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Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

Riverside AD Limited

Riverside AD Facility
43 Willow Lane
Willow Lane Industrial Estate
Mitcham
Surrey
CR4 4NA

Variation application number

EPR/AB3307LK/V002

Permit number

EPR/AB3307LK

Riverside AD Facility Permit number EPR/AB3307LK

Introductory note

This introductory note does not form a part of the notice.

Under the Environmental Permitting (England & Wales) Regulations 2010 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

The changes introduced by this variation as a result of application by the operator are:

- Increase in annual waste throughput from 36,000 tonnes to 77,500 tonnes;
- · Addition of a new digester tank;
- Addition of a biogas upgrading plant with a new emission point to air (AD-EP3);
- Addition of a new combined heat and power (CHP) engine with a new emission point to air (AD-EP4); and
- Addition of ancillary equipment (propane storage tanks)

The Industrial Emissions Directive (IED) was transposed in England and Wales by the Environmental Permitting (England and Wales)(Amendment) Regulations 2013 on 27 February 2013. This variation implements the changes brought about by the IED for "existing facilities operating newly prescribed activities" and completes the transition of this facility from a waste operation to an IED Installation.

The facility is located within the Willow Lane Industrial Estate in Mitcham, Surrey at grid reference TQ 27569 67516. It is bound to the north by open woodland; to the south by a public open space; to the east by industrial units; to the west by the River Wandle. This is a multi-operator site, with site infrastructure shared with an adjacent thermophilic aerobic treatment (TAD) facility operated by Riverside Bio Limited.

The facility will process up to 77,500 tonnes per annum of pre-processed waste arising from the TAD facility via anaerobic digestion (AD). Pre-processed waste (which has undergone pasteurisation) from the adjacent TAD facility will be delivered to the digesters via a series of steel pipes. Waste will undergo digestion at 35°C for up to 60 days. Raw biogas drawn from the digesters will be upgraded to biomethane and injected into the gas grid. Excess biogas will be used to generate electricity from one CHP engine (1.2 MWth). Only one CHP engine will be operated at any one time on site.

The by-product from the AD process (whole digestate) will be pumped via a series of steel pipes to a holding tank at the adjacent TAD facility for separation into solid and liquid fractions and despatch off-site using tankers. This environmental permit does not authorise the spreading of digestate on land.

Main releases to air will be from the biogas upgrading plant, CHP engines and emergency flare. Biogas will be burnt in the emergency flare in the event of breakdown and/or maintenance of the biogas upgrading plant and CHP engines. Uncontaminated site surface water is discharged via two emission points SW1 and SW2 to the River Wandle.

There are two non-statutory sites (Bennett's Hole and the Upper River Wandle) within 200 metres of the facility. Assessment by the Environment Agency shows that emissions from the activities undertaken at the facility are unlikely to have a significant impact on the habitat sites.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit			
Description	Date	Comments	
Application EPR/AB3307LK received	Duly made 08/10/13	Application for an anaerobic digestion facility with combustion of biogas (EAWML 400548).	
Additional information received	31/03/14	Response to Schedule 5 notice on several aspects of the application.	
Additional information received	07/07/14	Confirmation from the Applicant in relation to noise impact.	
Additional information received	09/07/14	Confirmation from Applicant in relation to the upgrading of biogas to biomethane activity.	
Additional information received	16/07/14	Confirmation from Applicant in relation to monitoring levels of digestate within the digestion tank.	
Additional information received	21/08/14	Proposals from the Applicant regarding the upgrading of biogas to biomethane activity.	
Additional information received	26/08/14	Updated site plan showing the areas of shared responsibility.	
Additional information received	22/10/14	Confirmation from the applicant in relation to the acceptance of "zero contamination" of land.	
Draft Permit Documents made available for public consultation	24/10/14	Draft Permit Documents published on the Environment Agency website from 24/10/14 to 21/11/14.	
Permit determined	23/10/15	Permit issued to Riverside AD Limited.	
Application EPR/AB3307LK/V002 (variation and consolidation)	Duly made 20/01/16	Variation application to install a biogas upgrading plant and one digester tank and update the permit from a bespoke waste operation to an IED installation.	
Additional information received	12/02/16	Response to Schedule 5 notice on several aspects of the application.	
Additional information received	22/02/16	Revised site plan.	
Additional information received	26/02/16	Biogas upgrading plant maintenance procedures.	
Additional information received	02/03/16	Clarification of proposed secondary containment.	
Additional information received	08/03/16	Surface water monitoring procedure.	
Variation determined EPR/AB3307LK (Billing ref: WP3834RQ)	30/03/16	Varied and consolidated permit issued in modern condition format.	

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2010

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2010 varies and consolidates

Permit number

EPR/AB3307LK

Issued to

Riverside AD Limited ("the operator")

whose registered office is

10 Osier Way Mitcham Surrey CR4 4NF

company registration number 08371925

to operate a regulated facility at

Riverside AD Facility
43 Willow Lane
Willow Lane Industrial Estate
Mitcham
Surrey
CR4 4NA

to the extent set out in the schedules.

The notice shall take effect from 30/03/2016.

Name	Date
Rebecca Warren	30/03/2016

Authorised on behalf of the Environment Agency

Schedule 1

All conditions have been varied by the consolidated permit as a result of the application made by the operator.

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2010

Permit number

EPR/AB3307LK

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/AB3307LK/V002 authorising,

Riverside AD Limited ("the operator"),

whose registered office is

10 Osier Way Mitcham Surrey CR4 4NF

company registration number 08371925

to operate an installation at

Riverside AD Facility
43 Willow Lane
Willow Lane Industrial Estate
Mitcham
Surrey
CR4 4NA

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Rebecca Warren	30/03/2016

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
 - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.4 The operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 The operator shall:
 - (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
 - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities:
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
 - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

1.5 Multiple operator installations

1.5.1 Where the operator notifies the Environment Agency under condition 4.3.1 (a) or 4.3.1 (c), the operator shall also notify without delay the other operator of the installation of the same information.

2 Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").
- 2.1.2 Waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit. The area edged in red on the site plan represents the extent of the installation covered by the permit of the other operator of the installation.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
 - (a) it is of a type and quantity listed in schedule 2 table S2.2; and
 - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
 - (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

2.4 Improvement programme

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

2.5 Pre-operational conditions

2.5.1 The operations specified in schedule 1 table S1.4 shall not commence until the measures specified in that table have been completed.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1 and S3.2.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Odour

3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.

3.4 Noise and vibration

3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the

operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

3.4.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
 - (a) point source emissions specified in tables S3.1 and S3.2;
 - (b) process monitoring specified in table S3.3
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1 and S3.2 unless otherwise agreed in writing by the Environment Agency.

3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
 - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

- 4.1.1 All records required to be made by this permit shall:
 - (a) be legible;
 - (b) be made as soon as reasonably practicable;
 - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
 - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:
 - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
 - (b) the annual production/treatment data set out in schedule 4 table S4.2; and
 - (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
 - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
 - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
 - (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.
- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 (a)(i), or 4.3.1 (b)(i) where the information relates to the breach of a limit specified in the permit, shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (c) any change in the operator's name or address; and
- (d) any steps taken with a view to the dissolution of the operator.

In any other case:

- (e) the death of any of the named operators (where the operator consists of more than one named individual);
- (f) any change in the operator's name(s) or address(es); and
- (g) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:

- (a) the Environment Agency shall be notified at least 14 days before making the change; and
- (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

Schedule 1 – Operations

Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
A1	S5.4 A(1) (b) (i) Recovery or a mix of recovery and disposal of non hazardous waste with a capacity exceeding 100 tonnes per day involving biological treatment.	R3: Recycling/reclamation of organic substances which are not used as solvents	From receipt of waste through to digestion and recovery of by-products (digestate). Anaerobic digestion of waste in two tanks followed by use of biogas (combustion and/or upgrading to biomethane) produced from the process Waste types suitable for acceptance are limited to those specified in Table S2.2.
	Directly Associated Activity	<u> </u> 	
A2	Physical treatment for the purpose of recycling	R3: Recycling/reclamation of organic substances which are not used as solvents	Gas cleaning by biological or chemical scrubbing.
A3	Heat and electrical power supply	R1:Use principally as a fuel to generate energy	From the receipt of biogas produced at the on-site anaerobic digestion proces to combustion with the release of combustion gases. Combustion of biogas in two combined heat and power (CHP) engines with an aggregated thermal input of 2.4 MWth. Only one CHP engine can be operated at any one time.
A4	Emergency flare operation	D10: Incineration on land	From the receipt of biogas produced at the on-site anaerobic digestion proces to incineration with the release of combustion gases.

Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
			Use of one auxiliary flare required only during periods of breakdown or maintenance of the CHP engines and/or biogas upgrading plant.
A5	Gas upgrading	Upgrading of biogas to biomethane (including the removal of moisture and other substances such as carbon dioxide, hydrogen sulphide, VOCs) for injection into the National Grid.	From the receipt of biogas produced at the on-site anaerobic digestion process to injection into the National Grid. This includes return of off-specification biogas for combustion to the on-site CHP engines and /or emergency flare.
A6	Digestate handling	Transfer of whole digestate	From the receipt of wastes for anaerobic digestion from the adjacent facility to transfer of digestate from digesters back to the adjacent facility. Transfer of wastes and whole digestate shall be undertaken via pipes at this installation.
A7	Gas storage	Storage of biogas produced from on-site anaerobic digestion of permitted waste in roof space of digesters.	From the receipt of biogas produced at the on-site anaerobic digestion process to despatch for use within the facility.

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application EPR/AB3307LK/A001	Document reference CRM.1036.002.R.004 in response to section 3, Part B2 and sections 1, 3a and 3b, Part B4 of the application form	08/10/13
	Document reference CRM.1036.002.R.003 in response to section 7, Part B2 of the application form	
	Document reference CRM.1036.002.R.004 in response to section 6b, Part B2 of the application form	
	Appendix B – Process flow diagram; Drawings CRM.1036.002.D001 – D005; Drawing EDS-PR0104-003	

Table S1.2 Operating tec	hniques	
Additional information	Document reference CRM.1036.002.C.003.B – response to Schedule 5 notice regarding several aspects of the application (clarification of site baseline reference data, accident management plan, process monitoring plan, site surface system, secondary containment, operational techniques, odour management plan, technical competence, process description excluding reference to proposed waste types).	31/03/14
Additional information	Email confirmation from applicant in relation to monitoring levels of digestate within the digestion tank	16/07/14
Application EPR/AB3307LK/V002	Environmental Permit Variation Application Report CRM 1036 003 PE R 001 in response to section 3a – technical standards, Part C3 of the application form; Odour management plan.	20/01/16
Response to Schedule 5 Notice dated 28/01/16	Response to questions detailing accident management plan, operating techniques for biogas upgrading plant and storage of raw materials.	12/02/16
Response to Schedule 5 Notice dated 28/01/16	Revised site plan.	22/02/16
Additional information	Biogas upgrading plant maintenance procedures.	26/02/16
Additional information	Clarification of proposed secondary containment.	02/03/16
Additional information	RSBIOSHEMS-PP-V001 of SW monitoring procedure section for review prior to referencing SW1 and SW2 points.	08/03/16

Table S1.3 Improvement programme requirements			
Reference	Requirement	Date	
IP1	The operator shall carry out a monitoring study to verify the assumptions made in the application in relation to the releases of pollutants to air. The study shall include the monitoring of point source releases to air from the biogas upgrading plant emission point AD – EP3 during normal operation, having regard to the Environment Agency technical guidance M2 and to MCERTS standards. As a minimum, two separate monitoring campaigns in a year shall be completed (one monitoring survey six months following commissioning of the biogas upgrading plant). The pollutants to be monitored shall include: • total volatile organic compounds; and • hydrogen sulphide	31/03/17 or as otherwise agreed with the Environment Agency	
IP2	Following the completion of IP1, the operator shall undertake an environmental impact assessment of all point source releases to air, using the information obtained through the emissions monitoring. The environmental impact assessment report and all associated monitoring reports and assessments shall be submitted in writing to the Environment Agency for review. The environmental impact assessment shall, as a minimum, include: • reports showing details of the monitoring undertaken and the results obtained; • results of the assessment of long and short term impacts from	30/04/17 or as otherwise agreed with the Environment Agency	

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	the emissions in accordance with Environment Agency Guidance on Air Quality Risk Assessment; and	
	a completed H1 assessment software tool If the H1 assessment shows potential long or short term impacts from the emissions, the operator shall propose an action plan to reduce the impacts of the substances identified.	

Reference	Operation	Pre-operational measures
1	New digester tank	The operator shall ensure that a review of the design, method of construction and integrity of the proposed site secondary containment is carried out by an independent qualified structural engineer. The review shall compare the proposed secondary containment against the standards set out in the Environment Agency's draft technical guidance note for Anaerobic Digestion or an appropriate industry standard.
		The review shall include:
		 the physical condition of the secondary containment including the shear strength of the walls of the adjacent aerobic treatment building and the site bund;
		 the suitability of the adjacent aerobic treatment building for providing containment when subjected to the dynamic and static loads caused by catastrophic tank failure;
		- any work required to ensure compliance with an appropriate industry standard; and
		- a preventative maintenance and inspection regime
		A written report of the review shall be submitted to the Environment Agency detailing the review's findings and recommendations. Remedial action shall be taken to ensure that the proposed secondary containment meets the standards set out in the draft technical guidance document, or other appropriate industry standard and implement the maintenance and inspection regime.
		The new digester tank shall not be commissioned or used for site operations unless the Environment Agency has given prior written permission under this condition.

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels		
Raw materials and fuel description	Specification	
Fuel oil	Sulphur content not exceeding 0.1% by mass.	

d waste types and quantities for anaerobic digestion			
Annual throughput shall not exceed 77,500 tonnes.			
Only wastes which have been processed at the adjacent biological treatment facility (operated by Riverside Bio Limited) shall be accepted for processing at the AD facility. No other waste shall be received for processing at the AD facility.			
Wastes having any of the following characteristics shall not be accepted at the facility:			
 consisting solely or mainly of dusts, powders or loose fibres 			
hazardous wastes			
Description			
Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use			
wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)			
sludges from physico/chemical treatment other than those containing dangerous substances (biodegradable waste only)			
wastes from aerobic treatment of solid wastes			
waste from the aerobic treatment of source-segregated biodegradable waste			

Schedule 3 – Emissions and monitoring

Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
AD – EP1 on site plan in Schedule 7	CHP engine 1 [note 1]	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	500 mg/m ³	Hourly average	Annual	BS EN 14792
		Sulphur dioxide	350 mg/m ³			BS EN 14791
		Carbon monoxide	1400 mg/m ³			BS EN 15058
		Total VOCs	1000 mg/m ³			BS EN 12619:2013
AD – EP2 on site plan in Schedule 7	Emergency flare [note 2]	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	150 mg/m ³	Hourly average	[note 3]	BS EN 14792
		Carbon monoxide	50 mg/m ³			BS EN 15058
		Total VOCs	10 mg/m ³			BS EN 12619:2013
AD – EP3 on site plan in Schedule 7	Biogas upgrading plant	No parameter set [note 4]	No limit set [note 4]			
AD – EP4 on site plan in Schedule 7	CHP engine 2 [note 1]	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	500 mg/m ³	Hourly average	Annual	BS EN 14792
		Sulphur dioxide	350 mg/m ³			BS EN 14791
		Carbon monoxide	1400 mg/m ³			BS EN 15058
		Total VOCs	1000 mg/m ³			BS EN 12619:2013
Pressure relief valves	Digesters tanks	No parameter set	No limit set		Record of operating hours	

Note 1 – These limits are based on normal operating conditions and load – temperature 0°C (273K); pressure: 101.3 kPa and oxygen: 5 per cent (dry gas). The measurement uncertainty specified in LFTGN08 v2 2010 shall apply.

Note 2 – These limits are based on normal operating conditions and load – temperature 0°C (273K);

pressure: 101.3 kPa and oxygen: 3 per cent (dry gas). The measurement uncertainty specified in LFTGN05 v2 2010 shall apply.

Note 3 – Monitoring to be undertaken in the event the emergency flare has been operational for more than 10 per cent of a year (876 hours). Record of operating hours to be submitted annually to the Environment Agency.

Note 4 - The setting of monitoring parameters and emission limits will be subject to the results from the completion of Improvement Programmes 1 and 2.

Table S3.2 Point source emissions to water (other than sewer) and land – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
SW1 and SW2 on site plan in schedule 7 emission to River Wandle via ditch system	Uncontaminated site surface water from non operational areas only	No parameter set	No limit set	Instantaneous (spot sample)	Weekly	Visual assessment – no visible oil or grease present

Table S3.3 Process monitoring requirements				
Emission point reference or source or description of point of measurement	Parameter	Monitoring frequency	Monitoring standard or method	Other specifications
Biogas from Digesters	Flow	Continuous	In accordance with EU weights and measures Regulations	In accordance with the Process Monitoring Plan.
Biogas from Digesters	Methane	Continuous	None specified	Gas monitors to be calibrated in accordance with manufacturer's recommendations
	Hydrogen sulphide	Continuous	None specified	
Digesters and storage tanks	Odour	Daily	Olfactory monitoring	Odour detection at the site boundary
Digester tanks and Leak Detection System	Integrity checks	Weekly	Visual assessment	

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data					
Parameter	Emission or monitoring point/reference	Reporting period	Period begins		
Emissions to air Parameters as required by condition 3.5.1	AD – EP1, AD – EP2, AD – EP3 ^[1] , AD – EP4	Every 12 months	1 January		
Process monitoring Parameters as required by condition 3.5.1	Digester tanks	Every 3 months	1 January		

Table S4.2 Annual production/treatment		
Parameter	Units	
Electricity generated	MWh	
Biomethane generated	tonnes or m ³	
Whole digestate generated	tonnes or m ³	

Table S4.3 Performance parameters				
Parameter	Frequency of assessment	Units		
Water usage	Annually	tonnes or m ³		
Energy usage	Annually	MWh		
Raw material usage	Annually	tonnes or m ³		
Emergency flare operation	Annually	hours		
CHP engine usage	Annually	hours		
CHP engine efficiency	Annually	%		
Biomethane injected to the grid	Annually	tonnes or m ³		

Table S4.4 Reporting forms				
Media/parameter	Reporting format	Date of form		
Air	Form air 1 or other form as agreed in writing by the Environment Agency	30/03/16		
Water usage	Form water usage 1 or other form as agreed in writing by the Environment Agency	30/03/16		
Energy usage	Form energy 1 or other form as agreed in writing by the Environment Agency	30/03/16		
Other performance indicators	Form performance 1 or other form as agreed in writing by the Environment Agency	30/03/16		
Waste returns	E-waste Return Form			

Schedule 5 - Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number

Name of operator

Location of Facility	
Time and date of the detection	
	iny malfunction, breakdown or failure of equipment or techniques, nce not controlled by an emission limit which has caused, is pollution
To be notified within 24 hours of o	detection
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

(b) Notification requirements for the breach of a limit		
To be notified within 24 hours of detection unless otherwise specified below		
Emission point reference/ source		
Parameter(s)		
Limit		
Measured value and uncertainty		
Date and time of monitoring		
Measures taken, or intended to be taken, to stop the emission		

Time periods for notification following	n detection of a b	preach of a limit	
Parameter	y detection of a b	JOGOT OF A IIITIL	Notification period
T didinotoi			Trouncation ponda
			I
(a) Natification requirements for the	ha dataatian af a		voo on vivon montal offest
(c) Notification requirements for the To be notified within 24 hours of the control of the contr		any significant adve	rse environmental effect
Description of where the effect on	letection		
the environment was detected			
Substances(s) detected			
Concentrations of substances detected			
Date of monitoring/sampling			
Any more accurate information on the		in do praotio	
notification under Part A.			
Measures taken, or intended to be taken, to prevent a recurrence of the incident			
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission			
The dates of any unauthorised emiss facility in the preceding 24 months.	sions from the		
Name*			
Post			
Post			
Post Signature			

^{*} authorised to sign on behalf of the operator

Schedule 6 - Interpretation

"accident" means an accident that may result in pollution.

"ADQP" means Anaerobic Digestion Quality Protocol

"anaerobic digestion" means a process of controlled decomposition of biodegradable materials under managed conditions where free oxygen is absent, at temperatures suitable for naturally occurring mesophilic or thermophilic anaerobes and facultative anaerobe bacteria species, which convert the inputs to a methanerich biogas and whole digestate.

"animal waste" means any waste consisting of animal matter that has not been processed into food for human consumption.

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"building" means a construction that has the objective of providing sheltering cover and minimising emissions of noise, particulate matter, odour and litter.

"digestate" means material resulting from an anaerobic digestion process.

"disposal". Means any of the operations provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

"emissions to land" includes emissions to groundwater.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2010 No.675 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"impermeable surface" means a surface or pavement constructed and maintained to a standard sufficient to prevent the transmission of liquids beyond the pavement surface.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

"Industry Standard Protocol" means "A standardised protocol for the monitoring of bioaerosols at open composting facilities" published by the Association for Organics Recycling and developed in conjunction with the Environment Agency.

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"pests" means Birds, Vermin and Insects.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"recovery" means any of the operations provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"sealed drainage system" in relation to an impermeable surface, means a drainage system with impermeable components which does not leak and which will ensure that:

- no liquids will run off the surface otherwise than via the system
- all liquids entering the system are collected in a sealed sump, except where liquids may be lawfully discharged to foul sewer.

"treated wood" means any wood that has been chemically treated (e.g. to enhance or alter the performance of the original wood). Treatments may include penetrating oils, tar oil preservatives, water-borne preservatives, organic-based preservatives, boron and organo-metallic based preservatives, boron and halogenated flame retardants and surface treatments (including paint and venner).

"Waste code" means the six digit code referable to a type of waste in accordance with the List of Wastes (England)Regulations 2005, or List of Wastes (Wales) Regulations 2005, as appropriate, and in relation to hazardous waste, includes the asterisk.

"Waste Framework Directive" or "WFD" means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste.

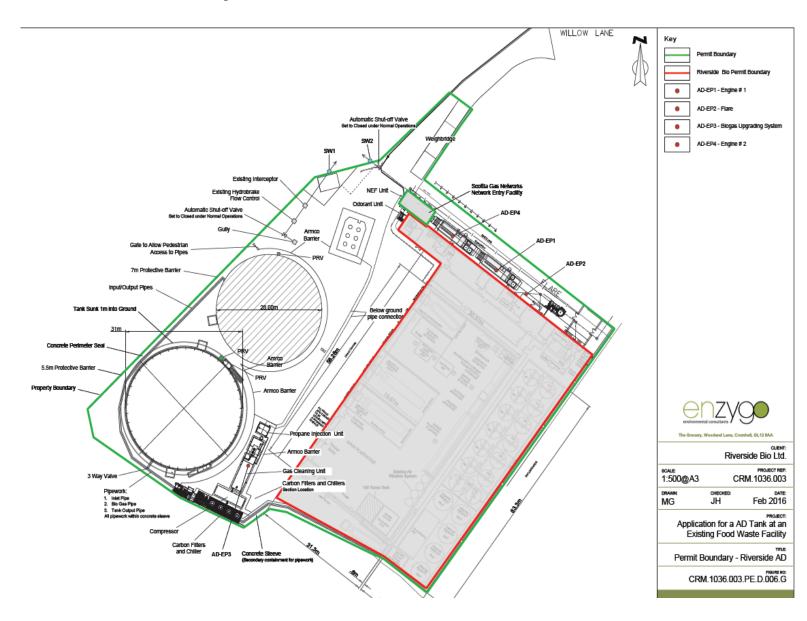
"year" means calendar year ending 31 December.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid fuels, 3% or 5% for gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

Schedule 7 – Site plan



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END OF PERMIT