

Permit with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Faccenda Foods Limited

Telford Meat and Poultry Processing Plant

Hortonwood 60

Trench

Telford

Shropshire

TF1 7GL

Permit number

EPR/FP3934RK

Telford Meat and Poultry Processing Plant

Permit number EPR/FP3934RK

Introductory note

This introductory note does not form a part of the permit

The main features of the permit are as follows.

Telford Meat and Poultry Processing Plant is operated by Faccenda Foods Limited. The site has been operational since 1998 and since 2008 it has been the Faccenda centre for portions, dark meat deboning and packing, freezing and rotisserie operations. The site operates three processing lines allowing equipment to be matched to carcass size optimising cutting efficiency and minimises cutting debris. The site processes approximately 220 tonnes of raw material/day. The site is now being brought under Environmental Permitting Regulation as it will be operating at a production capacity of more than 75 tonnes per day.

A major expansion and refurbishment was carried out during 2014/2015 allowing light meat (poultry) operations previously carried out at Dudley to be incorporated into the newly expanded Telford site. From a processing perspective, whole bird carcasses arrive at the Telford East part of the plant on lorries from the Faccenda Brackley site. The Brackley site slaughters the animals therefore blood storage is not required at the Telford site. Intake accepts the products and the carcasses are manually hung on modules to go through the three main dedicated cut up lines. The whole carcasses are dissected using machines to divide the product into boneless breast meat, drumsticks, thighs and wings. Some of the products are flavoured using pre-processed flavouring ingredients. Finished products are dispatched as fresh (chilled) and frozen product. The frozen products and mechanically recovered meat (MRM) are dealt with in the west wing of the factory.

Process and cleaning water is heated by a 1.7MWth Armstrong gas fired direct thermal exchange water heater with 99.7% efficiency. The main use of hot water on site is for cleaning the processing equipment and infrastructure at end of each shift. To minimise the use of natural gas and hot water a cold clean operation (cold water rinsing and disinfection stages) following a hot clean hygiene process has been implemented.

During processing the site operates with dedicated cleaners assigned to each area to continually remove all processing wastes and maintain drain catchment pots and interceptors to ensure that fat deposits arising from the operation do not block site drains. Poultry waste is minimised by efficient manufacturing processes with the site generating category 3 waste which is transferred to an authorised pet food processor. Gross debris is removed from equipment using water at 45°C. This debris is collected from floors and removed from site as category 2 waste (typically less than 2.5 tonnes/week) and is not permitted to be processed for pet food in accordance with Animal By Products Legislation. Cleaning operations are undertaken in accordance with documented cleaning methods in order to meet stringent FSA requirements and to minimise as much as possible energy, water and disinfectant usage. The automatic chemical dosing and chemical dilution rates are assessed weekly to ensure compliance with documented procedures.

The site does not operate an effluent treatment plant so all site processing water is discharged directly to sewer under consent from two site discharge points (S1 and S2) via 2-stage or 3-stage interceptors to trap solids.

The refrigeration systems on site operate on global warming potential (GWP) neutral anhydrous ammonia and glycol. The West factory is a pumped liquid ammonia system with the ammonia being re-circulated around the production area air coolers. The East factory is a pumped glycol system so the secondary refrigerant (glycol) is re-circulated around the production area air coolers whilst the primary refrigerant (ammonia) remains in the plant room.

The refrigeration system in the West factory is 20 years old but has undergone an upgrade to increase capacity and improve energy efficiency. The systems are maintained by third party contractors in accordance with a service level agreement. Records are maintained as regards inspection, leak detection completed service and maintenance, call out responses and amount of refrigerant (glycol or ammonia) added to the system. The refrigeration system heat exchanger uses waste heat for warming glycol used to defrost the air coolers. The

efficient operation of the refrigeration system includes inverter drives to the condenser fans, air coolers fans, compressor drive motors and glycol pumps. The site has commissioned an ammonia hazard risk assessment and dispersion study.

Well maintained and managed waste streams on site do not create odour emissions and complaints. The category 3 waste generated is removed from site daily and the category 2 waste is stored internally and removed from site twice a week.

Noise emanating from the site has caused previous complaints (more than 5 years ago) so the following actions have since been instigated:

- refrigeration compressors and vacuum pumps housed in areas fitted with acoustic sound reduction
- vehicle refrigeration powered using electrical hook up cables to designated power points
- diesel powered vehicle refrigeration systems are not operated until vehicles are ready to leave site
- fugitive noise emissions from site equipment and machinery are minimised by enforcing door closing controls ensuring minimal loss of chilled air between temperature controlled areas and external environment and thus will reduce the use of refrigeration compressors
- white noise reversing alarms fitted to relevant fork lift trucks.

There are two 21,000 litre bunded diesel tanks on site used by Faccenda's own transport fleet. There are carbon dioxide and oxygen tanks on site to aid with atmospheric packaging for the final product.

The status log of the permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application EPR/FP3934RK/A001	Duly made 09/02/2017	Application for existing meat and poultry processing plant now operating above the threshold of >75 tonnes/day.
Request for further information	31/01/2017	Revised site plans, odour management plan, noise management plan, H1, environmental and BAT assessments.
Request for further information	30/05/2017	BOD:COD ratio of effluent discharge to sewer.
Permit determined EPR/FP3934RK	12/07/2017	Permit issued to Faccenda Foods Limited.

End of introductory note

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/FP3934RK

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016

Faccenda Foods Limited (“the operator”),

whose registered office is

**Willow Road
Brackley
Northamptonshire
NN13 7EX**

company registration number 01611077

to operate an installation at

**Telford Meat and Poultry Processing Plant
Hortonwood 60
Trench
Telford
Shropshire
TF1 7GL**

to the extent authorised by and subject to the conditions of this permit.

Name	Date
J Linton	12/07/2017

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

1.2 Energy efficiency

- 1.2.1 The operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.
- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the “activities”).

2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.

2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation (“plan”) specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.

2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.

2.3.4 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:

- (a) the nature of the process producing the waste;
- (b) the composition of the waste;
- (c) the handling requirements of the waste;
- (d) the hazardous property associated with the waste, if applicable; and
- (e) the waste code of the waste.

2.3.5 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

3 Emissions and monitoring

3.1 Emissions to water, air or land

3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.

3.1.2 The limits given in schedule 3 shall not be exceeded.

3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
- (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.

3.4 Noise and vibration

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
- (a) point source emissions specified in tables S3.1, S3.2 and S3.3.

3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
- (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

4.1.1 All records required to be made by this permit shall:

- (a) be legible;
- (b) be made as soon as reasonably practicable;
- (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
- (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the annual production/treatment data set out in schedule 4 table S4.2; and
- (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
- (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—

- (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
- (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:
- Where the operator is a registered company:
- (a) any change in the operator's trading name, registered name or registered office address; and
 - (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.
- Where the operator is a corporate body other than a registered company:
- (c) any change in the operator's name or address; and
 - (d) any steps taken with a view to the dissolution of the operator.
- In any other case:
- (e) the death of any of the named operators (where the operator consists of more than one named individual);
 - (f) any change in the operator's name(s) or address(es); and
 - (g) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
- (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.
- 4.3.7 Where the operator has entered into a climate change agreement with the Government, the Environment Agency shall be notified within one month of:

- (a) a decision by the Secretary of State not to re-certify the agreement;
- (b) a decision by either the operator or the Secretary of State to terminate the agreement; and
- (c) any subsequent decision by the Secretary of State to re-certify such an agreement.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made “without delay”, in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 Activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
A1	S6.8 (A)(d)(i) - treating and processing materials intended for the production of food products from animal raw materials (other than milk) at a plant with a finished product production capacity of more than 75 tonnes per day.	Processing of animal carcasses for the production of a variety of boned and deboned, flavoured, chilled and frozen products using three production lines.	From receipt of animal carcasses, to the transfer to the preparation and packaging lines, to the export of processed and finished product from the site and of category 2 and category 3 wastes.
Directly Associated Activity			
Raw materials, processed and finished products, and other material storage and handling.	Storage and handling of raw materials, processed and finished products, and other materials.		From receipt of raw materials to dispatch of processed and finished product.
Waste storage and disposal.	Storage and disposal of category 2 and category 3 waste generated on site.		From generation of waste to dispatch off-site for disposal or reuse/recovery.
Boiler for providing hot water for processing and cleaning.	Burning of natural gas in a combustion plant rated <1.7MW thermal input.		From receipt of natural gas to emissions of combustion products and waste.
Gas holding tanks.	On-site carbon dioxide and oxygen holding tanks.		From delivery and storage of carbon dioxide and oxygen in on-site storage tanks to the use in the final product packing processes.
Refrigeration Plant.	Refrigeration Plant.		From temperature control in the West and East factories, chilling/freezing of products to the transfer to cold storage for dispatch.
Discharge to sewer.	Discharge to sewer from on-site emission points S1 and S2.		From the collection in site drainage of cleaning waters and small solid process wastes generated on site to release to foul sewer.

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application EPR/FP3934RK/A001	Application form Part B3 questions 3a and 3c. Waste management plan TEMD-WM Nov 2016 Rev00.	28/11/2016
Additional information	Revised supporting documents: 2017 Non-technical summary, 1.2 Energy efficiency, Odour assessment, Noise assessment processes.	07/02/2017

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
Heavy fuel oil (diesel).	<1% sulphur by mass.

Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 as shown on the site plan in Schedule 7	1.7MWth Boiler Plant	---	---	---	---	---
Vents from diesel storage tanks	One 21,922 litre (white diesel) storage tank, one 13,580 litre (red diesel) storage tank	---	---	---	---	---

Table S3.2 Point source emissions to water (other than sewer) and land – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
W1 as shown on the site plan in Schedule 7	Uncontaminated storm water (west) via site interceptor	---	---	---	---	---
W2 as shown on the site plan in Schedule 7	Uncontaminated storm water (north) via site interceptor	---	---	---	---	---

Table S3.3 Point source emissions to sewer, effluent treatment plant or other transfers off-site – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference period	Monitoring frequency	Monitoring standard or method
S1 shown on site plan in Schedule 7	Discharge to Severn Trent Water sewer (west)	BOD	---	---	Flow weighted monthly averages	---
		Flow rate	---	---	Monthly	---
		pH	---	---	Monthly	---
		Temperature ⁽¹⁾	---	---	Monthly	---
S2 shown on site plan in Schedule 7	Discharge to Severn Trent Water sewer (east)	BOD	---	---	Flow weighted monthly averages	---
		Flow rate	---	---	Monthly	---
		pH	---	---	Monthly	---
		Temperature ⁽¹⁾	---	---	Monthly	---

NOTES:

⁽¹⁾ - Continuous monitoring is appropriate if the temperature of the discharge is above 25°C.

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data			
Parameter	Emission or monitoring point/reference	Reporting period	Period begins
Emissions to sewer Parameters as required by condition 3.5.1	S1 and S2	Every 12 months	01 January

Table S4.2 Annual production/treatment	
Parameter	Units
Poultry processing production	Tonnes per year
Poultry processing production versus volume of incoming water	Tonnes per year/m ³
Poultry processing production versus energy usage	Tonnes per year/MWh

Table S4.3 Performance parameters		
Parameter	Frequency of assessment	Units
Water usage	Annually	Tonnes
Energy usage	Annually	MWh
Waste disposal and/or recovery (category 2 and category 3 animal wastes)	Annually	Tonnes

Table S4.4 Reporting forms		
Media/parameter	Reporting format	Date of form
Water usage	Form water usage 1 or other form as agreed in writing by the Environment Agency	01/07/2017
Energy usage	Form energy 1 or other form as agreed in writing by the Environment Agency	01/07/2017
Other performance indicators (waste)	Form performance 1 or other form as agreed in writing by the Environment Agency	01/07/2017

Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution	
To be notified within 24 hours of detection	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless otherwise specified below	
Measures taken, or intended to be taken, to stop the emission	

Time periods for notification following detection of a breach of a limit	
Parameter	Notification period

(c) Notification requirements for the detection of any significant adverse environmental effect	
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	

Name*	
Post	
Signature	
Date	

* authorised to sign on behalf of the operator

Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“emissions to land” includes emissions to groundwater.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2010 No.675 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission or background concentration limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“Industrial Emissions Directive” means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

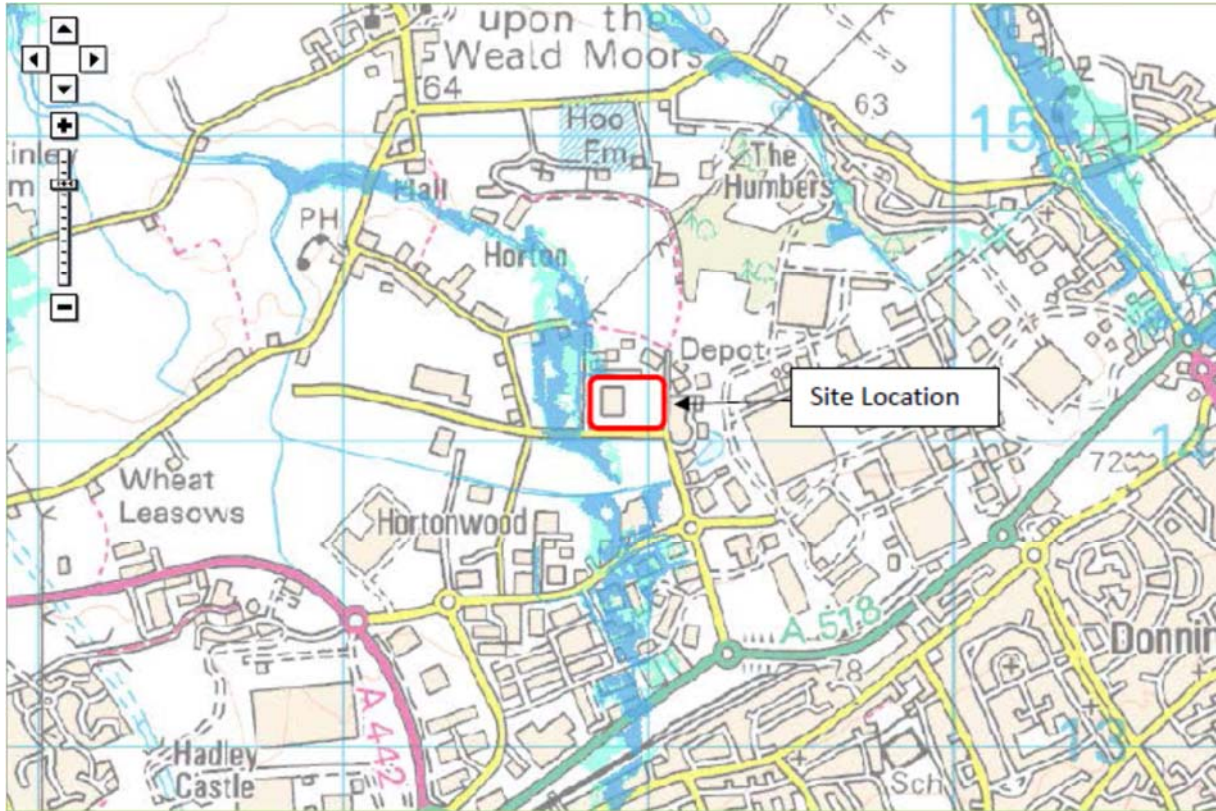
“Pests” means Birds, Vermin and Insects.

“quarter” means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

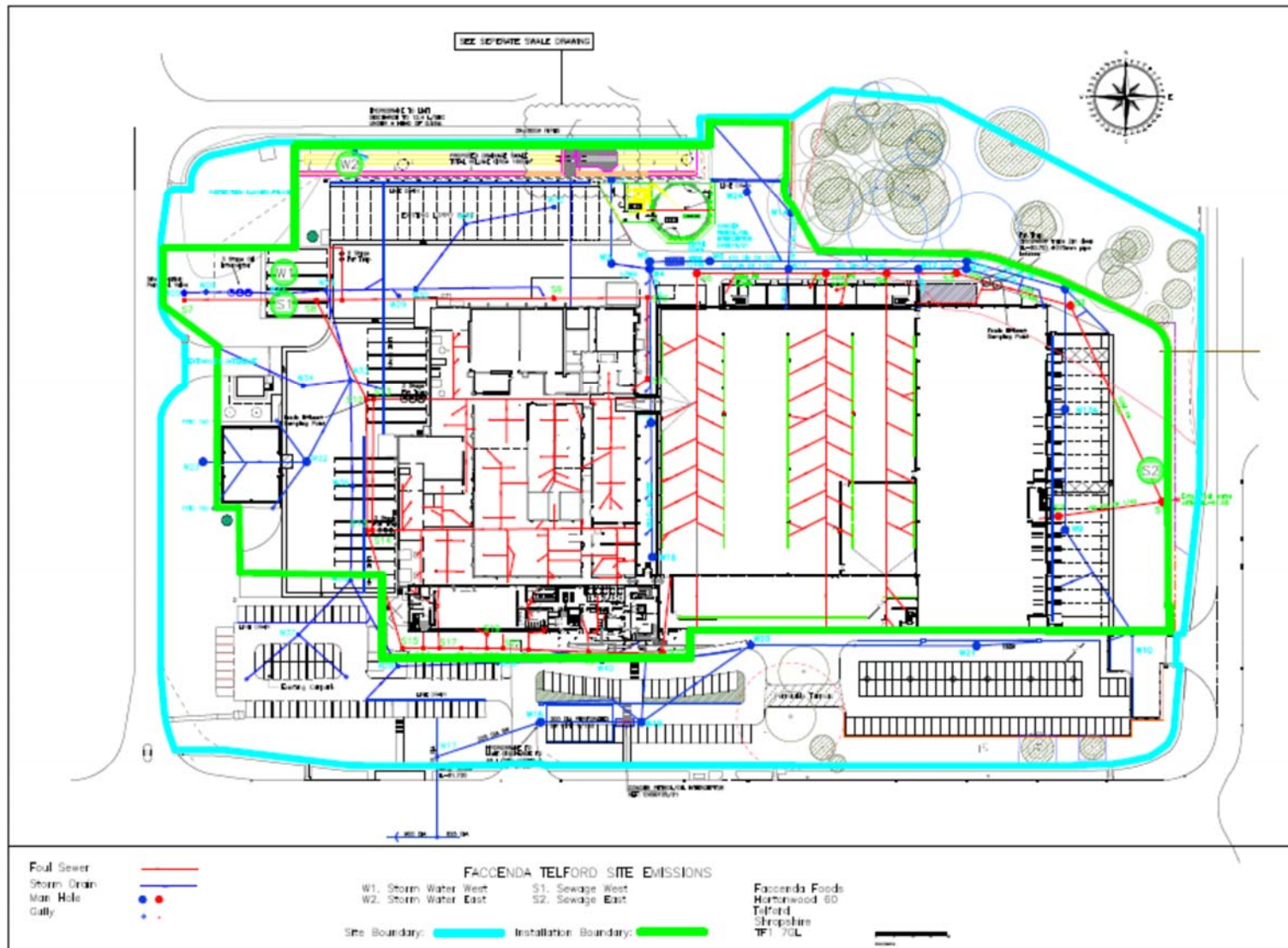
“year” means calendar year ending 31 December.

Schedule 7 – Site plan

Site Location Plan.



Site Plan.



END OF PERMIT

Permit number
EPR/FP3934RK