

2.7.1.4. Appendix to the Summary of Biopharmaceutic Studies and Associated Analytical Methods

Tirzepatide (LY3298176)

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2.7.1.4.1. Formulations

Table APP.2.7.1.1. Summary of Formulations Used in Clinical Studies

| Product Used | Study Identifier |
|---|-------------------------|
| Tirzepatide 5 mg via Fixed, multi-dose, single-patient-use prefilled pen (multi-dose PFP) with preservatives in the formulation | I8F-MC-GPIP |
| Tirzepatide 5 mg via Single-dose pen (SDP) without preservatives in the formulation | I8F-MC-GPIP |

2.7.1.4.1.1. Clinical Study Codes and Corresponding Clinical Trial Material Lot Numbers

Refer to [Module 3, Section 3.2.P.2.2 Drug Product, Table 3.2.P.2.2.4-1](#), for a summary list of clinical trial material information associated with the study trials.

2.7.1.4.1.2. Manufacturing Summary of Clinical Trial Lots

Information summarizing manufacturing of clinical trial materials used in the clinical studies is provided within Module 3, Section 3.2.P, Drug Product as follows:

Table APP.2.7.1.2. Manufacturing Summary of Clinical Trial Batches

| Section | Reference Tables | Information Provided |
|---|---|--|
| 3.2.P.2, Pharmaceutical Development | Table 3.2.P.2.2.4-1 Clinical Study Codes and Corresponding Clinical Trial Material Batch Numbers | The clinical study code, the package batch number, the dose form batch number, the drug substance batch number, the package item, and the drug product strength. |
| 3.2.P.5.4.2, Batch Analysis of Clinical Trial Lots of Multiple-Dose Tirzepatide Injection | Table P.5.4.2-1 Batch Analysis Data of a Clinical Trial Batch Manufactured by the Commercial Process for Multiple-Dose Drug Product (Tirzepatide Injection) | The batch number, the drug substance batch number, the dosage, the batch size, the manufacturing site, date of manufacture, and the batch use. Also, test results for each batch are included in this table. |

2.7.1.4.2. Bioanalytical Methodology

Table APP.2.7.1.3. Summary of Method Performance

| | | | |
|--|---|----------------|---|
| Bioanalytical method validation report name, amendments, and hyperlinks | Report 191444PVDJS_EII_R2 | | |
| Method description | Partial Method Validation for the Quantitation of Tirzepatide (LY3298176) in Human Plasma by HRAM LC/MS | | |
| Materials used for standard calibration curve and concentration | Tirzepatide lot RS1058 Internal standard (IS): LSN3316897 lot BCA-BE03935-132 Citrate buffer solution | | |
| Validated assay range | 2.00 to 500 ng/mL | | |
| Material used for quality controls (QCs) and concentration | Tirzepatide lot RS1058 Internal standard (IS): LSN3316897 lot BCA-BE03935-132 Dry powder | | |
| Minimum required dilutions (MRDs) | Not applicable | | |
| Source and lot of reagents (LBA) | Not applicable | | |
| Regression model and weighting | Weighted 1/x ² least squares linear regression | | |
| Validation parameters | Method validation summary | | Source location |
| Standard calibration curve performance during accuracy and precision runs | Number of standard calibrators from LLOQ to ULOQ | 8 | 191444PVDJS_EII_R2 Section 5.3.1.4 |
| | Cumulative accuracy (%bias) from LLOQ to ULOQ Tirzepatide | -2.8% to 4.8% | 191444PVDJS_EII_R2 Section 5.3.1.4 |
| | Cumulative precision (%CV) from LLOQ to ULOQ Tirzepatide | ≤4.8% | 191444PVDJS_EII_R2 Section 5.3.1.4 |
| Performance of QCs during accuracy and precision runs | Cumulative accuracy (%bias) in 3 QCs QCs: Tirzepatide | -2.1% to 2.8% | 191444PVDJS_EII_R2 Section 5.3.1.4 |
| | Inter-batch %CV QCs: Tirzepatide | ≤12.9% | 191444PVDJS_EII_R2 Section 5.3.1.4 |
| | Total error (TE) QCs: | Not applicable | |
| Selectivity & matrix effect | Number of total lots tested. Range of observed bias. State any issue | | Six lots of blank plasma were tested. Response was ≤12.3% of LLOQ. |
| Interference & specificity | Number of total lots tested. Range of observed bias. State any issue | | Not applicable |
| Hemolysis effect | Number of total lots tested. Range of observed bias. State any issue | | One lot of 2% hemolytic plasma was tested. Response was 6.9% of LLOQ. |

| | | |
|--|--|---|
| Lipemic effect | Number of total lots tested. Range of observed bias. State any issue | One lot of lipemic plasma was tested. Response was 7.3% of LLOQ. |
| Dilution linearity & hook effect | 100-fold dilution validated. Hook effect not applicable. | |
| Bench-top/process stability^a | Plasma: 24 hours at room temperature Extracted plasma: 177 hours at room temperature | |
| Freeze-thaw stability^a | 5 freeze-thaw cycles at -20°C and -70°C | |
| Long-term storage^{a,b} | 680 days at -20°C and -70°C | |
| Parallelism | Not applicable | |
| Carry over | There was no significant carryover. | |
| Method performance in Studies | | |
| Assay passing rate | GPIP: 21 out of 22 runs passed (95%) | GPIP |
| Standard curve performance | <ul style="list-style-type: none"> • Cumulative bias range: GPIP: -1.8% to 5.3% • Cumulative precision: GPIP: ≤7.4% CV | GPIP |
| QC performance | <ul style="list-style-type: none"> • Cumulative bias range: GPIP: -0.2% to 2.0% • Cumulative precision: GPIP: ≤6.5% CV | GPIP |
| Method reproducibility | GPIP: 9% of samples were run in ISR and 97% passed criteria. | GPIP |
| Study sample analysis/stability | Samples were kept at -70°C for up to 145 days. Stability was established for 680 days at -70°C. | GPIP |

Abbreviations: CV = coefficient of variation; GPIP = I8F-MC-GPIP; HRAM = high-resolution accurate mass monitoring; ISR = incurred sample reanalysis; LBA = ligand-binding assay; LC/MS = liquid chromatographic-mass spectrometry; LLOQ = lower limit of quantitation; QC = quality control; ULOQ = upper limit of quantitation.

^a Determined in method [151682VKM_EII_R2](#).

^b Determined in Run 19 in Study I8F-MC-GPGB.

2.7.1.4.3. Clinical Study Results

Table APP.2.7.1.4. Summary of Bioequivalence Study

| Study Identifier | Study Objective | Study Design | Treatments (Dose, Dosage Form, Route) [Product ID] | Subjects (No. (M/F) Type Mean Age (Range)) | Geometric Mean (CV [%]) of Parameter Estimates | | | | | | Study Report Location |
|------------------|--|--|--|--|--|------------------------------------|-------------------------------------|---------------------------------|------------------------------------|-------------------------|-----------------------|
| | | | | | C _{max} (ng/mL) | t _{max} ^a (hr) | AUC _(0-tlast) (ng*hr/mL) | AUC _(0-∞) (ng*hr/mL) | t _{1/2} ^b (hr) | Kel (hr ⁻¹) | |
| I8F-MC-GPIP | To evaluate the bioequivalence between the multi-dose PFP (test) and the SDP (reference), as assessed using tirzepatide PK in healthy participants | Open-label, randomize d, 2-period, 2-sequence, crossover study | Test product: 5 mg SC injection (Batch# D577651A) | 62 completing (28M/34F) Healthy participants mean age 40.5 (22 – 69) | 524 (27) | 36.0 (8.00 – 144) | 118000 (22) | 119000 ^c (22) | 126 ^e (81.5 – 186) | 0.005 (15) | Module 5.3.1.2 |
| | | | Ref. product: 5 mg SC injection (Batch# D529855C) | 65 completing (30M/35F) Healthy participants mean age 41.1 (22 – 70) | 647 (31) | 12.0 (7.97 – 168) | 124000 (23) | 126000 (22) | 122 ^d (39.0 – 178) | 0.005 (20) | |

Abbreviations: AUC_(0-tlast) = area under the concentration versus time curve from time zero to time t, where t is the last time point with a measurable concentration; AUC_(0-∞) = area under the concentration versus time curve from zero to infinity; C_{max} = maximum observed drug concentration; CSR = clinical study report; CV = coefficient of variation; F = female; Kel = elimination rate constant (also known as λ_z in most calculation software); M = male; PFP = prefilled pen (test); PK = pharmacokinetics; SC = subcutaneous; SDP = single-dose prefilled pen (reference); t_{1/2} = half-life associated with the terminal rate constant in noncompartmental analysis; t_{max} = time of maximum observed drug concentration.

^a Median (minimum – maximum).

^b Geometric mean (minimum – maximum).

^c N = 61. One subject was excluded due to the AUC_(0-∞) calculated with ≥20% extrapolation.

^d N = 64. One subject was excluded due to the half-life estimated over a time window less than 2 half-lives.

^e N = 60. Two subjects were excluded due to the half-life estimated over a time window less than 2 half-lives.

Source: GPIP CSR, Table GPIP.5.6.

2.7.1.4.4. Additional Summary Tables for Bioequivalence Studies Per FDA CDER Guidelines

Table APP.2.7.1.5. Product Information

| Product | Test | Reference |
|-------------------------|--|--------------------------|
| Treatment ID | Tirzepatide 5 mg via fixed, multi-dose, single-patient-use prefilled pen | Tirzepatide 5 mg via SDP |
| Product name | Tirzepatide | Tirzepatide |
| Manufacturer | Eli Lilly and Company | Eli Lilly and Company |
| Batch/Lot No. | D577651A | D529855C |
| Manufacture Date | January 2023 | July 2022 |
| Strength | 5 mg/0.6 mL | 5 mg/0.5 mL |
| Dosage Form | Solution | Solution |
| Dose Administered | 5 mg | 5 mg |
| Route of Administration | Subcutaneous | Subcutaneous |

Abbreviations: ID = identification number; SDP = single-dose prefilled pen.

Table APP.2.7.1.6. Bioanalytical Method Validation

| | |
|---|---|
| Analytical Validation Report | 191444PVDJS_EII_R2 |
| Location | Module 5.3.1.4 |
| This analytical method was used in the following studies: | GPIP |
| Short description of the method | Method validation for the quantitation of tirzepatide in human plasma using HRAM LC-MS |
| Biological matrix | Plasma |
| Analyte | Tirzepatide |
| Location of product certificate | 191444PVDJS_EII_R2 |
| Internal standard (IS) ^a | LSN3316897 |
| Location of product certificate | 191444PVDJS_EII_R2 |
| Calibration concentrations (units) | 2.00, 4.00, 10.0, 50.0, 100, 250, 400, and 500 ng/mL |
| Average recovery of the drug (%) | Not applicable |
| Average recovery of the IS (%) | Not applicable |
| Lower limit of quantification (units) | 2.00 ng/mL |
| QC concentrations (units) | 2.00, 6.00, 200, and 375 ng/mL |
| Between-run accuracy | -2.1% to 2.8% |
| Between-run precision | 8.1% to 12.9% |
| Within-run accuracy | -10.2% to 12.2% |
| Within-run precision | 3.3% to 11.0% |
| Matrix factor (MF) (all QC) ^a | Not applicable |
| IS normalized MF (all QC) ^a | |
| CV (%) of IS normalized MF (all QC) ^a | |
| % of QCs with >85% and <115% n.v. ^a | |
| % matrix lots with mean <80% or >120% n.v. ^a | |
| Long-term stability of the stock solution and working solutions ^b | 24 hours at room temperature |
| Short-term stability in biological matrix at room temperature or at sample processing temperature | 24 hours at room temperature |
| Long-term stability in biological matrix | 680 days at -20°C and -70°C |
| Autosampler storage stability | Not evaluated |
| Postpreparative stability | 165 hours at room temperature |
| Freeze and thaw stability (observed change %) | 5 cycles at -20°C and -70°C |
| Dilution integrity | 100-fold |
| Selectivity | No interfering peaks noted in blank plasma samples |
| Partial validation | This partial validation was performed to verify a shorter LC gradient than that used in validation 151682VKM EII. |
| Cross-validation | A cross-validation was performed to establish equivalent performance between the 2 methods. |

Abbreviations: CV = coefficient of variation; HRAM LC-MS = high-resolution accurate mass liquid chromatography mass spectrometry; n.v. = nominal value; QC = quality control.

^a Might not be applicable for the given analytical method.

^b Report short-term stability results if no long-term stability on stock and working solution are available.

Table APP.2.7.1.7. Summary of Standard Curve and QC Data for Bioequivalence Sample Analyses

| Bioequivalence Study Identifier: I8F-MC-GPIP | | | | | | | | |
|---|---|-------|--------|--------|------|-------|------|-------|
| Analyte Name: Tirzepatide | | | | | | | | |
| Parameter | Standard Curve Samples | | | | | | | |
| Concentration (ng/mL) | 2.00 | 4.00 | 10.0 | 50.0 | 100 | 250 | 400 | 500 |
| Inter-day precision (CV [%]) | 6.40 | 7.12 | 5.57 | 5.08 | 5.43 | 4.43 | 7.38 | 3.24 |
| Inter-day accuracy (% actual) | 1.50 | -1.75 | -1.20 | -1.24 | 0.09 | -0.62 | 5.26 | -1.00 |
| Linearity | (range of R ² values) 0.9881 to 0.9997 | | | | | | | |
| Linearity range (ng/mL) | 2.00 to 500.00 | | | | | | | |
| Sensitivity/LOQ (ng/mL) | 2.00 | | | | | | | |
| Parameter | QC Samples | | | | | | | |
| Concentration (ng, mcg/mL) | 6.00 | 25.00 | 200.00 | 375.00 | | | | |
| Inter-day precision (CV [%]) | 6.54 | 5.81 | 5.17 | 4.51 | | | | |
| Inter-day accuracy (%Actual) | 2.00 | -0.16 | 0.78 | 1.14 | | | | |

Abbreviations: CV = coefficient of variation; LOQ = lower limit of quantitation; QC = quality control.

Table APP.2.7.1.8. SOPs Dealing with Bioanalytical Repeats of Study Samples

| SOP Identifier | Effective Date of SOP | SOP Title |
|---------------------------|------------------------------|--------------------------------------|
| ADV_OP_TX0006 Revision 14 | 01 April 2023 | Bioanalytical Repeat Sample Analysis |

Abbreviation: SOP = standard operating procedure.

Table APP.2.7.1.9. Reanalysis of Study Samples

| Study Identifier: I8F-MC-GPIP | | | | | | | | |
|---|------------------------------|-----------|-------------------|-----------|---|-----------|-------------------|-----------|
| Reason why assay was repeated | Number of Samples Reanalyzed | | | | Number of Recalculated Values Used after Reanalysis | | | |
| | Actual Number | | % of Total Assays | | Actual Number | | % of Total Assays | |
| | Test | Reference | Test | Reference | Test | Reference | Test | Reference |
| Raised LLOQ, samples below LOQ repeated | 4 | 4 | 0.23 | 0.23 | 4 | 4 | 100 | 100 |
| Internal standard outlier | 9 | 8 | 0.51 | 0.45 | 9 | 8 | 100 | 100 |
| Original concentration >ULOQ | 0 | 7 | 0 | 0.40 | NA | 7 | NA | 100 |
| Original diluted concentration <LLOQ | 1 | 0 | 0.06 | 0 | 1 | NA | 100 | NA |
| Total | 14 | 19 | 0.79 | 1.07 | 14 | 19 | 100 | 100 |

Abbreviations: LLOQ = lower limit of quantitation; LOQ = limit of quantitation; NA = not applicable; ULOQ = upper limit of quantitation.

Table APP.2.7.1.10. Study Information

| | | | | |
|--|--|--------------------------------------|---------------------------------------|--|
| Study Identifier: I8F-MC-GPIP | | | | |
| Study Title: A Bioequivalence Study to Compare the Pharmacokinetics of Tirzepatide Administered Subcutaneously by a Fixed-Dose Multi-use Prefilled Pen Versus Single-Dose Pen in Healthy Participants | | | | |
| Study Type | <input checked="" type="checkbox"/> In Vivo BE | <input type="checkbox"/> In Vitro BE | <input type="checkbox"/> Permeability | <input type="checkbox"/> Other (Specify) |
| Submission Location: | | | | |
| Study Report Section 5.3.1.2 | | | | |
| Validation Report | 191444PVDJS EII R2, Section 5.3.1.4 | | | |
| Bioanalytical Report | GPIP, Section 5.3.1.2 | | | |
| Clinical site (Name, Address, Phone #) | | | | |
| Redacted under Section 41 and Section 43 of the FOI Act. | | | | |
| Principal Clinical Investigator | | | | |
| Dosing Dates | 21 April 2023 through 10 June 2023 | | | |
| Principal Analytical Director | Redacted under Section 40 of the FOI Act. | | | |
| Storage Period of Biostudy Samples (# days from the first day of sample collection to analysis) | 145 | | | |

Abbreviation: BE = bioequivalence.

Table APP.2.7.1.11. Statistical Summary of the Bioequivalence Data

| Tirzepatide Dose (5 mg) | | | | |
|---|--------|-----------|-------|---------------|
| Least Squares Geometric Means, Ratio of Means, and 90% Confidence Intervals | | | | |
| Fasted Bioequivalence Study (I8F-MC-GPIP) | | | | |
| Parameter (units) | Test | Reference | Ratio | 90% CI |
| AUC _(0-t_{last}) (ng*hr/mL) | 116984 | 124019 | 0.943 | 0.927 – 0.960 |
| AUC _(0-∞) (ng*hr/mL) | 119618 | 126177 | 0.948 | 0.931 – 0.965 |
| C _{max} (ng/mL) | 523.0 | 646.7 | 0.809 | 0.780 – 0.838 |

Abbreviations: AUC_(0-t_{last}) = area under the concentration versus time curve from time zero to time t, where t is the last time point with a measurable concentration; AUC_(0-∞) = area under the concentration versus time curve from time zero to infinity; CI = confidence interval; C_{max} = maximum observed drug concentration; CSR = clinical study report.

Source: GPIP CSR, Table GPIP.5.7

Table APP.2.7.1.12. Dropout Information

| Study Identifier: I8F-MC-GPIP | | | | |
|--------------------------------------|---------------------------------------|---------------|-----------------------|---------------------------------|
| Subject ID | Reason for Dropout/Replacement | Period | Replaced (Y/N) | Replacement's Subject ID |
| 1104 | Positive drug screen | 1 | N | NA |
| 1304 | Adverse event: Assessment anxiety | 1 | N | NA |
| 1313 | Adverse event: Covid-19 | 1 | N | NA |

Abbreviations: CSR = clinical study report; ID = identification number; N = no; NA = not applicable; Y = yes.

Source: GPIP CSR Section 4.1; 17 CSR APP - list disposition disco-cp

Table APP.2.7.1.13. Demographic Profile of Subjects Completing the Crossover Bioequivalence Study I8F-MC-GPIP

| Study Identifier: I8F-MC-GPIP | | Treatment Groups ^a | |
|-------------------------------|---------------------------|-------------------------------|---------------------------|
| | | Test Product N=62 | Reference Product N=62 |
| Age (years) | Mean (SD) | 40.5 (13.3) | 40.5 (13.3) |
| | Range | (22 – 69) | (22 – 69) |
| Sex | Male | 28 (45.2%) | 28 (45.2%) |
| | Female | 34 (54.8%) | 34 (54.8%) |
| Race | Asian | 1 (1.6%) | 1 (1.6%) |
| | Black or African American | 6 (9.7%) | 6 (9.7%) |
| | White | 55 (88.7%) | 55 (88.7%) |
| BMI (kg/m ²) | Mean (SD) | 25.4 (2.5) | 25.4 (2.5) |
| | Range | (19 – 30) | (19 – 30) |
| Weight (kg) | Mean (SD) | 70.9 (11.4) | 70.9 (11.4) |
| | Range | (46 – 98) | (46 – 98) |

Abbreviations: BMI = body mass index; N = number of participants; SD = standard deviation.

^a 65 subjects participated in this crossover study. Three subjects discontinued from the study before receiving the test product.

Table APP.2.7.1.14. Incidence of Adverse Events in Study I8F-MC-GPIP

Summary of Treatment Emergent Adverse Events
 Preferred Term by Decreasing Frequency within System Organ Class
 Safety Analysis Set
 I8F-MC-GPIP

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| System Organ Class MedDRA Preferred Term | 5 mg tirzepatide SC (SDP) (N=65) | | 5 mg tirzepatide SC (MUPFP) (N=62) | | Total (N=65) | |
|---|-------------------------------------|-----------------------|---------------------------------------|-----------------------|------------------------|-----------------------|
| | Number of Subjects (%) | Number of Occurrences | Number of Subjects (%) | Number of Occurrences | Number of Subjects (%) | Number of Occurrences |
| Subjects with >= 1 TEAE | 41(63.1) | 91 | 35(56.5) | 82 | 51(78.5) | 173 |
| Gastrointestinal disorders | | | | | | |
| Nausea | 29(44.6) | 45 | 23(37.1) | 39 | 39(60.0) | 84 |
| Dyspepsia | 16(24.6) | 17 | 14(22.6) | 15 | 24(36.9) | 32 |
| Vomiting | 10(15.4) | 10 | 7(11.3) | 7 | 16(24.6) | 17 |
| Diarrhoea | 9(13.8) | 9 | 7(11.3) | 7 | 14(21.5) | 16 |
| Gastrooesophageal reflux disease | 3(4.6) | 3 | 4(6.5) | 4 | 7(10.8) | 7 |
| Abdominal distension | 1(1.5) | 2 | 3(4.8) | 3 | 3(4.6) | 5 |
| Abdominal pain | 3(4.6) | 3 | 1(1.6) | 1 | 4(6.2) | 4 |
| Abdominal tenderness | 0 | 0 | 1(1.6) | 1 | 1(1.5) | 1 |
| Eructation | 1(1.5) | 1 | 0 | 0 | 1(1.5) | 1 |
| Metabolism and nutrition disorders | 17(26.2) | 18 | 14(22.6) | 14 | 23(35.4) | 32 |
| Decreased appetite | 17(26.2) | 18 | 14(22.6) | 14 | 23(35.4) | 32 |
| Nervous system disorders | | | | | | |
| Headache | 12(18.5) | 15 | 7(11.3) | 8 | 17(26.2) | 23 |
| Dizziness | 10(15.4) | 11 | 5(8.1) | 6 | 14(21.5) | 17 |
| Dysgeusia | 3(4.6) | 3 | 0 | 0 | 3(4.6) | 3 |
| Hyperaesthesia | 0 | 0 | 1(1.6) | 1 | 1(1.5) | 1 |
| Tremor | 0 | 0 | 1(1.6) | 1 | 1(1.5) | 1 |

Abbreviations: MUPFP = Multi-use prefilled pen; N = Number of subjects in safety population; SC = Subcutaneous; SDP = Single-dose pen; TEAE = Treatment-emergent adverse events.

MedDRA Version 26.0

Program Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/programs/stat/tfl/sld/smteae01.sas
 Output Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/output/shared/smteae01.rtf
 Data Set Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/data/analysis/shared

Summary of Treatment Emergent Adverse Events
 Preferred Term by Decreasing Frequency within System Organ Class
 Safety Analysis Set
 I8F-MC-GPIP

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| System Organ Class MedDRA Preferred Term | 5 mg tirzepatide SC (SDP) (N=65) | | 5 mg tirzepatide SC (MUPFP) (N=62) | | Total (N=65) | |
|--|-------------------------------------|-----------------------|---------------------------------------|-----------------------|------------------------|-----------------------|
| | Number of Subjects (%) | Number of Occurrences | Number of Subjects (%) | Number of Occurrences | Number of Subjects (%) | Number of Occurrences |
| General disorders and administration site conditions | 6 (9.2) | 7 | 12 (19.4) | 12 | 15 (23.1) | 19 |
| Pain | 4 (6.2) | 4 | 6 (9.7) | 6 | 7 (10.8) | 10 |
| Fatigue | 0 | 0 | 3 (4.8) | 3 | 3 (4.6) | 3 |
| Injection site haemorrhage | 1 (1.5) | 1 | 2 (3.2) | 2 | 3 (4.6) | 3 |
| Early satiety | 1 (1.5) | 1 | 1 (1.6) | 1 | 2 (3.1) | 2 |
| Injection site haematoma | 1 (1.5) | 1 | 0 | 0 | 1 (1.5) | 1 |
| Investigations | 0 | 0 | 2 (3.2) | 4 | 2 (3.1) | 4 |
| Blood pressure increased | 0 | 0 | 2 (3.2) | 2 | 2 (3.1) | 2 |
| Alanine aminotransferase increased | 0 | 0 | 1 (1.6) | 1 | 1 (1.5) | 1 |
| Aspartate aminotransferase increased | 0 | 0 | 1 (1.6) | 1 | 1 (1.5) | 1 |
| Injury, poisoning and procedural complications | 1 (1.5) | 1 | 1 (1.6) | 2 | 2 (3.1) | 3 |
| Burns second degree | 1 (1.5) | 1 | 0 | 0 | 1 (1.5) | 1 |
| Fall | 0 | 0 | 1 (1.6) | 1 | 1 (1.5) | 1 |
| Radius fracture | 0 | 0 | 1 (1.6) | 1 | 1 (1.5) | 1 |
| Musculoskeletal and connective tissue disorders | 2 (3.1) | 2 | 1 (1.6) | 1 | 3 (4.6) | 3 |
| Myalgia | 1 (1.5) | 1 | 1 (1.6) | 1 | 2 (3.1) | 2 |
| Back pain | 1 (1.5) | 1 | 0 | 0 | 1 (1.5) | 1 |

Abbreviations: MUPFP = Multi-use prefilled pen; N = Number of subjects in safety population; SC = Subcutaneous; SDP = Single-dose pen; TEAE = Treatment-emergent adverse events.

MedDRA Version 26.0

Program Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/programs/stat/tfl/sld/smteae01.sas
 Output Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/output/shared/smteae01.rtf
 Data Set Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/data/analysis/shared

Summary of Treatment Emergent Adverse Events
 Preferred Term by Decreasing Frequency within System Organ Class
 Safety Analysis Set
 I18F-MC-GPIP

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 PDPM

| System Organ Class MedDRA Preferred Term | 5 mg tirzepatide SC (SDP) (N=65) | | 5 mg tirzepatide SC (MUPFP) (N=62) | | Total (N=65) | |
|---|-------------------------------------|-----------------------|---------------------------------------|-----------------------|------------------------|-----------------------|
| | Number of Subjects (%) | Number of Occurrences | Number of Subjects (%) | Number of Occurrences | Number of Subjects (%) | Number of Occurrences |
| Infections and infestations | 2 (3.1) | 2 | 0 | 0 | 2 (3.1) | 2 |
| COVID-19 | 1 (1.5) | 1 | 0 | 0 | 1 (1.5) | 1 |
| Gastroenteritis | 1 (1.5) | 1 | 0 | 0 | 1 (1.5) | 1 |
| Skin and subcutaneous tissue disorders | 1 (1.5) | 1 | 1 (1.6) | 1 | 1 (1.5) | 2 |
| Skin burning sensation | 1 (1.5) | 1 | 1 (1.6) | 1 | 1 (1.5) | 2 |
| Psychiatric disorders | 0 | 0 | 1 (1.6) | 1 | 1 (1.5) | 1 |
| Insomnia | 0 | 0 | 1 (1.6) | 1 | 1 (1.5) | 1 |

Abbreviations: MUPFP = Multi-use prefilled pen; N = Number of subjects in safety population; SC = Subcutaneous; SDP = Single-dose pen; TEAE = Treatment-emergent adverse events.

MedDRA Version 26.0

Program Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/programs/stat/tfl/sld/smteae01.sas
 Output Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/output/shared/smteae01.rtf
 Data Set Location: /lillyce/prd/ly3298176/i8f_mc_gpip/final/data/analysis/shared

2.7.1.4.5. Additional Summary Tables for Bioequivalence Studies per EMA Guidelines

Table APP.2.7.1.15. Test and Reference Product Information

| Product Characteristics | Test Product | Reference Product |
|---|--|--------------------------|
| Name | Tirzepatide 5 mg via fixed, multi-dose, single-patient-use prefilled pen | Tirzepatide 5 mg via SDP |
| Strength | 5 mg/0.6 mL | 5 mg/0.5 mL |
| Dosage form | Solution | Solution |
| Manufacturer | Eli Lilly and Company | Eli Lilly and Company |
| Batch number | D577651A | D529855C |
| Location of certificate of analysis | Section 2.7.1.4.6 | Section 2.7.1.4.6 |
| Member state where the reference is purchased from: | Not applicable | Not applicable |
| This product was used in the following studies: | I8F-MC-GPIP | I8F-MC-GPIP |

^a List for each active substance for fixed combinations.

Abbreviation: SDP = single-dose prefilled pen.

Table APP.2.7.1.16. Bioanalytical Method Validation

| | |
|---|--|
| Analytical Validation Report | 191444PVDJS_EII_R2 |
| Location | Module 5.3.1.4 |
| This analytical method was used in the following studies: | GPIP |
| Short description of the method | Method validation for the quantitation of tirzepatide in human plasma using HRAM LC-MS |
| Biological matrix | Plasma |
| Analyte | Tirzepatide |
| Location of product certificate | 191444PVDJS_EII_R2 |
| Internal standard (IS) ^a | LSN3316897 |
| Location of product certificate | 191444PVDJS_EII_R2 |
| Calibration concentrations (units) | 2.00, 4.00, 10.0, 50.0, 100, 250, 400, and 500 ng/mL |
| Average recovery of the drug (%) | Not applicable |
| Average recovery of the IS (%) | Not applicable |
| Lower limit of quantification (units) | 2.00 ng/mL |
| QC concentrations (units) | 2.00, 6.00, 200, and 375 ng/mL |
| Between-run accuracy | -2.1% to 2.8% |
| Between-run precision | 8.1% to 12.9% |
| Within-run accuracy | -10.2% to 12.2% |
| Within-run precision | 3.3% to 11.0% |
| Matrix factor (MF) (all QC) ^a | Not applicable |
| IS normalized MF (all QC) ^a | |
| CV (%) of IS normalized MF (all QC) ^a | |
| % of QCs with >85% and <115% n.v. ^a | |
| % matrix lots with mean <80% or >120% n.v. ^a | |
| Long-term stability of the stock solution and working solutions ^b | 24 hours at room temperature |
| Short-term stability in biological matrix at room temperature or at sample processing temperature | 24 hours at room temperature |
| Long-term stability in biological matrix | 680 days at -20°C and -70°C |
| Autosampler storage stability | Not evaluated |
| Postpreparative stability | 165 hours at room temperature |
| Freeze and thaw stability (observed change %) | 5 cycles at -20°C and -70°C |
| Dilution integrity | 100-fold |
| Selectivity | No interfering peaks noted in blank plasma samples |
| Partial validation | This partial validation was performed to verify a shorter LC gradient than that used in validation 151682V р KM EII. |
| Cross-validation | A cross-validation was performed to establish equivalent performance between the 2 methods. |

Abbreviations: CV = coefficient of variation; HRAM LC-MS = high-resolution accurate mass liquid chromatography mass spectrometry; n.v. = nominal value; QC = quality control.

^a Might not be applicable for the given analytical method.

^b Report short-term stability results if no long-term stability on stock and working solution are available.

Table APP.2.7.1.17. Storage Period of Study Samples

| | |
|-------------------------|-------------------------------|
| Study alias and analyte | Longest storage period |
| GPIP tirzepatide | 145 days at temperature -70°C |

Table APP.2.7.1.18. Sample Analysis of Study I8F-MC-GPIP

| | |
|---|-------------------------------|
| Study alias | GPIP |
| Analyte | Tirzepatide |
| Longest storage period | 145 days at temperature -70°C |
| Total numbers of collected samples | 1772 |
| Total number of samples with valid results | 1771 |
| Total number of reassayed samples ^{a,b} | 33 |
| Total number of analytical runs ^a | 22 |
| Total number of valid analytical runs ^a | 21 |
| Incurred sample reanalysis | |
| Number of samples | 152 |
| Percentage of samples where the difference between the 2 values was less than 20% of the mean for chromatographic assays or less than 30% for ligand binding assays | 97 |

^a Without incurred samples.

^b Due to other reasons than not valid run.

Table APP.2.7.1.19. Study Description of Study I8F-MC-GPIP

Study Title: A Bioequivalence Study to Compare the Pharmacokinetics of Tirzepatide Administered Subcutaneously by a Fixed-Dose Multi-use Prefilled Pen Versus Single-Dose Pen in Healthy Participants

| | |
|------------------|--|
| Report location: | CSR GPIP |
| Study Periods | 2 |
| Clinical: | 3 April 2023 - 17 July 2023 |
| Bioanalytical: | 10 July 2023 - 28 July 2023 |
| Design | Dose: 5 mg Single/Multiple dose: Single dose in each study period. Number of periods: 2 Two-stage design: No Fasting/Fed: Fasting Number of subjects -dosed: 65 -completed the study: 62 -included in the final statistical analysis of AUC: 62 -included in the final statistical analysis of C _{max} : |

Abbreviations: AUC = area under the concentration versus time curve; C_{max} = maximum observed drug concentration; CSR = clinical study report.

Source: GPIP CSR

Table APP.2.7.1.20. Study Site(s) of Study I8F-MC-GPIP

| | Name | Address | EU Authority Inspection | |
|--|---|-----------------------|-------------------------|-----------|
| | | | Year | Authority |
| Clinical study site | | | NA | NA |
| | Redacted under Section 41 and Section 43 of the FOI Act. | | NA | NA |
| | | | NA | NA |
| Bioanalytical study site | | | NA | NA |
| Statistics (including programming deliverables) | | | NA | NA |
| Sponsor of the study | Eli Lilly and Company | Indianapolis, IN, USA | | |

Abbreviations: NA = not applicable; EU = European Union.

Table APP.2.7.1.21. Pharmacokinetic Data for Tirzepatide in Study I8F-MC-GPIP—All Subjects

| Pharmacokinetic parameter | Geometric Mean Parameters (CV [%]) | |
|--|------------------------------------|-------------------|
| | Test product | Reference product |
| N | 62 | 65 |
| AUC _(0-t_{last}) (ng·hr/mL) | 118000 (22) | 124000 (23) |
| AUC _(0-∞) (ng·hr/mL) | 119000 ^a (22) | 126000 (22) |
| C _{max} (ng/mL) | 524 (27) | 647 (31) |
| t _{max} ^b (hr) | 36.0 (8.00 – 144) | 12.0 (7.97 – 168) |

Abbreviations: AUC_(0-t_{last}) = area under the concentration versus time curve from time zero to time t, where t is the last time point with a measurable concentration; AUC_(0-∞) = area under the concentration versus time curve from time zero to infinity; C_{max} = maximum observed drug concentration; CSR = clinical study report; CV = coefficient of variation; N = number of participants; t_{max} = time of maximum observed drug concentration.

^a N=61. One subject excluded due to the AUC_(0-∞) calculated with ≥20% extrapolation.

^b Median (range).

Source: GPIP CSR, Table GPIP.5.6

Table APP.2.7.1.22. Pharmacokinetic Data for Tirzepatide in Study I8F-MC-GPIP—Completers Only

| Pharmacokinetic parameter | Geometric Mean Parameters (CV [%]) | |
|--|------------------------------------|-------------------|
| | Test product | Reference product |
| N | 62 | 62 |
| AUC _(0-t_{last}) (ng·hr/mL) | 118000 (22) | 125000 (23) |
| AUC _(0-∞) (ng·hr/mL) | 119000 ^a (22) | 127000 (22) |
| C _{max} (ng/mL) | 524 (27) | 649 (31) |
| t _{max} ^b (hr) | 36.0 (8.00 – 144) | 12.0 (7.97 – 168) |

Abbreviations: AUC_(0-t_{last}) = area under the concentration versus time curve from time zero to time t, where t is the last time point with a measurable concentration; AUC_(0-∞) = area under the concentration versus time curve from time zero to infinity; C_{max} = maximum observed drug concentration; CV = coefficient of variation; N = number of participants; PK = pharmacokinetics; t_{max} = time of maximum observed drug concentration.

^a N=61. One subject was excluded due to the AUC_(0-∞) calculated with ≥20% extrapolation.

^b Median (range).

Table APP.2.7.1.23. Additional Pharmacokinetic Data for Tirzepatide in Study

I8F-MC-GPIP

Redacted under Section 40 of the FOI Act.

| Plasma concentration curves where | Related information |
|--|--|
| AUC _(0-t_{last}) / AUC _(0-∞) < 0.8 | Subject ID= ^a , Period 2, F=T ^b |
| C _{max} is the first point postdose | Subject ID= Period 1, F=R ^b Subject ID= Period 1, F=R ^b Subject ID= Period 1, F=T ^b Subject ID= Period 2, F=R ^b Subject ID= Period 1, F=R ^b Subject ID= Period 2, F=T ^b Subject ID= , Period 1, F=R ^b Subject ID= Period 1, F=R ^b |
| Pre-dose sample >5% C _{max} | NA |

Abbreviations: AUC_(0-t_{last}) = area under the concentration versus time curve from time zero to time t, where t is the last time point with a measurable concentration; AUC_(0-∞) = area under the concentration versus time curve from time zero to infinity; C_{max} = maximum observed drug concentration; F = formulation; ID = identification number; NA = not applicable; R = single dose pen (reference); T = multi-use prefilled pen (test).

^a Last sampling point of AUC_(0-t_{last}) was 816 hours.

^b F = T for the test formulation or F = R for the reference formulation.

**Table APP.2.7.1.24. Bioequivalence Evaluation of Tirzepatide in Study I8F-MC-GPIP
(Completers Only)**

| Pharmacokinetic parameter | Geometric Mean Ratio Test/Reference | 90% Confidence Intervals | CV (%) ^a |
|--|--|-----------------------------|---------------------|
| AUC _(0-t_{last}) (ng*hr/mL) | 0.943 | 0.926 – 0.960 | 5.9 |
| C _{max} (ng/mL) | 0.808 | 0.780 – 0.838 | 11.9 |

Abbreviations: AUC_(0-t_{last}) = area under the concentration versus time curve from time zero to time t, where t is the last time point with a measurable concentration; C_{max} = maximum observed drug concentration; CSR = clinical study report; CV = coefficient of variation.

^a Estimated from the residual mean squares.

Source: GPIP CSR, Table GPIP.5.9 and Table GPIP.5.10

2.7.1.4.6. Certificates of Analysis

The certificate of analysis effective at the time of assay validation is provided below.

The following pages have been redacted under Section 41 and
Section 43 of the FOI Act.

