

# Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Biffa Waste Services Limited

Newhurst Energy Recovery Facility Newhurst Quarry Shepshed Leicestershire LE12 9BU

#### Variation application number

EPR/TP3036KB/V004

#### **Permit number**

EPR/TP3036KB

## Newhurst Energy recovery Facility Permit number EPR/TP3036KB

## Introductory note

#### This introductory note does not form a part of the notice

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. Only the variations specified in schedule 1 are subject to a right of appeal.

This variation permits the following changes to the operation of the installation as a result of the Operator's proposals are detailed below:

- Increase of the annual permitted annual throughput of waste from 300,000 tonnes to 350,000 tonnes and increase in the design net calorific value (NCV) of the waste incinerated at the facility from 10 MJ/kg to 10.5 MJ/kg
- Allow the option of 1 or 2 incineration lines as 1 or 2 flues housed within with a single stack.
- Use of activated carbon odour abatement system (for use during shut-down periods) in the event that only one incineration line is proposed.
- Changes to site layout (but no overall change to main incineration building (ERF building) footprint)
  including change to position of flue stack; the office and ancillary accommodation is now housed
  within the main ERF building; minor changes to internal road layout and sub-station; and provision of
  additional air cooling fans.
- Update of original permit application documents to reflect the changes listed above.

The variation also updates a number of the standard conditions to reflect those in the current permit template.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application EPR/TP3036KB/A001	Duly made 19/02/10	
Additional information received	23/8/10 & 22/9/10	Email submissions regarding noise assessment
Additional information received	25/11/10	Response to Schedule 5 notice requiring further information dated 19 October 2010
Additional information received	13/12/10	Response to Schedule 5 notice requiring further information dated 12 November 2010
Post conviction plan for offences at Elvaston Landfill on 21/04/07	15/12/10	Response to letter sent requiring a PCP dated 11 November 2010
Additional information received	17/12/10	Response to Schedule 5 notice requiring further information dated 1 December 2010
Additional information received	17/12/10	Response to emails requiring further information dated 19 and 21 January 2011

Status log of the permit		
Description	Date	Comments
Permit EPR/TP3036KB determined	17/12/10	
Agency variation determined EPR/TP3036KB/V002	13/12/13	Agency variation to implement the changes introduced by IED
Part surrender application EPR/TP3036KB/S003	Duly made 11/05/18	Application to surrender a small area of land to the east of the site.
Part surrender determined EPR/TP3036KB	30/01/19	Part surrender complete.
Variation application EPR/TP3036KB/V004	Duly made 11/05/18	Application to increase waste throughput.
Schedule 5 notice issued	18/09/18	Response received 30/10/18
2 <sup>nd</sup> Schedule 5 notice issued	20/11/18	Response received 03/12/18
Variation Application determined EPR/TP3036KB/V004	17/05/19	

End of introductory note

### Notice of variation and consolidation

## The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

#### Permit number

EPR/TP3036KB

#### Issued to

Biffa Waste Services Limited ("the operator")

whose registered office is

Coronation Road Cressex High Wycombe Bucks HP12 3TZ

company registration number 00946107

to operate a regulated facility at

Newhurst Energy Recovery Facility Newhurst Quarry Shepshed Leicestershire LE12 9BU

to the extent set out in the schedules.

The notice shall take effect from 17/05/2019

Name	Date
Philip Lamb	17/05/2019

Authorised on behalf of the Environment Agency

#### Schedule 1

The following conditions were added as a result of an Environment Agency initiated variation:

Condition 3.2.4, 3.6 and 3.7

The following conditions were varied as a result of an Environment Agency initiated variation:

Condition 1.2.3, 2.3.6, 2.3.7, 2.3.8, 2.3.9, 2.3.10, 2.3.11, 3.1.1, 4.2.2, 4.3.1, 4.3.2 Table S1.3, S1.4 & Schedule 6 Interpretation.

The following conditions were varied as a result of the application made by the Operator:

 Condition 3.5.5, Tables S1.1, S1.2, S1.3, S1.4, S2.2, S3.1, S3.1(a), S3.2, S3.3, S4.1 and Schedule 7 Site Plan.

The following conditions were deleted as result of the application made by the Operator:

Condition 2.3.13

#### Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

## **Permit**

## The Environmental Permitting (England and Wales) Regulations 2016

#### Permit number

#### EPR/TP3036KB

This is the consolidated permit referred to in the variation and consolidation notice for application **EPR/TP3036KB/V004** authorising,

Biffa Waste Services Limited ("the operator"),

whose registered office is

Coronation Road Cressex High Wycombe Bucks HP12 3TZ

company registration number 00946107

to operate an installation at

Newhurst Energy Recovery Facility Newhurst Quarry Shepshed Leicestershire LE12 9BU

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Philip Lamb	17/05/2019

Authorised on behalf of the Environment Agency

Permit number EPR/TP3036KB

### **Conditions**

## 1 Management

## 1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
  - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, nonconformances, closure and those drawn to the attention of the operator as a result of complaints; and
  - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

## 1.2 Energy efficiency

- 1.2.1 The operator shall:
  - (a) take appropriate measures to ensure that energy is recovered with a high level of energy efficiency and energy is used efficiently in the activities;
  - (b) review and record at least every four years whether there are suitable opportunities to improve the energy recovery and efficiency of the activities; and
  - (c) take any further appropriate measures identified by a review.
- 1.2.2 The operator shall provide and maintain steam and/or hot water pass-outs such that opportunities for the further use of waste heat may be capitalised upon should they become practicable.
- 1.2.3 The operator shall review the viability of Combined Heat and Power (CHP) implementation at least every 4 years, or in response to any of the following factors, whichever comes sooner:
  - (a) new plans for significant developments within 15 km of the installation;
  - (b) changes to the Local Plan;
  - (c) changes to the UK CHP Development Map or similar; and
  - (d) new financial or fiscal incentives for CHP.

The results shall be reported to the Agency within 2 months of each review, including where there has been no change to the original assessment in respect of the above factors.

#### 1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
  - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;

- (b) maintain records of raw materials and water used in the activities;
- (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
- (d) take any further appropriate measures identified by a review.

## 1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
  - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
  - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
  - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.
- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

## 2 Operations

#### 2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").
- 2.1.2 Waste authorised by this permit in condition 2.3.3 shall be clearly distinguished from any other waste produced on the site.

#### 2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

### 2.3 Operating techniques

- 2.3.1 (a) The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
  - (b) If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan specified in schedule 1, table S1.2 or otherwise required under this permit, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.3 Waste shall only be accepted if:
  - (a) it is of a type and quantity listed in schedule 2 table S2.2; and
  - (b) it conforms to the description in the documentation supplied by the producer and holder.
  - (c) having been separately collected for recycling, it is contaminated and otherwise destined for landfill.
- 2.3.4 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
  - (a) the nature of the process producing the waste;
  - (b) the composition of the waste;
  - (c) the handling requirements of the waste;
  - (d) the hazardous property associated with the waste, if applicable; and
  - (e) the waste code of the waste.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.
- 2.3.6 Waste shall not be charged, or shall cease to be charged, if:
  - (a) the combustion chamber temperature is below, or falls below, 850°C or
  - (b) any continuous emission limit value in schedule 3 table S3.1(a) is exceeded; or
  - (c) any continuous emission limit value in schedule 3 table S3.1 is exceeded, other than under abnormal operating conditions; or
  - (d) monitoring results required to demonstrate compliance with any continuous emission limit value in schedule 3 table S3.1 are unavailable other than under abnormal operating conditions; or
  - (e) there is a stoppage, disturbance or failure of the activated carbon abatement system other than under abnormal operating conditions.
- 2.3.7 The operator shall have at least one auxiliary burner in each line which shall be operated at start up, shut down and as required during operation to ensure that the operating temperature specified in condition 2.3.6 is maintained as long as incompletely burned waste is present in the combustion chamber. Unless the temperature specified in condition 2.3.6 is maintained in the combustion chamber, such burner(s) shall be fed only with fuels which result in emissions no higher than those arising from the use of gas oil, liquefied gas or natural gas.

- 2.3.8 The operator shall record the beginning and end of each period of "abnormal operation".
- 2.3.9 During a period of "abnormal operation", the operator shall restore normal operation of the failed equipment or replace the failed equipment as rapidly as possible.
- 2.3.10 Where, during "abnormal operation", on an incineration line, any of the following situations arise, waste shall cease to be charged on that line until normal operation can be restored:
  - (a) continuous measurement shows that an emission exceeds any emission limit value in schedule 3 table S3.1 due to stoppages, disturbances or failures of the abatement plant, or continuous emission monitor(s) are out of service, as the case may be, for a total of 4 hours uninterrupted duration;
  - (b) there is a technically unavoidable stoppage, disturbance or failure of the activated carbon abatement system for a total of 4 hours uninterrupted duration;
  - (c) the cumulative duration of "abnormal operation" periods over 1 calendar year has reached 60 hours;
  - (d) continuous measurement shows that an emission exceeds any emission limit value in schedule 3 table S3.1 (a).
  - (e) continuous emission monitors or alternative techniques to demonstrate compliance with the emission limit value(s) for particulates, TOC and / or CO in schedule 3 table S3.1 (a), or as agreed in writing with the Environment Agency, are unavailable.
- 2.3.11 The operator shall interpret the end of the period of "abnormal operation" as the earliest of the following:
  - (a) when the failed equipment is repaired and brought back into normal operation;
  - (b) when the operator initiates a shut-down of the waste combustion activity, as described in the application or as agreed in writing with the Environment Agency;
  - (c) when a period of four hours has elapsed from the start of the "abnormal operation";
  - (d) when, in any calendar year, an aggregated period of 60 hours "abnormal operation" has been reached on an incineration line.
- 2.3.12 Bottom ash and APC residues shall not be mixed.

## 2.4 Improvement programme

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

## 2.5 Pre-operational conditions

2.5.1 The activities shall not be brought into operation until the measures specified in schedule 1 table \$1.4 have been completed.

## 3 Emissions and monitoring

#### 3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1 and S3.2 except in "abnormal operation", when there shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1(a) and S3.2.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Wastes produced at the site shall, as a minimum, be sampled and analysed in accordance with schedule 3 table S3.4. Additional samples shall be taken and tested and appropriate action taken, whenever:
  - (a) disposal or recovery routes change; or
  - (b) it is suspected that the nature or composition of the waste has changed such that the route currently selected may no longer be appropriate.

#### 3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan;
  - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.
- 3.2.4 The Operator shall carry out monitoring of soil and groundwater in accordance with IED articles 14(1)(b), 14(1)(e) and 16(2) to the protocol approved in writing with the Environment Agency under pre operational condition PO13 as specified in Table S1.4.

#### 3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan;

(b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 3.4 Noise and vibration

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.4.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan;
  - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

## 3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
  - (a) point source emissions specified in tables S3.1, and S3.1(a);
  - (b) process monitoring specified in table S3.3;
  - (c) residue quality in table \$3.4
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency. Newly installed CEMs, or CEMs replacing existing CEMs, shall have MCERTS certification and have an MCERTS certified range which is not greater than 1.5 times the daily emission limit value (ELV) specified in schedule 3 table S3.1. The CEM shall also be able to measure instantaneous values over the ranges which are to be expected during all operating conditions. If it is necessary to use more than one range setting of the CEM to achieve this requirement, the CEM shall be verified for monitoring supplementary, higher ranges.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.1(a), S3.2 and S3.3; unless otherwise agreed in writing by the Environment Agency.
- 3.5.5 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in schedule 3 table S3.1 and S3.1(a); the Continuous Emission Monitors shall be used such that;
  - (a) the values of the 95% confidence intervals of a single measured result at the daily emission limit value shall not exceed the following percentages:
    - Carbon monoxide

•	Sulphur dioxide	20%
•	Oxides of nitrogen (NO & NO <sub>2</sub> expressed as NO <sub>2</sub> )	20%
•	Particulate matter	30%
•	Total organic carbon (TOC)	30%
•	Hydrogen chloride	40%

- (b) valid half-hourly average values or 10-minute averages shall be determined within the effective operating time (excluding the start-up and shut-down periods) from the measured values after having subtracted the value of the confidence intervals in condition 3.5.5(a);
- (c) where it is necessary to calibrate or maintain the monitor and this means that data are not available for a complete half-hour period or 10 minute period, the half-hourly average or 10 minute average shall in any case be considered valid if measurements are available for a minimum of 20 minutes during the half-hour or 7 minutes during the 10 minute period. The number of half-hourly averages or 10 minute averages so validated shall not exceed 5 or 15 respectively per day;
- (d) daily average values shall be determined as the average of all the valid half-hourly average values or 10-minute average values within a calendar day. The daily average value shall be considered valid if no more than five half-hourly average or 15 10-minute average values in any day have been determined not to be valid;
- (e) no more than ten daily average values per year shall be determined not to be valid.

## 3.6 Fire prevention

3.6.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.

#### 3.7 Pests

- 3.7.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.7.2 The operator shall:
  - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
  - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

## 4 Information

#### 4.1 Records

- 4.1.1 All records required to be made by this permit shall:
  - (a) be legible;
  - (b) be made as soon as reasonably practicable;
  - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
  - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
    - (i) off-site environmental effects; and
    - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

## 4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:
  - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
  - (b) the annual production / treatment data set out in schedule 4 table S4.2; and
  - (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.
  - (d) the functioning and monitoring of the incineration plant in a format agreed with the Environment Agency. The report shall, as a minimum requirement (as required by Chapter IV of the Industrial Emissions Directive) give an account of the running of the process and the emissions into air and water compared with the emission standards in the IED.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
  - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
  - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and

- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.
- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

#### 4.3 Notifications

#### 4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately
  - inform the Environment Agency,
  - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
  - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
  - (i) inform the Environment Agency, and
  - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 (a)(i), or 4.3.1 (b)(i) where the information relates to the breach of a limit specified in the permit, shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

(a) any change in the operator's trading name, registered name or registered office address; and

(b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
  - (a) the Environment Agency shall be notified at least 14 days before making the change; and
  - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.

## 4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "without delay", in which case it may be provided by telephone.

## **Schedule 1 - Operations**

Table S1.1 activities			
Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity and waste types	
S5.1 A1 (b)	The incineration of non-hazardous waste in an incineration plant with a capacity of 3 tonne per hour or more.	From receipt of waste to emission of exhaust gas and disposal of waste arising. Waste types as specified in Table S2.2 of this permit.	
Directly Associated Activity			
Electricity Generation	Generation of electrical power, using a steam turbine, from energy recovered from the flue gases.		

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application	Operating Techniques detailed in part B of application form.	19/02/10
Response to Schedule 5 Notice dated 19/10/10	Answers to questions 1 to 6, 8, 12 & 13 and Appendix 1 "proposed list of wastes for acceptance"	25/11/10
Response to Schedule 5 Notice dated 12/11/10	Answers to questions 1 to 11	13/12/10
Response to emails request for further information dated 19 and 21 January	Answers to all 3 questions	07/02/11
Variation Application EPR/TP3036KB/V004	Response to question in the Application Form 3d, 5a, 5b, 5c, 5d, 6 of Part C2; Responses to questions 3a, 3b, 3c, 3d, 4a, 4b, 5a, 6a, 6b, 6c, 6d, 6e and Appendix 6 of Part C3. And supporting documents including Non-Technical Summary, Best Available Techniques and Operating Techniques (BATOT) statement (V2 May 2018), Environmental Risk Assessment (May 2018), Air Emissions Risk Assessment (V1 May 2018), Human Health Risk Assessment (V1 May 2018), Residue Management Plan (May 2018), Nitrogen Oxides (NOx) Abatement Review (May 2018), Flood Risk Assessment (June 2014), Fire Prevention Plan (May 2018). The following parts are excluded - Techniques relating to proposed changes to the storage of IBA.	Duly Made 11/03/18
Additional information	BATOT10 Appendix 10	21/09/18
Response to Schedule 5 Notice (Request made on 18/09/2018)	Responses to questions 1 -18 and 27-28.	30/10/18

Response to request for information (email sent 05/11/2018)	All parts	30/11/18
Response to Schedule 5 Notice (Request made on 20/11/2018)	Response to questions 1 -3	03/12/18
Responses to request for additional information (email sent 06/12/2018)	Response to questions 1 -5.	18/12/18
Responses to request for additional information (email sent 28/02/2018)	Newhurst Energy Recovery Facility (ERF) BS4142:2014 Noise Assessment Feb 2019 (SLR Ref No: 416.00034.00577)	01/03/19

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC1	The Operator shall submit a written report to the Environment Agency on the implementation of its Environmental Management System (EMS) and the progress made in the certification of the system by an external body or if appropriate submit a schedule by which the EMS will be certified.	Within 12 months of the completion of commissioning.
IC2	The Operator shall submit a written proposal to the Environment Agency to carry out tests to determine the size distribution of the particulate matter in the exhaust gas emissions to air from emission points A1 or A1 & A2, identifying the fractions within the PM10, and PM2.5 ranges. On receipt of written approval from the Environment Agency to the proposal and the timetable, the Operator shall carry out the tests and submit to the Environment Agency a report on the results.	Within 6 months of the completion of commissioning.
IC3	The Operator shall carry out an assessment of the impact of emissions to air of Chromium (VI) having regard to the 2009 report of the Expert Panel on Air Quality Standards – Guidelines for Metal and Metalloids in Ambient Air for the Protection of Human Health. The assessment shall predict the impact of Chromium (VI) against the guidelines through the use of emissions monitoring data during the first year of operation and air dispersion modelling. A report on the assessment shall be made to the Environment Agency.	Within 12 months of completion of commissioning
IC4	The Operator shall submit a written report to the Environment Agency on the commissioning of the installation. The report shall summarise the environmental performance of the plant as installed against the design parameters set out in the Application. The report shall also include a review of the performance of the facility against the conditions of this permit and details of procedures developed during commissioning for achieving and demonstrating compliance with permit conditions and confirm that the Environmental Management System (EMS) has been updated accordingly.	Within 4 months of the completion of commissioning.
IC5	<ul> <li>The Operator shall submit a written report to the Environment Agency describing the performance and optimisation of:         <ul> <li>The Selective Non Catalytic Reduction (SNCR) system and combustion settings to minimise oxides of nitrogen (NOx). The report shall include an assessment of the level of NOx, N<sub>2</sub>O and NH<sub>3</sub> emissions that can be achieved under optimum operating conditions.</li> <li>The lime injection system for minimisation of acid gas emissions</li> <li>The carbon injection system for minimisation of dioxin and heavy metal emissions.</li> </ul> </li> </ul>	Within 4 months of the completion of commissioning.

IC6	The operator shall notify the Environment Agency of the proposed date(s) that validation testing is planned for.	Notification at least 3 weeks prior to validation testing
	During commissioning the operator shall carry out validation testing to validate the residence time, minimum temperature and oxygen content of the gases in the furnace whilst operating under normal load and most unfavourable operating conditions. The validation shall be to the methodology as approved through pre-operational condition PO6.	Validation tests completed before the end of commissioning
IC7	Where the installation operates with a single incineration line, and an odour abatement system has been provided to control odours during shutdown or breakdown, the Operator shall carry out an assessment and characterisation of the odour profile within the areas of waste storage (the bunker and reception halls) and demonstrate how this air is treated by the odour abatement system. The Operator shall submit a written report to the Environment Agency for approval that outlines:	Within 15 months of first receipt of waste at the site.
	The chemical composition of the odorous air generated within the areas of waste storage (the bunker and reception halls).	
	The suitability of the proposed odour abatement (inlet dust filters and carbon filters) for treating all expected odours from the facility.	
	Any improvements necessary along with timescales for implementation should additional abatement be required.	

Table S1.4	Pre-operational measures
Reference	Pre-operational measures
PO1	Prior to the commencement of commissioning, the Operator shall send a summary of the site Environment Management System (EMS) to the Environment Agency and obtain the Environment Agency's written approval to it. The Operator shall make available for inspection all documents and procedures which form part of the EMS. The EMS shall be developed in line with the requirements set out in Environment Agency web guide on developing a management system for environmental permits (found on www.gov.uk). The documents and procedures set out in the EMS shall form the written management system referenced in condition 1.1.1 (a) of the permit.
PO2	Prior to the commencement of commissioning, the Operator shall send a report to the Environment Agency, and obtain the Environment Agency's written approval to it, which will contain a comprehensive review of the options available for utilising the heat generated, including operating as CHP or supplying district heating, by the waste incineration process in order to ensure that it is recovered as far as practicable. The review shall detail any identified proposals for improving the recovery and utilisation of heat and shall provide a timetable for their implementation.
PO3	Prior to the commencement of commissioning, the Operator shall submit to the Environment Agency, and obtain the Environment Agency's written approval to it, a protocol for the sampling and testing of incinerator bottom ash for the purposes of assessing its hazard status. Sampling and testing shall be carried out in accordance with the protocol as approved.
PO4	At least 4 months prior to the commencement of commissioning the Operator shall provide a written commissioning plan, including timelines for completion, for approval by the Environment Agency. The commissioning plan shall include the expected emissions to the environment during the different stages of commissioning, the expected durations of commissioning activities and the actions to be taken to protect the environment and report to the Environment Agency in the event that actual emissions exceed expected emissions. The plan shall include proposals for the validation of the noise assessment review that was submitted in accordance with pre operational condition PO11. Commissioning shall be carried out in accordance with the commissioning plan as approved.
PO5	No later than one month after the final design of the furnace and combustion chamber, the operator shall submit a written report to the Environment Agency, and obtain the Environment Agency's written approval to it, of the details of the computational fluid dynamic (CFD) modelling. The report shall explain how the furnace has been designed to comply with the residence time and temperature requirements as defined by Chapter IV and Annex VI of the IED whilst operating under normal load and the most unfavourable operating conditions (including minimum turn down and overload conditions), and that the design includes sufficient monitoring ports to support subsequent validation of these requirements during commissioning.
PO6	At least 3 months before the commencement of commissioning (or other date agreed in writing with the Environment Agency) the Operator shall submit, for approval by the Environment Agency, a methodology (having regard to Technical Report P4-100/TR Part 2 Validation of Combustion Conditions) to verify the residence time, minimum temperature and oxygen content of the gases in the furnace whilst operating under normal load, minimum turn down and overload conditions.

PO7	At least two years prior to the commencement of commissioning, the Operator shall submit to the Environment Agency for approval, written confirmation of which option (one or two incineration lines) that was specified in application EPR/TP3036KB/V004 will be implemented at the installation. The written confirmation shall include details of the final incinerator technology configuration and a review of the air dispersion modelling submitted as part of the Air Emissions Risk Assessment (as part of EPR/TP3036KB/V004). The review shall identify if there are any changes to the assessment and if any significant changes, in the opinion of the Environment Agency, are identified the Operator shall submit to the Environment Agency for approval, via a new variation application, an updated detailed modelling air dispersion assessment in line with the final incinerator technology configuration. The assessment shall be completed in line with the Environment Agency's guidance, <i>Air emissions risk assessment for your environmental permit and Environmental permitting: air dispersion modelling reports</i> . The assessment shall include an air dispersion model as defined in the above guidance and a revised human health risk assessment.
PO8	Should the final procurement decision be made to construct and operate a single incineration line, an odour abatement system (activated carbon filtration system as described in variation application EPR/TP3036KB/V004) shall be provided to control odours during commissioning and full operational stages in the event of breakdown or shutdown. Prior to the commencement of commissioning of the installation, the Operator shall submit a written report to the Environment Agency for approval that includes:  • A commissioning plan for the installation of the odour abatement system (inlet dust
	filters and carbon filter). No waste shall be accepted until the odour abatement system is installed and operational.  A monitoring procedure. The procedure shall outline how the following parameters will be monitored as agreed in writing with the Environment Agency and in line with manufacturer's recommendations:  inlet and outlet VOC concentration bed operating temperature inlet gas temperature gas flow rate pressure differential gas moisture content
	The procedure shall identify trigger levels to initiate remedial actions and determine when the carbon filter media requires replacement.
PO9	During commissioning, the Operator shall carry out tests to demonstrate whether the furnace combustion air will provide the required air flows to ensure that negative pressure is achieved throughout the reception hall. The tests shall demonstrate whether air is pulled through the reception hall and bunker area into the furnace and activated carbon filter odour abatement system (if the installation has only one incineration line) with dead spots minimised. The Operator shall submit a report to the Environment Agency for approval, and obtain the Environment Agency's written approval to it, summarising the findings along with any proposed improvements if required.
PO10	At least 3 months prior to the commencement of commissioning the operator shall confirm if any changes are required to the fire prevention plan after the detailed design stage of the installation. The operator shall submit a revised version of the plan that was submitted with the application (if required) to the Environment Agency for approval. The plan shall be in line with current Environment Agency guidance on fire prevention plans.
PO11	Prior to the commencement of commissioning of any part of the installation, the Operator shall submit to the Environment Agency for approval a review of the Noise Impact Assessment (Newhurst Energy Recovery Facility (ERF) BS4142:2014 Noise Assessment Feb 2019 (SLR Ref No: 416.00034.00577)) based on the final design of the installation. The review shall include evidence that the noise rating level from the Tipping Hall will not exceed the background sound level at the nearby noise-sensitive receptors during the night-time period. The review shall also include an assessment of the impact of noise on potential Peregrine Falcon nesting sites within Newhurst Quarry.

PO12	Prior to the commencement of commissioning, the Operator shall submit a written report to the Environment Agency detailing the waste acceptance procedure to be used at the site. The waste acceptance procedure shall include the process and systems by which wastes unsuitable for incineration at the site will be controlled.
	The procedure shall be implemented in accordance with the written approval from the Agency.
PO13	Prior to the commencement of commissioning the Operator shall submit the written protocol referenced in condition 3.2.4 for the monitoring of soil and groundwater for approval by the Environment Agency. The protocol shall demonstrate how the Operator will meet the requirements of Articles 14(1)(b), 14(1)(e) and 16(2) of the IED.  The procedure shall be implemented in accordance with the written approval from the Agency.

## Schedule 2 - Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels				
Raw materials and fuel description Specification				
Fuel Oil	< 0.1% sulphur content			

350,000 tonnes per annum  Description  Wester from Agriculture Herticulture Agreeauture Forestry Hunting and					
•					
Wester from Agriculture Herticulture Agrees there Forestry Hertigas and					
Wastes from Agriculture, Horticulture, Aquaculture, Forestry, Hunting and Fishing, Food Preparation and Processing					
Wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing					
animal tissue waste (Catering Wastes & Former Foodstuffs Only)					
plant tissue waste					
waste plastics (except packaging)					
animal faeces, urine and manure (including spoiled straw), effluent, collected separately and treated off-site (Spoiled Straw Only)					
wastes from forestry					
agrochemical wastes other than those mentioned in 02 01 08					
Wastes from the preparation and processing of meat, fish and other foods of animal origin					
animal-tissue waste (Catering Wastes & Former Foodstuffs Only)					
materials unsuitable for consumption or processing (Catering Wastes & Former Foodstuffs Only)					
sludges from on-site effluent treatment					
Wastes from fruit, vegetables, cereals, edible oils, cocoa, coffee, tea and tobacco preparation and processing; conserve production; yeast and yeast extract production, molasses preparation and fermentation					
waste preserving agents					
materials unsuitable for consumption or processing					
sludges from on-site effluent treatment					
Wastes from sugar processing					
sludges from on-site effluent treatment					
Wastes from the dairy products industry					
materials unsuitable for consumption or processing					
I a s la s					

Table S2.2 Permit	ted waste types and quantities for Incineration Plant					
Maximum quantity	350,000 tonnes per annum					
Waste code	Description					
02 05 02	sludges from on-site effluent treatment					
02 06	Wastes from the baking and confectionary industry					
02 06 01	materials unsuitable for consumption or processing					
02 06 02	wastes from preserving agents					
02 06 03	sludges from on-site effluent treatment (Dried sludges only)					
02 07	Wastes from the production of alcoholic and non alcoholic beverages (except coffee tea and cocoa)					
02 07 04	materials unsuitable for consumption or processing					
02 07 05	sludges from on-site effluent treatment					
03	Wastes from Wood Processing and the Production of Panels and Furniture, Pulp, Paper and Cardboard					
03 01	Wastes from wood processing and the production of panels and furniture					
03 01 01	waste bark and cork					
03 01 05	sawdust, shavings, cuttings, wood, particle board and veneer other than those mentioned in 03 01 04					
03 03	Wastes from pulp, paper and cardboard production and processing					
03 03 01	waste bark and wood					
03 03 07	mechanically separated rejects from pulping of waste paper and cardboard					
03 03 08	wastes from sorting of paper and cardboard destined for recycling					
03 03 10	fibre rejects, fibre, filler and coating-sludges from mechanical separation					
03 03 11	sludges from on-site effluent treatment other than those mentioned in 03 03 10					
04	Wastes from the Leather, Fur and Textile Industries					
04 02	Wastes from the textile industry					
04 02 09	wastes from composite materials (impregnated textile, elastomer, plastomer)					
04 02 10	organic matter from natural products (e.g. grease, wax)					
04 02 20	sludges from on-site effluent treatment other than those mentioned in 04 02 19					
04 02 21	wastes from unprocessed textile fibres					
04 02 22	wastes from processed textile fibres					

Table S2.2 Permit	ted waste types and quantities for Incineration Plant					
Maximum quantity	350,000 tonnes per annum					
Waste code	Description Wester from Commission Processes					
07	Wastes from Organic Chemical Processes					
07 02	Wastes from the MFSU of plastics, synthetic rubber and man-made fibres					
07 02 12	sludges from on-site effluent treatment other than those mentioned in 07 02 11					
07 02 13	waste plastic					
07 02 15	wastes from additives other than those mentioned in 07 02 14					
07 02 17	wastes containing silicones other than those mentioned on 07 02 16*					
07 03	Wastes from the MFSU of organic dyes and pigments (except 06 11)					
07 03 12	sludges from on-site effluent treatment other than those mentioned in 07 03 11					
07 04	Wastes from the MFSU of organic pesticides (except 02 01 05)					
07 04 12	sludges from on-site effluent treatment other than those mentioned in 07 04 11					
07 05	Wastes from the MFSU of pharmaceuticals					
07 05 12	sludges from on-site effluent treatment other than those mentioned in 07 05 11					
07 05 14	solid wastes other than those mentioned in 07 05 13					
07 06	Wastes from the MFSU of fats, grease, soaps, detergents disinfectants and cosmetics					
07 06 12	sludges from on-site effluent treatment other than those mentioned in 07 06 11					
07 07	Wastes from the MFSU of fine chemicals and chemical products not otherwise specified					
07 07 12	sludges from on-site effluent treatment other than those mentioned in 07 07 11					
08	Wastes from MFSU of coatings, adhesives, sealants & printing inks					
08 01	Wastes from MFSU and removal of paint and varnish					
08 01 12	waste paint and varnish other than those mentioned in 08 01 11 (Solidified or Dried only)					
08 01 14	sludges from paint or varnish other than those mentioned in 08 01 13					
08 01 16	aqueous sludges containing paint or varnish other than those mentioned in 08 01 15					
08 01 18	wastes from paint or varnish removal other than those mentioned in 08 01 17					
08 03	Wastes from MFSU of printing inks					
08 03 07	aqueous sludges containing ink					

Table S2.2 Permit	ted waste types and quantities for Incineration Plant					
Maximum quantity	350,000 tonnes per annum					
Waste code	Description					
08 03 13	waste ink other than those mentioned in 08 03 12 (Solidified or Dried)					
08 03 15	Ink sludges other than those mentioned in 08 03 14					
08 04	Wastes from MFSU of adhesives and sealants (including waterproofing products)					
08 04 10	waste adhesives and sealants other than those mentioned in 08 04 09 (Solidified or Dried only)					
08 04 12	adhesive and sealant sludges other than those mentioned in 08 04 11					
08 04 14	aqueous sludges containing adhesives or sealants other than those mentioned in 08 04 13					
09	Wastes from the Photographic Industry					
09 01	Wastes from the photographic industry					
09 01 07	photographic film and paper containing silver or silver compounds					
09 01 08	photographic film and paper free of silver or silver compounds					
09 01 10	single-use cameras without batteries					
12	Wastes from shaping and physical and mechanical surface treatment of metals and plastics					
12 01	Wastes from shaping and physical and mechanical surface treatment of metals and plastics					
12 01 05	plastics shavings and turnings					
12 01 15	machining sludges other than those mentioned in 12 01 14					
12 01 17	waste blasting material other than those mentioned in 12 01 16					
12 01 21	spent grinding bodies and grinding materials other than those mentioned in 12 01 20					
15	Waste Packaging, Absorbents, Wiping Cloths, Filter Materials and Protective Clothing Not Otherwise Specified					
15 01	Packaging					
15 01 01	paper and cardboard packaging					
15 01 02	plastic packaging					
15 01 03	wooden packaging					
15 01 04	metallic packaging					

Table S2.2 Permitt	ed waste types and quantities for Incineration Plant					
Maximum quantity	350,000 tonnes per annum					
Waste code	Description					
15 01 05	composite packaging					
15 01 06	mixed packaging					
15 01 07	Glass Packaging					
15 01 09	textile packaging					
15 02	Absorbents, filter materials, wiping cloths and protective clothing					
15 02 03	absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02					
16	Wastes not otherwise specified in the list					
16 01	End of life vehicles, and their components					
16 01 19	plastic					
16 03	Off-specification batches					
16 03 04	inorganic wastes other than those mentioned in 16 03 03					
16 03 06	organic wastes other than those mentioned in 16 03 05					
17	Construction and Demolition Wastes (including road construction)					
17 02	wood, glass and plastic					
17 02 01	wood					
17 02 03	plastic					
17 03	Asphalt, tar and tarred products					
17 03 02	bituminous mixtures other than those mentioned in 17 03 01					
17 06	Insulation materials					
17 06 04	insulating materials other than those mentioned in 17 06 01 and 17 06 03 (Insulation materials suitable for combustion only)					
17 09	Other construction and demolition wastes					
17 09 04	mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03 (Pre-sorted, non-hazardous combustible waste only)					
18	Wastes From Human or Animal Health Care and/or Related Research (except kitchen wastes not arising from immediate health care)					
18 01	Wastes from natal care, diagnosis, treatment or prevention of disease in humans					

Table S2.2 Permit	ed waste types and quantities for Incineration Plant					
Maximum quantity	350,000 tonnes per annum					
Waste code	Description					
18 01 04	wastes whose collection and disposal is not subject to special requirements in order to prevent infection					
18 01 07	chemicals other than those mentioned in 18 01 06 (Contaminated Packaging Only)					
18 01 09	medicines other than those mentioned in 18 01 08 (Contaminated Packaging Only)					
18 02	Wastes from research, diagnosis, treatment or prevention of disease involving animals					
18 02 03	wastes whose collection and disposal is not subject to special requirements in order to prevent infection					
18 02 06	chemicals other than those mentioned in 18 02 05 (Contaminated Packaging Only)					
18 02 08	medicines other than those mentioned in 18 02 07 (Contaminated Packaging Only)					
19	Wastes from Waste Management Facilities, Off-Site Waste Water Treatment Plants and the water industry					
19 02	Wastes from physico / chemical treatments of waste (including dechromatation, decyanidation, neutralisation)					
19 02 03	premixed wastes composed only of non-hazardous wastes					
19 02 06	sludges from physico/chemical treatment other than those mentioned in 19 02 05					
19 02 10	combustible wastes other than those mentioned in 19 02 08 and 19 02 09					
19 03	Stabilised / Solidified wastes					
19 03 05	stabilised wastes other than those mentioned in 19 03 04					
19 03 07	solidified wastes other than those mentioned in 19 03 06					
19 05	Wastes from aerobic treatment of solid wastes					
19 05 01	non-composted fraction of municipal and similar wastes					
19 05 02	non-composted fraction of animal and vegetable wastes					
19 05 03	off-specification compost					
19 06	Wastes from anaerobic treatment of waste					
19 06 04	digestate from anaerobic treatment of municipal waste					
19 06 06	digestate from anaerobic treatment of animal and vegetable waste					
19 08	Wastes from waste water treatment plants not otherwise specified					
19 08 01	screenings					

Table S2.2 Permitt	ed waste types and quantities for Incineration Plant					
Maximum quantity	350,000 tonnes per annum					
Waste code	Description					
19 08 05	sludges from treatment of urban waste water					
19 08 09	grease and oil mixture from oil/water separation containing edible oil and fats					
19 08 12	sludges from biological treatment of industrial waste water other than those mentione in 19 08 11					
19 08 14	sludges from other treatment of industrial waste water other than those mentioned in 19 08 13					
19 09	Wastes from the preparation of water intended for human consumption or water for industrial use					
19 09 01	solid waste from primary filtration and screenings					
19 09 04	spent activated carbon					
19 10	Wastes from shredding of metal containing wastes					
19 10 04	fluff-light fraction and dust other than those mentioned in 19 10 03					
19 11	Wastes from oil regeneration					
19 11 06	sludges from on-site effluent treatment other than those mentioned in 19 11 05					
19 12	Wastes from the mechanical treatment of waste (e.g. sorting, crushing, compacting, pelletising) not otherwise specified					
19 12 01	paper and cardboard					
19 12 02	ferrous metal					
19 12 03	non-ferrous metal					
19 12 04	plastic and rubber					
19 12 05	glass					
19 12 07	wood other than that mentioned in 19 12 06					
19 12 08	textiles					
19 12 09	minerals					
19 12 10	combustible waste (refuse derived fuel)					
19 12 12	other wastes (including mixtures of materials) from mechanical treatment of waste other than those mentioned in 19 12 11					
19 13	Wastes from soil and groundwater remediation					
19 13 02	solid wastes from soil remediation other than those mentioned in 19 13 01					

Table S2.2 Permit	ted waste types and quantities for Incineration Plant						
Maximum quantity	350,000 tonnes per annum						
Waste code	Description						
19 13 04	sludges from soil remediation other than those mentioned in 19 13 03						
20	Municipal Wastes (Household Waste and Similar Commercial, Industrial and Institutional Wastes) Including Separately Collected Fractions						
20 01	Separately collected fraction (except 15 01)						
20 01 01	paper and cardboard						
20 01 02	glass						
20 01 08	biodegradable kitchen and canteen waste						
20 01 10	clothes						
20 01 11	textiles						
20 01 25	edible oil and fat						
20 01 28	paint, inks, adhesives and resins other than those mentioned in 20 01 27						
20 01 30	detergents other than those mentioned in 20 01 29						
20 01 32	medicines other than those mentioned in 20 01 31						
20 01 38	wood other than that mentioned on 20 01 37						
20 01 39	plastics						
20 01 40	metals						
20 02	Garden and park wastes (including cemetery waste)						
20 02 01	biodegradable waste						
20 02 03	other non-biodegradable wastes						
20 03	Other municipal wastes						
20 03 01	mixed municpal waste						
20 03 02	waste from markets						
20 03 03	street-cleaning residues						
20 03 06	waste from sewage cleaning						
20 03 07	bulky waste						
20 03 99	municipal wastes not otherwise specified						

## Schedule 3 – Emissions and monitoring

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 or A1 & A2 <sup>Note 1</sup>	Particulate matter	Furnace Stack	30 mg/m <sup>3</sup>	½-hr average	Continuous measurement	BS EN15267-3
ocation narked on ite plan in	Particulate matter		10 mg/m <sup>3</sup>	daily average	Continuous measurement	BS EN15267-3
Schedule 7	Total Organic Carbon (TOC)		20 mg/m <sup>3</sup>	½-hr average	Continuous measurement	BS EN15267-3
	Total Organic Carbon (TOC)		10 mg/m <sup>3</sup>	daily average	Continuous measurement	BS EN15267-3
	Hydrogen chloride		60 mg/m <sup>3</sup>	½-hr average	Continuous measurement	BS EN15267-3
	Hydrogen chloride		10 mg/m <sup>3</sup>	daily average	Continuous measurement	BS EN15267-3
	Hydrogen fluoride		2 mg/m <sup>3</sup>	periodic over minimum 1-hour period	Quarterly in first year. Then Biannual	BS ISO 15713
	Carbon monoxide		150 mg/m <sup>3</sup>	95% of all 10-minute averages in any 24- hour period	Continuous measurement	BS EN15267-3
	Carbon monoxide		50 mg/m <sup>3</sup>	daily average	Continuous measurement	BS EN15267-3
	Sulphur dioxide		200 mg/m <sup>3</sup>	½-hr average	Continuous measurement	BS EN15267-3
	Sulphur dioxide		50 mg/m <sup>3</sup>	daily average	Continuous measurement	BS EN15267-3
	Oxides of nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )		400 mg/m <sup>3</sup>	½-hr average	Continuous measurement	BS EN15267-3

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
	Oxides of nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )		200 mg/m <sup>3</sup>	daily average	Continuous measurement	BS EN15267-3
	Cadmium & thallium and their compounds (total)		0.05 mg/m <sup>3</sup>	periodic over minimum 30 minute, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN 14385
	Mercury and its compounds		0.05 mg/m <sup>3</sup>	periodic over minimum 30 minute, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN 13211
	Sb, As, Pb, Cr, Co, Cu, Mn, Ni and V and their compounds (total)		0.5 mg/m <sup>3</sup>	periodic over minimum 30 minute, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN 14385
	Ammonia (NH <sub>3</sub> )		-	½-hr average and / or daily average	Continuous measurement	BS EN15267-3
	Nitrous oxide (N <sub>2</sub> O)		-	periodic over minimum 1-hour period	For periodic measurement, quarterly in the first year of operation, then bi-annual	VDI 2469-1 or VDI 2469-2
	Dioxins / furans (I-TEQ)		0.1 ng/m <sup>3</sup>	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN 1948 Parts 1, 2 and 3
	Dioxins / furans (WHO- TEQ Humans / Mammals)		-	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN/TS 1948-4

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
	Dioxins / furans (WHO- TEQ Fish)		-	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN/TS 1948-4
	Dioxins / furans (WHO- TEQ Birds)		-	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN/TS 1948-4
	Dioxin-like PCBs (WHO- TEQ Humans / Mammals)		-	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN/TS 1948-4
	Dioxin-like PCBs (WHO- TEQ Fish)		-	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN/TS 1948-4
	Dioxin-like PCBs (WHO- TEQ Birds)		-	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN/TS 1948-4
	Specific individual polycyclic aromatic hydrocarbons (PAHs), as specified in Schedule 6.		-	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	Procedure shall use BS ISO 11338 -1 or BS- ISO11338-2.
Vents on storage tanks and silos	No Parameter	Storage tanks and silos	-			Permanent sampling access not required.

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 or A1 & A2 <sup>Note1</sup> Location marked on site plan in	Particulate matter	Furnace Stack	150 mg/m <sup>3</sup>	½-hr average	Continuous measurement	BS EN 15267-3 during abatement plant failure
	Total Organic Carbon (TOC)	Furnace Stack	20 mg/m <sup>3</sup>	½-hr average	Continuous measurement	BS EN 15267-3 during abatement plant failure
schedule 7	Carbon monoxide	Furnace Stack	150 mg/m <sup>3</sup>	95% of all 10- minute averages in any 24-hour period	Continuous measurement	BS EN 15267-3 during abatement plant failure

Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements							
Emission point ref. & location	Paramet er	Source	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method	
SWM1 Surface water monitoring point on outlet of attenuation pond, leading to discharge into Shortcliff Brook at point SW1. Locations marked on site plan in schedule 7 of this permit.	No paramet ers set	Uncontaminated surface water	No limit set				

Table S3.3 Process monitoring requirements					
Location or description of point of measurement	Parameter	Monitoring frequency	Monitoring standard or method	Other specifications	
To be agreed with the Environment Agency	Wind Speed and Direction	Continuous	Anemometer		
Location close to the Combustion Chamber inner wall or as identified and justified in Application.	Temperature (° C)	Continuous	Traceable to national standards	As agreed in writing with the Agency.	
A1 or A1 & A2 <sup>Note 1</sup> Location marked on site plan in schedule 7	Exhaust gas temperature	Continuous	Traceable to national standards	As agreed in writing with the Agency.	
plantin schedule i	Exhaust gas pressure	Continuous	Traceable to national standards	As agreed in writing with the Agency.	
	Exhaust gas oxygen content	Continuous	BS EN 15267- 3		
	Exhaust gas water vapour content	Continuous	BS EN 15267- 3	Unless gas is dried before analysis of emissions.	

Note 1 – The final number of stack emission points to be confirmed following the completion of Pre-operational condition 7 (PO7).

Table S3.4 Res	idue quality				
Emission point reference or source or description of point of	Parameter	Limit	Monitoring frequency	Monitoring standard or method	Other specifications
measurement					
Bottom Ash	LOI	<5%	Monthly in first year of operation then quarterly thereafter	Sampling and analysis as per Environme nt Agency ash sampling protocol.	
Bottom Ash	Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds  Dioxins/furans  Dioxin-like PCBs		Monthly in first year of operation then quarterly thereafter	Sampling and analysis as per Environme nt Agency ash sampling protocol.	
Bottom Ash	Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions		Before use of a new disposal or recycling route	Sampling and analysis as per Environme nt Agency ash sampling protocol.	

Table S3.4 Residue quality (continued)					
Emission point reference or source or description of point of measurement	Parameter	Limit	Monitoring frequency	Monitoring standard or method	Other specifications
APC Residues	Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds Dioxins/furans  Dioxin-like PCBs		Monthly in first year of operation then quarterly thereafter	Sampling and analysis as per Environme nt Agency ash sampling protocol.	
APC Residues	Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions		Before use of a new disposal or recycling route	Sampling and analysis as per Environme nt Agency ash sampling protocol.	

## **Schedule 4 - Reporting**

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data				
Parameter	Emission or monitoring point/reference	Reporting period	Period begins	
Emissions to air	A1 or A1, A2 <sup>Note1</sup>	Quarterly	1 Jan, 1 Apr, 1 Jul	
Parameters as required by condition 3.5.1			and 1 Oct	
TOC	Bottom Ash	Quarterly (but	From start of	
Parameters as required by condition 3.5.1		monthly for the first year of operation)	commissioning 1 Jan, 1 Apr, 1 Jul and 1 Oct	
Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs	Bottom Ash	Quarterly (but monthly for the first year of operation)	From start of commissioning 1 Jan, 1 Apr, 1 Jul and 1 Oct	
Parameters as required by condition 3.5.1				
Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions Parameters as required by condition	Bottom Ash	Before use of a new disposal or recycling route		
3.5.1				
Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs Parameters as required by condition 3.5.1	APC Residues	Quarterly (but monthly for the first year of operation)	From start of commissioning 1 Jan, 1 Apr, 1 Jul and 1 Oct	
Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions	APC Residues	Before use of a new disposal or recycling route		
Parameters as required by condition 3.5.1				
Functioning and monitoring of the incineration plant as required by condition 4.2.2		Annually	1 Jan	

Note 1 – The final number of stack emission points to be confirmed following the completion of Pre-operational condition 7 (PO7).

Table S4.2: Annual production/treatment		
Parameter	Units	
Total Municipal Waste Incinerated	tonnes	
Total Commercial Waste Incinerated	tonnes	
Electrical energy produced	KWhrs	
Electrical energy exported	KWhrs	
Electrical energy used on installation	KWhrs	
Other energy produced by installation	KWhrs	

Table S4.3 Performance parameters		
Parameter	Frequency of assessment	Units
Electrical energy Imported to site	Annual	KWhrs / tonne of waste incinerated (dry basis)
Fuel oil / gas consumption	Annual	Kgs / tonne of waste incinerated (dry basis)
Mass of Bottom Ash produced	Quarterly	Kgs / tonne of waste incinerated (dry basis)
Mass of APC residues produced	Quarterly	Kgs / tonne of waste incinerated (dry basis)
Mass of Other solid residues produced	Quarterly	Kgs / tonne of waste incinerated (dry basis)
Ammonia consumption	Quarterly	Kgs / tonne of waste incinerated (dry basis)
Activated Carbon consumption	Quarterly	Kgs / tonne of waste incinerated (dry basis)
Lime consumption	Quarterly	Kgs / tonne of waste incinerated (dry basis)
Water consumption	Quarterly	Kgs / tonne of waste incinerated (dry basis)

Table S4.4 Reporting forms				
Media/parameter	Reporting format	Date of form		
Air	Forms air 1 to air 8 or other form as agreed in writing by the Environment Agency	17/05/2019		
Water and raw material usage	Form WU/RM1 or other form as agreed in writing by the Environment Agency	17/05/2019		
Energy usage	Form E1 or other form as agreed in writing by the Environment Agency	17/05/2019		
Residue Quality	Forms Residue 1 and Residue 2 or other form as agreed in writing by the Environment Agency	17/05/2019		
Waste Disposal and Recovery	Form R1 or other form as agreed in writing by the Environment Agency	17/05/2019		
Other performance indicators	Form performance 1 or other form as agreed in writing by the Environment Agency	17/05/2019		

## **Schedule 5 - Notification**

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Ρ	а	r	t	Α

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques,				
accident, or emission of a substance not controlled by an emission limit which has caused, is				
causing or may cause significant	pollution			
To be notified within 24 hours of detection				
Date and time of the event				
Reference or description of the				
location of the event				
Description of where any release				
into the environment took place				
Substances(s) potentially				
released				
Best estimate of the quantity or				
rate of release of substances				
Measures taken, or intended to				
be taken, to stop any emission				
Description of the failure or				
accident.				

(b) Notification requirements for the breach of a limit				
To be notified within 24 hours of detection unless otherwise specified below				
Emission point reference/ source				
Parameter(s)				
Limit				
Measured value and uncertainty				
Date and time of monitoring				
Measures taken, or intended to				
be taken, to stop the emission				

Time periods for notification following detection of a breach of a limit				
Parameter	Notification period			

(c) Notification requirements for the detection of any significant adverse environmental effect			
To be notified within 24 hours of detection			
Description of where the effect on			
the environment was detected			
Substances(s) detected			
Concentrations of substances			
detected			
Date of monitoring/sampling			

Part B - to be submitted as soon as practicable

Tare B to be submitted as seen as	praeticable
Any more accurate information on the matters for	
notification under Part A.	
Measures taken, or intended to be taken, to	
prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify,	
limit or prevent any pollution of the environment	
which has been or may be caused by the emission	
The dates of any unauthorised emissions from the	
facility in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

<sup>\*</sup> authorised to sign on behalf of the Operator

## **Schedule 6 - Interpretation**

"abatement equipment" means that equipment dedicated to the removal of polluting substances from releases from the installation to air or water media.

"abnormal operation" means any technically unavoidable stoppages, disturbances, or failures of the abatement plant or the measurement devices, during which the emissions into the air and the discharges of waste water may exceed the prescribed emission limit values.

"accident" means an accident that may result in pollution.

"annually" means once every year.

"APC residues" means air pollution control residues

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"bi-annual" means twice per year with at least five months between tests;

"bottom ash" means transported by the grate

"CEM" Continuous emission monitor

"CEN" means Commité Européen de Normalisation

"daily average" for releases of substances to air means the average of valid half-hourly averages over a calendar day during normal operation.

"dioxin and furans" means polychlorinated dibenzo-p-dioxins and polychlorinated dibenzofurans.

"disposal" means any of the operations provided for in Annex IIA to Directive 2006/12/EC of the European Parliament and of the Council of 5 April 2006 on Waste.

"emissions to land" includes emissions to groundwater.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2010 No.675 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit..

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"hazardous property" has the meaning given in Schedule 3 of the Hazardous Waste (England and Wales) Regulations 2005 No. 894 and the Hazardous Waste (Wales) Regulations 2005 No. 1806 (W.138).

"incineration line" means all of the incineration equipment related to a common discharge to air location.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

"infectious clinical waste" means clinical waste incorporating substances containing viable micro-organisms or their toxins which are known or reliably believed to cause disease in man or other living organisms

"ISO" means International Standards Organisation.

"LOI" means loss on ignition a technique used to determine the combustible material by heating the ash residue to a high temperature

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"PAH" means Poly-cyclic aromatic hydrocarbon, and comprises Anthanthrene, Benzo[a]anthracene, Benzo[b]fluoranthene, Benzo[k]fluoranthene, Benzo[b]naph(2,1-d)thiophene, Benzo[c]phenanthrene,

Benzo[ghi]perylene, Benzo[a]pyrene, Cholanthrene, Chrysene, Cyclopenta[c,d]pyrene, Dibenzo[ah]anthracene, Dibenzo[a,i]pyrene Fluoranthene, Indo[1,2,3-cd]pyrene, Naphthalene

"PCB" means Polychlorinated Biphenyl. Dioxin-like PCBs are the non-ortho and mono-ortho PCBs listed in the table below.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"quarterly" for reporting/sampling means after/during each 3 month period, January to March; April to June; July to September and October to December and, when sampling, with at least 2 months between each sampling date.

*"recovery"* means any of the operations provided for in Annex IIB to Directive 2006/12/EC of the European Parliament and of the Council of 5 April 2006 on Waste.

"shut down" is any period where the plant is being returned to a non-operational state and there is no waste being burned as described in the application or agreed in writing with the Environment Agency.

"start up" is any period, where the plant has been non-operational, after igniting the auxiliary burner until waste has been fed to the plant to initiate steady-state conditions as described in the application or agreed in writing with the Environment Agency.

"TOC" means Total Organic Carbon. In respect of releases to air, this means the gaseous and vaporous organic substances, expressed as TOC. In respect of Bottom Ash, this means the total carbon content of all organic species present in the ash (excluding carbon in elemental form).

"Waste code" means the six digit code referable to a type of waste in accordance with the List of Wastes (England)Regulations 2005, or List of Wastes (Wales) Regulations 2005, as appropriate, and in relation to hazardous waste, includes the asterisk.

"Waste Incineration Directive" means Directive 2000/76/EC on the incineration of waste (O.J. L 332, 28.12.2000)

"WFD" means Waste Framework Directive (Directive 2006/12/EC of the European Parliament and of the Council of 5 April 2006 on Waste).

"year" means calendar year ending 31 December.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- (a) in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- (b) in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content
- (c) in relation to gases from incineration plants other than those burning waste oil, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 11% dry,.

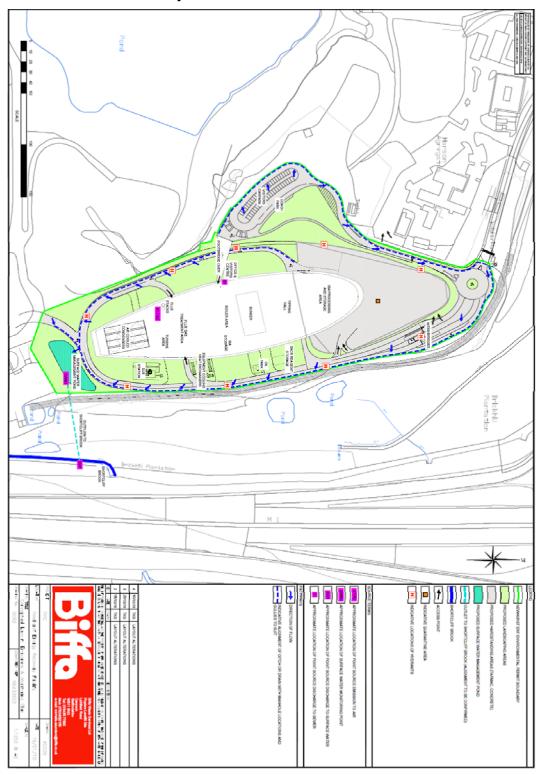
For dioxins/furans and dioxin-like PCBs the determination of the toxic equivalence concentration (I-TEQ, & WHO-TEQ for dioxins/furans, WHO-TEQ for dioxin-like PCBs) stated as a release limit and/ or reporting requirement, the mass concentrations of the following congeners have to be multiplied with their respective toxic equivalence factors before summing. When reporting on measurements of dioxins/furans and dioxin-like PCBs, the toxic equivalence concentrations should be reported as a range based on: all congeners less than the detection limit assumed to be zero as a minimum, and all congeners less than the detection limit assumed.

Congener	I-TEF	WHO-TEF		
	1990	2005	1997/8	
		Humans / Mammals	Fish	Birds
Dioxins				
2,3,7,8-TCDD	1	1	1	1
1,2,3,7,8-PeCDD	0.5	1	1	1
1,2,3,4,7,8-HxCDD	0.1	0.1	0.5	0.05
1,2,3,6,7,8-HxCDD	0.1	0.1	0.01	0.01
1,2,3,7,8,9-HxCDD	0.1	0.1	0.01	0.1
1,2,3,4,6,7,8-HpCDD	0.01	0.01	0.001	<0.001
OCDD	0.001	0.0003	-	-
Furans				
2,3,7,8-TCDF	0.1	0.1	0.05	1
1,2,3,7,8-PeCDF	0.05	0.03	0.05	0.1
2,3,4,7,8-PeCDF	0.5	0.3	0.5	1
1,2,3,4,7,8-HxCDF	0.1	0.1	0.1	0.1
1,2,3,7,8,9-HxCDF	0.1	0.1	0.1	0.1
1,2,3,6,7,8-HxCDF	0.1	0.1	0.1	0.1
2,3,4,6,7,8-HxCDF	0.1	0.1	0.1	0.1
1,2,3,4,6,7,8_HpCDF	0.01	0.01	0.01	0.01
1,2,3,4,7,8,9-HpCDF	0.01	0.01	0.01	0.01
OCDF	0.001	0.0003	0.0001	0.0001

EF schemes for dioxin-like PCBs				
Congener	WHO-TEF			
	2005	1997/8		
	Humans /	Fish	Birds	
	mammals			
Non-ortho PCBs				
3,4,4',5-TCB (81)	0.0001	0.0005	0.1	
3,3',4,4'-TCB (77)	0.0003	0.0001	0.05	
3,3',4,4',5 - PeCB (126)	0.1	0.005	0.1	
3,3',4,4',5,5'-HxCB(169)	0.03	0.00005	0.001	
Mono-ortho PCBs				
2,3,3',4,4'-PeCB (105)	0.00003	<0.000005	0.0001	
2,3,4,4',5-PeCB (114)	0.00003	<0.00005	0.0001	

2,3',4,4',5-PeCB (118)	0.00003	<0.000005	0.00001
2',3,4,4',5-PeCB (123)	0.00003	<0.000005	0.00001
2,3,3',4,4',5-HxCB (156)	0.00003	<0.000005	0.0001
2,3,3',4,4',5'-HxCB (157)	0.00003	<0.000005	0.0001
2,3',4,4',5,5'-HxCB (167)	0.00003	<0.000005	0.00001
2,3,3',4,4',5,5'-HpCB (189)	0.00003	<0.000005	0.00001

## Schedule 7 – Site plan



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End of notice