creating a better place for people and wildlife



Addressee only

Date: 18 March 2024

Chris Weston, CEO Thames Water Utilities Ltd Email: <u>chris.weston@thameswater.co.uk</u>

Dear Chris

Implementation of the Industrial Emissions Directive

Further to my letter of 7 June 2023 I am writing to update you on the current position regarding the implementation of the Industrial Emissions Directive (IED) to help ensure you remain clear about your environmental permitting obligations.

The original deadline for compliance with the requirements of the IED was July 2015 but due to legal challenges implementation was delayed. This was resolved, and in April 2019 water and sewerage companies were informed of the need to obtain permits and comply with the standards detailed in the Waste Treatment Best Available Techniques (BAT) reference document (the BREF) by August 2022.

This deadline passed and to provide operators additional time to complete their implementation actions we initially extended the date to December 2024 and are now extending this deadline to 31 March 2025, providing consistency across the sector and additional time for planning and implementing necessary improvements. This means you will have had, a full six years to obtain permits and comply with the Waste Treatment BAT conclusions.

To ensure that those who have already received their permits are not disadvantaged we will provide the option of not complying in full with improvement conditions until 31 March 2025. Any interim deadlines contained within improvement conditions, typically for the submission of plans or proposals, will remain unchanged and we will expect you to meet these deadlines.

In September 2023 Defra set companies a deadline of 20 December 2023 to provide any additional information they judged necessary to support their permit applications. The team dealing with water company IED applications has recently been doubled in size and these submissions are currently being assessed. Any minor deficiencies or clarifications in the applications will be dealt with by information notices, but major deficiencies will result in applications being returned as not being capable of determination or refused. In such instances the facility will be treated as unauthorised and referred to local operational teams to consider the most appropriate action consistent with our enforcement and sanctions policy.

Notwithstanding that you have been aware of the position since April 2019, it is apparent from the information submitted with permit applications that many facilities in the sector are yet to achieve the standards of operation required by the IED. Where this is the case, your permits will include improvement conditions that require compliance with best available techniques by 31 March 2025.

To help you to make the improvements necessary to achieve these standards we are giving advance notice of improvement conditions that we will use where appropriate to deliver the standards required. These conditions can be found in the appendix to this letter. There is already widespread knowledge of these conditions across the industry because they are being shared across Water UK groups such as the Waste and Recycling Network.

The permitting team will continue to process applications throughout the coming year. If you do not currently operate to the BAT standard or equivalent, you should be taking immediate steps to comply do so regardless of whether you have received your permit.

Despite the time that has elapsed we understand that some companies believe that they are unable to implement all the changes and complete the works required to comply with BAT by 31 March 2025. Should you find yourself in this position there is significant risk of enforcement action. In keeping with standard practice we have advised that you should look to document and provide evidence that you have taken all available measures to achieve compliance by the earliest possible date. We have described this as demonstrating 'best endeavours'.

I am sure you will understand that as the regulator we cannot fetter our discretion, putting forward mitigation does not ensure that you will avoid enforcement, but it can be taken into account when deciding the appropriate level of regulatory response. Demonstrating best endeavours requires you to strive to be compliant before the March 2025 deadline and to take all available measures to do so. You do not need to try to demonstrate you have used best endeavours before this deadline. In any event I would encourage you to continue to work with our permitting team to enable them to issue you with permits, and with your local area team for any sitespecific matters arising after the permit has been issued.

Yours sincerely

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Georgina Collins Director, Regulated Industry

Appendix – Improvement Conditions

Table S1.3 Improvement programme requirements			
Reference Requirement Date			
Improvement of	Improvement condition for secondary containment design		
ICX TI ICX TI cc th pl im cc [ir TI pr (q w w in cc Ai Bi Ai cc st Fi se ap Ai CC Sy gu Ai TI th TI Dr CC TI Pr CC CC TI TI Pr CC CC TI TI Pr CC CC TI TI Pr CC CC TI TI Pr CC CC TI TI Pr CC CC TI TI TI TI TI TI TI TI TI TI	he operator shall submit a written 'secondary ontainment implementation plan' and shall obtain the Environment Agency's written approval to it. The lan shall contain the finalised designs and an implementation schedule for the identified secondary ontainment systems proposed in the document insert containment report title "xxxxxxxxx", [date]]. he finalised design(s) and specifications shall be roduced by appropriate competent individuals qualified civil or structural engineer), in accordance ith the risk assessment methodology detailed ithin CIRIA C736 (2014) guidance. The plan shall include but not be limited to the following omponents: In updated BAT assessment with specific regard to AT 19 of the Waste Treatment BREF. In assessment of the suitability for providing ontainment when subjected to the dynamic and tatic loads caused by catastrophic tank failure. inalised designs and specifications of the proposed econdary containment proposal completed by ppropriate competent individuals. program of works with timescales for the ommissioning of the secondary containment ystems to comply with CIRIA C736 (2014) uidance, or equivalent. In updated site and infrastructure plan. preventative maintenance and inspection regime.	DD/MM/YYYY [6 months of permit issue] or such other date as agreed in writing with the Environment Agency Implementation of all required and approved containment improvements must be completed by 31/03/2025.	
$(\text{nre-}\Delta D)$ [Abat	tement proposed	sewage sludge	
	rafting note: Where there are open tanks pre-	DD/MM/YYYY	
	rimary digestion. BAT is to contain and abate these	[6 months of	
ta	anks. This IC should be implemented if OCU type	permit issuel or	
ar	nd emissions points have been identified and	such other	
		date as agreed	

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
	emissions and monitoring requirements have been	in writing with	
	updated as per the permit template requirements.	the	
		Environment	
	The operator shall submit a written 'enclosure and abatement plan' and obtain the Environment	Agency	
	Agency's written approval to it.	Implementation	
		of all required	
	The plan shall contain the final designs and an	vessel cover	
	implementation schedule for the installation of	improvements	
	enclosures/covers and associated emission	and abatement	
	abatement systems in line with BAT 14 and BAT 53	must be	
	for storage and treatment tanks pre-anaerobic	completed by	
	digestion identified as [insert tank names], and	31/03/2025	
	emission points [insert OCU emission points] on the		
	site plan in schedule 7.		
	The report chall include a vidence that the tank		
	The report shall include evidence that the tank		
	enclosures/covers will be designed and installed in		
	treatment: appropriate measures for permitted		
	facilities and provide evidence to demonstrate why		
	the OCUs will be effective and meet the		
	requirements of BAT 53. The report shall include as		
	a minimum:		
	The final designs and an implementation schedule		
	for the installation of enclosures/covers and		
	associated abatement.		
	Full investigation and characterisation of the waste		
	gas streams emitted to points [insert OCU emission		
	pointsj.		
	Evidence that the pollutants of the Waste gas stream		
	will be controlled and/or abated ettiller by the		
	avalement plant of by the proposed avalement		
	Abatement stack monitoring results (including but		
	not limited to odour, ammonia, hydrogen chloride		
	and total volatile organic chemicals).		
	Abatement process monitoring results (including but		
	not limited to odour, ammonia, hydrogen chloride		
	and total volatile organic chemicals).		

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	Details of air quality quantitative impact assessment including modelling and a proposal for site-specific "action levels" (including but not limited to odour, ammonia, hydrogen chloride and total volatile organic chemicals). Odour monitoring results at the site boundary. Records of odour complaints and odour related incidents. Recommendations for improvement including the replacement or upgrading of the abatement plant. The plan shall be implemented in accordance with the Environment Agency's prior written approval.	
Improveme	nt conditions for enclosure of tanks undertaking AD	
ICX	The operator shall submit a written 'Primary anaerobic digestion vessel cover' plan and obtain the Environment Agency's written approval to it. The plan shall contain the final designs and an implementation schedule for the installation of covers for vessels undertaking anaerobic digestion in the [insert number and name of tanks]. The plan shall also contain a detailed description of the proposed gas utilisation plant, gas storage infrastructure for the biogas produced during anaerobic digestion, pressure relief valves and gas pipe-work. The plan shall include but not be limited to the following components: Evidence that the vessel covers, gas utilisation plant and ancillary equipment have been designed by appropriately qualified engineers. Evidence that the vessel covers, and gas utilisation plant will be designed and installed in accordance with guidance, Biological waste treatment: appropriate measures for permitted facilities. An updated Hazard and Operability Study (HAZOP) and DSEAR risk assessment.	DD/MM/YYYY or such other date as agreed in writing with the Environment Agency Implementation of all required vessel cover improvements must be completed by 31/03/2025

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
	An assessment of gas storage capacity and gas utilisation capacity including proposals for additional gas utilisation plant. A program of works with timescales for the commissioning of the vessel covers, gas utilisation infrastructure and ancillary equipment. The plan shall be implemented in accordance with the Environment Agency's prior written approval.		
Improveme	nt conditions for enclosure of tanks storing (or treating)	stable and	
unstable di	gestate		
ICXa	Drafting note: where there are open tanks post primary digestion, it's possible that the digestate produced and stored in these tanks are producing biogas and emitting to atmosphere. We understand that most WaSC sites treat waste for a limited period which is less than the typical residence times for anaerobic digestion. This means that the digestate produced and stored in the open tanks could still be producing biogas. If the applicant has not provided evidence to show that the digestate is stable, then they will need to prove this. This is to inform whether the digestate storage should be enclosed and connected to the site gas management infrastructure or is suitable for standard waste storage requirements in an enclosed tank with air discharged by a suitable abatement system. Include for any open tanks. This IC is a mechanism to determine the type of enclosure required, not a mechanism to justify the tanks remaining open.	DD/MM/YYYY [6 months of permit issue] or such other date as agreed in writing with the Environment Agency Implementation of all required vessel cover improvements must be completed by 31/03/2025	
	The operator shall submit a written report, with supporting evidence, on the stability of digestate stored within the [insert name of existing open tank(s)] tank[s] and obtain the Environment Agency's written approval to it. The report shall assess whether an effective digestion process has taken place within the anaerobic digestion tanks and whether biogas emissions from post digestion storage or treatment are minimised. The report shall		

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
	assess digester stability and the potential for biogas		
	production. The report shall include but not be		
	limited to:		
	An assessment of residual biogas potential in		
	accordance with the OFW004-005 [N6] methodology		
	specified by BSI PAS 110: Producing Quality		
	Anaerobic Digestate or an equivalent methodology		
	for assessing residual biogas potential of the		
	digestate stored within the [insert name of existing		
	open tank(s)] tanks(s).		
	An assessment of the stability of the digestion		
	process in the [insert name of anaerobic digester		
	tanks], to be undertaken in accordance with BAT 38		
	of the Waste Treatment BREF. The assessment		
	shall be supported by process monitoring data		
	recorded using an automatic and/or manual		
	monitoring system (and sampling of the digester		
	feed) [replace automatic with manual if they do not		
	use a SCADA system] for the following parameters		
	over a period of one month:		
	pH and alkalinity of the digester feed		
	digester operating temperature		
	hydraulic loading rate		
	organic loading rate		
	volatile fatty acids concentration		
	ammonia		
	liquid and foam levels in the digester		
ICXb	Unless the report approved under [ICXa] concludes		
	that the digestion process is stable and the digestate	[6 months of	
	has minimal potential for biogas production, the	the	
	operator shall submit a written 'anaerobic digestion	Environment	
	vessel cover' plan and obtain the Environment	Agency's	
	Agency's written approval to it. The plan shall	written	
	contain the final designs and an implementation	approval of	
	schedule for the installation of covers for vessels	ICXa] or such	
	undertaking anaerobic digestion and storing or	other date as	
	treatment of unstable digestate [insert name of	agreed in	
	tank/vessel(s)]. The plan shall also contain a	writing with the	
	detailed description of the proposed gas utilisation	Environment	
	plant, gas storage infrastructure for the biogas	Agency	

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
	produced during anaerobic digestion, pressure relief valves and gas pipe-work. The plan shall include but not be limited to the following components: Evidence that the vessel covers, gas utilisation plant and ancillary equipment have been designed by appropriately qualified engineers. Evidence that the vessel covers, and gas utilisation plant will be designed and installed in accordance with guidance, Biological waste treatment: appropriate measures for permitted facilities. An updated Hazard and Operability Study (HAZOP) and DSEAR risk assessment. An assessment of gas storage capacity and gas utilisation capacity including proposals for additional gas utilisation plant. A program of works with timescales for the commissioning of the vessel cover(s), gas utilisation infrastructure and ancillary equipment. The plan shall be implemented in accordance with the Environment Agency's prior written approval.	Implementation of all required vessel cover improvements must be completed by 31/03/2025	
ICXc	Should the report approved under [ICXa] conclude that the digestion process is stable and the digestate has minimal potential for biogas production, the operator shall submit a written 'waste water and digestate storage enclosure plan' and obtain the Environment Agency's written approval to it. The plan shall contain the final designs and an implementation schedule for the installation of enclosures/covers (and associated waste gas abatement systems) for waste water/stable digestate storage tanks identified as: [insert name of tank/vessel(s)]. The report shall include evidence that the tank [and lagoon] enclosures/covers will be designed and installed in accordance with guidance, Biological waste treatment: appropriate measures for permitted facilities.	DD/MM/YYYY [6 months of the Environment Agency's written approval of ICXa] or such other date as agreed in writing with the Environment Agency Implementation of all required vessel cover improvements must be	

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	The plan shall be implemented in accordance with	completed by
	the Environment Agency's prior written approval.	31/03/2025
Improveme	nt conditions for primary containment tanks	
ICX	The operator shall submit a written 'primary	DD/MM/YYYY
	containment plan' and shall obtain the Environment	[12 months of
	Agency's written approval to it. The plan shall	permit issue] or
	contain the results of an inspection and program of	such other
	works undertaken by an appropriately qualified	date as agreed
	engineer and shall assess the extent, design	in writing with
	specification and condition of primary containment	the
	systems (including associated pipework) where	Environment
	polluting liquids and solids are being stored, treated,	Agency.
	and/or handled.	
	The plan shall include, but not be limited to:	
	An assessment of the physical condition of all	
	primary containment systems (storage and treatment	
	vessels and associated pipework) using a Written	
	Scheme of Examination and their suitability for	
	providing primary containment when subjected to	
	dynamic and static loads.	
	A program of works with timescales for the	
	implementation of individual improvement measures	
	necessary to demonstrate that the primary	
	containment is fit for purpose or alternative	
	appropriate measures to ensure all polluting	
	materials will be contained on site.	
	A preventative maintenance and inspection regime.	
	The plan shall be implemented in accordance with	
	the Environment Agency's written approval.	
Improvomo	nt conditions for operational storage buffer canacity	
	The operator shall submit a written "waste water and	
	digestate buffer storage plan" and shall obtain the	[6 months of
	ulgestate bullet storage plan and shall obtain the	to monuns of

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	Environment Agency's written approval to it. The	permit issue] or
	plan shall contain the results of a review of the	such other
	current storage of waste water and digestate	date as agreed
	produced from site operations. The review shall	in writing with
	propose and describe site contingency	the
	arrangements to provide appropriate storage	Environment
	capacity or other appropriate measures to prevent or	Agency
	minimise emissions of waste water or digestate	
	being discharged off site during any occasions when	Implementation
	the receiving wastewater treatment works is in storm	of all required
	overflow operating conditions.	containment
	The storage plan shall include but not be limited to:	improvements
	Proposals for additional storage capacity with	must be
	secondary containment within the site boundary for	completed by
	wastewater and/or other digestate during any	31/03/2025
	occasions when the receiving wastewater treatment	
	works is in storm overflow operating conditions.	
	Procedures to cease discharges during these	
	conditions.	
	Calculation of a reasonable contingency capacity of	
	waste water and/or other digestate during any	
	occasions when the receiving wastewater treatment	
	works is in storm overflow operating conditions.	
	A description and design specification of the buffer	
	storage infrastructure and secondary containment	
	measures. The design shall be completed by an	
	appropriately gualified engineer and secondary	
	containment shall be designed in line with CIRIA	
	C736.	
	A program of works with timescales for the	
	implementation and construction of the buffer	
	storage.	
	A preventative maintenance and inspection regime.	
	The plan shall be implemented in accordance with	
	the Environment Agency's prior written approval.	
Improveme	nt conditions for establishing an inventory of liquid wast	e water
discharged	from anaerobic digestion and associated activities (AR	X – ARX)
[include activities which are relevant to the AD activity]		

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
ICXa	The operator shall submit a sampling programme in	Within 2	
	relation to waste water streams and shall obtain the	months of	
	Environment Agency's written approval to it. The	issue of this	
	sampling programme shall be designed to fully	permit	
	characterise the waste waters discharged to [insert		
	name of WwTW] wastewater treatment works		
	(WwTW) from emission points [insert emission point		
	references e.g. S1, S2, SXJ in (table S3.3 of this		
	permit).		
	The programme shall include but not be limited to a		
	methodology for a minimum of one 24-bour flow		
	proportional sample a month for each emission		
	point for a period of 12 months. The programme		
	shall detail the sampling methods/standards used.		
	Sampling methods shall be in accordance with BAT		
	conclusion 20 of the Waste Treatment BREF. The		
	programme shall include the National Grid		
	Reference (NGR) of the sampling point(s)		
	location(s).		
	The programme shall establish the characteristics of		
	the liquid waste water streams and shall include as a		
	minimum for each emission point:		
	Average values and variability of flow, pH,		
	temperature and conductivity.		
	Average concentration and load values of all		
	relevant substances and their variability.		
	Data on bioeliminability.		
	The programme shall sample for all relevant		
	substances and must include.		
	Hydrocarbon oil index (HOI) (mg/l)		
	Free cvanide (CN-) (mg/l)		
	Adsorbable organically bound halogens (AOX) (mg/l)		
	Metals and metalloids: arsenic (expressed as As).		
	cadmium (expressed as Cd). chromium (expressed		
	as Cr), hexavalent chromium (expressed as Cr(VI)).		
	copper (expressed as Cu), lead (expressed as Pb).		
	nickel (expressed as Ni), mercury (expressed as		
	Hg), zinc (expressed as Zn) (µg/l)		

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
	The operator shall submit the collected monitoring data in writing to the Environment Agency according to agreed reporting periods.		
	The sampling programme shall be produced in accordance with Environment Agency guidance:		
	Specific substances and priority hazardous substances – Surface water pollution risk for your environmental permit Surface water pollution risk assessment for your environmental permit - GOV.UK (www.gov.uk).		
	Monitoring discharges to water: guidance on selecting a monitoring approach Monitoring discharges to water: guidance on selecting a		
	monitoring approach - GOV.UK (www.gov.uk) The monitoring programme shall be carried out and the monitoring data submitted in accordance with the Environment Agency's written approval.		
Improveme digestion an relevant to	nt conditions for indirect discharges to water discharged nd associated activities (ARX – ARX) [include activities the AD activity]	d from anaerobic which are	
ICXb	The operator shall submit a report for approval by the Environment Agency, following completion of the sampling programme approved under ICXa. The report shall include but not be limited to; a summary of the sample results, a completed H1 risk assessment(s) and modelling outputs where appropriate. The operator shall provide conclusions on whether the waste waters discharged from [insert emission point references e.g. S1, S2, SX] will have any adverse impact on the receiving waters once discharged from [insert name of WwTW]. An assessment shall be made against the parameters specified in the relevant environmental standards as specified within Environment Agency guidance as follows:	Within 12 months of the Environment Agency's written approval of the sampling programme submitted under ICXa or such other date as agreed in writing with the Environment Agency	

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
Reference	Specific substances and priority hazardous substances – Surface water pollution risk for your environmental permit Surface water pollution risk assessment for your environmental permit - GOV.UK (www.gov.uk). Sanitary substances – H1 annex D2: assessment of sanitary and other pollutants in surface water discharges 1076_14 H1 Annex D2 - Assessment of sanitary and other pollutants within Surface Water Discharges (publishing.service.gov.uk) The report shall include any proposals and/or additional measures required to prevent or minimise any significant emissions from the installation along with timescales for implementation.	Date	
ICXc	The operator shall implement any improvements identified within the report approved under ICXb in accordance with the Environment Agency's written approval and provide written confirmation to the Environment Agency that the improvements have been completed.	Within 12 months of the report in relation to ICXb being approved by the Environment Agency or such other date as agreed in writing with the Environment Agency	
Improveme	nt conditions for biogas upgrading plant	1	
ICX	The operator shall carry out a monitoring study to verify the assumptions made in the application in relation to the releases of pollutants to air. The study shall include the monitoring of point source releases to air from the biogas upgrading plant emission point xx during normal operation, having regard to the Environment Agency technical guidance, Monitoring stack emissions: environmental permits and to MCERTS standards. As a minimum, two separate	DD/MM/YYYY [6 months of permit issue] or such other date as agreed in writing with the Environment Agency	

Table S1.3 Improvement programme requirements			
Reference R	Requirement	Date	
n n	nonitoring campaigns in a year shall be completed		
	one monitoring survey six months following		
C	commissioning of the blogas upgrading plant).		
Т	he pollutants to be monitored shall include:		
т	otal volatile organic compounds.		
	lydrogen sulphide.		
ICX F	Following the completion of ICX [insert correct IC	DD/MM/YYYY	
n	number], the operator shall undertake an emissions	[6 months of	
ir	mpact assessment of point source releases to air	permit issue] or	
fr	rom point xx, using the information obtained through	such other	
tł	he emissions monitoring. The emissions impact	date as agreed	
a	assessment report and all associated monitoring	in writing with	
re	eports and assessments shall be submitted in	the	
N N	vriting to the Environment Agency for review.	Environment	
		Agency	
	he emissions impact assessment shall, as a		
	ninimum, include:		
	Reports snowing details of the monitoring		
	Andertaken and the results obtained.		
	results of the assessment of long and short-term		
	Environment Agency Guidance Air omissions risk		
	environment Agency Guidance – All emissions lisk		
	completed H1 assessment software tool		
	Completed III assessment software tool.		
	f the H1 assessment shows potential long or short-		
te	erm impacts from the emissions, the operator shall		
p	propose an action plan to reduce the impacts of the		
s	substances identified.		
Improvement condition to address methane slip emissions from gas engines			
	no The operator shall establish a site-specific leak	Within 6	
	letection and repair (I DAR) programme to detect	months of	
a	and mitigate the release of volatile organic	issue of this	
	compounds including methane from diffuse sources	permit or as	
Т	The plan shall include but not be limited to a diffuse	agreed in	
	emissions source inventory and associated	writing with the	

Table S1.3 Improvement programme requirements				
Reference	Requirement	Date		
	monitoring arrangements. The plan shall be	Environment		
	submitted to the Environment Agency for approval.	Agency		
	The operator shall establish the methane omissions	Within 12		
	in the exhaust gas from engines burning biogas and	months of the		
	compare these to the manufacturer's specification	Environment		
	agreed in writing with the Environment Agency. The	Agency's		
	operator shall as part of the methane leak detection	written		
	and repair (LDAR) programme, develop proposals to	approval of the		
	assess the potential for methane slip and take	LDAR		
	corrective actions as soon as practicable where	programme		
	emissions above the manufacturer's specification	submitted		
	are identified.	under ICX or		
		such other		
		date as agreed		
		in writing with		
		the		
		Environment		
		Agency		
		[use above text		
		if inserting IC		
		for a new		
		programmej		
		Within 12		
		months of		
		issue of this		
		permit or as		
		agreed in		
		writing with the		
		Environment		
		Agency		
Improvement condition for review of effectiveness of abatement plant				
ICX	The operator shall carry out a review of the			
	abatement plant [include names of abatement plant	[6 months of		
	and emission point] on site, to determine whether	permit issue] or		
	the measures have been effective and adequate to	such other		
	prevent and where not possible minimise emissions	date as agreed		
		in writing with		

Table S1.3 Improvement programme requirements				
Reference	Requirement	Date		
	released to air including but not limited to odour and	the		
	ammonia.	Environment		
	The operator shall submit a written report to the	Agency		
	Environment Agency following this review for			
	assessment and approval.			
	The report shall include but not be limited to the			
	following aspects:			
	Full investigation and characterisation of the waste			
	gas streams.			
	Evidence that the pollutants of the waste gas stream			
	will be controlled and/or abated either by the			
	abatement plant or by the proposed abatement			
	Abatement stack monitoring results (including but			
	not limited to odour and ammonia)			
	Abatement process monitoring results (including but			
	not limited to odour and ammonia).			
	Details of air quality quantitative impact assessment			
	including modelling and a proposal for site-specific			
	"action levels" (including but not limited to odour			
	concentration. hydrogen sulphide and ammonia).			
	Odour monitoring results at the site boundary.			
	Records of odour complaints and odour related			
	incidents.			
	Recommendations for improvement including the			
	replacement or upgrading of the abatement plant.			
	Timescales for implementation of improvements to			
	the abatement plant.			
	•			
	The operator shall implement the improvements in			
	line with the timescales as approved by the			
	Environment Agency.			
Improveme	nt condition for establishing an inventory of liquid waste	water		
discharged from the Head of works waste operation/installation activity (ARX)				
[include activities which are relevant to the HoW activity]				
ICXa	The operator shall submit a sampling programme in	Within 2		
	relation to waste water streams and shall obtain the	months of		
	Environment Agency's written approval to it. The	issue of this		
	sampling programme shall be designed to fully	permit		
	characterise the waste waters discharged to [insert			

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
	name of WwTW] wastewater treatment works		
	(WwTW) from emission point SX [insert emission		
	point references e.g. S1, S2, SXJ in (table S3.3 of		
	the permit).		
	The programme should include but not be limited to a methodology for a minimum of one 24-hour flow proportional sample a month, for the emission point, for a period of 12 months. The programme shall detail the sampling methods/standards used. Sampling methods shall be in accordance with guidance, Non-hazardous and inert waste: appropriate measures for permitted facilities https://www.gov.uk/guidance/non-hazardous-and- inert-waste-appropriate-measures-for-permitted-		
	facilities. The programme shall include the National Grid Reference (NGR) of the sampling point(s) location(s).		
	The programme shall establish the characteristics of the liquid waste water streams and shall include as a minimum for each emission point:		
	Average values and variability of flow, pH, temperature and conductivity. Average concentration and load values of all relevant substances and their variability. Data on bioeliminability.		
	The operator shall submit the collected monitoring data in writing to the Environment Agency according to agreed reporting periods.		
	The sampling programme shall be produced in line with Environment Agency guidance:		
	Specific substances and priority hazardous substances – Surface water pollution risk for your environmental permit Surface water pollution risk		

Table S1.3 Improvement programme requirements				
Reference	Requirement	Date		
	assessment for your environmental permit - GOV.UK			
	(www.gov.uk).			
	Monitoring discharges to water: guidance on			
	selecting a monitoring approach Monitoring			
	discharges to water: guidance on selecting a			
	monitoring approach - GOV.UK (www.gov.uk)			
	The monitoring programme shall be carried out and			
	the monitoring data submitted in accordance with the			
	Environment Agency's written approval.			
Improveme	nt conditions for indirect discharges to water discharged	d from the Head		
of works wa	aste operation/installation activity (ARX) [include activition	es which are		
relevant to	the HoW activity]			
ICXb	The operator shall submit a report for audit and	Within 12		
	approval by the Environment Agency, following	months of the		
	completion of the sampling programme referred to in	Environment		
	ICXa. The report shall include but not be limited to; a	Agency's		
	summary of the sample results, a completed H1 risk	written		
	assessment(s) and modelling outputs where	approval of the		
	appropriate.	sampling		
	The operator shall provide conclusions on whether	programme		
	the waste waters discharged [to/from] [insert	submitted		
	emission point references e.g. S1, S2, SX] will have	under ICXa or		
	any adverse impact on the receiving waters once	such other		
	discharged from [insert name of WwTW]. An	date as agreed		
	assessment shall be made against the parameters	in writing with		
	specified in the relevant environmental standards as	the		
	specified within our guidance as follows:	Environment		
	Specific substances and priority hazardous	Agency		
	substances – Surface water pollution risk for your	0		
	environmental permit Surface water pollution risk			
	assessment for your environmental permit - GOV.UK			
	(www.gov.uk).			
	Sanitary substances – H1 annex D2: assessment of			
	sanitary and other pollutants in surface water			
	discharges 1076 14 H1 Annex D2 - Assessment of			
	sanitary and other pollutants within Surface Water			
	Discharges (publishing.service.gov.uk).			
	The report shall include any proposals and/or			
	additional measures required to prevent or minimise			

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
	any significant emissions from the installation along		
	with timescales for implementation.		
ICXc	The operator shall implement the improvements	Within 6	
	identified within the report approved under ICXb in	months of the	
	accordance with the Environment Agency's written	report in	
	approval and provide written confirmation to the	relation to	
	Environment Agency that the improvements have	ICXb being	
	been completed.	submitted to	
		the	
		Environment	
		Agency or	
		such other	
		date as agreed	
		in writing with	
		the	
		Environment	
		Agency	