

## Permit with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

Mr Mark Bates

Biogas Farm Poultry Unit Sleaford Moor Holdingham Sleaford NG34 8JG

Permit number EPR/ZP3830EU

# Biogas Farm Poultry Unit Permit number EPR/ZP3830EU

### Introductory note

#### This introductory note does not form a part of the permit

The main features of the permit are as follows.

Biogas Farm Poultry Unit is located at National Grid Reference 506937, 347804 - approximately 1 kilometre south east of the village of Leasingham and 1 kilometre north east of the town of Sleaford.

The installation is operated by Mr Mark Bates and comprises sixteen poultry houses, numbered 1 to 16, each housing a maximum of 39,600 broilers. The total capacity of the installation is 590,400 broiler places.

All houses are ventilated by high velocity roof fans with an emission point higher than 5.5 metres above ground level and an efflux speed no less than 11 metres per second. All houses also have gable end fans, although these are operated infrequently to maintain temperature, typically in the summer months.

At the start of the cycle the sheds are pre-warmed to 33°C using biomass boilers (one 199kW boiler per shed). The biomass boilers will use only virgin wood, straw or miscanthus as a fuel. This will never be mixed with, or replaced by, waste. Up to 590,400 day old birds are placed across the site, as birds grow temperature is gradually reduced and ventilation is increased. At 35 days a proportion of the birds are removed for slaughter, with the remaining birds being processed by around 41/42 days of age.

At the end of the growing cycle all birds are depleted off site with the buildings being dry cleaned before litter is removed. Spent litter is exported from site by approved contractors to one of three recovery routes: to supply the adjacent AD plant as a feed stock to generate power, exported off site for land spreading, or transported to either Thetford or Eye power station to be used for power regeneration.

Feed from a Universal Feed Assurance Scheme (UFAS) accredited mill is stored onsite in galvanised steel bins. Four diets are fed over the growing cycle with the protein and phosphorous content being reduced as the birds get older.

Carcasses are removed from the houses daily and are stored on-site in metal containers ready for collection twice weekly by a National Fallen Stock Scheme (NFSS) contractor. The carcasses are disposed of in accordance with the Animal By Products Regulation 2005.

All the buildings will have a link to below ground dirty water catchment tanks located to the front of the houses with a maximum storage capacity of 15,000 litres each (a total site capacity of 120,000 litres). Dirty water is directed to these via internal drainage points located within each of the buildings with all external waters being picked up via a series of open drains on the concrete apron and change over points. Under normal circumstances roof water run-off will discharge by means of a french

drain system which will discharge to the purpose built attenuation pond located at the north east corner of the site. During depletion and cleanout a valve located at the collection points is manually changed over and all surface water and shed washings discharge to the dirty water collection tanks.

There is one Site of Special Scientific Interest (SSSI) within 5km, one Local nature Reserve (LNR) and two Local Wildlife Sites (LWS) within 2km of the installation.

This permit implements the requirements of the EU Directive on Industrial Emissions.

The status log of the permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application EPR/ZP3830EU/A001	Duly made 03/03/14	Application for an intensive farming poultry installation permit.
Additional information received	02/06/14	Revised odour management plan received by email.
Permit EPR/ZP3830EU/A001 determined	31/07/14	Permit issued to Mr Mark Bates.

End of introductory note

### **Permit**

The Environmental Permitting (England and Wales) Regulations 2010

## Permit number EPR/ZP3830EU

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2010

Mr Mark Bates ("the operator"),

of

44 New Row Aisby Nr Grantham Lincolnshire NG32 3NE

to operate an installation at

Biogas Farm Poultry Unit Sleaford Moor Holdingham Sleaford NG34 8JG

to the extent authorised by and subject to the conditions of this permit.

Name	Date
M Bischer	31/07/14

Authorised on behalf of the Environment Agency

#### **Conditions**

#### 1 Management

#### 1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
  - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, nonconformances, closure and those drawn to the attention of the operator as a result of complaints; and
  - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

#### 1.2 Energy efficiency

- 1.2.1 The operator shall:
  - (a) take appropriate measures to ensure that energy is used efficiently in the activities;
  - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
  - (c) take any further appropriate measures identified by a review.

#### 1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
  - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
  - (b) maintain records of raw materials and water used in the activities;
  - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
  - (d) take any further appropriate measures identified by a review.

## 1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
  - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
  - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and

- (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.
- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

### 2 Operations

#### 2.1 Permitted activities

2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").

#### 2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

#### 2.3 Operating techniques

- 2.3.1 (a) The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
  - (b) If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 The operator shall maintain and implement a system to record the number of animal places and animal movements.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 The operator shall take appropriate measures in off-site disposal or recovery of solid manure or slurry to prevent, or where this is not practicable to minimise, pollution.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
  - (a) the nature of the process producing the waste;
  - (b) the composition of the waste;
  - (c) the handling requirements of the waste;
  - (d) the hazardous property associated with the waste, if applicable; and
  - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

#### 2.4 Pre-operational conditions

2.4.1 The operations specified in schedule 1 table S1.4 shall not commence until the measures specified in that table have been completed.

### 3 Emissions and monitoring

#### 3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination

#### 3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
  - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

#### 3.3 Odour

3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.

#### 3.4 Noise and vibration

3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

#### 3.5 Monitoring

3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:

(a) point source emissions specified in tables S3.1, S3.2 and S3.3;

#### 3.6 Pests

- 3.6.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.6.2 The operator shall:
  - if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution, hazard or annoyance from pests;
  - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 4 Information

#### 4.1 Records

- 4.1.1 All records required to be made by this permit shall:
  - (a) be legible;
  - (b) be made as soon as reasonably practicable;
  - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
  - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
    - (i) off-site environmental effects; and
    - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

### 4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency
- 4.2.2 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

#### 4.3 Notifications

- 4.3.1 (a) In the event that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
  - (i) inform the Environment Agency,
  - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
  - (iii) take the measures necessary to prevent further possible incidents or accidents;
  - (b) in the event of a breach of any permit condition the operator must immediately—
    - (i) inform the Environment Agency, and
    - take the measures necessary to ensure that compliance is restored within the shortest possible time;
  - (c) in the event of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.

In any other case:

- (a) the death of any of the named operators (where the operator consists of more than one named individual);
- (b) any change in the operator's name(s) or address(es); and
- (c) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:

- (a) the Environment Agency shall be notified at least 14 days before making the change; and
- (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.

#### 4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "without delay", in which case it may be provided by telephone

## **Schedule 1 - Operations**

Table S1.1 activities		
Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
Section 6.9 A(1)(a)(i) Rearing of poultry intensively in an installation with more than 40,000 places	The rearing of poultry in a facility with a capacity for 590,400 broiler places.	From receipt of birds, raw materials and fuels onto the site to removal of birds and associated wastes from site
Directly Associated Activity		
Biomass Boiler	Operation of 16 Biomass Boilers with an aggregated thermal rated input not exceeding 3.18MW for site heating requirements, burning biomass fuel not comprising waste or animal carcasses.	From receipt of raw materials and fuels, to release of combustion products to air and associated wastes removed from site.

Table S1.2 Operating techniques				
Description	Parts	Date Received		
Application EPR/ZP3830EU/A001	Responses to Parts B2 and B3 of the application form and referenced supporting documentation.	03/03/14		
Revised odour management plan	"Revised OMP – Biogas Farm – May 2014" received by email	02/06/14		

Table S1.4 Pre-operational measures for future development			
Reference	Operation	Pre-operational measures	
1	Operation of biomass boilers	The operator shall submit to the Environment Agency written proof that the boiler and its installation have Renewable Heat Incentive certification.	

## Schedule 2 - Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
Fuel for biomass boiler units	Biomass pellets comprising virgin timber, straw, miscanthus or a combination of these.

## Schedule 3 – Emissions and monitoring

Table S3.1 Point source	e emissions t	to air – emissio	n limits and n	nonitoring red	quirements	
Emission point ref. & location	Parameter	Source	Limit (incl. unit)	Reference period	Monitoring frequency	Monitoring standard or method
High velocity roof fan outlets on poultry houses 1-16 shown on the housing and drainage plan 06a in application EPR/ZP3830EU/A001		Poultry houses 1-16				
Gable end fan outlets on poultry houses 1-16 as shown on the housing and drainage plan 06a in application EPR/ZP3830EU/A001		Poultry houses 1-16				
Exhaust from standby generator as shown on the housing and drainage plan 06a in application EPR/ZP3830EU/A001		Standby Generator				
Vent from oil tank as shown on the housing and drainage plan 06a in application EPR/ZP3830EU/A001		Diesel Tank				
Emissions from 16 biomass boilers as shown on the housing and drainage plan 06a in application EPR/ZP3830EU/A001		Aggregated 3.18 MW Biomass Boilers				

Table S3.2 Point Source emissions to water (other than sewer) – emission limits and monitoring requirements						
Emission point ref. & location	Parameter	Source	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
Outlet to surface water from attenuation pond as indicated on the housing and drainage plan 06a in application EPR/ZP3830EU/A001		Uncontaminated roof water from poultry houses and uncontaminated yard drainage				

Emission point ref. & location	Parameter	Source	Limit (incl. Unit)	Reference period	Monitoring frequency	Monitoring standard or method
French drain as indicated on the housing and drainage plan 06a in application EPR/ZP3830EU/A001		Uncontaminated roof water from all poultry houses				

## Schedule 4 - Reporting

There is no reporting under this schedule.

### **Schedule 5 - Notification**

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

(a) Notification requirements for any activity that gives rise to an incident or accident which				
significantly affects or may significantly affect the environment				
To be notified immediately				
Date and time of the event				
Reference or description of the				
location of the event				
Description of where any release				
into the environment took place				
Substances(s) potentially				
released				
Best estimate of the quantity or				
rate of release of substances				
Measures taken, or intended to				
be taken, to stop any emission				
Description of the failure or				
accident.				

(b) Notification requirements for the breach of a permit condition			
To be notified immediately			
Emission point reference/ source			
Parameter(s)			
Limit			
Measured value and uncertainty			
Date and time of monitoring			
Measures taken, or intended to			
be taken, to stop the emission			

Time periods for notification follo	wing detection	of a breach of a lin	nit
Parameter			Notification period
Time periods for notification follo	wing detection	of a breach of a lin	
Time periods for notification following detection of a breach of a limit  Parameter			Notification period
In the event of a breach of permi	t condition whi	ich poses an imme	ediate danger to human health
threatens to cause an immediate	significant adve	erse effect on the e	nvironment:
Description of where the effect on			
the environment was detected			
Substances(s) detected			
Concentrations of substances			
detected			
Date of monitoring/sampling			
Part B - to be submitted	d as soon a	as practicable	Э
Any more accurate information on the matters for			
notification under Part A.			
Measures taken, or intended to be taken, to			
prevent a recurrence of the incident			
Measures taken, or intended to be t	•		
limit or prevent any pollution of the	environment		
which has been or may be caused be	by the emission		
The dates of any unauthorised emis	sions from the		
facility in the preceding 24 months.			
Name*		1	
Post			
Signature			
Olgilature			

<sup>\*</sup> authorised to sign on behalf of the operator

### **Schedule 6 - Interpretation**

"accident" means an accident that may result in pollution.

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"emissions to land" includes emissions to groundwater.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2010 No.675 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

"Manure and slurry" have the following meaning:

- Manures may be either slurries or solid manures.
- Slurries consist of excreta produced by livestock whilst in a yard or building mixed with rainwater and wash water and, in some cases, waste bedding and feed. Slurries can be pumped or discharged by gravity.
- Slurry includes duck effluent, seepage from manure and wash water.
- Solid manures include farmyard manure (FYM) and comprise material from straw-based housing systems, excreta with lots of straw/sawdust/woodchips in it, or solids from mechanical separators.
- Most poultry systems produce solid manure (litter).
- Solid manure can generally be stacked.

"virgin timber" means timber from

- whole trees and the woody parts of trees including branches and bark derived from forestry works, woodland management, tree surgery and other similar operations (it does not include clippings or trimmings that consist primarily of foliage);
- virgin wood processing (e.g. wood offcuts, shavings or sawdust from sawmills) or timber product manufacture dealing in virgin timber.

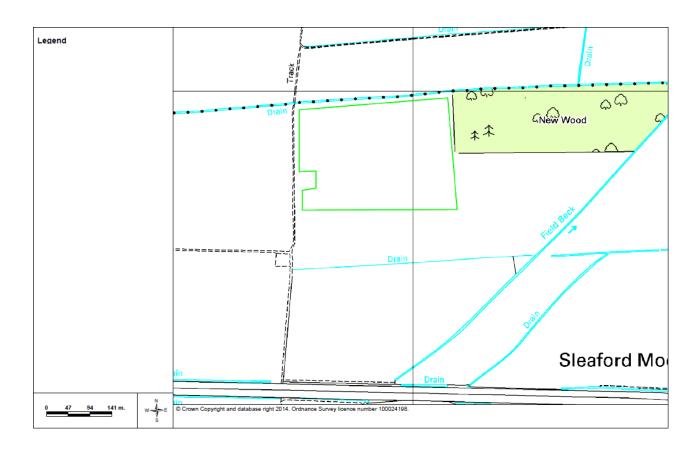
If virgin timber is mixed with waste timber or any other waste, the mixed load is classed as waste.

"SGN How to comply – Intensive Farming" The EPR Sector Guidance Note 6.09 for intensive pig and poultry farmers, Version 2 published January 2010.

"year" means calendar year ending 31 December.

### Schedule 7 - Site plan

Installation boundary plan



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**END OF PERMIT**