

## **Foreword**



**David Peattie**NDA Group Chief Executive

#### THE MISSION

Ours is one of the most important environmental programmes in the world, protecting people and the planet, decommissioning the UK's early nuclear sites safely, securely and cost effectively with care for people and the environment.

#### THE MISSION PROGRESS REPORT

The Mission Progress Report aligns with our Strategy (4th edition) published in 2021. The document continues to demonstrate our approach to reporting progress against the mission, focusing on the four driving themes outlined in our strategy that are common across all sites and that help us to measure our achievements.

With a mission that lasts well into the next century, it's not every year that you get to say one of our 47 Strategic Outcomes is permanently complete. So I'm particularly proud to celebrate not one, but four additional outcomes being closed out in this report as a result of reprocessing ending at Sellafield after almost six decades.

Delivering the mission is about more than decommissioning sites and managing waste. It's also about doing it safely, securely and sustainably, as well as considering the legacies we leave. The health and wellbeing of our people, communities and the environment remains our highest priority. There is always more to do and, despite reporting strong safety results, we remain focused on further improvements.

The NDA has been trusted by Government to do more and it's an exciting time for us as preparations remain on track for Hunterston B to be the first advanced gas-cooled reactor to transfer to Magnox from EDF Energy for decommissioning when defueling completes. We're also working closely with the Ministry of Defence as the feasibility of the NDA group decommissioning its Vulcan site adjacent to Dounreay is assessed. As our mission grows we will incorporate this additional activity into the Mission Progress Report at the appropriate time.

**David Peattie FREng HonFNucl**NDA Group Chief Executive

#### **HOW TO READ THIS REPORT**

This report is structured to illustrate the progress against the strategic objectives outlined in our strategy.

In the first two pages you'll see a very high-level summary of what the mission is and how far we have progressed since 2005.

Each of the four themes has an overview page to explain our objectives and the steps we need to take. Each step (or 'strategic outcome') shows the estimated inventory that has to be managed and what capability there is to deliver it.

We continue to build a more accurate picture of work that's still to be completed across our sites. As the data range matures over the next 120+ years, along with the reduction of uncertainty of the inventory, progression in the lifecycle and strategy development, it may well be subject to change. The figures contained within this report are correct up to 31 March 2023.

Excluded from this report are critical enablers, liquid and gaseous discharges, non-NDA liabilities and non-radioactive waste elements of our strategy.

## Our strategic approach and themes

We use five strategic themes to describe all the activities needed to deliver the NDA's mission.

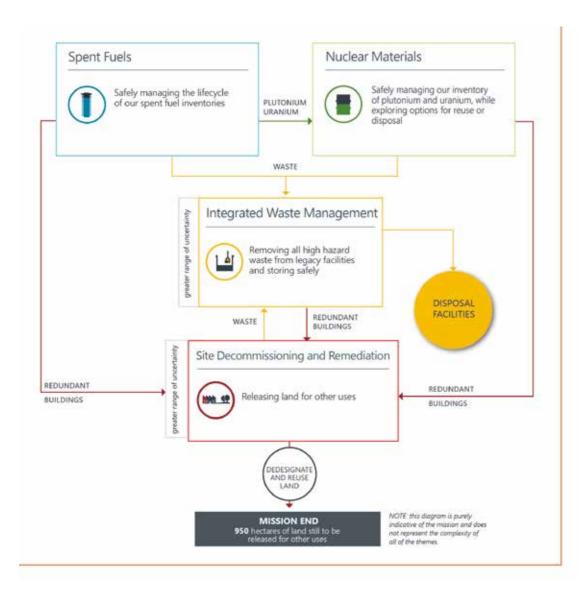
The first four strategic themes, Spent Fuels, Nuclear Materials, Integrated Waste Management and Site Decommissioning and Remediation relate directly to our clean-up and decommissioning and are known as **driving themes**. All data in this report relates to those four themes.

The fifth theme describes the important activities needed to support the delivery of our mission and

is known as **critical enablers**. The diagram below demonstrates how they interplay.

Currently, the most urgent task is dealing with sites' highest hazard materials: spent fuel, nuclear materials and highly-radioactive wastes.

Once the inventory has been made safe, the redundant nuclear facilities can be dismantled and demolished.



## Our four driving themes

## **Spent Fuels**



Our strategy defines our approach to managing the diverse range of spent fuels for which we are responsible, which are divided into Magnox, Oxide and Exotic. Once spent fuel is removed from a reactor, it is stored in a pond or dry store until it can be dispatched to Sellafield.

Reprocessing extracts materials (plutonium and uranium) that could potentially be re-used and also generates highly radioactive wastes, or fission products.

The NDA's strategy is to bring the reprocessing programme to an end. The Thermal Oxide Reprocessing Plant (THORP) and the Magnox reprocessing plant are now both closed. All remaining spent fuel will be safely stored until a permanent solution for disposal is available.

Our spent fuel work is separated into 15 strategic outcomes that we must deliver, see p4. For more detail on our spent fuels strategy see NDA Strategy 2021, p46-57.

## **Nuclear Materials**



Our strategy defines our approach to dealing with the inventory of uranics and plutonium currently stored on some of our sites. These nuclear materials are by-products from different phases of the fuel cycle, either manufacturing or reprocessing. All nuclear materials must be managed safely and securely, by either converting them into new fuel or immobilising and storing them until a permanent UK disposal facility is available.

All of our plutonium is stored at Sellafield. Our uranium is located at a number of our sites and we are continuing to consolidate it at sites which we consider are best suited to its management.

Our nuclear materials work is separated into 10 strategic outcomes that we must deliver, outlined on page 4. For more detail on our nuclear materials strategy see NDA Strategy 2021, p58-67.

## **Integrated Waste Management**



Our strategy considers how we manage all forms of waste arising from operating and decommissioning our sites, including waste retrieved from legacy facilities. Managing the large quantities of radioactive waste from electricity generation, research, the early defence programme and decommissioning is one of the NDA's biggest challenges. Some of this radioactive waste is in a raw (untreated) form, some has been treated and is being interim stored and, in the case of low level

waste, some has already been permanently disposed of. Retrieving, treating and interim storing the radioactive waste from Sellafield's four legacy ponds and silo facilities is the NDA's highest priority.

Our integrated waste management work is separated into 14 strategic outcomes that we must deliver, outlined on page 4. For more detail on our IWM strategy see NDA Strategy 2021, p68-85.

## Site Decommissioning and Remediation



Our strategy defines our approach to decommissioning redundant facilities and managing land quality in order that each site can be released for its next planned use.

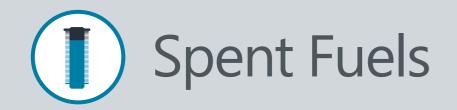
After the buildings on our sites have been decommissioned, decontaminated and dismantled, the land will be cleaned up to allow it to be released for other uses. At that point, its ownership would transfer to the new user of the land.

The NDA is currently assessing alternatives for the final stages of decommissioning that could lead to earlier release of land, continued employment and opportunities to reuse the land

Our site decommissioning and remediation work is separated into eight strategic outcomes that we must deliver, outlined on page 4. For more detail on our SDR strategy see NDA Strategy 2021, p26-45.

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| Spent Fuels                                  |      | Nuclear Materials   |   | Integrated Waste Manager                           | ment | Site Decommissioning and Remed                             | diation |
|--|------|---|---|--|------|--|---------|
| SPENT MAGNOX FUEL                            | 2023 | PLUTONIUM   | 2023                                    | LOW LEVEL WASTE                                    | 2023 | OPERATIONAL AND PLANNED                                    | 2023    |
| 1) All sites defueled                        | 100% | 16) All plutonium produce   | ed <b>100%</b>                          | 26 All LLW produced                                | 8%   | All planned new buildings operational                      | TBD     |
| All legacy Magnox fuel retrieved             | 25%  | (17) All plutonium consolic   | dated <b>100%</b>                       | All LLW treated - to enable diversion or reuse     | 9%   | All buildings primary function completed                   | 39%     |
| 3 All Magnox fuel reprocessing completed     | 100% | A: All plutonium repacked in B: All cans not suitable for extrepackaged | long-term storage 0% tended storage 53% | All waste suitable for disposal in NDA facilities  | 16%  | DECOMMISSIONING AND DEMOLITION                             |         |
| All remaining Magnox fuel in interim storage | 17%  | 19 All plutonium in interi  | m storage <b>0%</b>                     | All waste suitable for permitted landfill disposed | 5%   | 42 All buildings decommissioned                            | 22%     |
| All remaining Magnox fuel disposed           | 0%   | 20 All plutonium reused of  | or disposed <b>0</b> %                  | INTERMEDIATE LEVEL WASTE                           |      | All buildings demolished or reused                         | 219     |
| SPENT OXIDE FUEL                             |      | URANIUM   |   | 30 All ILW produced                                | 33%  | SITES  |         |
| All EDFE oxide fuel received                 | 61%  | 21) All uranium produced  | 100%                                    | 31 All legacy waste retrieved                      | 9%   | All land delicensed or relicensed                          | 99      |
| 7) All legacy oxide fuel retrieved           | 100% | 22 All uranium consolidat   | ted <b>82%</b>                          | 32 All ILW treated                                 | 10%  | All land in End State - all planned physical work complete | 43%     |
| 8 All oxide fuel reprocessing completed      | 100% | 23 All uranium treated  | 4%                                      | 33 All ILW in interim storage                      | 15%  | All land demonstrated as suitable for reuse                | 9%      |
| All remaining oxide fuel in interim storage  | 57%  | 24 All uranium in interim   | storage <b>61%</b>                      | 34 All ILW disposed                                | 0%   | 47 All land de-designated or reused                        | 99      |
| All remaining oxide fuel disposed            | 0%   | 25 All uranium reused or  | disposed 3%                             | HIGH LEVEL WASTE                                   |      | <b>OEO</b> hectares of land still to be                    | oe      |
| SPENT EXOTIC FUEL                            |      |   |   | 35 All HLW produced                                | 60%  | 950 released for other uses                                |         |
| 1 All exotic fuel defueled                   | 73%  |   |   | 36 All HLW treated                                 | 72%  |  |         |
| All exotic fuel consolidated                 | 62%  |   |   | 37 All HLW waste in interim storage                | 81%  |  |         |
| All exotic fuel reprocessing completed       | 100% |   |   | 38 All overseas HLW exported                       | 51%  |  |         |
| All remaining exotic fuel in interim storage | 84%  |   |   | 39 All HLW disposed                                | 0%   | Strategic outcomes achieved 2022/2023                      |         |
| All remaining exotic fuel disposed           | 0%   |   |   |  |      |  |         |



Spent Magnox Fuel
Opening stock 2,810 te
Defueling 4,100 te
Legacy 500 te
Total 7,410 te

Spent Oxide Fuel Opening stock Receiving Total

3,150 te Open 5,220 te Defue 8,370 te Total

Spent Exotic Fuel
Opening stock 194 te
Defueling 33 te
Total 227 te

## **OBJECTIVE**

To ensure safe, secure and cost-effective lifecycle management of our spent fuels - *Strategy 2021, p46* 

## WHAT ARE SPENT FUELS?

Fuel from a nuclear reactor is 'spent' once it has been used to generate electricity.

## **HOW ARE THE FUELS MANAGED?**

Spent fuels are consolidated at Sellafield for management. They are placed in safe and secure interim storage in line with regulatory requirements pending a future decision on whether to classify them as waste for disposal in a GDF. For planning purposes, we assume that the remaining spent fuels will be disposed of in a GDF.

#### WHAT HAS HAPPENED SINCE 2005?

The Magnox reactors are now all defuelled and most fuel has been reprocessed. THORP completed reprocessing operations of oxide fuels in 2019. The Magnox reprocessing plant, which was Sellafield's last reprocessing facility finished reprocessing Magnox fuel in July 2022 with plant washout continued until March 2023.

#### WHAT HAS TO HAPPEN NEXT?

No more spent fuels will be reprocessed. Sellafield continues to receive oxide fuel under commercial contracts with EDF Energy. All remaining spent fuel will be placed in interim storage pending a decision whether to classify it as waste for disposal.



## STRATEGIC OUTCOMES - steps to achieving our mission

|  | Progress<br>up to 2023 | End<br>date | Completed | Missic<br>End   |
|--|------------------------|-------------|-----------|-----------------|
| SPENT MAGNOX FUEL                              |                        |             |           |                 |
| 1 All sites defueled                           | 100%                   | 2020        | COMPLETED |                 |
| 2 All legacy Magnox fuel retrieved             | 25%                    | 2039        |           | REUSED/DISPOSAL |
| 3 All Magnox fuel reprocessing completed       | 100%                   | 2022        | COMPLETED | D/DIS           |
| 4 All remaining Magnox fuel in interim storage | 17%                    | 2042        |           | REUSE           |
| 5 All remaining Magnox fuel disposed           | 0%                     | 2125        |           |                 |
|  |                        |             |           |                 |

## **SPENT OXIDE FUEL**

| 6 All EDFE oxide fuel received                | 61%  | 2035 |           |
|---|------|------|-----------|
| 7 All legacy fuel retrieved                   | 100% | 2016 | COMPLETED |
| 8 All oxide fuel reprocessing completed       | 100% | 2019 | COMPLETED |
| 9 All remaining oxide fuel in interim storage | 57%  | 2035 |           |
| 10 All remaining oxide fuel disposed          | 0%   | 2125 |           |

## **SPENT EXOTIC FUEL**

| 11 All exotic fuel defueled                    | 73%  | 2024 |                       |
|--|------|------|-----------------------|
| 12 All exotic fuel consolidated*               | 62%  | 2028 |                       |
| All exotic fuel reprocessing completed         | 100% | 2023 | COMPLETED             |
| 4 All remaining exotic fuel in interim storage | 84%  | 2028 |                       |
| 15 All remaining exotic fuel disposed          | 0%   | 2125 |                       |
|  |      |      | *irradiated fuel only |



**Defueling** 

defueled

4.100

defueled

still to

defuel

100% COMPLETE

All sites defueled by 2020

All of the Magnox power stations are

defueled. This strategic outcome is complete.

total

To ensure safe, secure and cost-effective lifecycle management of our spent fuels. *Strategy 2021, p46* 

## Spent Magnox Fuel

Opening stock 2,810 te Defueling 4,100 te 500 te Legacy Total 7.410 te

SPENT MAGNOX FUEL - To ensure safe, secure and cost-effective lifecycle management of spent Magnox fuels. Strategy 2021, p52.

Opening stock 2005

2,810te

Inventory

Capability

Strategic Outcome In 2023, work continues to retrieve high hazard fuel from Sellafield and safely store the spent fuel on an interim basis.

Legacy fuel retrieval 500 4,100 370 130 still to total retrieve 25% COMPLETE First Generation Magnox Storage Pond All 26 reactors on 11 sites have been (FGMSP) and Pile Fuel Storage Pond (PFSP) All legacy Magnox fuel retrieved

> Spent fuel arriving at Sellafield was originally stored in the First Generation Magnox Storage Pond (FGMSP) before transfer for reprocessing. FGMSP is one of the estate's most hazardous facilities. Some fuel was also contained in the Pile Fuel Storage Pond (PFSP). There has been no fuel exports in year whilst new capabilities are brought into service to allow some of the more challenging fuel bearing materials to be exported.

Reprocessing 6,660 6,660 reprocessed still to total reprocess 100% COMPLETE Magnox reprocessing plants - Sellafield

All Magnox fuel reprocessing completed in 2022

After 58 years of reprocessing with nearly 55,000 tonnes of Magnox fuel being successfully reprocessed, reprocessing operations were completed in July 2022. Small quantities of remaining Magnox fuel will be interim stored before final waste conditioning and disposal.

STRATEGIC DECISIONS

Reuse/Disposal Plutonium

Outputs

Uranium

Waste

Redundant

Buildings

0 750 750 volume still to be estimated disposed disposed total

0% COMPLETE

750

total

estimated

620

still to

store

Fuel Handling Plant (FHP) - Sellafield

All remaining Magnox fuel in interim

Interim Storage Facility - Sellafield

There are some degraded fuels either still in, or

FGMSP and PFSP. As much of this material is

in our existing facilities. To reduce the risk of

managing these fuels some of it has been

Handling Plant (FHP) for interim storage.

reprocessing operations.

transferred to the more modern pond, Fuel

The remainder will be recovered and interim

stored in purpose-built containers, prior to final

disposal. The same approach has been taken with

the Magnox fuel remaining following the end of

which have been recovered from the legacy ponds,

heavily degraded it is not suitable for reprocessing

NO FACILITY CURRENTLY EXISTS Geological Disposal Facility (GDF) and Conditioning Plant

All remaining Magnox fuel disposed of by 2125

Remaining fuel will need to be stored and conditioned prior to transferring to a final disposal solution. Strategic options for this remaining fuel continue to be developed as part of a wider enterprise spent fuel consolidation study.



Defueling activity at one of the Magnox stations



Pile Fuel Storage Pond -Sellafield



Magnox Reprocessing Plant -Sellafield



Fuel Handling Plant -Sellafield

Interim storage

130

current

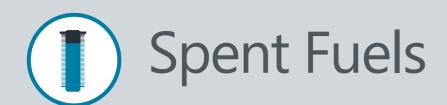
17% COMPLETE

inventory

storage by 2042



Artist's impression of a Geological **Disposal Facility** 



To ensure safe, secure and cost-effective lifecycle management of spent fuels. *Strategy 2021, p46* 

In 2023, we continue to receive fuel from EDF Energy sites. Reprocessing is now complete and we safely store the remaining spent fuel on an interim basis.

## **Spent Oxide Fuel**

Opening stock 3,150 te Receiving 5,220 te Total 8,370 te

## SPENT OXIDE FUEL

- To ensure safe, secure and cost-effective lifecycle management of spent oxide fuels. Strategy 2021, p50.

Opening stock 2005

3,150te

Inventory

Capability\_

Strategic Outcome

**3,170 2,050 5,220** received still to be received

61% COMPLETE

Receipts

THORP Receipt and Storage Pond
- Sellafield

6 All EDF oxide fuel received by 2035

The NDA is committed, through commercial contracts, to receiving and managing spent fuel (including 3,150te opening stock) from EDFE's seven AGR power stations in England and Scotland. The last of these power stations is due to close in the early 2030's, however EDFE has declared its intention to run them for as long as possible, providing it is safe and economic to continue.

Legacy fuel retrieval

3 0 3 total

100% COMPLETE

Pile Fuel Storage Pond (PFSP) -Sellafield

7 All legacy fuel retrieved in 2016

Early spent oxide fuel was consigned to the PFSP and has all been removed for storage in more modern facilities.

Reprocessing

3,610 0 3,610 reprocessed still to reprocess

100% COMPLETE

THORP Reprocessing Plant
- Sellafield

All oxide fuel reprocessing completed in 2019

The NDA, after studying options over a number of years, concluded in 2012 that THORP should close following completion of the current contracts. To ensure this remains the most viable and cost-effective option, the NDA has identified how to provide sufficient capacity at THORP to store all remaining fuel that is not reprocessed. This total included the opening stock of 3,150te.

Interim storage

2,710 2,050 4,760 current still to estimated total

**57% COMPLETE** 

THORP Receipt and Storage Pond
- Sellafield

All remaining oxide fuel in interim storage by 2035

Our strategy is to consolidate all spent AGR fuel from the EDF AGR stations in a single pond in the THORP facility at the Sellafield site, and interim store all oxide fuels pending a future decision on whether to classify the fuel as waste for disposal in a GDF.

Reuse/Disposal

0 4,760 4,760 Uranium still to be disposed total

STRATEGIC DECISIONS

Outputs

Plutonium

Redundant

Buildings

0% COMPLETE

NO FACILITY CURRENTLY EXISTS
Geological Disposal Facility (GDF)
and Conditioning Plant

All remaining oxide fuel disposed of by 2125

Remaining fuel will need to be conditioned prior to transferring to a final disposal solution. Strategic options are currently being developed for the final management of this fuel.



Hinkley Point A and the EDF owned (B) station



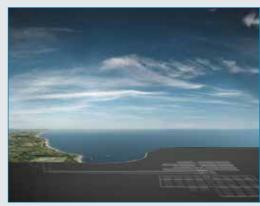
Shearing operations - Sellafield



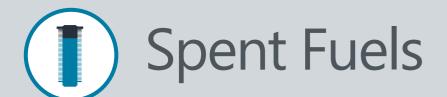
THORP - Sellafield



THORP Receipt and Storage Pond -Sellafield



Artist's impression of a Geological Disposal Facility



To ensure safe, secure and cost-effective lifecycle management of spent fuels. *Strategy 2021, p46* 

### **Spent Exotic Fuel**

Opening stock 194 te Defueling 33 te Total 227 te

## SPENT EXOTIC FUEL - To ensure safe, secure and cost-effective lifecycle management of spent exotic fuels. Strategy 2021, p54.

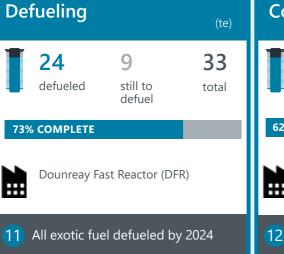
Opening stock 2005

194te

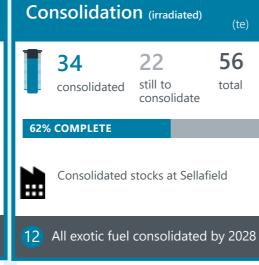
Inventory

Capability

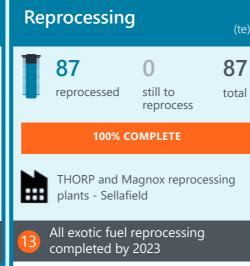
Strategic Outcome In 2023, work continues to defuel the Dounreay Fast Reactor and consolidate exotic fuel at Sellafield.



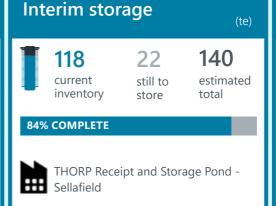
A number of very early experimental reactors tested novel kinds of fuel, producing spent fuel with distinctive characteristics. There is a much smaller quantity of these diverse, non-standard types compared to oxide and Magnox fuels, and they are collectively known as Spent exotic fuels. Only one reactor still contains exotic fuel - the Dounreay Fast Reactor (DFR).



Spent exotic fuel (irradiated) is being consolidated at Sellafield. A variety of spent exotic fuel was already at Sellafield in 2005 from earlier consolidation activities and historic overseas reprocessing contracts.



The majority of spent exotic fuel has already been reprocessed at Sellafield's THORP and Magnox reprocessing plants. The strategy for remaining DFR fuel at Dounreay remains to consolidate at Sellafield as part of the overall spent fuel consolidation programme.



All remaining exotic fuel in interim storage by 2028

A variety of exotic fuels will remain in interim storage at Sellafield when reprocessing operations cease. They will remain in storage whilst options for management of this fuel are developed.



STRATEGIC DECISIONS

Outputs

Waste

Redundant

Buildings

0% COMPLETE

NO FACILITY CURRENTLY EXISTS
Geological Disposal Facility (GDF)
and Conditioning Plant

All remaining exotic fuel disposed of by 2125

Remaining fuel will need to be conditioned prior to transferring to a final disposal solution. Strategic options are currently being developed for the final management of this fuel.



**Dounreay Fast Reactor** 



Transporting exotic fuel to Sellafield



Magnox Reprocessing Plant - Sellafield



THORP Receipt and Storage Pond - Sellafield



Artist's impression of a Geological Disposal Facility



Plutonium
Opening stock
Produced
Total

104 te 37 te 141 te Uranics
Opening stock
Produced
Total

63,000 te
7,000 te
70,000 te

## **OBJECTIVE**

To ensure safe, secure and cost-effective lifecycle management of our nuclear materials - *Strategy 2021, p58* 

## WHAT ARE NUCLEAR MATERIALS?

The NDA owns an inventory of plutonium and uranium. Known collectively as 'nuclear materials', all are by-products from different phases of the fuel cycle, including the reprocessing of spent fuel.

#### **HOW ARE THE MATERIALS MANAGED?**

All nuclear materials are stored safely and securely under stringent management arrangements, in accordance with the requirements of the International Atomic Energy Agency (IAEA), as well as UK law, which are overseen by the independent Office for Nuclear Regulation (ONR) which is responsible for regulating safety and security across the UK.

#### WHAT HAS HAPPENED SINCE 2005?

The NDA is working with UK government and suppliers on options to put plutonium beyond reach. The NDA has largely completed uranium production and consolidation.

#### WHAT HAS TO HAPPEN NEXT?

All nuclear materials will be either converted into new fuel for nuclear reactors or immobilised and stored until a permanent UK disposal facility is developed. Consolidation of plutonium is now complete. Consolidation of uranium remains ongoing. Some uranium must be treated and repackaged for interim storage, while Sellafield's plutonium inventory will be repackaged. Plutonium will be repackaged in a form suitable for long term storage. Plutonium repackaging is taking place in two stages. Those cans which are the highest priority for repackaging are being dealt with now as part of a first phase using existing plant. This is taking place prior to the construction of a new facility which will enable repackaging of a large number of cans. The government will reach a decision on possible re-use or disposal of plutonium following completion of the technical studies.



## STRATEGIC OUTCOMES - steps to achieving our mission

|   | Progress<br>up to 2023 | End<br>date | Completed | Mission<br>End  |
|---|------------------------|-------------|-----------|-----------------|
| PLUTONIUM   |                        |             |           |                 |
| 16 All Plutonium produced   | 100%                   | 2023        | COMPLETED | ٦               |
| 17 All Plutonium consolidated   | 100%                   | 2019        | COMPLETED | SPOSA           |
| 18 A: All plutonium repacked in long term storage B: All cans not suitable for extended storage | 0%                     | 2060        |           | REUSED/DISPOSAL |
| repackaged  | 53%                    | 2060        |           | REI             |
| 19 All Plutonium in interim storage   | 0%                     | 2060        |           |                 |
| 20 All Plutonium reused or disposed   | 0%                     | 2120        |           |                 |
|   |                        |             |           |                 |

## **URANIUM**

| 21 | All Uranium produced           | 100% | 2023 | COMPLETED |
|----|--------------------------------|------|------|-----------|
| 22 | All Uranium consolidated       | 82%  | 2025 |           |
| 23 | All Uranium treated            | 4%   | 2055 |           |
| 24 | All Uranium in interim storage | 61%  | 2055 |           |
| 25 | All Uranium reused or disposed | 3%   | 2120 |           |



# **Nuclear Materials**

To ensure safe, secure and cost-effective lifecycle management of our nuclear materials. *Strategy 2021, p58* 

### Plutonium

Opening stock 104 te Produced 37 te Total 141 te

**PLUTONIUM** 

- To ensure the safe and secure management of separated plutonium held by the NDA and to work with the UK government to develop a long-term solution. Strategy 2021, p60

Opening stock 2005

In 2023, work continues to provide the capability and capacity to treat and store plutonium at Sellafield.

STRATEGIC DECISIONS | Outputs

Waste

Redundant

Buildings

104te

Inventory

Capability

Strategic Outcome Quantities produced

37
Quantity still to be produced total produced

100% COMPLETE

Mag - Se

Magnox and THORP reprocessing - Sellafield

16 All plutonium produced by 2023

When the NDA was established, 104 tonnes of plutonium had already been produced from reprocessing. Magnox reprocessing has now finished and there will be no more large quantities of plutonium produced. There will possibly be a small amount of plutonium produced as part of the remaining Post Operational Clean Out (POCO) work. The amount produced is unlikely to change the value, with a final inventory of 140 tonnes.



## Consolidated stocks at Sellafield

17 All plutonium consolidated by 2019

The NDA took the decision to consolidate all plutonium in new storage at Sellafield and this consolidation is complete. The plutonium inventory will however need repacking into long-term storage containers.



storage by 2060

18 B: All cans not suitable for extended storage repackaged by 2060

Our aim is to gradually transfer all plutonium into the most modern facilities over the next few decades. To ensure that the plutonium packages can be safely stored in SPRS, they will be repackaged and, where appropriate, some plutonium will be treated to stabilise it for long-term storage. A major new facility, SRP, is being constructed, to repackage materials to support this strategy. This facility will repackage and, where appropriate, retreat all of the plutonium packages. Some older packages are to be repacked in existing plants to ensure their safe management in the short to medium term.



Following repacking, all containers will be stored in the Sellafield Product and Residue Stores pending a decision on future management. New store capacity in future years will be required to achieve the outcome.



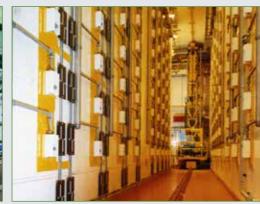
The plutonium reused reflects plutonium that was made into MOX fuel in the Sellafield MOX Plant, before the plant closed in 2011, and returned to overseas customers for use in their Light Water Reactors.



Magnox Reprocessing Plant



One of the NTS fleet of nuclear transport ships



THORP Product Store - Sellafield



Plutonium containers



Artist's impression of a Geological Disposal Facility



# **Nuclear Materials**

To ensure safe, secure and cost-effective lifecycle management of our nuclear materials. Strategy 2021, p58

#### **Uranium**

Opening stock 63,000 te Produced 7,000 te Total 70,000 te

URANIUM - To continue safe and secure storage of our uranium inventory, to support its reuse where cost-effective and to ensure its final disposition. Strategy 2021, p63

Opening stock 2005

63,000te

Inventory

Capability

Strategic Outcome In 2023, work continues to consolidate uranics at Capenhurst.

7,000 total

100% COMPLETE

still to be

produced

**Quantities** produced

produced

Magnox reprocessing - Sellafield

No further uranium will be produced as

21) All uranium produced by 2023

spent fuel reprocessing at Sellafield has completed.

Consolidation

12.000 15,000 still to consolidated total consolidate

82% COMPLETE

Consolidated stocks at Capenhurst

22 All uranium consolidated by 2025

The NDA has consolidated the majority of uranium stock at Capenhurst. Work is underway to consolidate the remaining quantity of uranium on stock from the completed Magnox fuel reprocessing at Sellafield, as well as relatively small quantities of uranium from Dounreay, Magnox sites and Springfields to Capenhurst.

26,000 27,000 still to treated treat

4% COMPLETE

**Treatment** 

NO FACILITY CURRENTLY EXISTS Legacy Cylinder Facility currently in initiation phase - Capenhurst

23 All uranium treated by 2055

Uranium hexaflouride (HEX) is a chemically hazardous by-product of uranium enrichment. The NDA is seeking to put in place the capability to re-package 26,000tU of HEX at Capenhurst. After repackaging, the HEX will be treated to remove the chemical hazard, so that it can be interim stored pending re-use/disposal.

Interim storage

42,000 68,000 inventory in still to estimated store total storage

61% COMPLETE

Uranium store - Capenhurst THORP Product Store - Sellafield

All uranium in long-term storage by 2055

Uranium (NDA-owned and NDA customer material) will be interim stored at Capenhurst and Sellafield until it can be re-used or a decision is taken to dispose of it.

STRATEGIC DECISIONS

Outputs



Remaining uranium may need to be conditioned prior to transferring to a final disposal solution. Strategic options are currently being developed for the final management of this nuclear material.

of by 2120



Magnox Reprocessing Plant



Capenhurst



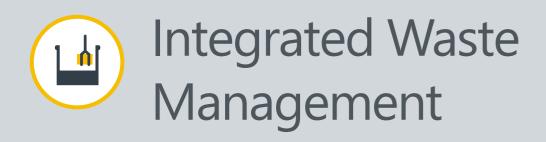
Current uranium storage at Capenhurst



Part of the uranium inventory at Capenhurst



Artist's impression of a Geological Disposal Facility



Low Level Waste

Raw waste 4,140,000m<sup>3</sup> Packaged waste 313,000m<sup>3</sup> Intermediate Level Waste

Raw waste 192,000m³ Packaged waste 471,000m³ **High Level Waste** 

Raw waste 4,550m<sup>3</sup> Packaged waste 1,500m<sup>3</sup>

## **OBJECTIVE**

To ensure that wastes are managed in a manner that protects people and the environment, now and in the future, and in ways that comply with government policies and provide value for money - *Strategy 2021, p68* 

#### WHAT IS INTEGRATED WASTE MANAGEMENT?

Large quantities of diverse radioactive waste have been produced since the 1950s, and will continue to arise for decades to come. Managing these radioactive wastes, along with conventional waste, is one of the NDA's biggest challenges.

## **HOW ARE THE WASTES MANAGED?**

Wastes are characterised and treated appropriately as informed by radiological, chemical and physical properties and associated handling requirements, before being packaged for long-term storage and/ or transport and disposal. LLW is disposed of and higher activity waste is stored pending development of a final disposal route. Effective and optimised waste management is an essential requirement for the delivery of the mission and is a significant part of the programme.

## WHAT HAS HAPPENED SINCE 2005?

Since 2005 considerable progress has been made with our preparations for retrievals of ILW from legacy facilities, which has now commenced. The NDA has taken the decision to consolidate some ILW at regional stores, avoiding the need to construct a store at each site. We are repackaging material where necessary and investigating more sustainable treatments for all waste categories. We've followed the waste hierarchy principle and put in place a range of waste management services that has preserved capacity at the Low Level Waste Repository (LLWR). The majority of HLW has been vitrified and is in safe and secure storage pending the availability of a geological disposal facility. The NDA advocates a risk-informed strategy where radioactive wastes are managed according to the nature of the waste (radiological, physical and chemical) rather than simply the radioactive waste category they fall into. We have published our Treatment Strategic Position to clearly articulate why waste treatment is an important part of the NDA mission and why we invest significant time and effort on it. This supports the approach taken by waste producers who are developing and implementing enhanced waste treatment techniques and supports the pursuit of strategic opportunities.

#### WHAT HAS TO HAPPEN NEXT?

A key aim for the NDA is to secure continuous retrieval operations at our highest priority legacy facilities, which will take a number of decades to complete. We are constructing new waste treatment plants and storage facilities across the NDA estate and continue to use off-site supply chain capability as appropriate. Permanent disposal facilities must be constructed for all higher activity waste. The NDA's risk-informed radioactive waste strategy also presents the opportunity to explore the possibility of near-surface disposal for some of the ILW inventory, which is highlighted in the UK government consultation on policy proposals for managing radioactive substances and nuclear decommissioning. The Integrated Waste Management Programme has been launched that helps to implement our strategy by delivering group-wide initiatives that Nuclear Waste Services (NWS) manage on our behalf.



## STRATEGIC OUTCOMES - steps to achieving our mission

| LOW LEVEL WASTE                                       | Progress<br>up to 2023 | End<br>date | Completed | Missic<br>End |
|---|------------------------|-------------|-----------|---------------|
| 26 All LLW produced                                   | 8%                     | 2127        |           |               |
|   |                        | 2127        |           | IDFILL        |
| 27 All LLW treated - to enable diversion or reuse     | 9%                     | 2127        |           | + LAN         |
| 28 All waste suitable for disposal in NDA facilities  | 16%                    | 2127        |           | LLWR          |
| 29 All waste suitable for permitted landfill disposed | 5%                     | 2127        |           |               |
| <u> </u>  |                        |             |           |               |

## **INTERMEDIATE LEVEL WASTE**

| 30 All ILW produced           | 33% | 2120 |          |
|-------------------------------|-----|------|----------|
| 31 All legacy waste retrieved | 9%  | 2060 |          |
| 32 All ILW treated            | 10% | 2120 | SAL      |
| 33 All ILW in interim storage | 15% | 2120 | DISPOSAL |
| 34 All ILW disposed           | 0%  | 2314 |          |

## **HIGH LEVEL WASTE**

| 35 | All HLW produced           | 60% | 2039 |          |
|----|----------------------------|-----|------|----------|
| 36 | All HLW treated            | 72% | 2039 |          |
| 37 | All HLW in interim storage | 81% | 2039 | DISPOSAL |
| 38 | All overseas HLW exported  | 51% | 2029 | DISF     |
| 39 | All HLW disposed           | 0%  | 2104 |          |



# Integrated Waste Management

To ensure that wastes are managed in a manner that protects people and the environment, now and in the future, and in ways that comply with government policies and provide value for money. Strategy 2021, p68

#### Low Level Waste

4,140,000m<sup>3</sup> Raw waste Packaged waste 313,000m<sup>3</sup>

## LOW LEVEL WASTE

To manage radioactive waste and dispose of it where possible, or place it in safe, secure and suitable storage, ensuring that we implement the policies of UK government and the devolved administrations - Strategy 2021, p72

In 2023, work continues to divert LLW away from the Low Level Waste Repository prolonging the life of the facility.

Outputs

Redundant

**Buildings** 

## **Quantities produced**

(raw waste vol.m<sup>3</sup>)

produced

4,140,000 estimated to

estimated total

be produced

8% COMPLETE

Capability

Strategic Outcome

Inventory

LLW produced from NDA operations and decommissioning

All LLW produced by 2127

LLW and VLLW (a sub category of LLW) are produced from the maintenance, operation and decommissioning of facilities across the NDA group; and are reported as aggregated totals here since 2021. These wastes are the largest volume radioactive waste arisings in the NDA group, but account for only 0.0001% of the overall radioactivity. We continue to progress the mission across all areas, noting a slight increase overall volume.

## Diversion

(raw waste vol.m<sup>3</sup>)

654,000

estimated still to divert

estimated total

723,000

9% COMPLETE

Diversion capabilities include - metal treatment and incineration



All LLW treated - to enable diversion or reuse

National and NDA Strategy promotes the application of the waste hierarchy to LLW management to ensure that the group makes the best use of available disposal capacity. Waste diversion performance has remained high in 2022/23, with cross group diversion rates >95%, indicating that application of the waste hierarchy is business as usual across the NDA group.

## **Disposal (NDA Facilities)**

(packaged waste vol.m<sup>3</sup>)

264,000 LLW disposed LLW estimated

estimated still to dispose total

313,000

16% COMPLETE



x2 sites Low Level Waste Repository and Dounreay



All waste suitable for disposal in NDA facilities

Solid LLW is disposed of at two facilities - the Low Level Waste Repository (the UK's primary LLW disposal facility) and the Dounreay on-site disposal facility (which only manages waste arisings from Dounreay). LLW disposal rates continue to remain lower than pre-pandemic arisings. typically <50%. There is a slight reduction in forecast volumes as we have seen predictions of a greater level of waste being diverted away from the LLWR site to alternative treatment and disposal routes, reinforcing our application of the waste hierarchy.

## **Disposal (Landfill)**

(imported vol.m<sup>3</sup>)

disposed

**144,000** 3,000,000 **3,144,000** 

VLLW estimated estimated still to dispose

5% COMPLETE



A number of on site and off site licensed disposal

All waste suitable for permitted landfill disposed by 2127

VLLW is the lowest hazard LLW, mainly consisting of soils, spoil and rubble. Known as Very Low Level Waste (VLLW), it's principally disposed of at appropriately permitted landfill sites and some on-site facilities in the NDA group. Good progress on managing VLLW arisings has been maintained during 2022/23, again showing the benefit of applying our waste hierarchy.



LLW Repository



Metal melting - one of the ways of treating LLW LLWR at Dounreay





Appropriate landfill sites can be used for VLLW



# Integrated Waste Management

To ensure that wastes are managed in a manner that protects people and the environment, now and in the future, and in ways that comply with government policies and provide value for money. *Strategy 2021, p68* 

#### **Intermediate Level Waste**

192,000m<sup>3</sup> Raw waste Packaged waste 471,000m<sup>3</sup>

## INTERMEDIATE LEVEL WASTE

- To manage radioactive waste and dispose of it where possible, or place it in safe, secure and suitable storage, ensuring that we implement the policies of UK government and the devolved administrations - Strategy 2021, p72

Opening stock 2005

10,800m<sup>3</sup> raw waste

in store 2005

Inventory

Capability

Strategic **Outcome** 

**Quantities** produced

(raw waste vol.m<sup>3</sup>)

produced

still to be estimated produced total

167,000

33% COMPLETE

Waste from operations and decommissioning

All ILW produced by 2120

ILW - waste exceeding the upper boundary for LLW that is not significantly heat generating - takes a variety of forms including: redundant nuclear reactor components, reactor core graphite, sludges from radioactive liquid effluent treatment, redundant plant equipment and some building fabric. As the NDA group projects and programmes mature, the volume of ILW will be subject to change as we reduce uncertainty in the inventory.

Legacy ponds & silos

In 2023, ILW continues to be produced with a focus on retrieving waste from legacy ponds and silos.

(raw waste vol.m<sup>3</sup>)

21,300 retrieved still to estimated since 2005 retrieve total

9% COMPLETE

New technology and capability projects to retrieve legacy waste

All legacy waste retrieved by 2060

The Sellafield legacy ponds and silos represent some of the most complex and difficult global decommissioning challenges and are a key priority for the NDA group. A significant milestone this year was the start of waste exports from the Magnox Swarf Storage Silo which is one of the most hazardous facilities on the Sellafield site with a total of 16m<sup>3</sup> of waste being exported. The retrievals operations are still in the initial learning and proving phase and the rate of retrievals will ramp up steadily over the coming years as further retrievals capability is brought into service. Retrievals continue from the legacy ponds (Pile Fuel Storage Pond and First Generation Magnox Storage Pond) but have proved challenging this year due to a variety of reasons including equipment reliability due to the mixed nature of the waste and the difficulties in bringing new retrievals capabilities into service.

**Treatment** 

(raw waste vol.m<sup>3</sup>)

173,000 192,000 estimated total

New capability required

All ILW treated by 2120

Different forms of ILW are treated in different ways so they can be safely packaged and stored until a disposal facility is available. ILW treatment is ongoing using the many available treatment plants available across the NDA group and work is ongoing to design, build and commission new treatment facilities that are needed to complete this important stage of the ILW lifecycle.

Interim storage

(packaged waste vol.m<sup>3</sup>)

315,000 372,000 estimated current store inventory total

15% COMPLETE

New capability required

All ILW in interim storage by 2120

Retrieved, treated, and packaged ILW undergoes safe storage until appropriate disposal facilities are available. 15% of the total packaged ILW to be produced over the lifetime of the NDA group is currently in safe storage. Further new stores will be required to enable safe storage of the remaining inventory at Sellafield and for NDA sites in Scotland.

STRATEGIC DECISIONS

(packaged waste vol.m<sup>3</sup>)

total

Disposal

471,000 471,000 disposed still to be estimated

disposed

NO FACILITY CURRENTLY EXISTS Geological Disposal Facility (GDF)

**Buildings** 

Redundant

Outputs

All ILW disposed by 2314

Final disposal of ILW arisings from the NDA group is reliant on the availability of the right disposal facilities. The NDA group is working with UK Government, local communities, regulators and technical specialists to identify a site for construction of a GDF for ILW arisings in England and Wales. The policy in Scotland is for near-site, near-surface management. Progress has been made with Community Partnerships for the GDF. The NDA is also engaging with UK and Welsh Governments to decide whether some ILW may be suitable for near-surface disposal which subject to national policy and community acceptance - has the potential to be implemented earlier than the GDF. Public consultation on a new draft framework for managing radioactive substances and nuclear decommissioning has been issued.



ILW Magnox fuel cladding swarf



Retrieving waste from the legacy ponds ILW Treatment and Storage at



Sellafield



Trawsfynydd ILW Store



Artist's impression of a Geological Disposal Facility (GDF)



Inventory

**Capability** 

Strategic

Outcome

# Integrated Waste Management

To ensure that wastes are managed in a manner that protects people and the environment, now and in the future, and in ways that comply with government policies and provide value for money. Strategy 2021, p68

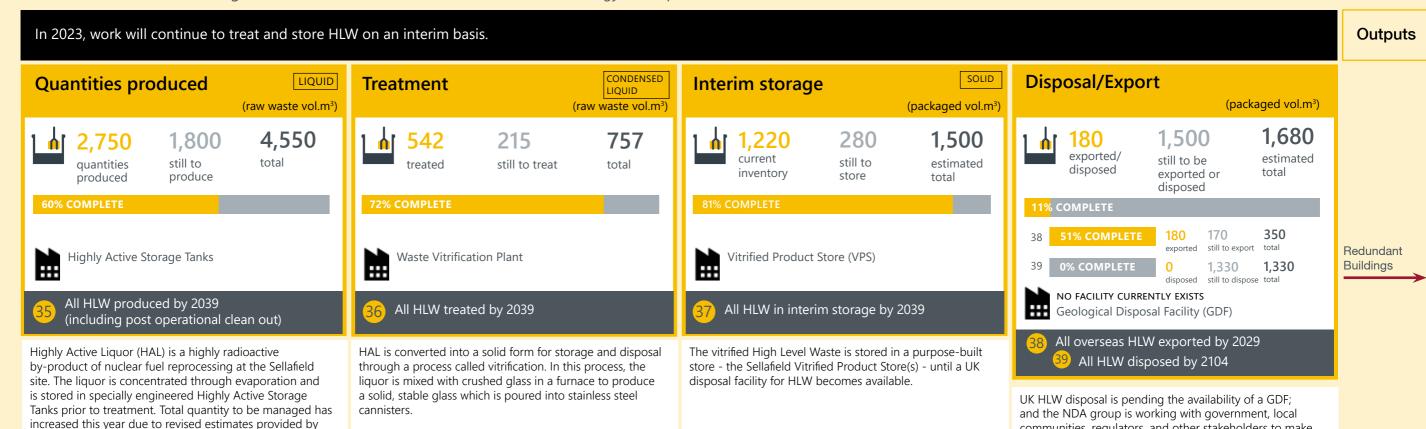
## High Level Waste

Raw waste 4,550m<sup>3</sup> Packaged waste

1,500m<sup>3</sup>

HIGH LEVEL WASTE

- To manage radioactive waste and dispose of it where possible, or place it in safe, secure and suitable storage, ensuring that we implement the policies of UK government and the devolved administrations. Strategy 2021, p72





**HLW** containers

Sellafield.



Waste Vitrification Plant



Vitrified Product Store - Sellafield



communities, regulators, and other stakeholders to make

progress on delivering this essential capability. Sellafield returns reprocessed spent fuel to overseas customers in line

with contractual requirements.

Artist's impression of a Geological Disposal Facility



# Integrated Waste Management - Waste Management Lifecycle Summary

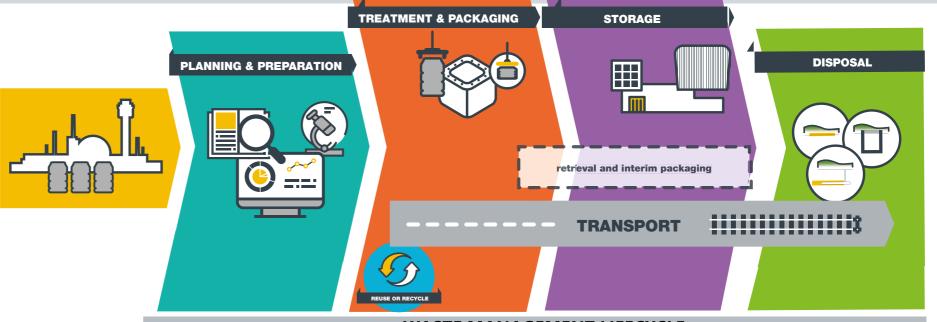
This page introduces the Waste Management Lifecycle. The summary compliments the Integrated Waste Management pages which are split by waste hierarchy and should be read in conjunction with these pages.

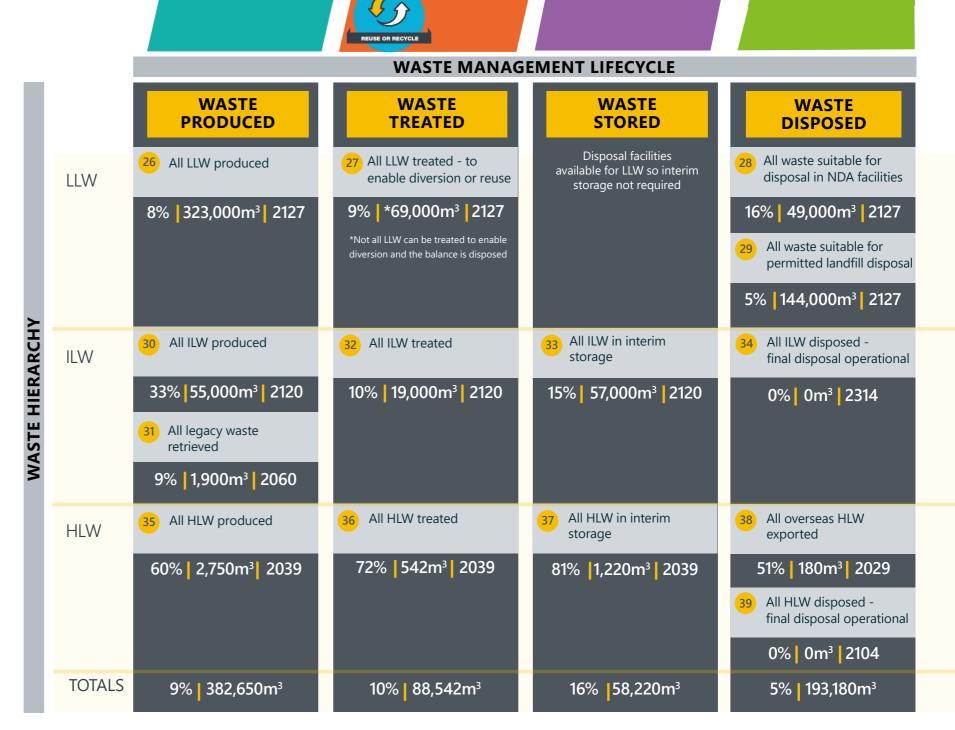
## The Waste Management Lifecycle (SO26-39)

Waste management on our sites is changing as our mission moves away from operations to decommissioning, site remediation (see **Site Decommissioning and Remediation**) and safe and secure management of those wastes that require interim storage. This means we will generate larger volumes of lower activity radioactive and non-radioactive wastes, with an associated increase in opportunities for waste minimisation,

reuse and recycling. We expect our Site Licence Companies (SLCs) to apply the Waste Hierarchy and we challenge them to ensure they derive as much value as practicable from the waste management system and appropriately manage the environmental impacts. However, we need to ensure that retrievals of legacy wastes (SO31) are managed promptly and effectively pending the availability of disposal routes







Total



## Site Decommissioning and Remediation

Buildings (radioactive) Lifetime stock

Planned new builds 110 Total 1,302 Land (ha) Opening stock

2334

9%

Land de-designated/reused 93ha Still to be de-designated/reused 950ha 1,043ha

1,043ha

## **OBJECTIVE**

To decommission and remediate our designated sites, and release them for other uses - Strategy 2021, p26

#### WHAT IS SITE DECOMMISSIONING AND REMEDIATION?

The NDA is responsible for the cleaning up of each site safely and cost-effectively so that land can be released for other uses. This requires all facilities to be decommissioned and the land remediated, including, where appropriate, the removal of wastes and demolition of structures.

## WHAT HAS TO BE DONE?

The NDA defines the final condition for each site including any remaining structures, infrastructure such as roads or services and the land itself, and must ensure the preferred decommissioning strategies, in terms of the pace and timing of work, balance the benefits and detriments of each option so that the greatest net benefit is delivered. This influences future plans and near-term work targets, and shapes current activities.

#### WHAT HAS HAPPENED SINCE 2005?

Some structures have already been dismantled and demolished, and land released. The NDA is assessing alternatives for the final stages of decommissioning, earlier release of land and the potential for future employment opportunities when sites are released.

### WHAT HAS TO HAPPEN NEXT?

In response to government's proposal to amend primary legislation and enable more streamlined regulation during the final stages of decommissioning, the NDA is working with regulators, SLCs and other stakeholders on the optimal end state for each site. The NDA is also working with local authorities on their development plans, to ensure proposed end states and development plans are aligned.



## STRATEGIC OF ITCOMES - stens to achieving our mission

All land de-designated or reused

| STRATEGIC OUTCOMES - steps to acr                             | lieving ot             | ır missior  | Ŋ         |                            |
|---|------------------------|-------------|-----------|----------------------------|
|   | Progress<br>up to 2023 | End<br>date | Completed | Missior<br>End             |
| OPERATIONAL AND PLANNED                                       |                        |             |           |                            |
| 40 All planned new buildings operational                      | TBD                    | 2090        |           | INGS<br>ETED               |
| 41 All buildings primary function completed                   | 39%                    | 2127        |           | BUILDINGS                  |
| DECOMMISSIONING AND DEMOLITION                                |                        |             |           | NED<br>HED                 |
| 42 All buildings decommissioned                               | 22%                    | 2131        |           | MISSIO<br>MOLISI<br>REUSED |
| 43 All buildings demolished or reused                         | 21%                    | 2133        |           | DECOM<br>AND DE<br>OR      |
| SITES   |                        |             |           | _                          |
| 44 All land delicensed or relicensed                          | 9%                     | 2135        |           |                            |
| 45 All land in End State - all planned physical work complete | 43%                    | 2134        |           | D OR REUSED                |
| 46 All land demonstrated as suitable for reuse                | 9%                     | 2135        |           | DEDESIGNATED               |
|   |                        |             |           | DED                        |



# Site Decommissioning and Remediation

To decommission and remediate our designated sites, and release them for other uses. *Strategy 2021, p26* 

Buildings (radioactive)

Lifetime stock 1,192

Planned new

**Demolition or reuse** 

builds 110 Total 1.302

(No.)

267

demolition

demolished

or reused

since 2005

DECOMMISSIONING (radioactive buildings) - To deliver site end states as soon as reasonably practicable with a progressive reduction of risk and hazard. Strategy 2021, p32

Lifetime stock

1,192
No.of
radioactive
buildings
(not including
new builds)

Inventory

Strategic Outcome NDA sites are making good progress decommissioning buildings that are no longer required, and a number of new builds are still required to deliver the mission.

STRATEGIC DECISION

## Operational and planned

110

planned new

679

currently operational

**513** completed primary

function since 2005

39% COMPLETED PRIMARY FUNCTION

40 All planned new buildings operational by 2090

41 All buildings primary function completed by 2127

When a nuclear installation or facility is nearing the end of their operational life, a phase of work begins to transition it from operations to decommissioning. This phase normally starts well before operations finish and includes post operational clean out (POCO) which removes most of the nuclear inventory, such as fissile material. New facilities are still to be built to support the decommissioning mission, for example to package and temporarily store waste and ultimately, these will be decommissioned once their operational life is complete.

## Decommissioning

513 total in p

22% COMPLETED DECOMMISSIONING

42 All buildings decommissioned by 2131

in post operational

in decommissioning (decontamination and dismantling)

decommissioning deferred

completed decommissioning since 2005

285

(No.)

21% DEMOLISHED OR REUSED

total

43 All buildings demolished or reused by 2133

available for

demolition or

In line with UK Government strategy, NDA preferred strategy is for nuclear facilities to be decommissioned immediately after cessation of operations. Sometimes however a decision might be taken to defer all or part of decommissioning in order to realise specific benefits such as radioactive decay or to manage a constraint (e.g. restricted access, a lack of waste management infrastructure or limited resources).

Decommissioning is the final phase in the asset lifecycle where dismantling is completed to an agreed end state. The final stages of dismantling include demolition which is dominated by non-nuclear risks. Deconstruction typically generates large volumes of waste, a proportion of which may be contaminated with radioactivity.



**Demolition work at Dungeness** 



Demolition work at Harwell



Turbine hall demolitions



# Site Decommissioning and Remediation

To decommission and remediate our designated sites, and release them for other uses. *Strategy 2021, p26* 

Land hectares (ha)

Opening stock
Land de-designated/reused
Still to be de-designated/reused
Total

1,043(ha)
93(ha)
950(ha)
1,043(ha)

## LAND QUALITY MANAGEMENT AND LAND USE (sites) - To optimise the reuse of NDA sites. Strategy 2021, p44

Opening stock 2005

1,043\*
hectares (ha)
1,031
licensed & designated
12
Dounreay LLW facility

Inventory

## Strategic Outcome

\*The 1,043 hectares of land consists of 1,031 hectares of licensed and designated land and 12 hectares of land adjacent to the Dounreay nuclear licensed site that is used for the Dounreay LLW facility. Once all LLW has been removed from the Dounreay site the vaults will be sealed and the surface restored. The LLW facility site will then be monitored for 300 years, by which time 95% of the radioactivity will have decayed.

The NDA Mission is not complete until all Designated Directions associated with the land have been removed. Since 2005 we have completed 9% of the mission.

(ha)

## Licensing status of land

total licensed land

93 1,031 total de/relicensed

9% LAND DELICENSED SINCE 2005

44 All land delicensed or relicensed by 2135

Each NDA site operates under a nuclear site licence granted to the relevant Site Licence Company (SLC) by the Office for Nuclear Regulation (ONR). The site or part of the site needs to have regulatory controls removed – delicensed – before land can be de-designated.

Land quality management

49% LAND WHERE CHARACTERISATION IS COMPLETE SINCE 2005

45 All land in End State - all planned physical work complete by 2134

43% LAND WHERE PHYSICAL WORK IS COMPLETE SINCE 2005

9% LAND DEMONSTRATED AS SUITABLE FOR REUSE SINCE 2005

46 All land demonstrated as suitable for reuse by 2135

(assessment)

524 land to be characterised

507 1,031 total characterisation complete

awaiting remediation

ing physical diation work in progress

(delivery)

all physical work complete

354

land tota demonstrated as suitable for reuse

93

1,031

(ha)

9% COMPLETE

47 All land dedesignated or reused by 2334

Dedesignated or reused land

de-designated

The NDA continues to support UK Government's plans to amend the legislative framework that applies to nuclear sites which will enable more proportionate regulation during the latter stages of dismantling. The amendments will enable site operators to optimise end states on a site by site basis. With this in mind, the NDA is working with regulators, SLCs and other stakeholders on the optimal end state for each site. The NDA is also working with local authorities to ensure that site end states and statements on the next planned use of sites are consistent with local waste and development plans.

In 2005, the NDA was given responsibility for land, under a 'designating' order by the Secretary of State. `De-designating' this order signifies that the NDA's mission is complete. Parts of Berkeley are now a college campus while land at Harwell and Winfrith has been developed as business parks. The last land to be de-designated was three hectares at Winfrith in Feb 2019.

MISSION END

total

land

reused

(ha)

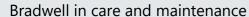
950

or reuse

total still to

be de-designated







Harwell



Winfrith