Dana Petroleum E&P Ltd Environmental Statement 2022





Table of Contents

Introduction	2
Dana Petroleum Values	3
HSSE Policy	4
HSSE Management System	5
Overview of Operations	6
UK Production Operations	7
Triton FPSO	7
Western Isles FPSO	8
HudsonError! Bookmark not defined	d.
Drilling Operations	9
Decommissioning Operations	9
Environmental Performance	9
Atmospheric Emissions	9
Oil in Water1	0
Chemical Use and Discharge1	0
Waste1	1
Unplanned Releases	3
Environmental Performance against Objectives1	4
Environmental Objectives1	5

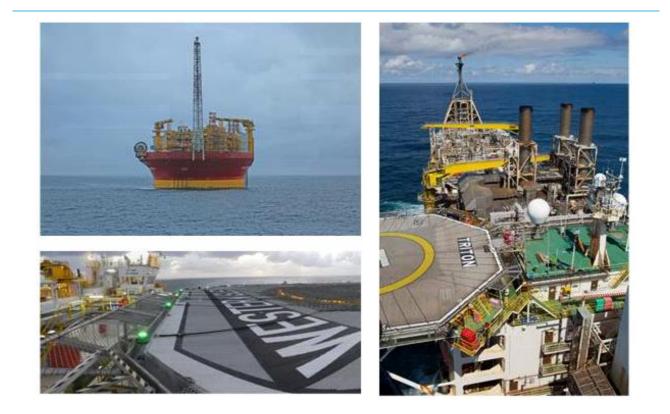


Introduction

This statement describes the 2022 environmental performance of the UK offshore operations of Dana Petroleum (E&P) Limited. It has been prepared to satisfy the requirements of OSPAR Recommendation 2003/5 and the associated OPRED guidance (OSPAR 2003/5 DECC Guidance: Rev 5 May 2014).

Dana, a wholly owned subsidiary of the Korea National Oil Corporation, operates internationally with offices in the UK, Egypt and the Netherlands. In the UK North Sea, Dana operates two FPSOs as well as being a partner in several non-operated ventures.

One of Dana's key values is to protect the environment and to work to minimise the impact of its operations. Dana achieves this through active use of its EMS system, development of its E-Reps network and proactive engagement with offshore and operational groups. Through these routes, Dana ensures work activities incorporate current and developing legislation and initiatives shared from government and industry work groups.





Dana Petroleum Values

We work hard to deliver the best results using our values to guide how we do business. We respect all of our operating environments wherever we are in the world.



Safety

High safety performance is expected in everything we do. It protects our people, our assets and the environment.

Performance

We aim to deliver value for our shareholder through safe, reliable and efficient operations.

Professional

We will set and maintain high professional and ethical standards in everything we do.

People

We will respect each other and our partners, contractors and other stakeholders who support our business.



HSSE Policy

Health, Safety, Security & Environment (HSSI) Polo



Our policy

The safety of our people and assets, and respect for the environment are two of our core values and are an integral part of how we do business. We believe strong Health, Safety, Security and Environmental (HSSE) performance creates strong commercial performance.

Accountability

The Chief Executive Officer (CEO) has overall accountability to the Dana Board of Directors for the management of HSSE.

Scope

Our policy applies to all employees (staff, contract and temporary), officers and directors of Dana Petroleum Limited (collectively referred to as 'employees') in each of our operating units worldwide and anywhere that we conduct business or visit in the course of our business. It also extends to all our joint ventures business, in all countries in which we or our subsidiaries and associates operate. Where we have a minority interest we will encourage the application of this policy amongst our business partners including contractors, suppliers and joint venture partners.

Policy in practice

Dana strives to continually improve its HSSE performance by setting and monitoring clear objectives, supported by its HSSE Standards. This requires the commitment of everyone at Dana and a culture where people are encouraged and feel able to intervene and report on HSSE issues of concern. It is expected that each individual will recognise their responsibility to put our policy into practice.

We will:

- · Provide a safe working environment that protects against injury and minimises work-related ill health
- · Provide appropriate security protection for employees and assets
- · Commit to protect the environment, and so minimise the impact of Dana's operations
- Ensure compliance with applicable legislation and apply Dana's standards and oil industry best practice in locations where local laws do not exist
- Identify and manage HSSE risks in a systematic way as part of Dana's risk management framework.
- Create clear accountabilities and expectations for HSSE at every level of the organisation
- Provide resources to successfully manage HSSE risk
- · Identify and manage any form of change in our organisation
- Ensure that our employees and contractors are competent and able to perform the work we are asking them to undertake
- Ensure that our employees and contractors understand their HSSE accountabilities and are aware of the behaviours expected by Dana
- · Identify and manage operational interfaces internally and with third parties
- Communicate standards based on oil industry best practice which are consistent with legal and regulatory requirements in all
 operating areas
- · Communicate and report openly on HSSE objectives and performance
- · Actively engage with relevant stakeholders to understand and take account of their concerns
- Make sure that appropriate emergency response, crisis management and business continuity plans are in place and are
 regularly tested
- Investigate HSSE incidents, identify root causes, take effective action to prevent recurrence and identify opportunities for
 organisational learning
- Strive for continuous improvement of Dana's HSSE performance

Jaegu Nam

Chief Executive Officer

2022



HSSE Management System

Dana is committed to protecting the environment and it manages its activities to minimise potential impacts. Dana meets this commitment within the UK via the implementation and maintenance of an Environmental Management System (EMS) within its One Dana Management System (ODMS).

The ODMS delivers the arrangements to reduce and manage risk, and to implement the company's HSSE Policy. The management system provides an essential framework and rules to ensure Dana's operations are safe, secure whilst minimising environmental impact at all times. The Dana HSSE Policy and Standards provide the framework to help deliver safe and reliable operations that are resilient over the long term and enable continual improvement.

The Dana UK EMS is structured to meet the requirements of Dana's HSSE Standards and was developed in line with elements of the Standard ISO 14001:2015 and OSPAR Recommendation (2003/5). In line with the ODMS, Dana's UK EMS follows the basic structure of "Plan, Do, Check, Act" (Figure 1).

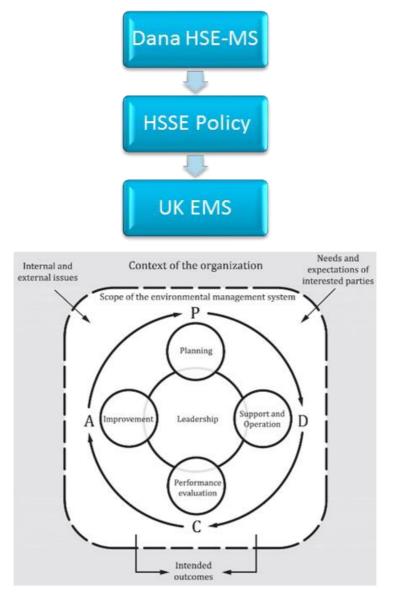


Figure 1: Basic Structure of the EMS and the Components of Each Phase



Overview of Operations

Dana's portfolio in the UK consists of various exploration, production and development activities throughout the northern, central and southern North Sea (Figure 2).

In the Central North Sea, Dana operates the Greater Guillemot Area (GGA) & Bittern fields that are produced through the Triton FPSO. These developments are located east of Aberdeen.

In the northern North Sea Dana operates the Harris and Barra fields that produce through the Western Isles FPSO. This development is located north-east of Shetland.

Dana also has equity in a number of other non-operated assets throughout the North Sea (Figure 2).



Figure 2: Dana's UK Operated (red) and Non-Operated (blue) Assets



UK Production Operations

Triton FPSO

Dana has been operator of the Greater Guillemot Area (GGA) since October 2010, of the Triton FPSO since October 2012 and of Bittern in 2018 (Figure 3). The Triton FPSO (Figure 4) is located in the central North Sea (in Block 21/30) approximately 190 km east of Aberdeen. The Triton FPSO produces oil and gas from the Clapham, Pict, Saxon, Guillemot West & North West, and the Bittern fields. In 2019, production from the Gannet E field was re-routed from the Gannet A platform to the Triton FPSO. Gannet E is operated by Petrofac on behalf of Tailwind, with Dana being the operator of the Gannet E export pipeline to Triton FPSO.

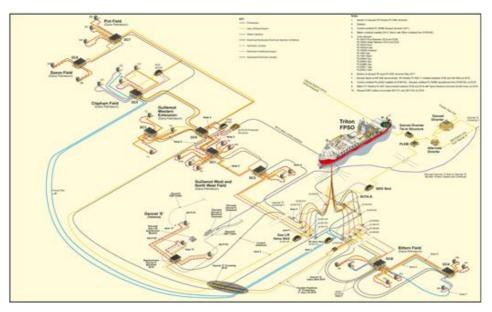


Figure 3: Triton FPSO and Field Layout





Western Isles FPSO

The Western Isles FPSO is located in UKCS Block 210/24 approximately 90 km northeast of Shetland. Two subsea templates connect production and water injection wells to the FPSO (Figures 5 and 6) from where oil is exported via shuttle tanker. The Western Isles fields (consisting of the Harris and Barra fields) came on stream in November 2017.

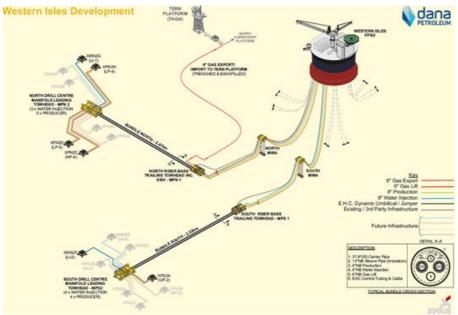


Figure 5: Western Isles Field Layout



Figure 6: Western Isles FPSO



Drilling Operations

Dana drilled the BP7 development well at Western Isles in the summer of 2022.

Decommissioning Operations

Dana did not conduct any decommissioning operations during 2022.

Environmental Performance

Atmospheric Emissions

Fuel combustion and flaring operations are the principle sources of atmospheric emissions from the oil and gas industry. Carbon dioxide (CO_2) is the main exhaust gas but combustion also results in emissions of CO, CH₄, NOx, SOx and VOC's. The largest proportion of Dana's CO₂ emissions is generated by the combustion of fuel gas for power generation. Dana's 2022 combined emissions for Triton and Western Isles are shown in Figures 7 and 8.

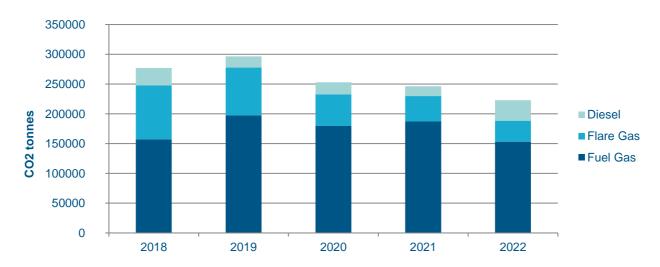


Figure 7: CO_2 emissions from combustion of fuel gas, flare and diesel for the period 2018-2022 from Triton and Western Isles.



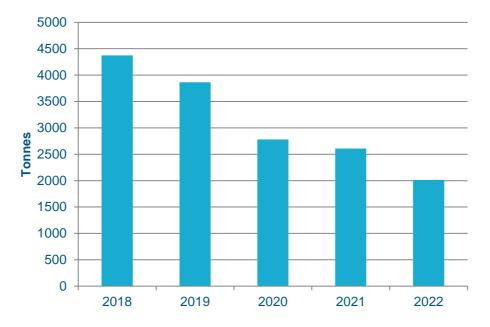


Figure 8: Other atmospheric emissions (NOx, SOx, VOCs & CH4) combined from combustion of fuel gas, flare and diesel for period 2018-2022 from Triton and Western Isles

Oil in Water

Dana's Oil Discharge Life Permits allow the discharge of produced water from both the Triton and Western Isles FPSO's, provided its oil concentration does not exceed a limit of 30 mg/l (monthly average) for Triton and 25 mg/l for Western Isles.

During 2022, the total volume of produced water discharged from Triton and Western Isles was approximately 3,503,438 m³ and that resulted in approximately 92.553 tonnes of oil being discharged to sea from both assets (Figure 9).

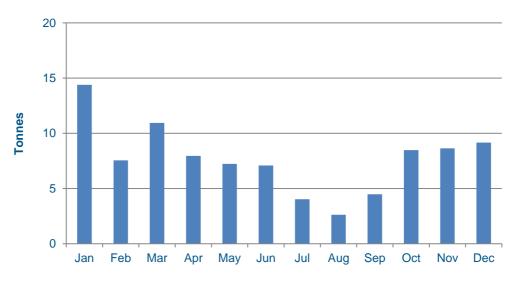


Figure 9: Oil (tonnes) in produced water discharged from for 2022 from Triton and Western Isles

Chemical Use and Discharge

A wide range of chemicals is required during wells, subsea and production operations, the use of which is rigorously risk assessed as part of the permit approval process. The use of chemicals that are deemed to



present a greater risk to the environment are restricted as far as possible and detailed justification provided. A number of chemicals have been identified as candidates for substitution (SUB), and wherever possible these chemicals are replaced with alternatives.

In addition to production operations, Dana conducted a number of campaigns including maintenance and repair of subsea infrastructure and well interventions most of which resulted in the use and discharge of chemicals. Over 94% of the total chemicals discharged in 2022 were "E" or "Gold" category products (Figure 10). Approximately 30.48% of the total chemical discharge for 2022 was as a result of chemicals containing a substitution warning (Figure 11).

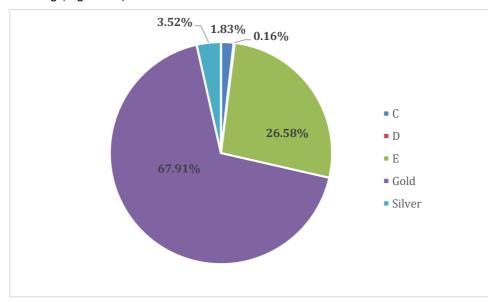


Figure 10: Percentage chemical discharges by OCNS ranking in 2022

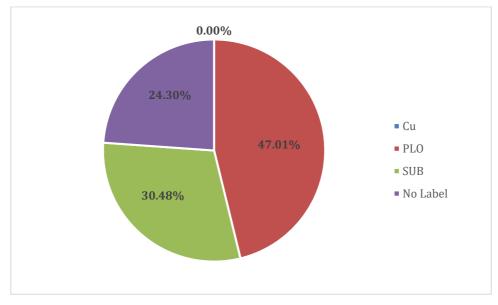


Figure 11: Percentage chemical discharge by label in 2022

Waste

To minimise the amount produced, offshore waste is managed strictly in accordance with the waste hierarchy; however, inevitably some waste is generated from Dana's operations. All waste material is segregated at source into special, general and recyclable categories and then removed to the shore for appropriate disposal.

In 2022, a total of approximately 323 tonnes of waste was generated from Dana's offshore production operations. The 34% of this waste was reused or recycled and 55% was converted to energy (Figure 12).



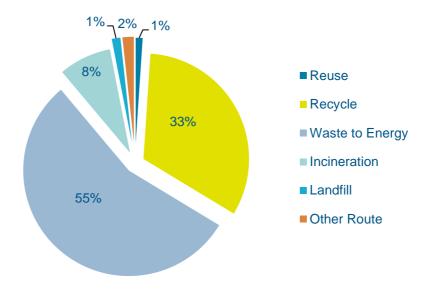


Figure 12: Waste disposed from Triton and Western Isles in 2022



Unplanned Releases

Dana has a number of mitigation measures in place to help prevent spills occurring. Additionally, Dana has Regulator approved Oil Pollution Emergency Plans (OPEP) for each asset, as required under the Merchant Shipping (Oil Pollution Preparedness, Response and Co-operation Conventions) Regulations 1998. An OPEP sets out clearly the procedures that Dana would follow in the event of a spill.

Dana reported four unplanned releases, one of chemicals and three of oil (Table 1). In addition, in 2022 a number of occurrences where oil in water concentration exceed the permitted level were reported to the Regulator.

	Chemicals		Oil	
Operation Type	Number of Notifications	Total Quantity (tonnes)	Number of Notifications	Total Quantity (tonnes)
Production	1	0.009	3	0.04

Table 1: Number of and quantity of spills in 2022





Environmental Performance against Objectives

During 2022 Dana completed a number of environmental achievements. The following Key Performance Indicators, Metrics and Measures were successfully completed (Table 2).

2022 Objective	Performance		
Conduct quarterly environmental audits on each asset	Completed successfully		
Completion of drilling operations without environmental incident	Completed successfully		
Consolidate e-Reps network	Long-term and ongoing		
Completion of various subsea operations without environmental incident	Completed successfully		

Table 2: Objectives and Performance for 2022



Environmental Objectives

Dana has developed the following environmental objectives for 2023:

- Re-certification of the EMS
- Drilling operations to be completed without environmental incident
- Completion of an ESOS assessment
- Completion of internal audit of EMS

