

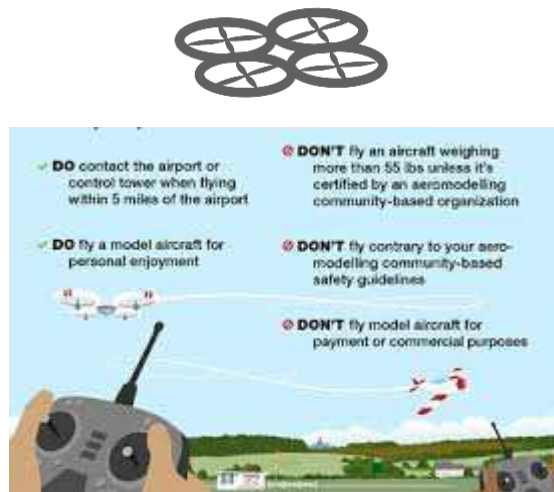
Vegetable oil speciation in processed foods

how legislation drives innovation

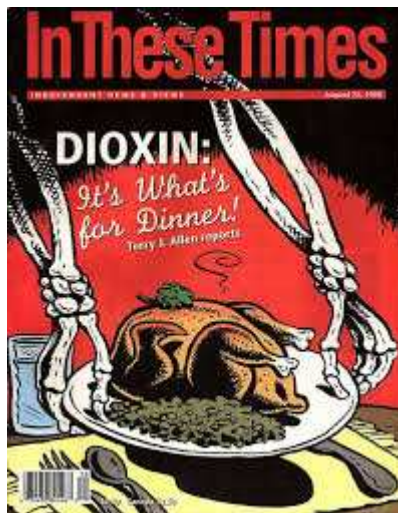
Dr Tassos Koidis
Lecturer in Food Science and Nutrition



legislation vs innovation



Food safety legislation is very strict





Food labelling: *the exemption*

The labels are complex and yet informative

INGREDIENTS
Water, Carrots, Onions, Red Lentils (4.5%) Potatoes, Cauliflower, Leeks, Peas, Cornflower, Wheat flour, Cream (milk), Yeast Extract, Concentrated Tomato Paste, Garlic, Sugar, Celery Seed, Sunflower Oil, Herb and Spice, White Pepper, Parsley
ALLERGY ADVICE
For allergens, see ingredients in bold



The EU has the stricter legislation in the world

IN THERE THE REGULATOR PUTS SOME STRICT RULES THAT COMPANIES MUST ADHERE BUT NOT ALWAYS THE RESEARCH EXIST TO POLICE THE LEGISLATION PROPERLY...



New Regulation in place

for vegetable oils sold as ingredients in processed foods

- EC Regulation 1169/2011, food businesses required to declare the composition of the oil mixture in the food product label. **[Dec 2014: live]**
- vegetable oils of interest: **palm, sunflower, rapeseed; coconut oil**
- Monitoring the compliance of the regulation is challenging for national bodies and other enforcers.





Shortcake fancies filled with buttercream (18%) and raspberry jam (11%).

INGREDIENTS

Wheat Flour, Vegetable Oil, Icing Sugar, Raspberry Jam (Glucose-Fructose Syrup, Raspberries, Humectant (Vegetable Glycerine), Gelling Agent (Pectin), Citric Acid, Acidity Regulator (Sodium Citrates), Flavouring, Colour (Anthocyanins)), Butter Invert Sugar Syrup, Salt, Raising Agents (Disodium Diphosphate, Sodium Bicarbonate), Humectant (Vegetable Glycerine), Flavouring, Sugar, Emulsifiers (Polyglycerol Esters of Fatty Acids, Mono- and Diglycerides of Fatty Acids), Colour (Curcumin).



V Suitable for vegetarians

Ingredients

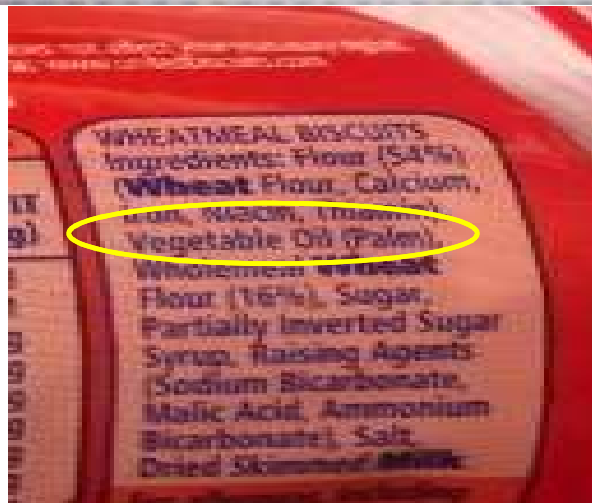
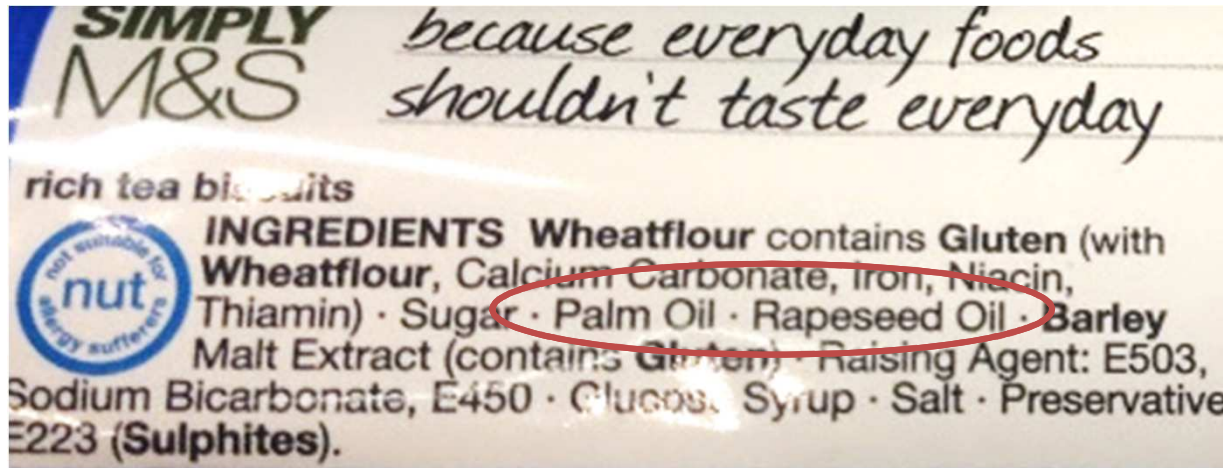
Wheat Flour, Sugar, Vegetable Oil, Raising Agents (Calcium Phosphate, Potassium Bicarbonate), Salt.

Our promise

We are happy to refund or replace any Tesco product which falls below the high standard you expect. Just ask any member of staff.



Ingredients: Wheat flour, water, stabiliser (glycerol), vegetable oil, raising agents (sodium bicarbonate, sodium acid pyrophosphate), emulsifier (mono and diglycerides of fatty acids), dextrose, salt, preservative (potassium sorbate). Packaged in a protective atmosphere.
CONTAINS WHEAT INGREDIENTS.





Can you find out what type of
vegetable oil
is present in processed foods?

*analytical method capable to identify oil species in
the vegetable oil blends?*

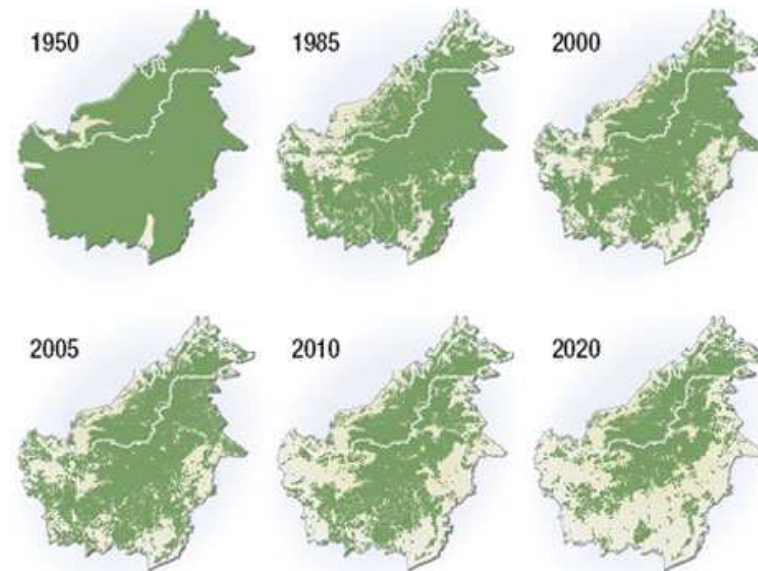


What is the issue with palm oil?

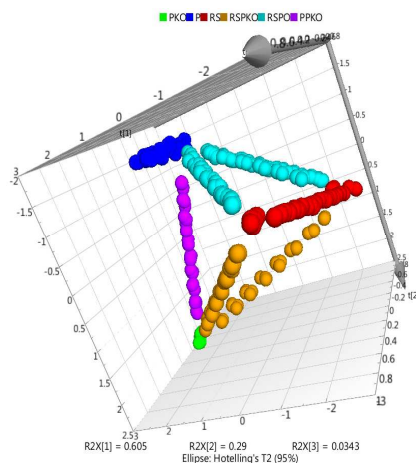
- sustainable production?
*production raised 500% during
the last 20 years*
- Fair trade / fair wages?
- Deforestation

In supermarkets, 50% of all baked goods, confectionery, spreads, cosmetics, cleaning agents, air fresheners etc.

the average first-world citizen consumes at least 10kg of palm oil each year!



Fusion of spectroscopy and chromatography

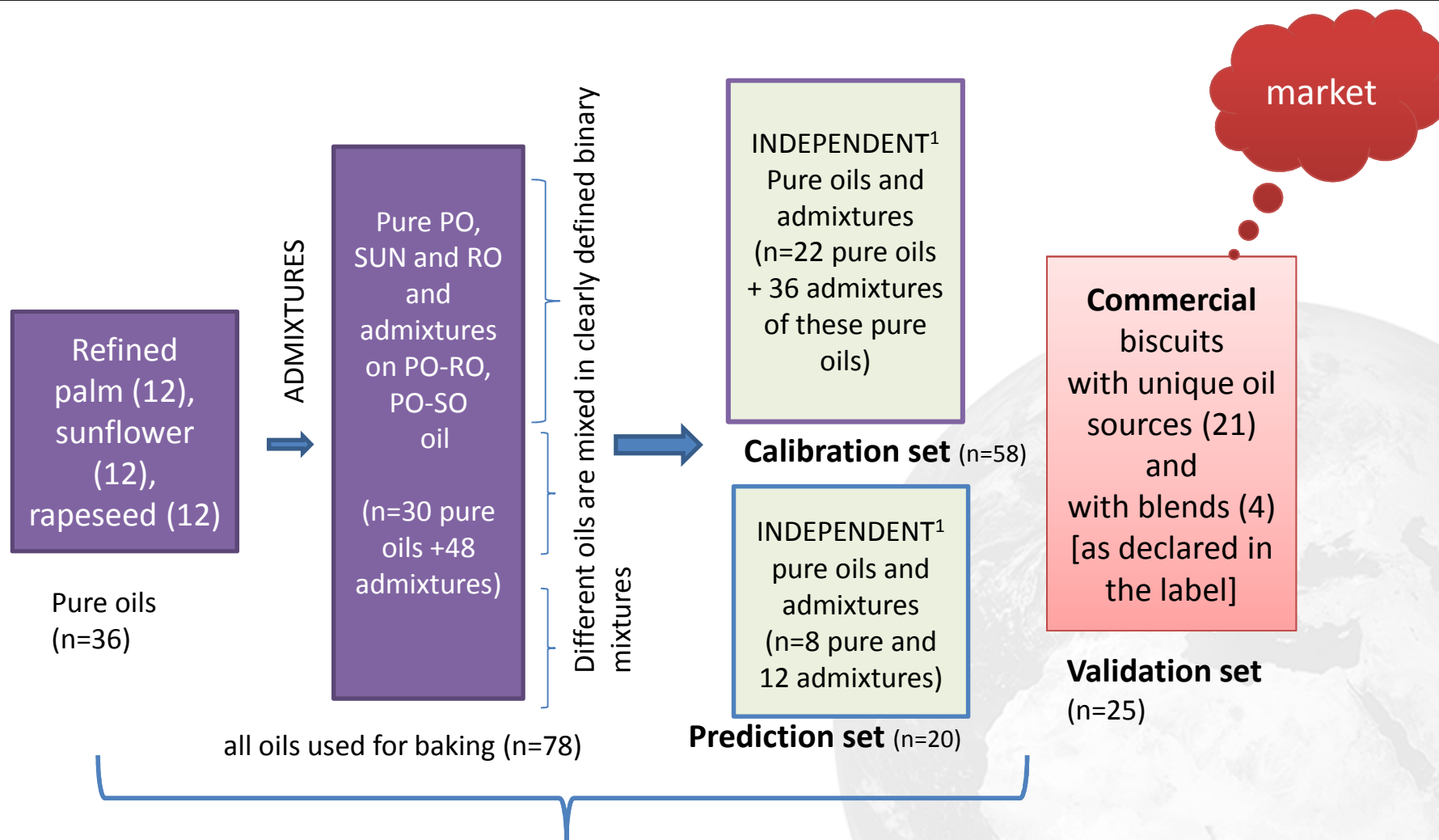


Fingerprinting

Staged procedure



Is to extract information about the whole of the sample product by analysing a wealth of variables that defines it which on their own they might not mean much but in systematically viewing them all together do supply a overview of the unique "character" (fingerprint) of the sample.





Queen's University
Belfast

Institute for Global
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IDENTIFICATION OF VEGETABLE OIL SPECIES IN BISCUITS



the use of vegetable oils in bakery products



A “crust” that has a “hard” oil like palm stearin

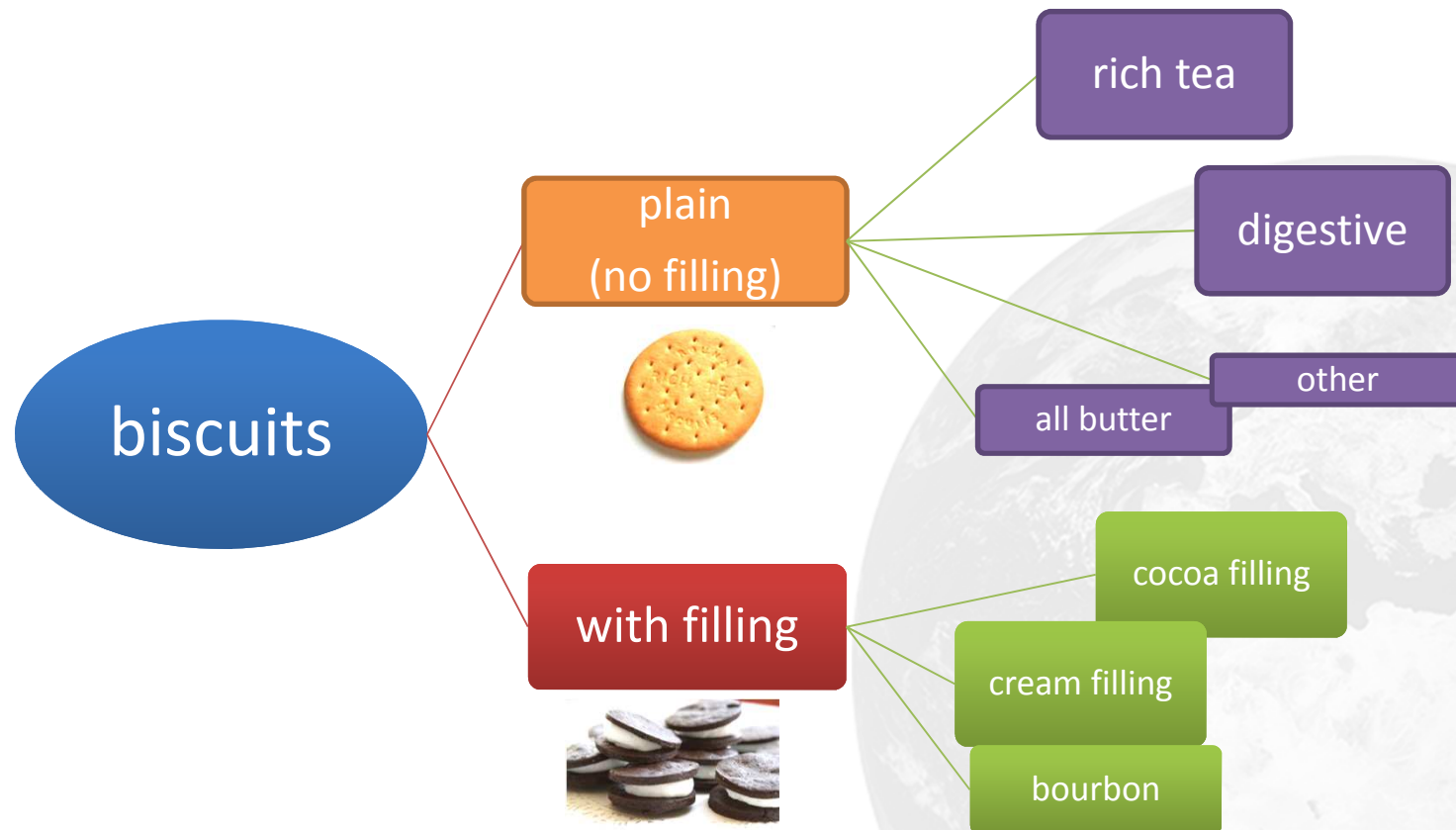
A “creamy” sauce that has a “soft” vegetable, fat, for example, palm olein, rapeseed oil or coconut oil



pastry Crust: Hard
fraction → Palm Stearin

filling: Soft fraction →
Palm Olein

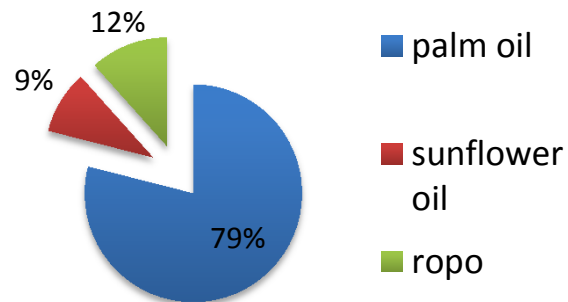
Bakery/pastry products





Market study / Industry intelligence

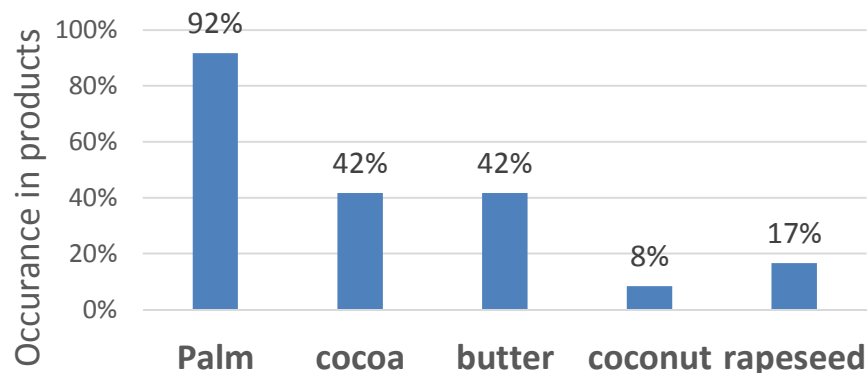
In biscuits without fillings



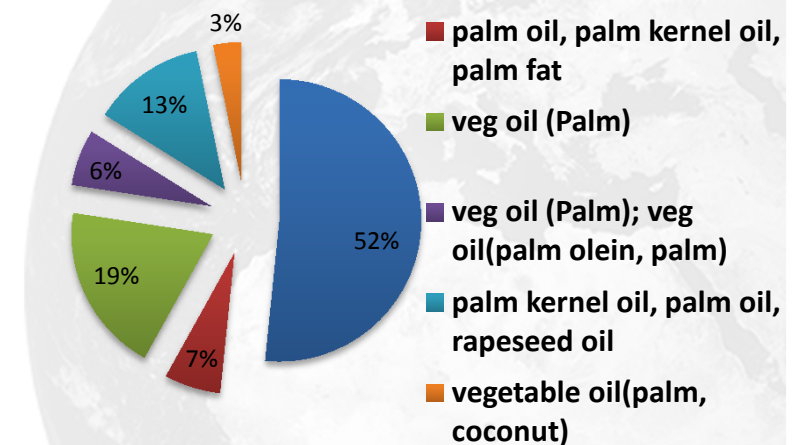
In biscuits with fillings..

Common fillings include chocolate, bourbon and white cream (vanilla).

Oil species applied in chocolate biscuits

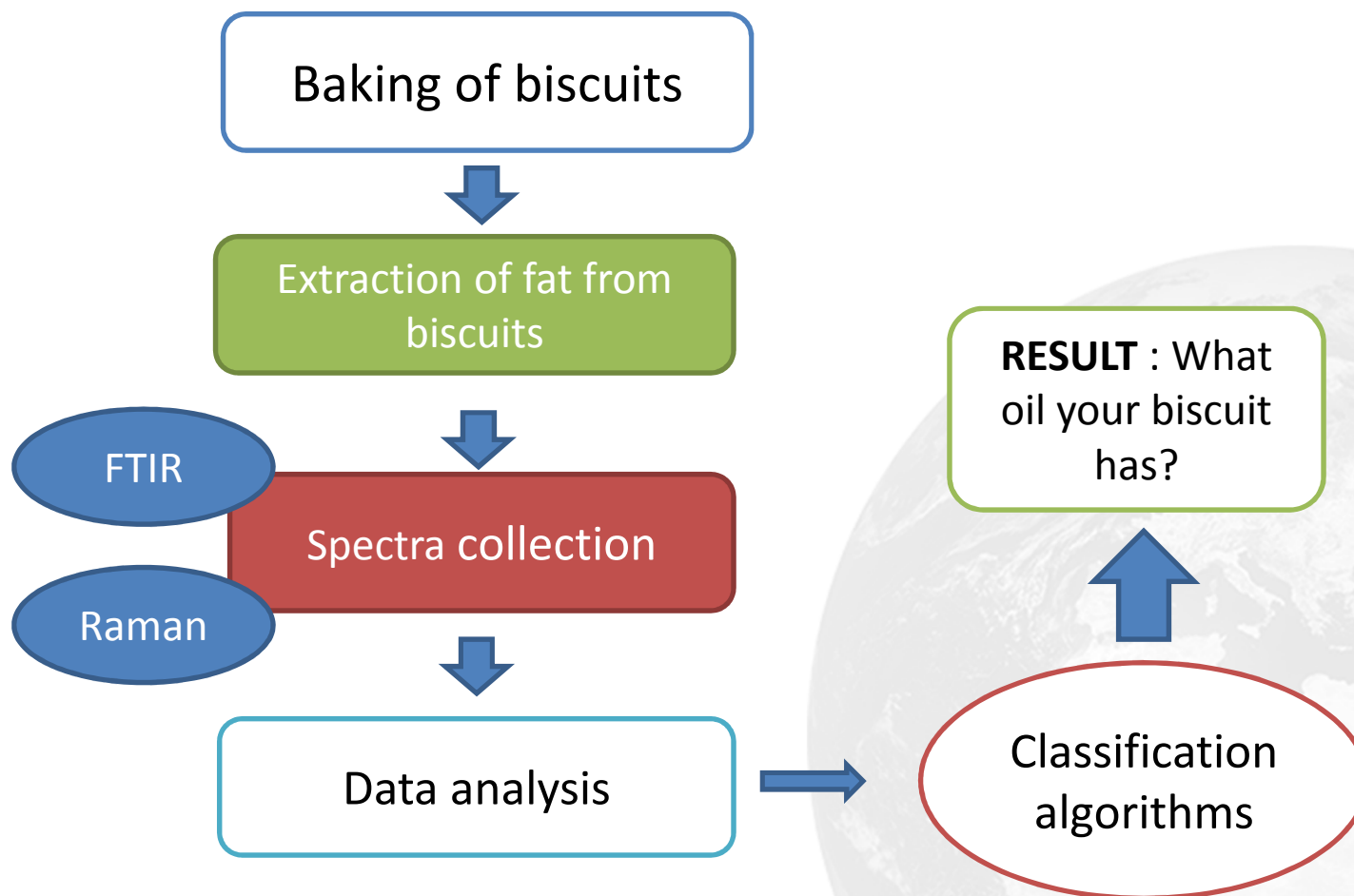


Cream fillings



Key features of the study

- **36 authentic vegetable oil samples**
 - 12 palm, 12 sunflower, 12 rapeseed oils
 - trusted sources from the industry
 - in house chemical analysis with official methods
- **48 admixtures of oils**
 - (ROPO, SOPO)
- **5 oil classes (PO, SO, ROPO, SOPO, RO)** trained with supervised discriminative algorithms
- **3+ layers of validation**





In-house baking



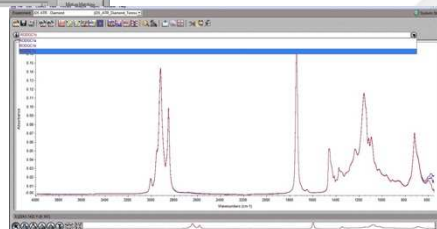
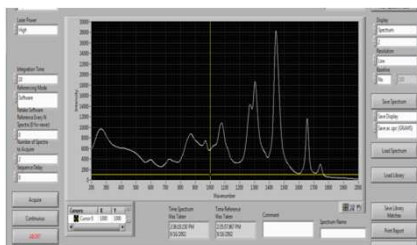


solvent extraction



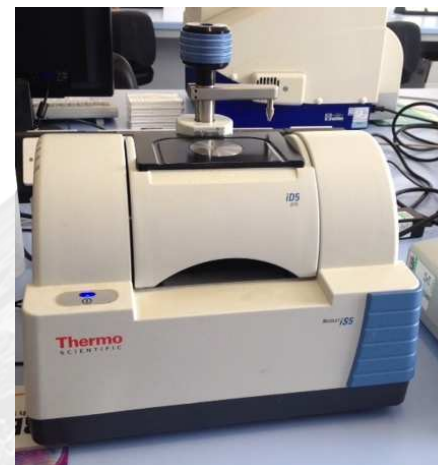
spectra acquisitions

raman

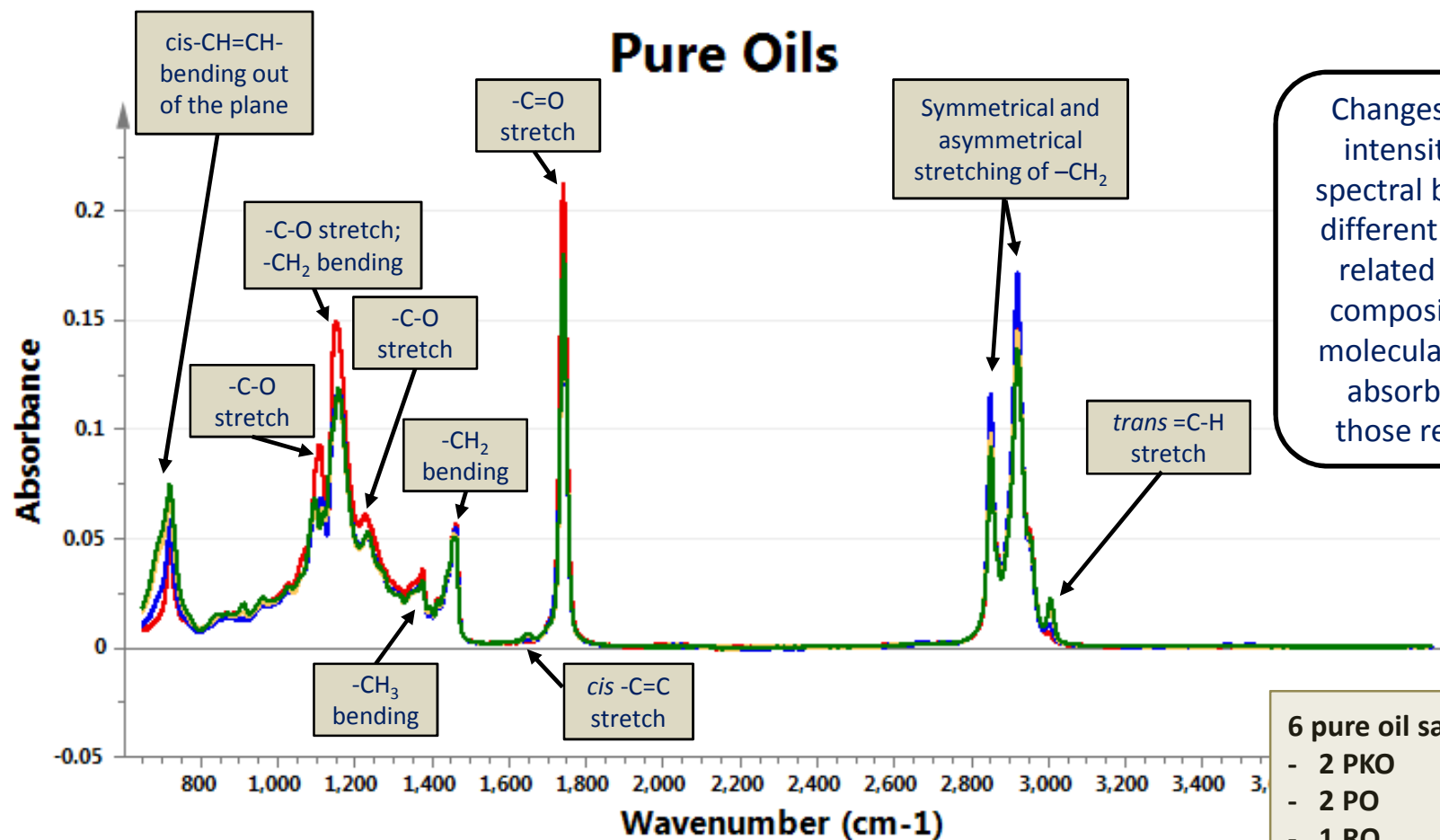


- 1064 nm laser frequency
- 200 - 2000 cm^{-1} range
- 10 cm^{-1} resolution

ftir



- 400 - 4000 cm^{-1} range
 - DTGS detector on d-ATR
- number of scans: 32
- resolution: 4.0



Changes in the intensities of spectral bands of different oils are related to the composition of molecular bonds absorbing at those regions.

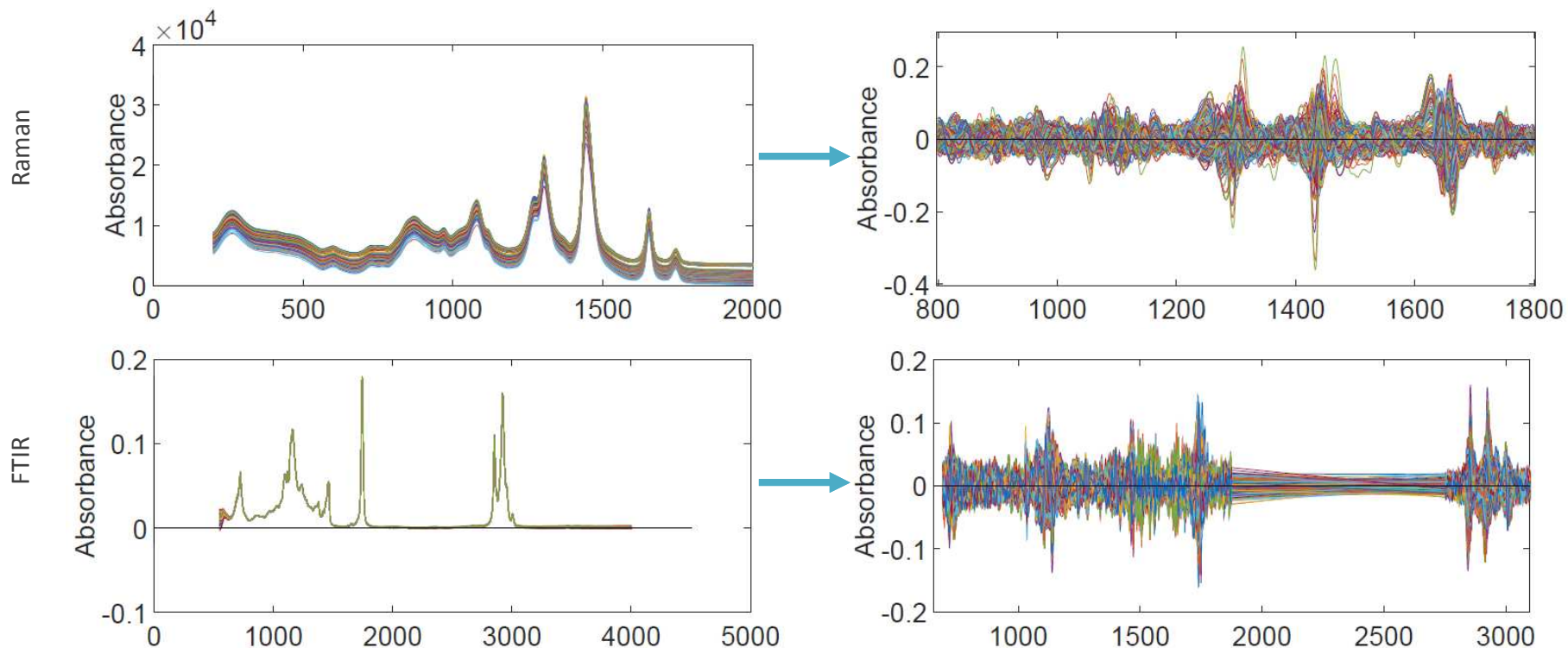
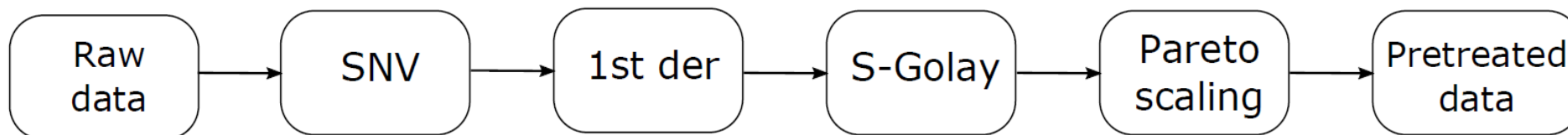
- 6 pure oil samples:
- 2 PKO
 - 2 PO
 - 1 RO
 - 1 SO

FTIR spectra on pure oils

PKO PO RO SO

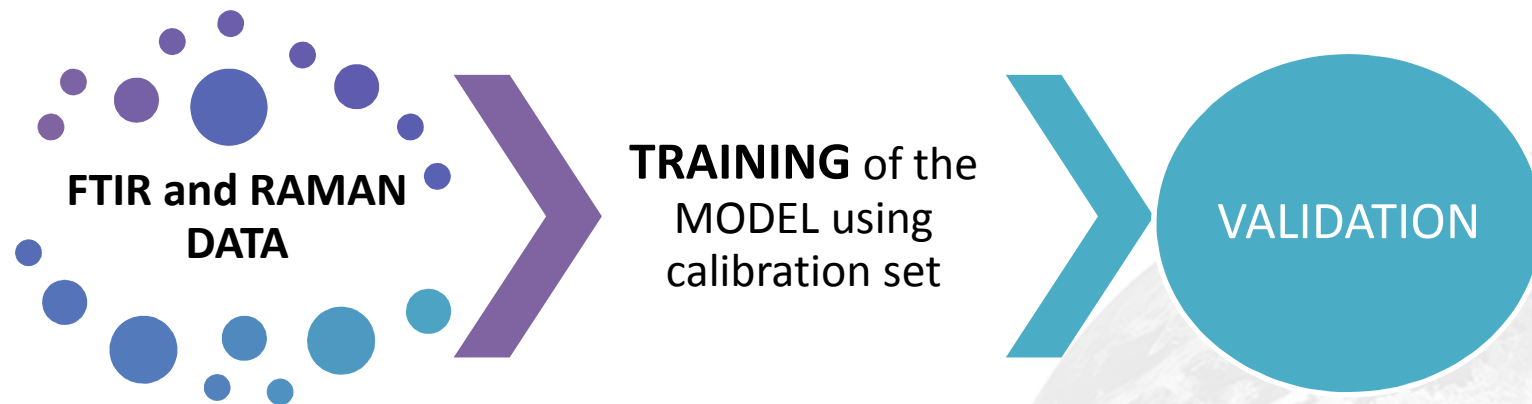
PKO: Palm Kernel Oil; PO: Palm oil; RO: Rapeseed oil; SO: Sunflower oil

Pre-processing steps





Model and class development and validation



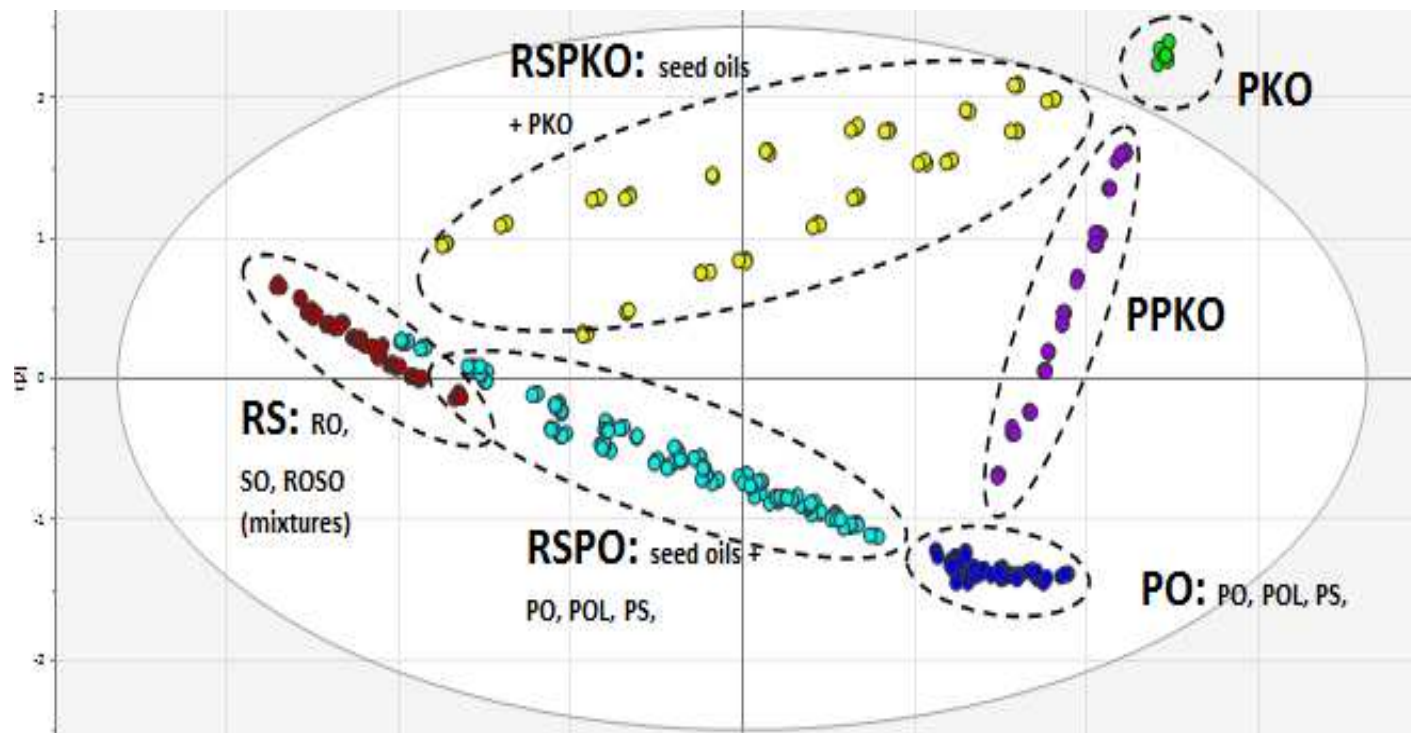
SIMCA

- Soft Class Model of Class Analogy
- Creates a PCA space for each class and determines DtModel

PLS-DA

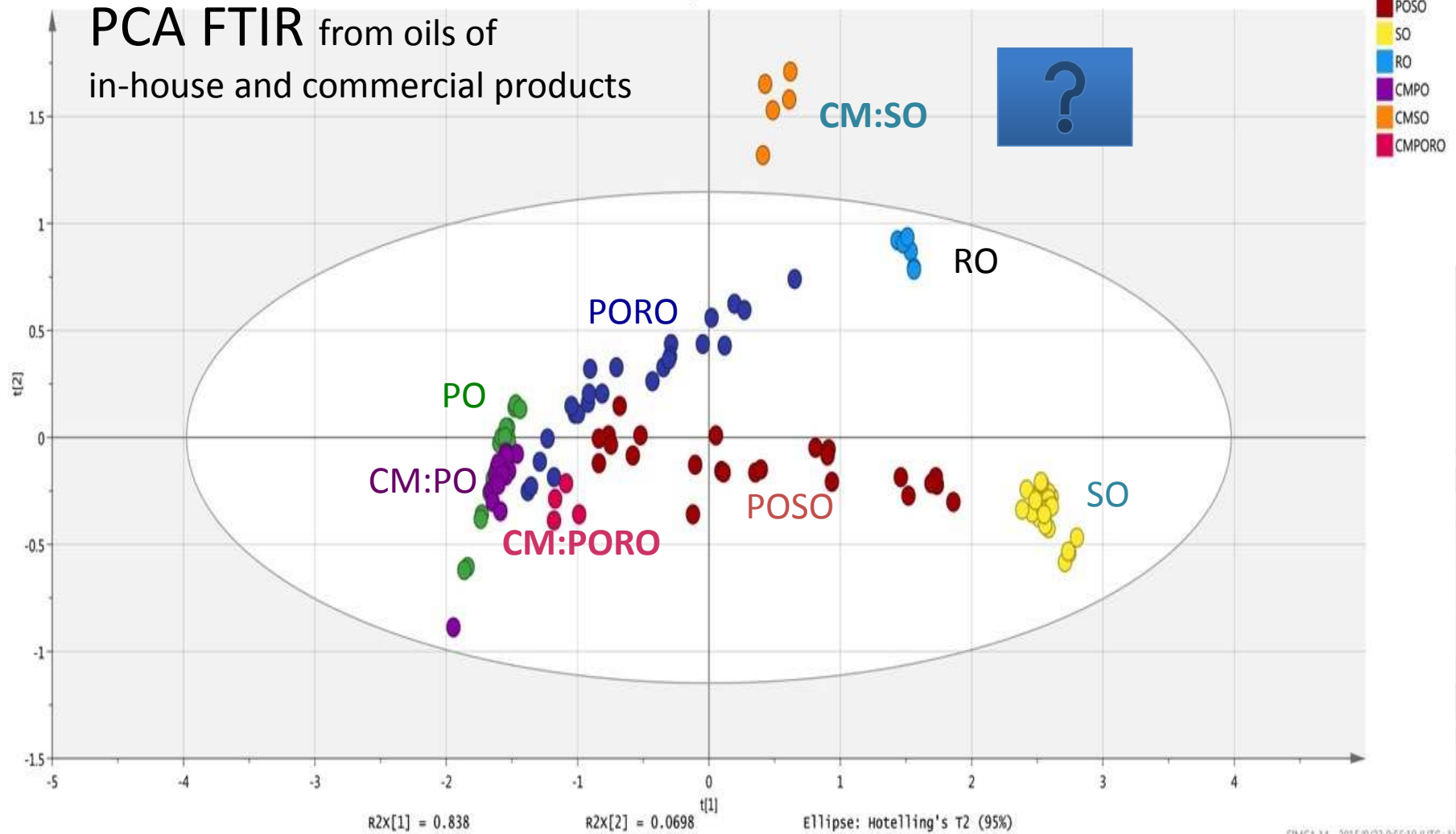
- Partial Least Square – discriminant analysis
- supervised classification

PCA scores plot of FTIR data of different vegetable oils





FTIR COMMERCIAL and in-house PCA.M9 (PCA-X)
Colored according to classes in M9



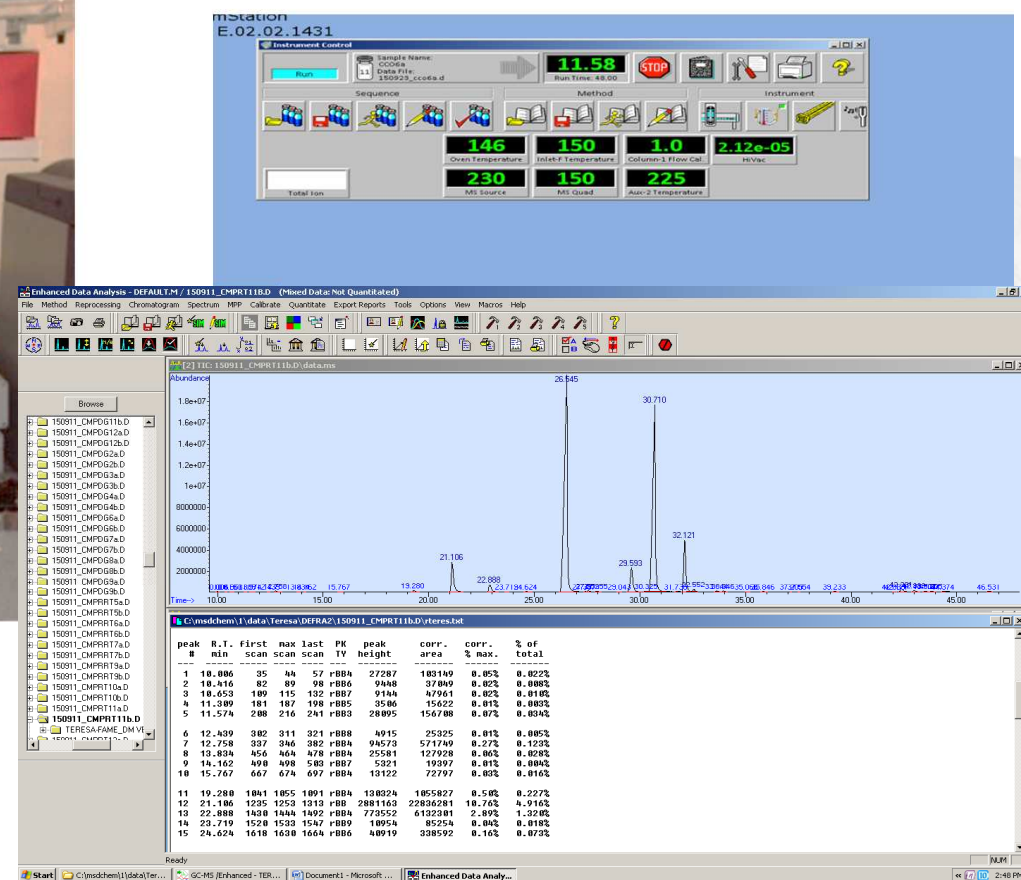


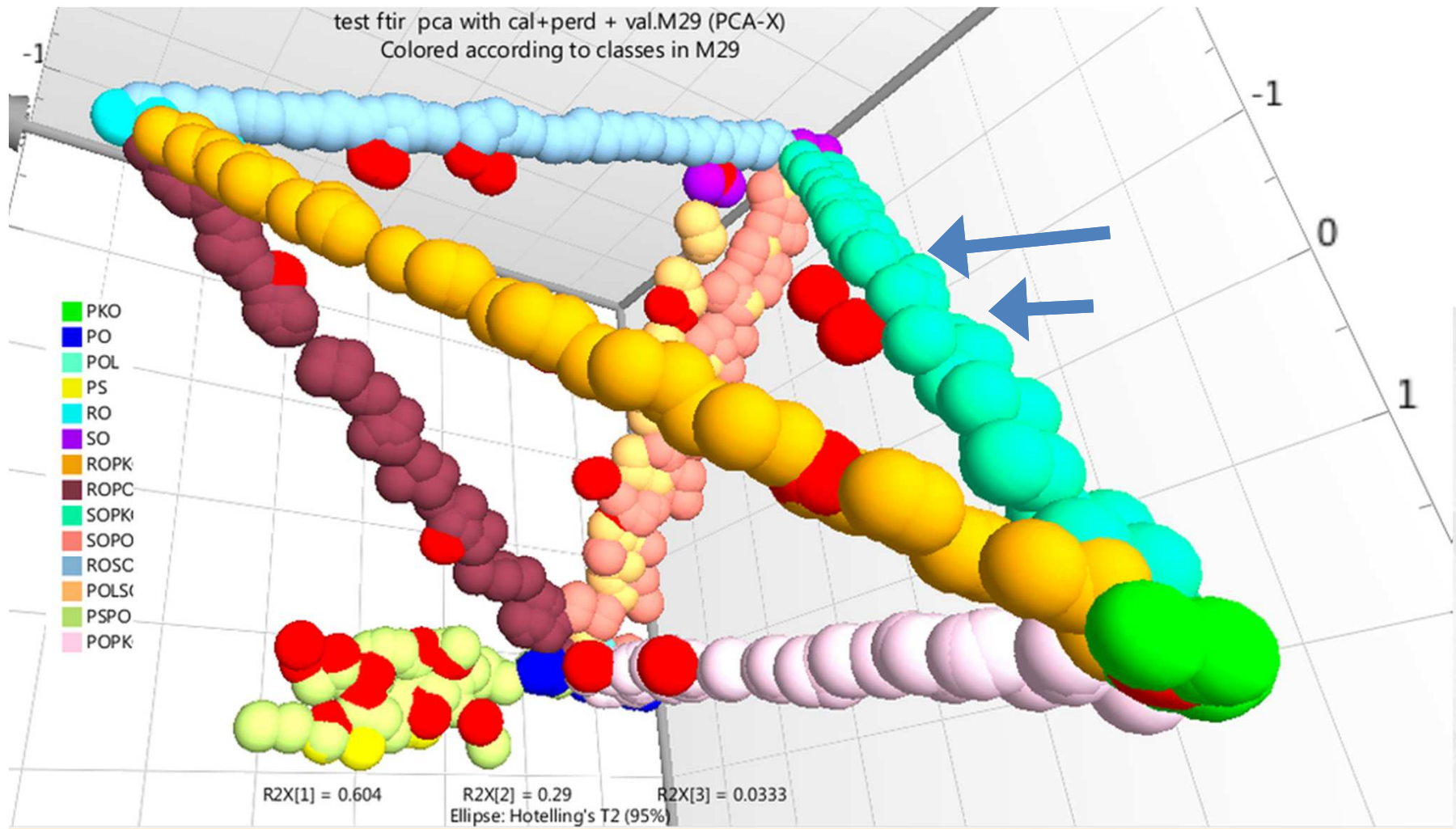
Classification results: for in-house samples

SIMCA and PLS-DA model performance on prediction dataset using Raman and FTIR (26 samples from in-house-baking biscuits for Raman and FTIR in separate)							
	TARGET GROUP	SENSITIVITY (%)		SPECIFICITY (%)		OVERALL CLASSIFIC RATE (%)	
		RAMAN	FTIR	RAMAN	FTIR	RAMAN	FTIR
SIMCA	PO	66.7	83.3	100	100	83.0	92.0
	PORO	66.7	83.3	100	100	83.0	92.0
	POSO	83.3	66.7	100	100	92.0	83.0
	SO	83.3	83.3	100	100	92.0	92.0
	RO	50.0	100.0	100	100	75.0	100
	TOTAL (%)	19/26 70.0	21/26 83.3	100	100	85.0	92.0
PLS-DA	PO	100	100	100	90.0	100	95.0
	PORO	100	100	100	90.0	100	95.0
	POSO	100	(a)33.3	100	100	100	66.7
	SO	100	100	100	90.0	100	95.0
	RO	100	100	100	91.7	100	95.8
	TOTAL (%)	26/26 100%	21/26 86.7%	100	92.3	100	90.0

for SIMCA we accept samples with $P_{conf} > 0.05$ and for PLD-DA with $P_{conf} > 0.5$; if no limits are applied. correct classification is at 100% at all cases

Gas Chromatography/Mass Spectroscopy





Fatty acids profiles

Oil species	OIL SOURCES	C14:0	C16:0	C18:0	C18:1c	C18:2c	C20:0	C22:0
PO	In-house biscuits	1.3 ± 0.1	44.9 ± 0.5	4.2 ± 0.1	36.9 ± 0.6	11.1 ± 0.4	0.3 ± 0.0	0.1 ± 0.0
	Commercial bisc.	1.3 ± 0.1	45.3 ± 2.0	4.1 ± 0.2	36.2 ± 1.5	11.0 ± 1.6	0.3 ± 0.0	0.1 ± 0.0
	Untreated oils	1.1 ± 0.1	43.4 ± 0.9	4.8 ± 0.2	34.8 ± 0.9	8.2 ± 0.4	0.4 ± 0.1	0.0 ± 0.0
SO	In-house bisc.	0.1 ± 0.0	7.1 ± 0.2	3.3 ± 0.2	28.6 ± 2.2	59.1 ± 2.2	0.1 ± 0.0	0.7 ± 0.0
	Commercial bisc.	0.1 ± 0.0	5.5 ± 1.3	2.9 ± 0.2	78.0 ± 2.5	11.2 ± 1.4	0.2 ± 0.0	0.8 ± 0.1
	Untreated oils	0.1 ± 0.0	6.1 ± 0.2	3.6 ± 0.2	26.8 ± 1.8	55.9 ± 1.9	0.1 ± 0.0	0.7 ± 0.0
RO	Untreated oils	0.0 ± 0.0	4.5 ± 0.2	1.7 ± 0.1	55.9 ± 2.3	17.5 ± 0.8	0.5 ± 0.0	0.3 ± 0.0
OO	Untreated oil (lit.)	0.0 ± 0.0	13.8 ± 6.2	2.7 ± 2.2	69.0 ± 14.0	12.2 ± 8.7	0.4 ± 0.4	0.1 ± 0.1



further challenge: to identify the type of oils used in confectionery products



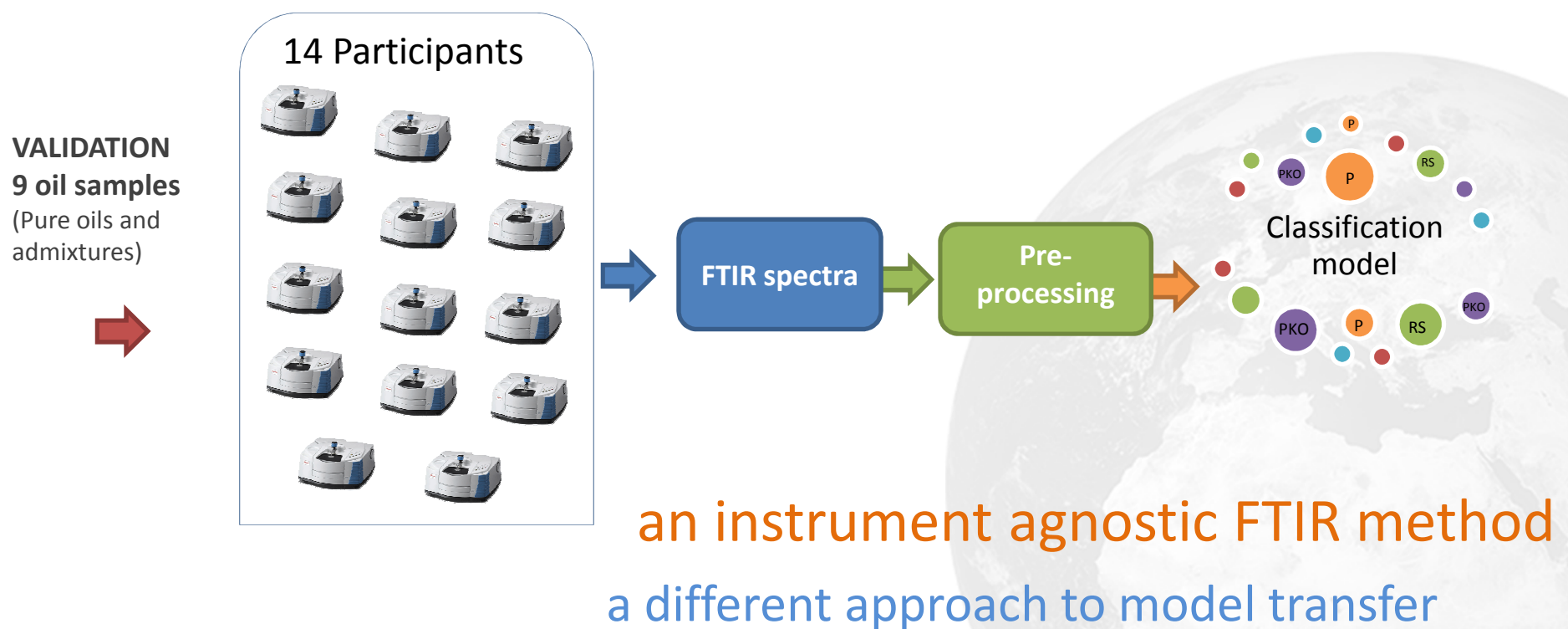
Fat extraction with
solvent (hexane, ethyl
acetate)

Analysis
(screening,
confirmation)

Palm components:

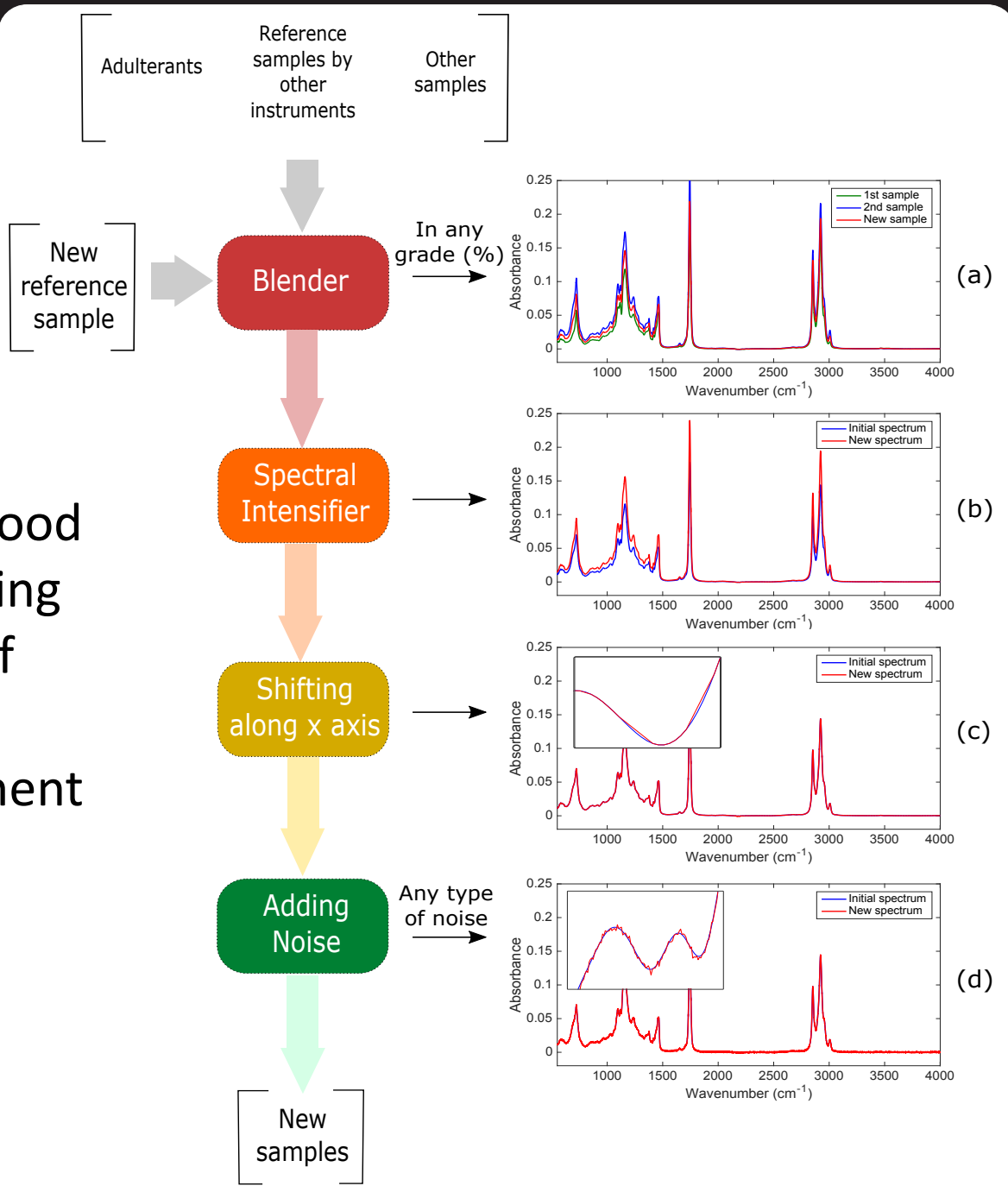
- Confectionary fats
- Cocoa butter replacers (CBR)
- Cocoa butter equivalents (CBE)

An interlaboratory trial with 14 participants having different brands of Fourier-transform infrared spectrometers for the identification of oil species in mixtures of oils

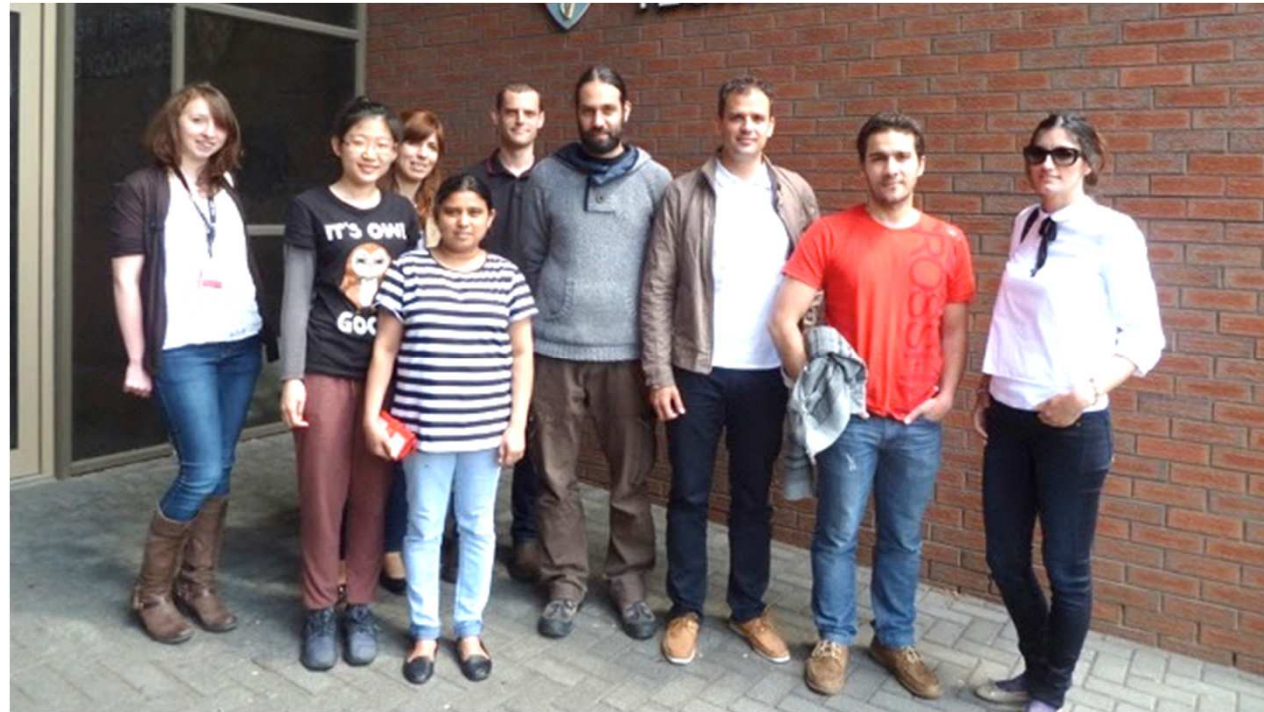




Data augmentation in food authenticity: synthesizing spectroscopic data of vegetable oils for performance enhancement



the
team



Acknowledgements for funding
most of the research shown today

