

Defence Equipment & Support

WARPAINT

Issue 55

October 2024



Equipping and Supporting our Armed Forces

Contents

INTRODUCTION	3
AMENDMENTS TO ISSUE 55	3
WARPAINT APPROVAL PROCESS	5
DE&S WATERFRONT ENGINEERING TEAM	6
ROYAL NAVY (RN) HUSBANDRY ROLE	7
RN HUSBANDRY HABITABILITY DATABASE (RNHHD)	7
MARITIME ASSURANCE SUPPORT TOOL (MAST)	7
SHIPS RESPONSIBILITY FOR PAINT REPAIRS	8
QUALITY	8
SAFETY TOPICS (TO BE READ IN CONJUNCTION WITH BR 3939)	9
Needle Guns	9
Prohibited Coatings	9
Fire and Toxicity Standard and Classification	9
SUBMARINE TOXICITY DATABASE CATEGORIES	11
DESIGN	11
DESIGN TARGET LIFE OF COATINGS	12
THE 4 STAGES OF CORROSION	12
PAINTING AND PRESERVATION HOT TOPICS	13
PAINT INFORMATION CARDS (PIC)	13
HUSBANDRY QUESTIONNAIRE TO BE COMPLETED BY SHIPS ORDERING PAINTS FOR IN-SERVICE PLATFORMS	14 14
SAFE CUSTODY – SHIP STAFF	14
HOLDING PRIMERS	15
SUBMARINE BATTERY COMPARTMENT LINING REPAIR	15
RUST/STAIN REMOVERS	15
IN WATER HULL CLEANING	15
INTERNATIONAL ANTIFOULING SYSTEM CERTIFICATES (IAFS)	16
MAP 01-026 SURFACE SHIP HULL FOULING MANAGEMENT	16
HUSBANDRY - CURRENT WORK	17
VOC COMPLIANT COATING SYSTEMS	17
WHOLE SHIP SPECIFICATIONS	18
Annex Tables	19
SUBMARINE SPECIFICATION	20
COATING SUPPLIERS CONTACT DETAILS	22
REFERENCES	22
ANNEX A: SPECIALIST COATINGS AND PAINT REMOVERS	1
ANNEX B: WHOLE SHIP SPECIFICATION	1
ANNEX C: SUBMARINE SYSTEMS	1
ANNEX D: PRODUCT STOCK NUMBERS (NSNs) AND BR 1326 REFERENCES	1
ANNEX E: NAVAL SHIPS SUPPORT PAINT TABLE	1
ANNEX F: WARPAINT APPROVAL Form	1
TABLE OF TABLES	
Table 1. Warpaint Areas the Require Fire and Toxicity Certification	10
Table 2. Def Stan 07-247 Categories	11
Table 3. Design Target Life of Coatings	
Table 4. Stage of Corrosion	13

Issue 55

The information on acceptable paint systems / coatings, given in this publication, updates WARPAINT Issue 54 – April 2024.

INTRODUCTION

- WARPAINT is the main guidance document of acceptable paint coatings for all in-service and new-build Royal Naval Vessels. It is to be read in conjunction with Issue 5 of BR 3939 Hull Preservation Processes.
- WARPAINT offers guidance on the various approved 'Commercial Off The Shelf' (COTS)
 protective coatings that have been assessed for their health and safety, fire characteristics and
 suitability when applied to various areas of Royal Naval Vessels in accordance with BR 3939
 Issue 5.
- WARPAINT is currently released biannually in April & October. It is used to disseminate changes to MOD policy or guidance in between major updates of BR 3939 or any of the other paint related Defence Standards.
- 4. Not all approved coatings are necessarily listed in WARPAINT as paint manufacturers are constantly striving to improve their current paint systems. Consequently, the Annexes are regularly updated. Should a coating therefore be proposed, which is not listed in the current issue of WARPAINT, confirmation of acceptance must be obtained from DESShips-ENG-TES-husbandry before it is used.
- 5. All paint coatings listed in the Annexes are to be applied strictly in accordance with their respective Product / Technical Data Sheets (PDS / TDS), Material Safety Data Sheets (MSDS) and Application Instructions. This includes all aspects of the preparation stage and post application. PDS's define a process that must be followed in conjunction with the TDS and MSDS. Full Quality Control (QC) data must be recorded to provide assurance and evidence that the specification has been satisfactorily achieved in accordance with BR 3939.
- 6. WARPAINT is only available electronically. It can be easily downloaded from the link below:
 - a. https://www.gov.uk/government/publications/warpaint

AMENDMENTS TO ISSUE 55

- 7. Front cover: HMS Portland sailing through rough sea, on her transit down the Norwegian coast to Hamburg Germany, having just completed her part in Exercise Nordic Response.
- 8. Navy Command (NC) Husbandry point of contact section added (SURFLOT FGEN) added under Royal Navy (RN Husbandry Role section.
- 9. Safety topics updated to reflect the removal of products with expired SMTD references.

10. Ordering paints for in-service platforms section updated to reflect new policy. This includes new section under Safe Custody – Ship Staff.

11. Husbandry Current Work section updated to remove small scale IWHC paragraph and to update completion of BR2203 & BR3939 to October 2025.

12. Annex Updates:

- a. Annex A now includes a cover page that outlines what the reader can find. All NSNs and DefStan 07-247 categories have been reviewed to ensure they are still correct.
- b. Annex B now includes a cover page that outlines what the reader can find. DefStan 07-247 categories have been reviewed to ensure they are still correct. Products with expired WRAS certification have been removed to ensure continued compliance.
- c. Annex C now includes a cover page that outlines what the reader can find. DefStan 07-247 categories and SMTD reference have been reviewed to ensure they are still correct. Products with expired SMTD references have been removed and action has been taken to conduct reassessment. Products with expired WRAS certification have been removed to ensure continued compliance.
- d. Annex D has been updated to ensure that all products are able to order and products that are not present in Annexs A,B and C have been removed. All SMTD references and NSNs have been reviewed to ensure that they are still correct.

WARPAINT APPROVAL PROCESS

13. Paint coatings on all RN surface ships and submarines are to be WARPAINT compliant.

- 14. Figure 1 details the process for product inclusion in WARPAINT.
- 15. To raise a request contact DESShips-ENG-TES-husbandry who will provide a copy of the form found in ANNEX F. Requests are to include the Product/Technical Data Sheets, Material Safety Data Sheets and application instructions. All areas of the form are to be completed. Requests will not be processed without this information.

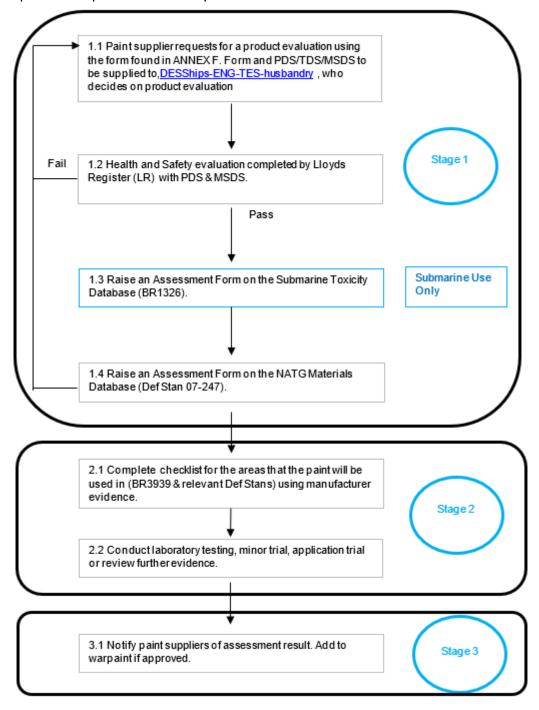


Figure 1. WARPAINT Approval Process

16. The Institute of Naval Medicine (INM) no longer complete the H&S assessment for the Warpaint Approval Process. Requests are not to be sent directly to INM. Requests sent directly to INM will not be actioned.

- 17. Manufacturers will be required to support DES Ships TES Husbandry in the completion of the relevant checklists for all areas that the paint will be used in. The manufacturer shall supply in confidence all type approval certification and relevant test data relating to a paint IAW BR3939 Issue 5.
- 18. If the data is not provided within 3 months from the initial request then the product will not be approved for inclusion in to Warpaint.
- 19. Post review, a WARPAINT Approval Reference (WAR) Number will be allocated to each product and will be included in ANNEX D.
- 20. As part of the approval process the manufacturer shall be required to submit in confidence Identification Characteristics (IC) In Accordance With (IAW) BR3939 Issue 5.
- 21. Manufacturers shall notify <u>DESShips-ENG-TES-husbandry</u> of any changes to the formulation or the withdrawl of the product as soon as it is known.
- 22. All paints shall be reassessed every 5 years to ensure they still meet Warpaint requirements. This may be carried out sooner if there has been a change in legislation, change of requirement or the manufacturer notifies DESShips-ENG-TES-husbandry of a change to the formulation. Products will not be removed from Warpaint during reassessment.
- 23. DES Ships-ENG-TES-husbandry have the right to remove a product from Warpaint if it no longer meets the requirements of BR3939 Issue 5 or has not performed to the requirements of BR3939 Issue 5 in service.

DE&S WATERFRONT ENGINEERING TEAM

- 24. The Waterfront Engineering Team's primary role is to provide oversight of platform material state in accordance with the process defined in BP145;
 - Working as part of the Ships Engineering, providing waterfront support across all platforms and engineering disciplines in line with the common support model and future maritime Support Contract (FMSP).
 - b. Defining and assure compliance to policy relating to Husbandry, Bio Security, Habitability and Flight deck safety.
 - c. Supporting collaborative working practices with key stakeholders in DE&S, industry, and our client (the Royal Navy).
 - d. Providing assurance that industry is fulfilling their contractual obligations.
 - e. Providing feedback on opportunities to improve processes, tasking priorities, defect rectification and material state reporting driving, where necessary, changes to policy and guidance information.
 - f. Producing material state reports/advice covering, flight deck, hull and structure, (husbandry), bio fouling, coating performance and habitability standards.

g. Support aviation safety group with aviation inspections, including line out verification, flight deck safety checks, flight deck coatings assurance etc.

- h. Waterfront SME's supporting trials and inspection of new and existing coating including efficiencies and innovation initiatives.
- i. Investigate and report safety related defects.

25. WET Contact Details:

- a. Devonport Waterfront Engineering Team (DWET) <u>DESShips-Eng-TES-PWET@mod.gov.uk</u>
- b. Portsmouth Waterfront Engineering Team (PWET) <u>DESShips-Eng-TES-DWET@mod.gov.uk</u>
- 26. The Devonport and Portsmouth Engineering Teams will support platforms at their respective locations including Falmouth, Clyde & Rosyth, and all forward deployed platforms.

ROYAL NAVY (RN) HUSBANDRY ROLE

27. RN Ships Staff Ship are to contact NAVY-SURFLOT ENG WO1 HUSB for any support they require for Ships Husbandry.

RN HUSBANDRY HABITABILITY DATABASE (RNHHD)

- 28. The RNHHD Application is located on the RLI network and can be found at http://www.rnhhdb.r.mil.uk log ins are not required. The toolset is General Data Protection Records (GDPR) compliant and is MOD accredited.
- 29. RNHHD has been updated to include product data sheets and safety data sheets for all warpaint coatings. Links have been created between the Naval Authority Technology Group (NATG) Non-Metallic Materials Database where possible. This will continue to be updated as the two databases are aligned.
- 30. The sore thumbs section of RNHHD allows ships company and industry partners to raise issues and upload documents and photos of the problem. All users are encouraged to use this function so that issues can be captured and actioned.

MARITIME ASSURANCE SUPPORT TOOL (MAST)

- 31. MAST is a web-based software application. The application securely records the results of surveys conducted of platforms, the corrosion state of the surfaces within and work carried out to rectify or prevent corrosion issues. By centralising this data, a holistic view of the platform's material state can be maintained, performance of paints understood, and the impact of work undertaken or deprioritised can be reported on.
- 32. All survey documents and corresponding quality control records completed by prime contractors are to be sent to the relevant waterfront team as per para 26 using the correct multiuser email account para 25 so that the records can be input in to MAST.

33. The application has been migrated on to MODCloud at www.mast.r.mil.uk Ships Husbandry Managers can request accounts to access their ships data where it exists. Requests are to be sent desships-eng-tes-mast@mod.gov.uk MAST will be continually updated with new information and will be further developed over time.

SHIPS RESPONSIBILITY FOR PAINT REPAIRS

34. Ships Company are responsible for paint repairs of up to 1m², referring to BR 3939 for specialist information, and utilise Preservation Application & Work Instruction Forms (PAWIF). A robust Ship Husbandry management organisation IAW BR2203 (Ship Husbandry) is a necessity to enable the smooth running and planning of all Ship Husbandry activities. These responsibilities are Fleet wide, and across all classes of vessels.

Note: Platforms running with the CLS / CFA contracts are required to liaise with their respective Platform Managers for approval before any preservation work is carried out.

- 35. The mixing of different supplier's coatings in any given paint system is prohibited. If it becomes essential, then it will only be permitted with the written approval of the relevant MOD Platform Project Group.
- 36. ANNEX E 'Naval Ships Support Paint Table' details the manufacturers whose products are used on each platform. Currently It does not include all surface ships. The table will be replaced in April 2025 when ships are issued with paint maintenance guides.

QUALITY

- 37. Quality is an important aspect to painting and cannot be underestimated. It is paramount that robust processes are in place and adhered to. BR 3939 Issue 5 Section 14 Quality Assurance & Quality Control outlines the requirement for a Preservation Quality Plan (PQP) and variable check points in the process as well as the qualification level of the paint inspectors. In addition, the requirements of Annex C of BR 3939 must also be noted.
- 38. PQPs are required ahead of all Fleet Time Support Periods (FTSP) and Upkeeps. Waterfront Engineering Team and DES Ships TES Husbandry are to be consulted during the development of the PQP and are to be signed by the Platform Authority.
- 39. Periodic checks should be carried out by the prime contractor to ensure that only qualified painters and blasters carry out work on RN vessels and that they are in date IAW BR3939 Issue 5 para 1408.
- 40. At the completion of any work undertaken on surface ships copies of the paint specification and QC data is to be forwarded to the relevant Waterfront Engineering Team as per paragraph 32 for inputting in to MAST.
- 41. New Submarine RDAR Deliverable. On completion of the maintenance period, all Certificate of Conformance (CofC) produced in accordance with BR3939 to be forwarded to SDA-IS-Struc3.

42. For submarine docking maintenance periods, an additional request to forward a "Declaration letter of anti-fouling system compliance with AFS/CONF/26 to SDA-IS-Struc3 and SDA-IS-EnvMgr is required.

43. For additional advice of the deliverables in para 41 & 42 contact SDA-IS-Struc3 in advance of delivery.

SAFETY TOPICS (TO BE READ IN CONJUNCTION WITH BR 3939)

Needle Guns

- 44. No ships should have needle guns onboard and no RN personnel are to use needle guns.
- 45. The use of needle guns is prohibited and has been for many years now as far back as issue 23 September 2006. Needle guns although effective at removing paint tend to peen the surface which can lead to entrapment of corrosion and other contaminants which leads to the premature failure of coatings.
- 46. There is also the HSE issue with regards to Hand Arm Vibration Syndrome (HAVS). Employers should check their obligations under the Control of Vibration at Work Regulations 2005. Details can be found on HSE website https://www.hse.gov.uk/vibration/hav/index.htm.
- 47. The surface preparation standard for cleanliness and profile must be met IAW BR3939 Issue 5. The use of needle guns by shipyards and their contrators should be kept to a minimum for the reasons stated in para 44 and 46. Alternative preparation tools should be used where possible.

Prohibited Coatings

- 48. To clarify the Institute of Naval Medicine (INM) have advised in the past that the use of coatings containing, or based on the following, represent a significant health and safety risk:
 - Lead based pigments
 - Chromate based pigments
 - Bitumen
 - Coal Tar
 - Chlorinated, brominated and fluorinated Rubbers
 - Isocyanates
 - Cybutryne IAW RESOLUTION MEPC.331(76).
- 49. Therefore, IAW BR 3939 Section 3 material requirements, coatings containing these substances are prohibited for use on RN Surface Ships or Submarines. This includes both the ship's structure and equipment installed on board ships and submarines.

Fire and Toxicity Standard and Classification

50. Paint systems in the warpaint areas shown in Table 1 and shall meet the fire and toxicity requirements in Defence Standard 07-247 Selection of Materials on the Basis of their Fire Characteristics.

Table 1. Warpaint Areas the Require Fire and Toxicity Certification

Surface Ships (WSS)	Submarines (SS)	Annex A
G&H Above Water Hull and Superstructure Primer	S7 Internal Dry Spaces	A7 Peelable Corrosion- Inhibiting Encapsulated Membrane
J Above Water Hull and Superstructure Finish	S8 Internal Wet Spaces	A9 Flight Deck / Deck Markings
K Flight and Weather deck	S12 Reactor Compartment	A12 Instruments & Electronic Equipment Panels
L&M Interior dry compartments	S13 Interior Decks	A13 Galvanised Steel & Zinc Metal Spray (Repair)
N&O Interior wet compartments	S14 Battery Compartments	A14 Woodwork (High gloss, Clear, Protective Finish)
P Intertior Decks	S15 Machinery Bilges & Rafts	A17 Heat Resistant Coatings (Below 175°C)
Q Battery Compartments	S21 Holding Primers	A18 Heat Resistant Coatings (Above 200°C)
R Cable Lockers & Cofferdams	S22 Primers for Non Ferrous Metals	A19 Heat Resistant Coatings (Above 400°C)
T Machinery Bilges		A26 Damp Surface Primer
Y Holding Primers		A27 Hanger Door Finish
Z Primers for Non Ferrous Metals & FRP		A30 Powder Coatings (Internal)
		A31 Powder Coatings (External)

- 51. Fire & toxicity testing shall be carried out on a paint system and not the individual products. The following testing requirements shall be completed for all paint systems that fall in to the areas shown in Table 1:
 - a. Fire propagation internal paint systems
 - b. Resistance to surface spread of flame
 - c. Smoke index of products of combustion
 - d. Toxicity index of products of combustion

The acceptable tests can be found in Def Stan 07-247 which is available upon request.

- 52. The paint manufacturer shall provide all test data which will then be assessed by SDA NATG-Fire. Once assessed the paint system will be given a category and will be added to the Naval Authority System (NAS) materials database.
- 53. The six categories within Def Stan 07-247 are shown in Table 2. Paint systems shall only be used in Warpaint if they meet category A1 or A2. Paint systems that are categorised as B may be used if there is no suitable alternative and the Platform Authority accept the risk and have mitigation inplace that meets the NATG requirements.

Table 2. Def Stan 07-247 Categories

Category	Definition
A1	Approved for use on both submarines and surface ships from a fire characteristics points of view only. This does not imply that the material is fit for purpose.
A2	Not fully satisfactory but approved for use in both submarines and surface ships from a fire characteristic point of view only. This does not imply that the material is fit for purpose.
В	Not fully satisfactory but may be accepted in the situation(s) given.
С	Not approved for use in Surface Ships or Submarines.
D	Those materials which are no longer available, no longer specified or have not been fully fire tested.
U	Uncategorised. This might be because not all the evidence to support a category have been compiled, it might be awaiting test results from the lab or detail is yet to be confirmed.
PA	Pending Assessment

- 54. ANNEX A has been updated to include the NATG fire categories in the respective areas, work will be carried out to understand the impact of the use of these paints onboard HM ships in the next 12 months.
- 55. As mentioned in the previous issue of Warpaint, systems with a category C, D and U have been removed. Paint systems that are currently being reviewed by the NATG will remain as Pending Assessment until a conclusion is drawn. Category B paint systems will be greyed out and a compliant system from an alternative manufacturer should be used unless the Platform Authority has agreed to its use with justification and the appropriate concession paperwork completed.
- 56. Please see Table 2 for a full breakdown of the NATG classifications for each system, it is to be noted that the NATG assesses products as a system and not as individual products.

SUBMARINE TOXICITY DATABASE CATEGORIES

57. It was noted in the last issue of Warpaint that a large number of products had passed the reassessment date on the Submarine Toxicity Database (SMTD)¹. These products have been removed from ANNEX C whilst reassessment is being completed. Action has been taken to initiate the reassessment and products will be reintroduced once reassessment has been completed.

DESIGN

58. During the design phase of a vessel either in build or in service it is essential that engineers are aware of the impact of corrosion and to use best practice when designing new structures and systems. A good guide for engineers is the Marine Paint Forums "Guidance information on design for preservation and corrosion control for steel hulled vessels". Membership of the Marine Paint Forum is made up of the Paint Suppliers, Paint Applicators, MOD, Consultants and UK Shipyards.

_

¹ Home Page - SMTD (mil.uk) - SMTD Database

59. Where new ships are designed for forward deployment once in service it is essential that acquisition teams ensure paint systems used in build are appropriate for the environment that they will be operating in and are available world wide. DESShips-ENG-TES-husbandry are to be consulted to support acquisition teams in developing paint schedules.

- 60. Ministry of Defence Ship Acquisition and in-service platform teams should refer to the following documents in line with Knowledge in Defence (KiD) when specifying paint requirements:
 - a. Def Stan 21-005 Code of Practice for Protective Finishes
 - b. BR 3939 Hull Processes
 - c. WARPAINT

DESIGN TARGET LIFE OF COATINGS

61. The expected design life of coatings applied to Royal Naval Vessels, in accordance with the performance requirements of BR 3939 and ISO 12944 the paint manufacturer's declaration, shall meet at least the following:

Table 3. Design Target Life of Coatings

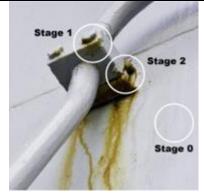
Description	Design Life
Holding Primer	6 Months
Hull Primer	20 Years
Anti-Fouling	5 Years
Anti-Fouling Foul Release	6 Years
Internal Primer	25 Years
Internal Finish	15 Years
External Finish	5 Years
Tank Coatings	15 Years
Bilges	25 Years

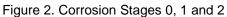
62. Where Bilges are not zinc metal sprayed, they shall meet the 25-year design life using alternative approved coatings IAW BR3939 Issue 5.

THE 4 STAGES OF CORROSION

63. The table below is to assist surveyors to categorise the level of corrosion that has been identified through routine survey.

Table 4. Stage of Corrosion





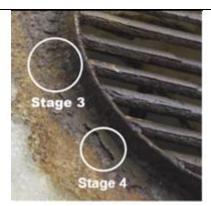


Figure 3. Corrosion Stages 3 and 4

	rigare en contesion chages o and r
Stage 0	No visible signs of corrosion. No indications of paint system defects. No visible sign of
	oxidation products.
Stage 1	General surface corrosion is visible. Small blisters or cracks in the paint coating. Red /
	Orange rust staining becoming evident & deposits from water run-offs developing.
Stage 2	Heavy corrosion is visible. Severe blister or cracking in the paint coating. Prominent
	rust staining is now visible with medium to heavy deposits from water run-offs.
Stage 3	Sever corrosion has resulted in visible metal loss at the point of attack to the point that
	structural integrity may have been compromised. Very prominent rust staining is
	visible, with heavy depositis from water run-offs.
Stage 4	Complete perforation of the base metal has occurred, and structural integrity has been
	lost

PAINTING AND PRESERVATION HOT TOPICS

64. Relevant news stories, direct questions on approved coatings or paint systems and all matters regarding preparation standards, NATO stock numbers and MOD(N) Paint Policy can be directed to DESShips-ENG-TES-husbandry. Minor trials are being consider for FY 24/25.

PAINT INFORMATION CARDS (PIC)

65. Paint Information Cards (PIC) can be found in BR3939 Issue 5 Annex H. There were 16 cards detailing how to carry out a painting tasks dependent on the area of the ship. These 16 have been condensed to 5, See Table 5 for areas covered by PICs. These information cards are not currently available however an RNTM will be issued when these cards have been updated.

Table 5. Paint Information Cards BR3939 Annex H

PIC Card No.	PIC Card Description
1	Bilges
2	Internal Decks FRP
3	Internal Decks Steel
4	Weather Decks (FRP)
5	Weather Decks (Steel)

HUSBANDRY QUESTIONNAIRE TO BE COMPLETED BY SHIPS

66. To ensure that the DES Ships-ENG-TES-Husbandry can focus on the areas of Husbandry that affect ships company a questionnaire has been created for ships company to complete. The questionnaire is annoynomus. The findings from the questionnaire will be used to develop Husbandry policy and to resolve the issues most affecting ships. The questionnaire can be accessed through the following link: Husbandry Questionnaire.

ORDERING PAINTS FOR IN-SERVICE PLATFORMS

- 67. The process for demanding of paint products differs depending on the status of the unit. For Fleet Time units, the process will be managed by the Logistics Support Operations Centre (LSOC). This has replaced the older process commonly referred to as FLAGO's painting. Non Fleet Time units are not to demand paint via the LSOC route. Paint products are to be provided and managed by the relevant contractor.
- 68. It is important to adequately plan for Fleet Time Support Periods (FTSP) to ensure stock is delivered when required. Large demands required for FTSP shall be communicated to DES LSOC-LS-MS-SIM in advance to confirm availability, noting some specialist products may have production lead times in excess of 3 months. Where the timelines for provision of paint products exceed normal FTSP planning timelines they are to be treated as long lead items and ordered in advance of normal FTSP demands.

SAFE CUSTODY - SHIP STAFF

- 69. It is vital that paint products are correctly cared for. Demands are to be promptly embarked in to approved stowage's upon receipt. Environmental conditions can significantly reduce shelf life, therefore products where possible should not be exposed to temperatures above 25°C or below 15°C. Ships staff are encouraged to monitor the correct stowage of products used by contractors during FTSP which are to be held in approved climatically controlled jetty paint stowage's managed by the service provider. Products that have exceeded their shelf life are to be correctly disposed of adhering to relevant local instructions. Safe custody/storage considerations are to be taken into account when setting the Required Delivery Date for submitting long-lead item demands to ensure that the products are delivered as close to the point of use as possible.
- 70. Work is ongoing to create a class type allowances list; however, as an interim measure, units are to limit holdings to products specifically related to the repair of areas listed below.
 - a. External decks.
 - b. External superstructure.
 - c. Dry Internal compartment decks, bulkheads and deck heads.
 - d. Bilges.
 - e. Damage control markings.
- 71. Specialist products such as anti-fouling or internal tank paints should not be routinely carried. Non deployed units should limit holdings to cover approximately three months of preservation tasks already formally captured in the ships E husbandry log.

HOLDING PRIMERS

72. Holding primers are used to protect the blast profile of prepared carbon steel from corrosion. They are a temporary coating that can be used as part of a paint system as long as they are maintained IAW the manufacturers guidance.

- 73. Where the surface of the holding primer has been left for extended periods of time and exposed to ultraviolet, damp, dirt and grease as well as wear and tear from the build or maintenance processes it will be necessary to inspect the surface to ensure it is in a suitable condition for overcoating.
- 74. The surface shall be cleaned, free from dirt and grease and any areas of damage shall be repaired. Holding primers shall be removed if they have been left for ≥ 9 months unless the paint manufacturer guarantees there will be no failure in the paint system over its lifetime.

SUBMARINE BATTERY COMPARTMENT LINING REPAIR

75. The battery compartment lining is to be repaired using only specialist rubber compounds stated in ANNEX A, please note that the Pang/Truflex "SuperSolution" (A1344) must not be used while conducting rubber lining repairs as this item is prohibited for use on HM submarines. Repairs to battery lining should not be completed using a preservation coating, please contact SDA-IS-Struc3 for further information. Procurement of compounds should be sought well before maintenance period due to long lead times.

RUST/STAIN REMOVERS

- 76. Stain removers can have an effect on the life expectancy of coatings and therefore are to be used sparingly and only once the initial corrosion issue has been rectified.
- 77. International Interplus 614 is being replaced by Interplus 4101 & 4103. These products have been tested and are approved for removing rust stains. These products are special order and have a long lead time. Therefore they need to be ordered ahead of time.

IN WATER HULL CLEANING

- 78. Due to the threat posed by contaminants from hull cleaning and the risk of introducing nonnative invasive species, it is necessary to restrict hull cleaning activities. It is also recognised that a fouled hull will have significant impact to the efficiency of the platform if it does not remain clean.
- 79. The need for hull cleaning has significantly reduced since the widespread use of Foul Release & Foul Defence coatings, but detrimental levels of fouling can build up particularly in warmer ambient conditions and following extended periods alongside. Full power runs in accordance with RNTM_04-018_23, as a minimum, will often resolve the issue but occasionally fouling will become so severe that hull cleaning is the only solution.
- 80. Under water cleaning is to be identified In Accordance with BR3939 chapter 5. Hull cleans shall be approved by the Platform Authority and agreed with NCHQ in consultation with either

the Queen's Harbour Master (if in a UK naval base) or Salvage and Marine Operations (external to a UK naval base).

- 81. If a hull clean is required inside one of Her Majesty's Naval Bases, commercial diving support should be sought through the current MSDF arrangement with either BAES or Babcock Marine. Being cognisant of RNTM 04-032-19 Hull Cleaning in HMNB Portsmouth and Babcock FP14-31-000 Control of diving operations in the dockyard port of Plymouth.
- 82. If a hull clean is required outside of Her Majesty's Naval Bases, Authorities must use the Underwater Engineering Services contract managed by Salvage & Marine Operations (SALMO) for provision of accredited diving contractors who conduct hull cleaning and propeller polishing in accordance with the HSE Diving at Work Regulations 1997 and MOD Diving Policy.
- 83. Underwater cleaning is for provision of Underwater Engineering Support or advice; the Salvage & Marine Operations Underwater Engineering Desk can be contacted at E-mail: DESSAMO-UWE-OPS@MOD.UK Tel Mil: 9679 87363 Civ: 030 679 87363.

INTERNATIONAL ANTIFOULING SYSTEM CERTIFICATES (IAFS)

- 84. To comply with Defence Safety Authority DSA02-DMR Defence Maritime Regulations for Health, Safety and Environmental Protection regulation 616 Anti-fouling System; all platforms must carry an extant International Antifouling System Certificate (IAFS) as evidence of compliance with the International Convention on the Control of Harmful Anti-Fouling Systems on Ships, 2001.
- 85. Surveys and certification requirements for Anti-fouling Systems can be found in Annex 4 of International Convention on the Control of Harmful Anti-Fouling Systems on Ships, 2001.
- 86. S238 Report on Docking reports are to be completed when a platform is docked down. The completed form shall be forwarded to DESShips-ENG-TES-husbandry IAW BR3939.

MAP 01-026 SURFACE SHIP HULL FOULING MANAGEMENT

87. MAP 01-026 Issue 3 June 2022 will be updated in the next 6 months to capture changes in the IMO Resolution MEPC 378(80) 2023 Guidelines for the control and management of ships biofouling to minimize the transfer of invasive species and the introduction of RNTM_06-004/24 Guidance on the Management of Biofouling on Royal Navy Surface Ships.

HUSBANDRY - CURRENT WORK

88. There are a large number of paints currently being assessed for inclusion in to WARPAINT as well as the reassessment of the current products. The back log is now being processed and the support of paint manufacturers is greatly appreciaited.

- 89. As part of a wider Project looking at improvements to availability of ships across the organisation DES Ships-ENG-TES-Husbandry will be reviewing the wholeship philosophy with an emphasis on the longevity of coating systems which are easier to maintain through life. This task will include looking at maintenance regimes to enable more work to be done outside of upkeep docking periods. It is envisaged that this will lead to a reformatting of the Warpaint document and a change in the requirements set out in BR 3939 as well as a change in the paint technologies currently used whilst maintaining safety first.
- 90. Antifouling systems have undergone both static and dynamic water testing that simulates the the operational profile of RN ships. An approval process has been developed based on the results of the testing and will be used to support the selection of the optimum Antifouling system based on operational profile. The approval process will also be applied to the Warpaint Approval System and all antifouls will need to meet the requirements.
- 91. Defence Standard 80-134 Paint System issue 6 has now been released and is available at Stanmis. The title has changed to Paint System, Anti-Slip for Ships Decking, Multi-Pack Type 1: Rough Texture (Flight Decks, Hangar Decks and Weather Decks) Type 2: Smooth Texture and Deck Markings. The document has been re-written to include new requirements. Paint suppliers should check to see if their paint systems are still valid against the new requirements. The changes are to improve longevity of the coating systems to meet the design life criteria and reduce the maintenance and replacement of the coatings.
- 92. A laboratory assessment is being undertaken which replicates the harsh environment of diesel tanks compensated with sea water (area S16). This laboratory test cultivates sulphate reducing bacteria (SRB) and exposes the paint coating the corrosive effects caused by this type of microbial induced corrosion. The test intends to provide an insight into coating performance against SRB corrosion. This work will conclude in 1 year.
- 93. A NATO working group has been established for the review and update of STANAG 1278 and ANEP 88 'Standard for the Requried Level and Measurement of Coefficient of Friction on Flight Decks' the DES Ships-ENG-TES-Husbandry on behalf of the UK are the lead nation and will be the chair of the working group. The process will take 2-3 years to complete and support from industry will be required.
- 94. BR 2203 Ship Husbandry Manual and BR3939 'Hull Presevation Processes' will be undergoing a major update in 2024/25 with both documents being issued by October 2025. Warpaint will also be undergoing a major update to align with the BR's and work being undertaken in para 89.

VOC COMPLIANT COATING SYSTEMS

95. EU Legislation changed the way VOC emissions are recorded. Notwithstanding this, there remains a MOD requirement for low VOC materials. Based on the guidance table below, Paint

Manufacturers and Suppliers are reminded that any formulation changes to their existing products must be advised and reported to DESShips-ENG-TES-husbandry. They will then be required to provide the INM with full details of formulation changes, along with revised MSDS on request. Failure to do so will automatically result in the withdrawal of MOD(N) acceptance. INM forms can be provided on request and any submissions must go through DESShips-ENG-TES-husbandry.

- 96. MOD(N) requires that paint manufacturers and suppliers quote VOC levels in accordance with local environmental regulations.
- 97. The MOD(N) maximum VOC target levels are shown in the following table and both paint manufacturers and applicators are encouraged to propose/apply coatings which at least meet or are lower than these target levels. These target levels are also specified in BR 3939.

Table 6. VOC Levels

Category No.	Category	VOC limit – gms/litre, Paint less Water (See Note 1)
(i)	Blast/Weldable Primer*	600
(ii)	Tie-coats/sealers	550
(iii)	General primer/undercoat	200
(iv)	External Finishes	420
(v)	Internal Finishes	200
(vi)	Anti-Fouling**	400
(vii)	AFFF Tanks	390
(viii)	Demineralised Water Tanks	390
(ix)	AVCAT, Dieso & Hydraulic Oil Tanks	390
(x)	All other tank coating systems Inc. cofferdams, engine room bilges & chain lockers	300
(xi)	Marine Varnish	530

Note 1. VOC calculations carried out in accordance with Def Stan 05-133 Part 1, Test 6.13.

*Blast or holding primers are typically applied to a specified thickness of 25 - 40 micrometres and are not considered to be weldable. Shop primers, or weldable primers, are applied by automatic spray, typically to a dft of 15 - 25 micrometres. It is recommended that the primer is removed before welding unless the user can demonstrate that the presence of the material does not affect weld integrity. This is particularly important where high strength steels, such as QN1, QN2, HY80 etc, with susceptibility to hydrogen cracking, are used. In all cases, the end user must establish whether the condition of supply of the coated steel substrate is suitable for their specific welding process conditions.

**The balance between VOC level and toxic content (should there be any) will be assessed. It may prove necessary to accept a higher VOC material if the lower toxic content outweighs the release of VOC.

98. For the benefit of New-Building Specifications ONLY, if a paint system can offer cost benefits, but one part of it has a VOC level higher than the MOD(N) target value, this part of the scheme could be proposed on the assumption that it will be subsequently submitted for approval and inclusion in WARPAINT. In this instance, data will be required supporting the case, including a statement that the total VOCs to be emitted during application, will be equal to or less than when applying a paint scheme fully in accordance with the MOD(N) target values.

WHOLE SHIP SPECIFICATIONS

99. Whole Ship Specifications are being reviewed to better align with the Submarine ethos, further updates with be communicated in future editions of Warpaint.

100. The Whole Ship Specifications were submitted by seven major marine paint manufacturers / suppliers. <u>All</u> of these companies must be approached when tendering on a new build project to conform to EU competitive law and to achieve value for money for the taxpayer.

- 101. It is essential for acquisition teams to choose more than one company for an entire Class of RN vessel in order to engage more across all seven companies and put their differing products/technologies into service. New build paint specifications are no longer separately included as they so closely mirror upkeep, maintenance and repair.
 - a. Submarine Systems (ANNEX C) do not use a Whole Boat Specification allowing freedom to use the most durable product from a multitude of companies. However, this does not prevent a Whole Boat Specification being presented and accepted.
 - b. The differing paint manufacturers 'Whole Ship Specification' are listed in alphabetical order and it is important to first determine your current paint supplier before ordering any specific coating.
 - c. The paint specifications in ANNEX B and ANNEX C are the recommendations of the respective paint manufacturers. They are based on performance requirements, VOC and health and safety criteria of MOD(N). They are not specifications prescribed by MOD(N) and their fitness for purpose remains the responsibility of the paint manufacturer.
- 102. To ensure that vessels allocated under the Whole Ship Specification concept receive paints from the selected supplier, their specific materials have been codified where necessary.

Annex Tables

- 103. Paint Products in the annex tables highlighted with a Blue band do not fully meet MOD(N) criteria and are not to be used without prior confirmation from the relevant Platform Authority. Readers should always check their current approval status before applying.
- 104. Paint products in annex tables highlighted with a Grey band as B within the NAS Material Database. Those products Pending Assessment will also be highlighted grey.
- 105. Annex table explanations:
 - a. These include Nominal Dry Film Thickness (NDFT) per coat in micrometres (μm), as well as both the minimum and maximum recoat intervals. The figures quoted are meant for guidance only. The manufacturers product data sheet should always be consulted.
 - b. The Wet Film Thickness (WFT) has been added alongside the Dry Film Thickness (DFT) for both ANNEX B and ANNEX C. The WFT is calculated with the following equation: WFT = [(DFT) / (Volume Solid %)] x 100. The Volume Solid percentage can be found in the TDS/PDS for that paint. In the same column there is both the NDFT and NWFT, the first value being the NDFT and the second value being the NWFT.
 - c. VOC grams per litre in the table highlighted thus in a box; do not comply with MOD VOC emission target levels.
 - d. Items with 'TBC' appearing in the boxes, indicate that manufacturer/supplier information is awaited.

e. The paint manufacturers are listed in alphabetical order under each Ship and Submarine Area in ANNEX B and C as follows:

- i. Acotec N.V
- ii. Chugoku Paints (UK) Ltd
- iii. Hempel Paints Ltd
- iv. International Paint Ltd
- v. Jotun Paints (Europe) Ltd
- vi. Maker Coating Systems Ltd
- vii. PPG Protective & Marine Coatings
- viii. Sherwin Williams Protective & Marine Coatings
- f. NATO Stock Numbers (NSN's) for each manufacturer's products, where available, are listed in ANNEX D.
- g. BR 1326 In the Specialist Coatings table 'N/A' depicts either not for use on Submarines or only assessed to be used on Submarines externally to the pressure hull.
- h. In ANNEX C where a coating has the designation EXT in the BR 1326 column it means that the coating has not been assessed and can only be used externally to the pressure hull.
- i. Breathable atmosphere (Axxxx) reference numbers are taken from the Submarine Material Toxicity Database discussed in paragraph 113.

106. LCUs and LCVP's

- a. In general, LCU's and LCVP's follow the Whole Ship Specifications except for Above Water Hull coatings where Chemical Agent Resistant Coatings (CARC) and Infra-Red Resistant coatings (IRR) are specified. For advice, review of proposed Paint Specifications and queries in relation to these vessels contact <u>DESShips-ENG-TES-husbandry</u> or DESShipsWSpt-Amph-LC-TLM.
- 107. All information in the Annex tables was correct on the 25/10/2024.

SUBMARINE SPECIFICATION

- 108. Acceptable paint specifications are outlined in ANNEX C, together with a list of other acceptable materials.
- 109. SDA-IS-Struc3 Tel. No. 030 015 51130, is the Structures & Coatings POC for In-Service Submarines.
- 110. SDA-DNA-HullOutf2 Tel. No. 030 016 18097, is the Structures & Coatings POC for Future Submarines.
- 111. SDA-P-ENG-WB-Con3 Tel. No. 0300 157 1688, is the Structures & Coatings POC for Astute Class.
- 112. SDA-P-ENG-SP1, Tel. No. 0300 152 7984, is the POC for ANNEX C area S28 Lilo/Payload Bay Chamber.

113. BR 1326 Classification can be found in the 'Submarine Material Toxicity Database' located here - http://www.tes-ssg-smtd.r.mil.uk SDA-TG-NATG-SMAtm-Tox is the sponsor of the hazard assessment process in line with the requirements set for submarine atmosphere control – This process is documented in BR 1326 Chapter 6. SDA-NATG-SMAtm-Tox has the responsibility for assessing materials for internal submarine use. Enquiries regarding material assessments should therefore in the first instance be directed to SDA-NATG-SMAtm-Tox at MOD Abbeywood South, Bristol, BS34 8JH. Tel. 030 679 35045.

Table 7. BR1326 Edition 7 Hazard Categories

Code	Hazard Category	
BLI	Build / Maintenance	
U	Hazards Unknown	
S	Superseded	
BCI / E / CF / CI	Controlled Item	
03 YR	3 Year Review Pending	
W	Withdrawn	
V	Prohibited	

- 114. Detailed information on the BR1326 hazard categories can be found in chapter 6 annex B.
- 115. No painting is to be completed within the 10 days prior to closing the hatch and sailing to allow for products to dry and the atmosphere to be maintained as per BR1326.
- 116. In-Service Submarines then have to be contacted and provide a risk assessment to the whole boat, and Clearance for Use (CFU) of a product (This is for Vanguard, Trafalgar, and Astute classes). CFU is obtained through the nominated ISM Platform Safety Co-ordinator, SDATel (S4B). +44(0)300 168 5635.
- 117. Not all of the Astute class has been adopted by in service submarines so Clearance for Use can be sought from the Design Authority BAE systems.

Mr Steven Richardson

Engineer Manager - Materials Assurance

BAE Systems Submarines Phone: 01229 872657

Email: steven.richardson4@baesystems.com

- 118. "WHOLE SHIP SPECIFICATIONS" & "SUBMARINE SYSTEMS" Annexes do not cover Specialist areas. Specialist coatings & their location of use can be found in ANNEX A.
- 119. Cleaning Materials and Rust Removers:
 - a. <u>DESShips-ENG-TES-husbandry</u> is the Ship Husbandry (Inc. Paint) & Habitability desk officer. All enquiries regarding cleaning materials and rust removers should be emailed to <u>DESShips-ENG-TES-husbandry</u> alternatively telephone 030 679 35047.
 - b. BR2203 Ship Husbandry Manual dated Feb 2015 is now available on DII http://web.apps.royalnavy.r.mil.uk/fpgo/BRd_0001_4999/BRd_2203/BRd_2203/01_Homepage.html

COATING SUPPLIERS CONTACT DETAILS

Table 8. Coating Supplier Contact Details

Name	Manufacturer	Contact Details
Coppercoat	Aquarius Marine Coatings Ltd	Tel 01258 861059
BIOFIX 561LT	Maker Coating Systems Ltd	Tel 01392 822600
Interzone 101	International Paints	Tel 01489 775060
Alocit & Enviropeel	A&E Group	Tel 01362 694915
Chemi-Tech UW	Thortex Ltd	Tel 01609 780170
MMP Repairite	MMP International	Tel 08704 587781
Belzona	Belzona Polymerics Ltd	Tel 01423 567641
S*59	Trimite	Tel 01895 201444
IP3-6***	Indestructible Paint	Tel 01217 022485
Zinga	Maker Coating Systems Ltd	Tel 01392 822600
Subsea Industries	Sub Sea Industries	Tel +32 32135318
Gummipaint-Orange	Maker Coating Systems Ltd	Tel 01392 822600
Back to Nature VIII	N A Robson Itd	Tel 01253 393406
Corroglass & Polyglass	Corrocoat Ltd	Tel 01132 760760
Kansai & ARC	Cactus Industrial Ltd	Tel 01698 591635
RapidShield	Quaker Chemical Ltd	Tel 01453 820800
ANNEX D paints	Acotec	Tel TBC
ANNEX D paints	Hempel Paints	Tel 01633 874024
ANNEX D paints	PPG	Tel 01924 354591
ANNEX D paints	Sherwin Williams	Tel 01204 556420
ANNEX D paints	Jotun Paints	Tel 01724 400000
ANNEX D paints	Chugokui	Tel 02077 780021

REFERENCES

BR1326 Air Purification in Submarines

BR2203 Ship Husbandry Manual

BR3939 Hull Preservation Processes

ISO 12944 Paints and varnishes — Corrosion protection of steel structures by protective paint systems

Def Stan 05-133 Methods for Testing Paints, Chemicals and Associated Products Part 1 Paints

Def Stan 07-247 Selection of materials on the basis of their fire characteristics

Def Stan 80-208 Paint, finishing, polyurethane, multi-pack, IRR, chemical agent resistant, non-aircraft use, low VOC. Withdrawn December 2018

Def Stan 80-122 Issue 4 Powder Coating, High Durability, Stoving

Def Stan 80-134 Issue 6 Paint System, Anti-Slip for Ships Decking, Multi-Pack Type 1: Rough Texture (Flight Decks, Hangar Decks and Weather Decks) Type 2: Smooth Texture and Deck Markings.

Def Stan 80-225 Paint system, low VOC, single or multi-pack.

DSA02 DMR Defence Maritime Regulations for Health, Safety and Environmental Protection

FP14-31-000 Control of diving operations in the dockyard port of Plymouth.

HSE Diving at Work Regulations 1997

International Convention on the Control of Harmful Anti-Fouling Systems on Ships 2001

IMO Resolution MEPC.331(76) Amendments to the International Convention on the Control of Harmful Anti-Fouling Systems on Ships 2001

IMO Resolution MEPC 378(80) 2023 Guidelines for the control and management of ships biofouling to minimize the transfer of invasive species

MOD Diving Policy

MAP 01-026 SURFACE SHIP HULL FOULING MANAGEMENT

RNTM_04-018_23 Procedure for shipboard monitoring of hull fouling

RNTM 04-032-19 Hull Cleaning in HMNB Portsmouth

RNTM_06-004/24 Guidance on the Management of Biofouling on Royal Navy Surface Ships

STANAG 1278 and ANEP 88 'Standard for the Requried Level and Measurement of Coefficient of Frication on Flight Decks'

ANNEX A: SPECIALIST COATINGS AND PAINT REMOVERS

- 1. Annex A covers the paint coatings that have been approved for use in specialist areas. The following information is included for each product:
 - a. The specialist system or material,
 - b. The generic paint type,
 - c. The VOC of the product,
 - d. The Defence Standard 07-247 category if applicable and
 - e. The Nato Stock Number.
- Products highlighted in blue, represent products that do not fully meet the MoD requirements, in this instance <u>DESShips-ENG-TES-husbandry</u> should be contacted to ensure the product is suitable for the intended use.
- 3. DefStan 07-247 references highlighted in grey represent products that are Pending Assessment (PA) fire and toxicity assessment and at current reaction to fire is unknown. Users should consider this when selecting the products.
- 4. For use on Submarines the user will need to ensure that the product has an in date SMTD reference which can been found in ANNEX D or by searching on the SMTD database².

_

² Home Page - SMTD (mil.uk) - SMTD Database

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
A1 - ANTIFOULING FOR "ARCHER" CLASS & YACHTS				
Aquarius Marine Coatings Ltd CopperCoat	Anti-Fouling	0	N/A	See ANNEX D

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
A2 - RUDDER, STABILISERS & "A" FRAMES Repair				
Belzona BELZONA 1311 Ceramic R-Metal (Fill and fair)	Ероху	0	N/A	99-598-6837

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
A3 - RUDD	ER, STABILISER	S & "A" FR	AMES	
	Cavitation Prote	ection		
Belzona BELZONA 1341 Supermetalglide (Cavitation protection) (2 coats. 3 coats if blasting prior to application of anti-foul)	Ероху	5	N/A	99-322-3979
Hempel Paints Ltd Hempadur Multi-strength GF 35870	Ероху	200	N/A	See ANNEX D
Jotun Marathon IQ 2	Ероху	42	N/A	TBC
PPG Protective & Marine Coatings Sigmashield 1200	Ероху	143	N/A	TBC
Subsea Industries Ecoshield	Glass Flake Reinforced Vinyl Ester	240	N/A	TBC

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number	
A4 - HULL (Underwater-Applied Coatings) GENERAL REPAIR					
ALOCIT 28.15	Ероху	0	N/A	99-248-4702	
BIOFIX 561 LT Black – Kevlar reinforced	Ероху	0	N/A	99-133-9985	
Belzona BELZONA 5831	Ероху	0	N/A	8010-99-980-0440	
Cactus Industrial KANSAI SURESEAL 1208UWE	Epoxy Mastic	25	N/A	8010-99-847-3498	
International Paints Ltd INTERZONE 101 Trowel Grade – WARNING: Contains Silica	Ероху	0	N/A	99-915-9726	

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number	
A5 - HULL – LINK COATS FOR FOUL RELEASE PAINT					
International Paints Ltd Link Coat for INTERSLEEK 737: INTERSLEEK 7180	Silicone	377	N/A	See ANNEX D	

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number	
A6 - HPSW INTERNAL COATING FOR INTAKE PIPEWORK					
Belzona BELZONA 1341	Ероху	5	N/A	99-322-3979	

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
Maker Coating	Glass Flake	93	N/A	8010-99-337-0778
Corroless RF35 Grey	Ероху	33	IN/A	0010-93-331-0110

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
A7 - PEELABLE CORROSION-INHIBITING ENCAPSULATING MEMBRANE				
A&E Group Enviropeel E170 (External/Weather deck applications only. Not for internal use.)	Thermoplastic	0	PA	8030-99-598-8967
SPI Performance Coatings Ltd Staingard PF (Temporary coating for DSRV seat during maintenance periods only. Not a permenant fit to the submarine)		0	PA	TBC

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number
A8 - SEAWATER BALLAST TANK SPOT REPAIR				
Sherwin Williams DuraPlate 301W	Ероху	100 g/l	N/A	See ANNEX D

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number		
A9 - FLIGHT DECK / DECK MARKINGS						
Chugoku Paints (UK) Ltd.						
Camideck Finish Type 1	Ероху	374	U	See ANNEX D		
Hempel Paints Ltd						
Hempels Non-Skid 45340	Ероху	347	U	See ANNEX D		
Hempadur 45143	Ероху	375	PA	See ANNEX D		
International Paints Ltd						
INTERGARD 740	Ероху	420	PA	See ANNEX D		
Jotun Paints (Europe) Limited				See ANNEX D		
Hardtop CA	Acrylic	340	PA	See ANNEX D		
Hardtop Optima	Poly-Siloxane	215	PA	See ANNEX D		
PPG Protective & Marine Coatings						
Sigmacover 400	Ероху	106	PA	See ANNEX D		
Sigmadur 540	Epoxy Acrylic	411	PA	See ANNEX D		
Sherwin-Williams Protective & Marine						
Coatings						
Epidek M377	Ероху	330	PA	See ANNEX D		
Macropoxy M262	Ероху	354	PA	8010-99-133-8713		

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number	
A10 - LCU & LVCP – CARC & IRR A/W HULL FINISH					
Def Stan 80-208 has been replaced by Def Stan 80-225. Coatings to Def Stan 80-225 to be identified					
<u>Trimite</u>					
Trimite D00294			N/A	See ANNEX D	

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number	
A11 - NAVIGATION LIGHT ENCLOSURES Matte Black Finish					
Sherwin-Williams Protective & Marine					
Coatings	Alkyd Anti-				
Kem-Kromik 155	Corrosive	410	N/A	See ANNEX D	

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
A12 - INSTRUME	NTS & ELECTRON	IC EQUIPM	ENT PANEL	<u>s</u>
Lig	ht Admiralty Grey	BS381C 697	7	
Indestructible Paints				
IP3-6700 epoxy primer	Ероху	350	A1	See ANNEX D
IP3-6971 epoxy finish	Epoxy	420		See ANNEX D
<u>Trimite</u>				
Sp59 Primer	Stoved Epoxy	-	PA	8010-99-378-5631
S59 Topcoat	Stoved Epoxy	-	В	8010-99-564-4008

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number
A13 - GALVANISED	STEEL & ZINC N	ETAL SPRA	YER (REPA	IR)
Hempel Paints Ltd				
Hempels Zinc Primer 16490	Zinc Phenoxy	567	PA	TBC
International Paints Ltd				
INTERZINC 22	Zinc Silicate	470	PA	99-927-5431
INTERZINC 72	Zinc Epoxy	410	PA	See ANNEX D
Maker Coatings				00.004.0000
Zinga	Polystyrene	539	PA	99-884-0220
PPG Protective & Marine Coatings	J. F	504	DA	99-152-6131
Sigmazinc 19	Zinc Epoxy	584	PA	

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number			
A14 - WOODWO	A14 - WOODWORK (High gloss, Clear, Protective finish)						
Chugoku Paints (UK) Ltd							
Spar Varnish	Varnish	433	PA	8010-99-157-1808			
Hempel Paints Ltd							
Hempels Marine Varnish 02220	Alkyd	430	U	99-224-5783			
International Paint Ltd							
Interlac 678	Alkyd	373	PA	99-328-9646			
Jotun Paints (Europe) Limited	Urethane						
Spontan Varnish	Alkyd	470	PA	99-161-6220			
PPG Protective & Marine Coatings							
Sigmarine 42	Phenolic	393	PA	See ANNEX D			

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number	
A15 - CORROSION INHIBITOR GREASE					
Maker					
CORROLESS CCI 355	HD Grease	N/A	N/A	9150-99-676-5736	

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number	
A16 - CONDUCTIVE GLANDS (QEC requirement)					
Parker Chomerics	Copper Epoxy			5999-01-703-3871	
Cho-shield 610	EMI	591	N/A	3999-01-703-3871	

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number	
A17 - HEAT RESISTANT COATINGS (Below 175°C)					
International Paint Ltd (up to 250 °C)	Oleoresinous				
INTERTHERM 891	Aluminium	425	PA	See ANNEX D	

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
PPG Protective & Marine Coatings SIGMATHERM 500	Modified Alkyd	600	PA	See ANNEX D

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number	
A18 - HEAT RESISTANT COATINGS (Above 250°C)					
Hempel Paints Ltd					
Galvosil 15700	Zinc Silicate	435	PA	8010-99-593-8923	
International Paint Ltd	High Temp				
Intertherm 50	Silicone	495	A2	8010-99-969-0549	
PPG Protective & Marine Coatings					
Sigmatherm 500	Modified Alkyd	600	PA	See ANNEX D	

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number		
A19 - HEAT RESISTANT COATINGS (Above 400°C)						
International Paint Ltd	High Temp					
Intertherm 50	Silicone	495	A2	8010-99-969-0549		
PPG Protective & Marine Coatings						
Sigmatherm 500	Modified Alkyd	600	PA	See ANNEX D		

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number	
A20 - SYSTEM FOR COATING NATURAL RUBBER MOUNTS					
Applied by Mount OEM. Not to be touched up once fitted.					

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number		
<u>A21 - PAINT REMOVER</u>						
Indestructible Paints						
IPSTRIP 500	Biodegradable	N/A	N/A	TBC		
N A Robson Ltd						
BACK TO NATURE VIII (not to be used on						
steel substrate)	Biodegradable	N/A	N/A	99-361-6273		

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number	
A22 - RUST STAIN REMOVER					
International Paint Ltd INTERPLUS 4101 (Yellow)	Biodegradable	N/A	N/A	8030-99-846-2819	
INTERPLUS 4103 (Yellow) Corrosion source / issue must be rectified before use. 6 - 16hrs dwell time. Cover with Polythene to keep wet. Excessive orders require suitable justification.	Biodegradable	N/A	N/A	8030-99-369-2168	

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number
A23 - SMTDUNI	UMPS ETC			
Corrocoat Limited	Glass Flake			See ANNEX D
CORROCOAT ZIP E	Ероху		N/A	See ANNEX D
POLYGLASS VE	Vinyl Ester			
FOLIGLASS VE	Glass Flake		N/A	See ANNEX D

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number
POLYGLASS VE HAND APPLIED	Vinyl Ester			See ANNEX D
FOLTGLASS VE HAND AFFLIED	Glass Flake		N/A	See ANNEX D
POLYGLASS VEF	Vinyl Ester			See ANNEX D
POLIGLASS VEF	Glass Flake		N/A	See ANNEX D
POLYGLASS ZIPCOAT	Polyester		NI/A	See ANNEX D
FULTULASS ZIFCUAT	Glass Flake		N/A	

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number		
<u>A24 - MORDANT REAGENT</u>						
Sherwin-Williams Protective & Marine						
Coatings						
MORDANT WASH L703 (Pre treatment for	Blue Mordant	307	N/A	6810-99-861-9824		
non-ferrous metals)	Solution					

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number				
A25 - CLEANING DETERGENT								
Arrow Chemicals	Detergent							
Ensign	Concentrate	0	N/A	TBC				

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number					
A26 - DAMP SURFACE PRIMER									
PPG Protective & Marine Coatings									
Sigmacover 280	Anticorrosive	432	A1	8010-99-569-7697					
Sherwin-Williams Protective & Marine									
Coatings	EpoxyZinc								
Macropoxy M111	Phosphate	383	PA	8010-99-884-5957					

Specialist Systems/Materials	Generic Type VOC g/		DefStan 07-247	NATO Stock Number					
A27 - HANGAR DOORS FINISH									
<u>HMG</u>									
T-Phos 53 Pre-treatment	Primer	TBC	PA	TBC					
Architectural Polyester 827 Series	Top Coat	TBC	PA	TBC					

Specialist Systems/Materials Generic Type		VOC g/I DefStar 07-247		NATO Stock Number				
A28 - RUST INHIBITOR								
DURIEU S.A								
DURIEU RUSTOL OWATROL OIL	Alkyd resins	750	N/A	8030-14-605-5515				

Specialist Systems/Materials	Generic Type	VOC g/I DefStan 07-247		NATO Stock Number					
A29 - EXTERNAL DECK BROW POSITIONS FOR MCM									
Belzona									
Belzona 4131 Magma Screed	Screed	N/A	N/A	8030-99-753-8764					
Belzona 4911 Magma TX Conditioner	Resin	N/A	N/A	8030-99-811-6037					
Belzona 5811 Immersion Grade	N/A	32	N/A	See ANNEX D					
Belzona 9221 Surefoot Grit	Grit	N/A	N/A	5350-99-436-3070					

Specialist Systems/Materials	Generic Type	eneric Type VOC g/l		NATO Stock Number					
A30 - POWDER COATING (Internal)									
International Paints Ltd									
Interpon Redux Plus AL258F	Primer	TBC	A2	TBC					
Interpon D1036 Satin (70)	Top Coat	TBC]	TBC					
PPG									
T-Phos 53 Pre-treatment	Primer	TBC	A2	TBC					
Envirocron PCS P4 Series	Top Coat	TBC]	TBC					
<u>Trimite</u>									
T-Phos 53 Pre-treatment	Primer	TBC	A2	TBC					
P9201	Top Coat	TBC		TBC					

Specialist Systems/Materials	Generic Type	Generic Type VOC g/I		NATO Stock Number					
A31 - POWDER COATING (External)									
<u>HMG</u>									
T-Phos 53 Pre-treatment	Primer	TBC	N/A	TBC					
Architectural Polyester 827 Series	Top Coat	TBC	1	TBC					

Specialist Systems/Materials	Generic Type	VOC g/I	DefStan 07-247	NATO Stock Number				
A32 - AIR CRAFT CARRIER METAL SPRAYED LANDING SPOT SEALANT								
<u>Indestructible</u>								
CDCR2 Deck Coating	N/A	480	N/A	See ANNEX D				

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number				
A33 - DAZZLE PAINT SCHEME FOR OPV BATCH 1								
Hempel Paints Ltd								
Hempels Pro Acrylic 55883	TBC	380	N/A	See ANNEX D				

Specialist Systems/Materials	Generic Type	VOC g/l	DefStan 07-247	NATO Stock Number				
A34 - DAZZLE PAINT SCHEME FOR OPV BATCH 2								
International								
Interfine 629 HS	Acrylic	339	N/A	See ANNEX D				

ANNEX B: WHOLE SHIP SPECIFICATION

1. Annex B covers the paint coatings that have been approved for use in surface ship areas. The following information is included for each product:

- a. The manufacturer,
- b. The system,
- c. The paint type,
- d. The number of coats required,
- e. The Nominal Dry Film Thickness (NDFT) per coat,
- f. The Nominal Wet Film Thickness (NWFT) per coat,
- g. The minimum and maximum overcoating intervals at 20°C,
- h. The Defence Standard 07-247 category if applicable and,
- i. The VOC of the product.
- 2. Products highlighted in blue, represent products that do not fully meet the MoD requirements, in this instance <u>DESShips-ENG-TES-husbandry</u> should be contacted to ensure the product is suitable for the intended use.
- 3. DefStan 07-247 references highlighted in grey represent products that are Pending Assessment (PA) fire and toxicity assessment and at current reaction to fire is unknown. Users should consider this when selecting products ensuring that any decision made is captured in the platforms safety case.
- 4. VOC values in a grey box highlight that the VOC exceeds that of the area requirement, users should consider this information when selecting products.
- 5. It is to be noted that Area K 'FLIGHT AND WEATHERDECK SYSTEMS DEF STAN 80-134' aligns with Def Stan 80-134 issue 5. Significant changes have been made to Def Stan 80-134 and can be found in issue 6 of the document. Warpaint will be updated to reflect these changes in the next issue. Users are encouraged to refer to Def Stan 80-134 to ensure that the coating they are selecting is appropriate for the required use.

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat erval	DefStan 07-247	VOC	
			coats	Per coat (µm)	Min	Max	01-241	g/l	
			A&B and C						
		A&B - BELO							
	<u>c</u>	= ANTIFOULING F	<u>·INISH (SEL</u> Colour - Red		<u>5)</u>				
	1	1 1	Coloui - Rea						
	Primer: Bannoh 1500	Epoxy Primer	1	150/208	9 hrs	120 days		286	
Chugoku	Tie Coat: Bannoh 1500 RZ	Epoxy Tie Coat	1	100/156	8 hrs	5 days	N/A	319	
	Finish: Sea Grandprix 1000L	Hydrolysing Silyl	2	150/268	5 hrs	#		408	
	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days	N/A		276
Hempel	Tie Coat: Hempadur 49183	Ероху	1	TBC	TBC	TBC		397	
	Finish: Hempels AF Globic 9000	SPC AF	2	100/172	10 hrs	#		370	
Hempel (Diving	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days	N1/A	286	
Lines)	Tie Coat: Hempadur 49183	Ероху	1	TBC	TBC	TBC	N/A	397	
	Finish: Hempasil 77300	Fouling Defence	1	150/225	TBC	#		287	
	Primer: Intergard 5000	Primer	1	175/213	12 hrs	2 months		155	
International	Tie Coat: Intergard 263	Epoxy Tie Coat	1	75/131	8 hrs	5 days	N/A	379	
momanoma	Finish: Intersmooth 7460	SPC AF	2	125/231	12 hrs	28 days		425	
	Primer: Jotacote Universal N10	Epoxy Primer	TBC	175/105	2 hrs	14 days		239	
Jotun	Tie Coat: Safeguard Universal ES	Ероху	1	75/161	10 hrs	3 days	N/A	330	
	Finish: Seaquantum Ultra S	Hydrolysing Silyl	2	125/250	7 hrs	#		460	

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)	20°C Recoat Interval		DefStan 07-247	VOC g/I
			coats	rei coat (μπ)	Min	Max	01-241	g/i
PPG Protective	Primer: Sigmaprime 700	Epoxy Tie coat	1	150	12 hrs	, ,	227	
& Marine	Tie Coat: Sigmacover 555	Epoxy Tie coat	1	75	8 hrs	3 day	N/A	387
Coatings	Finish: Sigma Ecofleet 530	SPC AF	1	110/183	6 hrs	#		339

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)	20°C Recoat Interval		DefStan 07-247	VOC
			coats		Min	Max	07-247	g/l
			A&B and D					
				ULL PRIMER				
	<u>D – A</u>	NTIFOULING SYS	Colour - Red		<u>r lite)</u>			
Chugoku (Can be used for Propeller & Rudder)	Primer: Bannoh 1500	Epoxy Primer	1	150/208	9 hrs	120 days	N/A	286
	Tie Coat: Bannoh 1500 RZ	Epoxy Tie Coat	1	100/156	8 hrs	5 days		319
	Finish: CMP Bioclean R	Silicone Elastomer	1	200/317	7 hrs	#		337
	Primer: Bannoh 1500	Epoxy Primer	1	150/208	9 hrs	120 days	N/A	286
Chugoku (Biocide Free)	Tie Coat: Bannoh 1500 RZ	Epoxy Tie Coat	1	100/167	4 hrs	#		385
	Finish: CMP Bioclean HB	Silicone Elastomer	1	200/253	#	#		261
	Primer: Bannoh 1500	Epoxy Primer	1	150/208	9 hrs	120 days	N/A	286
Chugoku (Biocidal)	Tie Coat: CMP Bioclean SG R	Epoxy Tie Coat	1	100/167	4hrs	#		385
	CMP Bioclean R	Silicone Elastomer	1	100/159	7hrs	#		337
	CMP Bioclean Plus	Silicone Elastomer	1	200	-	-		270

Manufacturer	System	Туре	No. Of coats	NDFT/NWFT Per coat (µm)	20°C Recoat Interval		DefStan 07-247	VOC
					Min	Max	07-247	g/l
Hempel	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days		276
	Tie Coat: Hempels Nexus II 27400	Silicon	1	100/175	#	#	N/A	400
	Hempasil X3+ 87500	Hydrogel Silicone	1	150/211	6 hrs	#		265
Hempel (Repair)	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days		276
	Tie Coat (Repair only): Hempasil Nexus X-Tend 27500	Silicone	1	120/185	8 hrs	48 hrs	N/A	259
	Hempasil X3+ 87500	Hydrogel Silicone	1	150/211	6 hrs	#		265
	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days		276
Hempel (Cold Water)	Tie Coat: Hempels Nexus II 27400	Silicon	1	100/175	#	#	N/A	400
	Finish: Hempaguard X7 89900 (Cold Water)	Fouling Defence	1	150	6 hrs	48 hrs		262
Hempel (Warm Water)	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days		276
	Tie Coat: Hempels Nexus II 27400	Silicon	1	100/175	#	#	N/A	400
	Finish: Hempaguard X7 89900 (Warm Water)	Fouling Defence	2	100	6 hrs	48 hrs		262
Hempel (Cold Water Repair only)	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days		276
	Tie Coat (Repair only): Hempasil Nexus X-Tend 27500	Silicone	1	120/185	8 hrs	48 hrs	N/A	259
	Finish: Hempaguard X7 89900 (Cold Water)	Fouling Defence	1	150	6 hrs	48 hrs		262

Manufacturer	System	Туре	No. Of coats	NDFT/NWFT Per coat (µm)	20°C Recoat Interval		DefStan 07-247	VOC
					Min	Max	07-247	g/l
Hempel (Warm Water Repair only)	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days	N/A	276
	Tie Coat (Repair only): Hempasil Nexus X-Tend 27500	Silicone	1	120/185	8 hrs	48 hrs		259
	Finish: Hempaguard X7 89900 (Warm Water)	Fouling Defence	2	100	6 hrs	48 hrs		262
Hempel (Divers Lines)	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days	N/A	276
	Tie Coat: Hempels Nexus II 27400	Silicon	1	100/175	#	#		400
	Finish: Hempasil 77300	Fouling Defence	1	150/225	TBC	#		287
Homnol (Divora	Primer: Hempadur Quattro 17634	Epoxy Primer	2	125/173	6 hrs	90 days	N/A	276
Hempel (Divers Lines Repair only)	Tie Coat (Repair only): Hempasil Nexus X-Tend 27500	Silicone	1	120/185	#	#		400
	Finish: Hempasil 77300	Fouling Defence	1	150/225	TBC	#		287
	Primer: Intergard 5000	Primer	2	125/152	12 hrs	2 months	N/A	155
International	Tie Coat: Intersleek 737	Silicone	1	100/175	4 hrs	7 days		377
	Finish: Intersleek 1100SR	Slime Release Fluoropolymer	1	150/208	24 hrs	#		248
Jotun	Primer: Jotacote Universal N10	Epoxy Primer	1	175/105	2 hrs	14 days	N/A	239
	Tie Coat: Safeguard Universal ES	Ероху	1	75/161	10 hrs	3 days		330
	Finish: Seaquest	AF Foul Release	1	170/225	#	#		247

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)	20°C F Inte		DefStan 07-247	VOC g/l
			coats	rei coat (μπ)	Min	Max	07-247	g/i
PPG Protective & Marine Coatings	Primer: Sigmaprime 700	Epoxy Tie coat	2	150	12 hrs	3 days		227
	Tie Coat: Sigmaglide 790	Silicone Tiecoat	1	150/190	12 hrs	5 days	N/A	187
	Finish: Sigmaglide 1290	Silicone Foul Release	1	180	#	#		118

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat erval	DefStan	VOC
			coats	Per coat (µm)	Min	Max	07-247	g/l
		•	A&B and F					
				IULL PRIMER				
				G FINISH (SPC)				
			Colour - Blac	K		Γ	T	
	Primer: Bannoh 1500	Epoxy Primer	1	150/208	9 hrs	120 days		286
Chugoku	Tie Coat: Bannoh 1500 RZ	Epoxy Tie Coat	1	100/156	8 hrs	5 days	N/A	319
	Finish: Sea Grandprix 660 HS	SPC AF	1	150/224	5 hrs	#		324
	Primer: Hempadur Quattro 17634	Epoxy Primer	1	125/173	6 hrs	90 days		276
Hempel	Tie Coat: Hempadur 49183	Ероху	1	TBC	TBC	TBC	N/A	397
	Finish: Hempels AF Globic 9000 78952	SPC AF	2	100/172	10 hrs	#		370
Hempel (Divers	Primer: Hempadur Quattro 17634	Epoxy Primer	1	125/173	6 hrs	90 days	NI/A	276
Lines)	Tie Coat: Hempadur 49183	Ероху	1	TBC	TBC	TBC	N/A	397
	Finish: Hempasil 77300	Fouling Defence	1	150/225	TBC	#		287
	Primer: Intergard 5000	Primer	1	175/213	12 hrs	2 months		155
International	Tie Coat: Intergard 263	Epoxy Tie Coat	1	75/132	8 hrs	5 days	N/A	379
	Finish: Interspeed 6400	SPC AF	2	60/100	6 hrs	#		358

Manufacturer	System	Туре	Per coat (um)	20°C Recoat Interval		DefStan	VOC	
			coats	Per coat (µm)	Min	Max	07-247	g/l
	Primer: Jotacote Universal N10	Epoxy Primer	TBC	175/105	2 hrs	14 days		239
Jotun	Tie Coat: Safeguard Universal ES	Ероху	1	75/161	12 hrs	4 days	N/A	359
	Finish: Seaquantum Classic S	Silyl SPC AF	1 or 2	150/300	7 hrs	#		460
& Marine	Primer: Sigmaprime 700	Epoxy Tie coat	1	150	12 hrs	3 days		227
	Tie Coat: Sigmacover 555	Epoxy Tie Coat	1	75	8 hrs	3 days	N/A	387
	Finish: Sigma Ecofleet 530	SPC AF	1	110/183	6 hrs	#		339

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)		Recoat rval	DefStan 07-247	VOC g/l		
			coats	,	Min	Max	0	9, .		
			G&H and J							
	Area G & H – ABOVE WATER HULL AND SUPERSTRUCTURE & PRIMER									
	Area J – ABOVE WATER HULL & SUPERSTRUCTURE FINISH									
		Colour – Light W	eatherwork G	Frey BS381C 676						
Hempel	Primer: Hempadur Quattro 17634	Epoxy Primer	2	150/208	6 hrs	90 days	. PA	276		
'	Finish: Pro acrylic 55883	Acrylic	1	50/89	12 hrs	#		380		
	Primer: Intergard 5000	Primer	2	150/183	12 hrs	14 days	۸1	155		
International	Optional Tie Coat: Intergard 263	Epoxy Tie Coat	1	75/132	8 hrs	5 days	A1 (Without	379		
	Finish: Interfine 878	Polysiloxane	1	50/69	4 hrs	#	Tie Coat)	246		
Jotun	Primer: Jotamastic 80	Anticorrosive	2	200/250	10 hrs	#	PA	145		
Jotan	Finish: Hardtop CA	Acrylic	1	75/125	5 hrs	#	FA	340		

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)		Recoat rval	DefStan 07-247	VOC g/l
			coats	i ei coat (μiii)	Min	Max	01-241	9/1
PPG Protective & Marine Coating	Primer: Sigmacover 400	Ероху	2	125/147	16 hrs	3 months	PA	106
	Finish: PSX 700	Polysiloxane	1	75/83	13 hrs	unlimited	FA	164
Sherwin Williams	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	2	100/133	4 hrs	#		186
Protective &	Tie Coat: Sherwin M671	Tie Coat	1	35/67	4 hrs	#	PA	380
Marine Coatings	Finish: Kem-Kromik A165	Silicone Alkyd	1	35/69	16 hrs	#		407
Sherwin Williams	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	2	100/133	4 hrs	#	A1	186
Protective & Marine Coatings	Finish: Acrolon 1850	Acylic Epoxy	1	75/125	3 hrs	#	AI	345

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)		Recoat erval	DefStan 07-247	VOC g/l		
			coats	rei coat (µiii)	Min	Max	07-247	9/1		
			Area K							
	FLIGHT AND WEATHERDECK SYSTEMS – DEF STAN 80-134 Colour – Flight Deck (Extra Dark Sea Grey BS381C) Hanger Deck (Dark Admiralty Grey BS 381C)									
	Colour – Flight Deck (E	xtra Dark Sea Grey	BS381C) Ha	anger Deck (Dark A	dmiralty Grey	/ BS 381C)				
	Primer: Umeguard HS	Ероху	1	125/162	7 hrs	#		158		
Chugoku (Hanger and	Finish: Camideck Finish type 1	Non Skid	2	190/352	6 hrs	30 days	PA	414		
Weather deck)	Hanger Deck Repair: Camideck Repair Kit Type 1	Non Skid								
	Primer: Umeguard HS	Ероху	1	125/162	7 hrs	#		158		
Chugoku (Flight and Weather deck)	Finish: Camideck Finish type 2	Non Skid	2	208/353	16 hrs	#	PA	374		
	Hanger Deck Repair: Camideck Repair Kit Type 2									

Manufacturer	System	Type	No. Of	NDFT/NWFT		Recoat rval	DefStan	VOC
			coats	Per coat (µm)	Min	Max	07-247	g/l
Homnol (Hongor	Primer: Hempadur 45880 MIO 12430	Ероху	1	100/125	7 hrs	#	PA	198
Hempel (Hanger and Weather	Finish: Hempels Non-skid 45340	Non Skid	2	200/317	6 hrs	30 days	FA	335
deck)	Repair: Hempels deck Repair Kit 942 GB ³							
International (Flight and	Primer: Intergard 5000	Primer	1	150/183	12 hrs	14 days	A1	155
Weather deck)	Finish: Intershield 851	Non Skid	2	300/390	16 hrs	#	Al	169
International	Primer: Intergard 5000	Primer	1	150/183	12 hrs	14 days		155
(Hangar and Weather deck)	Hanger Deck Finish: Intershield 852	Non Skid	2	200/267	12 hrs	#	A1	134
Jotun (Flight and Weather	Primer: Jotamastic 87	Epoxy Primer	1	150/183	10 hrs	#	PA	150
deck)	Finish: Jota Armour	Anti-Corrosive	2	375/417	14 hrs	#	PA	70
Sherwin Williams	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	1	125/167	4 hrs	#	PA	186
Protective & Marine Coatings	Finish: Epidek M339		2	200/282	4 hrs	#		250
(Flight and Weather deck)	Repair: Epidek M339			282	4 hrs	#		250

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)		Recoat rval	DefStan 07-247	VOC			
			coats	rei coat (µiii)	Min	Max	07-247	g/l			
	Area L&M										
	INTERIOR DRY COMPARTMENTS										
	Colour - Ash Grey BS4800 00A01										
Acotec	Humidur FP	Ероху	1	400/400	24 hrs	Unlimited	A1	0			

³ Ordered through Maker Coatings

Manufacturer	System	Type	No. Of	NDFT/NWFT Per coat (µm)	20°C F Inte	Recoat rval	DefStan 07-247	VOC
			coats	rei coat (µiii)	Min	Max	07-247	g/l
	Primer: Intergard 5000	Primer	1	125/152	12 hrs	#		220
International	Finish: Intergard 1735	Waterborne Epoxy	1	50/100	12 hrs	#	A1	66
Sherwin Williams	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	1	125/167	5 hrs	#	PA	186
	Finish: Sher-Cryl M770	Sealercoat	1	25	3 hrs	#		78

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat erval	DefStan	VOC
	, , , ,	, , , , , , , , , , , , , , , , , , ,	coats	Per coat (µm)	Min	Max	07-247	g/l
			Area N&O					
INTERIOR WET COMPARTMENTS Colour - Ash Grey BS4800 00A01 or BS381C 676 (Citadel lobbies)								
	Colour -	Ash Grey BS4800	00A01 or BS	381C 676 (Citadel	lobbies)	1		
Acotec	Humidur FP	Ероху	1	400/400	24 hrs	Unlimited	A1	0
International	Primer: Intergard 5000	Primer	1	125/152	24 hrs	#	A1	220
international	Finish: Intergard 1735	Waterbourne Epoxy	1	50/100	12 hrs	#	AI	66
PPG Protective & Marine Coating	Primer: Sigmacover 400	Ероху	1	100/118	16 hrs	#	PA	106
(Cleansing Station)	Finish: PSX 700	Polysiloxane	1	125/139	4.5 hrs	#	FA	120
Sherwin Williams	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	1	125/167	5 hrs	#	PA	186
Protective & Marine Coatings	Finish: Macropoxy M630V2	Ероху	1	75/150	24 hrs	#	17	0

Manufacturer	System	Type	No. Of	NDFT/NWFT Per coat (µm)	20°C F Inte	Recoat rval	DefStan 07-247	VOC g/I
			coats	rei coat (µiii)	Min	Max	07-247	g/i
Sherwin Williams	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	1	125/167	5 hrs	#		186
Protective & Marine Coatings (Magazine Finish)	Finish: Macropoxy M630V2	Ероху	1	75/150	24 hrs	#	PA	0

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat erval	DefStan	VOC
	, , , , , , , , , , , , , , , , , , , ,	.,,,,,	coats	Per coat (µm)	Min	Max	07-247	g/l
		15.17	Area P					
			FERIOR DEC Green BS480					
Acotec	Humidur FP	Ероху	1	400/400	24 hrs	Unlimited	A1	0
Hempel (Cleansing	Primer: Hempadur 45880 MIO 12430	Ероху	1	125/156	7 hrs	#	PA	198
Station)	Finish: Hempadur 45143	Ероху	1	100/167	8 hrs	#		375
luta wa ati a a al	Primer: Intergard 5000	Primer	1	125/152	24 hrs	#	0.4	155
International	Finish: Intergard 1735	Ероху	1	50/100	12 hrs	#	A1	132
International	Primer: Intergard 5000	Primer	1	125/152	24 hrs	#	0.4	155
(Cleansing Station)	Finish: Interfine 979	Polysiloxane	1	125/164	4 hrs	#	A1	165
PPG Protective	Primer: Sigmacover 400	Ероху	1	100/118	16 hrs	3 months	DA	163
& Marine Coating	Finish: Sigmacover 400	Ероху	1	100/118	16 hrs	3 months	PA	163
Sherwin Williams	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	1	125/167	5 hrs	#	PA	186
Protective & Marine Coatings	Finish: Macropoxy M630V2	Ероху	1	75/150	24 hrs	#	17	0

Manufacturer	System	Туре	No. Of	NDFT/NWFT	20°C F Inte		DefStan	VOC	
	, , , , , , , , , , , , , , , , , , , ,	,,,,	coats	Per coat (µm)	Min	Max	07-247	g/l	
	Area Q <u>BATTERY COMPARTMENTS</u> Colour - Ash Grey BS4800 00A01								
	Primer: Intergard 5000	Primer	1	150/183	12 hrs	#		155	
International	Finish: Intergard 1735	Waterborne Epoxy	1	50/100	12 hrs	#	A1	132	
Sherwin	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	1	100/133	4 hrs	#	PA	197	
Williams	Finish: Macropoxy M630V2	Ероху	1	75/150	24 hrs	#		0	

Manufacturer	System	Type	No. Of	NDFT/NWFT		Recoat erval	DefStan	VOC
	,	, ,	coats	Per coat (µm)	Min	Max	07-247	g/l
		CABLE LOCK Coloui	Area R (ERS AND C r – White RAI					
Acotec	Humidur FP	Ероху	1	400/400	24 hrs	Unlimited	A1	0
Chugoku	Bannoh 1500	Epoxy Primer	1	125/171	9 hrs	120 days	PA	286
International	Intergard 5000	Primer	1	150/183	12 hrs	#	A1	155
Jotun	Jotacote Universal N10	Epoxy Primer	2	150/TBC	2 hrs	14 days	A1	239
Sherwin Williams	Macropoxy L524	Ероху	2	125/195	12 hrs	#	PA	296

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat erval	DefStan	VOC
	, , , ,	71	coats	Per coat (µm)	Min	Max	07-247	g/l
	DI	ACKICDEV 8 WAT	Area S	ST TANKS IMO PS	DC.			
	<u>DL</u>	Colour – Grey (n			<u>FC</u>			
	Bannoh 1500	Epoxy Primer	2	160/219	9 hrs	120 days		286
Chugoku	Spot Repair: CMP NOVA 5000 Barrier	MIO Epoxy	1	300/300	12 hrs	7 days	N/A	195
Hempel	Water Ballast: Hempadur Quattro 17634	Epoxy Primer	2	160/222	6 hrs	90 days	N/A	276
Петпрет	Black & Grey Water: Hempadur 85671	Epoxy Phenolic	2	100/147	36 hrs	5 days	IN/A	320
	Water Ballast: Intergard 5000	Primer	2	160/195	12 hrs	3 months		155
International	Black & Grey Water: Interline 850	Epoxy Phenolic	2	125/164	6 hrs	30 days	N/A	212
	Galley Grey Water: Interline 994		3	100/143	44 hrs	25 days		290
	Water Ballast: Balloxy HB Light	Anticorrosive	1	160/195	10 hrs	#		150
Jotun	Black & Grey Water: Tankguard Storage	Epoxy Phenolic	1	150/238	10 hrs	30 days	N/A	310
	Black & Grey Water: Tankguard DW	Ероху	1	150/150	12 hrs	5 days		2
Maker	Corroless EPF	Ероху	1	200	16 hrs	2 days	N/A	20
iviakei	Corroless RF35 Grey	Ероху	1	200	16 hrs	3 days	IN/A	18
PPG Protective & Marine Coatings	Black & Grey Water: Sigmashield 880	Polyamine	1	350	3.5 hrs	14 days	N/A	350
Sherwin Williams Protective & Marine Coatings	Water Ballast Tanks: Macropoxy L524	Ероху	2	160/250	12 hrs	#	N/A	296

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat rval	DefStan	VOC		
	, , , ,		coats	Per coat (µm)	Min	Max	07-247	g/l		
	Area T MACINERY SPACE BILGES Colour – White RAL 9010									
Chugoku	Bannoh 1500	Epoxy Primer	2	125/171	9 hrs	30 days	PA	286		
International	Finish: Intergard 5000	Primer	1	175/213	12 hrs	3 months	A1	155		
Sherwin	Macropoxy L524	Ероху	2	125/195	12 hrs	#		296		
Williams Protective & Marine Coatings	Hygiene Coat: Macropoxy M630V2	Ероху	1	75/150	12 hrs	#	PA	0		

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat rval	DefStan	VOC	
	, , , ,		coats	Per coat (µm)	Min	Max	07-247	g/l	
	AVOAT DIFOCK LIFE		Area U	(OTEM DEE OTAM	22.27.(1112)				
	AVCAT, DIESON, LUB & HYDRAULIC OIL TANKS SYSTEM DEF STAN 80-97 (HIGH SOLIDS) Colour – White (Manufacturers standard colour)								
Chugoku	Epicon T-800	Epoxy Phenolic	2	125/192	16 hrs	21 days	N/A	359	
Hempel	Hempadur 85671	Epoxy Phenolic	3	100/147	36 hrs	21 days	N/A	320	
International	Interline 850	Epoxy Phenolic	2	125/164	6 hrs	30 days	N/A	212	
Jotun	Tankguard Storage	Epoxy Phenolic	1	125/198	10 hrs	30 days	N/A	310	
Maker	Corroless EPF	Ероху	1	200	16 hrs	3 days	N/A	20	
iviakei	Corroless RF35 White	Ероху	1	200	16 hrs	3 days	N/A	34	
PPG Protective & Marine Coatings	Sigmaguard CSF 650	Ероху	1	350/350	24 hrs	20 days	N/A	143	

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)	20°C Recoat Interval		DefStan 07-247	VOC g/l
			coats	rei coat (µiii)	Min	Max	01-241	9/1
Sherwin Williams Protective & Marine Coatings	Масгороху М922	Ероху	2	200	4 hrs	14 days	N/A	143

Manufacturer	System	Туре	No. Of	NDFT/NWFT	20°C Recoat Interval		DefStan	VOC
	•	,,	coats	Per coat (µm)	Min	Max	07-247	g/l
			Area V					
		<u>POTAB</u>	LE WATER	TANKS				
		Colour - White (m	anufacturers	standard colours)				
Hempel	Hempadur 35560	Solvent Free Epoxy	2	200/200	24 hrs	30 days	N/A	0
International	Interline 925	Ероху	1	300/300	18 hrs	3 days	N/A	1
PPG Protective & Marine Coatings	Sigmaguard CSF 585	Ероху	1	300	24 hrs	20 days	N/A	6

Manufacturer	System	No. Type Of		NDFT/NWFT	20°C Recoat Interval		DefStan	VOC
	, , , ,		coats	Per coat (µm)	Min	Max	07-247	g/l
		AQUEOUS FILM-F	Area W	AM (AEEE) TANKS				
	•	Colour – White (m			<u>.</u>			
Chugoku	Epicon T-800	Epoxy Phenolic	2	125/192	16 hrs	21 days	N/A	359
Hempel	Hempadur 85671	Epoxy Phenolic	3	100/147	36 hrs	21 days	N/A	320
International	Interline 704	Ероху	2	125/236	23 hrs	21 days	N/A	425
Jotun	Tankguard DW	Ероху	1	150/150	12 hrs	5 days	N/A	2

Manufacturer	System	Туре	No. Of	NDFT/NWFT Per coat (µm)		Recoat rval	DefStan 07-247	VOC
			coats	Per Coat (µm)	Min	Max	07-247	g/l
Maker	Corroless EPF	Ероху	1	200	16 hrs	2 days	N/A	20
ivianei	Corroless RF35 White	Ероху	1	200	16 hrs	3 days		34
PPG Protective & Marine Coatings	Sigmaguard CSF 650	Ероху	1	350/350	24 hrs	20 days	N/A	143

Manufacturer	System	Туре	No. NDFT/NWFT			Recoat rval	DefStan	VOC
	•	,,	coats	Per coat (µm)	Min	Max	07-247	g/l
			Area X					
	<u>DEMI</u>	NERALISED WAT	ER TANKS (Max Temperature	<u>90°C)</u>			
		Colour – White (m	anufacturers	standard colours)				
Hempel	Hempadur 85671	Epoxy Phenolic	3	100/147	36 hrs	21 days	N/A	320
International	Interline 925	Ероху	1	300/300	18 hrs	3 days	N/A	1
PPG Protective								
& Marine	Sigmaguard CSF 650	Ероху	1	350/350	24 hrs	20 days	N/A	143
Coatings								

Manufacturer	System	Туре	No. Of	NDFT/NWFT	20°C F Inte		DefStan	VOC		
	•	,,	coats	Per coat (µm)	Min	Max	07-247	g/I 420		
			Area Y							
	EPOXY HOLDING PRIMER									
		Colour – See A	nnex D for a	vailable colours						
Hempel	Hempadur 15570	Ероху	1	40/74	#	#	A2	420		
International	Intergard 269	Ероху	1	30/64	6 hrs	#	PA	411		

Manufacturer	System	Туре	No. Of	NDFI/NV/FI		Recoat rval	DefStan 07-247	VOC g/l
			coats	i ei coat (µiii)	Min	Max	01-241	9/1
PPG Protective								
& Marine	Sigmacover 280	Anticorrosive	1	50/88	8 hrs	TBC	A1	432
Coatings								

Manufacturer	System	Туре	No. Of	NDFT/NWFT		Recoat erval	DefStan	VOC
	, , , , , , , , , , , , , , , , , , , ,	, ,,,,	coats	Per coat (µm)	Min	Max	07-247	g/l
			Area Z					
				S METALS & FRP				
		Colour – See A	nnex D for a	vailable colours		1		
Chugoku	Stainless Steel: Bannoh 1500	Epoxy Primer	1	125/171	9 hrs	120 days	PA	286
Hempel	Standard: Hempadur 15553	Ероху	1	50/91	2 hrs	#	A2	388
International	Aluminium, Stainless Steel, Zinc Spray, Galvanise: Intergard 269	Epoxy Primer	1	30/64	6 hrs	#	PA	411
PPG Protective & Marine	Aluminium, Stainless Steel, Zinc Spray, Galvanise: Sigmacover 280	Anticorrosive	1	50/88	8 hrs	3 months	A1	432
Coatings	FRP Indicator Coat: Sigmacover 400	Ероху	2	125/147	16 hrs	#	PA	106
Sherwin Williams Protective & Marine Coatings	Aluminium, Galvanise, Stainless Steel: Macropoxy L425	Epoxy Zinc Phosphate	1	35/58	5 hrs	#	PA	346

Notes:

- 1. The recoat intervals published above are based on the manufacturer's figures quoted for 20°C (Chugoku Paints, Hempel UK, Maker Coating Systems, PPG Protective & Marine Coatings), 23°C (Jotun Coatings, Sherwin Williams Protective & Marine Coatings) and 25°C (International Paints).
- 2. The number of coats stated in the above table, relate to airless spray application to achieve the stated nominal dry film thickness (NDFT). Should brush application be required for touch up and repair then additional coats may be necessary to achieve the required NDFT.
- 3. # = No recoat interval, see Manufacturer's Technical Data Sheet/Application Instructions for requirements.
- 4. It is important to ensure that surfaces are clean and free of contamination when overcoating materials, that have been left exposed, this is especially true for those products with an indefinite recoat interval.

ANNEX C: SUBMARINE SYSTEMS

1. Annex C covers the paint coatings that have been approved for use in submarine areas. The following information is included for each product:

- a. The manufacturer,
- b. The system,
- c. The paint type,
- d. The number of coats required,
- e. The Nominal Dry Film Thickness (NDFT) per coat,
- f. The Nominal Wet Film Thickness (NWFT) per coat,
- g. The minimum and maximum overcoating intervals at 20°C,
- h. The VOC of the product,
- i. The Defence Standard 07-247 category if applicable and,
- j. The BR1326 SMTD category and reference.
- 2. Products highlighted in blue, represent products that do not fully meet the MoD requirements, in this instance <u>DESShips-ENG-TES-husbandry</u> should be contacted to ensure the product is suitable for the intended use.
- 3. DefStan 07-247 references highlighted in grey represent products that are Pending Assessment (PA) fire and toxicity assessment and at current reaction to fire is unknown. Users should consider this when selecting products. Users should consider this when selecting products ensuring that any decision made is captured in the platforms safety case.
- 4. VOC values in a grey box highlight that the VOC exceeds that of the area requirement, users should consider this information when selecting products.

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C Recoat Interval		VOC	DefStan 07-	BR
	·		Coats	Per coat (µm)	Min	Max	g/l	247	1326
			AREA S1						
	PRESSUR	RE HULL & SUPER	STRUCTUR	<u>E PRIMER –</u> Untile	ed Areas				
Hempel Paints Ltd	Hempadur 45880	Ероху	2	175/219	8 hrs	30 days	198	N/A	EXT
International Paint Ltd	Intergard 5000	Primer	1	175/213	12 hrs	2 month s	155	N/A	EXT
Maker Coating Systems Ltd	Corroless EPF	Ероху	2	200/-	16 hrs	3 days	80	N/A	EXT
Sherwin Williams Protective & Marine Coatings	Macropoxy M922M	Ероху	2	200/-	4 hrs	#	146	N/A	EXT

Manufacturer	System	System Type	No. of	NDFT/NWFT	20°C Recoat Interval		VOC	DefStan 07-	BR
	•		Coats	Per coat (µm)	Min	Max	g/l	247	1326
			AREA S2a			_			
	ANTIFOULING SY	YSTEM(S) FOUL RI			<u>)) –</u> Sonai	Dome			
		С	olour - Black			1			
	Primer: Bannoh 1500	Epoxy Primer	1	150/208	9 hrs	120 days	286	N/A	EXT
Chugoku Paints (UK) Ltd	Tie Coat: CMP Bioclean SG R	Epocy Tie Coat	1	100/167	4 hrs	#	385	N/A	EXT
	Finish: CMP Bioclean R	Silicone Elastomer	1	100/154	4 hrs	24 hrs	278	N/A	EXT
	Primer: Hempadur 15570	Ероху	2	125/231	6 hrs	#	406	N/A	EXT
Hempel Paints Ltd	Tie Coat: Hempels Nexus II 27400	Silicone	1	100/175	#	#	400	N/A	EXT
	Finish: Hempaguard X7 89900	Fouling Defence	2	100/143	6 hrs	#	262	N/A	EXT

Manufacturer	System	Туре	No. of		20°C Recoat Interval		VOC	DefStan 07- 247	BR 1326
			Coats	Per coat (µm)	Min	Max	g/l	241	1320
	Primer: Intershield 300	Ероху	2	125/208	7 hrs	14 days	313	N/A	EXT
International Paint Ltd	Tie Coat: Intersleek 737	Silicone	1	100/175	4 hrs	7 days	377	N/A	EXT
	Finish: Intersleek 1100SR	Slime Release	1	150/208	24 hrs	#	248	N/A	EXT
	Primer: Sigmaprime 700	Universal Epoxy	1	125	4 hrs	60 days	313	N/A	EXT
PPG Protective & Marine Coatings	Tie Coat: Sigmaglide 790	Silicone Tie Coat	1	150/190	12 hrs	5 days	187	N/A	EXT
	Finish: Sigmaglide 1290	Silicone Foul Release	1	180/207	#	#	118	N/A	EXT

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT	_	Recoat erval	VOC	DefStan 07- 247	BR 1326
			Coals	Per coat (µm)	Min	Max	g/l	241	1320
			AREA S2b						
	<u>ANTIFOUI</u>	LING SYSTEM(S) S			ar Dome				
		С	olour - Black						
	Primer: Bannoh 1500	Epoxy Primer	1	150/208	9 hrs	120 days	286	N/A	EXT
Chugoku Paints (UK) Ltd	Tie Coat: Bannoh 1500 RZ	Tie Coat	1	100/156	8 hrs	5 days	319	N/A	EXT
	Sea Grandprix 660 HS	SPC AF	1	150/224	5 hrs	#	324	N/A	EXT
	Primer: Hempadur 15570	Ероху	2	125/231	6 hrs	#	406	N/A	EXT
Hempel Paints Ltd	Tie Coat: Hempels Nexus II 27400	Silicone	1	100/175	#	#	400	N/A	EXT
	Hempels AF Olympic + (72950)	SPC AF	2	120/190	8 hrs	#	367	N/A	EXT

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C Recoat Interval		Interval		BR 1326
			Ooats	i ci coat (piii)	Min	Max	3	247	1320
	Primer: Intergard 5000	Primer	1	175/213	12 hrs	2 month s	155	N/A	EXT
International Paint Ltd	Tie Coat: Intergard 263	Epoxy Tie Coat	1	75/132	8 hrs	5 days	379	N/A	EXT
	Finish: Interspeed 6400	SPC AF	2	60/100	6 hrs	#	358	N/A	EXT
PPG Protective & Marine	Primer: Sigmaprime 700	Universal Epoxy	1	150	4 hrs	60 days	313	N/A	EXT
Coatings	Tie Coat: Sigmacover 555	Epoxy Tie coat	1	75	8 hrs	3 day	387	N/A	EXT
	Sigma Ecofleet 530	SPC AF	3	100/167	6 hrs	#	339	N/A	EXT

Manufacturer	System Type		NDFT/NWFT Per coat (µm)	20°C Recoat Interval		VOC	DefStan 07-	BR	
			Coats	Per coat (µm)	Min	Max	g/l	247	1326
			AREA S3						
	PRESSURE HU	LL & EXTERNAL S	SUPERSTRU	<u> ICTURE FINISH</u> –	Untitled a	reas			
		C	olour - Black						
Hempel Paints Ltd	Hempadur 49183	Ероху	1	TBC	TBC	TBC	397	N/A	EXT
						2			
International Paint Ltd	Intergard 5000	Primer	1	125/152	12 hrs	month	155	N/A	EXT
						S			
Maker Coating Systems Ltd	Corroless EPF	Ероху	1	200/-	16 hrs	2 days	80	N/A	EXT

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C F Inte Min	Recoat rval Max	VOC g/l	DefStan 07- 247	BR 1326	
AREA S4 PERISCOPES & MASTS – Visible portions outside the submarine										
Sherwin Williams Protective & Marine Coatings	Macropoxy L425	Epoxy Zinc Phosphate	1	35/-	5 hrs	#	346	N/A	BLI (A0565g)	

Manufacturer System		Туре	No. of Coats	NDFT/NWFT Per coat (µm)		Recoat rval	VOC g/l	DefStan 07- 247	BR 1326
			Coats	rei coat (µiii)	Min	Max	9	241	1320
			AREA S5						
	<u>s</u>	<u>UPERSTRUCTURE</u>	E CASING -	General steelwork					
		C	olour - Black						
International Paint Ltd	Primer: Intergard 5000	Primer	1	175/213	12 hrs	2 month s	155	N/A	See ANNEX D
	Finish: TBC								

Manufacturer	System	Туре	No. of	NDFT/NWFT	20°C Recoat Interval		VOC	DefStan 07-	BR 1326
			Coats	Per coat (µm)	Min	Max	g/l	247	1320
			AREA S6						
		<u>WALKW</u>	AYS ON CA	<u>SING</u> –					
		C	olour - Black						
Hempel Paints Ltd	Primer: Hempadur 45880 MIO 12430	Ероху	1	100/125	7 hrs	6 hrs	168	PA	EXT
Hemper Famis Liu	Finish: Hempels Non- Skid 45340 Type 1	Non Skid	2	200/317	6 hrs	30 days	335	FA	EXT
International Paint Ltd	Primer: Intergard 5000	Primer	1	150/183	12 hrs	4 days	144	TBC	EXT
International Paint Ltu	Finish: TBC						•	IBC	

Manufacturer	System Type	No. of Coats		20°C Recoat Interval		VOC	DefStan 07- 247	BR 1326	
			Coats	Per coat (µm)	Min	Max	g/l	247	1320
			AREA S7						
		<u>INTERN</u>	AL DRY SPA	<u> ICES</u> –					
		C	olour - White						
International Paint Ltd	Primer: Intergard 5000	Primer	1	125/152	12 hrs	#	155	A1	See ANNEX D
	Finish: Intergard 1735	Waterborne Epoxy	1	50/100	12 hrs	#	132		BCI (A4417)

Manufacturer	System	Туре	No. of NDFT/NWFT Coats Per coat (μm)		20°C Recoat Interval		VOC g/l	DefStan 07- 247	BR 1326
				i ci coat (piii)	Min	Max	9,1	2-77	1020
		== 00.45.5	AREA S8						
	INTERNA		•	omplete Re-prese	rvation)				
	_	C	Colour - White		_		1		
International Paint Ltd	Primer: Intergard 5000	Primer	1	125/152	12 hrs	#	155	A1	See ANNEX D
	Finish: Intergard 1735	Waterborne Epoxy	1	50/100	12 hrs	#	132		BCI (A4417)
Sherwin Williams Protective	Macropoxy C425V2	Epoxy Zinc Phosphate	1	125/167	5 hrs	#	186	PA	See ANNEX D
& Marine Coatings	Macropoxy M630V2	Ероху	1	75/-	24 hrs	#	0		BLI (A6830)
					20°C F	Pecnat			

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)		Recoat rval Max	VOC g/l	DefStan 07- 247	BR 1326
	GROUP EXHA	<u>UST VALVES</u> – (C	AREA S9 onsult SDA-	IS-Struc3 due to la	ick of pai	nts)			

Manufacturer	System Type		No. of Coats			Per coat (um) Interval		DefStan 07- 247	BR 1326
				"	Min	Max	g/l		
		_	AREA S10	_		•			
	DSRV SEATING - (No p	ainting should be	attempted w	ithout consultatio	n with SI	DA-IS-Str	uc3)		

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT	_	Recoat rval	VOC	DefStan 07- 247	BR 1326
				Per coat (µm)	Min	Max	g/l	241	1320
			AREA S11						
	INTERIOR PRESSU			-	ks (RR Ap	proved)			
	<u></u>	Colour	- White/Light	Grey	,				
International Paint Ltd (Trafalgar Class Jacket Tank)	Intergard 5000	Primer	2	125/152	12 hrs	3 month	155	N/A	BLI (A5713)
Maker Coating Systems Ltd (Trafalgar Class Hard Tank)	Primer: Corroless EPF	Ероху	1	200/-	16 hrs	2 days	20	N/A	See ANNEX D
,	Finish: TBC								
Maker Coatings Systems Ltd (Trafalgar Class Jacket	Primer: Corroless EPF	Ероху	1	200/-	16 hrs	2 days	20	N/A	See ANNEX D
Tank)	Finish: TBC								
Maker Coating Systems (External Surfaces)	Primer: Corroless EPF	Ероху	1	200/-	16 hrs	2 days	20	N/A	See ANNEX D
,	Finish: TBC								

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C F Inte Min	Recoat rval Max	VOC g/I	DefStan 07- 247	BR 1326
AREA S12 REACTOR COMPARTMENT — Colour - White									
International Paint Ltd (Penetration) (Silver Heat Resistant Aluminium)	Intertherm 50	High Temp Silicone	1-2	25/-	12 hrs	#	495	A2	BLI (A3501)
International Paint Ltd	Primer: Intergard 5000	Primer	1	125/152	12 hrs	#	155	A1	See ANNEX D
	Finish: Intergard 1735	Waterborne Epoxy	1	50/100	12 hrs	#	132		BCI (A4417)

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)		Recoat rval Max	VOC g/l	DefStan 07- 247	BR 1326
		<u>INT</u>	AREA S13 ERIOR DECI olour - Greer						
International Paint Ltd	Primer: Intergard 5000	Primer	1	125/152	12 hrs	#	155	TBC	See ANNEX D
	Finish: TBC								
Sherwin Williams Protectve & Marine Coatings	Primer: Macropoxy C425V2	Epoxy Zinc Phosphate	1	175/233	8 hrs	#	186	TBC	See ANNEX D
	Finish: TBC								

Manufacturer	System Type	No. of	NDFT/NWFT	20°C Recoat Interval		VOC g/I	DefStan 07- 247	BR	
			Coats	Per coat (µm)	Min	Max	g/i	247	1326
		<u>BATTERT</u>	AREA S14 Y COMPAR 34800 00A01						
International Paint Ltd	Primer: Intergard 5000	Primer	1	125/152	12 hrs	#	155	TBC	See ANNEX D
	Finish: TBC								
Sherwin Williams Protective &	Macropoxy C425V2	Epoxy Zinc Phosphate	1	175/233	8 hrs	#	186	PA	See ANNEX D
Marine Coatings	Macropoxy M630V2	Ероху	1	75/-	24 hrs	#	0		BLI (A6833)

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT	20°C Recoat Interval		VOC	DefStan 07- 247	BR
			Coats	Per coat (µm)	Min	Max	g/l	241	1326
			AREA S15						
	MACINE	RY SPACE BILGE			RAFTS				
		Co	olour - Yellov	/					
International Paint Ltd	Intergard 5000	Primer	1	175/213	12 hrs	3 month s	155	A1	BLI (A5713)
International Paint Lts (Finish for Mounted Machinery Rafts)	Primer: Intergard 5000	Primer	1	125/152	12 hrs	3 month s	155	TBC	See ANNEX D
Naits)	Finish: TBC								

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)		Recoat rval	VOC	DefStan 07- 247	BR 1326
			Coals	Per coat (µm)	Min	Max	g/l	241	1320
			AREA S16						
	BULK FUEL & OIL, LU	<u>BE OIL, HYDRAUL</u>	<u> IC & LP AIR</u>	<u>TANKS</u> – Def Sta	n 80-97 (l	High Solid	ds)		
		Colou	ır - White or C	Grey					
Chugoku Paints (UK) Ltd	Cleankeep 5000	Solventfree Epoxy	1	300/300	48 hrs	14 days	0	N/A	BLI (A1687)
Maker Coating Systems Ltd	Primer: Corroless EPF	Ероху	1	200/-	16 hrs	2 days	20	N/A	See ANNEX D
	Finish: TBC								

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C F Inte Min	Recoat rval Max	VOC g/l	DefStan 07- 247	BR 1326
			AREA S17 LE WATER 1	ANKS					

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C Recoat Interval Min Max		VOC g/l	DefStan 07- 247	BR 1326		
AREA S18 SLOP DRAIN TANKS – (Alternatives being sought) Colour - Grey											
Maker Coating Systems Ltd	Primer: Corroless EPF	Ероху	1	200/-	16 hrs	2 days	20	N/A	See ANNEX D		
	Finish: TBC										

Manufacturer	System	Type	No. of Coats	NDFT/NWFT Per coat (μm)	20°C Recoat Interval		VOC	DefStan 07- 247	BR 1326
			Coats	Per coat (µm)	Min	Max	g/l	247	1320
			AREA S19						
		AFFF TANKS - (Supplied wit	h Demin water)					
		Colour	r - (Grey or W	/hite)					
Chugoku Paints (UK) Ltd	Cleankeep 5000	Solvent Free Epoxy	1	300/300	48 hrs	14 days	0	N/A	BLI (A1687)
Maker Coating Systems Ltd	Primer: Corroless EPF	Ероху	1	200/-	16 hrs	2 days	20	N/A	See ANNEX D
	Finish: TBC								

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	_	Recoat rval Max	VOC g/l	DefStan 07- 247	BR 1326
			AREA S20						

<u>DEMINERALISED WATER TANKS (Max Temperature 90°C)</u> – (Inc. Hotwells, Surge, Reserve Feed, Made Water, Reactor Water Storage Tanks)
Consult 'DES SM PG-NavArch3b' for latest approved coatings

Colour - Grey or White

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT	20°C F Inte	Recoat rval	VOC	DefStan 07- 247	BR 1326
			Coais	Per coat (µm)	Min	Max	g/l	241	1320
			AREA S21						
	HOLDING PRIMER – (Blasted steel work)								
Jotun Paints (Europe) Limited	Muki EPS	Ероху	1	20/80	7 hrs	7 days	659	N/A	BLI (A4527)

Manufacturer	acturer System Type		NDFT/NWFT Per coat (µm)	20°C Recoat Interval		VOC	DefStan 07- 247	BR	
			" /	Min	Max	g/l	241	1326	
			AREA S22						
		PRIMERS FOR	NON-FERR	OUS METALS					
International Paints Ltd (Aluminium, Stainless Steel, Zinc Spray & Galvanise)	Intergard 276	Ероху	1	30/64	6 hrs	#	411	A1	BLI, BLP (A7304)
Sherwin Williams Protective & Marine Coatings (Aluminium, Stainless Steel & Galvanise)	Macropoxy L425	Epoxy Zinc Primer	1	35/58	5 hrs	#	346	PA	BLI (A0565g)

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C R Inte	_	VOC g/I	DefStan 07- 247	BR 1326
--------------	--------	------	-----------------	----------------------------	----------------	---	------------	--------------------	------------

AREA S23 HIGH EROSION AREAS

Colour - Black

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)		Recoat rval Max	VOC g/l	DefStan 07- 247	BR 1326
AREA S24 BENEATH TILING									
Maker Coating Systems Ltd	Corroless EPF	Ероху	2	200/-	16 hrs	2 days	20	N/A	EXT
Wessex Resins	UW46 Primer							N/A	EXT
Wessex Resilis	UW 46 Adhesive							IN/A	

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C Recoa Interval Min Ma		DefStan 07- 247	BR 1326	
			AREA S25						
SYSTEM FOR COATING NATURAL RUBBER MOUNTS									
(Applied by mount supplier not to be touched up once finished)									

Manufacturer	System	Туре	No. of	NDFT/NWFT	20°C F Inte	Recoat rval	VOC	DefStan 07-	BR 1326
			Coats	Per coat (µm)	Min	Max	g/l	247	1320
			AREA S26						
INTERNAL NUTS & BOLTS AND TO FILL GAPS BETWEEN CANNING PLATES & LEAD SHIELDING									

Manufacturer	System	Туре	No. of				Recoat rval	VOC	DefStan 07-	BR
			Coats	Coats Per coat (µm)	Min	Max	g/l	247	1326	
			AREA S27							
			WATER TAN							
		Cold	our - Light Gr	ey						
International Paint Ltd	Intergard 5000	Primer	2	160/195	12 hrs	3 month s	155	N/A	BLI (A5713)	
Jotun Paints (Europe) Ltd	Balloxy HB Light	Anti-corrosive	2	160/195	10 hrs	#	150	N/A	BLI (A1156)	

Manufacturer	System	Туре	No. of Coats	NDFT/NWFT Per coat (µm)	20°C Recoat Interval Min Max	VOC g/l	DefStan 07- 247	BR 1326
					WIIII WAX			

AREA S28

LILO / PAYLOAD BAY CHAMBER (Internal)
Consult 'SDA-IS-Struc3b for latest approved coatings

ANNEX D: PRODUCT STOCK NUMBERS (NSNs) AND BR 1326 REFERENCES

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
A&E GROUP									
Enviropeel E170	N/A	N/A	0	10 Kg	8030-99-598-8967				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
		ACOTEC			
Humidur FP	125	N/A	0	TBC	TBC

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
		ALOCIT			
Alocit 28.15	N/A	N/A	0	TBC	99-248-4702
Biofix 561 Lt Black	N/A	N/A	0	7.5 ltrs	99-133-9985

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN			
AQUARIUS MARINE COATINGS LTD								
CopperCoat	N/A	N/A	0	0.5 ltrs	8010-99-298-0192			
CopperCoat	N/A	N/A	0	1 ltrs	8010-99-349-7150			

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN		
ARROW CHEMICALS							
Ensign	N/A	N/A	0	TBC	TBC		

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
BELZONA									
Belzona 1311	N/A	N/A	0	2 Kg	99-598-6837				
BELZONA 1341	N/A	BLI (A0704)	5	5 Kg	99-322-3979				
Belzona 4131 Magma Screed	N/A	N/A	N/A	20 Kg	8030-99-753-8764				
Belzona 4911 Magma TX Conditioner	N/A	N/A	N/A	450 g	8030-99-811-6037				
Belzona 5811 Immersion Grade Beige	N/A	N/A	32	4 ltrs	8010-99-217-6523				
Belzona 5811 Immersion Grade Beige	N/A	N/A	32	16 ltrs	8010-99-847-3518				
Belzona 5811 Immersion Grade Grey	N/A	N/A	32	4 ltrs	8010-99-988-4411				
Belzona 5811 Immersion Grade Grey	N/A	N/A	32	16 ltrs	8010-99-879-5781				
Belzona 5831	N/A	N/A	0	20 ltrs	8010-99-980-0440				
Belzona 9221 Surefoot Grit	N/A	N/A	N/A	2 x 2 Kg	5350-99-436-3070				

Product	Ref	BR 1326	VOC g/l	Pack Size	NSN			
CACTUS INDUSTRIAL								
Kansai Sureseal 1208UWE	N/A	N/A	25	1.125 ltrs	8010-99-847-3498			

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN			
CHUGOKU PAINTS (UK) LTD								
BANNOH 1500 Grey	202a	EXT	286	20 ltrs	8010-99-594-2828			
BANNOH 1500 Red Brown	202b	EXT	286	20 ltrs	8010-99-671-4223			
BANNOH 1500 RZ Black	024b	EXT	319	5 ltrs	8010-99-217-5165			
BANNOH 1500 RZ Black	024b	EXT	319	20 ltrs	8010-99-671-3957			
BANNOH 1500 RZ Grey	024c	EXT	319	5 ltrs	8010-99-851-0865			

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
BANNOH 1500 RZ Grey	024c	EXT	319	20 ltrs	8010-99-476-7885
BANNOH 1500 RZ Plum	024a	EXT	319	5 ltrs	8010-99-499-0158
BANNOH 1500 RZ Plum	024a	EXT	319	20 ltrs	8010-99-993-2082
Camideck Finish Type 1 Black	203	N/A	374	20 ltrs	99-543-0790
Camideck Finish Type 1 Green	N/A	N/A	374	5 ltrs	99-543-0791
Camideck Finish Type 1 Red	N/A	N/A	374	TBC	99-543-0793
Camideck Finish Type 1 White	N/A	N/A	374	5 ltrs	99-541-9583
CAMIDECK Repair Kit Type 1	N/A	N/A	TBC	TBC	8010-99-300-7241
Cleankeep 5000	209	BLI (A1687)	0	20 ltrs	8010-99-846-9828
CMP BIOCLEAN HB Black	210a	N/A	261	20 ltrs	8010-99-157-0240
CMP BIOCLEAN HB Red Brown	210b	N/A	261	20 ltrs	8010-99-976-4197
CMP Bioclean Plus	095	N/A	207	TBC	TBC
CMP BIOCLEAN R Black	211a	EXT	325	16 ltrs	8010-99-447-2539
CMP BIOCLEAN R Red Brown	211b	EXT	325	16 ltrs	8010-99-157-0242
CMP Bioclean SG R	212	N/A	385	TBC	TBC
EPICON T-800 Grey	213b	N/A	359	20 ltrs	8010-99-846-9834
EPICON T-800 Red Brown	213a	N/A	359	20 ltrs	8010-99-753-5350
SEA GRANDPRIX 660 HS - Black	218c	EXT	324	20 ltrs	8010-99-994-0641
SEA GRANDPRIX 660 HS - Brown	218b	EXT	324	20 ltrs	8010-99-362-2214
SEA GRANDPRIX 660 HS - Light Brown	218a	EXT	324	20 ltrs	8010-99-877-2315
SEA GRANDPRIX 1000L Brown	217a	N/A	408	20 ltrs	8010-99-671-5989
SEA GRANDPRIX 1000L Light Brown	217b	N/A	408	20 ltrs	8010-99-350-3772
Spar Varnish	N/A	N/A	433	5 ltrs	8010-99-157-1808
Spot Repair CMP NOVA 5000 Barrier	219	N/A	0	20 ltrs	8030-99-847-0896
UMEGUARD HS Grey	220a	N/A	158	5 ltrs	8010-99-126-9478
UMEGUARD HS Silver	220c	N/A	158	5 ltrs	8010-99-264-0145
UMEGUARD HS White	220b	N/A	158	5 ltrs	8010-99-564-2409

Product	Ref	BR 1326	VOC (g/I)	Pack Size	NSN				
CORROCOAT LIMITED									
Corrocoat Zip E	N/A	N/A	TBC	5 ltrs	8010-99-258-6049				
Corrocoat Zip E	N/A	N/A	TBC	10 ltrs	8010-99-357-9661				
Corrocoat Zip E	N/A	N/A	TBC	20 ltrs	8010-99-879-5783				
Polyglass VE	N/A	N/A	TBC	10 ltrs	8010-99-217-6714				
Polyglass VE	N/A	N/A	TBC	20 ltrs	8010-99-969-5393				
Polyglass VEF	N/A	N/A	TBC	10 ltrs	8010-99-443-6326				
Polyglass VEF	N/A	N/A	TBC	20 ltrs	8010-99-472-2809				
Polyglass VE Hand Applied	N/A	N/A	TBC	5 ltrs	8010-99-887-2418				
Polyglass VE Hand Applied	N/A	N/A	TBC	10 ltrs	8010-99-157-2220				
Polyglass VE Hand Applied	N/A	N/A	TBC	20 ltrs	8010-99-616-1935				
Polyglass Zipcoat	N/A	N/A	TBC	10 ltrs	8010-99-407-7618				
Polyglass Zipcoat	N/A	N/A	TBC	20 ltrs	8010-99-753-9548				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN		
DURIEU S.A							
Durieu Rustol Owatrol Oil	N/A	N/A	750	20 ltrs	8030-14-605-5515		

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN			
HEMPEL PAINTS LTD								
AF GLOBIC 9000 78952 Black 19990	223c	N/A	370	20 ltrs	8010-99-496-6897			
AF GLOBIC 9000 78952 Brown 60600	223b	N/A	370	20 ltrs	8010-99-182-3980			
AF GLOBIC 9000 78952 Red 51110	223a	N/A	370	20 ltrs	8010-99-894-2161			

PAt				
Ref	BR 1326	VOC (g/l)	Pack Size	NSN
		_		8010-99-593-8923
				8010-99-753-1967
				8010-99-671-3559
				8010-99-943-1152
		_		8010-22-626-9620
		_		8010-99-310-1262
				8010-99-471-1920
				8010-99-535-5832
				8010-99-602-7280
				8010-99-414-4162
				8010-99-350-3748
				8010-99-803-7233
				8010-99-479-5449
				8010-99-264-0387
				TBC
238a		320	20 ltrs	8010-99-980-9800
238b	N/A	320	20 ltrs	8010-99-864-6001
240a	N/A	180	18 ltrs	8010-99-671-3685
240b	N/A	180	18 ltrs	8010-99-861-4230
241b	N/A	276	20 ltrs	8010-33-210-7050
241a	N/A	276	20 ltrs	8010-33-210-7049
243a	EXT	262	20 ltrs	8010-22-635-5462
243b	EXT	262	20 ltrs	8010-33-213-1342
NI/A	N/A	287	5 ltre	8010-99-217-5181
IN/A	IN/A	201	5103	0010-33-217-3101
247b	N/A	265	20 ltrs	8010-99-269-5072
247a	N/A	265	20 ltrs	8010-99-846-3921
246	N/A	259	20 ltrs	8010-99-850-1509
TBC	EXT	365	TBC	TBC
N/A	N/A	N/A	N/A	99-471-2960
N/A	N/A	430	5 ltrs	99-224-5783
061	EXT	400	20 ltrs	8010-99-969-4772
N/A	N/A	347	5 ltrs	99-351-4222
258	N/A	335	20 ltrs	8010-99-670-9581
N/A	N/A	347	5 ltrs	99-323-1118
259	EXT	335	20 ltrs	8010-99-480-7979
468a	N/A	380	20 ltrs	8010-99-157-4045
468b	N/A	380	5 ltrs	8010-99-296-4348
468c	N/A	380	5 ltrs	8010-99-847-8033
468d	N/A	380	20 ltrs	8010-99-472-3498
468e	N/A	380	5 ltrs	8010-99-245-8686
	240a 240b 241b 241a 243a 243b N/A 247b 247a 246 TBC N/A N/A N/A 061 N/A 258 N/A 259 468a 468b 468c 468d	227a N/A 227b N/A 229c EXT 230a N/A 231b N/A 231c N/A 231c N/A 231c N/A 231e N/A 231e N/A 233 EXT 234 EXT 234 EXT 232 EXT N/A EXT 238a N/A 238b N/A 240a N/A 240b N/A 241b N/A 241a N/A 243a EXT N/A N/A 247a N/A 247a N/A N/A N/A N/A N/A N/A N/A 258 N/A N/A N/A 259 EXT 468a N/A 468d N/A	227a N/A 388 227b N/A 388 229c EXT 430 230a N/A 0 230b N/A 0 231c N/A 330 231c N/A 330 231a N/A 330 231b N/A 330 233 EXT 220 234 EXT 198 234 EXT 198 234 EXT 198 234 EXT 198 232 EXT 320 238b N/A 18	227a N/A 388 5 ltrs 227b N/A 388 20 ltrs 229c EXT 430 5 ltrs 230a N/A 0 20 ltrs 230b N/A 0 19.4 ltrs 231c N/A 330 5 ltrs 231c N/A 330 5 ltrs 231c N/A 330 5 ltrs 231b N/A 330 5 ltrs 233 EXT 220 5 ltrs 234 EXT 198 5 ltrs 234 EXT 198 20 ltrs 232 EXT 220 5 ltrs 238 N/A 320 20 ltrs 238a N/A 320 20 ltrs

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
Hempels Pro Acrylic 55883 Pigeon Blue	468f	N/A	380	20 ltrs	8010-99-217-7447
Hempels Zinc Primer 16490	N/A	N/A	567	TBC	8010-22-615-7231

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN		
HMG							
Architectural Polyester 827 Series	N/A	N/A	TBC	TBC	TBC		

Product	Ref	BR 1326	VOC (g/I)	Pack Size	NSN				
INDESTRUCTIBLE PAINTS									
CDCR2 Deck Coating Black	N/A	N/A	480	4 ltrs	8010-99-493-5807				
CDCR2 Deck Coating Black	N/A	N/A	480	12 ltrs	8010-99-865-8970				
CDCR2 Deck Coating Blue	N/A	N/A	480	4 ltrs	8010-99-191-1639				
CDCR2 Deck Coating Blue	N/A	N/A	480	12 ltrs	8010-99-616-2200				
CDCR2 Deck Coating CAT	N/A	N/A	TBC	1 ltrs	8010-99-847-6608				
CDCR2 Deck Coating Grey	N/A	N/A	480	4 ltrs	8010-99-959-6403				
CDCR2 Deck Coating Grey	N/A	N/A	480	12 ltrs	8010-99-403-4431				
CDCR2 Deck Coating White	N/A	N/A	480	4 ltrs	8010-99-157-3122				
CDCR2 Deck Coating White	N/A	N/A	480	12 ltrs	8010-99-918-6159				
IP3-6700 Epoxy Primer Green	N/A	N/A	350	1 ltrs	TBC				
IP3-6700 Epoxy Primer Green	N/A	N/A	350	5 ltrs	TBC				
IP3-6971 Epoxy Finish	N/A	N/A	420	1 ltrs	8010-99-436-3103				
IP3-6971 Epoxy Finish	N/A	N/A	420	5 ltrs	8010-99-868-0774				
Ipstrip 500	N/A	N/A	N/A	5 KG	8010-99-564-1047				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN					
INTERNATIONAL										
Interfine 629 HS Black	286a	N/A	336	5 ltrs	8010-99-375-3200					
Interfine 629 HS BS381C 225	286b	N/A	336	5 ltrs	8010-99-957-7410					
Interfine 629 HS BS381C 537	286c	N/A	336	5 ltrs	8010-99-535-9034					
Interfine 629 HS Dark Weather Work Grey	TBC	N/A	339	5 ltrs	8010-99-959-5324					
Interfine 629 HS Dark Weather Work Grey	TBC	N/A	339	20 ltrs	8010-99-258-5551					
Interfine 629 HS Dazzle Grey	TBC	N/A	339	5 ltrs	8010-99-564-1369					
Interfine 629 HS Dazzle Grey	TBC	N/A	339	20 ltrs	8010-99-564-1371					
Interfine 629 HS Light Weather Work Grey	286d	N/A	339	5 ltrs	8010-99-920-5440					
Interfine 629 HS Light Weather Work Grey	TBC	N/A	339	20 ltrs	8010-99-156-9062					
Interfine 629 HS Medium Sea Grey	TBC	N/A	339	5 ltrs	8010-99-380-1890					
Interfine 629 HS Medium Sea Grey	TBC	N/A	339	20 ltrs	8010-99-940-7153					
Intergard 1735 WB BS4800 00A01	289a	N/A	132	5 ltrs	8010-99-255-0527					
Intergard 1735 WB BS381C 640	297	BCI (A7275)	132	5 ltrs	8010-99-702-0607					
Intergard 1735 WB BS4800 14C39	289b	N/A	132	5 ltrs	8010-99-483-1994					
Intergard 1735 Light Grey	289	BCI (A4417)	132	5 ltrs	8010-99-615-7042					
Integrard 1735 White	289	N/A	132	TBC	TBC					
Intergard 263 Tie Coat Light Grey	290a	N/A	379	20 ltrs	8010-99-133-3854					
Intergard 269 Protective Primer	291a	N/A	411	20 ltrs	8010-99-983-0743					
Intergard 276 Grey	292a	BLI, BLP (A7304)	411	20 ltrs	8010-66-158-8437					
Intergard 276 White	292b	BLI, BLP (A7304)	411	20 ltrs	8010-99-564-0695					
Intergard 740 Black	N/A	N/A	420	5 ltrs	99-488-7443					
Intergard 740 Black ECY999/A	294a	N/A	420	20 ltrs	8010-99-285-3824					

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
Intergard 740 BS381C 640	294b	N/A	420	5 ltrs	8010-99-182-2627
Intergard 740 Green	N/A	N/A	420	20 ltrs	99-262-7677
Intergard 740 Red Oxide	N/A	N/A	420	5 ltrs	99-377-5457
Intergard 740 Signal Red	N/A	N/A	420	20 ltrs	8010-99-277-2965
Intergard 740 White	N/A	N/A	420	5 ltrs	99-773-8674
Intergard 740 Yellow	N/A	N/A	420	5 ltrs	99-969-1037
Intergard 5000 Aluminium	293e	N/A	220	20 ltrs	8010-99-846-1310
Intergard 5000 Black	293a	EXT	155	20 ltrs	8010-99-345-8079
Intergard 5000 Buff	293c	N/A	155	20 ltrs	8010-99-156-8012
Intergard 5000 BS 4800 00A01	293b	BLI (A5713)	155	5 ltrs	8010-99-000-5256
Intergard 5000 Green	293f	BLI (A5713)	155	5 ltrs	8010-99-555-1384
Intergard 5000 White	293d	BLI (A5713)	155	20 ltrs	8010-99-366-6762
Interlac 678	N/A	N/A	373	5 ltrs	99-328-9646
Interfine 878	N/A	N/A	246	TBC	TBC
Interfine 979	N/A	N/A	165	TBC	TBC
Interline 704	299	N/A	385	20 ltrs	8010-99-555-6072
Interline 850 Grey	300b	N/A	212	20 ltrs	8010-99-690-8481
Interline 850 White	300a	N/A	212	20 ltrs	8010-99-669-8513
Interline 925	301	N/A	1	20 ltrs	8010-99-131-8010
Interline 925 Cream	302	N/A	1	20 ltrs	8010-99-216-8379
Interline 994 Buff	303d	N/A	290	20 ltrs	8010-99-391-4659
Interline 994 Buff	303c	N/A	290	5 ltrs	8010-99-379-1407
Interline 994 Grey	303b	N/A	290	20 ltrs	8010-99-238-9885
Interline 994 Grey	303a	N/A	290	5 ltrs	8010-99-258-5403
Interplus 4101 Yellow	N/A	N/A	N/A	25 ltrs	8030-99-846-2819
Interplus 4103 Yellow	N/A	N/A	N/A	25 ltrs	8030-99-369-2168
Interpon D1036 Satin (70)	N/A	N/A	TBC	TBC	TBC
Interpon Redux Plus AL258F	N/A	N/A	TBC	TBC	TBC
Intershield 300	306	EXT	386	10 ltrs	8010-99-151-9594
Intershield 851 Black	307a	N/A	169	10 ltrs	TBC
Intershield 851 BS381C 640	307b	N/A	169	20 ltrs	8010-99-391-0953
Intershield 852 Black	308a	N/A	134	5 ltrs	8010-99-250-1864
Intershield 852 BS381C 632	308b	N/A	134	5 ltrs	8010-99-149-8996
Intershield 852 BS381C 640	308c	N/A	134	5 ltrs	8010-99-583-1344
Intershield 852 Green	308e	N/A	134	5 ltrs	8010-99-871-6360
Intershield 852 Red	308f	N/A	134	5 ltrs	8010-99-666-9269
Intershield 852 White	308g	N/A	134	5 ltrs	8010-99-968-9269
Intersleek 737 Grey	312	EXT	377	10 ltrs	8010-99-396-1959
Intersleek 737 Grey	312	EXT	377	10 ltrs	8010-99-918-1064
Intersleek 1100SR Black	309	EXT	248	10 ltrs	8010-99-615-7741
Intersleek 1100SR Black	310	EXT	248	10 ltrs	8010-99-841-5218
	N/A	N/A	377	20 ltrs	
Intersleek 7180 Red Brown					99-593-3810
Intersmooth 7460	313 316	N/A EXT	425	20 ltrs	8010-99-216-8317
Interspeed 6400 Intertherm 50	318	BLI (A3501)	358 495	20 ltrs 6 ltrs	8010-33-209-1579 8010-99-969-0549
Intertherm 891	N/A	N/A	425	5 ltrs	8010-99-988-8802
Intertherm 891	N/A	N/A	425	20 ltrs	8010-99-753-8906
Interzinc 22	N/A	BLI (A8849)	470	14 ltrs	99-927-5431
Interzinc 72 Blue	N/A	N/A	410	10 ltrs	8010-99-981-4272
	N/A	N/A	410		
Interzinc 72 Grey	IN/A	IN/A	410	10 ltrs	8010-99-993-5751

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
JOTUN PAINTS (EUROPE) LTD									
Balloxy HB Light Green	320a	BLI (A1156)	150	18 ltrs	8010-17-108-7825				
Hardtop CA BS381C 676	321a	N/A	340	5 ltrs	8010-99-846-3401				
Hardtop CA BS381C 676	321b	N/A	340	20 ltrs	8010-99-368-1686				
Hardtop CA BS4800 00A01	321c	N/A	340	5 ltrs	8010-99-577-8447				
Hardtop CA BS4800 00A01	321d	N/A	340	20 ltrs	TBC				
Hardtop Optima BS381C 676	322a	N/A	215	5 ltrs	8010-99-992-1998				
Hardtop Optima BS381C 676	322b	N/A	215	20 ltrs	8010-99-436-0000				
Jota Armour BS381C 640	323	N/A	70	10 ltrs	8010-99-690-8235				
Jota Armour AS BS381C 640	324	N/A	70	20 ltrs	8010-99-226-7300				
Jotacote Universal N10 Red	003a	N/A	239	20 ltrs	8010-99-754-5667				
Jotacote Universal N10 Grey	003b	N/A	239	20 ltrs	8010-99-407-9318				
Jotacote Universal N10 White	003c	N/A	239	20 ltrs	8010-99-616-2454				
Jotamastic 80 Aluminium Red Tone	327a	N/A	145	20 ltrs	8010-99-235-5945				
Jotamastic 80 Aluminium Red Tone	327b	N/A	145	5 ltrs	8010-99-226-7124				
Jotamastic 87 Grey	328	N/A	150	5 ltrs	TBC				
Jotamastic 87 Red Tone	329	N/A	150	6ltrs	TBC				
Marathon IQ 2	146	N/A	42	TBC	TBC				
Muki EPS Red	332a	BLI (A4527)	610	18.5 ltrs	8010-99-564-0809				
Safeguard Universal ES Plum	336	N/A	330	18 ltrs	8010-99-671-3575				
Seaquantum Classic S Dark Red	340	N/A	460	20 ltrs	8010-99-156-7984				
Seaquantum Ultra S Dark Red	342	N/A	460	20 ltrs	8010-99-690-8855				
Seaquest Red	343	N/A	247	18.45 ltrs	8010-99-937-0885				
Spontan Varnish	N/A	N/A	470	5 ltrs	99-161-6220				
Tankguard DW Light Grey	345a	N/A	2	15 ltrs	8010-99-241-9602				
Tankguard DW White	345c	N/A	2	15 ltrs	8010-99-846-3419				
Tankguard Storage Light Grey	348	N/A	310	18.8 ltrs	8010-99-156-7988				
Tankguard Storage Light Red	349	N/A	310	18.8 ltrs	8010-99-359-5632				
Tankguard Storage Red	350	N/A	310	18.8 ltrs	8010-99-959-5076				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
MAKER COATING SYSTEMS LTD									
CORROLESS CCI 355	374	N/A	N/A	20 Kg	9150-99-676-5736				
CORROLESS EPF Black	376	EXT	80	5 ltrs	8010-99-212-7555				
CORROLESS EPF Buff	375	N/A	80	5 ltrs	8010-25-150-0972				
CORROLESS EPF Silver grey	375	BLI (A8430)	80	5 ltrs	TBC				
CORROLESS RF35 Grey	378b	N/A	93	5 ltrs	8010-99-337-0778				
CORROLESS RF35 White	378c	N/A	93	5 ltrs	8010-25-150-0973				
Zinga	N/A	N/A	537	5 Kg	99-884-0220				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
N A ROBSON									
Back To Nature VIII	N/A	N/A	N/A	TBC	99-361-6273				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN			
PARKER CHOMERICS								
Cho-Shield 610	N/A	N/A	591	7 ltrs	5999-01-703-3871			

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
PPG PROTECTIVE & MARINE COATINGS									
Ameron PSX 700 BS4800 14C39	368	N/A	164	5 ltrs	8010-17-113-6169				
Ameron PSX 700 White	369	N/A	164	5 ltrs	8010-17-113-5689				
Envirocron PCS P4 Series	N/A	N/A	TBC	TBC	TBC				
Sigma Ecofleet 530 Black	412	EXT	339	20 ltrs	8010-99-375-0408				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
Sigma Ecofleet 530 Brown	413	EXT	339	20 ltrs	8010-99-996-2266
Sigma Ecofleet 530 Red Brown	414	EXT	339	20 ltrs	8010-99-153-6929
Sigmacover 280 LT 7417 Yellow	404	N/A	432	20 ltrs	8010-99-569-7697
Sigmacover 400 Black	419a	N/A	106	20 ltrs	8010-99-507-5313
Sigmacover 400 Blue	419d	N/A	106	20 ltrs	8010-99-157-1462
Sigmacover 400 Bright Yellow	419e	N/A	106	20 ltrs	8010-99-671-6874
Sigmacover 400 Brunswick Green	419f	N/A	106	20 ltrs	8010-99-157-1463
Sigmacover 400 Grey	419c	N/A	106	20 ltrs	8010-99-156-8080
Sigmacover 400 Red	419g	N/A	106	20 ltrs	8010-99-847-2868
Sigmacover 400 Steel	419h	N/A	106	20 ltrs	8010-99-320-1413
Sigmacover 400 Storm	419i	N/A	106	20 ltrs	8010-99-564-3846
Sigmacover 400 White	419b	N/A	106	20 ltrs	8010-99-156-8092
Sigmacover 555	138	N/A	387	TBC	TBC
Sigmadur 540 BS381C 676	423a	N/A	411	20 ltrs	8010-99-671-3651
Sigmadur 540 Extra Dark Sea Grey	423b	N/A	411	20 ltrs	8010-99-846-3541
Sigmaglide 790	405	EXT	187	20 ltrs	8010-99-406-0976
Sigmaglide 1290	424	EXT	118	TBC	8010-99-217-0543
Sigmaguard CSF 585 Blue	428	N/A	6	20 ltrs	8010-17-120-3206
Sigmaguard CSF 650 Grey	429a	N/A	143	20 ltrs	8010-99-489-1723
Sigmaguard CSF 650 White	429b	N/A	143	20 ltrs	8010-99-376-9810
Sigmaguard CSF 650 Red Brown	429c	N/A	143	20 ltrs	8010-99-902-6226
Sigmaprime 700	N/A	EXT	313	TBC	TBC
Sigmarine 42	N/A	N/A	393	1 ltr	8010-99-364-1912
Sigmarine 42	N/A	N/A	393	5 ltrs	8010-99-157-1792
Sigmashield 880 Black	396	N/A	207	20 ltrs	8010-99-871-5235
Sigmashield 1200	147	N/A	143	TBC	TBC
Sigmatherm 500	N/A	N/A	600	5 ltrs	8010-99-858-6097
Sigmatherm 500	N/A	N/A	600	20 ltrs	8010-99-371-3802
Sigmazinc 19	N/A	N/A	584	2 ltrs	99-152-6131
T-Phos 53 Pre-treatment	N/A	N/A	TBC	TBC	TBC

Product	Ref	BR 1326	VOC (g/I)	Pack Size	NSN				
SHERWIN-WILLIAMS PROTECTIVE & MARINE COATINGS									
Acrolon 1850 White	81	N/A	345	5 ltrs	8010-99-217-7329				
Duraplate 301W Grey	66	BLI, LP (A8731)	100	4 ltrs	8010-99-157-4065				
Duraplate 301W Grey	66	BLI, LP (A8731)	100	16 ltrs	8010-99-355-5806				
Epidek M339	434	N/A	250	2 ltrs	8010-99-383-4334				
Epidek M339 Extra Dark Sea Grey	434a	N/A	250	20 ltrs	8010-99-215-4495				
Epidek M377 BS381C 632	435	N/A	330	4 ltrs	8010-99-777-8689				
Epidek M377 Green	N/A	N/A	330	4 ltrs	99-777-8691				
Epidek M377 Non-Skid Type 1 Black	436	N/A	330	4 Itrs	8010-99-777-8692				
Epidek M377 White	N/A	N/A	330	4 Itrs	99-777-8690				
Kem-Kromik 155	N/A	N/A	410	5 ltrs	8010-99-753-8892				
Kem-Kromik 155	N/A	N/A	410	20 ltrs	8010-99-184-8658				
Kem-Kromik A165 Silicone Alkyd BS381C 676	438	N/A	407	5 ltrs	8010-99-982-2604				
Macropoxy C425V2 Light Grey	440	BLI (A6836)	186	5 ltrs	8010-99-786-7949				
Macropoxy C425V2 Light Grey	440	BLI (A6836)	186	20 ltrs	8010-99-126-6377				
Macropoxy C425V2 Off White	441	BLI (A6837)	186	20 ltrs	8010-99-133-8714				
Macropoxy L425	444	BLI (A0565g)	346	5 ltrs	8010-99-777-8688				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
Macropoxy L524 White	446	N/A	296	4 ltrs	8010-99-564-2934
Macropoxy L524 Grey	446	N/A	296	TBC	TBC
Macropoxy M111 Red Oxide	448	BLI (A0662)	383	5 ltrs	8010-99-884-5957
Macropoxy M262	450	N/A	354	5 ltrs	8010-99-133-8713
Macropoxy M630V2 Black	452	N/A	0	5 ltrs	8010-99-739-8402
Macropoxy M630V2 BS381C 676	453a	BLI (A6833)	0	5 ltrs	8010-99-131-6908
Macropoxy M630V2 BS4800 00A01	454	BLI (A6833)	0	5 ltrs	8010-99-535-5105
Macropoxy M630V2 BS4800 14C39	453	N/A	0	5 ltrs	8010-99-255-5237
Macropoxy M630V2 Holly Green	TBC	N/A	0	20 ltrs	99-671-6651
Macropoxy M630V2 Fathom Blue	TBC	N/A	0	20 ltrs	99-753-8430
Macropoxy M630V2 Dark Admiralty Grey	TBC	N/A	0	20 ltrs	99-868-4125
Macropoxy M630V2 White	TBC	BLI (A6830)	0	TBC	TBC
Macropoxy M922 White	456	N/A	143	TBC	TBC
Macropoxy M922M Mastic Aluminium	457	EXT	146	4 ltrs	8010-99-495-3873
Mordant Wash L703	N/A	N/A	307	5 ltrs	6810-99-861-9824
Sher-Cryl M770	N/A	N/A	78	TBC	TBC
Sherwin M671 Medium Grey	463	N/A	380	5 ltrs	8010-99-872-1746
Sherwin M671 Medium Grey	463	N/A	380	20 ltrs	8010-99-862-7354

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
Subsea Industries									
Staingard PF	152	N/A	0	TBC	TBC				
Ecoshield	149	N/A	240	TBC	TBC				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN				
TRIMITE									
P9201	N/A	N/A	TBC	TBC	TBC				
S59 Topcoat	N/A	BLI, NF (A2009)	580	5 ltrs	8010-99-564-4008				
Sp59 Primer	N/A	N/A	TBC	5 ltrs	8010-99-378-5631				
Trimite D00341 Matt Black	N/A	N/A	538	5 ltrs	8010-99-354-1492				
Trimite D00387 Matt Brown	N/A	N/A	538	5 ltrs	8010-99-579-8491				
Trimite D00389 Matt DK Sandstone	N/A	N/A	538	5 ltrs	8010-99-894-2220				
Camo	IN/A	IN/A	556	5 105	0010-99-094-2220				
Trimite D00355 Matt Grey Beige Ral	N/A	N/A	538	5 ltrs	8010-99-994-0685				
Trimite D00347 Matt Light Stone	N/A	N/A	538	5 ltrs	8010-99-671-8238				
Trimite D00294 Matt Nato Green	N/A	N/A	538	5 ltrs	8010-99-959-6392				
Trimite D00357 Matt Tan	N/A	N/A	538	5 ltrs	8010-99-226-7983				
Trimite D00386 Matt UK Army Brown	N/A	N/A	538	5 ltrs	8010-99-157-3098				
Trimite D00371 Matt Yellow Olive	N/A	N/A	538	5 ltrs	8010-99-870-3865				

Product	Ref	BR 1326	VOC (g/l)	Pack Size	NSN
WESSEX RESINS					
UW 46 Adhesive	N/A	EXT	TBC	150 Kg	8040-99-297-7593
UW46 Primer	N/A	EXT	TBC	3 Kg	8040-99-593-3008

ANNEX E: NAVAL SHIPS SUPPORT PAINT TABLE

Ship Name	Below Water	Topsides	Weather Decks	Tanks	Internals
		AIRCRAFT	CARRIERS		
HMS QNLZ	Hempel	Hempel	Hempel	International	Sherwin Williams
HMS PWLS	Hempel	Hempel	Hempel	International	Sherwin Williams
		TYP	E 45		
HMS Daring	International	International	International	International	International
HMS Dauntless	International	International	International	International	International
HMS Diamond	International	International	International	International	International
HMS Dragon	International	International	International	International	International
HMS Defender	International	International	International	International	International
HMS Duncan	International	International	International	International	International
		ТҮР	E 23		
HMS Argyll	International	International	International	International	International
HMS Lancaster	International	International	International	Sherwin Williams	International
HMS Iron Duke	International	International	International	Sherwin Williams	International
HMS Westminster	Sherwin Williams	Sherwin Williams	Sherwin Williams	Sherwin Williams	Sherwin Williams
HMS Northumberland	International	International	International	Sherwin Williams	International
HMS Richmond	Hempel	International	International	International	International
HMS Somerset	International	International	International	International	International
HMS Sutherland	International	International	International	International	International
HMS Kent	International	International	International	Sherwin Williams	International
HMS Portland	Hempel	International	International	International	Sherwin Williams
HMS St Albans	Sherwin Williams	International	Sherwin Williams	International	International

Ship Name	Below Water	Topsides	Weather Decks	Tanks	Internals
		ALBION	I CLASS		
HMS Albion	International	Sherwin Williams	Sherwin Williams	Sherwin Williams	Sherwin Williams
HMS Bulwark	Hempel	International	Sherwin Williams	Sherwin Williams	Sherwin Williams
	I	RIVER	CLASS		
HMS Tyne (Batch 1)	International	International	International	International	International
HMS Severn (Batch 1)	International	International	International	International	International
HMS Mersey (Batch 1)	International	International	International	International	International
HMS Forth (Batch 2)	International	International	International	International	International
HMS Medway (Batch 2)	International	International	International	International	International
HMS Trent (Batch 2)	International	International	International	International	International
HMS Tamar (Batch 2)	International	International	International	International	International
HMS Spey (Batch 2)	International	International	International	International	International
	<u>I</u>	HUNT	CLASS	I	
HMS Brocklesby	Hempel	Sherwin Williams	Sherwin Williams	Sherwin Williams	Sherwin Williams
HMS Ledbury	International	Sherwin Williams	Sherwin Williams	Sherwin Williams	Sherwin Williams
HMS Middleton	Hempel	Hempel	Sherwin Williams	Jotun	Sherwin Williams
HMS Chiddingfold	Hempel	Hempel	Sherwin Williams	International	Sherwin Williams
HMS Hurworth	International	Sherwin Williams	Sherwin Williams	Sherwin Williams	Sherwin Williams
HMS Cattistock	Hempel	Sherwin Williams	Sherwin Williams	Sherwin Williams	Sherwin Williams

Ship Name	Below Water	Topsides	Weather Decks	Tanks	Internals	
SANDOWN CLASS						
HMS Penzance	Hempel	International	International	International	International	
HMS Pembroke	International	International	International	Jotun	International	
HMS Grimsby	Hempel	International	International	International	International	
HMS Bangor	Hempel	International	International	International	International	
HMS Ramsey	International	International	International	International	International	
HMS Blyth	Hempel	International	International	International	International	
HMS Shoreham	Hempel	International	International	International	International	

ANNEX F: WARPAINT APPROVAL Form

Warpaint Approval Request Form

Date of Request:	(dd/mm/yyyy)
Manufacturer:	(Name)
Point of Contact:	(Name and Email Address)
Product Name:	(Name and any Identifiers)
New Product:	(If the product is new, please outline why it should be assessed and confirm if it forms part of a system)
Replacement	(If the product is meant to replace one currently in Warpaint please give details of said
Product:	product)
Type of Paint:	(Epoxy, Primer ETC)

Documentation Required for Submission	(√)
Technical Data Sheet / Product Data Sheet (TDS/PDS)	
Safety Data Sheet / Material Safety Data Sheet (SDS/MSDS)	
Application guide	
Submission Form	

Additional Information				
(Is there any additional information that you would like to provide to support this submission?)				

Areas for Use (Please I	lighlight/Circle the areas that the pro	oduct is intended for use in)
Specialist Area (ANNEX A)	Ships (ANNEX B)	Submarines (ANNEX C)
A1 - Antifouling for "Archer" class & Yachts	A&B - BELOW WATER HULL PRIMER	S1 - PRESSURE HULL & EXTERNAL SUPERSTRUCTURE PRIMER
A2 - Rudder, Stabilisers & "A" Frames (Corrosion and Erosion)	C - ANTIFOULING FINISH (Self Polishing – SPC)	S2 - ANTIFOULING SYSTEM(S) / FOUL RELEASE / DEFENCE (FRC / FD)
A3 - Rudder, Stabilisers & "A" Frames (Cavitation Protection)	D - ANTIFOULING SYSTEM (Foul Release – FRC 5+ yr life)	S3 - PRESSURE HULL & EXTERNAL SUPERSTRUCTURE FINISH
A4 - Hull (Underwater-applied coatings) General Repair	F - BOOTTOP ANTIFOULING FINISH (SPC)	S4 - PERISCOPES & MASTS
A5 - Hull – Link Coats for Foul Release Paint	G&H - ABOVE WATER HULL & SUPERSTRUCTURE & PRIMER	S5 - SUPERSTRUCTURE CASING
A6 - HPSW Internal Coating for Intake Pipework	J - ABOVE WATER HULL & SUPERSTRUCTURE FINISH	S6 - WALKWAYS ON STEEL CASING
A7 - Peelable Corrosion-Inhibiting Encapsulating Membrane	K - FLIGHT & WEATHERDECK SYSTEMS – DEF STAN 80-134	S7 - INTERNAL DRY SPACES
A8 - Seawater Ballast Tank Spot Repair	L&M - INTERIOR DRY COMPARTMENTS	S8 - INTERIOR WET COMPARTMENTS
A9 - Flight Deck / Deck Markings	N&O - INTERIOR WET COMPARTMENTS	S9 - GROUP EXHAUST VALVES
A10 - LCU & LVCP – CARC & IRR A/W Hull Finish	P - INTERIOR DECKS	S10 - DSRV SEATING
A11 - Navigation Light Enclosures	Q - BATTERY COMPARTMENTS	S11 - INTERIOR PRESSURE HULL SURFACE
A12 - Instruments & Electronic Equipment Panels	R - CABLE LOCKERS & COFFERDAMS	S12 - REACTOR COMPARTMENT
A13 - Galvanised Steel & Zinc Metal Sprayer (Repair)	S - BLACK/GREY & WATER BALLAST TANKS IMO PSPC	S13 - INTERIOR DECKS
A14 - Woodwork (High Gloss, Clear, Protective Finish)	T - MACHINERY SPACE BILGES	S14 - BATTERY COMPARTMENTS
A15 - Corrosion Inhibitor Grease	U - AVCAT, DIESO, LUB & HYDRAULIC OIL TANKS SYSTEM DEF STAN 80-97 (HIGH SOLIDS)	S15 - MACHINERY SPACE BILGES & MOUNTED MACHINERY RAFTS
A16 - Conductive Glands	V - POTABLE WATER TANKS	S16 - BULK FUEL & OIL, LUBE OIL, HYDRAULIC & LP AIR TANKS
A17 - High Resistant Coatings (Below 175°C)	W - AQUEOUS FILM-FORMING FOAM (AFFF) TANKS	S17 - POTABLE WATER TANKS
A18 - High Resistant Coatings (Above 250°C)	X - DEMINERALISED WATER TANKS (Max Temperature 90°C)	S18 - SLOP DRAIN TANKS
A19 - High Resistant Coatings (Above 400°C)	Y - EPOXY HOLDING PRIMER	S19 - AFFF TANKS
A20 - System for Coating Natural Rubber Mounts	Z - PRIMERS FOR NON-FERROUS METALS & FRP	S20 - DEMINERALISED WATER TANKS (Max Temperature 90°C)
A21 - Paint Remover		S21 - HOLDING PRIMER (blasted steel work)
A22 - Rust Stain Remover		S22 - PRIMERS FOR NON-FERROUS METALS
A23 - SMTDUNIQUE Immersed Areas – Pumps ETC		S23 - HIGH EROSION AREAS
A24 - Mordant Reagent		S24 - BENEATH TILING
A25 - Cleaning Detergent		S26 - INTERNAL NUTS & BOLTS AND TO FILL GAPS BETWEEN CANNING PLATES & LEAD SHIELDING
A26 - Damp Surface Primer		S27 - SEA WATER TANKS
A27 - Hangar Doors Finish		S28 - LILO / PAYLOAD BAY CHAMBER (Internal)
A28 – Rust Inhibitor		
A29 – External Deck Brow Positions for MCM		
A30 – Powder Coating (Internal)		
A31 – Powder Coatings (External)		
A32 – Air Craft Carrier Metal		
Sprayed Landing Spot Sealant A33 – Dazzle Paint Scheme for OPV Batch 1		
A34 – Dazzle Paint Scheme for OPV Batch 2		

End of Document