use |
| 19 09 01 | solid waste from primary filtration and screenings |
| 19 09 02 | sludges from water clarification |
| 19 09 03 | sludges from decarbonation |
| 19 09 04 | spent activated carbon |
| 19 09 05 | saturated or spent ion exchange resins |
| 19 09 06 | solutions and sludges from regeneration of ion exchangers |
| 19 10 | wastes from shredding of metal-containing wastes |
| 19 10 01 | iron and steel waste |
| 19 10 02 | non-ferrous waste |
| 19 10 03* | fluff-light fraction and dust containing hazardous substances |
| 19 10 04 | fluff-light fraction and dust other than those mentioned in 19 10 03 |
| 19 10 05* | other fractions containing hazardous substances |
| 19 10 06 | other fractions other than those mentioned in 19 10 05 |
| 19 11 | wastes from oil regeneration |
| 19 11 01* | spent filter clays |
| 19 11 02* | acid tars |
| 19 11 03* | aqueous liquid wastes |
| 19 11 04* | wastes from cleaning of fuel with bases |
| 19 11 05* | sludges from on-site effluent treatment containing hazardous substances |
| 19 11 06 | sludges from on-site effluent treatment other than those mentioned in 19 11 05 |
| 19 11 07* | wastes from flue-gas cleaning |
| 19 12 | wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified |
| 19 12 01 | paper and cardboard |
| 19 12 02 | ferrous metal |
| 19 12 03 | non-ferrous metal |
| 19 12 04 | plastic and rubber |
| 19 12 05 | glass |
| 19 12 06* | wood containing hazardous substances |
| 19 12 07 | wood other than that mentioned in 19 12 06 |
| 19 12 08 | textiles |
| 19 12 09 | minerals (for example sand, stones) |

| Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7). | |
|--|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 19 12 10 | combustible waste (refuse derived fuel) |
| 19 12 11* | other wastes (including mixtures of materials) from mechanical treatment of waste containing hazardous substances |
| 19 12 12 | other wastes (including mixtures of materials) from mechanical treatment of wastes other than those mentioned in 19 12 11 |
| 19 13 | wastes from soil and groundwater remediation |
| 19 13 01* | solid wastes from soil remediation containing hazardous substances |
| 19 13 02 | solid wastes from soil remediation other than those mentioned in 19 13 01 |
| 19 13 03* | sludges from soil remediation containing hazardous substances |
| 19 13 04 | sludges from soil remediation other than those mentioned in 19 13 03 |
| 19 13 05* | sludges from groundwater remediation containing hazardous substances |
| 19 13 06 | sludges from groundwater remediation other than those mentioned in 19 13 05 |
| 19 13 07* | aqueous liquid wastes and aqueous concentrates from groundwater remediation containing hazardous substances |
| 19 13 08 | aqueous liquid wastes and aqueous concentrates from groundwater remediation other than those mentioned in 19 13 07 |
| 20 | Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions |
| 20 01 | separately collected fractions (except 15 01) |
| 20 01 01 | paper and cardboard |
| 20 01 02 | glass |
| 20 01 08 | biodegradable kitchen and canteen waste |
| 20 01 10 | clothes |
| 20 01 11 | textiles |
| 20 01 13* | solvents |
| 20 01 14* | acids |
| 20 01 15* | alkalines |
| 20 01 17* | photochemicals |
| 20 01 19* | pesticides |
| 20 01 21* | fluorescent tubes and other mercury-containing waste |
| 20 01 23* | discarded equipment containing chlorofluorocarbons |
| 20 01 25 | edible oil and fat |
| 20 01 26* | oil and fat other than those mentioned in 20 01 25 |
| 20 01 27* | paint, inks, adhesives and resins containing hazardous substances |
| 20 01 28 | paint, inks, adhesives and resins other than those mentioned in 20 01 27 |
| 20 01 29* | detergents containing hazardous substances |
| 20 01 30 | detergents other than those mentioned in 20 01 29 |

Table S2.2 Permitted waste types and quantities for incineration plant (AR1) and storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7).

| | |
|-------------------------|--|
| Maximum quantity | 100,000 tonnes per year for Incineration (AR1) 10,000 tonnes per year for storage (including re-packaging) and transfer (AR2, AR3, AR6 and AR7) at the Waste Management Centre. |
| Waste code | Description |
| 20 01 31* | cytotoxic and cytostatic medicines |
| 20 01 32 | medicines other than those mentioned in 20 01 31 |
| 20 01 33* | batteries and accumulators included in 16 06 01, 16 06 02 or 16 06 03 and unsorted batteries and accumulators containing these batteries |
| 20 01 34 | batteries and accumulators other than those mentioned in 20 01 33 |
| 20 01 35* | discarded electrical and electronic equipment other than those mentioned in 20 01 21 and 20 01 23 containing hazardous components |
| 20 01 36 | discarded electrical and electronic equipment other than those mentioned in 20 01 21, 20 01 23 and 20 01 35 |
| 20 01 37* | wood containing hazardous substances |
| 20 01 38 | wood other than that mentioned in 20 01 37 |
| 20 01 39 | plastics |
| 20 01 40 | metals |
| 20 02 | garden and park wastes (including cemetery waste) |
| 20 02 01 | biodegradable waste |
| 20 02 02 | soil and stones |
| 20 02 03 | other non-biodegradable wastes |
| 20 03 | other municipal wastes |
| 20 03 01 | mixed municipal waste |
| 20 03 02 | waste from markets |
| 20 03 03 | street-cleaning residues |
| 20 03 04 | septic tank sludge |
| 20 03 06 | waste from sewage cleaning |
| 20 03 07 | bulky waste |

Schedule 3 – Emissions and monitoring

| Table S3.1 Point source emissions to air – emission limits and monitoring requirements. | | | | | | |
|---|----------------------------|-----------------------------|------------------------|---|----------------------|-------------------------------------|
| Emission point ref. & location | Parameter | Source | Limit (including unit) | Reference period | Monitoring frequency | Monitoring standard(s) or method(s) |
| A1 (shown on site plan in schedule 7) | Particulate matter | Incineration exhausts gases | 10 mg/m ³ | 97% of all ½-hr averages over a calendar year ^{Note 1} | Continuous | EN 14181 |
| | Particulate matter | | 5 mg/m ³ | Daily average | Continuous | EN 14181 |
| | Total Organic Carbon (TOC) | | 10 mg/m ³ | 97% of all ½-hr averages over a calendar year ^{Note 1} | Continuous | EN 14181 |
| | Total Organic Carbon (TOC) | | 10 mg/m ³ | Daily average | Continuous | EN 14181 |
| | Hydrogen chloride | | 10 mg/m ³ | 97% of all ½-hr averages over a calendar year ^{Note 1} | Continuous | EN 14181 |
| | Hydrogen chloride | | 8 mg/m ³ | Daily average | Continuous | EN 14181 |
| | Hydrogen fluoride | | 1 mg/m ³ | Average of three consecutive measurements of at least 30 minutes each | Bi-annually | CEN TS 17340 |
| | Carbon monoxide | | 150 mg/m ³ | 95% of all 10-minute averages in any 7 days ^{Note 1} | Continuous | EN 14181 |
| | Carbon monoxide | | 50 mg/m ³ | Daily average | Continuous | EN 14181 |

| Table S3.1 Point source emissions to air – emission limits and monitoring requirements. | | | | | | |
|---|---|--------|------------------------|---|----------------------|-------------------------------------|
| Emission point ref. & location | Parameter | Source | Limit (including unit) | Reference period | Monitoring frequency | Monitoring standard(s) or method(s) |
| | Sulphur dioxide | | 50 mg/m ³ | 97% of all ½-hr averages over a calendar year ^{Note 1} | Continuous | EN 14181 |
| | Sulphur dioxide | | 40 mg/m ³ | Daily average | Continuous | EN 14181 |
| | Oxides of nitrogen (NO and NO ₂ expressed as NO ₂) | | 200 mg/m ³ | 97% of all ½-hr averages over a calendar year ^{Note 1} | Continuous | EN 14181 |
| | Oxides of nitrogen (NO and NO ₂ expressed as NO ₂) | | 180 mg/m ³ | Daily average | Continuous | EN 14181 |
| | Cadmium & thallium and their compounds (total) | | 0.02 mg/m ³ | Average of three consecutive measurements of at least 30 minutes each | Bi-annually | BS EN 14385 |
| | Mercury and its compounds | | 0.02 mg/m ³ | daily average | Continuous | EN 14181 |
| | Sb, As, Pb, Cr, Co, Cu, Mn, Ni and V and their compounds (total) | | 0.3 mg/m ³ | Average of three consecutive measurements of at least 30 minutes each | Bi-annually | BS EN 14385 |
| | Exhaust gas temperature | | No limit set | - | Continuous | Traceable to national standards |
| | Exhaust gas pressure | | No limit set | - | Continuous | Traceable to national standards |
| | Exhaust gas flow | | No limit set | - | Continuous | BS EN 16911-2 |
| Exhaust gas oxygen content | No limit set | - | Continuous | EN 14181 | | |

| Table S3.1 Point source emissions to air – emission limits and monitoring requirements. | | | | | | |
|---|----------------------------------|--------|--|---|--|---|
| Emission point ref. & location | Parameter | Source | Limit (including unit) | Reference period | Monitoring frequency | Monitoring standard(s) or method(s) |
| | Exhaust gas water vapour content | | No limit set | - | Continuous | EN 14181 |
| | Ammonia | | 10 mg/m ³ | Daily average | Continuous | EN 14181 |
| | Nitrous oxide (N ₂ O) | | No limit set | ½-hr average and daily average | Continuous | EN 14181 |
| | Carbon dioxide | | No limit set | Continuous | Continuous | EN 14181 |
| | Dioxins / furans (I-TEQ) | | 0.06 ng/m ³ | periodic over minimum 6 hours, maximum 8 hour period | Bi-annually | EN 1948 Parts 1, 2 and 3 |
| | | | and | and | and | and |
| | | | 0.08 ng/m ³ if long term limit is specified by the Environment Agency in line with sampling protocol | value over sampling period of 2 to 4 weeks for long term sampling | long term sampling if specified by the Environment Agency in line with sampling protocol | CEN TS 1948-5 if specified by the Environment Agency in line with sampling protocol |

| Table S3.1 Point source emissions to air – emission limits and monitoring requirements. | | | | | | |
|--|--|-----------------------------|-------------------------------|--|-----------------------------|--|
| Emission point ref. & location | Parameter | Source | Limit (including unit) | Reference period | Monitoring frequency | Monitoring standard(s) or method(s) |
| | Dioxin-like PCBs (WHO-TEQ Humans / Mammals, Fish, Birds) | | No limit set | periodic over minimum 6 hours, maximum 8 hour period | Bi-annually | EN 1948 Parts 1, 2 and 4 |
| | Dioxins / furans (WHO-TEQ Humans / Mammals, Fish, Birds) | | No limit set | periodic over minimum 6 hours, maximum 8 hour period | Bi-annually | BS EN 1948 Parts 1, 2 and 3 |
| | Polybrominated dibenzodioxins and furans | | No limit set | periodic over minimum 6 hours, maximum 8 hour period | Bi-annually | Method based on procedural requirements of EN 1948 |
| | Specific individual polycyclic aromatic hydrocarbons (PAHs), as specified in Schedule 6. | | No limit set | periodic over minimum 6 hours, maximum 8 hour period | Annually | BS ISO 11338 Parts 1 and 2. |
| A3 as shown on site plan in Schedule 7. | - | Incineration exhausts gases | - | -- | - | - |

| Emission point ref. & location | Parameter | Source | Limit (including unit) | Reference period | Monitoring frequency | Monitoring standard(s) or method(s) |
|---|-------------------|---|-------------------------------|---|--|---|
| A4 as shown on site plan in Schedule 7. | Carbon monoxide | Back-up electrical generator (1.82 MW _{th}) | No limit set | In line with web guide 'Monitoring stack emissions: low risk MCPs and specified generators' Published 16 February 2021 (formerly known as TGN M5) | Every 1500 hours of operation or once every five years (whichever comes first) from 01/01/2030 | In line with web guide 'Monitoring stack emissions: low risk MCPs and specified generators' Published 16 February 2021 (formerly known as TGN M5) |
| A5 as shown on site plan in Schedule 7. | No parameters set | Back-up electrical generator (<1MW _{th}) | No limit set | - | - | - |

Note 1: For all limits expressed as percentiles compliance shall be demonstrated by considering rolling average concentrations.

| Emission point ref. & location | Parameter | Source | Limit (including unit) | Reference period | Monitoring frequency | Monitoring standard or method |
|---|----------------------------|-----------------------------|-------------------------------|-------------------------|-----------------------------|---|
| A1 (shown on site plan in schedule 7) | Particulate matter | Incineration exhausts gases | 150 mg/m ³ | ½-hr average | Continuous | EN 14181 or alternative surrogate as agreed in writing with the environment agency during failure of the continuous emission monitor. |
| | Total Organic Carbon (TOC) | | 20 mg/m ³ | ½-hr average | Continuous | |
| | Carbon monoxide | | 100 mg/m ³ | ½-hr average | Continuous | |

| Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements | | | | | | |
|--|--|--|---------------------------|---|----------------------|---|
| Emission point ref. & location | Source | Parameter | Limit (incl. unit) | Reference Period | Monitoring frequency | Monitoring standard or method |
| W1 (emission to River Gowy NGR SJ429 761) | Waste water from treatment of exhaust gases via effluent Treatment plant | Flow | 6,000 m ³ /day | Calendar day | Continuous | MCERTS flow monitoring unless otherwise agreed with the Environment Agency. |
| | | pH | 5 to 9 | Instantaneous | Continuous | BS ISO 10523 |
| | | Temperature | - | - | Continuous | - |
| | | Hydrocarbon oil | 10 mg/l | Spot sample | Bi-annually | BS EN ISO 9377-2 |
| | | Biochemical oxygen demand | 10 mg/l | Spot sample | Bi-annually | BS EN ISO 5815-1 |
| | | Total suspended solids | 30 mg/l | 24-hour flow proportional composite sample ^{Note 1} | Daily | BS EN 872 |
| | | Total organic carbon | 40 mg/l | 95% of all measured 24-hour flow proportional composite samples taken over a calendar year. | | BS EN 1484 |
| | | Mercury and its compounds expressed as mercury | 0.01 mg/l | | | EN ISO 12846 or EN ISO 17852 |
| | | Cadmium and its compounds expressed as cadmium | 0.03 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| | | Thallium and its compounds expressed as thallium | 0.03 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| | | Arsenic and its compounds expressed as arsenic | 0.05 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| | | Lead and its compounds expressed as lead | 0.06 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| Chromium and its | 0.1 mg/l | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 | | | | |

| Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements | | | | | | |
|---|---------------|--|---------------------------|--|-----------------------------|--|
| Emission point ref. & location | Source | Parameter | Limit (incl. unit) | Reference Period | Monitoring frequency | Monitoring standard or method |
| | | compounds expressed as chromium | | | | |
| | | Copper and its compounds expressed as copper | 0.15 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| | | Nickel and its compounds expressed as nickel | 0.15 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| | | Zinc and its compounds expressed as zinc | 0.5 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| | | Antimony and its compounds expressed as antimony | 0.9 mg/l | | | EN ISO 11885, EN ISO 15586 or EN ISO 17294-2 |
| | | Dioxins/furans (I-TEQ) | 0.05 ng/l | 24-hour flow proportional composite sample | Bi-annually | BS ISO 18073 or BS ISO 17858 |
| <p>Note 1: Compliance shall be demonstrated by comparing the difference between the concentration of suspended solids measured from the daily sample of effluent and the concentration of suspended solids measured from the equivalent sample for the abstraction water.</p> | | | | | | |

| Table S3.3 Process monitoring requirements | | | | |
|--|--------------------------|-----------------------------|--------------------------------------|---------------------------------------|
| Emission point reference or source or description of point of measurement | Parameter | Monitoring frequency | Monitoring standard or method | Other specifications |
| As identified in the Application | Wind Speed and Direction | Continuous | Anemometer | |
| Location close to the Combustion Chamber inner wall or as identified and justified in Application. | Temperature (° C) | Continuous | Traceable to national standards | As agreed in writing with the Agency. |

| Table S3.4 Residue quality | | | | | |
|--|---|---|---|---|--|
| Emission point reference or source or description of point of measurement | Parameter | Limit | Monitoring frequency | Monitoring standard or method * | Other specifications |
| Bottom Ash | LOI or otherwise as agreed in writing with the Environment Agency | 5% or otherwise as agreed in writing with the Environment Agency | Quarterly | EN 14899 and either EN 15169 or EN 15935 or otherwise as agreed in writing with the Environment Agency | Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis' |
| Bottom Ash | Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs. | | Quarterly | Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis' | |
| Bottom Ash | Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions | | Before use of a new disposal or recycling route | Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis' | |
| APC Residues | Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs. | | Quarterly | Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis' | |

| Table S3.4 Residue quality | | | | | |
|--|--|--------------|---|--|-----------------------------|
| Emission point reference or source or description of point of measurement | Parameter | Limit | Monitoring frequency | Monitoring standard or method * | Other specifications |
| APC Residues | Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions | | Before use of a new disposal or recycling route | Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis' | |

* Or other equivalent standard as agreed in writing with the Environment Agency.

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

| Table S4.1 Reporting of monitoring data | | | |
|---|---|---|-------------------------------|
| Parameter | Emission or monitoring point/reference | Reporting period | Period begins |
| Emissions to air Parameters as required by condition 3.6.1. | A1 | Quarterly | 1 Jan, 1 Apr, 1 Jul and 1 Oct |
| Emissions to water Parameters as required by condition 3.6.1 | W1 | Quarterly | 1 Jan, 1 Apr, 1 Jul and 1 Oct |
| LOI or otherwise as agreed in writing with the Environment Agency Parameters as required by condition 3.6.1 | Bottom Ash | Quarterly | 1 Jan, 1 Apr, 1 Jul and 1 Oct |
| Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs Parameters as required by condition 3.6.1 | Bottom Ash | Quarterly | 1 Jan, 1 Apr, 1 Jul and 1 Oct |
| Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions Parameters as required by condition 3.6.1 | Bottom Ash | Before use of a new disposal or recycling route | |
| Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs Parameters as required by condition 3.6.1 | APC Residues | Quarterly | 1 Jan, 1 Apr, 1 Jul and 1 Oct |
| Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions Parameters as required by condition 3.6.1 | APC Residues | Before use of a new disposal or recycling route | |

| Table S4.2: Annual production/treatment | |
|--|--------------|
| Parameter | Units |
| Total hazardous waste incinerated | tonnes |
| Total non-hazardous waste incinerated | tonnes |
| Electrical energy used on the installation | kWh |

| Table S4.3 Performance parameters | | |
|---|--------------------------------|---|
| Parameter | Frequency of assessment | Units |
| Annual Report as required by condition 4.2.2 | Annually | - |
| Electrical energy imported and used at the installation | Annually | kWh / tonne of waste incinerated |
| Fuel oil consumption | Annually | kg / tonne of waste incinerated |
| Bottom Ash residue | Annually | Route, tonnes and tonnes / tonne of waste incinerated |
| APC residue | Annually | Route, tonnes and tonnes / tonne of waste incinerated |
| Ammonia / Urea consumption | Annually | kg / tonne of waste incinerated |
| Lime consumption | Annually | kg / tonne of waste incinerated |
| Water consumption | Annually | kg / tonne of waste incinerated |
| Periods of abnormal operation | Annually | No of occasions and cumulative hours for current calendar year for each line. |

| Table S4.4 Reporting forms | | |
|---|---|---------------------|
| Media/parameter | Reporting format | Date of form |
| Annual report required by condition 4.2.2 | Annual performance report template | - |
| Emissions to air | Forms air 1-10 or other forms as agreed in writing by the Environment Agency | 28/08/2024 |
| Water emissions | Form water 1 or other form as agreed in writing by the Environment Agency | 28/08/2024 |
| Residue quality | Form residue 1 and 2 or other form as agreed in writing by the Environment Agency | 28/08/2024 |

Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

| | |
|--------------------------------|--|
| Permit Number | |
| Name of operator | |
| Location of Facility | |
| Time and date of the detection | |

| | |
|---|--|
| (a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution | |
| To be notified within 24 hours of detection | |
| Date and time of the event | |
| Reference or description of the location of the event | |
| Description of where any release into the environment took place | |
| Substances(s) potentially released | |
| Best estimate of the quantity or rate of release of substances | |
| Measures taken, or intended to be taken, to stop any emission | |
| Description of the failure or accident. | |

| | |
|---|--|
| (b) Notification requirements for the breach of a limit | |
| To be notified within 24 hours of detection unless otherwise specified below | |
| Emission point reference/ source | |
| Parameter(s) | |
| Limit | |
| Measured value and uncertainty | |
| Date and time of monitoring | |

| | |
|---|--|
| (b) Notification requirements for the breach of a limit | |
| To be notified within 24 hours of detection unless otherwise specified below | |
| Measures taken, or intended to be taken, to stop the emission | |

| | |
|---|----------------------------|
| Time periods for notification following detection of a breach of a limit | |
| Parameter | Notification period |
| | |
| | |
| | |

| | |
|--|--|
| (c) Notification requirements for the breach of permit conditions not related to limits | |
| To be notified within 24 hours of detection | |
| Condition breached | |
| Date, time and duration of breach | |
| Details of the permit breach i.e. what happened including impacts observed. | |
| Measures taken, or intended to be taken, to restore permit compliance. | |

| | |
|--|--|
| (d) Notification requirements for the detection of any significant adverse environmental effect | |
| To be notified within 24 hours of detection | |
| Description of where the effect on the environment was detected | |
| Substances(s) detected | |
| Concentrations of substances detected | |
| Date of monitoring/sampling | |

Part B – to be submitted as soon as practicable

| | |
|--|--|
| Any more accurate information on the matters for notification under Part A. | |
| Measures taken, or intended to be taken, to prevent a recurrence of the incident | |
| Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission | |
| The dates of any unauthorised emissions from the facility in the preceding 24 months. | |

| | |
|-----------|--|
| Name* | |
| Post | |
| Signature | |
| Date | |

* authorised to sign on behalf of the operator

Schedule 6 – Interpretation

“abatement equipment” means that equipment dedicated to the removal of polluting substances from releases from the installation to air or water media.

“abnormal operation” means: any technically unavoidable stoppages, disturbances, or failures of the plant or the measurement devices. Abnormal operation starts as defined in condition 2.3.15 and ends as defined in condition 2.3.16. Abnormal operation is limited to 4 hours for a single occurrence and a total of 60 hours per year per line.

“accident” means an accident that may result in pollution.

“APC residues” means air pollution control residues

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“BAT conclusions” means Commission Implementing Decision (EU) 2019/2010 of 12 November 2019 establishing the best available techniques (BAT) conclusions, under Directive 2010/75/EU of the European Parliament and of the Council, for Waste Incineration

“bi-annually” means twice per year with at least five months between tests;

“bottom ash” means slag from the rotary kiln

“building” is a covered structure enclosed on all vertical sides that provides sheltered cover and contains emissions of, for example, noise, particulate matter, odour and litter.

“CEM” Continuous emission monitor

“CEN” means Comité Européen de Normalisation

“Commissioning” means testing of the new incineration plant that involves any operation of the furnace or as agreed with the Environment Agency.

“container” is a receptacle for waste for example bags, bins, boxes, drums, IBCs and blister packs. Wastes may be packaged in more than one receptacle for example a bag in a box.

“D” means a disposal operation provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

‘Daily average’ emissions value means the average of at least 43 valid half hourly averages or for CO the average of at least 43 valid half hourly averages or 129 valid 10 min averages; or otherwise as agreed in writing with the Environment Agency after completion of IC9

“dioxin and furans” means polychlorinated dibenzo-p-dioxins and polychlorinated dibenzofurans.

“disposal”. Means any of the operations provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council on waste.

“emissions to land” includes emissions to groundwater.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“Hazardous property” has the meaning in Annex III of the Waste Framework Directive

“Hazardous waste” has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005 (as amended)

“healthcare waste” means waste produced during human or animal healthcare, or related research activities. It covers both clinical and offensive waste. Wastes produced by healthcare in the community, and similar types of waste produced by non-healthcare activities are included, for example:

- cosmetic body piercing and body art
- non-medicinal procedures in the hair and beauty sector
- substance abuse
- crime scene clean-up.

“impermeable surface” means a surface or pavement constructed and maintained to a standard sufficient to prevent the transmission of liquids beyond the pavement surface.

“incineration line” means all of the incineration equipment related to a common discharge to air location.

“Industrial Emissions Directive” means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

“ISO” means International Standards Organisation.

‘List of Wastes’ means the list of wastes established by Commission Decision 2000/532/EC replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste, as amended from time to time

“LOI” means loss on ignition a technique used to determine the combustible material by heating the ash residue to a high temperature

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“medicines” are “medicinal products” as defined in Regulation 130 of Part VIII of the Medicines Act 1968. Waste medicines (or pharmaceutical waste) include:

- expired, unused, spilt and contaminated medical products that are no longer required and need to be disposed of appropriately;
- discarded items contaminated with medicines such as bottles or boxes with residues, gloves, masks, connecting tubing, syringe bodies and drug vials.
- “mixing of hazardous waste” means mixing hazardous waste as defined by Regulation 18 of the Hazardous Waste (England and Wales) Regulations 2005.

“offensive waste” is waste that:

- is not clinical waste
- contains body fluids, secretions or excretions
- falls within waste codes 18 01 04, 18 02 03 or 20 01 99.

“R” means a recovery operation provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on Waste.

“repackaging” is:

- taking a waste package for example a bag, drum or box out of one cart or bulk container for example, skip and placing it into another cart or bulk container for example, skip
- taking a waste package from a cart or bulk container for example, skip and placing it onto a pallet or vehicle
- taking a waste package from a pallet and placing it into a cart or bulk container for example, skip
- transferring, removing or separating waste from its primary packaging into another container

“PAH” means Poly-cyclic aromatic hydrocarbon, and comprises Anthanthrene, Benzo[a]anthracene, Benzo[b]fluoranthene, Benzo[k]fluoranthene, Benzo[b]naph(2,1-d)thiophene, Benzo[c]phenanthrene, Benzo[ghi]perylene, Benzo[a]pyrene, Cholanthrene, Chrysene, Cyclopenta[c,d]pyrene, Dibenz[a,h]anthracene, Dibenz[a,i]pyrene Fluoranthene, Indo[1,2,3-cd]pyrene, Naphthalene

“PCB” means Polychlorinated Biphenyl. Dioxin-like PCBs are the non-ortho and mono-ortho PCBs listed in the table below.

“Pests” means Birds, Vermin and Insects.

“PFAS” means per- and polyfluoroalkyl substances.

“quarter” means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

“recovery” means any of the operations provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council on waste.

“sealed container” for the purposes of this permit, means a container which is fully enclosed, weather proof, does not allow any solid or liquid content to escape and is lockable.

“sealed drainage” in relation to an impermeable surface means a drainage system with impermeable components which does not leak and which will ensure that:

- no liquid will run off the surface otherwise than via the system
- except where they may lawfully be discharged to foul sewer, all liquids entering the system are collected in a sealed sump

“start up” is any period, where the plant has been non-operational, until waste has been fed to the plant in a sufficient quantity to initiate steady-state conditions as described in the application or as agreed in writing with the Environment Agency.

“shut down” is any period where the plant is being returned to a non-operational state as described in the application or as agreed in writing with the Environment Agency.

“TOC” means Total Organic Carbon. In respect of releases to air, this means the gaseous and vaporous organic substances, expressed as TOC. In respect of Bottom Ash, this means the total carbon content of all organic species present in the ash (excluding carbon in elemental form).

“Waste code” means the six digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk

“Waste Framework Directive” or “WFD” means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- (a) in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- (b) in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content
- (c) in relation to gases from incineration plants other than those burning waste oil, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 11% dry
- (d) where hazardous wastes are burned in plant covered by Schedule 13 of Environmental Permitting Regulations and the emissions of pollutants are reduced by gas treatment, standardisation of the gas with respect to oxygen content shall be carried out only if the oxygen concentration measured over the

same period exceeds the relevant oxygen content defined in condition (c) above. In other cases, the measured emissions shall be standardised only for moisture, pressure and temperature.

For dioxins/furans and dioxin-like PCBs the determination of the toxic equivalence concentration (I-TEQ, & WHO-TEQ for dioxins/furans, WHO-TEQ for dioxin-like PCBs) stated as a release limit and/ or reporting requirement, the mass concentrations of the following congeners have to be multiplied with their respective toxic equivalence factors before summing. When reporting on measurements of dioxins/furans and dioxin-like PCBs, the toxic equivalence concentrations should be reported as a range based on: all congeners less than the detection limit assumed to be zero as a minimum, and all congeners less than the detection limit assumed to be at the detection limit as a maximum. However the minimum value should be used when assessing compliance with the emission limit value in table S3.1 and S3.2.

| TEF schemes for dioxins and furans | | | | |
|---|--------------|-------------------------|---------------|--------------|
| Congener | I-TEF | WHO-TEF | | |
| | 1990 | 2005 | 1997/8 | |
| | | Humans / Mammals | Fish | Birds |
| Dioxins | | | | |
| 2,3,7,8-TCDD | 1 | 1 | 1 | 1 |
| 1,2,3,7,8-PeCDD | 0.5 | 1 | 1 | 1 |
| 1,2,3,4,7,8-HxCDD | 0.1 | 0.1 | 0.5 | 0.05 |
| 1,2,3,6,7,8-HxCDD | 0.1 | 0.1 | 0.01 | 0.01 |
| 1,2,3,7,8,9-HxCDD | 0.1 | 0.1 | 0.01 | 0.1 |
| 1,2,3,4,6,7,8-HpCDD | 0.01 | 0.01 | 0.001 | <0.001 |
| OCDD | 0.001 | 0.0003 | - | - |
| Furans | | | | |
| 2,3,7,8-TCDF | 0.1 | 0.1 | 0.05 | 1 |
| 1,2,3,7,8-PeCDF | 0.05 | 0.03 | 0.05 | 0.1 |
| 2,3,4,7,8-PeCDF | 0.5 | 0.3 | 0.5 | 1 |
| 1,2,3,4,7,8-HxCDF | 0.1 | 0.1 | 0.1 | 0.1 |
| 1,2,3,7,8,9-HxCDF | 0.1 | 0.1 | 0.1 | 0.1 |
| 1,2,3,6,7,8-HxCDF | 0.1 | 0.1 | 0.1 | 0.1 |
| 2,3,4,6,7,8-HxCDF | 0.1 | 0.1 | 0.1 | 0.1 |
| 1,2,3,4,6,7,8_HpCDF | 0.01 | 0.01 | 0.01 | 0.01 |
| 1,2,3,4,7,8,9-HpCDF | 0.01 | 0.01 | 0.01 | 0.01 |
| OCDF | 0.001 | 0.0003 | 0.0001 | 0.0001 |

| TEF schemes for dioxin-like PCBs | | | |
|----------------------------------|------------------|-----------|---------|
| Congener | WHO-TEF | | |
| | 2005 | 1997/8 | |
| | Humans / mammals | Fish | Birds |
| Non-ortho PCBs | | | |
| 3,4,4',5-TCB (81) | 0.0001 | 0.0005 | 0.1 |
| 3,3',4,4'-TCB (77) | 0.0003 | 0.0001 | 0.05 |
| 3,3',4,4',5 - PeCB (126) | 0.1 | 0.005 | 0.1 |
| 3,3',4,4',5,5'-HxCB(169) | 0.03 | 0.00005 | 0.001 |
| Mono-ortho PCBs | | | |
| 2,3,3',4,4'-PeCB (105) | 0.00003 | <0.000005 | 0.0001 |
| 2,3,4,4',5-PeCB (114) | 0.00003 | <0.000005 | 0.0001 |
| 2,3',4,4',5-PeCB (118) | 0.00003 | <0.000005 | 0.00001 |
| 2',3,4,4',5-PeCB (123) | 0.00003 | <0.000005 | 0.00001 |
| 2,3,3',4,4',5-HxCB (156) | 0.00003 | <0.000005 | 0.0001 |
| 2,3,3',4,4',5'-HxCB (157) | 0.00003 | <0.000005 | 0.0001 |
| 2,3',4,4',5,5'-HxCB (167) | 0.00003 | <0.000005 | 0.00001 |
| 2,3,3',4,4',5,5'-HpCB (189) | 0.00003 | <0.000005 | 0.00001 |

“year” means calendar year ending 31 December.

When the following terms appear in the waste code list in Schedule 2, table 2.2, S2.3, S2.4, S2.5, for those tables, they have the meaning given below:

‘hazardous substance’ means a substance classified as hazardous as a consequence of fulfilling the criteria laid down in parts 2 to 5 of Annex I to Regulation (EC) No 1272/2008

‘heavy metal’ means any compound of antimony, arsenic, cadmium, chromium (VI), copper, lead, mercury, nickel, selenium, tellurium, thallium and tin, as well as these materials in metallic form, as far as these are classified as hazardous substances

‘PCBs’ means

- polychlorinated biphenyls
- polychlorinated terphenyls
- monomethyl-tetrachlorodiphenyl methane, Monomethyl-dichloro-diphenyl methane, Monomethyldibromo-diphenyl methane
- any mixture containing any of the above mentioned substances in a total of more than 0,005 %by weight

‘transition metals’ means any of the following metals: any compound of scandium, vanadium, manganese, cobalt, copper, yttrium, niobium, hafnium, tungsten, titanium, chromium, iron, nickel, zinc, zirconium, molybdenum and tantalum, as well as these materials in metallic form, as far as these are classified as hazardous substances

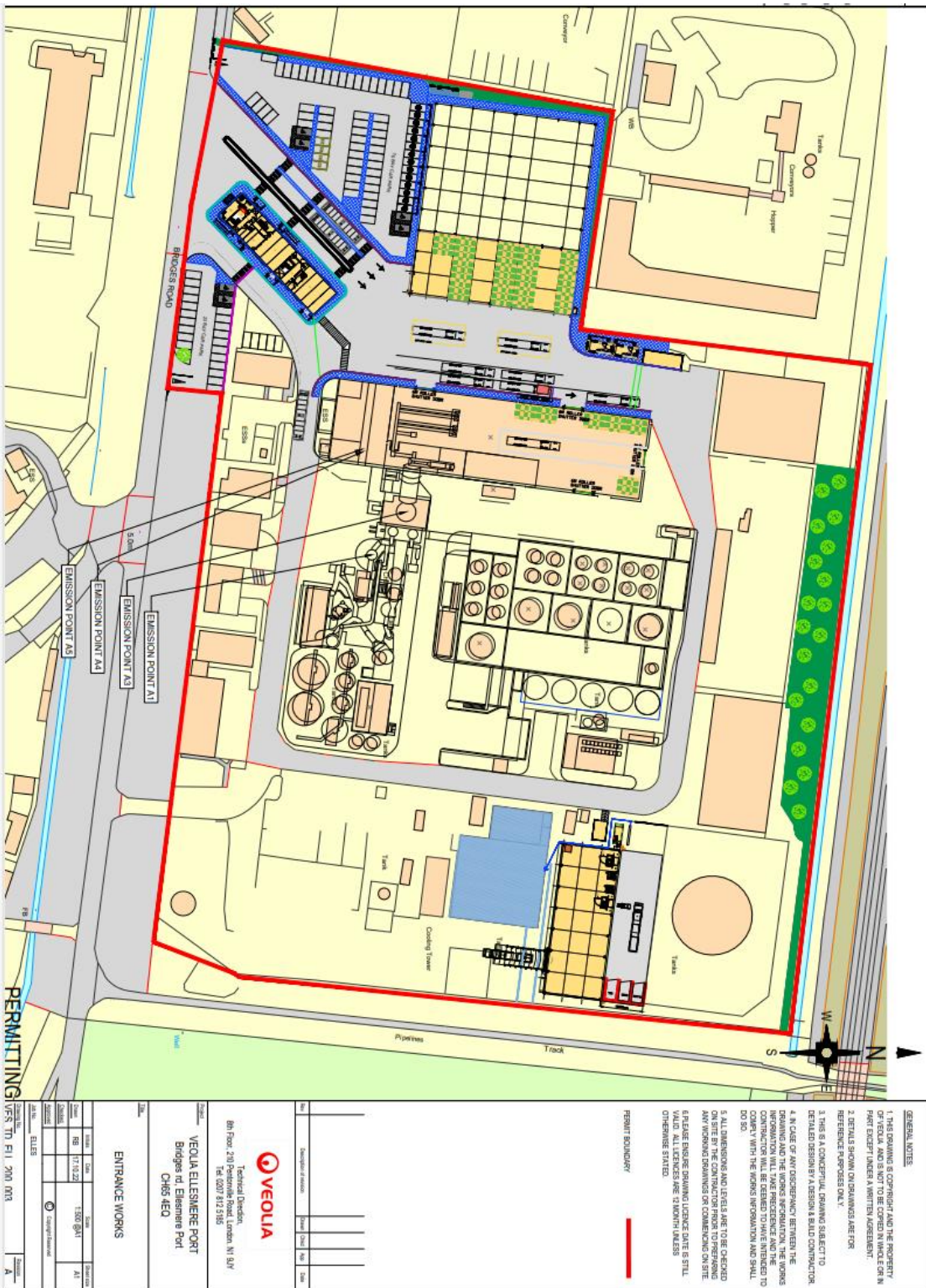
“sharps” means items that could cause cuts or puncture wounds. They include needles, hypodermic needles, scalpels and other blades, knives, infusion sets, saws, broken glass, and nails.

'stabilisation' means processes which change the hazardousness of the constituents in the waste and transform hazardous waste into non-hazardous waste

'solidification' means processes which only change the physical state of the waste by using additives without changing the chemical properties of the waste

'partly stabilised wastes' means wastes containing, after the stabilisation process, hazardous constituents which have not been changed completely into non-hazardous constituents and could be released into the environment in the short, middle or long term.

Schedule 7 – Site plan



END OF PERMIT