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Permit with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

Biffa Waste Services Limited

Eye Composting Facility
Eye Landfill
Eye
Peterborough
Cambridgeshire
PE6 7TH

Permit number

EPR/AP3433WD

Eye Composting Facility Permit number EPR/AP3433WD

Introductory note

This introductory note does not form a part of the permit

The main features of the permit are as follows:

This permit authorises the recovery or a mix of recovery and disposal of non-hazardous waste at a facility with a capacity exceeding 75 tonnes per day by biological treatment under Schedule 1 S5.4 A(1) (b) (i) of the Environmental Permitting (England and Wales)(Amendment) Regulations 2013.

The Eye Composting Facility is located adjacent to Eye Landfill, Peterborough (TF 23380 01470) and approximately 900 m Southeast of the Village of Eye and 1.4 km East of Peterborough. The nearest residential receptor to the facility is Tanholt Farm, located approximately 216 m north east from the site boundary. There are a number of Sites of Special Scientific Interest, Local Nature Reserves, Special Areas of Conservation, Special Protection Areas and RAMSAR sites within relevant distance of the facility.

The composting facility will operate as a partial in-vessel composting facility and a partial open windrow composting facility. The facility will process a mix of food wastes, animal wastes and green wastes to generate PAS 100 compliant compost. The maximum annual tonnage of waste accepted at the facility will not exceed 24,000 tonnes, with no more than 10 tonnes per day of animal carcases or animal wastes to be accepted at the site for composting.

The initial treatment process will be undertaken within a building operated under negative pressure and includes stockpiling, screening (using an electric powered static shredder located within the site's building) and blending before the material is loaded into IVC containers. Once loaded, the IVC containers will be moved outside where the compost will undergo stage one and stage two of the sanitisation process. This is the in-vessel component of the composting process.

The sanitised compost will then be moved to the maturation pad for open windrow composting for a period of 6 to 8 weeks. This is the open windrow component of the composting process. The open windrow compost will be turned every two weeks.

There will be 3 point source emissions to air, one from the biofilter connected to the site's building, one from the water scrubber/humidifier and biofilter which will be connected to stage one of the composting process and one from the water scrubber/humidifier and biofilter which will be connected to stage two of the sanitisation process.

Roof run-off will drain to a 1.2 m diameter pipe which will direct clean water for use in the wheel wash and dust suppression system. All additional roof water, surface water and leachate generated by the process will drain to an internal sump and leachate ponds where they will be recirculated and used within the composting process, or removed from the site for disposal.

The status log of the permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application EPR/AP3433WD/A001	Duly made 08/09/14	Application for a closed windrow composting facility.
Additional information received	23/01/15	Rrevised odour modelling.
Additional information received	13/02/15	Revised site condition report, revised odour modelling.
Permit determined EPR/AP3433WD (Billing Reference: AP3433WD)	25/03/15	Permit issued to Biffa Waste Services Limited.

End of introductory note

Permit

The Environmental Permitting (England and Wales) Regulations 2010

Permit number

EPR/AP3433WD

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2010

Biffa Waste Services Limited ("the operator"),

whose registered office is

Coronation Road Cressex High Wycombe Bucks HP12 3TZ

company registration number 00946107

to operate an installation at

Eye Composting Facility
Eye Landfill
Eye
Peterborough
Cambridgeshire
PE6 7TH

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Thomas Ruffell	25/03/2015

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
 - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.4 The operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 The operator shall:
 - (a) take appropriate measures to ensure that energy is used efficiently in the activities;
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.

1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
 - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities:
 - (b) maintain records of raw materials and water used in the activities;
 - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
 - (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
 - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").
- 2.1.2 Waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
 - (a) it is of a type and quantity listed in schedule 2 table S2.2; and
 - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
 - (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

2.4 Improvement programme

2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.

2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 table S3.1.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

3.3 Monitoring

- 3.3.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
 - (a) point source emissions specified in tables S3.1;
 - (b) process monitoring specified in table S3.2; and
 - (c) bioaerosols monitoring specified in table S3.3.
- 3.3.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.3.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.3.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.3.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1 and S3.2 unless otherwise agreed in writing by the Environment Agency.

3.4 Odour

3.4.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.

3.5 Noise and vibration

- 3.5.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.5.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
 - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
 - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

- 4.1.1 All records required to be made by this permit shall:
 - (a) be legible;
 - (b) be made as soon as reasonably practicable;
 - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
 - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and

- (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:
 - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
 - (b) the annual production / treatment data set out in schedule 4 table S4.2; and
 - (c) the performance parameters set out in schedule 4 table S4.2 using the forms specified in table S4.4 of that schedule.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
 - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
 - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
 - (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.
- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.
- 4.2.6 The operator shall submit to the Environment Agency a bi-annual report of the efficiency of the biofilters in the first year of compost operations. This shall include but not be limited to, the assessment of the efficiency to reduce odours, the summary of maintenance and any recommissioning planned or conducted, assessment of back pressure, venting and cracking. Thereafter the operator shall submit the report within one month of the end of each year, unless otherwise agreed in writing by the Environment Agency.

4.3 Notifications

- 4.3.1 In the event:
 - (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;

- (b) of a breach of any permit condition the operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 (a)(i) or 4.3.1 (b)(i) where the information relates to the breach of a limit specified in the permit shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
 - (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.4 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.
- 4.3.5 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.6 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (c) any change in the operator's name or address; and
- (d) any steps taken with a view to the dissolution of the operator.

In any other case:

- (e) the death of any of the named operators (where the operator consists of more than one named individual);
- (f) any change in the operator's name(s) or address(es); and
- (g) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.

4.4 Interpretation

4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.

4.4.2	In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

Schedule 1 – Operations

Table S1.1 activities			
Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types	
S5.4 A(1) (b) (i)	Recovery or a mix of recovery and disposal of non-hazardous waste with a capacity exceeding 75 tonnes per day by biological treatment.	Composting of permitted wastes under aerobic conditions in closed composting reactors or in closed vessels/buildings fitted with appropriate odour abatement.	
	R3: Recycling/reclamation of organic substances which are not used as solvents R13: Storage of wastes prior to composting	Animal carcases and/or animal wastes shall be limited to 10 tonnes per day.	
		Secure storage of wastes listed in table S2.2.	
		From receipt of permitted waste through to composting and recovery of by-products.	
		Physical treatment, composting and maturation of the types of wastes listed in table S2.2.	
		Storage and pre-treatment of permitted wastes prior to composting in an enclosed building and on an impermeable surface including screening and shredding.	
		- Any processed compost not meeting the requirements of the Animal By-Product (Enforcement) (England) Regulations 2013 will be returned to an enclosed building and on an impermeable surface for recommencement of treatment to meet the requirements of the Regulations.	
Directly Associated Acti	vity		
Raw material storage	Storage of raw materials including hydraulic oil, engine oil and gear box oil.	From the receipt of raw materials to despatch for use within the facility.	
Compost storage	Storage of processed compost	From the receipt of processed compost produced at the facility until despatch off site. All processed compost will be stored on the maturation pad until confirmed as PAS 100 compliant.	
Process water collection	Collection, storage and reuse of	Compost leachate produced at the	

Table S1.1 activities		
Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types
and storage	compost liquor/leachate.	facility to the point of despatch off site for recovery or disposal.
Surface water collection and storage	Collection and storage of uncontaminated roof and site surface water.	From the collection of uncontaminated roof and site surface water from non operational areas only for use within the facility.

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application EPR/AP3433WD/A001	Sections 1.2, 1.4, 1.6 and 1.8 of the application document in response to section 5a – technical standards, Part B3 of the application form	17/07/2014
	In Process Controls - Waste Acceptance (all parts) In Process Controls - IVC Process (all parts)	
	Best Available Techniques Assessment – Waste Storage and Processing	
	Control Measures for Energy Efficiency, Energy Performance, Basic Energy Requirements Energy Efficiency Plan	
	Raw Materials (all parts)	
	Monitoring (all parts)	
	Accidents and their consequences – Table 2: Risk Assessment	
	Site Closure Plan	
	Dust Mitigation (all parts)	
	Odour Management Plan (all parts) Report Reference CE-EC0596-RP05, dated October 2014	23/01/15
	Odour Impact Assessment of IVC, Biofilters and Open Windrows Report Reference: CE-EC-0596-RP06 Rev A, dated February 2015	19/02/15

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
IC1	The operator shall undertake odour unit sampling at or close to the nearest site receptor (Tanholt Farm) for the purpose of verifying the odour modelling undertaken for the permit application.	3 months post successful commissioning
	If the odour unit modelling indicates that odour exceeds 1.5 odour units, the operator shall revise the odour abatement at the site and shall submit	

Table S1.3 Improvement programme requirements		
Reference	Requirement	Date
	a report to the Environment Agency for approval which includes the following:	
	 Review of the effectiveness of the biofilters; 	
	Review of waste inputs;	
	Review of the operational techniques;	
	 Actions to be taken to improve the odour abatement system to ensure odour units are at 1.5 or lower, including timeframes by which any proposed works will be undertaken; and 	
	 Proposals for additional odour monitoring to be undertaken to ensure any improvements carried out at the site are successful at controlling odour. 	
	The operator shall implement any agreed actions within the timeframes agreed with the Agency.	
IC2	The operator shall review and submit an updated odour management plan to the Agency for approval.	6 months post successful
	The review is to detail the effectiveness of the odour management plan provided within the application and shall contain proposals for any additional management techniques to be employed at the site to ensure compliance with Environment Agency Horizontal Guidance H4 - Odour Management.	commissioning
	The operator shall implement any agreed management techniques within the timeframes agreed with the Agency.	

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description Specification	
Hydraulic oil	
Engine oil	
Gear box oil	

Table S2.2 Waste types and quantities for closed vessel composting

Maximum Quantities

The total quantity of waste accepted at the site shall not exceed 24,000 tonnes a year.

The total quantity of animal carcases and animal waste shall not exceed 10 tonnes per day.

Exclusions

Wastes having any of the following characteristics shall not be accepted:

- · Consisting solely or mainly of dusts (except sawdust), powders or loose fibres;
- wastes containing treated wood, wood-preserving agents or other biocides, persistent organic pollutants, Japanese Knotweed;
- Hazardous wastes

Waste Code	Description
02	Wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing, food preparation and processing
02 01	wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing
02 01 02	animal-tissue waste
02 01 03	plant-tissue waste
02 01 06	animal faeces, urine and manure (including spoiled straw) only
02 01 07	wastes from forestry (biodegradable only)
02 02	wastes from the preparation and processing of meat, fish and other foods of animal origin
02 02 02	animal-tissue waste
02 02 03	materials unsuitable for consumption or processing
02 03	wastes from fruit, vegetables, cereals, edible oils, cocoa, coffee, tea and tobacco preparation and processing; conserve production; yeast and yeast extract production, molasses preparation and fermentation
02 03 04	materials unsuitable for consumption or processing (biodegradable only)
02 05	wastes from the dairy products industry
02 05 01	materials unsuitable for consumption or processing (biodegradable only)
02 06	wastes from the baking and confectionery industry
02 06 01	materials unsuitable for consumption or processing (biodegradable only)
02 07	wastes from the production of alcoholic and non-alcoholic beverages (except coffee, tea and cocoa)

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Maximum Quantities

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The total quantity of animal carcases and animal waste shall not exceed 10 tonnes per day.

Exclusions

Wastes having any of the following characteristics shall not be accepted:

- Consisting solely or mainly of dusts (except sawdust), powders or loose fibres;
- wastes containing treated wood, wood-preserving agents or other biocides, persistent organic pollutants, Japanese Knotweed;
- Hazardous wastes

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Waste Code	Description
02 07 02	wastes from spirits distillation (biodegradable only)
02 07 04	materials unsuitable for consumption or processing (biodegradable only)
03	Wastes from wood processing and the production of panels and furniture, pulp, paper and cardboard
03 01	wastes from wood processing and the production of panels and furniture
03 01 01	waste bark and cork
03 01 05	sawdust, shavings, cuttings, wood, particle board and veneer other than those mentioned in 03 01 04
03 03	wastes from pulp, paper and cardboard production and processing
03 03 01	waste bark and wood
03 03 10	fibre rejects, fibre-, filler- and coating-sludges from mechanical separation
04	Wastes from the leather, fur and textile industries
04	wastes from the leather and fur industry
04 01 01	fleshings and lime split waste
04 02	wastes from the textile industry
04 02 10	organic matter from natural products (un-dyed and untreated only)
04 02 21	wastes from unprocessed textile fibres – biodegradable materials only
15	Waste packaging, absorbents, wiping cloths, filter materials and protective clothing not otherwise specified
15 01	packaging (including separately collected municipal packaging waste)
15 01 01	paper and cardboard packaging (excluding veneers, plastic coatings or laminates)
15 01 03	wooden packaging
15 01 05	composite packaging (only biodegradable organic packaging)
15 01 09	textile packaging (made entirely from biodegradable fibres only)
17	Construction and demolition wastes (including excavated soil from contaminated sites)
17 02	wood, glass and plastic
17 02 01	wood
17 05	soil (including excavated soil from contaminated sites), stones and dredging spoil
17 05 06	dredging spoil other than those mentioned in 17 05 05 (from inland waters only)
19	Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and

Table S2.2 Waste types and quantities for closed vessel composting

Maximum Quantities

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The total quantity of animal carcases and animal waste shall not exceed 10 tonnes per day.

Exclusions

Wastes having any of the following characteristics shall not be accepted:

- Consisting solely or mainly of dusts (except sawdust), powders or loose fibres;
- wastes containing treated wood, wood-preserving agents or other biocides, persistent organic pollutants, Japanese Knotweed;
- Hazardous wastes

Waste Code	Description
	water for industrial use
19 02	Wastes from physico / chemical treatments of waste
19 02 03	premixed wastes composed of only non-hazardous wastes (waste types listed in this table only)
19 05	wastes from aerobic treatment of solid wastes
19 05 03	off-specification compost (from a composting process that accepts waste input types listed in this table)
19 06	wastes from anaerobic treatment of waste
19 06 04	digestate from anaerobic treatment of municipal waste (derived from source segregated municipal waste only)
19 06 06	digestate from anaerobic treatment of animal and vegetable waste
19 12	wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified
19 12 01	paper and cardboard (excluding veneers or plastic coatings)
19 12 07	wood other than that mentioned in 19 12 06
20	Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions
20 01	separately collected fractions (except 15 01)
20 01 01	paper and cardboard (excluding veneers, plastic coatings or laminates)
20 01 08	biodegradable kitchen and canteen waste
20 01 25	edible oil and fat
20 01 38	wood other than that mentioned in 20 01 37
20 02	garden and park wastes (including cemetery waste)
20 02 01	biodegradable waste
20 03	other municipal wastes
20 03 01	mixed municipal waste
20 03 02	waste from markets (biodegradable only)

Schedule 3 – Emissions and monitoring

Table S3.1 Point	source emiss	sions to air – e	emission limit	s and monito	ring requireme	nts
Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1, A2 and A3 on site plan CE- EC0596-DW05A - Final	Biofilter	No parameter set	No limit set			

Table S3.2 Pro	ocess monitoring requ	irements			
Monitoring point	Substance or parameter	Monitoring frequency	Monitoring method	Other specifications	
Internal for each enclosed	Temperature	Continuous	Thermocouple probe	None	
composting vessel	Moisture	As required	Moisture meter	None	
Internal for each windrow	Temperature	Weekly	Thermocouple probe	Monitoring equipment shall be available on-site and	
and for any sample of waste or compost	Moisture	As required	Moisture meter or moisture touch test	used as required to ensure compliance with this permit.	
Biofilters (A1, A2 and A3)	Temperature, moisture and thatching/compaction	As required	Thermocouple probe and moisture meter or touch test	Biofilters should be checked and maintained to ensure appropriate temperature and moisture content on a daily basis	
Water Scrubbers (A2 and A3)	pH, temperature and air flow	In accordance with manufacturer's recommendations.	None specified	Odour abatement system shall be regularly checked and maintained to ensure appropriate temperature and moisture content.	

Table S3.3 Bios	aerosol monito	ring requirements			
Location or description of point of measurement	Parameter	Bioaerosol threshold limits CFU m ⁻³	Monitoring frequency 1	Monitoring standard or method	Other specifications
At a minimum of three separate locations, as described in the Industry Standard	Gram- negative bacteria	300	Quarterly	In accordance with the Industry Standard Protocol, and, for gram-negative bacteria, together with the	As described in the Industry Standard Protocol, including all the additional data
Protocol	Total bacteria	1000		Environment Agency's "Guidance on the evaluation of bioaerosol risk assessments for composting requirements specified therein.	
	Aspergillus Fumigatus	500		facilities"	

Note 1 – The bioaerosol monitoring frequency given in Table S3.3 may be reduced to twice a year after the first year of operation if agreed in writing with the Environment Agency.

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring	g data	
Parameter	Reporting period	Period begins
Bioaerosol monitoring as required by condition 3.3.1(b)	Every 4 months or as agreed in writing by the Environment Agency	1 January, 1 May, 1 September
Biofilter efficiency Parameters as required by condition 4.2.6	Every 12 months	1 January

Table S4.2 Annual production/treatment	
Parameter	Units
Processed compost	tonnes

Table S4.3 Performance parameters		
Parameter	Frequency of assessment	Units
Water usage	Annually	tonnes
Energy usage	Annually	MWh
Total raw material used	Annually	tonnes

Table S4.4 Reporting for	ns
Media/parameter	Reporting format
Bioaerosol monitoring	As specified in the Industry Standard Protocol or other form as agreed in writing by the Environment Agency
Water usage	Form water usage 1 or other form as agreed in writing by the Environment Agency
Energy usage	Form energy 1 or other form as agreed in writing by the Environment Agency
Other performance indicators	Form performance 1 or other form as agreed in writing by the Environment Agency
Waste Returns	E-waste Returns Form

Schedule 5 - Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number

Name of operator	
Location of Facility	
Time and date of the detection	
	any malfunction, breakdown or failure of equipment or techniques, ince not controlled by an emission limit which has caused, is pollution
To be notified within 24 hours of	detection
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	
(b) Notification requirements for t	the breach of a limit
To be notified within 24 hours of	detection unless otherwise specified below
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	
Measures taken, or intended to be taken, to stop the emission	

Parameter	Notification period
(c) Notification requirements for the detection of any si	gnificant adverse environmental effect
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	
Part B – to be submitted as soon a	s practicable
Any more accurate information on the matters for	s practicable
Part B – to be submitted as soon as Any more accurate information on the matters for notification under Part A. Measures taken, or intended to be taken, to prevent a recurrence of the incident	s practicable
Any more accurate information on the matters for notification under Part A. Measures taken, or intended to be taken, to prevent	s practicable
Any more accurate information on the matters for notification under Part A. Measures taken, or intended to be taken, to prevent a recurrence of the incident Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment	s practicable
Any more accurate information on the matters for notification under Part A. Measures taken, or intended to be taken, to prevent a recurrence of the incident Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission The dates of any unauthorised emissions from the	s practicable
Any more accurate information on the matters for notification under Part A. Measures taken, or intended to be taken, to prevent a recurrence of the incident Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission The dates of any unauthorised emissions from the	s practicable
Any more accurate information on the matters for notification under Part A. Measures taken, or intended to be taken, to prevent a recurrence of the incident Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission The dates of any unauthorised emissions from the facility in the preceding 24 months.	s practicable
Any more accurate information on the matters for notification under Part A. Measures taken, or intended to be taken, to prevent a recurrence of the incident Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission The dates of any unauthorised emissions from the facility in the preceding 24 months.	s practicable

Time periods for notification following detection of a breach of a limit

^{*} authorised to sign on behalf of the operator

Schedule 6 – Interpretation

"accident" means an accident that may result in pollution.

"animal waste" means any waste consisting of animal matter that has not been processed into food for human consumption. This does include blood, feathers, uncooked butcher waste and any other animal waste that is not catering waste or former foodstuffs. This does not include faecal matter from animals (e.g. chicken litter or farmyard manure).

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"bioaerosol threshold limits" means the maximum acceptable bioaerosol concentrations at the nearest sensitive receptor, or at an equivalent distance downwind of the composting operations, which are attributable to the composting operations. The maximum acceptable concentrations are respectively 300, 1000 and 500 CFU m-3 for gram-negative bacteria, total bacteria and Aspergillus fumigatus.

"building" means a construction that has the objective of providing sheltering cover and minimising emissions of noise, particulate matter, odour and litter.

"compost" means solid particulate material that is the result of composting, which has been sanitised and stabilised, and which confers beneficial effects when added to soil, used as a component of growing media or used in another way in conjunction with plants.

"compostable plastics" means plastics that are certified to meet the standards of EN 13432, EN 14995 or equivalent.

"composting batch" means an identifiable quantity of material that progresses through the composting system and when fully processed has similar characteristics throughout. For composting systems that operate on a continuous or a plug-flow basis, batches will be taken to mean a series of "portions of production".

"composting" means the biological decomposition of organic materials, under conditions that are predominantly aerobic and that allow the development of thermophilic temperatures as a result of biologically produced heat and that result in compost.

"closed system" means a closed composting reactor or closed area (such as a building) in which waste is fully contained and efficient air management abatement systems are demonstrated. This may cover a wide range of technology and where necessary is in compliance with the Animal By-Products Regulations.

"disposal" means any of the operations provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

"emissions to land" includes emissions to groundwater.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2010 No.675 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"impermeable surface" means a surface or pavement constructed and maintained to a standard sufficient to prevent the transmission of liquids beyond the pavement surface.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions.

"Industry Standard Protocol" means "A standardised protocol for the monitoring of bioaerosols at open composting facilities" published by the Association for Organics Recycling and developed in conjunction with the Environment Agency.

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"pests" means Birds, Vermin and Insects.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"recovery" means any of the operations provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"sanitisation stage" means the actively managed and intensive stage of composting lasting for at least five days, characterised by high oxygen demand and temperatures of over 55 °C, during which biological processes, together with conditions in the composting mass, eradicate human and animal pathogens or reduce them to acceptably low levels.

"sealed drainage system" in relation to an impermeable surface, means a drainage system with impermeable components which does not leak and which will ensure that:

- (a) no liquid will run off the surface otherwise than via the system;
- (b) except where they may be lawfully be discharged to foul sewer, all liquids entering the system are collected in a sealed sump.

"stable, stabilised" means the degree of processing and biodegradation at which the rate of biological activity has slowed to an acceptably low and consistent level and will not significantly increase under favourable, altered conditions.

"stabilisation stage" means the stage of composting following sanitisation, during which biological conditions in the composting mass, give rise to compost that is nominally stable.

"Waste code" means the six digit code referable to a type of waste in accordance with the List of Wastes (England)Regulations 2005, or List of Wastes (Wales) Regulations 2005, as appropriate, and in relation to hazardous waste, includes the asterisk.

"Waste Framework Directive" or "WFD" means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste.

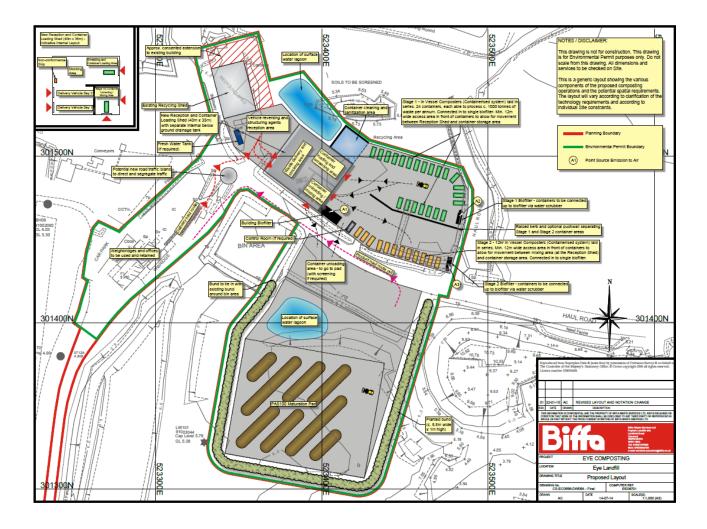
"year" means calendar year ending 31 December.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

Schedule 7 – Site plan



END OF PERMIT