

2023 Annual Environmental Performance – Rough Offshore Facilities



2023 Environmental Statement – Rough Offshore Facilities

Final Version 1.0

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Glossary of Abbreviations

Abbreviation	Meaning		
ALARP	As low as reasonably practicable		
bcf	Billion Cubic Feet		
BTEX	Benzene, Toluene, Ethylbenzene and Xylene		
CES+	Centrica Energy Storage +		
CH ₄	Methane		
СОВ	Close of Business		
СО	Carbon Monoxide		
CO ₂	Carbon Dioxide		
DESNZ	Department for Energy Security and Net Zero		
EA	Environment Agency		
EF	Emissions Factor		
ELV	Emissions Limit Value		
ETS	Emissions Trading Scheme		
GC-FID	Gas Chromatography Flame Ionisation Detector		
GHG	Greenhouse Gas		
HGS	Humber Gathering System		
HSE	Health, Safety, Environmental		
IR	Infrared radiation		
ISO	International organisation for standardisation		
LPFG	Low Pressure Flash Gas		
LPG	Liquid Petroleum Gas		
MCZ	Marine Conservation Zone		
Mscm	Million Standard Cubic Metres		
NCV	Net Calorific Value		
NORM	Naturally Occurring Radioactive Material		
NOx	Oxides of Nitrogen		
NPAI	Non-Permanently Attended Installation		



NPD	Naphthalenes, Phenanthrenes, Dibenzothiophenes
NTS	National Transmission System
OF	Oxidation Factor
OIM	Offshore Installation Manager
OiW	Oil in Water
OMS	Operations Management System
OPPC	Oil Pollution Prevention and Control
OSPAR	Oslo and Paris Conventions
P&A	Plug and Abandonment
РАН	Polycyclic Aromatic Hydrocarbons
PON	Petroleum Operations Notice
РРС	Pollution Prevention and Control
SAC	Special Area of Conservation
SNS	Southern North Sea
SPA	Special Protection Area
SSSI	Sites of Special Scientific Interest
VOC	Volatile Organic Compounds



1 Overview

From 2017 to 2022, over four and a half years, the Rough field had operated as a production only asset following the removal of the Rough Undertakings in 2017. Initially this was on a free flow model where gas was extracted using the natural well pressures. However from 2018 there was a requirement to use onshore gas compression to extract gas. The expected COB (Close of Business) was expected to be around late 2023 or early 2024.

As of September 2022, due to global market conditions in the supply of gas, the Rough field was converted back to a gas storage asset having successfully applied for a storage consent and associated permits. The consent allows the Rough facility to operate for up to ten years (to 2032) albeit at a lower pressure and storage volume than previously. Throughout the second half of 2022 the maximum storage of the field was around 20% compared with previous capacity at 59 bcf of gas.

Recommencement of storage started in September 2022 and continued until the field reached its maximum permitted capacity in late November 2022. From this point, the field reverted to production for the winter season, which is when demand is higher. The storage model continued throughout 2022 and 2023. It is expected to continue like this until the end of the consent in 2032 unless market conditions change.

Currently all storage and production capabilities are processed via the 47/3 Bravo platform as it was also decided to permanently withdraw the Rough 47/8 Alpha platform from service and start the preparations to decommission the platform. In 2018, Well Plug and Abandonment (P&A) work was initiated leaving the Rough 47/8 Alpha wells in a mechanically plugged state. During 2019, a jack-up vessel was acquired to support a Non-Permanently Attended Installation (NPAI) enabling works to enable the de-manning of 47/8 Alpha platform.

Full abandonment of the wells by means of capping and filling was due to commence in 2020, however the global COVID-19 pandemic delayed this for a few years. It was expected to recommence in 2022 and permits/licences associated with this work were granted for work to start in September 2022. However, a few delays with the jack up rig (Valaris Norway) at its previous job and poor weather conditions meant the work was delayed until 2023. The full P&A works were completed in 2023 with the last jack up leaving the platform in July 2023.

For all the above-mentioned activities, environmental aspects and impacts were assessed prior to commencement of the work and monitored throughout, considering the whole life cycle impacts on resources to prevent pollution, reduce waste and ensure their efficient use.

Throughout 2023, as per the Centrica Health, Safety, Environmental and Security Policy (Appendix 1), CES+ have continued to place a huge importance on their environmental responsibilities and continue to be committed to understanding, managing and reducing the environmental and ecological impacts of our activities through innovation, technology and cultural change. As part of this, CES+ successfully maintained the ISO 14001:2015 standard in 2023 and continue to maintain and develop improvements in line with this.



2 Executive Summary

Centrica Storage Limited owns and operates the Rough Gas Facilities which is located approximately 29 kilometres off the east coast of Yorkshire. The platforms are permitted to undertake regulated activities under a Production/Storage licence, Consent to Vent, OPPC Permit, Chemical Permit, PPC Permit and Consent to Locate. Under these permits and consents, CES+ are required to monitor, record and report emissions released to air and water. The amount and classification of waste is also required to be reported. A greenhouse gas emissions permit was also live however, following the removal of the RGT gas turbines offshore in 2021, this permit was formally surrendered in 2022.

Throughout 2023, the Rough Offshore Facilities operated for 297 days in both injection and production modes. During this time, 343.51 Mscm of gas was produced and a total of 868.23 Mscm was injected back into the reservoir for storage. There was a planned maintenance outage on the 47/3B platform in May, June and November 2023, which was largely to allow for plant modifications and maintenance.

Releases to Air

An application to surrender Greenhouse gas emissions permit on the 47/3B (UK-D-13143) was made in 2022. Following review by the UK ETS, official confirmation that the GHG emissions permit had been surrendered was received on 2^{nd} September 2022 confirming no returns would be required in 2022. Therefore, no returns were required in 2023. CES+ have continued to monitor CO₂ emissions on the platform and will continue to do so. Throughout 2023 the asset produced 6,521 tCO₂e, that is an increase when compared to 2022 (5,964 tCO₂e). The primary reason is in 2022 there was an issue with the heating system, leading to a reduction in diesel consumption compared with 2023. The issue was rectified by 2023, therefore, diesel consumption increased (by 45%) and so did CO₂ emissions.

Releases to Water

The 47/3 Bravo produced water on 78 days, with a total of 497 m³ of Produced Water discharged to sea and 5.3 kg of associated oil.

The produced water was not analysed for radioactivity during 2023. This was due to a mistakenly cancelled work order in Q1, no produced water in Q2+Q3 and an insufficient volume of produced water to sample in Q4.

All chemicals used were within permitted limits. Throughout 2023, the Rough Gas Facilities discharged a total of 625 kg of chemicals into the sea. All other chemicals used were returned to shore through the sealine and were either recovered or disposed of.

<u>Waste</u>

The Rough Gas Facilities generated a total of 447.63 tonnes of waste throughout 2023, of which all but 0.06 tonnes were recovered (recycled or sent for treatment). From the total amount of waste generated, 292.97 tonnes were categorised as non-hazardous and 154.67 tonnes as hazardous waste.



Non-Conformities

CES+ exceeded the maximum concentration for Oil in Water once and did not exceed the monthly average Oil in Water during 2023. CES+ submitted 2 PON1s throughout 2023, all of which were under a tonne, with the maximum release being 0.000084 tonnes, which was caused by part of an oil drum blowing out of a bund leading to a small quantity of oil being spilled onto the deck. Except for the non-conformities mentioned above, all releases to the environment have been within the permitted limits set out by the various permits and consents under which the Rough gas facilities operate.



3 Introduction

3.1 Site Location & Operation

The Rough offshore gas field is located approximately 29 kilometres off the east coast of Yorkshire. The Rough offshore facilities comprise of the Rough 47/8 Alpha (two bridge-linked platforms), which is undergoing decommissioning, and Rough 47/3 Bravo (three bridge-linked platforms) complexes. The complexes are approximately 2 kilometres apart and were designed to produce gas from the reservoirs 30 wells. There are now 13 operational wells available on 47/3B only for the production of natural gas and condensate.

During production, the nature of the reservoir results in some contamination with water and indigenous hydrocarbons, necessitating separation offshore. Water and condensed hydrocarbons are removed by the offshore process prior to transmission via the 36-inch sealine to shore. The small quantities of produced water are discharged to sea and the natural gas condensate is re-injected into the pipeline and carried ashore with the gas.

During injection the same 13 wells are used to inject gas back into the reservoir. When the asset was previously a storage asset, gas was injected using offshore compression to boost the maximum pressures to around 90 barg, however, following the reinstatement of gas storage onshore NTS gas pressures are used. This means in 2023 the maximum operational capacity of the Rough field was 59 bcf of gas.

Corrosion inhibitor is injected on the 47/3 Bravo platform to prevent corrosion of the sealine. Methanol is also injected into the sealine to prevent the build-up of hydrates. Production fluids are transferred, via the subsea pipeline to the onshore Easington Terminal.

3.2 47/8 Alpha

With the 47/8 Alpha no longer operational, CES+ made the decision to isolate the platform from the reservoir through mechanical plugging and to kill the wells with inhibited seawater. In addition to this, CES+ also made the decision to de-man the installation in 2019. The activities associated with the wells took place from October 2018 through to March 2019, with the Non-Permanently Attended Installation enabling works taking place in May 2019.

Full abandonment of the wells by means of capping and filling was due to commence in 2020, however the global COVID-19 pandemic delayed this for a few years. It was expected to recommence in 2022 and permits/licences associated with this work were granted for work to start in September 2022. However, several delays with the jack up rig (Valaris Norway) at its previous location and poor weather conditions meant the work was delayed until 2023.

In 2023, Valaris arrived alongside 8A on the 24th January. Full plug and abandonment works were commenced. This work was subsequently completed with the last jack up vessel leaving on the 1st July. The outstanding work to complete decommissioning of 47/8 Alpha is removal of the platform itself. This is due to be completed in the future expected to around 2026.



3.3 Environmental Permits

The Rough Gas Facilities operate under the following permits.

3.3.1 Production, Unloading and Storage Licence

On 23rd April 2020, CES+ applied for and obtained a long-term production consent (PCON/5439/ (Version 1)) which permits CES+ to extract gas from the Rough Gas Field until 31st December 2023. Prior to this, CES+ operated and extracted gas under Production Licence PCON4517/0 (Version 2).

As CES+ currently operates as a storage asset once again it is appropriate to reobtain a production, unloading and storage licence. On 21st November 2023, CES+ applied for and obtained a production, unloading and storage licence (PR/2285/2(Version 2)). This licence supersedes the Production Consent, therefore, it was left to expire.

3.3.2 Consent to Vent

The Consent to Vent (VCON/6465/0(Version 3)) permits CES+ to dispose of unignited natural gas into the atmosphere under the Rough Gas Field Petroleum Production Licence. In 2023 this licence allowed the 47/3B platform to vent gas at a rate of no more than 0.822 tonnes on an average daily rate.

The purpose of venting under this consent is to

- facilitate the planned start-up, shut-down or maintenance of plant and equipment, or to ensure its efficient operation, or
- to protect plant, equipment or persons.

As venting is a loss of primary product, CES+ endeavour to limit the amount of gas lost through venting.

3.3.3 OPPC Permits

The Rough Offshore Facilities operate under Offshore Petroleum Activities (Oil Pollution Prevention and Control) Regulations 2005 permits. These permits allow the discharge of oil in accordance with the arrangements described within the permit for the Rough BP platform (OLP/72/9 (Version 1)). The Rough AD platform formally operated under oil discharge permit (OLP/74/6 (Version 1)) however, this was surrendered due to production no longer taking place on the asset.

As part of the jack up campaign (Valaris Norway) CES+ applied for an Oil Pollution Prevention and Control permit associated with these works. The permit (OLP/1321/1) was granted on the 18th April 2023. This licence is no longer live as Valaris left the platform in 2023.

3.3.4 Chemical Permits

During 2023, the Rough Offshore Facilities operated under two Offshore Chemicals Regulations 2002 permits, one for 47/8 Alpha (CP/300/17-19) and the other for 47/3 Bravo (CP/197/20-22). The permits require that all chemicals used or discharged during the operations are listed on the permit.



Where chemicals are discharged to sea, the discharge is undertaken in accordance with the conditions detailed within the permit and appropriate measures are taken to minimise discharge.

3.3.5 Greenhouse Gas Permit

An application to surrender Greenhouse gas emissions permit on 47/3B (UK-D-13143) was made in March 2022. Following a review by the UK ETS, official confirmation that the GHG emissions permit had been surrendered was received on 2^{nd} September 2022 confirming no returns would be required in 2022, therefore by extension, also none required in 2023. CES+ have continued to monitor CO₂ emissions on the platform and will continue to do so.

3.3.6 PPC Permit

Following the removal of the RGT gas turbines offshore in 2021, CES+ formally applied to surrender the PPC permit for the BD platform as the current equipment no longer falls under the medium combustion plant requirements. The surrender of this permit (reference: PPC/70) was granted and came into effect on 6th October 2023.

3.3.7 Consent to Locate

The Consent to Locate designates the geographic location of the platforms (47/8 Alpha – CP/151/7(Version 2) and 47/3 Bravo – CL/150/7 (Version2)) and the outlines the navigation aids required to ensure safe navigation of vessels at sea.

3.4 Environmental Management System

CES+ have a certified ISO 14001:2015 Environmental Management System which demonstrates our commitment and responsibility to understand, manage and reduce the environmental impact of our operations in a manner which protects the environment and its resources. The environmental management system is integrated within health and safety, as well as the business management activities. Central to the environmental management system is strong leadership, continuous improvements, and good performance baselines. Annual environmental improvement plans are developed to measure and report improvements. The environmental management system is audited both internally and externally.



4 Emissions Monitoring

A condition of all the permits described in Section 3.3 is the monitoring and recording of emissions from the activities undertaken by the Rough Offshore Facilities. Throughout 2023, CES+ have undertaken the required monitoring of all emission sources and ensured that all reporting requirements have being fulfilled. The following sections discuss the monitoring of each of these activities.

4.1 Releases to Air

Releases to air are emissions of Carbon Dioxide (CO₂), Carbon Monoxide (CO), Oxides of Nitrogen NOx), and Methane (CH₄). The quantities of the above gases are calculated from the total volume of fuel gas used, diesel usage, gas vented, and an estimated release of fugitive emissions. The monitoring of emissions includes those from routine, non-routine and abnormal operations, and includes start-up, shutdown and emergency situations.

4.1.1 Fuel Gas Consumption

4.1.1.1 47/8 Alpha

There is no qualifying combustion equipment on the 47/8 Alpha platform therefore the platform is exempt from the EU Emissions Trading Scheme and does not hold a PPC Permit.

4.1.1.2 47/3 Bravo

Following on from the removal of the RGT gas turbines in 2021 and the subsequent surrendering of the greenhouse gas emissions permit, the 47/3B asset does not consume any fuel gas. The PPC permit was also surrendered in 2023 due to there being no qualifying combustion plant on the asset. All power/heating needs are met by the three Agrekko diesel power units and heating medium with back up diesel generators, which are available if required.

4.1.2 Diesel Consumption

From 2022, and in 2023, diesel is the primary source of power generation and heating in the form of; the three Agrekko diesel generators, heating medium heater, firewater pumps and crane activities. Consumption of diesel can be assumed to be equal to the amount of diesel bunkered on the platforms, therefore, equal to the quantities recorded on the bunker delivery notes. The density factor (0.8382 t/m³) used to convert litres to tonnes is obtained from the most recent Digest of UK Energy Statistics (DUKES), Annex A, Average conversion factors for petroleum, which can be found at: https://www.gov.uk/government/collections/digest-of-uk-energy-statistics-dukes

The *NCV* factor (42.5688 GJ/t) and emissions factor (74.9375 tCO2/TJ) for diesel are taken from the UK GHG Latest UK inventory factors. These factors are sourced from the GOV.UK website at: <u>https://www.gov.uk/guidance/participating-in-the-eu-ets#complying-with-the-eu-ets</u>

The total CO₂ emission is calculated using the ISO6976 methodology and is a product of diesel combusted, a net calorific value (*NCV*), an emissions factor (*EF*) per unit of fuel used, and a standard oxidation factor (*OF*).

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$CO2(t) = Diesel Combusted \times NCV \times EF \times OF$

4.1.3 Venting

Venting of natural gas represents a loss of primary energy and is the largest source of unburnt hydrocarbon emissions from the platforms. Venting of natural gas is required as a result of planned maintenance or blowdown situations. The among of gas vented is recorded on the energysys system.

4.1.4 Fugitive Emissions

Fugitive emissions are emissions of gas from pressurised equipment due to leaks, weeps and seeps, and other unintended or irregular releases from operating activities. These emissions cannot be measured, therefore, it is considered that 48 tonnes of fugitive emissions are released every six months from the platforms.

4.2 Releases to Water

The releases to the surrounding sea are subject to the OPPC and Chemical permits. The discharge of these substances is controlled and emitted through dedicated emission points that are specified on the above-mentioned permits.

4.2.1 Produced Water

4.2.1.1 47/8 Alpha

The 47/8 Alpha platform does not generate produced water, therefore there are no requirements to monitor and sample produced water.

4.2.1.2 47/3 Bravo

Produced water is water which is generated from the reservoir and is extracted along with the extraction of the gas. The water can be contaminated with hydrocarbons and Naturally Occurring Radioactive Material (NORM). The OPPC permit requires the sampling and reporting of oil content at least monthly, an analysis for NORM quarterly, and the in-depth bi-annual analysis of the water.

The equipment used on 47/3 Bravo to process Produced Water before sampling and discharging to sea are described below.

- An Inlet Separator this is a vertical 2-phase separator which acts as a sand trap to minimise sand erosion and blockage of the downstream equipment.
- An Injection Separator this provides hold-up and separation for bulk liquids.
- Test Separator allows liquid separation. Condensate will separate from the water phase and is then routed off.
- Off-Spec Condensate Vessel a horizontal three phase separator with baffles and inclined plate pack to assist oil-water separation.
- Oily Water Separator is an inclined plate separator that separates hydrocarbons from the produced water.
- Oil Absorption Media Filter Package removes any residual hydrocarbon from the water phase prior to discharge. The water samples for the required permitted analysis are taken



from a sample point after the Oil Absorption Media Filter Package prior to discharge. Additional polishing filters were installed towards the end of 2022, which can be run in either series or parallel, meaning when wells are brought online it is possible to send the liquid through both sets of filters. However, during periods of low OiW readings they can be run in series which enables filters to be changed out whilst some remain online.

4.2.1.3 Oil in Water

Analysis of Oil in Water should use the OSPAR reference methodology for oil in produced water. However, this methodology requires the use of gas chromatography using a flame ionisation detector and n-pentane as an extraction solvent, which is unavailable on the platform. CES+ use a simpler DESNZ approved analytical methodology which is correlated against the OSPAR Reference Method.

4.2.1.4 Radioactivity

There is a requirement under the Radioactive Substances Act 1993 to determine whether produced water is radioactive as defined in Schedule 1 of Radioactive Substances Act 1993. For each Quarter, while generating Produced Water, a sample is taken and sent to Public Health England to undertake the analysis and detection of Polonium-210 (Pb-210), Actinium 228 (Ac-228) and Radium 226 (Ra-226). The analysis follows the fully documented procedures contained in CRCE Glasgow Radiochemistry Group Technical Manual.

4.2.1.5 Bi-annual Water Analysis

The bi-annual water analysis includes testing for the presence of Polycyclic Aromatic Hydrocarbons (PAH), BTEX chemicals (benzene, toluene, ethylbenzene and xylene heavy metals), heavy metals, phenols, alkyl phenols, organic acids, oil in water, NPDs (Naphthalenes, Phenanthrenes, Dibenzothiophenes) and inorganic compounds.

The purpose for undertaking the bi-annual water analysis is to build-up a regulatory database of information on the amounts of various constituents of produced water discharged to sea.

4.2.2 Chemical Permits

Under the Chemical Permits, all chemicals used are to be monitored and their usage recorded. The chemicals used are essential to the operation and are used sparingly and responsibly to ensure limited impact on the environment.

Under the 47/3 Bravo Chemical Permits, apart from ZOK MX GS and Offshore Degreaser EF, which are discharged to sea, all other chemicals permitted and used on the Rough Offshore Facilities are returned through the 36-inch sealine pipe to Easington Gas Terminal, to be treated ashore.

Only deck cleaning chemicals have remained on the 47/8 Alpha Chemical Permit although none were used throughout 2023.



4.3 Waste

CES+ have a duty of care and take measures to ensure that all controlled waste generated on the Rough Offshore Facilities are treated, segregated, stored, and disposed in an appropriate manner to prevent the likelihood of pollution or harm to health. The Offshore 47/3 Bravo Garbage Management Plan (PR/3B/07/03/ENV/00449) provides a detailed description of how waste is managed on the platform. The offshore 47/8 Alpha Garbage Management Plan (DOC-CES+-HSE-ENV-006a) has been archived as it is no longer applicable. Any waste for 47/8 Alpha will be handled in accordance with the COMOPS documentation of any specific jack up rig.

The waste generated on the platform is separated into various waste streams but can be categorised into general/industrial waste and hazardous waste. The waste is transferred to the support vessel before being sent to shore to a treatment or disposal facility. The transfer of waste is accompanied with appropriate transfer documentation.



5 Emissions Reporting

A condition of the permits is the reporting of emissions from the regulated activities undertaken at the Rough Offshore Facilities. CES+ have fulfilled its responsibility to report the 2023 emissions and below is a discussion of the Rough Offshore Facilities performance against the permit conditions. Trends, using historical data, have also being discussed.

5.1 Performance

Throughout 2023, the Rough Offshore Facilities operated for 297 days. During this time 343.51 Mscm of gas was produced and a total of 868.23 Mscm was injected back into the reservoir for storage. There was a planned maintenance outage on the 47/3B platform in May, June and November, which was largely to allow for maintenance activities.

5.1.1 Environmental Observations

CES+ run a HSE Observation system which allows all employees and contractors to report activities which they may consider to be unsafe or may cause an incident which is harmful to personnel, the environment or plant. The observations are reviewed in a daily meeting by the OIMs, supervisors, and HSE advisors. These meetings allow opportunity for discussions on safety and environmental themes and include any significant learning from monitoring activities, accidents and near misses.

During 2023, there were 6,877 observations raised on the platforms, of which 110 were directly related to environmental concerns. CES+ consider that the number of observations raised in 2023 has had a direct contribution to the prevention of potential incidents.



5.2 Releases to Air

5.2.1 CO₂ Emissions



Through the combustion of diesel, Rough Gas Facilities released 6,521.18 tCO₂e during 2023.

Figure 1: Annual CO2 emissions from Rough Offshore Facilities.

There has been a reduction in CO₂ emissions since 2015, with the CO₂ emissions plateauing after the cessation of storage operations (injection of gas). Due to large amounts of fuel gas combusted for injection operations, the trend in CO₂ emissions and gas injected was directly proportional. With the amount of gas injected reducing from 2014 until the cessation of storage operations in mid-2016, CO₂ emissions also reduced. Since injection operations had ceased, CO₂ emissions remained relatively constant from 2017. The decrease from 2021 to 2022 is due to the installation of diesel power generators, which reduced emissions due to the project replacing the RGTs which were no longer efficient when solely producing. In 2022, CES+ assumed a seasonal production and injection model once again due to market conditions. The slight increase of emissions from 2022 to 2023 is due to an increase in diesel use which was due to the heating medium system being faulty in 2022, therefore, a reduced amount of diesel was used that year.





Figure 2: CO2 emissions from different fuel types.

5.2.2 Non-Greenhouse Gas Emissions

Through the operations on the Rough Gas Facilities the following releases were calculated.

5.2.2.1 Nitrogen Oxides (NOx)

There was a total of 26.9 tonnes of Nitrogen Oxides (NOx) released during 2023. The amount of NOx being released from the Rough Gas Facilities has declined since 2015. This is in line with the reduced use and removal of the RR Avon 1535-161 Gas Turbines, used for gas injection operations, and therefore the reduction in fuel gas consumption. The amount of NOx released remained the same between 2022 and 2023 as no action that would cause a further reduction took place in these years.





Figure 3:Nitrogen Oxides (NOx) released to the atmosphere between 2015-2023.

5.2.2.2 Sulphur Dioxide (SO₂)

There was a total of 8.0 tonnes of Sulphur Dioxides (SO_2) released during 2023. The increase in SO_2 emissions in 2016 onwards is due to the increase in diesel usage previously discussed. However, due to reduced diesel usage, SO2 emissions are lower in 2022 and 2023.



Figure 4:Sulphur Dioxide (SO2) released to the atmosphere between 2015-2023.

5.2.2.3 Carbon Monoxide (CO)

There was a total of 1.8 tonnes of Carbon Monoxide (CO) released during 2023. The CO emissions continue to follow a downward trend following a spike in CO emissions in 2015. This is in line with the reduction in fuel gas and is heavily linked to diesel usage hence very similar figures to 2022.





Figure 5: Carbon Monoxide (CO) released to the atmosphere between 2015-2023.

5.2.2.4 Volatile Organic Compounds (VOCs)

There was a total of 5.5 tonnes of Volatile Organic Compounds (VOCs) released during 2023. The amount of VOCs released is in line with the amount of gas vented. Due to the venting of gas being a loss of primary product, CES+ endeavour to reduce venting to as low as reasonably practicable (ALARP).



Figure 6: Volatile Organic Compounds (VOCs) released to the atmosphere between 2015-2023.

5.2.3 Methane Releases

Methane released is calculated by the amount of gas vented and the estimated amount of fugitive gas. During 2023, it was calculated that 145.97 t of methane was released into the atmosphere.





Figure 7: Methane released to the atmosphere between 2015-2023.

5.3 Releases to Water

5.3.1 Oil in Water Content

At the end of 2017, CES+ applied for and obtained approval for a transition from storage to production operation licence. A review of the reservoir by a registered third-party subsurface specialist, identified that with the production of native gas, produced water would continue to be generated at a rate, which is constant to the gas production rate, and it is considered very unlikely that there will be any significant influx of formation water. As production rates decrease throughout the life of the reservoir, so will the rates of produced water generated.

Following the conversion of the Rough field back to a storage asset in 2022, it was unknown how much produced water and, therefore, oil in water would be produced.

In 2023, the oil in water levels increased from January to March, this is due to the reservoir producing increased quantities of liquids as production season progresses. When produced water was generated, samples were taken and analysed on the platform by trained Operations Technicians. The highest monthly average OiW reading for 2023 was in March, which was 21.8 mg/L. This is below the maximum monthly average of 30 mg/L. There was an instance in 2023 where it appeared that the monthly average limit had been exceeded. This was reported to DESNZ by completing an OPPC notification. However, this potential breach was investigated internally and an error in the internal oil in water spreadsheet was discovered. Once the error was fixed, the monthly average was below the maximum average concentration. DESNZ were updated with these findings. They were satisfied that it was not an official breach and withdrew the notification. Therefore, the monthly average concentration limit, which is 30 mg/L, was not exceeded in 2023.





Figure 8: Monthly breakdown of produced water discharge and associated oil release.

CES+ breached the maximum concentration limit for a single reading (100 mg/L) once on the 10th March. The reading of 141.5 mg/L was declared to DESNZ via an OPPC notification (IRS/2023/2537/OPPC). This breach was a result of 10 wells being brought online simultaneously, following maintenance activities carried out at Easington Terminal, resulting in increased liquid production. Both the pre and polishing filter banks were changed as a result. Subsequent readings in the following 48 hours were 65.0 mg/L and 28.6 mg/L showing the effect of reduced liquid production and the changing of the filters. No further actions and assessments were deemed necessary.

During the injection season, no oil in water is produced therefore from April to November all readings were zero. By December 2023, the asset was in production season again.

5.3.2 Radioactivity

Samples of produced water, which were to then be tested for radioactivity, were not able to be taken in 2023. Typically, one sample from each quarter would be tested. In Q1, the sample missed as an operator believed it to be a duplicate work order, as the Q4 2022 sample had been taken a week earlier, therefore deleted the work order. In Q2 and Q3 there were no liquids produced to sample due to being on injection exclusively. In Q4, the volume of liquids produced was insufficient to obtain a sample. As of writing this report, the samples for Q1 and Q2 2024 have been successfully obtained.

5.3.3 Bi-Annual Analysis of Produced Water

Typically, CES+ send two samples of produced water, one in H1 and one in H2, to an accredited laboratory for detailed analysis. Similar to 5.3.2, the sample for H1 was not taken due to an operator believing the work order notification was an accidental duplication of a previous work order the week prior, therefore, was accidentally deleted. By the time it was noticed that a sample had not been taken for H1, the asset was no longer in production mode and, consequently, was not



producing any water to sample. A sample in H2 was unable to be taken due to insufficient volumes of produced water produced in H2 production season (1.6 m³ in December 2023).

5.3.4 Chemical Permits

5.3.4.1 47/8 Alpha

With the suspension of gas extraction on the 47/8 Alpha platform, only deck maintenance chemicals were permitted for use throughout 2023.

Chemical	Permit Limit (Kg)	Amount Used (Kg)		
Offshore Degreaser EF.	300	0		
Rigger XL-N	1080	0		
Cleanup DG-N	600	0		

Table 1: Chemicals Used under Chemical Permit CP/300/19 in 2023.

5.3.4.2 47/3 Bravo

Figure 9 shows the usage of corrosion and hydrate inhibitors on the 47/3 Bravo platform. All chemicals were within the permit limit and were sent back to shore in the 36-inch sealine pipe. These chemicals are used to prevent the build-up of hydrates and corrosion in the pipeline.



Figure 9: Corrosion and Hydrate usage on 47/3 Bravo in 2023.

Figure 10 shows the usage of wells chemicals and deck cleaning fluids. All chemicals were within the permit limits. A total of 625 kg of chemicals (ZOK MX GS, Offshore Degreaser EF) were discharged to sea throughout 2023. Under the permit, a maximum of 1,556.6 kg of chemicals were permitted to be discharged to sea.





Figure 10: Wells and deck cleaning fluids chemical usage on 47/3 Bravo.

5.4 Waste

5.4.1 Total Waste Generated

The Rough Gas Facilities generated a total of 447.63 tonnes of waste throughout 2023, of which all but 0.06 tonnes were recovered (recycled or sent for treatment). From the total amount of waste generated, 292.97 tonnes were categorised as non-hazardous and 154.67 tonnes as hazardous waste. There was a slight increase in waste produced in 2023 compared with previous years, this was largely due to 'project phoenix 1.1' happening in 2023 where pieces of bypass pipework were installed resulting in waste generation. Additionally, there was an increase of facilities management in 2023 such as upgrading of accommodation and mess areas, therefore, additional waste was generated when compared with previous years.





Figure 11: Total waste generated from the Rough Offshore Facilities (2015-2023).



5.4.2 Final Disposal/Recycling

Waste generated on the platforms are transferred to the support vessel to be offloaded ashore where it then goes to appropriate waste facilities. This waste is separated into either final disposal or recovered. From the total amount of waste generated, 447.58 tonnes were recovered (99.9%) in 2023.



Figure 12: Breakdown of the destination of generated waste from the Rough Offshore Facilities.

5.4.3 Non-Hazardous/Hazardous Waste

The waste which leaves the platforms can also be categorised as non-hazardous or hazardous waste. Out of the total waste generated, 292.97 tonnes were categorised as non-hazardous and 154.67 tonnes as hazardous waste in 2023.





Figure 13: Historical Non-Hazardous and Hazardous Waste generated from the Rough Offshore Facilities.



6 Non-Conformities

Throughout 2023, CES+ have reported non-conformities to the environmental regulator and are discussed below.

6.1 Oil in Water

During 2023 the 47/3B platform produced gas on 106 days, of which, produced water was generated on 78 days. CES+ exceeded the maximum concentration for oil in water on 1 occasion and did not exceed the monthly average oil in water concentration during 2023. CES+ submitted 2 PON1's throughout 2023, all of which were under a tonne, with the maximum release being 0.000084 tonnes caused by a partially filled oil drum falling and cracking open.

Table 2 shows the monthly breakdown of the number of days produced water was generated, the number of maximum concentration non-conformities and the monthly oil in water average. The previous annual mass of oil released was 237.5 kg in 2022, which means there has been a considerable reduction from 2022 to 2023.

	No. of	No. of Days	No. of Days of	Oil in Water	
	Days Online	Produced Water Generated	Maximum Concentration Non-Conformities	Monthly Average (mg/L)	Mass of Oil Released (kg)
January	28	31	0	1.18	0.09
February	25	25	0	2.25	0.41
March	18	17	1	21.83	4.85
April	0	1	0	0.00	0.00
May	0	0	0	0.00	0.00
June	1	0	0	0.00	0.00
July	0	1	0	0.00	0.00
August	0	0	0	0.00	0.00
September	0	0	0	0.00	0.00
October	0	0	0	0.00	0.00
November	3	0	0	0.00	0.00
December	31	1	0	0.00	0.00
Annual Total	106	78	1	10.75	5.34

Table 2: Summary of Oil in Water non-conformities.



6.2 IR Standards and Calibration graphs

Due to the platform being in injection mode, a condensate sample for the development of the Infra-Red Standards and Calibration graphs for the validation of the Oil in Water concentration against the GC-FID correlation results could not be taken before the expiration date in August 2023. A suitable condensate sample was not taken before the end of 2023.

Until the new IR Standards and Calibration graphs were developed, CES+ used the expired IR Standards and Calibration graphs to calculate the Oil in Water concentration and then re-calculated the Oil and Water concentration when the new IR Standards and Calibration graphs were developed. For the upcoming 2024 production season, the importance of taking these samples has been highlighted to the operations team.



6.3 PON1's

In 2023, CES+ submitted 2 PON1s to the regulator with regards to non-regulated oil releases to sea. A review of these submissions is below:

Date	PON1 Ref	Category	Description	Min Quantity Released (t)	Max Quantity Released (t)	DESNZ Status
11-May-23 PON1/2797 Conde		Condensate	Very small leak of condensate rose to surface from subsea caisson.	0.000000	0.000001	No Further Action Required
25-Jan-23	PON1/2363	Lube Oil	Oil residue from small historic spill to hard deck. A 20-litre drum part full of oil blew off a bund in strong winds, the lid cracked and a small quantity of oil was spilled to hard deck. Clean up operations took place at the time the spill was noted. A small amount of oil residue was washed to sea during a heavy rain down pour.	0.000005	0.000084	No Further Action Required

 Table 3: Summary of submitted PON1s during 2023.



7 2023 Audits

CES+'s management systems are highly developed with an operations management system (OMS) in place. The OMS identifies the potential direct and indirect effects associated with the platform and its operations and identifies those that are considered significant. The significance is determined in the context of the legislative and regulatory requirements, platform processes and potential emissions generated. The OMS defines a systematic approach to HSE Management and provides a documented system of procedures which are in place to ensure effective management of environmental and identification of safety related issues. Group-wide procedures and permitting requirements are integrated into local procedures on the platform. All elements of the OMS are regularly reviewed and independently audited by an accredited verification company on a periodic basis to ensure compliance to the accrediting standard.

CES+ conducted an internal compliance audit on the Rough 47/3B in September 2023. The corresponding audit report was issued in November 2023. Mitigating corrective and preventative actions were identified for non-compliances found throughout the audit and all have been closed out.

8 Summary

During 2023, CES+ produced 343.51 Mscm of gas from the Rough Gas Facilities and exported it into the NTS via Easington Terminal and a further 868.23 Mscm was injected back into the reservoir for storage. The production of gas was in accordance with the regulated activities described within the Permits and Consents under which CES+ operate.

CES+ have reported 1 OPPC permit non-conformance to the regulator during 2023, which continues the downward trend in number of non-conformances annually. CES+ have implemented corrective and preventative actions to rectify and prevent recurrence of these events.

In 2024, CES+ will continue to endeavour to operate within permitted limits and look for opportunities to improve their environmental performance and reduce their environmental impacts.



Appendix 1: Centrica Health, Safety, Environment and Security Policy

Centrica Health, Safety and Environment Policy

At Centrica our priority is to create an environment where an incident free workplace is possible, ensuring the wellbeing of our employees, the safety of our customers and the protection of the environment. All employees and business partners are required to comply with this policy and our commitments outlined below.

We are committed to:

- Helping our customers to move towards a low carbon future through our products and services
- Assessing, understanding and managing our HSE risks and impacts
- Enabling the creation of a positive culture holding each other accountable, helping
 us to: achieve our HSE goals; support business growth; and realise our vision of an
 incident free workplace and a low carbon future
- Proactively supporting employee health and safety, seeking ways to protect the environment, including the prevention of pollution, efficient use of resources and the reduction of waste and carbon emissions
- Empowering and encouraging personnel to work in a safe way, through effective consultation, to prevent injuries and ill-health
- Intervening if we believe that the work environment or task is unsafe or may cause environmental damage, or we see an unsafe act
- Learning from our successes and incidents, and freely sharing lessons with business partners
- Working with stakeholders, suppliers and business partners in the pursuit of good practice in HSE
- Continually improving and setting measurable objectives and targets in business
 plans to enhance HSE performance
- Developing and testing prioritised incident response and recovery plans to protect our people, the environment and minimize business impact
- Ethically conducting our business and complying with regulatory and other applicable requirements
- Reviewing our policy commitments and updating our policy at least annually.

Our HSE management system enables the delivery of these policy commitments, is structured in line with recognised good practice, and is routinely assured. Our performance is reviewed regularly, and relevant results published.

Chris O'Shea Group Chief Executive Officer

February 2023

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2023 Environmental Statement – Rough Offshore Facilities