

# Notice of variation and consolidation with introductory note

**The Environmental Permitting (England & Wales) Regulations 2016**

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ForFarmers UK Limited

Bury St. Edmunds Feed Mill  
The Airfield  
Rougham  
Bury St. Edmunds  
Suffolk  
IP30 9NH

**Variation application number**

EPR/BX4674IH/V003

**Permit number**

EPR/BX4674IH

# Bury St. Edmunds Feed Mill

## Permit number EPR/BX4674IH

### Introductory note

#### **This introductory note does not form a part of the notice**

This consolidated permit has been issued following a full review against the best available techniques (BAT) conclusions for the Food, Drink and Milk Industries published on 4th December 2019 in the official journal of the European Union.

We have implemented the requirements of the Medium Combustion Plant Directive and incorporated post-dated requirements for 2030.

The schedules specify the changes made to the permit.

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

The main features of the permit are as follows.

The installation is located at National Grid Reference TL 89457 64091 and manufactures compound animal feeds and pet food components which are suitable for consumption without further processing. The products manufactured are based upon core formulations of cereals (such as wheat and barley), soya, rapeseed and wheatfeed plus specific additives, such as medicines or mineral supplements.

The key stages of the processing are intake, weighing, grinding, mixing, conditioning, pressing, cooling and coating. The required feed materials, additives and minerals are weighed prior to grinding to a uniform grist size. The ground material is then transferred to the mixing stage of the process. Following this, the mix is either discharged as a non-extruded finished product in a mash or meal form or conditioned through the addition of steam. After conditioning, the hot mix is extruded through dies to produce pellets, nuts and extrusions. The hot products are passed through a cooler causing them to harden. The majority of the pellets are subsequently coated in fat to complete the finished product.

The finished product is stored in 56 fixed installation bins and/or 250 individual 1 tonnes tote bin/bags prior to being automatically loaded to bulk vehicles for delivery to customers. The site has a pre formed bag packing plant, which packs 15kg, 20kg and 25kg bagged feed into plastic sacks; the proportion of feed packed into bags is around 10 – 15% of total tonnes dependant on the season.

The Environmental Permit is for the following scheduled activities:

*Section 6.8 Part A(1)(d)(iii)(bb) Animal and vegetable raw materials (other than milk only), both in combined and separate products, with a finished product production capacity in tonnes per day greater than 300-(22.5 x A) where 'A' is the proportion of animal material in percent of weight of the finished product production capacity.*

From receipt of raw material to dispatch of finished product incorporating the activities.

Production capacity is 650 tonne per day, with manufacturing carried out 24 hours per day, 5.5 days per week.

The main releases to air arise from the production process: primarily from cooling, grinding together with the emissions of the products of combustion to air from the 4.3MWth natural gas fired boiler. Four of the five grinders on site vent internally and are exempt from the MCERTS testing requirements.

The main emissions to water are the discharge of site effluent consisting of boiler blow down, compressor oil/water separator effluent, vehicle wash effluent via a three stage interceptor to foul sewer under a trade effluent consent from Anglian Water. Uncontaminated site run off comprised of rainwater from building and yard surfaces is discharged via a three stage interceptor to ground via a soakaway.

There are no European or Ramsar Sites within 10km of the facility. There are no SSSIs, four Ancient Woodlands and three Local Wildlife Sites within 2km of the facility.

The installation operates a documented Environmental Management System, which is certified as conforming to ISO 14001 and includes an Energy Management System which is ISO 50001 certificated.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application received EPR/BX4674IH/A001	Duly made 18/04/2005	
Request to extend determination	30/09/2005	Request to extend determination until 30/11/2005 (request accepted 04/10/2005)
Permit determined EPR/BX4674IH/A001	18/11/2005	Original permit issued to BOCM Pauls Limited
Notified of change of registered office address	Duly made 28/04/2017	Registered office address changed to Horizon House, Fred Castle Way, Rougham Industrial Estate, Rougham, Bury St. Edmunds, IP30 9ND. Company name changed to ForFarmers UK Limited
Variation issued	09/05/2017	Varied permit issued to ForFarmers UK Limited.
Application EPR/BX4674IH/V003 (variation and consolidation)	Regulation 61 Notice response received 22/07/2021	Environment Agency initiated variation and consolidation following the Food, Drink and Milk Industries sector permit review.
Additional information received	28/09/2021	Updated EMS to include monitoring of hazardous substances and updated Site Closure Plan.
Variation determined and consolidation issued EPR/BX4674IH	11/01/2022	Varied and consolidated permit issued in modern format

End of introductory note

# Notice of variation and consolidation

## The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

### Permit number

EPR/BX4674IH

### Issued to

**ForFarmers UK Limited** (“the operator”)

whose registered office is

**Horizon House  
Fred Castle Way  
Rougham Industrial Estate  
Rougham  
Bury St. Edmunds  
IP30 9ND**

company registration number 00062904

to operate a regulated facility at

**Bury St. Edmunds Feed Mill  
The Airfield  
Rougham  
Bury St. Edmunds  
Suffolk  
IP30 9NH**

The notice shall take effect from 11/01/2022

Name	Date
Anne Lloyd	11/01/2022

Authorised on behalf of the Environment Agency

## **Schedule 1**

All conditions have been varied by the consolidated permit as a result of an Environment Agency initiated variation.

## **Schedule 2 – consolidated permit**

Consolidated permit issued as a separate document.

# Permit

## The Environmental Permitting (England and Wales) Regulations 2016

### Permit number

**EPR/BX4674IH**

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/BX4674IH/V003 authorising,

**For Farmers UK Limited** (“the operator”),

whose registered office is

**Horizon House  
Fred Castle Way  
Rougham Industrial Estate  
Rougham  
Bury St. Edmunds  
IP30 9ND**

company registration number 00062904

to operate an installation at

**Bury St. Edmunds Feed Mill  
The Airfield  
Rougham  
Bury St. Edmunds  
Suffolk  
IP30 9NH**

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Anne Lloyd	11/01/2022

Authorised on behalf of the Environment Agency

# Conditions

## 1 Management

### 1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
  - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

### 1.2 Energy efficiency

- 1.2.1 The operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
  - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
  - (c) take any further appropriate measures identified by a review.

### 1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
  - (b) maintain records of raw materials and water used in the activities;
  - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
  - (d) take any further appropriate measures identified by a review.

### 1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
  - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
  - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

## **2 Operations**

### **2.1 Permitted activities**

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the “activities”).

### **2.2 The site**

- 2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

### **2.3 Operating techniques**

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation (“plan”) specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
- (a) the nature of the process producing the waste;
  - (b) the composition of the waste;
  - (c) the handling requirements of the waste;
  - (d) the hazardous property associated with the waste, if applicable; and
  - (e) the waste code of the waste.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

### **2.4 Improvement programme**

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.



## **3 Emissions and monitoring**

### **3.1 Emissions to water, air or land**

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.
- 3.1.4 For the following activities referenced in schedule 1, table S1.1 (AR2) the first monitoring measurements shall be carried out within four months of 01/01/2030 or of the date when the MCP is first put into operation, whichever is later.

### **3.2 Emissions of substances not controlled by emission limits**

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
  - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

### **3.3 Odour**

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
  - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

### **3.4 Noise and vibration**

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

3.4.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

## **3.5 Monitoring**

3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:

- (a) point source emissions specified in tables S3.1, S3.2 and S3.3.

3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.

3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.

3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.2 and S3.3 unless otherwise agreed in writing by the Environment Agency.

## **3.6 Pests**

3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.

3.6.2 The operator shall:

- (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
- (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

# **4 Information**

## **4.1 Records**

4.1.1 All records required to be made by this permit shall:

- (a) be legible;
- (b) be made as soon as reasonably practicable;
- (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and

(d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:

- (i) off-site environmental effects; and
- (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

## 4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production/treatment data set out in schedule 4 table S4.2; and
- (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

## 4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
  - (i) inform the Environment Agency,
  - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
  - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
  - (i) inform the Environment Agency, and
  - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;

- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.

4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.

4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.

4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.

4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:

- (a) the Environment Agency shall be notified at least 14 days before making the change; and
- (b) the notification shall contain a description of the proposed change in operation.

4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.

4.3.7 Where the operator has entered into a climate change agreement with the Government, the Environment Agency shall be notified within one month of:

- (a) a decision by the Secretary of State not to re-certify the agreement;
- (b) a decision by either the operator or the Secretary of State to terminate the agreement; and
- (c) any subsequent decision by the Secretary of State to re-certify such an agreement.

## 4.4 Interpretation

4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.

4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

# Schedule 1 – Operations

<b>Table S1.1 activities</b>			
<b>Activity reference</b>	<b>Activity listed in Schedule 1 of the EP Regulations</b>	<b>Description of specified activity</b>	<b>Limits of specified activity</b>
AR1	S6.8 A1 (d) (iii) (bb)	Treatment and processing, of animal and vegetable raw materials (other than milk only), both in combined and separate products, with a finished product production capacity in tonnes per day greater than $300-(22.5 \times A)$ where A is the proportion of animal material in percent of weight of the finished product production capacity.	From receipt of raw materials through to dispatch of final product. Production capacity is limited to 650 tonnes per day.
<b>Directly Associated Activity</b>			
AR2	Steam supply	Natural gas fired boiler with a thermal input of 4.3MWth.	Burning of natural gas to produce steam for the production process.
AR3	Storage and use of chemicals and oils	Storage and use of chemicals and oils for use at the installation.	From receipt of chemicals and oils to use on site.
AR4	Waste storage and handling	Storage and handling of waste materials.	From generation of waste to storage pending removal for disposal or recovery.
AR5	Surface water drainage	Collection of uncontaminated site surface waters.	Handling and storage of site drainage until discharge via a 3 stage interceptor to the soakaway.
AR6	Vehicle cleaning	Provision of vehicle cleaning facilities.	Vehicle cleaning facility and discharge of wash water to sewer via a 3 stage interceptor.

<b>Table S1.2 Operating techniques</b>		
<b>Description</b>	<b>Parts</b>	<b>Date Received</b>
Application	the response to questions 2.1 and 2.2 given in sections B2.1 and B2.2 pages 20 to 60 of the application.	18/04/2005
Regulation 61 (1) Notice – Responses to questions	All parts and supporting information.	Received 22/07/2021
Regulation 61(1) Notice – request for further information dated 15/09/2021	Updated EMS to include monitoring of hazardous substances. Updated Site Closure Plan	Received 28/09/2021

<b>Table S1.3 Improvement programme requirements</b>		
<b>Reference</b>	<b>Requirement</b>	<b>Date</b>
IC4	The Operator shall submit a written report to the Environment Agency of monitoring carried out to determine the size distribution of particulate matter in the exhaust gas emissions to air from emission points A1, A2, A3, A4, A5, A6, A7, A8 and A24 identifying the fractions within the PM <sub>10</sub> and PM <sub>2.5</sub> ranges. The monitoring shall be carried out under representative operating conditions and shall be in accordance with EN ISO 23210 unless otherwise agreed with the Environment Agency.	11/01/2023 or other date as agreed in writing with the Environment Agency
IC5	The operator shall review and update the H1 risk assessment for particulate emissions to air at the capacity levels stated within table S1.1 of this permit. The H1 shall be submitted to the Environment Agency for review.	11/01/2023
IC6	<p>The operator shall submit, for approval by the Environment Agency, a report setting out progress to achieving the alternative Environmental Performance Levels (EPLs) for specific energy consumption for Dry Pet Food (0.65 – 0.85 MWh/tonne), where the EPL is not currently achieved. The report shall include, but not be limited to, the following:</p> <ol style="list-style-type: none"> <li>1. Methodology for achieving the alternative EPL in accordance with general techniques given in section 1.3 of the BAT conclusions. Including the following proposals made by the operator: <ol style="list-style-type: none"> <li>a. Install separate steam metering for the pet food plant, to provide an accurate split between the processes;</li> <li>b. Install a new and more efficient gas boiler;</li> <li>c. Replace extruder grinder motor with a more efficient IE3 motor;</li> <li>d. Optimise use of the current process control system to better allocate electrical use within the pet food plant, giving a more accurate split between the compound feed and pet food processes.</li> </ol> </li> <li>2. Associated targets/timelines for reaching compliance by 4 December 2023.</li> <li>3. Detail any alterations to the initial plan (in progress reports).</li> </ol> <p>The report shall address the BAT Conclusions for Food, Drink and Milk Industries with respect to sections 1.3 and 2.1 of the BAT conclusions. Refer to BAT Conclusions for a full description of the requirements.</p>	<p>Progress reports at a 12 Month interval from date of permit issue:</p> <p>11/01/2023</p>

## Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
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## Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location on site plan in Schedule 7	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1	Cooler 1 exhaust ventilation system with cyclone separator	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A2	Cooler 2 exhaust ventilation system with cyclone separator	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A3	Cooler 3A exhaust ventilation system with cyclone separator	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A4	Cooler 3B exhaust ventilation system with cyclone separator	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A5	Cooler 4 exhaust ventilation system with cyclone separator	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A6	Cooler dryer exhaust CF1 extruder with cyclone separator	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A7	Cooler dryer exhaust CF2 extruder with cyclone separator	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A8	Grinder exhaust with bag filter system	Particulate matter	10mg/m <sup>3</sup>	Average over the sample period	Annually	EN 13284-1
A9	Boiler plant stack	Oxides of Nitrogen (NO and NO <sub>2</sub> )	250mg/m <sup>3</sup> [NOTE 1]	Periodic	Every three years	EN 14792



Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location on site plan in Schedule 7	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
		expressed as NO <sub>2</sub> )				
		Carbon Monoxide	No limit set [NOTE 1]	Periodic	Every three years	EN 15058
A10 – A17	Raw material tank vents	No parameters set	No limit set	--	--	--
A18	Main compressor standby fan exhaust	No parameters set	No limit set	--	--	--
A19	Oil tank vent	No parameters set	No limit set	--	--	--
A20	Power washer exhaust	No parameters set	No limit set	--	--	--
A21	Backup compressor fan exhaust	No parameters set	No limit set	--	--	--
A22	Diesel tank vent	No parameters set	No limit set	--	--	--
A23	Return bin exhaust	No parameters set	No limit set	--	--	--
A24	Extruder plant transfer exhaust with cyclone separator	Particulate matter	20 mg/m <sup>3</sup>	Average over the sample period	Annually	BS EN 13284-1
A25	Explosion vent E1	No parameters set	No limit set	--	--	--
A26	Explosion vent E2	No parameters set	No limit set	--	--	--
A27	Explosion vent E3	No parameters set	No limit set	--	--	--
A28	Grinder 1 explosion vent	No parameters set	No limit set	--	--	--
A29	Grinder 2 explosion vent	No parameters set	No limit set	--	--	--

<b>Table S3.1 Point source emissions to air – emission limits and monitoring requirements</b>						
<b>Emission point ref. &amp; location on site plan in Schedule 7</b>	<b>Source</b>	<b>Parameter</b>	<b>Limit (including unit)</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
A30	Grinder 3 explosion vent	No parameters set	No limit set	--	--	--

NOTE 1 – emission limit and/or monitoring requirements apply from 1 January 2030, unless otherwise advised by the Environment Agency or the boiler is replaced.

<b>Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements</b>						
<b>Emission point ref. &amp; location</b>	<b>Source</b>	<b>Parameter</b>	<b>Limit (incl. unit)</b>	<b>Reference Period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
WL1 on site plan in schedule 7 emission to soakaway	Uncontaminated site run-off comprising of rainwater from building and yard surfaces via an interceptor.	No parameters set	No limit set	--	--	--

<b>Table S3.3 Point source emissions to sewer, effluent treatment plant or other transfers off-site– emission limits and monitoring requirements</b>						
<b>Emission point ref. &amp; location</b>	<b>Source</b>	<b>Parameter</b>	<b>Limit (incl. Unit)</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
S1 on site plan in schedule 7 emission to Anglian Water Sewer Treatment Works	Vehicle wash, boiler blowdown and compressor condensate via an interceptor	No parameters set	No limit set	--	--	--

## Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Parameter	Emission or monitoring point/reference	Reporting period	Period begins
Point source emissions to air Parameters as required by condition 3.5.1	A1, A2, A3, A4, A5, A6, A7, A8 and A24	Every 12 months	1 January
	A9	First monitoring undertaken in accordance with Condition 3.1.4 to be reported within 3 months, and then every 3 years thereafter.	From 1 <sup>st</sup> monitoring accordance with Condition 3.1.4

Parameter	Units
Compound feed	tonnes
Dry pet food	tonnes

Parameter	Frequency of assessment	Units
Water usage	Annually	m <sup>3</sup>
Specific water consumption (yearly average)	Annually	m <sup>3</sup> /tonne of products
Energy usage	Annually	MWh
Specific energy consumption (yearly average)	Annually	MWh/ tonne of products
Waste	Annually	tonnes

Parameter	Reporting form	Form version number and date
Point source emissions to air	Emissions to Air Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Water usage	Water Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Energy usage	Energy Usage Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021
Other performance parameters	Other Performance Parameters Reporting Form, or other form as agreed in writing by the Environment Agency	Version 1, 08/03/2021

# Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

## Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

<b>(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution</b>	
<b>To be notified within 24 hours of detection</b>	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

<b>(b) Notification requirements for the breach of a limit</b>	
<b>To be notified within 24 hours of detection unless otherwise specified below</b>	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	

<b>(b) Notification requirements for the breach of a limit</b>	
<b>To be notified within 24 hours of detection unless otherwise specified below</b>	
Measures taken, or intended to be taken, to stop the emission	

<b>Time periods for notification following detection of a breach of a limit</b>	
<b>Parameter</b>	<b>Notification period</b>

<b>(c) Notification requirements for the breach of permit conditions not related to limits</b>	
<b>To be notified within 24 hours of detection</b>	
Condition breached	
Date, time and duration of breach	
Details of the permit breach i.e. what happened including impacts observed.	
Measures taken, or intended to be taken, to restore permit compliance.	

<b>(d) Notification requirements for the detection of any significant adverse environmental effect</b>	
<b>To be notified within 24 hours of detection</b>	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

**Part B – to be submitted as soon as practicable**

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	

Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

\* authorised to sign on behalf of the operator

## Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“emissions to land” includes emissions to groundwater.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“Industrial Emissions Directive” means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“Medium Combustion Plant” or “MCP” means a combustion plant with a rated thermal input equal to or greater than 1 MW but less than 50 MW. An “existing medium combustion plant” is combustion plant operating before 20 December 2018.

“Medium Combustion Plant Directive” or “MCPD” means Directive 2015/2193/EU of the European Parliament and of the Council on the limitation of emissions of certain pollutants into the air from medium combustion plants, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

“Pests” means Birds, Vermin and Insects.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

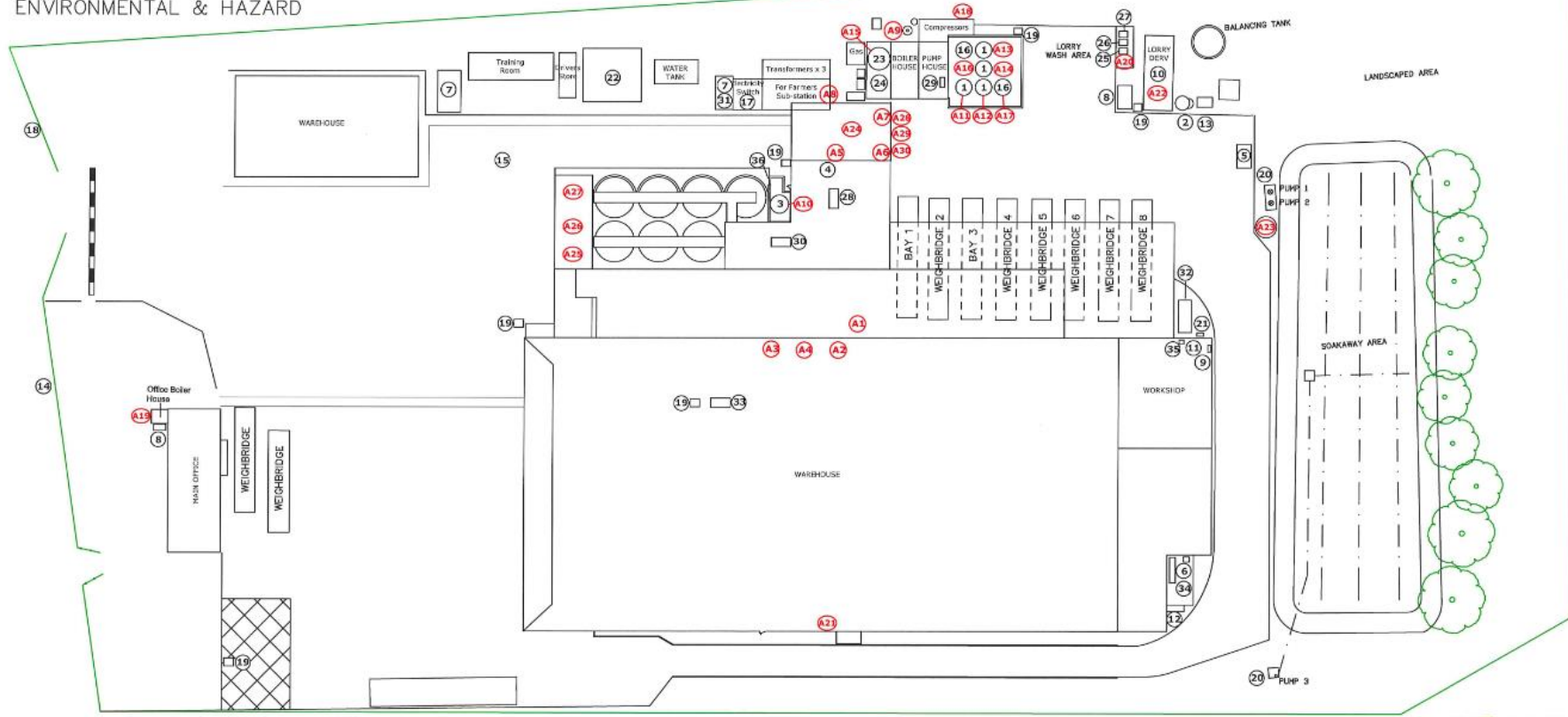
- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels other than gas engines or gas turbines, 6% dry for solid fuels; and/or
- in relation to emissions from gas engines or gas turbines, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 15% dry for liquid and gaseous fuels ; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

“year” means calendar year ending 31 December.

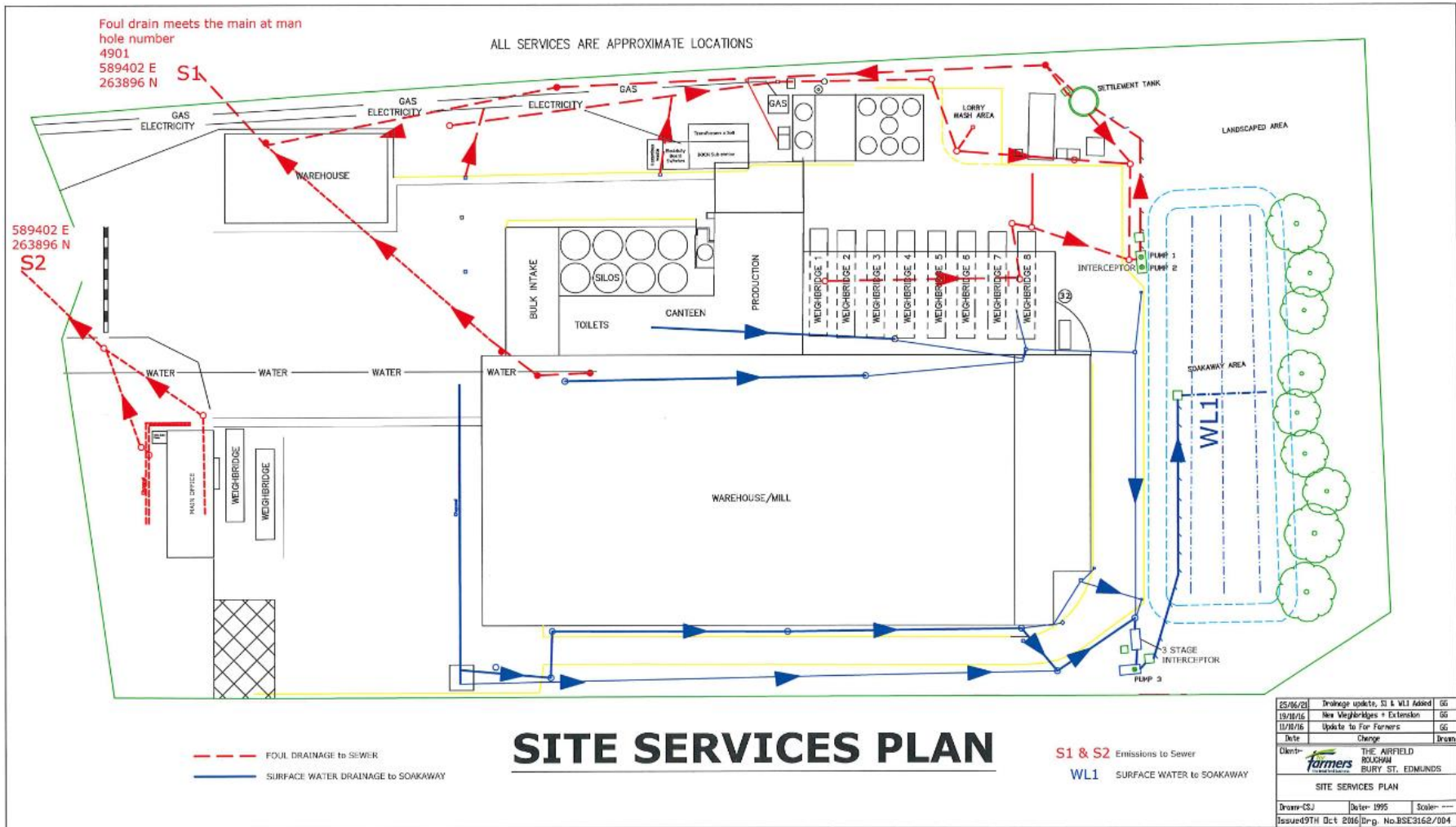
# Schedule 7 – Site plan

## SITE PLAN

ENVIRONMENTAL & HAZARD







END OF PERMIT

Permit number  
EPR/BX4674IH

# Reporting Forms

## Emissions to Air Reporting Form

Permit number: EPR/BX4674IH

Operator: ForFarmers UK Limited

Facility name: Bury St. Edmunds Feed Mill

Emissions to Air Reporting Form: version 1, 08/03/2021

Reporting of emissions to air for the period from [DD/MM/YY] to [DD/MM/YY]

Emission point	Substance / parameter	Emission Limit Value	Reference period	Test method <sup>1</sup>	Result <sup>2</sup>	Sample dates and times <sup>3</sup>	Uncertainty <sup>4</sup>
A1	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period				
A2	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period				
A3	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period				
A4	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period				
A5	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period				
A6	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period				
A7	Particulate matter	20mg/m <sup>3</sup>	Average over the sample period				
A8	Particulate matter	10 mg/m <sup>3</sup>	Average over the sample period				

Emission point	Substance / parameter	Emission Limit Value	Reference period	Test method <sup>1</sup>	Result <sup>2</sup>	Sample dates and times <sup>3</sup>	Uncertainty <sup>4</sup>
A9 [NOTE 1]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	250 mg/m <sup>3</sup>	Periodic				
A9 [NOTE 1]	Carbon Monoxide	No limit set	Periodic				
A24	Particulate matter	20 mg/m <sup>3</sup>	Average over the sample period				
NOTE 1 – emissions limit and/or monitoring requirement are only effective from 1 January 2030, unless otherwise advised by the Environment Agency.							

**Signed:** *[Name]*

**Date:** *[DD/MM/YY]*

(Authorised to sign as representative of the operator)

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**Guidance for use:** Use this form to report your monitoring results.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Complete columns 1 to 5 using the information from schedule 3 of your permit. Complete columns 6 to 8 with your monitoring data. Add additional rows as necessary.

<sup>1</sup> Where an internationally recognised standard test method is used, give the reference number. Where another method that has been formally agreed with the Environment Agency, give the appropriate identifier. In other cases state the principal technique, for example gas chromatography.

<sup>2</sup> Give the result as the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, give the result as the 'minimum to maximum' of the measured values.

<sup>3</sup> For non-continuous measurements give the date and time of the sample that produced the result. For continuous measurements give the percentage of the process operating time covered by the result.

<sup>4</sup> Complete if the uncertainty associated with the result is not a 95% confidence interval. Leave blank for 95% confidence intervals.

## Water Usage Reporting Form

**Permit number:** EPR/BX4674IH

**Operator:** ForFarmers UK Limited

**Facility name:** Bury St. Edmunds Feed Mill

**Water Usage Reporting Form: version 1, 08/03/2021**

Reporting of water usage for the year [YYYY]

<b>Water source</b>	<b>Water usage (m<sup>3</sup>)</b>	<b>Specific water usage (m<sup>3</sup>/tonne of product) <sup>2</sup></b>
Mains water	<i>[insert annual usage in m<sup>3</sup> where mains water is used]</i>	Not applicable
Other (please specify)	<i>[insert annual usage in m<sup>3</sup> where applicable]</i>	Not applicable
Total water usage	<i>[insert total annual water usage in m<sup>3</sup>]</i>	<i>[insert total annual water usage in m<sup>3</sup>/unit]</i>

**Operator's comments**

**Signed:** [Name]

**Date:** [DD/MM/YY]

(Authorised to sign as representative of the operator)

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**Guidance for use:** Use this form to report your annual water usage.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Add additional rows as necessary.

## Energy Usage Reporting Form

**Permit number:** EPR/BX4674IH  
**Facility name:** Bury St. Edmunds Feed Mill

**Operator:** ForFarmers UK Limited  
**Energy Usage Reporting Form: version 1, 08/03/2021**

Reporting of energy usage for the year [YYYY]

Energy source	Energy consumption / production (MWh)	Specific energy consumption (MWh/tonne of product) <sup>2</sup>
Electricity imported as delivered - source [specify source, e.g. supplied from the national grid]	<i>[insert annual consumption in MWh where electricity is imported]</i>	Not applicable
Electricity imported as primary energy 1 – conversion factor of [specify conversion factor used to convert electricity delivered to primary energy]	<i>[insert annual consumption in MWh where electricity is imported]</i>	Not applicable
Natural gas	<i>[insert annual consumption in MWh where natural gas is used]</i>	Not applicable
Other – <i>[specify other energy source and conversion factors where applicable, e.g. renewable fuel. Add extra rows where needed]</i>	<i>[insert annual consumption in MWh where applicable]</i>	Not applicable
<b>Total</b>	<i>[insert total energy use in MWh]</i>	<i>[insert total energy use per tonne of product MWh/tonne of product]</i>

<b>Operator's comments</b>

**Signed:** *[Name]*

**Date:** *[DD/MM/YY]*

(Authorised to sign as representative of the operator)

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**Guidance for use:** Use this form to report your annual energy usage.

Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. Add additional rows as necessary.

<sup>1</sup> Multiply delivered electricity by 2.4 to convert to primary energy where the electricity is supplied from the national grid. If the electricity is supplied from another source, specify the conversion factor used. Add additional rows as needed if electricity is imported from multiple sources.

<sup>2</sup> Divide energy consumption by an appropriate unit of raw material processed or product output.

## Other Performance Parameters Reporting Form

**Permit number:** EPR/BX4674IH

**Operator:** ForFarmers UK Limited

**Facility name:** Bury St. Edmunds Feed Mill

**Other Performance Parameters Reporting Form: version 1, 08/03/2021**

Reporting of other performance parameters for the period from *[DD/MM/YY]* to *[DD/MM/YY]*

Parameter	Units
Compound feed production	tonnes
Dry pet food production	tonnes
Waste sent for reuse/recovery (specify route)	tonnes
Waste sent for disposal (specify route)	tonnes

**Operator's comments**

**Signed:** *[Name]*

**Date:** *[DD/MM/YY]*

(Authorised to sign as representative of the operator)

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**Guidance for use:** Use this form to report the performance parameters (other than water and energy) required by your permit. Example text is shown in bracketed grey italics. Replace the example text by entering your own site specific information. The parameters to report and units to be used can be found in the 'Performance parameters' table in schedule 4 of your permit. Add additional rows as necessary.