

# Notice of variation with introductory note

## The Environmental Permitting (England & Wales) Regulations 2016

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Estate Road 2 Fish Processing Site

Estate Road 2  
South Humberside Industrial Estate  
Grimsby  
South Humberside  
DN31 2TG

Seachill UK Limited

Hilton Food Group Plc  
2-8 The Interchange  
Latham Road  
Huntingdon  
Cambridgeshire  
England  
PE29 6YE

### **Variation application number**

EPR/JP3830WG/V005

### **Permit number**

EPR/JP3830WG

# Estate Road 2 Fish Processing Site

## Permit number EPR/JP3830WG

### Introductory note

#### This introductory note does not form a part of the notice

The following notice gives notice of the variation of an environmental permit.

The operator has applied to vary the permit to include a new fully automated cold store which will “shuttle” pallets to set locations conveying materials to packing lines based on a pre-determined daily plan, and which will reduce the operator’s reliance on external, off-site refrigerated storage.

The new cold store and associated infrastructure will be located within the existing installation boundary. It will comprise of a high sided cold store box with a high-density automated racking system comprising 3600 pallets, a link building created between the new cold store and the existing factory, a new plant room and HV (high voltage) transformer.

This variation will not result in a change to the existing production capacity or activities undertaken at the installation. There will be no additional routine emission points associated with the new cold store or plant room.

Minor changes to the surface water drainage system will ensure that all roof drains will direct all clean rainwater away from the effluent treatment plant. Internal areas will be connected to existing drainage that is served by the effluent treatment plant which discharges to sewer.

The schedules specify the changes made to the original permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application EPR/JP3830WG/V002	Duly made 16/06/2015	Application for a Food and Drink Installation
Additional information received	02/07/2015	Response to request for information providing details of the storage and drainage arrangements on-site.
Additional information received	24/07/2015	Response to request for information providing, details on noise screening, emission points, drainage arrangements and refrigerants used on-site.
Permit determined EPR/JP3830WG	03/09/2015	Permit issued to Icelandic Group UK Limited.
Application EPR/JP3830WG/V002 (variation)	Duly made 28/07/2017	Application to vary permit to include the 13 changes detailed above.
Response to schedule 5 notice dated 23/08/17	25/09/2017, 29/09/2017 and 02/10/2017	Emissions to air assessment, confirmation of the thermal inputs of the combustion units on site, details of the Fulton boiler decommissioning measures, confirmation a Wanson boiler serves frying line 4, revised roof plan drawing KDiceeast-102 dated 22/09/17, revised process overview diagram dated September 2017, revised C2 2b description of changes document,

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
		details of air vents and local exhaust ventilation from kettle extract, potato extract and 'cold stream' extract, tote bin location, confirmation of no changes to existing emissions to foul sewer (other than potential volume increase within consented limits), updated Site Condition Report and confirmation of compliance with BAT 3.2 of EPR6.10 and the F-gas regulations.
Response to schedule 5 notice dated 05/10/17	20/10/2017	Justification for deviation from BAT for the use of the 'Beel' Boiler which does not use a low NOx burner.
Variation determined EPR/JP3830WG (PAS billing reference: WP3731YJ)	13/11/2017	Notice of variation issued.
Notified of change of Company Name and Registered office	21/12/2017	Name and Registered office changed to Seachill UK Limited at Hilton Food Group Plc 2-8 The Interchange, Latham Road, Huntingdon, Cambridgeshire, England, PE29 6YE
Variation issued EPR/JP3830WG	02/01/2018	Varied permit issued to Seachill UK Limited
Application EPR/JP3830WG/V004	Duly made 31/05/2019	Application to vary to re-commission a production line including new boiler plant and spiral freezer.
Additional Information	Received 01/08/2019	Confirmation of MCP and noise assessment
Variation determined EPR/JP3830WG	30/08/2019	Varied permit issued
Application for variation EPR/JP3830WG/V005	Duly made 26/11/2021	Application to vary to include a new on-site cold store and associated infrastructure
Variation determined EPR/JP3830WG/V005 (PAS/Billing Ref. BP3647QM)	19/04/2022	Varied permit issued

End of introductory note

# Notice of variation

## The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

### Permit number

EPR/JP3830WG

### Issued to

**Seachill UK Limited** (“the operator”)

whose registered office is

**Hilton Food Group Plc**  
**2-8 The Interchange**  
**Latham Road**  
**Huntingdon**  
**Cambridgeshire**  
**England**  
**PE29 6YE**

company registration number 00481280

to operate a regulated facility at

**Estate Road 2 Fish Processing Site**  
**Estate Road 2**  
**South Humberside Industrial Estate**  
**Grimsby**  
**South Humberside**  
**DN31 2TG**

to the extent set out in the schedules.

The notice shall take effect from 19/04/2022

Name	Date
Samantha Haddock	19/04/2022

Authorised on behalf of the Environment Agency

## Schedule 1 – conditions to be deleted

None

## Schedule 2 – conditions to be amended

The following conditions are amended as a result of the application made by the operator

Table S1.2 as referenced by Condition 2.3.2 shall be amended as follows:

<b>Table S1.2 Operating techniques</b>		
<b>Description</b>	<b>Parts</b>	<b>Date Received</b>
Application	Sections 3a – 3d of Part B of the application, which includes details of the technical standards – How to Comply with your Environmental Permit; Food, Drink and Milk Industries (EPR 6.10); Basic Energy Efficiency Measures (H2).	29/04/2015
Additional information	Response to request for information providing details of the storage and drainage arrangements on site.	02/07/2015
Additional information	Response to request for information providing details on noise screening, emission points, drainage arrangements and refrigerants used on site.	24/07/2015
Variation application EPR/JP3830WG/V002	The response to questions in Section 3 and Section 4, form EPC – Part C3 of the application form including 'Part C3 tables document', 'Operating Techniques & Monitoring document' and 'Icelandic Coated Site Odour Management Plan dated July 2017'.  'Refrigerant Quantities.jpg' document detailing the quantities of refrigerant in the new refrigeration equipment on site and clarification in the Not Duly Made Response email dated 28/07/17 that no F-gas refrigerants are stored on site, apart from the quantities present in the fridge plant circuits.	28/07/2017
Response to Schedule 5 Notice dated 23/08/17	Confirmation of compliance with indicative Best Available Techniques (BAT) 'BAT 3.2' of The Food and Drink Sector Guidance (EPR 6.10).  Confirmation of compliance with the Fluorinated Greenhouse Gas (F-gas) regulations.  Confirmation that the steam header from the two existing 'Fulton' boilers has been disconnected and that these boilers will be decommissioned and removed.  Revised roof plan drawing KDiceeast-102 dated 22/09/17.	25/09/2017
Variation application EPR/JP3830WG/V004	The response to questions in Section 3 form EPC – Part C3 of the application form including Annex "C3 3a Flow Chart" 'Part C3 tables document' and 'Operating Techniques & Monitoring document'	13/03/2019
Variation application EPR/JP3830WG/V005	Application forms C2 and C3 and Main Application Supporting Document (EHS Projects report ref. 202022059, dated 09/11/2021)	26/11/2021

Table S3.2 as referenced by condition 3.1.1 is amended as follows:

<b>Table S3.2 Point source emissions to sewer, effluent treatment plant or other transfers off-site–emission limits and monitoring requirements</b>						
<b>Emission point ref. &amp; location</b>	<b>Parameter</b>	<b>Source</b>	<b>Limit (incl. Unit)</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
S1 on drainage plan (Ref. drainage plan-KD-iceeast-103) in application EPR/JP3830WG /V005	Total daily volume of discharge to foul sewer	Process water and surface water from the site	No limit set	---	---	---

### **Schedule 3 – conditions to be added**

None