

Summary

 Structure Key
 9942
 Agent Name
 Amey - Area 6

 Commissioned
 01/01/1975
 O.S. Grid Ref East/North
 612890 / 249610

Bridge Type Highway Underbridge

Length32.30Number of Spans3Date Inspected09/05/2016Overall ConditionFair

Weather Sunny and hot.

Inspected by
Authorised by
Authorisation date
Method of Inspection
Equipment Used

Inspection kit.

Parts of Structure Not Parts at height, buried foundations and central reservation.

Inspected

General Description

The structure is a simply supported three span underbridge and carries the A14, two lane, dual carriageway all purpose trunk road and two verges over the B1113 interchange through the centre span.

The bridge has two side spans of 9.0m and a main span of 14.25m and an overall width of 31.45m. The bridge is square to the A14.

The bridge comprises a cast in situ reinforced concrete top slab and 28no. type M1 precast prestressed beams with precast prestressed concrete type B2 box edge beams supported by cast in situ reinforced concrete bank seat abutments and two intermediate cast in situ reinforced concrete multiple leg portal piers. The bankseats and piers are founded on spread foundations. Flying wingwalls are cantilevered from the back of the bank seats. The deck has a longitudinal joint.

The dual 2 lane A14 on the bridge has carriageways 9.3m wide with 1m wide verges and a 9.9m wide central reserve. Asphaltic plug joints and a longitudinal joint are provided to accommodate movement of the bridge.

Articulation

The deck is supported on rubber pad type bearings. The simply supported structure is fixed at the south abutment and free at the north abutment with corresponding fixity over the intermediate supports.

Inspection Summary

A14 Claydon I/C North was found to be in fair condition. Potholes to both carriageways have been reported to the NCC for temporary repair within 24 HRS. 05-2016.No new defects added.



Inspection Photographs



East elevation.



North piers.





South abutment/revetment.



South piers.



Observations/Defects Confirmed at this Inspection







Observations/Defects Confirmed at this Inspection

Substructure				
Components	North Pier - Cross head (north), South Pier - Cross head (south), North Abutment - Abutment Wall for North Abutment, South Abutment - Abutment Wall for South Abutment			
Defect Type	Al - Algal growth			
Extent	SC - Defect present in 5% to not more than 20% of area or length of element			
Severity	D3 - Moderate: Defect is probably causing damage to element or structure, or is likely to do so in the near future			
Priority	Medium			
Comments	The portal piers are heavily stained with algal deposit and scaling. Water seepage is evident on the pier cross beam.			
Cause	Fixings Failure Certainty Medium			
Comment on	Joint failure above supports.			
Cause	The central reserve drainage gully may also have failed.			

North portal piers are heavily

stained.



Components	North Pier - tensioned corrugated beam safety fencing (B1113)					
Defect Type	MissCo - Missing					
Extent	SB - Defect present in not more than 5% of area or length of element					
Severity	D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so in the near future					
Priority	Medium					
Comments	There are no connections between the safety fence and the parapets. Presence of full height anchor instead.					
Cause	Construction Issue Certainty High					
Comment on						
Cause						



Observations/Defects Confirmed at this Inspection

No connections to NE parapet.



Components North Abutment - Abutment Wall for North Abutment, South Abutment - Abutment Wall for South

Abutment

Defect Type Cr - Crack of uncertain origin or a combination of causes

Extent SB - Defect present in not more than 5% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Low

Comments The South abutment, a number of cracks were noted which are showing damp and rust staining.

Delaminated concrete is common adjacent to these cracks. Cracking also noted in the North bankseat

wall.

South abutment cracking SE corner.





Observations/Defects Confirmed at this Inspection

Components South Pier - Piers / Columns for South Pier

Defect Type Debo - Debonding

Extent SB - Defect present in not more than 5% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Low

Comments The polysulphide joints sealant have degraded and are debonding.

NW polysulphide joint debonding.



Components North Pier - Piers / Columns for North Pier

Defect Type Sp - Spalled area

Extent SB - Defect present in not more than 5% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Low

Comments North piers, at the base of the fifth column from the west, two areas of spalling (approx 300m long x

100mm wide and 20mm deep) and a crack 400mm long and 0.55mm wide. There is corrosive staining in

the vicinity of the spall. Delamination now extends to 600x500mm. Other areas of delaminated concrete were noted to pier bases.



Observations/Defects Confirmed at this Inspection

North piers, fifth pier from west, two areas of spalling.



Components South Pier - Cross head (south), North Pier - Cross head (north)

Defect Type FRep - Failed repair

Extent SB - Defect present in not more than 5% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Low

Comments A number of repairs at core hole testing locations to pier crossheads have failed.

Repairs to testing holes pier have

failed.



Components South Pier - Piers / Columns for South Pier

Defect Type MissCo - Missing

Extent SB - Defect present in not more than 5% of area or length of element **Severity** D1 - Defect is definitely not causing damage to element or structure

Priority High

Comments There is no safety fence protection to the south pier portal.



Observations/Defects Confirmed at this Inspection

No safety fence protection to south pier portal.







Observations/Defects Confirmed at this Inspection

Components West Deck (north side span - west) - West Parapet, East Deck (north side span - east) - East Parapet, West Deck (south side span - west) - West Parapet, West Deck(main span - west) - West Parapet, East Deck (south side span - east) - East Parapet

Defect Type PDeg - Other degradation or breakdown

Extent SC - Defect present in 5% to not more than 20% of area or length of element

Severity P2 - Minor loss of protection likely in the near future

Priority Low

Comments The parapet rails and posts are subject to loss and general deterioration of the paint system. The infill

mesh fixings are suffering from corrosion.

Cause Corrosion Certainty High

Comment on Cause

Parapet rails have deterioration of paint system.



Components East Deck(south side span - east) - East Parapet

Defect Type AD - Impact (accident) damage other

Extent SC - Defect present in 5% to not more than 20% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Medium

Comments The mesh infill to the east parapet has minor impact damage approximately 15m long.

Cause Accident Damage Certainty High

Comment on

Cause



Observations/Defects Confirmed at this Inspection

East parapet is damage approximately 15m long.



Components East Deck (north side span - east) - East Parapet, East Deck(south side span - east) - East Parapet

Defect Type MissCo - Missing

Extent SB - Defect present in not more than 5% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Medium

Comments There are no connections between the safety fence and the parapets. Presence of full height anchor

instead.

Cause Construction Issue Certainty High

Comment on

Cause

No connections to NE parapet.





Observations/Defects Confirmed at this Inspection

Components West Deck (south side span - west) - West Parapet, East Deck(south side span - east) - East Parapet,

West Deck(main span - west) - West Parapet, East Deck (north side span - east) - East Parapet, East

Deck (main span - east) - East Parapet, West Deck (north side span - west) - West Parapet

Defect Type Deg - Degraded

Extent SB - Defect present in not more than 5% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Low

Comments IAN 97/07 Assessment - Monitor parapet condition in future PI/GI inspections.

Cause Design Issue Certainty High Comment on IAN 97/07 Assessment: Risk - Very low; Result - Monitor only.

Cause

West parapet.





Observations/Defects Confirmed at this Inspection

Carriageway		
Components	West Deck(main span - west) - A14 westbound surfacing (replaced Sept 09), West Deck (north side span - west) - A14 westbound surfacing (replaced Sept 09), East Deck (north side span - east) - Joint 2 east (north verge piers)	
Defect Type	PH - Pothole SR Defect precent in not more than 5% of area or length of element	

Extent SB - Defect present in not more than 5% of area or length of element

Severity D3S - Moderate: Defect may present a danger to the public in the near future

Priority High

Comments Potholing and surfacing deterioration is present to the eastbound carriageway at North pier and over

abutment.

Pothole has been reported to NCC for repair in 24HRS ref.51023525-51023760. 50-2016 G.I.

Cause Age Expired Certainty High

Comment on Lack of binding agent to the aggregate leading to movement of material and breakup of the surfacing. **Cause**

Pothole to ea

Pothole to eastbound carriageway at North pier.



Pothole to eastbound carriageway at North abutment.





Observations/Defects Confirmed at this Inspection

Components East Deck (north side span - east) - A14 east bound surfacing (replaced Nov 07)

Defect Type CrCo - Cracked

Extent SB - Defect present in not more than 5% of area or length of element

Severity D3 - Moderate: Defect is probably causing damage to element or structure, or is likely to do so in the

near future

Priority Medium

Comments There was cracking in the carriageway on the approach to the North joint (Eastbound).

Cause Unable to Determine Certainty Medium

Comment on

Cause

Cracking to eastbound carriageway.



Components West Deck(main span - west) - Joint 2 west (north verge piers)

Defect Type Debo - Debonding

Extent SB - Defect present in not more than 5% of area or length of element

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Low

Comments The polysulphide joints sealant have degraded and are debonding.



Observations/Defects Confirmed at this Inspection

NW polysulphide joint debonding.



Watercourses	and	Earthworks

Components North Abutment - north revetment

Defect Type MissCo - Missing

Extent SB - Defect present in not more than 5% of area or length of element **Severity** D1 - Defect is definitely not causing damage to element or structure

Priority Low

Comments The north revetment has a slab missing at the base of the north east pier.

Slab missing at the base of NE pier.





Observations/Defects Confirmed at this Inspection

ouper structure	;			
Components	West Deck (south side span - west) - parapet cantilever, North Abutment - north abutment bearings			
Defect Type	FO - Foreign object)		
Extent	SB - Defect present in not more than 5% of area or length of element			
Severity	D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do	so		

Priority Low

Comments In the west cantillever at the south end there is an area of corroding ferrous material with a spall, approx

60mm diameter.

Similar defect in the same area approximately 1m south of the south pier. Also, a small area of exposed

corroding steel on the north abutment east end.

West cantillever at south end corroding metal.







Reviewed Maintenance Actions confirmed through this and outstanding from other Inspections N.B. The Origin of Work for each of these Maintenance Actions is Routine Inspection (currently Principal, General, Special and Monitoring).

Maintenance Object Estimated Cost Face Estimated Cost Face Provide safety fence protection to the south pier portal		each of these Maintenance Actions is Routine		
Priority Category Comments				
Maintenance Object Concrete Maintenance Action Repair		·		
Maintenance Object Estimated Cost £30,000 Recomm. Action Date 01/08/2017 Risk Score 72 Repair areas of delaminated concrete caused by reinforcement corrosion.	, , ,	_		92
Estimated Cost Priority Category 3 Recomm. Action Date 01/08/2017 Priority Category 3 Repair areas of delaminated concrete caused by reinforcement corrosion. Maintenance Object Estimated Cost £80,000 Recomm. Action Date 30/09/2014 Priority Category 3 Risk Score 70 Comments Resultacing of westbound lane 1 over the entire structure. Repairs/replacement of buried joint and waterproofing will also be required. Maintenance Object Expansion Joint Maintenance Action Replace Recomm. Action Date 30/09/2014 Estimated Cost £25,000 Recomm. Action Date 30/09/2014 Priority Category 3 Risk Score 65 Comments Investigate cause of water seepage. If joints are found to leak repair joints. Note the defect is likely to occur at the interface of the phased joint replacement works near the central reserve. In addition, the longitudinal joint between the two bridge decks may be the cause of water seepage. In addition to the above joint repairs will be required as a consequence of resurfacing works. Maintenance Object Estimated Cost £1,000 Recomm. Action Date 01/04/2016 Priority Category 3 Risk Score 25 Comments Undertake minor concrete repair to areas of spalling. Maintenance Object Estimated Cost £500 Recomm. Action Date 01/04/2016 Priority Category 3 Replace missing slab on the north revertment. Maintenance Object Estimated Cost £6,000 Recomm. Action Date 01/04/2016 Priority Category 3 Replace missing slab on the north revertment. Maintenance Object Estimated Cost £6,000 Recomm. Action Date 01/04/2016 Priority Category 3 Replace deformed mesh infill east parapet. Maintenance Object Parapet Maintenance Action Repair Recomm. Action Date 01/04/2016 Risk Score 25 Comments Replace deformed mesh infill east parapet. Maintenance Object Parapet Replace deformed mesh infill east parapet. Maintenance Object Estimated Cost £1,000 Recomm. Action Date 01/04/2016 Risk Score 25 Replace deformed mesh infill east parapet.				
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Estimated Cost Priority Category 3		and waterproofing will also be requir	ed.	
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	1	Concrete Deck	Maintenance Action	Repail
	1			·
Comments Remove corroding objects and repair spalling on the west deck cantillever soffit.	Estimated Cost	£1,000	Recomm. Action Date	01/04/2016





Outstanding Observations/Defects NOT Confirmed at this Inspection

Not Applicable	
Components	North Pier - bearing plinth (north piers)
Defect Type	Cr - Crack of uncertain origin or a combination of causes

SB - Defect present in not more than 5% of area or length of element Extent

Severity D3 - Moderate: Defect is probably causing damage to element or structure, or is likely to do so in the

near future

Substructure

Priority Medium **Emergency?** Nο

No. of images 0 Date last confirmed 20/05/2015

An obvious crack was noted in the Western most bearing plinth of the North pier. Monitor crack at future Comments

inspections.

Components South Abutment - Abutment Wall for South Abutment, South Pier - Cross head (south), North Pier -Cross head (north), North Abutment - Abutment Wall for North Abutment

Holl - Hollow (delaminated) area Defect Type

SB - Defect present in not more than 5% of area or length of element Extent

Severity D3 - Moderate: Defect is probably causing damage to element or structure, or is likely to do so in the

near future

Medium **Priority Emergency?** No

No. of images 0 Date last confirmed 20/05/2015

Comments Areas of delaminated concrete were noted to the bankseat walls and pier crossheads.

South Abutment - Abutment Wall for South Abutment Components

Defect Type Cr - Crack of uncertain origin or a combination of causes **Extent** SC - Defect present in 5% to not more than 20% of area or length of element

Severity D1 - Defect is definitely not causing damage to element or structure Medium **Priority Emergency?** No

Date last confirmed 20/05/2015 No. of images 0

Comments Longitudinal crack (approx 6m) at the West end of the South abutment. There is a rusty leak at the East

end of that crack. To be monitored, DEFECT REPEATED

Components West Deck (south side span - west) - West Parapet, East Deck (main span - east) - East Parapet, East Deck(south side span - east) - East Parapet, West Deck (north side span - west) - West Parapet, West

Deck(main span - west) - West Parapet

Defect Type MissCo - Missing

Restraint System

SB - Defect present in not more than 5% of area or length of element **Extent**

Severity D2 - Minor: Defect is unlikely to be causing damage to the element or structure now or unlikely to do so

in the near future

Priority Medium **Emergency?** No

No. of images 0 Date last confirmed 15/06/2010

Parapet Defects identified during SMIS Capture exercise but not viewed during 2004 GI due to H & S Comments

Bolt fixings - inspect all fixings and tighten loose bolts

Parapet Fixings near north end

Clean Parapet General Paint Loss

Joint Sealant to Parapet edge beams





Outstanding Observations/Defects NOT Confirmed at this Inspection

Carriageway

Components East Deck (main span - east) - Joint 2 east (north verge piers), East Deck (main span - east) - Joint 3

east (south verge piers), West Deck(main span - west) - Joint 3 west (south verge piers), East

Deck(south side span - east) - Joint 4 east (south abutment), West Deck (south side span - west) - Joint 4 west (south abutment), West Deck (north side span - west) - Joint 1 (north abutment - west bound), East Deck (north side span - east) - Joint 1 (north abutment - east bound), West Deck(main span - west)

- Joint 2 west (north verge piers)

Defect Type CrCo - Cracked

Extent SC - Defect present in 5% to not more than 20% of area or length of element

Severity D3 - Moderate: Defect is probably causing damage to element or structure, or is likely to do so in the

near future

Priority High Emergency? No

No. of images 0 Date last confirmed 20/05/2015

Comments There is no sealant across portions of the saw cuts in the carriageway surfacing above deck joints which

may be a point of entrance for water damaging elements below.

Components West Deck (north side span - west) - Waterproofing (West deck)

Defect Type Debo - Debonding

Extent SB - Defect present in not more than 5% of area or length of element

Severity D3 - Moderate: Defect is probably causing damage to element or structure, or is likely to do so in the

near future

Priority Medium Emergency? No

No. of images 0 Date last confirmed 20/06/2012

Comments The waterproofing membrane to the areas exposed during pothole patch repairs was found to be

debonded from the substrate and was subsequently removed to allow bonding of the surfacing. This has

left the concrete deck exposed to the ingress of chlorides through water ingress.

Reviewed Maintenance Actions from sources other than Inspections

N.B. Currently these would be maintenance actions with an Origin of Work not set to Routine Inspection, e.g. BACO Parapets or ASR.

Maintenance Object Waterproofing Maintenance Action Replace

Origin of Work Incident

Estimated Cost £40,000 Recomm. Action Date 30/09/2014

Priority Category 3 Risk Score 65

Comments Repair areas of debonded/delaminated waterproofing whilst carrying out resurfacing operations.

Unreviewed Maintenance Actions from sources other than Inspections

N.B. Currently these would be maintenance actions with an Origin of Work not set to Routine Inspection, e.g. BACO Parapets or ASR.

No other maintenance actions outstanding

Other Planned Inspections

N.B. These are the planned inspections in SMIS at the time of report production (Tuesday, 14 June, 2016), NOT at the time of the inspection.

Туре	Target Date	Reason
Special	31/03/2006	Expansion joints have failed resulting in long term contamination of underlying structure.
		Waterproofing membrane probable failure.
Special	01/07/2013	Mesh damage only to the westbound parapet.
General	23/07/2018	
Principal	23/07/2020	

Annex 1

Structure Report



WARNING - Asbestos is present. Be familiar with SMIS Help Guide and the AAP, follow your own safe working procedures.

Structure Summary key 9942

Road A14 **O.S. Grid Ref East/North** 612890 / 249610

Constructed 1975

Maintaining Agent-Area Amey - Area 6-Area 6

1975

Geographical Area Suffolk Custodian-Region HA-East

Designer Eastern Rcu

Last Principal Inspection 20/05/2015 Last General Inspection 09/05/2016

PI Frequency (years) 6

Commissioned

Structure Type Bridge And Large Culvert

Bridge Type Highway Underbridge

High Load RouteNoHeavy Load RouteNoScour SusceptibleNoDBFONo

Original Design Loading HA + 45 HB

Number of Spans3Length32.30TensioningNot TensionedOverall ConstructionConcrete

Description of Structure

The structure is a simply supported three span underbridge and carries the A14, two lane, dual carriageway all purpose trunk road and two verges over the B1113 interchange through the centre span.

The bridge has two side spans of 9.0m and a main span of 14.25m and an overall width of 31.45m. The bridge is square to the A14.

The bridge comprises a cast in situ reinforced concrete top slab and 28no. type M1 precast prestressed beams with precast prestressed concrete type B2 box edge beams supported by cast in situ reinforced concrete bank seat abutments and two intermediate cast in situ reinforced concrete multiple leg portal piers. The bankseats and piers are founded on spread foundations. Flying wingwalls are cantilevered from the back of the bank seats. The deck has a longitudinal joint.

The dual 2 lane A14 on the bridge has carriageways 9.3m wide with 1m wide verges and a 9.9m wide central reserve. Asphaltic plug joints and a longitudinal joint are provided to accommodate movement of the bridge.

Articulation

The deck is supported on rubber pad type bearings. The simply supported structure is fixed at the south abutment and free at the north abutment with corresponding fixity over the intermediate supports.

Load Management for C&U and STGO Live Loading

Location All Traffic Lanes Direction Both

ALL 40/44 tonnes (Assessment)

HB with LL 45 (Assessment) HB without LL SV with LL SV without LL



Inspection Type	Inspection Date	Inspection Reason
General Inspection	09/05/2016	
Principal Inspection	20/05/2015	
General Inspection	20/06/2012	
Special Inspection (Special Inspection following incident)	17/01/2011	Potholes appearing to the surfacing
General Inspection	15/06/2010	
Special Inspection (IAN 97/07 Assessment)	28/07/2009	Special Inspection to record IAN 97/07 results.
Principal Inspection	28/04/2009	
Special Inspection (Resilience assessment)	06/01/2009	Special inspection for initial resilience assessment.
General Inspection	31/05/2006	
General Inspection	13/06/2004	
Principal Inspection	23/07/2002	
General Inspection	17/09/1998	
Principal Inspection	14/08/1996	
General Inspection	08/09/1994	
General Inspection	18/03/1993	
Principal Inspection	03/12/1990	
General Inspection	01/10/1986	
Principal Inspection	01/02/1982	
General Inspection	01/09/1980	

Completed Assessments			
Assessment Type Assessment Date			
Parapet Assessment	03/02/2006		
40 Tonne Assessment	19/08/1996		

Maintenance Object	Maintenance Action	Date Completed	Comments	Project Name
Expansion Joint	Repair	23/09/2009	Replace longitudinal joint to prevent further contamination.	A14 Claydon Waterproofing W/B.
Surfacing	Repair	23/09/2009	Repair damaged surfacing if waterproofing work is likely to be delayed.	A14 Claydon Waterproofing W/B.
Expansion Joint	Replace	23/09/2009	Replace joints in westbound carriageway to prevent further damage to the crossheads.	A14 Claydon Waterproofing W/B.
Waterproofing	Replace	23/09/2009	Westbound carriageway - replace age expired waterproofing that has shown evidence of failure	A14 Claydon Waterproofing W/B.
Expansion Joint	Replace	01/12/2007	Replace failed expansion joints to eastbound carriageway	A14 CLAYDON WATERPROOFING
Waterproofing	Replace	01/12/2007	Eastbound carriageway - replace age expired waterproofing	A14 CLAYDON WATERPROOFING

Additional Maintenance History

May 2010 - Birse provided saw cut and seal to previous location of surfacing/expansion joint repair..September 2009 - Waterproofing Part 2 Westbound - under the Area 6 MAC Contract Atkins sub-contracted this scheme to Jacksons Civil Engineering. The scope of the scheme was to replace the waterproofing membrane, expansion joints, surfacing, install a combined kerb drain system and a sub-surface drainage system; all to the westbound carriageway only. In this scheme the waterproofing was replaced with a Pitchmastic PMB membrane, the expansion joints were replaced with Pitchmastic BP1 Buried joints, and shallow Envirokerb and Dri-deck sub-surface drainage systems were installed. November 2008 - Birse carried out a surfacing repair over the eastbound north pier expansion joint following pothole at expansion joint location. Bridging plate had been displaced, possibly from surfacing operations, plate replaced and fixed in position.November 2007 - Waterproofing Part 1 Eastbound - Birse Civils Limited replaced the waterproofing membrane, expansion joints, polysulphide joints, surfacing and installed Hydrodeck kerb drainage units to the eastbound carriageway only. As part of the works the centre reserve was partially hardened to allow maintenance of two narrow lanes during peak time working. The expansion joints were replaced with Sentinel buried joints and the waterproofing membrane with Stirling Lloyd Eliminator. October 2010 - Ducting added to external face of westbound parapet beam for comms cables for A14 VMS contract.

Eeatures

Bridge and Large Culvert has an Electricity service

Bridge and Large Culvert has Lane 1 of the Main Carriageway of the road A14 (Uplink) running over it maintained by Highways Agency reference Southbound.

Bridge and Large Culvert has Lane 2 of the Main Carriageway of the road A14 (Uplink) running over it maintained by Highways Agency reference Southbound.

Bridge and Large Culvert has Lane 1 of the Main Carriageway of the road A14 (Downlink) running over it maintained by Highways Agency reference Northbound.

Bridge and Large Culvert has Lane 2 of the Main Carriageway of the road A14 (Downlink) running over it maintained by Highways Agency reference Northbound.

North Side Span has Natural Ground (Eg Valley) running under it maintained by Highways Agency

Main Span has Lane 2 of the Main Carriageway of an unspecified road running under it with a headroom of 5.68 metres which was last checked on 20/05/2015 maintained by Suffolk County Council reference B1113

Main Span has Lane 1 of the Main Carriageway of an unspecified road running under it with a critical headroom of 5.63 metres which was last checked on 20/05/2015 maintained by Suffolk County Council reference B1113

South Side Span has Natural Ground (Eg Valley) running under it maintained by Highways Agency

West Parapet has some unknown services fixed to it maintained by Highways Agency

West Parapet has some unknown services fixed to it maintained by Highways Agency

West Parapet has some unknown services fixed to it maintained by Highways Agency

Interim Measures

No interim measures present

Constraints			
Component	Туре	Name	Description
Claydon I/C North	Environmental/Heritage	Protected Species W&CA - Flora	Interchange roundabout
Claydon I/C North	Materials	Crocidolite	Asbestos cement permanent shutting

Departures		
Departure No.	Standard Departed From	Status
	1700 - Aspects not covered : Specification, Structures SHW, MCHW VOL 1 Series 1700 Structural Concrete	Approved with comments

Coating System for Steelwork

No Coating Systems for Steelworks present



Coating System for Concrete

No Concrete Coating Systems Present



Inventory

N.B. Inspection Elements are added for Inspection purposes only. They are shown here for information only, and it should be noted that the list of Inspection elements is not comprehensive.

mapeetion elements is not com	iprononsivo.		
North Abutment			
Support Type	Bank Seat	Material Type	Insitu Reinforced Concrete
Connection Type	Proprietary Elastomeric Bearings	Facing Material	None
	Trophician y Elactonicine Dealininge		
Foundation 1			
Туре	Spread Footings		
north revetment			
Туре	Surface		
	Cundoc		
north east wingwall			
Anchoring System	Sub Surface	Length	
		Height	
north woot wingwall			
north west wingwall	Cula Cuntaga	Longeth	
Anchoring System	Sub Surface	Length	
		Height	
bearing shelf (north)			
Material Type	Insitu Mass Concrete		
7.			
ballast wall (north) - (In			
Туре	BAL - Ballast wall		
north abutment bearing		·	2 . /2 . / / 2 = =
Туре	Elastomeric	Installation Date	01/01/1975
Product		No. of Bearings	30
north embankment - (Ir	spection Flement)		
Type	EMB - Embankment or adjacent earthy	works	
Турс	EMB Embankment of adjacent cartin	WORKS	
Abutment Wall for Nort	h Abutment		
Support Type	Bank Seat	Material Type	Insitu Reinforced
Connection Type	Proprietary Elastomeric	Facing Material	None
New (LOCAL Control			
North Side Span	D (0: 1 At/D 1 D 1 0 (0.00
7 1	Beam/Girder - At/Below Deck Surface		0.00
Min Width Between	7.00	Date Min Width Last	
Supports		Checked	
Features Data			
Critical Headroom		Critical Headroom	
		Last Checked	
East Deck (north side s	enan - east)		
•	•	Longth	9.00
Structure Form Type	Simply Supported	Length	
Construction Type	Beam And Slab	Width	15.72
Enclosure Type	Void Inaccessible	Construction Date	01/01/1975
Material Type	Precast Prestressed Concrete	Material Name	PRIMARY
Material Type	Insitu Reinforced Concrete	Material Name	SECONDARY
Joint 1 (north abutmen	t - east bound)		
Type	Buried Joint(Continuous Surfacing)	Installation Date	26/11/2007
1 ypc	Danied John (Committees Surfacility)	No. of Joints	1
		110. 01 3011113	ı

Stirling Lloyd Sentinel B10

Product



East Parapet			
Location	Deck Edge	Installation Date	01/01/1975
Form	Vehicle Parapet	Modified	Not Modified
Designer	B S C (Steel)	Modification Date	
M'facturer/Fabricator	B S C (Steel)	Nominal Height	1
Baco Parapet Type	Not Applicable	Modification Date	
Barrier Type	Other	(Baco post only)	
Material Infill	Mesh Infill	Primary Material	Steel
Cont Perf Class	Not Applicable	Parapet Group	P2(113)
Safety Fence Approac	ch N	Working Width	Not Applicable
Protection System	N	Safety Fence Departure	N
Protection Reason	Not Applicable	Protection System	N
BA 37/92 Ranking Dat	a		
Assessed	Υ	Assessed Date	31/03/2002
Contain Capacity Req	Normal	Containment Ranking	1.00
Containment Basis	Not Applicable		
Risk Features Below	1.00	Risk Highway Carried Out	3.00
Risk Layout	0.00	Risk Containment Features	0.00
Risk Ranking	4.00	Priority Ranking	4.00

A14 east bound surfacing (replaced Nov 07) - (Inspection Element)

Type SUR - Carriageway surfacing

Box beam concrete east				
Shape	Box	Strengthening Type	Not Known	
Type	Precast Hollow	Edge Beam?	Υ	
Material	Precast Prestressed Concrete			

Longditudinal joint (replaced Nov 07) - (Inspection Element)

Type LNJ - Longitudinal joint

parapet cantilever east - (Inspection Element)

Type EDG - Edge beam or edge cantilever

Slab			
Form	Slab Flat	Туре	Solid
Material	Insitu Reinforced Concrete	StrengtheningType	Not Known
West Deck (north side	span - west)		
Structure Form Type	Simply Supported	Length	9.00
Construction Type	Beam And Slab	Width	15.72
Enclosure Type	Void Inaccessible	Construction Date	01/01/1975
Material Type	Precast Prestressed Concrete	Material Name	PRIMARY
Material Type	Insitu Reinforced Concrete	Material Name	SECONDARY
Joint 1 (north abutmen	t - west bound)		
Туре	Buried Joint(Continuous Surfacing)	Installation Date	23/09/2009
	,	No. of Joints	1
Product	Bayer (Uk) Ltd Bp1 Buried Joint		



1

West ParapetLocationDeck EdgeInstallation Date01/01/1975FormVehicle ParapetModifiedNot Modified

DesignerB S C (Steel)Modification DateM'facturer/FabricatorB S C (Steel)Nominal Height

Baco Parapet TypeNot ApplicableModification DateBarrier TypeOther(Baco post only)

Material InfillMesh InfillPrimary MaterialSteelCont Perf ClassNot ApplicableParapet GroupP2(113)

Cont Perf Class Not Applicable Parapet Group P2(113)

Safety Fence Approach N Working Width Not Applicable

Protection SystemNSafety Fence DepartureNProtection ReasonNot ApplicableProtection SystemN

BA 37/92 Ranking Data

Assessed Y Assessed Date 31/03/2002

Contain Capacity Req Normal Containment Ranking 1.00

Containment Basis Not Applicable

Risk Features Below1.00Risk Highway Carried Out3.00Risk Layout0.00Risk Containment Features0.00Risk Ranking4.00Priority Ranking4.00

central reserve - integral sub-surface drainage system, installed '09 - (Inspection Element)

Type CRV - Central reserve

longitudinal joint - (Inspection Element)

Type LNJ - Longitudinal joint

double sided open box beam

Location Verge Installation Date

Form Safety Barrier Modified Modification Status

Designer Not Known Modification Date

M'facturer/Fabricator Not Known Nominal Height Not Specified

Baco Parapet TypeNot ApplicableModification DateBarrier TypeDROBB(Baco post only)

Material InfillNo InfillPrimary MaterialNot KnownCont Perf ClassNot ApplicableParapet GroupNot ApplicableSafety Fence Approach NWorking WidthNot Applicable

Protection System N Safety Fence Departure N

Protection Reason Not Applicable Protection System N

BA 37/92 Ranking Data

Assessed Date

Contain Capacity Req Not Specified Containment Ranking

Containment Basis Not Known

Risk Features Below Risk Highway Carried Out Risk Layout Risk Containment Features

Risk Ranking 0.00 Priority Ranking 0.00

A14 westbound surfacing (replaced Sept 09) - (Inspection Element)

Type SUR - Carriageway surfacing

Box beam concrete west

Shape Box Strengthening Type Not Known

Type Precast Hollow Edge Beam? Y

Material Precast Prestressed Concrete

parapet cantilever west - (Inspection Element)

Type EDG - Edge beam or edge cantilever



Slab			
Form	Slab Flat	Туре	Solid
Material	Insitu Reinforced Concrete	StrengtheningType	Not Known
North Pier			
Support Type	Concrete Frame	Connection Type	Proprietary Elastomeric
Assessment Data			
Strengthening	N	Permanent Protection	N
Completed Construction Date			
Foundation	0 15 "		
Туре	Spread Footings		
tensioned corrugated b	peam safety fencing - (Inspection Eler	nent)	
Туре	FEN - Fender		
Cross head (north)			
Material	Insitu Reinforced Concrete	Height	
material	more removed denoted	Length	
		Width	
hooring plinth (north p	iors)		
bearing plinth (north pi Material Type	Insitu Mass Concrete		
	peam safety fencing (B1113) - (Inspec	tion Element)	
Туре	FEN - Fender		
Bearing 2 (north verge	piers side span)		
Туре	Elastomeric	Installation Date	01/01/1981
Product		No. of Bearings	30
Bearing 3 (north verge	niers main span)		
Type	Elastomeric	Installation Date	01/01/1981
Product		No. of Bearings	30
Piers / Columns for No	rth Dior		
Support Type	Concrete Frame	Connection Type	Proprietary
	Odnorete i rame	Connection Type	Тторпетагу
Main Span			
	Beam/Girder - At/Below Deck Surface		0.00
Min Width Between Supports	14.25	Date Min Width Last Checked	
Features Data		Cliecked	
Critical Headroom		Critical Headroom	
		Last Checked	
East Deck (main span -	. past)		
Structure Form Type	Simply Supported	Length	14.30
Construction Type	Beam And Slab	Width	14.25
Enclosure Type	Void Inaccessible	Construction Date	01/01/1975
Material Type	Precast Prestressed Concrete	Material Name	PRIMARY
Material Type	Insitu Reinforced Concrete	Material Name	SECONDARY
Joint 2 east (north verg	ge piers)		
Туре	Buried Joint(Continuous Surfacing)	Installation Date	26/11/2007
	, ,	No. of Joints	1
Product	Stirling Lloyd Sentinel B20		



Joint 3 east (south verg	ge piers)		
Туре	Buried Joint(Continuous Surfacing)	Installation Date	26/11/2007
		No. of Joints	1
Product	Stirling Lloyd Sentinel B15		
East Parapet			
Location	Deck Edge	Installation Date	01/01/1975
Form	Vehicle Parapet	Modified	Not Modified
	•	Modification Date	Not woulded
Designer	B S C (Steel)		
M'facturer/Fabricator	` '	Nominal Height	1
Baco Parapet Type	Not Applicable	Modification Date	
Barrier Type	Other	(Baco post only)	
Material Infill	Mesh Infill	Primary Material	Steel
Cont Perf Class	Not Applicable	Parapet Group	P2(113)
Safety Fence Approac	ch N	Working Width	Not Applicable
Protection System	N	Safety Fence Departure	N
Protection Reason	Not Applicable	Protection System	N
BA 37/92 Ranking Dat	a		
Assessed	Υ	Assessed Date	31/03/2002
Contain Capacity Req	Normal	Containment Ranking	1.00
Containment Basis	Not Applicable		
Risk Features Below	1.00	Risk Highway Carried Out	3.00

A14 eastbound surfacing (replaced Nov 07) - (Inspection Element)

Type SUR - Carriageway surfacing

0.00

4.00

Risk Layout

Product

Risk Ranking

Box beam concrete east				
Shape	Box	Strengthening Type	Overspan Slab	
Type	Precast Hollow	Edge Beam?	Υ	
Material	Precast Prestressed Concrete			

Risk Containment Features 0.00

4.00

Priority Ranking

longditudinal joint (replaced Nov 07) - (Inspection Element)

Type LNJ - Longitudinal joint

parapet cantilever - (Inspection Element)

Type EDG - Edge beam or edge cantilever

Bayer (Uk) Ltd Bp1 Buried Joint

Slab			
Form	Slab Flat	Туре	Solid
Material	Precast Reinforced Concrete	StrengtheningType	Not Known
West Deck(main span	- west)		
Structure Form Type	Simply Supported	Length	14.30
Construction Type	Beam And Slab	Width	14.25
Enclosure Type	Void Inaccessible	Construction Date	01/01/1975
Joint 2 west (north ver	ge piers)		
Туре	Buried Joint(Continuous Surfacing)	Installation Date	23/09/2009
	ζ,	No. of Joints	1
Product	Bayer (Uk) Ltd Bp1 Buried Joint		
Joint 3 west (south ver	ge piers)		
Туре	Buried Joint(Continuous Surfacing)	Installation Date	23/09/2009
		No. of Joints	1



1

West Parapet			
Location	Deck Edge	Installation Date	01/01/1975
Form	Vehicle Parapet	Modified	Not Modified
Designer	B.S.C. (Steel)	Modification Date	

DesignerB S C (Steel)Modification DateM'facturer/FabricatorB S C (Steel)Nominal HeightBaco Parapet TypeNot ApplicableModification Date

Barrier Type Not Applicable Modification Date

Barrier Type Other (Baco post only)

Material InfillMesh InfillPrimary MaterialSteelCont Perf ClassNot ApplicableParapet GroupP2(113)Safety Fence Approach NWorking WidthNot Applicable

Safety Fence Approach N

Protection System N

Safety Fence Departure N

Protection System N

Safety Fence Departure N

Protection Reason Not Applicable Protection System N
BA 37/92 Ranking Data

Assessed Y Assessed Date 31/03/2002 Contain Capacity Req Normal Containment Ranking 1.00

Containment Basis Not Applicable

Risk Features Below1.00Risk Highway Carried Out3.00Risk Layout0.00Risk Containment Features0.00Risk Ranking4.00Priority Ranking4.00

double sided open box beam

LocationDeck EdgeInstallation DateFormSafety BarrierModifiedModification Status

Designer Not Known Modification Date

M'facturer/Fabricator Not Known Nominal Height Not Specified

Baco Parapet TypeNot ApplicableModification DateBarrier TypeDROBB(Baco post only)

Material InfillNo InfillPrimary MaterialNot KnownCont Perf ClassNot ApplicableParapet GroupNot ApplicableSafety Fence Approach NWorking WidthNot Applicable

Protection System N Safety Fence Departure N
Protection Reason Not Applicable Protection System N

BA 37/92 Ranking Data

Assessed Assessed Date

Contain Capacity Req Not Specified Containment Ranking

Containment Basis Not Known

Risk Features Below
Risk Layout
Risk Containment Features
Risk Ronking

Risk Ranking 0.00 Priority Ranking 0.00

longitudinal joint - (Inspection Element)

Type LNJ - Longitudinal joint

A14 westbound surfacing (replaced Sept 09) - (Inspection Element)

Type SUR - Carriageway surfacing

Box beam concrete west

Shape Box Strengthening Type Not Known

Type Precast Hollow Edge Beam? Y

Material Precast Prestressed Concrete

central reserve - integral sub-surface drainage system, installaed '09 - (Inspection Element)

Type CRV - Central reserve

parapet cantilever west - (Inspection Element)

Type EDG - Edge beam or edge cantilever



01-1			
Slab	Olah Elet	To see a	Calid
Form	Slab Flat	Туре	Solid
Material	Insitu Reinforced Concrete	StrengtheningType	Not Known
South Pier			
Support Type	Concrete Frame	Connection Type	Proprietary Elastomeric
Assessment Data			
Strengthening	N	Permanent Protection	N
Completed			
Construction Date			
Foundation 3			
Туре	Spread Footings		
Cross head (south)			
Material	Insitu Reinforced Concrete	Height	
		Length	
		Width	
bearing plinth (South p	iers)		
Material Type	Insitu Mass Concrete		
Bearing 4 (south verge		In atallation Data	04/04/4004
Туре	Elastomeric	Installation Date	01/01/1981
Product		No. of Bearings	30
Bearing 5 (south verge	piers side span)		
Туре	Elastomeric	Installation Date	01/01/1981
Product		No. of Bearings	30
Piers / Columns for Sou	uth Pier		
Support Type	Concrete Frame	Connection Type	Proprietary
South Side Span	Page /Cirdor At/Palaw Page Curtage	Skow	0.00
Min Width Between	Beam/Girder - At/Below Deck Surface	Date Min Width Last	0.00
	0.00	Checked	
Supports Features Data		CHECKEU	
Critical Headroom		Critical Headroom	
Critical ricauroom		Last Checked	
Foot Book/outlest			
East Deck(south side s Structure Form Type		Longth	9.00
	Simply Supported Beam And Slab	Length Width	
Construction Type			14.25
Enclosure Type	Void Inaccessible	Construction Date	01/01/1975
Joint 4 east (south abu			
Туре	Buried Joint(Continuous Surfacing)	Installation Date	26/11/2007
		No. of Joints	1
Product	Stirling Lloyd Sentinel B5		



East Parapet			
Location	Deck Edge	Installation Date	01/01/1975
Form	Vehicle Parapet	Modified	Not Modified
Designer	B S C (Steel)	Modification Date	
M'facturer/Fabricator	B S C (Steel)	Nominal Height	1
Baco Parapet Type	Not Applicable	Modification Date	
Barrier Type	Other	(Baco post only)	
Material Infill	Mesh Infill	Primary Material	Steel
Cont Perf Class	Not Applicable	Parapet Group	P2(113)
Safety Fence Approac	ch N	Working Width	Not Applicable
Protection System	N	Safety Fence Departure	N
Protection Reason	Not Applicable	Protection System	N
BA 37/92 Ranking Dat	a		
Assessed	Υ	Assessed Date	31/03/2002
Contain Capacity Req	Normal	Containment Ranking	1.00
Containment Basis	Not Applicable		
Risk Features Below	1.00	Risk Highway Carried Out	3.00
Risk Layout	0.00	Risk Containment Features	0.00
Risk Ranking	4.00	Priority Ranking	4.00

A14 surfacing east bound (replaced Nov 2007) - (Inspection Element)

Type SUR - Carriageway surfacing

Box beam concrete east						
Shape	Box	Strengthening Type	Not Known			
Туре	Precast Hollow	Edge Beam?	Υ			
Material	Precast Prestressed Concrete					

longitudinal joint (replaced Nov 2007) - (Inspection Element)

Type LNJ - Longitudinal joint

parapet cantilever - (Inspection Element)

Type EDG - Edge beam or edge cantilever

Slab			
Form	Slab Flat	Туре	Solid
Material	Precast Reinforced Concrete	StrengtheningType	Not Known
West Deck (south side	span - west)		
Structure Form Type	Simply Supported	Length	9.00
Construction Type	Beam And Slab	Width	14.25
Enclosure Type	Void Inaccessible	Construction Date	01/01/1975
Material Type	Precast Prestressed Concrete	Material Name	PRIMARY
Material Type	Insitu Reinforced Concrete	Material Name	SECONDARY
Joint 4 west (south abu	utment)		
Туре	Buried Joint(Continuous Surfacing)	Installation Date	23/09/2009
		No. of Joints	1
Product	Bayer (Uk) Ltd Bp1 Buried Joint		



1

West ParapetLocationDeck EdgeInstallation Date01/01/1975FormVehicle ParapetModifiedNot Modified

 Designer
 B S C (Steel)
 Modification Date

 M'facturer/Fabricator
 B S C (Steel)
 Nominal Height

Baco Parapet TypeNot ApplicableModification DateBarrier TypeOther(Baco post only)

Material InfillMesh InfillPrimary MaterialSteelCont Perf ClassNot ApplicableParapet GroupP2(113)

Safety Fence Approach N Working Width Not Applicable Protection System N Safety Fence Departure N

Protection Reason Not Applicable Protection System N

BA 37/92 Ranking Data

Assessed Y Assessed Date 31/03/2002

Contain Capacity Req Normal Containment Ranking 1.00

Containment Basis Not Applicable

Risk Features Below1.00Risk Highway Carried Out3.00Risk Layout0.00Risk Containment Features0.00Risk Ranking4.00Priority Ranking4.00

A14 surfacing west bound (replaced Sept 09) - (Inspection Element)

Type SUR - Carriageway surfacing

longitudinal joint - (Inspection Element)

Type LNJ - Longitudinal joint

Box beam concrete west
Shape Box Strengthening Type Not Known

Type Precast Hollow Edge Beam? Y

Material Precast Prestressed Concrete

central reserve - integral sub-surface drainage system, installed '09 - (Inspection Element)

Type CRV - Central reserve

Double sided open box beam safety fence

Location Verge Installation Date

Form Safety Barrier Modified Modification Status

Designer Not Known Modification Date

M'facturer/Fabricator Not Known Nominal Height Not Specified

Baco Parapet TypeNot ApplicableModification DateBarrier TypeDROBB(Baco post only)

Material InfillNo InfillPrimary MaterialNot KnownCont Perf ClassNot ApplicableParapet GroupNot Applicable

Safety Fence Approach NWorking WidthNot ApplicableProtection SystemNSafety Fence DepartureN

Protection Reason Not Applicable Protection System N

BA 37/92 Ranking Data

Assessed Date

Contain Capacity Req Not Specified Containment Ranking

Containment Basis Not Known

Risk Features Below Risk Highway Carried Out
Risk Layout Risk Containment Features

Risk Ranking 0.00 Priority Ranking 0.00

parapet cantilever - (Inspection Element)

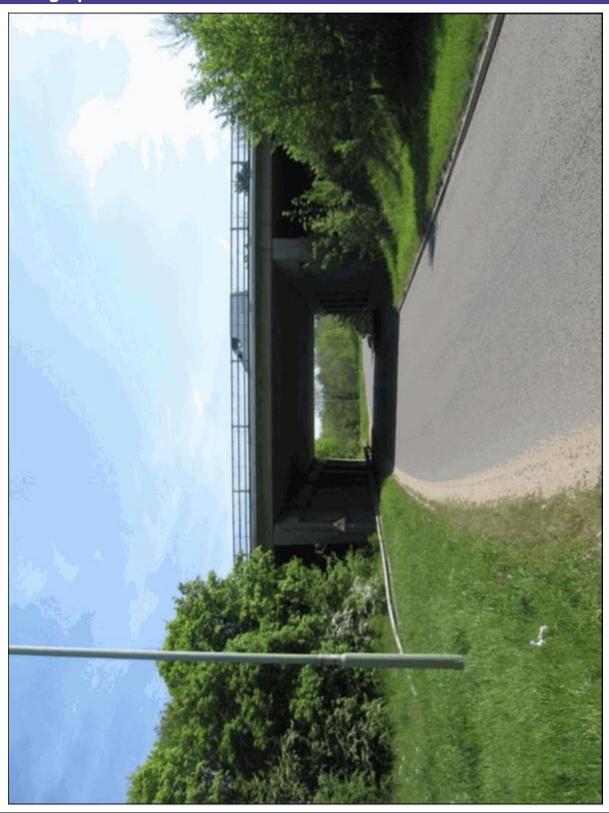
Type EDG - Edge beam or edge cantilever



Slab			
Form	Slab Flat	Туре	Solid
Material	Insitu Reinforced Concrete	StrengtheningType	Not Known
South Abutment			
Support Type	Bank Seat	Material Type	Insitu Reinforced Concrete
Connection Type	Proprietary Elastomeric Bearings	Facing Material	None
Foundation 4			
Туре	Spread Footings		
Bearing shelf south			
Material Type	Insitu Mass Concrete		
	Hotel Mass Concrete		
Wingwall south west			
Anchoring System	Sub Surface	Length	
		Height	
Wingwall south east			
Anchoring System	Sub Surface	Length	
		Height	
ballast wall (south) - (l	•		
Туре	BAL - Ballast wall		
south embankment (n	ature reserve) - (Inspection Element)		
Type	EMB - Embankment or adjacent earth		
	•		
south abutment bearing			
Туре	Elastomeric	Installation Date	01/01/1975
Product		No. of Bearings	30
South Revetment			
Туре	Surface		
Abutment Wall for Sou	uth Abutment		
Support Type	Bank Seat	Material Type	Insitu Reinforced
Connection Type	Proprietary Elastomeric	Facing Material	None
1	•	=	

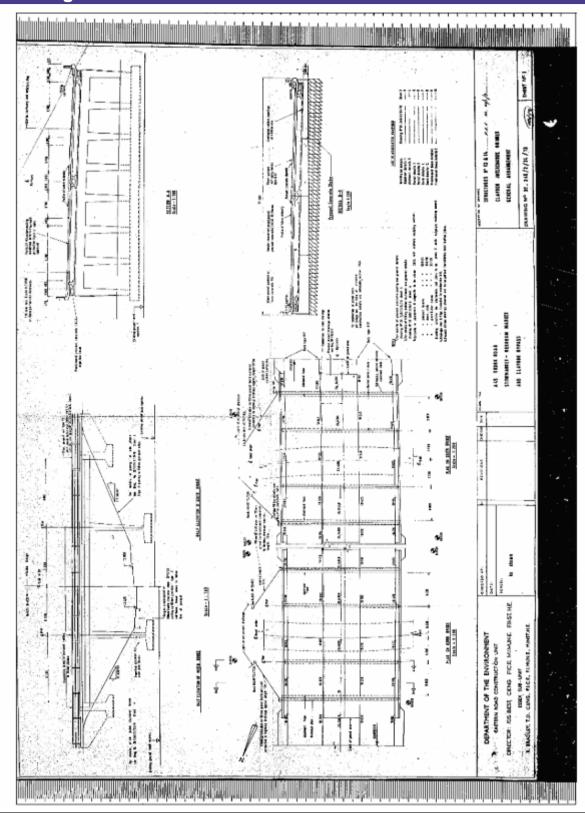


General Photograph



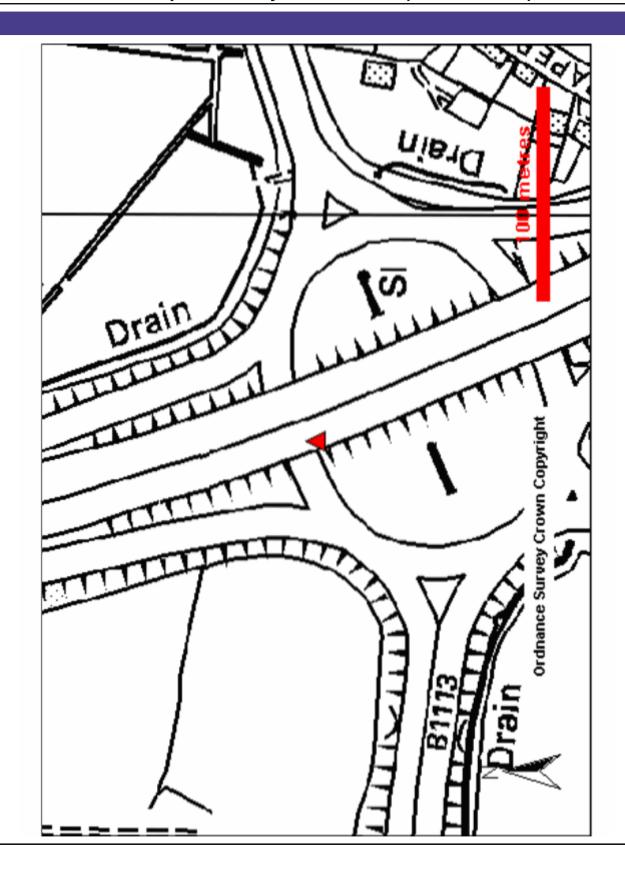


Elevation Drawing





Мар





1:50,000 Map

