

Anticipated acquisition by GIC (Realty) Private Limited and Greystar Real Estate Partners, LLC of Student Roost via Roost Bidco Limited

22 September 2022

NOTICE UNDER SECTION 96(2A) OF THE ENTERPRISE ACT 2002 (THE ACT) PUBLISHED PURSUANT TO SECTION 107(1)(I) OF THE ACT

The Competition and Markets Authority (**CMA**) hereby gives notice pursuant to section 96(2A) of the Act that the merger notice provided by GIC (Realty) Private Limited (**GIC Realty**), Greystar Real Estate Partners, LLC (**Greystar**) and Student Roost in relation to the anticipated acquisition by GIC Realty and Greystar of Student Roost via Roost Bidco Limited (the **Merger**) meets the requirements of section 96(2) of the Act.

The initial period defined in section 34ZA(3) of the Act in relation to the Merger will therefore commence on the first working day after the date of this notice, ie on 23 September 2022. The deadline for the CMA to announce its decision whether to refer the Merger for a Phase 2 investigation is therefore 17 November 2022.