

# Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

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**GREP1 Limited** 

Sleaford Renewable Energy Plant Boston Road Sleaford Lincolnshire NG34 9GH

#### Variation application number

EPR/DP3030XH/V006

#### **Permit number**

EPR/DP3030XH

# Sleaford Renewable Energy Plant Permit number EPR/DP3030XH

#### Introductory note

#### This introductory note does not form a part of the notice.

Under the Environmental Permitting (England & Wales) Regulations 2010 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies that all the conditions of the permit have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made and contains all conditions relevant to this permit.

The requirements of the Industrial Emissions Directive (IED) 2010/75/EU are given force in England through the Environmental Permitting (England and Wales) Regulations 2010 (the EPR) (as amended).

This Permit, for the operation of large combustion plant (LCP), as defined by articles 28 and 29 of the Industrial Emissions Directive (IED), is varied by the Environment Agency to implement the special provisions for LCP given in the IED, by the 1 January 2016 (Article 82(3)). The IED makes special provisions for LCP under Chapter III, introducing new Emission Limit Values (ELVs) applicable to LCP, referred to in Article 30(2) and set out in Annex V.

As well as implementing Chapter III of IED, the consolidated variation notice takes into account and brings together in a single document all previous variations that relate to the original permit issued. It also modernises all conditions to reflect the conditions contained in our current generic permit template.

The Operator has chosen to operate this LCP under the ELV compliance route.

The variation notice uses an updated LCP number in accordance with the most recent DEFRA IED LCP references. The LCP reference is as follows:

LCP 412.

The rest of the installation is unchanged and continues to be operated as follows:

#### Original Permit DP3030XH

The site is located approximately 1.6 km to the east of Sleaford town centre and approximately 1.5 km to the west of Kirkby La Thorpe. The centre of the site is at National Grid Reference 508000 345800 and covers an area of approximately 6.3 ha. The site and surrounding area of the proposed installation is currently agricultural land. Within the installation boundary is a drainage ditch, running to the north, which is connected to a network of ditches that eventually discharge into the Old River Slea, which is approximately 500 m to the northeast of the site.

The Sleaford Renewable Energy Plant generates up to 40MWe of electrical power from the combustion of a biomass fuel (waste straw and untreated wood chips), with a rated thermal input of 118MWth. The principal release to the environment comprises combustion gases via a 62m stack. The power station will use approximately 240,000 tonnes per year of biomass, consisting mainly of baled straw. Heat recovery is via a steam-raising boiler and power generation utilises a high efficiency steam turbine condensed in an air cooled condenser.

The main components of the site are:

- Water treatment plant
- Effluent treatment plant
- Two straw storage barns
- Straw handling system
- Boiler system (water-cooled vibrating grate furnace, boiler, economisers and air pre-heaters)
- Steam turbine generator with air-cooled condenser
- · Bottom and fly ash handling systems
- Flue gas cleaning system
- Lime silo and dosing system
- Fire protection and detection system

- Substation, high-voltage and low-voltage electrical systems
- Plant control system

Straw will be delivered by truck and trailer and wood chip by bulk tipping lorries. Acceptance procedures will be in place prior to the operation of the installation. The biofuels will be stored in dedicated enclosed storage buildings. Straw or a combination of straw and wood chips will be transferred by a series of enclosed overhead conveyors from the storage buildings to the furnace. A scarifier is used to break up the bales and cut the stalks. The loose straw is then dropped into one of four twin-screw conveyors ("stokers") which feed the straw into the furnace. In the stoker a plug of straw is pushed through a fire damper in a water cooled duct, which restricts air entering the furnace and prevents combustion developing in the fuel feeding system. Combustion of the fuel is carried out on a vibrating water-cooled grate. Combustion is carefully controlled and optimised with automation of the fuel feed rate and monitoring of furnace conditions. The hot combustion gases are used in the boilers to generate steam at 112 bar<sub>a</sub> and 540°C. The steam is used to generate electricity in the steam turbine. Bottom ash is removed from the furnace and boiler. The plan is to use this as a soil conditioner off site. The preheater uses the hot gases from the boiler to preheat boiler feedwater. Flue gas treatment takes place once the gas leaves the preheater. Lime is injected into the flue gases in order to remove acid gases (sulphur dioxide and hydrogen chloride). The gas is then fed through bag filters in order to remove particulates. The particulates collected in the bag filters (fly ash, reacted and unreacted lime) are removed and transported off-site. Treated flue gases are fed up the stack and released to atmosphere. The plan is that fly ash will be removed from site and used as agricultural fertiliser.

The main emissions to air arise from the combustion gases. Principal releases are likely to include particulates, carbon monoxide (CO), oxides of nitrogen (NO $_{\rm X}$ ), sulphur dioxide (SO $_{\rm 2}$ ) and hydrogen chloride (HCl). Continuous monitoring of particulates, carbon monoxide (CO), oxides of nitrogen (NO $_{\rm X}$ ), sulphur dioxide (SO $_{\rm 2}$ ) and hydrogen chloride (HCl) will be undertaken for the flue gases in the main stack. Emissions to water consist solely of uncontaminated surface water run off. Emissions to sewer arise from domestic sewage, floor washings and trade effluent discharge.

There are no point source emissions to land from the installation.

The site will be operated under an Environmental Management System (EMS).

There are no plans for a climate change agreement or direct participant agreement.

There are no SSSI's within 2 km of the installation and no European sites within 10 km of the installation.

#### Variation EPR/DP3030XH/V002

This variation authorises the following changes:

- A decrease in the long term emission limit for NO<sub>X</sub>
- An increase in the short term emission limits for Dust, carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), sulphur dioxide (SO<sub>2</sub>) and hydrogen chloride (HCl).

These changes will allow the operator to comply with the short term emission limits and will align the permit with the requirements of the Industrial Emissions Directive (2010/75/EU). The changes have been assessed and represent Best Available Techniques (BAT) for the installation. The varied emission limits also meet the requirements of the Large Combustion Plant Directive (2001/80/EC).

#### Variation EPR/DP3030XH/V003

This variation authorises the following changes:

- The incorporation of a NO<sub>X</sub> abatement system and associated infrastructure, including ammonia storage tank.
- An amendment to the description of the allowable waste types as detailed in Table S2.2 of the permit.
- The addition of a new EWC code 19 12 07 in Table S2.2 of the permit.
- Use of gas oil as the auxiliary fuel and associated storage.
- The registered office address has been varied.

The variation and consolidation also implements the requirements of the EU Directive in Industrial Emissions. This includes the amendment of the wording of several permit conditions. This also includes the addition of a condition relating to a requirement for routine monitoring (condition 3.1.3).

For clarity and consistency the introductory notes to the original permit and subsequent variations to it have been repeated.

Variation EPR/DP3030XH/V004 – was returned to operator, nothing issued

<u>Variation EPR/DP3030XH/V005</u> - Change of operator name to GREP1 Ltd.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Permit application received DP3030XH	Duly made 03/12/07	
Schedule 4 Notice issued	16/04/08	
Schedule 4 Notice response received	30/05/08	
Further information received	27/08/08	
Permit determined DP3030XH	21/11/08	Original permit issued to Eco2 Lincs Limited.
Variation application EPR/DP3030XH/V002	Duly made 02/08/11	Application to vary air emission limits for dust, carbon monoxide (CO), oxides of nitrogen (NO $_{\rm X}$ ), sulphur dioxide (SO $_{\rm 2}$ ) and hydrogen chloride (HCl).
Schedule 5 Notice issued	13/09/11	Request for further information.
Schedule 5 Notice response received	26/09/11	Information received regarding the ELV for short term carbon monoxide (CO) and clarifying the installation address.
Variation determined EPR/DP3030XH/V002 (PAS Billing ref. BP3134FP)	12/10/11	Varied permit issued.
Variation application EPR/DP3030XH/V003	Duly made 20/08/13	Application to vary the permit to include an oxides of nitrogen (NO <sub>x</sub> ), abatement system and associated infrastructure and update the permit to modern conditions to include the requirements of IED.
Variation determined EPR/DP3030XH/V003 (PAS Billing ref. GP3532NW)	07/11/13	Variation and consolidation notice issued.
Variation application EPR/DP3030XH/V004	08/04/15	Application received. No variation numbered DP3030XH/V004 ever issued.
Request for further information	21/04/15	
Variation application returned EPR/DP3030XH/V004	06/07/15	Application returned to operator. No variation numbered DP3030XH/V004 issued.
Variation application EPR/DP3030XH/V005	22/10/15	Application to vary the permit to reflect a change to the company name from Eco2 Lincs Limited to GREP1 Limited.
Variation determined EPR/DP3030XH/V005 (PAS Billing ref. HP3738RN)	09/11/15	Variation notice issued in the name of GREP1 Ltd.
Regulation 60 Notice sent to the	17/12/14	Issue of a Notice under Regulation 60(1) of the

Status log of the permit		
Description	Date	Comments
Operator		EPR. Environment Agency Initiated review and variation to vary the permit under IED to implement the special provisions for LCP under Chapter III, introducing new Emission Limit Values (ELVs) applicable to LCP, referred to in Article 30(2) and set out in Annex V. The permit is also updated to modern conditions
Regulation 60 Notice response	31/03/15	Date of response received from the Operator.
Request for further information	11/06/15	Date of request for further information
Additional information received	01/07/15	Response to request for further information (RFI).
Variation determined EPR/DP3030XH/V006 (PAS Billing ref: KP3234RQ)	22/12/15	Varied and consolidated permit issued. Variation effective from 01/01/2016.

End of introductory note

#### Notice of variation and consolidation

#### The Environmental Permitting (England and Wales) Regulations 2010

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2010 varies and consolidates

#### Permit number

EPR/DP3030XH

#### Issued to

GREP1 Limited ("the operator")

whose registered office is

Eversheds House 70 Great Bridgewater Street Manchester M1 5ES

company registration number 06000706

to operate a regulated facility at

Sleaford Renewable Energy Plant Boston Road Sleaford Lincolnshire NG34 9GH

to the extent set out in the schedules.

The notice shall take effect from 01/01/2016

Name	Date
Rebecca Warren	22/12/2015

Authorised on behalf of the Environment Agency

#### Schedule 1

All conditions have been varied by the consolidated permit as a result of an Environment Agency initiated variation.

#### Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

#### **Permit**

#### The Environmental Permitting (England and Wales) Regulations 2010

#### Permit number

#### EPR/DP3030XH

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/DP3030XH/V006 authorising,

GREP1 Limited ("the operator"),

whose registered office is

Eversheds House 70 Great Bridgewater Street Manchester M1 5ES

company registration number 06000706

to operate an installation at

Sleaford Renewable Energy Plant Boston Road Sleaford Lincolnshire NG34 9GH

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Rebecca Warren	22/12/2015

Authorised on behalf of the Environment Agency

#### **Conditions**

#### 1 Management

#### 1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
  - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
  - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

#### 1.2 Energy efficiency

- 1.2.1 The operator shall:
  - (a) take appropriate measures to ensure that energy is used efficiently in the activities;
  - take appropriate measures to ensure the efficiency of energy generation at the permitted installation is maximised;
  - (c) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
  - (d) take any further appropriate measures identified by a review.

#### 1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
  - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
  - (b) maintain records of raw materials and water used in the activities;
  - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
  - (d) take any further appropriate measures identified by a review.

# 1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
  - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities;
  - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
  - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

#### 2 Operations

#### 2.1 Permitted activities

2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").

#### 2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

#### 2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 Without prejudice to condition 2.3.1, the activities shall be operated in accordance with the "Electricity Supply Industry IED Compliance Protocol for Utility Boilers and Gas Turbines" revision 1 dated February 2015 or any later version unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.4 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.5 The end of the start up period and the start of the shutdown period shall conform to the specifications set out in Schedule 1, tables S1.2 and S1.4
- 2.3.6 The following conditions apply where there is a malfunction or breakdown of any abatement equipment:

Unless otherwise agreed in writing by the Environment Agency:

- (i) if a return to normal operations is not achieved within 24 hours, the operator shall reduce or close down operations, or shall operate the activities using low polluting fuels;
- (ii) the cumulative duration of breakdown in any 12-month period shall not exceed 120 hours; and
- (iii) the cumulative duration of malfunction in any 12-month period shall not exceed 120 hours.
- 2.3.7 Waste shall only be accepted if:
  - (a) it is of a type and quantity listed in schedule 2 table S2.2 and;
  - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.8 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
  - (a) the nature of the process producing the waste;

- (b) the composition of the waste;
- (c) the handling requirements of the waste;
- (d) the hazardous property associated with the waste, if applicable; and
- (e) the waste code of the waste.
- 2.3.9 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

#### 2.4 Improvement programme

2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.

#### 3 Emissions and monitoring

#### 3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 The emission values from emission point(s) A1 measured during periods of abatement equipment malfunction and breakdown shall be disregarded for the purposes of compliance with Table S3.1 emission limit values.
- 3.1.4 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

#### 3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
  - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

#### 3.3 Odour

3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.

#### 3.3.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
- (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 3.4 Noise and vibration

3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

#### 3.4.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
  - (a) point source emissions specified in tables S3.1, S3.2 and S3.3;
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continuous), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.2 and S3.3 unless otherwise agreed in writing by the Environment Agency.

# 3.6 Monitoring for the purposes of the Industrial Emissions Directive Chapter III

- 3.6.1 All monitoring required by this permit shall be carried out in accordance with the provisions of Annex V of the Industrial Emissions Directive.
- 3.6.2 If the monitoring results for more than 10 days a year are invalidated within the meaning set out in condition 3.6.7, the operator shall:
  - (a) within 28 days of becoming aware of this fact, review the causes of the invalidations and submit to the Environment Agency for approval, proposals for measures to improve the reliability of the continuous measurement systems, including a timetable for the implementation of those measures; and

- (b) implement the approved proposals.
- 3.6.3 Continuous measurement systems on emission points from the LCP shall be subject to quality control by means of parallel measurements with reference methods at least once every calendar year.
- 3.6.4 Unless otherwise agreed in writing by the Environment Agency in accordance with condition 3.6.5 below, the operator shall carry out the methods, including the reference measurement methods, to use and calibrate continuous measurement systems in accordance with the appropriate CEN standards.
- 3.6.5 If CEN standards are not available, ISO standards, national or international standards which will ensure the provision of data of an equivalent scientific quality shall be used, as agreed in writing with the Environment Agency.
- 3.6.6 Where required by a condition of this permit to check the measurement equipment, the operator shall submit a report to the Environment Agency in writing, within 28 days of the completion of the check.
- 3.6.7 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in schedule 3, table S3.1; the Continuous Emission Monitors shall be used such that:
  - for the continuous measurement systems fitted to the LCP release points defined in Table S3.1
    the validated hourly, monthly and daily averages shall be determined from the measured valid
    hourly average values after having subtracted the value of the 95% confidence interval;
  - the 95% confidence interval for nitrogen oxides and sulphur dioxide of a single measured result shall be taken to be 20%:
  - the 95% confidence interval for dust releases of a single measured result shall be taken to be 30%:
  - the 95% confidence interval for carbon monoxide releases of a single measured result shall be taken to be 10%:
  - an invalid hourly average means an hourly average period invalidated due to malfunction of, or maintenance work being carried out on, the continuous measurement system. However, to allow some discretion for zero and span gas checking, or cleaning (by flushing), an hourly average period will count as valid as long as data has been accumulated for at least two thirds of the period (40 minutes). Such discretionary periods are not to exceed more than 5 in any one 24-hour period unless agreed in writing. Where plant may be operating for less than the 24-hour period, such discretionary periods are not to exceed more than one quarter of the overall valid hourly average periods unless agreed in writing; and
  - any day, in which more than three hourly average values are invalid shall be invalidated.

#### 3.7 Pests

- 3.7.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.7.2 The operator shall:
  - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
  - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 4 Information

#### 4.1 Records

- 4.1.1 All records required to be made by this permit shall:
  - (a) be legible;
  - (b) be made as soon as reasonably practicable;
  - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
  - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
    - (i) off-site environmental effects; and
    - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

#### 4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:
  - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
  - (b) the resource efficiency metrics set out in schedule 4 table S4.2;
  - (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule; and
  - (d) where condition 2.3.6 applies, the cumulative duration of breakdown and cumulative duration of malfunction in any 12 month period.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
  - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
  - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
  - (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.
- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter, if during that quarter

the total amount accepted exceeds 100 tonnes of non-hazardous waste or 10 tonnes of hazardous waste.

4.2.6 Within 10 days of the notification of abatement equipment malfunction or breakdown (condition 2.3.6) the operator shall submit an Air Quality Risk Assessment as outlined in the IED Compliance Protocol (condition 2.3.2).

#### 4.3 Notifications

- 4.3.1 In the event:
  - (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
    - (i) inform the Environment Agency,
    - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
    - (iii) take the measures necessary to prevent further possible incidents or accidents;
  - (b) of a breach of any permit condition the operator must immediately—
    - (i) inform the Environment Agency, and
    - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
  - (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
  - (d) of any malfunction or breakdown of abatement equipment relating to condition 2.3.6, the operator shall notify the Environment Agency within 48 hours unless notification has already been made under (a) to (c) above.
- 4.3.2 Any information provided under condition 4.3.1 (a)(i), 4.3.1 (b)(i) where the information relates to the breach of a condition specified in the permit, or 4.3.1 (d) where the information relates to malfunction or breakdown of abatement equipment shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (c) any change in the operator's name or address; and
- (d) any steps taken with a view to the dissolution of the operator.

- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
  - (a) the Environment Agency shall be notified at least 14 days before making the change; and
  - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.
- 4.3.7 Where the operator has entered into a climate change agreement with the Government, the Environment Agency shall be notified within one month of:
  - (a) a decision by the Secretary of State not to re-certify the agreement;
  - (b) a decision by either the operator or the Secretary of State to terminate the agreement; and
  - (c) any subsequent decision by the Secretary of State to re-certify such an agreement.
- 4.3.8 The operator shall inform the Environment Agency in writing of the closure of any LCP within 28 days of the date of closure.

#### 4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

# **Schedule 1 – Operations**

Table S1.1 a	Table S1.1 activities		
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
A1	Section 1.1 A(1) (a): Burning any fuel in an appliance with a rated thermal input of 50 megawatts or more.	LCP412 - combustion of straw and biomass fuels in a vibrating water cooled grate furnace and generation of electricity with a steam turbine.	From receipt of raw materials to supply of electricity to the national grid. Waste types as specified in table S2.2.
	<b>Directly Associated Activity</b>		
A2	Directly associated activity.	Water Treatment Plant.	From receipt of water and raw materials to delivery of treated water to boiler.
A3	Directly associated activity.	Cooling water system.	From receipt of treated water from the water treatment plant to system blowdown.
A4	Directly associated activity.	Systems for the drainage of effluent and surface water.	From receipt of effluent and surface water to discharge to surface water or release to sewer.
A5	Directly associated activity.	Storage and handling of wastes produced by the installation.	From generation of wastes to dispatch of wastes.
A6	Directly associated activity.	Oil storage.	From receipt of raw materials to dispatch for use.

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application DP3030XH/	The response to section 2.1 and 2.2 in the Application.	19/11/07
Response to Schedule 4 Notice	Response to question 7 detailing pre-acceptance and acceptance procedures.	30/05/08
Additional information received	Item 1 on waste acceptance criteria.	27/08/08
Variation application EPR/DP3030XH/V002	Responses to Parts C2 and C3 of the application form.	02/08/11
Response to Schedule 5 Notice	Information received regarding the ELV for short term carbon monoxide and clarifying installation address.	26/09/11

Table S1.2 Operating techniques		
Description	Parts	Date Received
Variation application EPR/DP3030XH/V003	Responses to Parts C2 and C3 of the application form and referenced supporting documentation: EP Variation Supporting Information, Sections 3, 4, 5 & 7, Appendices A & B.	28/05/13
Response to regulation 60(1) Notice – request for information dated 17/12/14	Compliance route Annex V, Part 1 – ELV for oxides of nitrogen, sulphur dioxide, carbon monoxide and dust and operating techniques identified in response to questions 2 (IED compliance route), 4 (configuration of each LCP), 5 (net rated thermal input), 6 (definition of minimum start-up load and minimum shut-down mode) and 9 (regarding proposed emission limit values).	Received 31/03/15
Receipt of additional information to the Regulation 60(1) Notice. requested by letter dated 11/06/15	Compliance route(s) and operating techniques identified in response to questions 1 (date of operational commencement of LCP), 5 (method by which the net rated thermal input figure was derived), 6 (details of how the minimum start-up load and minimum shutdown load was derived),	Received 01/07/15
Receipt of additional information to the regulation 60(1) Notice. requested by letter dated 11/06/15	Compliance route(s) and operating techniques identified in response to question 1 (Date of commercial operation of the plant).	07/07/15

Table S1.3 li	Table S1.3 Improvement programme requirements		
Reference	Requirement	Date	
IC 1	The operator shall submit a report on the performance of the installation to confirm the information provided in the application. The report shall include:  • Results from monitoring of emissions to air; • Monitoring of emissions to sewer (to include monitoring for dangerous substances) and confirmation of the impact assessment provided in the application.	30/06/16	
IC 2	The Operator shall submit a written report to the Environment Agency describing the performance and optimisation of the Hybrid SNCR/SCR system and combustion settings to minimise oxides of nitrogen (NO $_{\rm x}$ ) emissions within the emission limit values as described in this permit with the minimisation of nitrous oxide emissions. The report shall include an assessment of the level of NO $_{\rm x}$ and N $_{\rm 2}$ O emissions that can be achieved under optimum operating conditions.	30/09/16	
IC 3	The Operator shall submit a report to the Environment Agency detailing analysis of produced ash, together with proposals of ongoing ash quality monitoring. The Operator shall also within this report review options for final ash disposal, including use as a soil conditioner or an agricultural fertiliser.	31/12/16	

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC 4	For combustion plant LCP412, annual emissions of dust, sulphur dioxide and oxides of nitrogen including energy usage for the year 01/01/2015 to 31/12/2015 shall be submitted to the Environment Agency using form AAE1 via the NERP Registry. If the LPCD LCP was a NERP plant the final quarter submissions shall be provided on the RTA 1 form to the NERP Registry	31/01/16

Table S1.4 S	Table S1.4 Start-up and Shut-down thresholds		
Emission Point and Unit Reference	"Minimum start up load"  Load in MW and as percent of rated power output (%)  and steam temperature (°C), flue gas temperature (°C) and oxygen volume (%) and/or discrete processes	"Minimum shut-down load"  Load in MW and as percent of rated power output (%) and steam temperature (°C), flue gas temperature (°C) and oxygen volume (%) and/or discrete processes	
A1: LCP412	This condition is reached when the boiler has completed the transition to operation on biomass fuel, the start-up burner has been withdrawn and the minimum steam temperature (500°C) at the exit of the boiler has been reached for operation of the turbine.  • Generation > 35.7% of MCR • Electrical power output >11 MW • Start-up burner withdrawn • Steam Temperature exiting the boiler is at 500°C.  • Flue gas temperature downstream of super heater is at 400°C • Flue gas Oxygen < LCP O <sub>2</sub> reference limit of 6 Vol%	This condition is reached when the steam temperature at the exit of the boiler drops below the minimum level (400°C) for operation of the turbine  • Generation < 10% MCR  • Electrical power output < 2.8MW  • Steam Temperature exiting the boiler is <400°C  • Flue gas Oxygen > 9 Vol%	

### Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
Gas oil	Less than 0.1% w/w sulphur content

Table S2.2 Permitted waste types and quantities for combustion		
Maximum quantity	250,000 tonnes of straw per year (or calorific equivalent of woodchip or miscanthus, up to a maximum of 22% intake for woodchip and/or miscanthus.	
Waste code	Description	
02	Wastes from agriculture, aquaculture, forestry, hunting and fishing, food preparation and processing	
02 01	Wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing.	
02 01 03	Plant-tissue waste	
02 01 07	Wastes from forestry	
03	Wastes from wood processing and the production of panels and furniture, pulp paper and cardboard	
03 01	Wastes from wood processing and the production of panels and furniture	
03 01 05	Sawdust, shavings, cuttings, wood, particle board, and veneer other than those mentioned in 03 01 04	
19	Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use	
19 12	Wastes from the mechanical treatment of waste (for example, sorting, crushing, compacting, pelletising) not otherwise specified	
19 12 07	Clean wood, free from preservatives or coatings and which meet the requirements of the Industrial Emissions Directive Article 3 (31) 2010/75/EU	

# **Schedule 3 – Emissions and monitoring**

Emission	Parameter	Source	Limit	s fired boiler >100 Reference	Monitoring	Monitoring
point ref. & location			(including unit)-these limits do not apply during start up or shut down.	period	frequency	standard or method
A1 [Point A1 on site plan in schedule 7]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	LCP No. 412 118MWth boiler plant fired on biomass	250 mg/m <sup>3</sup>	Calendar monthly mean	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	LCP No. 412 118MWth boiler plant fired on biomass	250 mg/m <sup>3</sup>	Daily mean of validated hourly averages	Continuous	BS EN 14181
A1 [Point A1 on site plan in Schedule 7]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	LCP No. 412 118MWth boiler plant fired on biomass	500 mg/m <sup>3</sup>	95% of validated hourly averages within a calendar year	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Sulphur Dioxide	LCP No. 412 118MWth boiler plant fired on biomass	100 mg/m <sup>3</sup>	Calendar monthly mean	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Sulphur Dioxide	LCP No. 412 118MWth boiler plant fired on biomass	110 mg/m <sup>3</sup>	Daily mean of validated hourly averages	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Sulphur Dioxide	LCP No. 412 118MWth boiler plant fired on biomass	150 mg/m <sup>3</sup>	95% of validated hourly averages within a calendar year	Continuous	BS EN 14181

Emission point ref. & location	Parameter	Source	Limit (including unit)-these limits do not apply during start up or shut down.	Reference period	Monitoring frequency	Monitoring standard or method
A1 [Point A1 on site plan in schedule 7]	Dust	LCP No. 412 118MWth boiler plant fired on biomass	20 mg/m <sup>3</sup>	Calendar monthly mean		BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Dust	LCP No. 412 118MWth boiler plant fired on biomass	22 mg/m <sup>3</sup>	Daily mean of validated hourly averages	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Dust	LCP No. 412 118MWth boiler plant fired on biomass	40 mg/m <sup>3</sup>	95% of validated hourly averages within a calendar year	Continuous	BS EN 14181
A1 [Point A1 on site plan in Schedule 7]	Carbon Monoxide	LCP No. 412 118MWth boiler plant fired on biomass	375 mg/m <sup>3</sup>	Daily mean of validated hourly averages	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Carbon Monoxide	LCP No. 412 118MWth boiler plant fired on biomass	500 mg/m <sup>3</sup>	95% of validated hourly averages within a calendar year	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Hydrogen Chloride	LCP No. 412 118MWth boiler plant fired on biomass	30 mg/m <sup>3</sup>	Daily mean of validated hourly averages	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Hydrogen Chloride	LCP No. 412 118MWth boiler plant fired on biomass	60 mg/m <sup>3</sup>	95% of validated hourly averages within a calendar year	Continuous	BS EN 14181

Emission point ref. & location	Parameter	Source	Limit (including unit)-these limits do not apply during start up or shut down.	Reference period	Monitoring frequency	Monitoring standard or method
A1 [Point A1 on site plan in schedule 7]	Ammonia	LCP No. 412 118MWth boiler plant fired on biomass	-	-	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Oxygen	LCP No. 412 118MWth boiler plant fired on biomass	-	-	Continuous as appropriate to reference	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Water Vapour	LCP No. 412 118MWth boiler plant fired on biomass	-	-	Continuous as appropriate to reference	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Stack Gas Temperature	LCP No. 412 118MWth boiler plant fired on biomass	-	-	Continuous as appropriate to reference	Traceable to national standards
A1 [Point A1 on site plan in schedule 7]	Stack Gas Pressure	LCP No. 412 118MWth boiler plant fired on biomass	-	-	Continuous as appropriate to reference	Traceable to national standards
A1 [Point A1 on site plan in schedule 7]	As required by the Method Implementation Document for BS EN 15259	LCP No. 413 118MWth boiler plant fired on biomass	-	-	Pre- operation and when there is a significant operational change	BS EN 15259

Table S3.2 Point Source emissions to water (other than sewer) – emission limits and monitoring requirements						
Emission point ref. & location	Parameter	Source	Limit (incl. unit)	Reference period	Monitoring frequency	Monitoring standard or method
W1 on site plan in schedule 7 emission to ditch	Oil and grease	Surface water drainage	No visible discharge	Spot check	Daily	Visual check

Emission point ref. & location	Parameter	Source	Limit (incl. Unit)	Reference period	Monitoring frequency	Monitoring standard or method
S1 [Point S1 on site plan in Schedule 7]	No parameters set	Boiler blowdown, water treatment blowdown, floor washings	No limit set	-	-	-

### Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data				
Parameter	Emission or monitoring point/reference	Reporting period	Period begins	
Emissions to air Parameters as required by Condition 3.5.1	A1	Every 3 months	1 January, 1 April, 1 July, 1 October	
CEMS invalidation log	A1	Every 3 months	1 January, 1 April, 1 July, 1 October	

Table S4.2: Resource Efficiency Metrics	
Parameter	Units
Electricity Exported	GWHrs
Heat Exported	GWHrs
Mechanical Power Provided	GWHrs
Fossil Fuel Energy Consumption	GWHrs
Non-Fossil Fuel Energy Consumption	GWHrs
Annual Operating Hours	Hrs
Water Abstracted from Fresh Water Source	m <sup>3</sup>
Water Abstracted from Borehole Source	m <sup>3</sup>
Water Abstracted from Estuarine Water Source	m <sup>3</sup>
Water Abstracted from Sea Water Source	m <sup>3</sup>
Water Abstracted from Mains Water Source	m <sup>3</sup>
Gross Total Water Used	m <sup>3</sup>
Net Water Used	m <sup>3</sup>
Hazardous Waste Transferred for Disposal at another installation	Т
Hazardous Waste Transferred for Recovery at another installation	Т
Non-Hazardous Waste Transferred for Disposal at another installation	Т
Non-Hazardous Waste Transferred for Recovery at another installation	Т
Waste recovered to Quality Protocol Specification and transferred off-site	Т
Waste transferred directly off-site for use under an exemption / position statement	Т

Table S4.3 Performance parameters			
Parameter	Frequency of assessment	Units	
Thermal Input Capacity for each LCP	Annually	MW	
Annual Fuel Usage for each LCP	Annually	TJ	

Table S4.3 Performance parameters				
Parameter	Frequency of assessment	Units		
Total Emissions to Air of NO <sub>x</sub> for each LCP	Annually	t		
Total Emissions to Air of SO <sub>2</sub> for each LCP	Annually	t		
Total Emissions to Air of Dust for each LCP	Annually	t		
Operating Hours for each LCP (Load Factor)	Annually	hr		

Table S4.4 R	eporting forms			
Media/ parameter	Reporting format	Starting Point	Agency recipient	Date of form
Air and Energy	Form IED AR1 – SO <sub>2</sub> , NO <sub>x</sub> , CO and dust annual mass emission and energy	01/01/16	National and Area Office	31/12/15
Air	Form IED CON1 – continuous monitoring	01/01/16	Area Office	31/12/15
Air	Form IED MF1 - pollutant concentrations when during any day with malfunction or breakdown of abatement plant	01/01/16	Area Office	31/12/15
LCP	Form IED HR1 – operating hours	01/01/16	Area Office	31/12/15
LCP	Form IED BD1 - Cumulative annual rolling malfunction and breakdown hours	01/01/16	Area Office	31/12/15
CEMS	Form IED CEM - invalidation log	01/01/16	Area Office	31/12/15
Resource efficiency	Form IED REM1 – resource efficiency annual report	01/01/16	National and Area Office	31/12/15
Water	Form Water1 - or other form as agreed in writing by the Environment Agency	01/01/16	Area office	31/12/15

#### Schedule 5 - Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

#### Part A

Permit Number

Name of operator

Location of Facility	
Time and date of the detection	
	any malfunction, breakdown or failure of equipment or techniques, nce not controlled by an emission limit which has caused, is pollution
To be notified within 24 hours of	detection
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit			
To be notified within 24 hours of detection unless otherwise specified below			
Emission point reference/ source			
Parameter(s)			
Limit			
Measured value and uncertainty			
Date and time of monitoring			
Measures taken, or intended to be taken, to stop the emission			

Parameter	Notification period
(c) Notification requirements for the detection of any sign	ficant adverse environmental effect
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Data of manitonian/annuling	
Part B – to be submitted as soon as	oracticable
	oracticable
Part B – to be submitted as soon as  Any more accurate information on the matters for	oracticable
Part B – to be submitted as soon as  Any more accurate information on the matters for notification under Part A.  Measures taken, or intended to be taken, to prevent	oracticable
Part B – to be submitted as soon as  Any more accurate information on the matters for notification under Part A.  Measures taken, or intended to be taken, to prevent a recurrence of the incident  Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment	oracticable
Part B – to be submitted as soon as  Any more accurate information on the matters for notification under Part A.  Measures taken, or intended to be taken, to prevent a recurrence of the incident  Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission  The dates of any unauthorised emissions from the	oracticable
Part B – to be submitted as soon as  Any more accurate information on the matters for notification under Part A.  Measures taken, or intended to be taken, to prevent a recurrence of the incident  Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission  The dates of any unauthorised emissions from the	oracticable
Part B – to be submitted as soon as  Any more accurate information on the matters for notification under Part A.  Measures taken, or intended to be taken, to prevent a recurrence of the incident  Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission  The dates of any unauthorised emissions from the facility in the preceding 24 months.	oracticable
Part B – to be submitted as soon as  Any more accurate information on the matters for notification under Part A.  Measures taken, or intended to be taken, to prevent a recurrence of the incident  Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission  The dates of any unauthorised emissions from the facility in the preceding 24 months.	oracticable

Time periods for notification following detection of a breach of a limit

<sup>\*</sup> authorised to sign on behalf of the operator

### Part C Malfunction or Breakdown of LCP abatement equipment

Permit Number	
Name of operator	
Location of Facility	
LCP Number	
Malfunction or breakdown	
Date of malfunction or breakdown	

(a) Notification requirements for any malfunction and breakdown of abatement equipment as defined by the Industrial Emission Directive*.		
To be notified within 48 hours of abatement equipment malfunction and breakdown		
Time at which malfunction or breakdown commenced		
Time at which malfunction or breakdown ceased		
Duration of the breakdown event in hours and minutes		
Reasons for malfunction or breakdown		
Where the abatement plant has failed, give the hourly average concentration of all measured pollutants.		
Cumulative breakdown operation in current year (at end of present event)		
Cumulative malfunction operation in current year (at end of present event)		
Name**		
Post		
Signature **		
Date		

<sup>\*</sup> See section 3.6 and Appendix E of ESI Compliance Protocol for guidance

<sup>\*\*</sup> authorised to sign on behalf of the operator

#### Schedule 6 – Interpretation

"accident" means an accident that may result in pollution.

"Air Quality Risk Assessment" has the meaning given in Annex D of IED Compliance Protocol for Utility Boilers and Gas Turbines.

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"background concentration" means such concentration of that substance as is present in:

- for emissions to surface water, the surface water quality up-gradient of the site; or
- for emissions to sewer, the surface water quality up-gradient of the sewage treatment works discharge.

"biomass" means:

- (a) vegetable matter from agriculture and forestry;
- (b) vegetable waste from the food processing industry, if the heat generated is recovered;
- (c) fibrous vegetable waste from virgin pulp production and from production of paper from pulp, if it is coincinerated at the place of production and the heat generated is recovered;
- (d) cork waste; and
- (e) wood waste with the exception of wood waste which may contain halogenated organic compounds or heavy metals as a result of treatment with wood preservatives or coating, and which includes in particular such wood waste originating from construction and demolition waste.

"base load" means: (i) as a mode of operation, operating for >4000hrs pa; and (ii) as a load, the maximum load under ISO conditions that can be sustained continuously, i.e. maximum continuous rating.

"breakdown" has the meaning given in the ESI IED Compliance Protocol for Utility Boilers and Gas Turbines.

"calendar monthly mean" means the value across a calendar month of all validated hourly means.

"CEN" means Commité Européen de Normalisation.

"Combustion Technical Guidance Note" means IPPC Sector Guidance Note Combustion Activities, version 2.03 dated 27th July 2005 published by Environment Agency.

"disposal". Means any of the operations provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"DLN" means dry, low NO<sub>x</sub> burners.

"dynamic emission limit value" (DELV) means an emission limit that varies in accordance with Article 40 of the Industrial Emissions Directive.

"emissions to land" includes emissions to groundwater.

"Energy efficiency" the ISO base load net plant efficiency means the performance value established by acceptance testing following commissioning or performance testing following improvements made to the plant that could affect the efficiency.

"Energy efficiency" the annual net plant energy efficiency means the value calculated from the operational data collected over the year.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2010 No.675 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission or background concentration limit.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions.

"large combustion plant" or "LCP" is a combustion plant or group of combustion plants discharging waste gases through a common windshield or stack, where the total thermal input is 50 MW or more, based on net calorific value. The calculation of thermal input, excludes individual combustion plants with a rated thermal input below 15MW.

"low polluting fuels" means biomass or coal with an average as-received sulphur content of less than 0.4% by mass as described in the ESI IED Compliance Protocol for Utility Boilers and Gas Turbines.

"malfunction" has the meaning given in the ESI IED Compliance Protocol for Utility Boilers and Gas Turbines.

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"MCR" means maximum continuous rating.

"MSDL" means minimum shut-down load as defined in Implementing Decision 2012/249/EU.

"MSUL" means minimum start-up load as defined in Implementing Decision 2012/249/EU.

"Natural gas" means naturally occurring methane with no more than 20% by volume of inert or other constituents.

"ncv" means net calorific value.

"operational hours" are whole hours commencing from the first unit ending start up and ending when the last unit commences shut down.

Pests" means Birds, Vermin and Insects.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"Waste code" means the six digit code referable to a type of waste in accordance with the List of Wastes (England)Regulations 2005, or List of Wastes (Wales) Regulations 2005, as appropriate, and in relation to hazardous waste, includes the asterisk.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

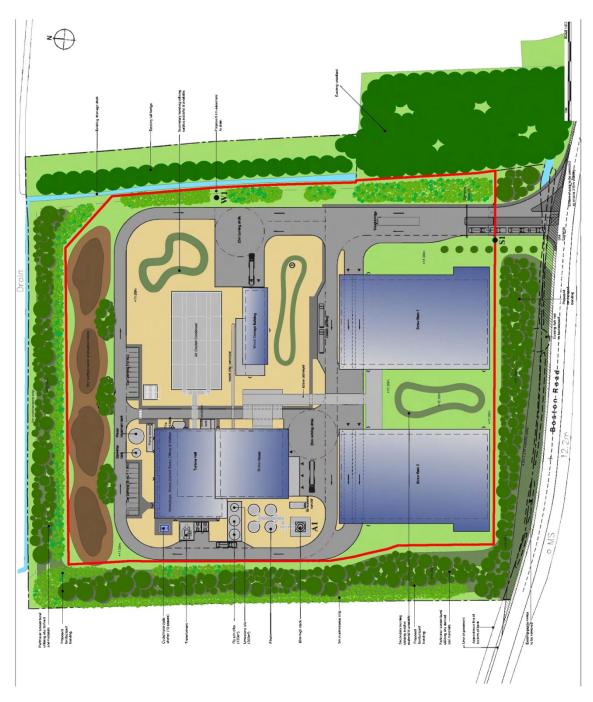
- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from gas turbine or compression ignition engine combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3kPa and with an oxygen content of 15% dry for liquid and gaseous fuels; and/or
- in relation to emissions from combustion processes comprising a gas turbine with a waste heat boiler, the concentration in dry air at a temperature of 273K, at a pressure of 101.3kPa and with an oxygen

content of 15% dry, unless the waste heat boiler is operating alone, in which case, with an oxygen content of 3% dry for liquid and gaseous fuels; and/or

• in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

"year" means calendar year ending 31 December.

## Schedule 7 – Site plan



END OF PERMIT