

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Mole Valley Feed Solutions Ltd

Spry Mill
Station Road
Lifton
Devon
PL16 0BA

Variation application number

EPR/QP3635SV/V004

Permit number

EPR/QP3635SV

Spry Mill

Permit number EPR/QP3635SV

Introductory note

This introductory note does not form a part of the notice

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

This consolidated permit has been issued following a full review against the best available techniques (BAT) conclusions for the Food, Drink and Milk Industries published on 4th December 2019 in the official journal of the European Union.

We have implemented the requirements of the Medium Combustion Plant directive and incorporated post-dated requirements for 2030.

The schedules specify the changes made to the permit.

Spry Mill manufactures compound animal and poultry feeds, which are suitable for consumption without further processing. The products manufactured are based upon a core recipe of cereals (such as wheat and barley) and other natural ingredients (such as soya, rapeseed and sugar beet), plus specific additives, such as mineral supplements and a small proportion of medicants before being coated with fats to produce the final product.

The key stages of the processing are raw material intake, weighing, grinding, mixing, conditioning, pressing, cooling and coating. The required feed materials, additives and minerals are weighed prior to grinding to a uniform grist size. The ground material is then transferred to the mixing stage of the process. Following this, the mix is conditioned through addition of steam and molasses. After conditioning, the hot mix is extruded through dies to produce pellets, nuts and rolls. The hot products are passed through a cooler causing them to harden. The remaining pellets are subsequently coated in fat to complete the finished product

After conditioning the hot mix is conveyed to press lines, where it is extruded through dies to produce pellets. The hot pellets are then passed through a counter flow air cooler to reduce their temperature, causing them to harden and become durable. The majority of the pellets are subsequently coated in fat to produce the finished product. The finished product is then stored prior to being automatically loaded to bulk vehicles for delivery to customers on an as required basis.

The production capacity is 1,440 tonnes per day. The installation operates 24 hours per day, for 7 days per week.

The Environmental Permit is for the main listed activity falling under Section 6.8 Part A(1)(d)(ii) of the Environmental Permitting Regulations: *Treatment and processing of only vegetable raw materials, for the intended production of animal feed, at a plant with a finished product capacity greater than 300 tonnes per day.*

The main emissions to air arise from the two pellet coolers (A1 & A2) and product grinder (A15). The grinder currently vents externally; however, it is understood that following upgrade works in the near future the grinder will be vented internally. The site also has emissions from a 1.2 MWth kerosene fired boiler to produce steam used in the process. The boiler is considered existing medium combustion plant and the associated limits for oxides of nitrogen (NO_x) have been added to the permit and will come into effect from 01/01/2030 unless the boilers are replaced.

The main emissions to water arise from the discharge of uncontaminated site drainage arising from roof run-off and front yard surfaces discharge (W1 & W2) to the River Lyd. Emissions from W1 are via an oil/water

interceptor, emissions from W2 are from the warehouse roof and discharge direct to the River Lyd. Emissions of boiler blowdown, compressor condensate and effluent from the onsite lorry wash and rear yard are made direct to the foul sewer via emission point S1 via an oil/water separator.

The installation is located outside the town of Lifton, Devon and centred on National Grid Reference SX 39789 85093. The immediate surrounding area comprises of commercial and industrial premises. The town of Launceston is approx. 6.2km to the west of the installation.

There are no European protected habitats within 10km of the installation boundary or Sites of Special Scientific Interest (SSSI) within 2km. There are five Local Wildlife Sites and four Ancient Woodlands within 2km of the installation boundary.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application received EPR/QP3635SV/A001	Duly made 06/04/2005	Application for an animal feed mill.
Response to request for information sent on 31/08/2005	13/09/2005	
Response to request for information sent on 01/11/2005	01/11/2005 and 02/11/2005	
Permit determined EPR/QP3635SV	22/11/2005	Permit issued to Southern Valley Feeds Limited
Received notification of change of company name	06/12/2010	
Variation issued	10/12/2010	Variation issued changing the operator name to Mole Valley Feed Solution Ltd
Environment Agency initiated Variation requested EPR/QP3635SV/V003	04/10/2019	Environment Agency initiated administrative variation to update registered office address and amend the noise and vibration condition.
Variation determined EPR/QP3635SV/V003	05/12/2019	Varied permit issued.
Application EPR/QP3635SV/V004 (variation and consolidation)	Duly made 26/07/2021	Environment Agency initiated variation and consolidation following the Food, Drink & Milk Industries sector permit review.
Request for further information dated 11/01/2022	Response received 04/03/2022	Further information regarding the following BATc 1, 2, 3, 6, 7, 8, 10 & 17.
Variation determined and consolidation issued EPR/QP3635SV (Billing ref. RP3706MC).	10/05/2022	Varied and consolidated permit issued in modern format.

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number

EPR/QP3635SV

Issued to

Mole Valley Feed Solutions Ltd (“the operator”)

whose registered office is

**Exmoor House Lime Way
Pathfields Business Park
South Molton
Devon
EX36 3LH**

company registration number 05246861

to operate a regulated facility at

**Spry Mill
Station Road
Lifton
Devon
PL16 0BA**

to the extent set out in the schedules.

The notice shall take effect from 10/05/2022.

Name	Date
Samantha Haddock	10/05/2022

Authorised on behalf of the Environment Agency

Schedule 1

All conditions have been varied by the consolidated permit as a result of an Environment Agency initiated variation.

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/QP3635SV

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/QP3635SV/V004 authorising,

Mole Valley Feed Solutions Ltd (“the operator”),

whose registered office is

**Exmoor House Lime Way
Pathfields Business Park
South Molton
Devon
EX36 3LH**

company registration number 05246861

to operate an installation at

**Spry Mill
Station Road
Lifton
Devon
PL16 0BA**

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Samantha Haddock	10/05/2022

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

1.2 Energy efficiency

- 1.2.1 The operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.
- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the “activities”).

2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.

2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation (“plan”) specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.

2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.

2.3.4 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:

- (a) the nature of the process producing the waste;
- (b) the composition of the waste;
- (c) the handling requirements of the waste;
- (d) the hazardous property associated with the waste, if applicable; and
- (e) the waste code of the waste.

2.3.5 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

2.4 Improvement programme

2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.

2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

3 Emissions and monitoring

3.1 Emissions to water, air or land

3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.

- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.
- 3.1.4 For the following activities referenced in schedule 1, table S1.1 (AR2) the first monitoring measurements shall be carried out within four months of 01/01/2030 or of the date when the MCP is first put into operation, whichever is later.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.4 Noise and vibration

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.4.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;

- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
 - (a) point source emissions specified in tables S3.1, S3.2 and S3.3.
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.2 and S3.3 unless otherwise agreed in writing by the Environment Agency.

3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
 - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

- 4.1.1 All records required to be made by this permit shall:
 - (a) be legible;
 - (b) be made as soon as reasonably practicable;
 - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
 - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production/treatment data set out in schedule 4 table S4.2; and
- (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.

- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:
- Where the operator is a registered company:
- (a) any change in the operator's trading name, registered name or registered office address; and
 - (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.
- Where the operator is a corporate body other than a registered company:
- (a) any change in the operator's name or address; and
 - (b) any steps taken with a view to the dissolution of the operator.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
- (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.
- 4.3.7 Where the operator has entered into a climate change agreement with the Government, the Environment Agency shall be notified within one month of:
- (a) a decision by the Secretary of State not to re-certify the agreement;
 - (b) a decision by either the operator or the Secretary of State to terminate the agreement; and
 - (c) any subsequent decision by the Secretary of State to re-certify such an agreement.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
AR1	S6.8 A1 (d) (ii)	Treatment and processing of only vegetable raw materials, intended for the production of food or feed at a plant with a finished product production capacity greater than 300 tonnes per day.	From receipt of raw materials through to storage of final product. Production capacity is limited to 1,440 tonnes per day.
Directly Associated Activity			
AR2	Steam supply	Medium Combustion plant: 1.2 MWth light oil (kerosene) fired boiler.	From receipt of fuel to release of products of combustion to air.
AR3	Storage and use of chemicals	Storage and use of chemicals for on-site use.	From receipt of chemicals to disposal of waste arising.
AR4	Waste storage and handling	Storage and handling of waste materials	From generation of waste to storage pending removal for disposal or recovery.
AR5	Vehicle washing	Provision of vehicle washing facilities	From operation of vehicle wash facilities to discharge of wash waters to sewer
AR6	Surface water drainage	Collection of uncontaminated site surface waters	Handling and storage of site drainage until discharge to the River Lyd.

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application	The response to questions 2.1 and 2.2 and 2.10 given in sections B2.1, B2.2.1 – B2.2.6, B2.2.23, B2.10.1 and B2.10.19 – B2.10.23 of the application	29/08/2005 and 06/04/2005
Regulation 61 Notice responses and supporting information	All parts	Received 01/08/2021
Regulation 61(1) Notice – request for further information dated 11/01/2022	Further information regarding the following BATc 1, 2, 3, 6, 7, 8, 10, 11 & 17.	Received 29/03/2022

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC5	<p>The operator shall submit, for approval by the Environment Agency, a report setting out progress to achieving the Best Available Techniques Conclusion Associated Emission Levels (BAT-AELs) where BAT is currently not achieved but will be achieved before 4 December 2023. The report shall include, but not be limited to, the following:</p> <ol style="list-style-type: none"> 1) Current performance against the BAT-AELs. 2) Methodology for reaching the BAT-AELs. 3) Associated targets /timelines for reaching compliance by 4 December 2023. 4) Any alterations to the initial plan (in progress reports). <p>The report shall address the BAT Conclusions for Food, Drink and Milk industries with respect to the following:</p> <ul style="list-style-type: none"> • BAT 17 Table 4 (compliance with BAT-AELs for channelled dust emissions to air from grinding and pellet cooling in compound feed manufacture) <p>Refer to BAT Conclusions for a full description of the BAT requirement.</p>	12 months from permit issue: 10/05/2023
IC 6	<p>The operator shall submit, for approval by the Environment Agency, a report demonstrating compliance against BAT17 Table 4 for channelled dust emissions to air from grinding for emission point A15.</p>	04/12/2023 or other date as agreed in writing with the Environment Agency
IC7	<p>The Operator shall submit a report, for approval in writing by the Environment Agency, demonstrating the ability to comply with BAT 5 for monitoring of particulates from the grinder emissions point A15 in accordance with the MCERTS standard.</p> <p>The report shall include, but not be limited to, the installation of the sampling ports and platforms to enable particulate monitoring in accordance with table S3.1.</p>	04/12/2023 or other date as agreed in writing with the Environment Agency
IC8	<p>The Operator shall submit a written report to the Environment Agency of monitoring carried out to determine the size distribution of particulate matter in the exhaust gas emissions to air from emission points A1 and A2 and A15, unless they vent internally, identifying the fractions within the PM₁₀ and PM_{2.5} ranges. The monitoring shall be carried out under representative operating conditions and shall be in accordance with EN ISO 23210 unless otherwise agreed with the Environment Agency.</p>	04/12/2023 or other date as agreed in writing with the Environment Agency
IC9	<p>The operator shall review and update the H1 risk assessment for particulate emissions to air at the capacity levels stated within table S1.1 of this permit. The H1 shall be submitted to the Environment Agency for review.</p>	10/05/2023 or other date as agreed in writing with the Environment Agency
IC10	<p>The Operator shall submit a Noise Management Plan to the Environment Agency for technical assessment and approval, demonstrating compliance against BAT 13 for the FDM industries. Further guidance on NMPs can be found on our website Noise and vibration management: environmental permits - GOV.UK (www.gov.uk) The updated plan must include the following elements:</p> <ul style="list-style-type: none"> • a protocol containing actions and timelines; • a protocol for conducting noise emissions monitoring; • a protocol for response to identified noise events, e.g. complaints; • a noise reduction programme designed to identify the source(s), to measure/estimate noise and vibration exposure, to characterise the 	10/05/2023 or other date as agreed in writing with the Environment Agency

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	<p>contributions of the sources and to implement prevention and/or reduction measures.</p> <p>The noise management plan should be reviewed at least annually to ensure continued compliance against BAT 13 as described above. You must implement the plan as agreed, and from the date stipulated by the Environment Agency.</p>	
IC11	<p>The operator shall submit as climate change adaptation plan to the Environment Agency for approval.</p> <p>The plan shall include, but not be limited to:</p> <ul style="list-style-type: none"> • Details of how the installation has or could be affected by severe weather; • The scale of the impact of severe weather on the operations within the installation; • An action plan and timetable for any improvements to be made to minimise the impact of severe weather at the installation. <p>The Operator shall implement any necessary improvements to a timetable agreed in writing with the Environment Agency.</p>	10/05/2023 or other date as agreed in writing with the Environment Agency

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
-	-

Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 [Point A1 on site plan in Schedule 7]	Process Building – Cooler 1 via cyclone unit	Particulate matter	20 mg/m ³	Average over sampling period	Annual	BS EN 13284-1
A2 [Point A2 on-site plan in schedule 7]	Process Building – Cooler 2 via cyclone unit	Particulate matter	20 mg/m ³	Average over sampling period	Annual	BS EN 13284-1
A3 [Point A3 on-site plan in schedule 7]	Explosion vent PE1 Expanel	No parameters set	No limit set	--	--	--
A4 [Point A4 on-site plan in schedule 7]	Explosion vent CE2 Expanel	No parameters set	No limit set	--	--	--
A5 [Point A5 on-site plan in schedule 7]	Main production Tower – Extraction fan	No parameters set	No limit set	--	--	--
A6 [Point A6 on-site plan in Schedule 7]	1.2 MWth light oil (kerosene) fired boiler	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	200 mg/m ³ [Note 1]	Periodic	Every three years [Note 2]	EN 14792
		Carbon monoxide	No limit set	Periodic	Every three years [Note 2]	EN 15058
A7 [Point A7 on-site plan in schedule 7]	Tank Farm (Tank not installed)	No parameters set	No limit set	--	--	--
A8 [Point A8 on-site plan in schedule 7]	Tank Farm Molasses Bulk Storage no 1 vent	No parameters set	No limit set	--	--	--
A9 [Point A9 on-site plan in schedule 7]	Tank Farm Vegetable oil bulk storage tank vent	No parameters set	No limit set	--	--	--
A10 [Point A10 on-site plan in schedule 7]	Tank Farm Soya oil bulk storage tank vent	No parameters set	No limit set	--	--	--
A11 [Point A11 on-site plan in schedule 7]	Tank Farm Boiler – Light oil Storage (vented)	No parameters set	No limit set	--	--	--
A12 [Point A12 on-site plan in schedule 7]	Intake 1	No parameters set	No limit set	--	--	--

A13 [Point A13 on-site plan in schedule 7]	Intake 2	No parameters set	No limit set	--	--	--
A14 [Point A14 on-site plan in schedule 7]	Ad Blue Tank	No parameters set	No limit set	--	--	--
A15 [Point A15 on-site plan in schedule 7]	Grinder	Particulate matter	10 mg/m ³ [Note 3]	Average over sampling period	Annual	BS EN 13284-1
A16 [Point A16 on-site plan in schedule 7]	Explosion panel intake elevator	No parameters set	No limit set	--	--	--

Note 1: The limits shall only apply from 01/01/2030 (unless the boiler is replaced).

Note 2: The monitoring requirements shall only apply from 01/01/2030 (unless the boiler is replaced).

Note 3: The limits shall only apply upon completion of IC5 and IC6, and at the latest by 04/12/2023 or until such time the emission point no longer vents externally.

Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements

Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
W1 [Point W1 on site plan in schedule 7] emission to River Lyd	Uncontaminated surface water originating from roofs and front yard areas, via interceptor	No parameters set	No limit set			
W2 [Point W2 on site plan in schedule 7] emission to River Lyd	Uncontaminated surface water originating from the warehouse roof	No parameters set	No limit set			

Table S3.3 Point source emissions to sewer, effluent treatment plant or other transfers off-site– emission limits and monitoring requirements

Emission point ref. & location	Source	Parameter	Limit (incl. Unit)	Reference period	Monitoring frequency	Monitoring standard or method
S1 on site plan in schedule 7 emission to South West Water Foul Sewer	Boiler blow-down, vehicle washing and rear yard areas via an interceptor	No parameters set	No limit set			

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data			
Parameter	Emission or monitoring point/reference	Reporting period	Period begins
Point source emissions to air Parameters as required by condition 3.5.1	A1, A2, A15 ^[Note 1]	Every 12 months	1 January
	A3	First monitoring undertaken in accordance with Condition 3.1.4 to be reported within 3 months, and then every 3 years thereafter.	From first monitoring requirements in accordance with Condition 3.1.4
Note 1: Monitoring requirements only apply upon completion of IC5 and IC6, and at the latest by 04/12/2023 or until such time the emission point no longer vents externally.			

Table S4.2: Annual production/treatment	
Parameter	Units
Compound feed	tonnes

Table S4.3 Performance parameters		
Parameter	Frequency of assessment	Units
Water usage	Annually	m ³
Specific wastewater discharge (yearly average)	Annually	m ³ /tonne of products
Energy usage	Annually	MWh
Specific energy consumption (yearly average)	Annually	MWh/ tonne of products
Waste	Annually	tonnes

Table S4.4 Reporting forms		
Parameter	Reporting form	Form version number and date
Point source emissions to air	Emissions to Air Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Water usage	Water Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Energy usage	Energy Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Other performance parameters	Other Performance Parameters Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021

Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution	
To be notified within 24 hours of detection	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Measures taken, or intended to be taken, to stop the emission	

Time periods for notification following detection of a breach of a limit	
Parameter	Notification period

(c) Notification requirements for the breach of permit conditions not related to limits	
To be notified within 24 hours of detection	
Condition breached	
Date, time and duration of breach	
Details of the permit breach i.e. what happened including impacts observed.	
Measures taken, or intended to be taken, to restore permit compliance.	

(d) Notification requirements for the detection of any significant adverse environmental effect	
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of the operator

Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“Industrial Emissions Directive” means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“Medium Combustion Plant” or “MCP” means a combustion plant with a rated thermal input equal to or greater than 1 MW but less than 50 MW. An “existing medium combustion plant” is combustion plant operating before 20 December 2018.

“Medium Combustion Plant Directive” or “MCPD” means Directive 2015/2193/EU of the European Parliament and of the Council on the limitation of emissions of certain pollutants into the air from medium combustion plants, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“Pests” means Birds, Vermin and Insects.

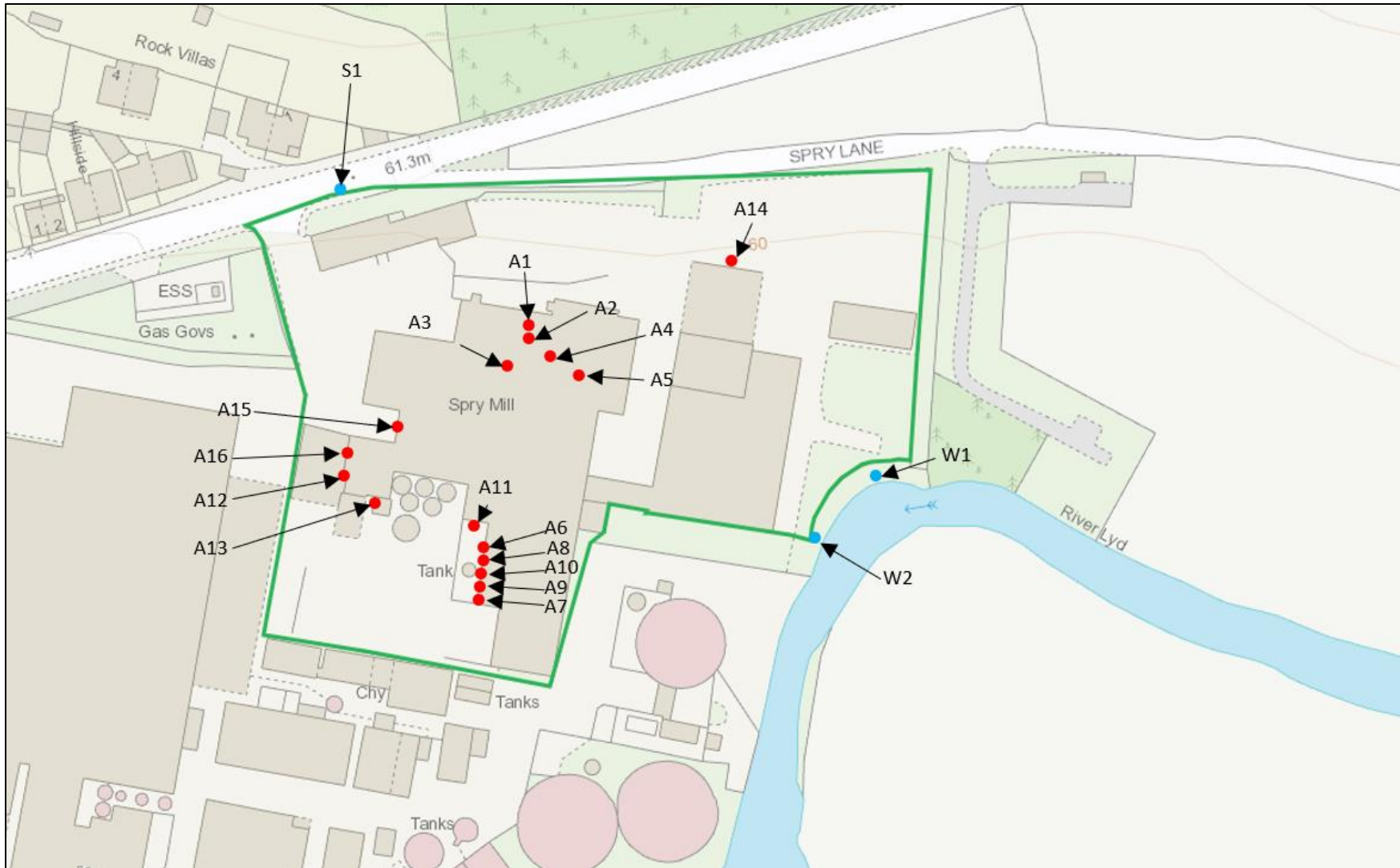
Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels other than gas engines or gas turbines, 6% dry for solid fuels; and/or
- in relation to emissions from gas engines or gas turbines, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 15% dry for liquid and gaseous fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content

“year” means calendar year ending 31 December.

Schedule 7 – Site plan



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END OF PERMIT