

Permit with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

ASCO UK Ltd

Great Yarmouth Ship to Shore Facility South Denes Road Great Yarmouth NR30 3LX

Permit number EPR/DP3442YP

Great Yarmouth Ship to Shore Facility Permit number EPR/DP3442YP

Introductory note

This introductory note does not form a part of the permit

The main features of the permit are as follows.

The following Schedule 1 activities and waste operations will be undertaken at the Installation:

- Section 5.3 A(1)(a) Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving (ii) physico-chemical treatment
- Section 5.4 A(1)(a) Disposal of non-hazardous waste with a capacity exceeding 50 tonnes per day involving (ii) physico-chemical treatment.
- Section 5.6 A (1) Temporary storage of Hazardous Waste
- DAA: Storage of non-hazardous waste
- o Waste operation: Physico-chemical treatment of non-hazardous waste for recovery

The facility will accept up to 20,000 tonnes per annum of hazardous and non-hazardous wastes from the oil and gas industry. Waste will be delivered to site via road tankers and boats and transferred directly into storage/treatment tanks. Hazardous and non-hazardous wastes will be stored in separate tanks. Within these tanks, waste materials will undergo treatment by gravity settlement, allowing separate offtake of the mud and liquid fractions of the waste for disposal or recovery.

Storage/treatment tanks are located within a bund providing secondary containment. Tertiary containment is provided by the wider site surface water drainage system, with automatic shut off valves located at discharge points. The emissions from the site will be uncontaminated surface water and fugitive emissions from the pressure relief valves on the storage tanks.

The installation is located on the quayside of Great Yarmouth Harbour on the tidal River Yare, South Denes Road, Great Yarmouth (NGR; TG 52665 05690). The area is a mixture of commercial and residential, with the nearest residential properties within 240m Southwest and West of the site. There are several key sensitive receptors within 2km of the site boundary and due to the tidal nature of the River Yare, wider receptors have been considered. In total, two Special Areas of Conservation (SAC), two RAMSAR and five Special Protection Areas (SPA), are within 10km of the facility.

No Special Sites of Scientific Interest (SSSIs) are within 2km, but three SSSIs-greater than 2km from the facility, were considered in the assessment.

The operator (ASCO UK Limited) operates to an accredited ISO 14001 Environmental Management system (EMS).

The status log of the permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application EPR/DP3442YP/A001	Duly made 09/06/2023	Application for waste storage and treatment facility.
Additional information received	06/04/2023 09/06/2023	Additional information including EMS summary, activity clarification and Environmental Risk Assessment
Schedule 5 Response	06/10/2023	Updated Application Form Parts A and F1.

Status log of the permit		
Description	Date	Comments
		Chemical Waste: Appropriate Measures BAT assessment.
Schedule 5 Response	28/11/2023	Additional information. Chemical Waste: Appropriate Measures BAT assessment.
Permit determined EPR/DP3442YP	25/01/2024	Permit issued to ASCO UK Ltd.

End of introductory note

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/DP3442YP

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016

ASCO UK Ltd ("the operator"),

whose registered office is

ASCO Group Headquarters Unit A 11 Harvest Avenue D2 Business Park Aberdeen AB21 0BQ

company registration number SC029934

to operate an installation at

Great Yarmouth Ship to Shore Facility South Denes Road Great Yarmouth NR30 3LX

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Marcus Woodward	25/01/2024

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
 - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.4 The operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR4) the operator shall:
 - (a) take appropriate measures to ensure that energy is used efficiently in the activities.
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR4) the operator shall:
 - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities.
 - (b) maintain records of raw materials and water used in the activities.
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery, and disposal of wastes produced by the activities.

- 1.4.1 The operator shall take appropriate measures to ensure that:
 - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 **Operations**

2.1 Permitted activities.

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").
- 2.1.2 Waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
 - (a) it is of a type and quantity listed in schedule 2 table(s) S2.2 and S2.3; and
 - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
 - (a) the nature of the process producing the waste.
 - (b) the composition of the waste.
 - (c) the handling requirements of the waste.
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

Hazardous waste storage and treatment

2.3.7 Hazardous waste shall not be mixed, either with a different category of hazardous waste or with other waste, substances, or materials, unless it is authorised by schedule 1 table S1.1 and appropriate measures are taken.

2.4 Pre-operational conditions

2.4.1 The activities shall not be brought into operation until the measures specified in schedule 1 table S1.3A have been completed.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1 and S3.2.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.2 Emissions of substances not controlled by emission limits.

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits.
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.4 Noise and vibration

3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any

approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

- 3.4.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration.
 - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
 - (a) point source emissions specified in tables S3.1 and S3.2:
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made based on such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1 and S3.2, unless otherwise agreed in writing by the Environment Agency.

3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard, or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
 - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests.
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.7 Fire prevention

- 3.7.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.
- 3.7.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to a risk of fire, submit to the Environment Agency for approval within the period specified, a fire prevention plan which prevents fires and minimises the risk of pollution from fires.

(b) implement the fire prevention plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

- 4.1.1 All records required to be made by this permit shall:
 - (a) be legible;
 - (b) be made as soon as reasonably practicable;
 - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
 - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR5). A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:
 - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
 - (b) the annual production/treatment data set out in schedule 4 table S4.2; and
 - (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
 - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
 - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
 - (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

- 4.3.1 In the event:
 - (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
 - (b) of a breach of any permit condition the operator must immediately-
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
 - (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.

In any other case:

- (a) the death of any of the named operators (where the operator consists of more than one named individual);
- (b) any change in the operator's name(s) or address(es); and
- (c) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.

- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
 - (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 ac	tivities		
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
AR1	S5.3 A1 (a) (ii) Disposal or recovery of hazardous waste with a capacity exceeding 10 tonnes per day involving physico-chemical treatment.	D9: Physico-chemical treatment not specified elsewhere in this Annex which results in final compounds or mixtures which are discarded by means of any of the operations numbered D1 to D12 R3: Recycling/reclamation of organic substances which are not used as solvents (including composting and other biological transformation processes)	 Hazardous Waste types as specified in Table S2.2 Hazardous waste shall not be blended or mixed with non-hazardous waste or non-waste. Storage tanks will only be used for either hazardous waste or non-hazardous waste at any one time. Blending or mixing is limited to: Wastes of the same general type having similar characteristics Wastes that have been checked or tested for compatibility, that is wastes that will not react together or give rise to evolution of gas The blending or mixing of wastes shall not result in: a reaction of the blended or mixed wastes with each other a reaction with the container/mixing vessel in which the wastes are being placed Maximum storage capacity of 550m³ of hazardous wastes, as listed within table S2.2, at any one time.

Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
			Treatment and storage of treated waste shall take place in storage tanks on an impermeable surface with sealed drainage.
			No waste types shall be submitted to this activity other than those Hazardous wastes as specified in Schedule 2 table S2.2.
AR2	S5.4 A1 (a) (ii) Disposal of non-hazardous waste with a capacity exceeding 50 tonnes per	D9: Physico-chemical treatment not specified elsewhere in this Annex which results in final	Non-hazardous Waste types as specified in Table S2.3
	day involving physico- chemical treatment.	compounds or mixtures which are discarded by means of any of the operations numbered D1 to D12	Non-hazardous waste shall not be blended or mixed with hazardous waste or non-waste.
			Storage tanks will only be used for either hazardous waste or non-hazardous waste at any one time.
			Blending or mixing is limited to:
			Wastes of the same general type having similar characteristics
			 Wastes that have been checked or tested for compatibility, that is wastes that will not react together or give rise to evolution of gas
			The blending or mixing of wastes shall not result in:
			 a reaction of the blended or mixed wastes with each other a reaction with the container/mixing

Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
			wastes are being placed
			Maximum storage capacity of 550m ³ of non-hazardous wastes, as listed within table S2.2, at any one time.
			Treatment and storage of treated waste shall take place in storage tanks on an impermeable surface with sealed drainage.
			No waste types shall be submitted to this activity other than those Non- hazardous wastes as specified in Schedule 2 table S2.2
	S5.6 A1 (a) Temporary storage of hazardous waste with a total capacity exceeding 50 tonnes.	R13: Storage of waste pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is	Maximum storage capacity of 550m ³ of hazardous wastes, as listed within table S2.2, at any one time.
		produced). D15: Storage pending any	Storage tanks will only be used for either hazardous waste or non-hazardous waste at any one time.
		of the operations numbered D1 to D14 (excluding temporary storage, pending collection, on the site where the waste is produced).	Treatment and storage of treated waste shall take place in storage tanks on an impermeable surface with sealed drainage.
		Pre-treatment and post- treatment	No waste types shall be submitted to this activity other than those Hazardous wastes as specified in Schedule 2 table S2.2.
	Directly Associated Activity	y	
AR4	Storage of non-hazardous waste	Pre-treatment and post- treatment	Maximum storage capacity of 550m ³ of non-hazardous wastes, as listed within table S2.3, at any one time.
			Storage tanks will only be used for either hazardous waste or non-hazardous waste at any one time.

Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of activity and V and II operation	WFD Annex I	Limits of specified activity and waste types
				Treatment and storage of treated waste shall take place in storage tanks on an impermeable surface with sealed drainage.
				No waste types shall be submitted to this activity other than those Non- hazardous wastes as specified in Schedule 2 table S2.2
	Waste Operations			
Activity reference	Description of activities for operations	waste	Limits of act	vities
AR5	R13: Storage of waste pendir operations numbered R1 to R temporary storage, pending of the site where it is produced) R3: Recycling/reclamation of substances which are not use (including composting and oth transformation processes)	R12 (excluding collection, on organic ed as solvents	Physical treat waste types a gravity separa Non-hazardou or mixed with hazardous wa Storage tanks hazardous wa at any one tim Blending or m • Waste having • Waste tested wastes give ris The blending result in: • a reac wastes • a reac vessel being	us waste shall not be blended hazardous waste or non- aste. s will only be used for either aste or non-hazardous waste
			non-hazardou table S2.3, at No waste type activity other t	rage capacity of 550m ³ of is wastes, as listed within any one time. es shall be submitted to this than those Non-hazardous ecified in Schedule 2 table

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application EPR/DP3442YP	Section 3a and Table 3 in Part B3 and Part B4 of the application-Technical standards in relation to Best available techniques.	Duly Made 09/06/2023
	Operating techniques- including Environmental permit boundary and site layout; Storm drainage layout and emergency procedures.	
Response to RFI 18/05/2023	Response to question 5a in Part B2 of the application- Site plan of secondary containment. Response to question 3a to Table 3 in Part B3 of the application- Chemical waste: appropriate measures. Response to CIRIA C736 Assessment.	Duly Made 09/06/2023
Response to Schedule 5 Notice dated 06/09/2023	Response to question 2 assessment on site operations compliance with Technical standards-3a and Table 3 in Part B3 of the application.	12/10/2023
Response to Schedule 5 Notice dated 31/10/2023	Response to questions 1-4 assessment on site operation compliance with Technical Standards- 3a and Table 3 in Part B3 of the application.	28/11/2023

Table S1.3A Pre-o	Table S1.3A Pre-operational measures	
Reference	Pre-operational measures	
PO1- Bund integrity works in accordance with	Prior to operation of the Waste storage and treatment facility, the operator shall submit a written report to the Environment Agency for assessment and written approval.	
CIRIA C736	The report must contain:	
	 Evidence that the bunding works have been completed as set out in the conclusions contained within CIRIA C736 Assessment report, section 6.1.3 (April 2023), of the application. Evidence that the bunding has been constructed to an appropriate standard in line with CIRIA C736 and Chemical waste: appropriate measures. 	
	The operator must implement the proposals in the report as agreed with the Environment Agency`s written approval.	

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification

	waste types and quantities for storage and physical treatment of hazardous wastes in Storage tanks 1-5 (AR1 and AR3).
Maximum quantity	The total quantity of wastes accepted at the site shall not exceed 20,000 tonnes per year.
Exclusions	None
Waste code	Description
01 05 05*	Oil-containing drilling muds and wastes
01 05 06*	Drilling muds and other drilling wastes containing dangerous substances
13 01 01*	Hydraulic oils, containing PCBs
13 01 04*	Chlorinated emulsions
13 01 05*	Non-chlorinated emulsions
13 01 09*	Mineral-based chlorinated hydraulic oils
13 01 10*	Mineral based non-chlorinated hydraulic oils
13 01 11*	Synthetic hydraulic oils
13 01 12*	Readily biodegradable hydraulic oils
13 01 13*	Other hydraulic oils
13 04 03*	Bilge oils from other navigation
13 05 02*	Sludges from oil/water separators
13 05 03*	Interceptor sludges
13 05 06*	Oil from oil/water separators
13 05 07*	Oily water from oil/water separators
16 07 08*	Wastes containing oil
16 07 09*	Wastes containing other dangerous substances
16 10 01*	Aqueous liquid wastes containing hazardous substances

Table S2.3 Permitted waste types and quantities for storage and physical treatment of non-hazardous wastes by gravity separation in Tanks 1-5 (AR2, AR4 and AR5).		
Maximum quantity	The total quantity of wastes accepted at the site shall not exceed 20,000 tonnes per year.	
Exclusions	None	
Waste code	Description	
01 05 04	Freshwater drilling muds and wastes	
01 05 07	Barite-containing drilling muds and wastes other than those mentioned in 01 05 05 and 01 05 06	
01 05 08	Chloride-containing drilling muds and wastes other than those mentioned in 01 05 05 and 01 05 06	
16 10 02	Aqueous liquid wastes other than those mentioned in 16 10 01	

Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
ENV 1-5 in Schedule 7 Site plan- Pressure release valves	Storage tanks 1-5	No parameter set	No Limit set			

Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method

Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
Storm drainage with auto shut-off valve as shown in Storm Drainage- Layout & Emergency Procedure 16447-004	Surface water run-off.	No visible particulates, oil, or grease.	No limit set	-	Weekly	Visual assessment

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data			
Parameter	Emission or monitoring point/reference	Reporting period	Period begins

Table S4.2: Annual production/treatment		
Parameter Units		
Total waste treatment and storage throughput	tonnes	

Table S4.3 Performance parameters			
Parameter	Frequency of assessment	Units	
Water usage	Annually	m ³	
Energy usage	Annually	MWh	

Table S4.4 Reporting forms			
Parameter	Reporting form	Form version number and date	
Water usage	Water Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021	
Energy usage	Energy Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021	
Other performance parameters	Other Performance Parameters Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021	

Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution			
To be notified within 24 hours of detection			
Date and time of the event			
Reference or description of the location of the event			
Description of where any release into the environment took place			
Substances(s) potentially released			
Best estimate of the quantity or rate of release of substances			
Measures taken, or intended to be taken, to stop any emission			
Description of the failure or accident.			

(b) Notification requirements for the breach of a limit			
To be notified within 24 hours of detection unless otherwise specified below			
Emission point reference/ source			
Parameter(s)			
Limit			
Measured value and uncertainty			
Date and time of monitoring			

(b) Notification requirements for the breach of a limit		
To be notified within 24 hours of detection unless otherwise specified below		
Measures taken, or intended to be taken, to stop the emission		

Time periods for notification following detection of a breach of a limit		
Parameter Notification period		

(c) Notification requirements for the breach of permit conditions not related to limits				
To be notified within 24 hours of detection				
Condition breached				
Date, time and duration of breach				
Details of the permit breach i.e. what happened including impacts observed.				
Measures taken, or intended to be taken, to restore permit compliance.				

(d) Notification requirements for the detection of any significant adverse environmental effect				
To be notified within 24 hours of detection				
Description of where the effect on the environment was detected				
Substances(s) detected				
Concentrations of substances detected				
Date of monitoring/sampling				

Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	

Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of the operator

Schedule 6 – Interpretation

"accident" means an accident that may result in pollution.

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"background concentration" means such concentration of that substance as is present in:

- for emissions to surface water, the surface water quality up-gradient of the site; or
- for emissions to sewer, the surface water quality up-gradient of the sewage treatment works discharge.

"disposal" means any of the operations provided for in Annex I to the Waste Framework Directive.

"emissions to land" includes emissions to groundwater.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission or background concentration limit.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"Hazardous property" has the meaning in Annex III of the Waste Framework Directive.

"Hazardous waste" has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

"List of Wastes" means the list of wastes established by Commission Decision 2000/532/EC replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste.

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July, or 1 October.

"recovery" means any of the operations provided for in Annex II to the Waste Framework Directive.

"Waste code" means the six digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk.

"Waste Framework Directive" or "WFD" means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content "year" means calendar year ending 31 December.

When the following terms appear in the waste code list in Schedule 2, table S2.2 and S2.3, for those tables, they have the meaning given below:

'hazardous substance' means a substance classified as hazardous as a consequence of fulfilling the criteria laid down in parts 2 to 5 of Annex I to Regulation (EC) No 1272/2008

'heavy metal' means any compound of antimony, arsenic, cadmium, chromium (VI), copper, lead, mercury, nickel, selenium, tellurium, thallium and tin, as well as these materials in metallic form, as far as these are classified as hazardous substances.

'PCBs' means.

- polychlorinated biphenyls
- polychlorinated terphenyls
- monomethyl-tetrachlorodiphenyl methane, Monomethyl-dichloro-diphenyl methane, Monomethyldibromo-diphenyl methane
- any mixture containing any of the above mentioned substances in a total of more than 0,005 %by weight.

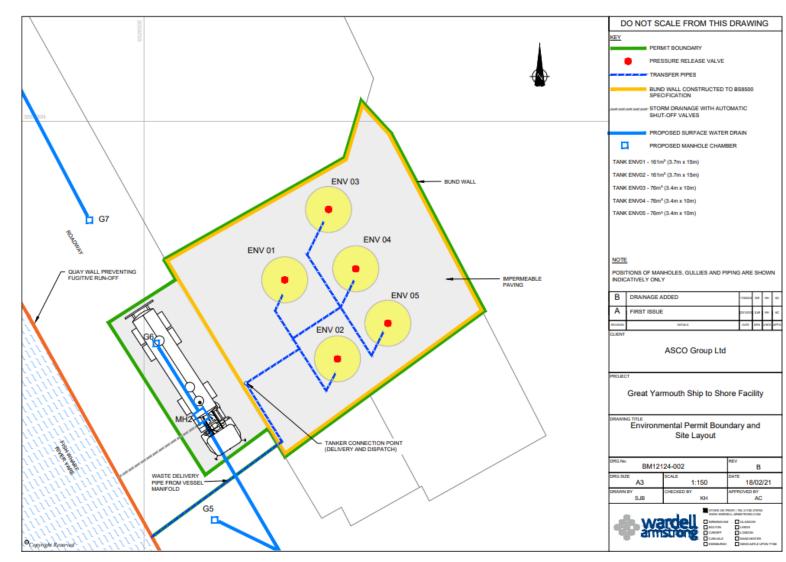
'transition metals' means any of the following metals: any compound of scandium, vanadium, manganese, cobalt, copper, yttrium, niobium, hafnium, tungsten, titanium, chromium, iron, nickel, zinc, zirconium, molybdenum and tantalum, as well as these materials in metallic form, as far as these are classified as hazardous substances.

'stabilisation' means processes which change the hazardousness of the constituents in the waste and transform hazardous waste into non-hazardous waste.

'solidification' means processes which only change the physical state of the waste by using additives without changing the chemical properties of the waste.

'partly stabilised wastes' means wastes containing, after the stabilisation process, hazardous constituents which have not been changed completely into non-hazardous constituents and could be released into the environment in the short, middle or long term.

Schedule 7 – Site plan



END OF PERMIT

Reporting Forms

Emissions to Air Reporting Form

Permit number:	[EPR/AB1234CB]
Facility name:	[Unit A, Anytown]

Operator: [A Company Name Limited]

Emissions to Air Reporting Form: version 1, 08/03/2021

Reporting of emissions to air for the period from [DD/MM/YY] to [DD/MM/YY]

Emission point	Substance / parameter	Emission Limit Value	Reference period	Test method ¹	Result ²	Sample dates and times ³	Uncertainty ⁴
[e.g. A1]	[e.g. Oxides of nitrogen (NO and NO ₂ expressed as NO ₂)]	[e.g. 200 mg/m³]	[e.g. daily average]	[e.g. BS EN 14181]	[State result]	[State relevant dates and time periods]	[State uncertainty if not 95% confidence interval]

Signed: [Name] **Guidance for use:** Use this form to report your monitoring results.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Complete columns 1 to 5 using the information from schedule 3 of your permit. Complete columns 6 to 8 with your monitoring data. Add additional rows as necessary.

¹ Where an internationally recognised standard test method is used, give the reference number. Where another method that has been formally agreed with the Environment Agency, give the appropriate identifier. In other cases state the principal technique, for example gas chromatography.

- ² Give the result as the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, give the result as the 'minimum to maximum' of the measured values.
- ³ For non-continuous measurements give the date and time of the sample that produced the result. For continuous measurements give the percentage of the process operating time covered by the result.

⁴ Complete if the uncertainty associated with the result is not a 95% confidence interval. Leave blank for 95% confidence intervals.

Emissions to Water Reporting Form

Permit number: [EPR/AB1234CB]

Facility name:[Unit A, Anytown]

Operator: [A Company Name Limited]

Emissions to Water Reporting Form: version 1, 08/03/2021

Reporting of emissions to water (other than to sewer) for the period from [DD/MM/YY] to [DD/MM/YY]

Emission point	Substance / parameter	Emission Limit Value	Reference period	Test method ¹	Result ²	Sample dates and times ³	Uncertainty ⁴
[e.g. W1]	[e.g. Total suspended solids]	[e.g. 30 mg/l]	[e.g. For 95% of all measured values of periodic samples taken over one month]	[e.g. BS EN 872:2005]	[State result]	[State relevant dates and time periods]	[State uncertainty if not 95% confidence interval]

Signed: [Name]

Date: [*DD/MM/YY*]

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report your monitoring results.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Complete columns 1 to 5 using the information from schedule 3 of your permit. Complete columns 6 to 8 with your monitoring data. Add additional rows as necessary.

¹ Where an internationally recognised standard test method is used, give the reference number. Where another method that has been formally agreed with the Environment Agency, give the appropriate identifier. In other cases state the principal technique, for example gas chromatography.

² Give the result as the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, give the result as the 'minimum to maximum' of the measured values.

³ For non-continuous measurements give the date and time of the sample that produced the result. For continuous measurements give the percentage of the process operating time covered by the result.

⁴ Complete if the uncertainty associated with the result is not a 95% confidence interval. Leave blank for 95% confidence intervals.

Water Usage Reporting Form

Permit number:[EPR/AB1234CB]Facility name:[Unit A, Anytown]

Operator: [A Company Name Limited]

Water Usage Reporting Form: version 1, 08/03/2021

Reporting of water usage for the year [YYY]

Water source	Water usage (m ³)	Specific water usage (m³/unit) ²		
Mains water	[insert annual usage in m ³ where mains water is used]	[insert annual usage in m ³ /unit where mains water is used]		
Site borehole	[insert annual usage in m ³ where water is used from a site borehole]	[insert annual usage in m ³ /unit where water is used from a site borehole]		
River abstraction	[insert annual usage in m ³ where abstracted river water is used]	[insert annual usage in m ³ /unit where abstracted river water is used]		
Other – [specify other water source where applicablel. Add extra rows where needed]	[insert annual usage in m ³ where applicable]	[insert annual usage in m ³ /unit where applicable]		
Total water usage	[insert total annual water usage in m ³]	[insert total annual water usage in <i>m³/unit</i>]		

Operator's comments			

Signed: [Name]

Date: [*DD/MM/YY*]

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report your annual water usage.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Add additional rows as necessary.

Energy Usage Reporting Form

Permit number: [EPR/AB1234CB]

Facility name:[Unit A, Anytown]

Operator: [A Company Name Limited]

Energy Usage Reporting Form: version 1, 08/03/2021

Reporting of energy usage for the year [YYY]

Energy source	Energy consumption / production (MWh)	Specific energy consumption (MWh/unit) ²
Electricity imported as delivered - source [specify source, e.g. supplied from the national grid]	[insert annual consumption in MWh where electricity is imported]	[insert annual consumption in MWh/unit where electricity is imported]
Electricity imported as primary energy 1 – conversion factor of [specify conversion factor used to convert electricity delivered to primary energy]	[insert annual consumption in MWh where electricity is imported]	[insert annual consumption in MWh/unit where electricity is imported]
Natural gas	[insert annual consumption in MWh where natural gas is used]	[insert annual consumption in MWh/unit where natural gas is used]
Gas oil – conversion factor of [specify conversion factor used to convert tonnes to MWh]	[insert annual consumption in MWh where gas oil is used]	[insert annual consumption in MWh/unit where gas oil is used]
Imported heat	[insert annual consumption in MWh where heat is imported]	[insert annual consumption in MWh/unit where heat is imported]
Other – [specify other energy source and conversion factors where applicable, e.g. renewable fuel. Add extra rows where needed]	[insert annual consumption in MWh where applicable]	[insert annual consumption in MWh/unit where applicable]
Electricity exported	[insert annual production in MWh where electricity is exported]	Not applicable
Heat exported	[insert annual production in MWh where heat is exported]	Not applicable

Signed: [Name]

Date: []

[DD/MM/YY]

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report your annual energy usage.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Add additional rows as necessary.

¹ Multiply delivered electricity by 2.4 to convert to primary energy where the electricity is supplied from the national grid. If the electricity is supplied from another source, specify the conversion factor used. Add additional rows as needed if electricity is imported from multiple sources.

² Divide energy consumption by an appropriate unit of raw material processed or product output.

Other Performance Parameters Reporting Form

Permit number: [EPR/AB1234CB]

Operator: [A Company Name Limited]

Facility name:[Unit A, Anytown]

Other Performance Parameters Reporting Form: version 1, 08/03/2021

Reporting of other performance parameters for the period from [DD/MM/YY] to [DD/MM/YY]

Parameter	Units
[e.g. Total raw material usage]	[e.g. tonnes per production unit]

Operator's comments					

Signed:	[Name]
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Date: [*DD/MM/YY*]

(Authorised to sign as representative of the operator)

Guidance for use: Use this form to report the performance parameters (other than water and energy) required by your permit. Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. The parameters to report and units to be used can be found in the 'Performance parameters' table in schedule 4 of your permit. Add additional rows as necessary.