

**K31: Transport and Storage Piping and Instrumentation Diagrams** 

Technical Transport











#### K31: Transport and Storage Piping and Instrumentation Diagrams



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# **Key Words**

Key Work	Meaning or Explanation	
Carbon	An element, but used as shorthand for its gaseous oxide, CO <sub>2</sub> .	
Capture	Collection of CO <sub>2</sub> from power station combustion process or other facilities and its process ready for transportation.	
Key knowledge	Information that may be useful if not vital to understanding how some enterprise may be successfully undertaken	
Storage	Containment in suitable pervious rock formations located under impervious rock formations usually under the sea bed.	
Transport	Removing processed CO <sub>2</sub> by pipeline from the capture and process unit to storage.	
P&IDs  This initialisation is a very common term, perhaps jargon, used in the con engineering and construction industries. It refers to drawings which show piping and instrumentation layouts in a diagrammatical format.		
White Rose	The White Rose Carbon Capture and Storage project.	





## **Executive Summary**

This report is one of a series of reports; these "key knowledge" reports are issued here as public information. These reports were generated as part of the Front End Engineering Design (FEED) Contract agreed with the Department for the Energy and Climate Change (DECC) as part of the White Rose Project.

White Rose seeks to deliver a clean coal-fired power station using oxy-fuel technology fitted with Carbon Capture Storage (CCS), which will generate up to 448WMe (gross) while capturing at least 90% of the carbon dioxide emissions. CCS technology allows the carbon dioxide produced during combustion to be captured, processed and compressed before being transported to permanent storage in dense phase. The dense phase carbon dioxide would be kept under pressure while it is pumped through an underground pipeline to the seashore and then through an offshore pipeline to be stored in a specially chosen rock formation under the seabed of the southern North Sea.

Delivery of the full-chain project is be provided by National Grid Carbon Limited (NGCL), which is responsible for the T&S network, and Capture Power Limited (CPL), which is responsible for the Oxy Power Plant (OPP) and the Gas Processing Unit (GPU).

This document provides the Piping and Instrumentation Diagrams (P&IDs) for the Transport and Storage system.





## 1 Introduction

National Grid Carbon Limited (NGCL) is a wholly owned subsidiary of the National Grid group of companies. Capture Power Limited (CPL) is a special purpose vehicle company, which has been formed by a consortium consisting of General Electric (GE), Drax and BOC, to pursue the White Rose Carbon Capture Storage (CCS) Project (the WR Project).

CPL have entered into an agreement (the Front End Engineering Design (FEED) Contract) with the UK Government's Department of Energy and Climate Change (DECC) pursuant to which it will carry out, among other things, the engineering, cost estimation and risk assessment required to specify the budget required to develop and operate the WR Assets. The WR Assets comprise an end-to-end electricity generation and carbon capture and storage system comprising, broadly: a coal fired power station utilising oxy-fuel technology, carbon dioxide capture, processing, compression and metering facilities; transportation pipeline and pressure boosting facilities; offshore carbon dioxide reception and processing facilities, and injection wells into an offshore storage reservoir.

CPL and NGC have entered into an agreement (the Key Sub-Contract (KSC)) pursuant to which NGC will perform a project (the WR Transport and Storage (T&S) FEED Project) which will meet that part of CPL's obligations under the FEED Contract which are associated with the T&S Assets. The T&S Assets include, broadly: the transportation pipeline and pressure boosting facilities; offshore carbon dioxide reception and processing facilities, and injection wells into an offshore storage reservoir.

A key component of the WR T&S FEED Project is the Key Knowledge Transfer process. A major portion of this is the compilation and distribution of a set of documents termed Key Knowledge Deliverables (KKDs). This document is one of these KKDs and its specific purpose is summarised in Chapter 2, below.





## 2 Purpose

The purpose of this document is to provide the T&S Piping and Instrumentation Diagrams (P&IDs).

#### The P&IDs include:

- Process, Mechanical and Electrical Equipment with associated Tag numbers;
- Process Piping including Isolation Valves, Relief Valves and Special Piping Items with associated Tag Numbers;
- Process Control and Instrumentation, including but not limited to Control Valves, Emergency Shutdown (ESD) Valves, Transmitters and Indicators with associated Tag Numbers; and
- Vents and Drains.





## 3 Overview

The White Rose CCS Project is to provide an example of a clean coal-fired power station of up to 448 MW gross output, built and operated as a commercial enterprise.

The project comprises a state-of-the-art coal-fired power plant that is equipped with full CCS technology. The plant would also have the potential to co-fire biomass. The project is intended to prove CCS technology at a commercial scale and demonstrate it as a competitive form of low-carbon power generation and as an important technology in tackling climate change. It would also play an important role in establishing a CO<sub>2</sub> transportation and storage network in the Yorkshire and Humber area. Figure 3.1 below gives a geographical overview of the proposed CO<sub>2</sub> transportation system.

Bridlington • Geological Driffield o Barmston storage site York Hornsea Key: Market Weighton Onshore pipeline route (75km) Sub-sea pipeline route (90km) Selby o Hull Possible future pipeline connection Multi-Junction Pumping station White Rose CCS Project (proposed) Don Valley Power Project (proposed) Doncaster Also known as site 5/42

Figure 3.1: Geographical overview of the transportation facility

The standalone power plant would be located at the existing Drax Power Station site near Selby, North Yorkshire, generating electricity for export to the Electricity Transmission Network (the "Grid") as well as capturing approximately 2 million tonnes of  $CO_2$  per year, some 90% of all  $CO_2$  emissions produced by the plant. The by-product  $CO_2$  from the Oxy Power Plant (OPP) would be compressed and transported via an export pipeline for injection into an offshore saline formation (the reservoir) for permanent storage.

The power plant technology, which is known as Oxyfuel combustion, burns fuel in a modified combustion environment with the resulting combustion gases being high in CO<sub>2</sub> concentration. This allows the CO<sub>2</sub> produced to be captured without the need for additional chemical separation, before being compressed into dense phase and transported for storage.

The overall integrated control of the End-to-End CCS chain would have similarities to that of the National Grid natural gas pipeline network. Operation of the T&S would be undertaken by NGC. However, transportation of carbon dioxide presents differing concerns to those of natural gas; suitable specific operating procedures would be developed to cover all operational aspects including start-up, normal and abnormal operation, controlled and emergency shutdowns. These procedures would include a hierarchy of





operation, responsibility, communication procedures and protocols. Figure 3.2 below provides a schematic diagram of the overall end-to-end chain for the White Rose CCS Project.

Capture National Grid 600 mm Dense Phase cross Power Carbon country Pipeline (68Km) 300mm connecting pipeline (5.6Km) Tollingham Block Valve **OXY Power Plant** Drax Pig Compression Cambleforth Trap Multijunction Dalton Block Valve Landfall pipeline 600mm (0.5Km) Offshore Pipeline 2 Skerne Block 600mm (90Km) Valve Barmston Landfall Pumping Geological Site Station Storage site 5/42 Key:-FEED Terminal Points

Figure 3.2: End To End Chain Overall Schematic Diagram

NGC have taken the strategic investment decision to design the T&S system for future expansion beyond the initial First Load  $CO_2$  supply. The intention would be to create an onshore and offshore hub to reduce incremental costs for future entrants into the pipeline system. This is why the proposed onshore pipeline from the Camblesforth Multi-Junction and the offshore pipeline from Bramston to the Normally Unmanned Installation (NUI) are 600mm with an approximate capacity of 17 Million Tonnes per Annum (MTPA), which would be well in excess of First Load supply of 2.68 MTPA and the 10 MTPA expected maximum injection capacity into the proposed subsea storage reservoir.





## 4 Description

#### 4.1 General

The P&IDs include:

- Process, Mechanical and Electrical Equipment with associated Tag numbers;
- Process Piping including Isolation Valves, Relief Valves and Special Piping Items with associated Tag Numbers;
- Process Control and Instrumentation, including but not limited to Control Valves, ESD Valves,
   Transmitters and Indicators with associated Tag Numbers;
- Vents and Drains; and
- Slopes (where relevant to process hydraulics).

The P&IDs were developed to a design level sufficient to undertake FEED level Hazard and Operability studies (HAZOPs). The P&IDs included in this report reflect HAZOPs recommendations.

A number of these P&IDs specifically cover Future scope, which would include CO<sub>2</sub> feed loads from other emitters, besides the OPP load of 2.68 MTPA. These Future scope P&IDs are provided for completeness and information only and Future scope is distinguish by dashed lines and symbols.

### 4.2 Onshore Transport Piping and Instrumentation Diagrams

The onshore transport system would follow the route detailed in report K35 (Onshore Pipeline Route Plans Report) and included the processes detailed in report K29 (Process Description - Transport). This document provides, in Figures 1 to 25 in the Appendix, the drawings listed in Table 4.1 below, the P&IDs for the Onshore pipeline including the following facilities:

- Drax AGI & PIG Launching facility;
- Camblesforth Multi-junction and associated PIG receiving and launching facilities;
- the three block valve facilities located at the three AGIs, Tollingham, Dalton, and Skerne;
- the Barmston PIG receiving and launching facilities; and
- Barmston Pumping station, including its filtration, metering and analysis package and the instrument air package.

Ahead of the drawings listed in Table 4.1 are six sheets, which provide the Legends, which describe symbols and the identification system used in the drawings.

Table 4.1: Onshore Transport P&IDs

Figure	Drawing Number	Title - White Rose CCS Project FEED Piping & Instrumentation Diagram
Figure 5.1	C001/15/28/99/GD000/0001	Symbols and Identification System Legend Sheets 1
Figure 5.2	C001/15/28/99/GD000/0002	Symbols and Identification System Legend Sheets 2
Figure 5.3	C001/15/28/99/GD000/0003	Symbols and Identification System Legend Sheets 3
Figure 5.4	C001/15/28/99/GD000/0004	Symbols and Identification System Legend Sheets 4
Figure 5.5	C001/15/28/99/GD000/0005	Symbols and Identification System Legend Sheets 5
Figure 5.6	C001/15/28/99/GD000/0006	Symbols and Identification System Legend Sheets 6
Figure 5.7	C001/15/28/99/GD100/0001	Drax Installation PIG Launcher
Figure 5.8	C001/15/28/99/GD110/0001	Camblesforth Multijunction PIG Receiver
Figure 5.9	C001/15/28/99/GD110/0002	Camblesforth Multijunction PIG Launcher





Figure	Drawing Number	Title - White Rose CCS Project FEED Piping & Instrumentation Diagram
Figure 5.10	C001/15/28/99/GD120/0001	Tollingham Block Valve Station
Figure 5.11	C001/15/28/99/GD130/0001	Dalton Block Valve Station
Figure 5.12	C001/15/28/99/GD140/0001	Skerne Block Valve Station
Figure 5.13	C001/15/28/99/GD150/0001	Barmston Pumping Station PIG Receiver
Figure 5.14	C001/15/28/99/GD150/0002	Barmston Pumping Station CO <sub>2</sub> Fine Filters (Year 1)
Figure 5.15	C001/15/28/99/GD150/0003	Barmston Pumping Station Future CO <sub>2</sub> Fine Filters (Year 5 and 10)
Figure 5.16	C001/15/28/99/GD150/0004	Barmston Pumping Station CO <sub>2</sub> Booster Pumps (Year 1)
Figure 5.17	C001/15/28/99/GD150/0005	Barmston Pumping Station Future CO <sub>2</sub> Booster Pumps (Year 5)
Figure 5.18	C001/15/28/99/GD150/0006	Barmston Pumping Facility CO <sub>2</sub> Booster Pumps Recycling Cooler
Figure 5.19	C001/15/28/99/GD150/0007	Barmston Pumping Station Metering and PIG Launcher
Figure 5.20	C001/15/28/99/GD150/0008	Barmston Pumping Station CO <sub>2</sub> Vent System
Figure 5.21	C001/15/28/99/GD150/0009	Barmston Pumping Station Potable Water
Figure 5.22	C001/15/28/99/GD150/0010	Barmston Pumping Station Instrument and Plant Air System
Figure 5.23	C001/15/28/99/GD150/0012	Barmston Pumping Station Future CO <sub>2</sub> Booster Pumps (Year 10)
Figure 5.24	C001/15/28/99/GD150/0013	Barmston Pumping Station Future CO <sub>2</sub> Booster Pumps (Year 1/5)
Figure 5.25	C001/15/28/99/GD150/0014	Barmston Pumping Station CO <sub>2</sub> Vent System

#### 4.3 Offshore Transport and Storage Piping and Instrumentation Diagrams

The offshore T&S facility P&IDs covers Offshore Transport and Offshore Surface facility (Platform) and Storage System including Subsea Pipeline, Risers, Jacket Topside, and the wellheads with associated Process and Utility system and equipment. The documents are listed in Table 4.2 below and are provided in Figures 26 to 54 in the Appendix.

Table 4.2: Offshore Storage P&IDs

Figure	Drawing Number	Title - White Rose CCS Project FEED Piping & Instrumentation Diagram
Figure 5.26	C001/15/28/99/GD200/0001	Offshore Storage Facility Symbols & Identification System Sheet 1
Figure 5.27	C001/15/28/99/GD200/0002	Offshore Storage Facility Symbols & Identification System Sheet 2
Figure 5.28	C001/15/28/99/GD200/0003	Offshore Storage Facility Symbols & Identification System Sheet 3
Figure 5.29	C001/15/28/99/GD200/0004	Offshore Storage Facility Symbols & Identification System Sheet 4
Figure 5.30	C001/15/28/99/GD200/0005	Offshore Storage Facility Symbols & Identification System Sheet 5
Figure 5.31	C001/15/28/99/GD200/0006	Offshore Storage Facility Symbols & Identification System Sheet 6
Figure 5.32	C001/15/28/99/GD200/0007	Offshore Storage Facility Pipeline Risers
Figure 5.33	C001/15/28/99/GD200/0008	Offshore Storage Facility PIG Receiver
Figure 5.34	C001/15/28/99/GD200/0009	Offshore Storage Facility CO₂ Fine Filters
Figure 5.35	C001/15/28/99/GD200/0010	Offshore Storage Facility Future CO <sub>2</sub> Fine Filters
Figure 5.36	C001/15/28/99/GD200/0011	Offshore Storage Facility Future CO <sub>2</sub> Booster Pumps Sheet 1
Figure 5.37	C001/15/28/99/GD200/0012	Offshore Storage Facility Future PIG Launcher
Figure 5.38	C001/15/28/99/GD200/0013	Offshore Storage Facility CO <sub>2</sub> Injection Manifold
Figure 5.39	C001/15/28/99/GD200/0014	Offshore Storage Facility CO <sub>2</sub> Injection Wellhead #1 (TYP)
Figure 5.40	C001/15/28/99/GD200/0015	Offshore Storage Facility CO <sub>2</sub> Injection Well Numbering





Figure	Drawing Number	Title - White Rose CCS Project FEED Piping & Instrumentation Diagram
Figure 5.41	C001/15/28/99/GD200/0016	Offshore Storage Facility Wellhead Hydraulic Power Unit
Figure 5.42	C001/15/28/99/GD200/0017	Offshore Storage Facility Chemical Injection System
Figure 5.43	C001/15/28/99/GD200/0018	Offshore Storage Facility Nitrogen System
Figure 5.44	C001/15/28/99/GD200/0019	Offshore Storage Facility CO <sub>2</sub> Vent System Sheet 1
Figure 5.45	C001/15/28/99/GD200/0020	Offshore Storage Facility Fresh Water System
Figure 5.46	C001/15/28/99/GD200/0021	Offshore Storage Facility Seawater System
Figure 5.47	C001/15/28/99/GD200/0022	Offshore Storage Facility Temporary Water Wash Skid
Figure 5.48	C001/15/28/99/GD200/0024	Offshore Storage Facility Power Generation
Figure 5.49	C001/15/28/99/GD200/0025	Offshore Storage Facility MEG Storage/Injection
Figure 5.50	C001/15/28/99/GD200/0026	Offshore Storage Facility Diesel System
Figure 5.51	C001/15/28/99/GD200/0027	Offshore Storage Facility Drains System
Figure 5.52	C001/15/28/99/GD200/0028	Offshore Storage Facility Future CO <sub>2</sub> Booster Pumps Sheet 2
Figure 5.53	C001/15/28/99/GD200/0029	Offshore Storage Facility Future CO <sub>2</sub> Booster Pumps Recycle Cooler
Figure 5.54	C001/15/28/99/GD200/0030	Offshore Storage Facility CO <sub>2</sub> Vent System Sheet 2
	·	





# 5 Glossary

Abbreviations	Meaning or Explanation			
AGI	Above Ground Installations			
BFD	Block Flow Diagram			
ccs	Carbon Capture and Storage			
CO <sub>2</sub>	Carbon Dioxide			
CPL	Capture Power Limited			
DECC	The UK Government's Department of Energy and Climate Change			
Dense Phase	Fluid state that has a viscosity close to a gas while having a density closer to a liquid. Achieved by maintaining the temperature of a gas within a particular range and compressing it above a critical pressure.			
EBD	National Grid's European Business Development group.			
ESD	Emergency Shutdown			
ESDV	Emergency Shutdown Valve			
FEED	Front End Engineering Design			
FEED Contract	Contract made between DECC and CPL pursuant to which WR Project FEED (as defined) will be performed.			
GPU	Gas Processing Unit – processes the flue gases to provide the dense phase carbon dioxide			
HAZOP	Hazard and Operability study			
HIPPS	High Integrity Pressure Protection System			
НМІ	Human Machine Interface			
ICSS	Integrated Control and Shutdown System			
KKD	Key Knowledge Deliverable			
KSC	Key Sub-Contract			
LCR	Local control room			
LER	Local equipment room			
LOP	Local Operating Procedure			
LPA	Local Planning Authority			
MAOP	Maximum Allowable Operating Pressure			
MCM	Machine Conditioning Monitoring			
MIP	Maximum Incidental Pressure			
MTPA	Million Tonnes Per Annum			
MTU	Master Terminal Unit			
MW	Mega Watt			
N <sub>2</sub>	Nitrogen			
NACE	NACE International (formerly National Association of Corrosion Engineers)			
ND	Nominal Diameter			
NGC	National Association of Corrosion Engineers			
NGC EPC Sub- contractors	Contractors providing an offer to develop a part of the WR T&S Assets in pursuance of the WR Development Project.			
NGC FEED Sub- contractors	Contractors entering into a contract with NGC to carry out a part of the obligations under the KSC.			
NGC KSC	Contract made between CPL and NGC pursuant to which that part of the WR Project FEED (as defined) which appertains to the WR T&S assets will be performed.			
NGC KSC Deliverables	A number of documents and services, the delivery of which is a contractual obligation under the KSC.			
NGC KSC	Contract made between CPL and NGC pursuant to which that part of the WR Project FEE (as defined) which appertains to the WR T&S assets will be performed.  A number of documents and services, the delivery of which is a contractual obligation under the contractual o			





Abbreviations	Meaning or Explanation				
NGC Technical Assurance Team	EBD team responsible for providing independent technical auditing and peer review services to the WR T&S FEED Project.				
NGC WR Team	The NGC team established to meet the obligations in the KSC.				
Northern Powergrid	<b>Northern Powergrid</b> Holdings Company is an electrical distribution company based in Newcastle Upon Tyne				
NUI	Normally Unmanned Installation. A term usually applied to an offshore installation.				
OPP Oxy Power Plant					
O <sub>2</sub>	Oxygen				
P&ID	Piping and instrumentation diagram				
PC	"Personal"/Desktop Computer				
PCS	Process Control System				
PFD	Process Flow Diagram				
PIG	Pipeline Inspection Gauge: a unit, which is inserted into the pipeline, to clean and/or monitor the inner bore surface of the pipe.				
PIG Trap	A facility to allow PIGs to be inserted into and removed from the pipeline.				
RTU	Remote Terminal Unit				
RS	Removable spool				
SCADA	Supervisory Control and Data Acquisition				
SDV	Shutdown valve				
SIL	Safety Integrity Level, the relative level of risk-reduction provided by a safety function				
SOL	Safe Operating Limit				
TP	Terminal Point				
T&S	Transportation and Storage				
UFD	Utility Flow Diagram				
UK	United Kingdom				
UPS	uninterruptible power supply				
VSD	Variable speed drive				
WR	White Rose				
WR Assets	All those assets that would be developed pursuant to the WR Project				
WR Development Project	A project to develop, operate and decommission the WR Assets which may transpire following the completion of the WR FEED Project.				
WR FEED Project	Project to carry out a FEED (as defined in the FEED Contract) with regard to the WR Assets.				
WR Project	White Rose CCS Project				
WR T&S Assets	That part of the WR Assets which would carry out the carbon dioxide transportation and storage functions of the WR Project and to which the KSC Contract relates.				
WR T&S FEED Project	The project to be pursued by NGC in order to meet its obligations under the NGC KSC.				





# Appendix A Piping and Instrumentation Diagrams

Two sets of P&ID sheets for Onshore and Offshore are included in this Appendix:

Set 1: Figures 5.1 to 5.26 - Onshore Transport P&ID sheets as listed in Table 4.1;

Set 2: Figures 5.27 to 5.54 - Offshore Transport P&ID sheets as listed in Table 4.2.





Figure 5.1: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Legend Sheet 1 - C001/15/28/99/GD000/0001

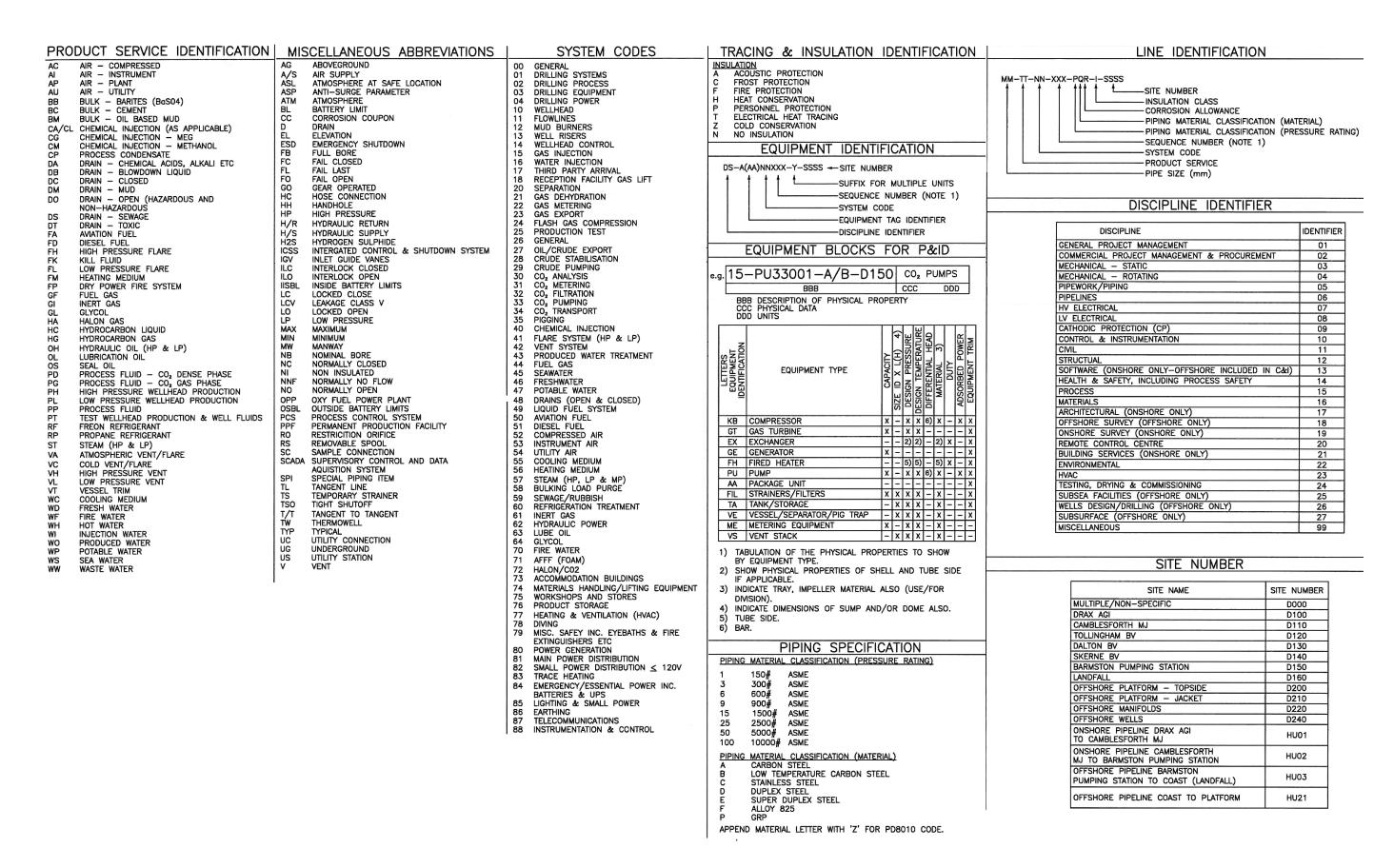
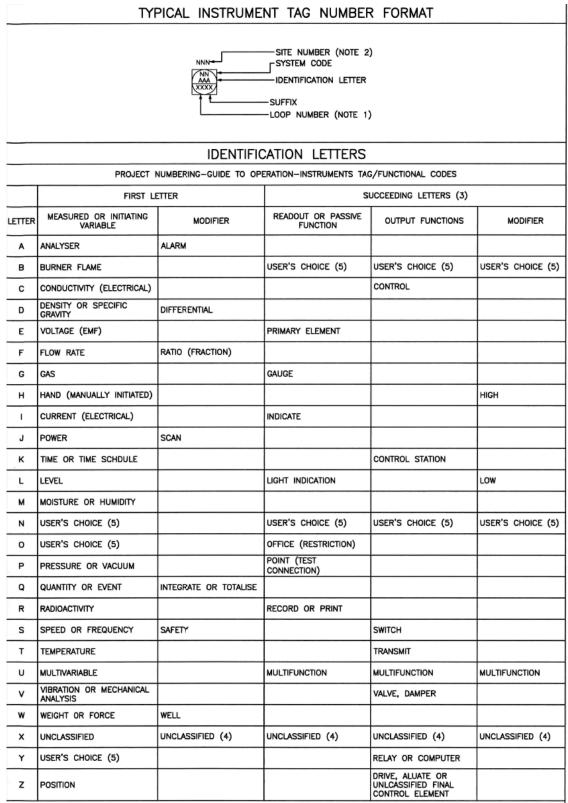






Figure 5.2: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Legend Sheet 2 - C001/15/28/99/GD000/0002





SPECIAL IDENTIFICATIONS

SAFETY BLOWDOWN VALVEEMERGENCY SHUTDOWN VALVE PPE PSE PRV

 PREFERRED PRESSURE END
 RUPTURE DISC
 PRESSURE RELIEF VALVE
 PRESSURE/VACUUM SAFETY/RELIEF VALVE
 VACUUM SAFETY VALVE
 SAFETY SHUTDOWN VALVE
 SOLENOID OPERATED VALVE - HIGH-HIGH - LOW

- LOW-LOW
- NORMALLY DE-ENERGIZED
- PUSH BUTTON

<sup>1)</sup> ALL LETTERS SHALL BE UPPERCASE.
2) THE NUMBER OF FUNCTIONAL GROUPS SHALL BE KEPT TO A MINIMUM AND NEVER EXCEED FOUR FOR ONE INSTRUMENT.
3) EACH LETTER DESIGNATES AN INSTRUMENT FUNCTION E.G. T FOR LEVEL TRANSMITTER (LT), V FOR LEVEL CONTROL VALVE (LV). SUCCEEDING LETTERS DESIGNATED ONE OR MORE READOUT OR PASSIVE FUNCTIONS OR OUTPUT FUNCTIONS.

<sup>4)</sup> X-UNCLASSIFIED IS INTENDED TO COVER UNLISTED MEANINGS THAT WILL BE USED ONLY ONCE OR TO A LIMITED EXTENT.
5) A USER'S CHOICE IS INTENDED TO COVER UNLISTED MEANINGS THAT WILL BE USED REPETITIVELY.

CARDON CAPTURE
A STORAGE PROJECT

Figure 5.3: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Legend Sheet 3 - C001/15/28/99/GD000/0003

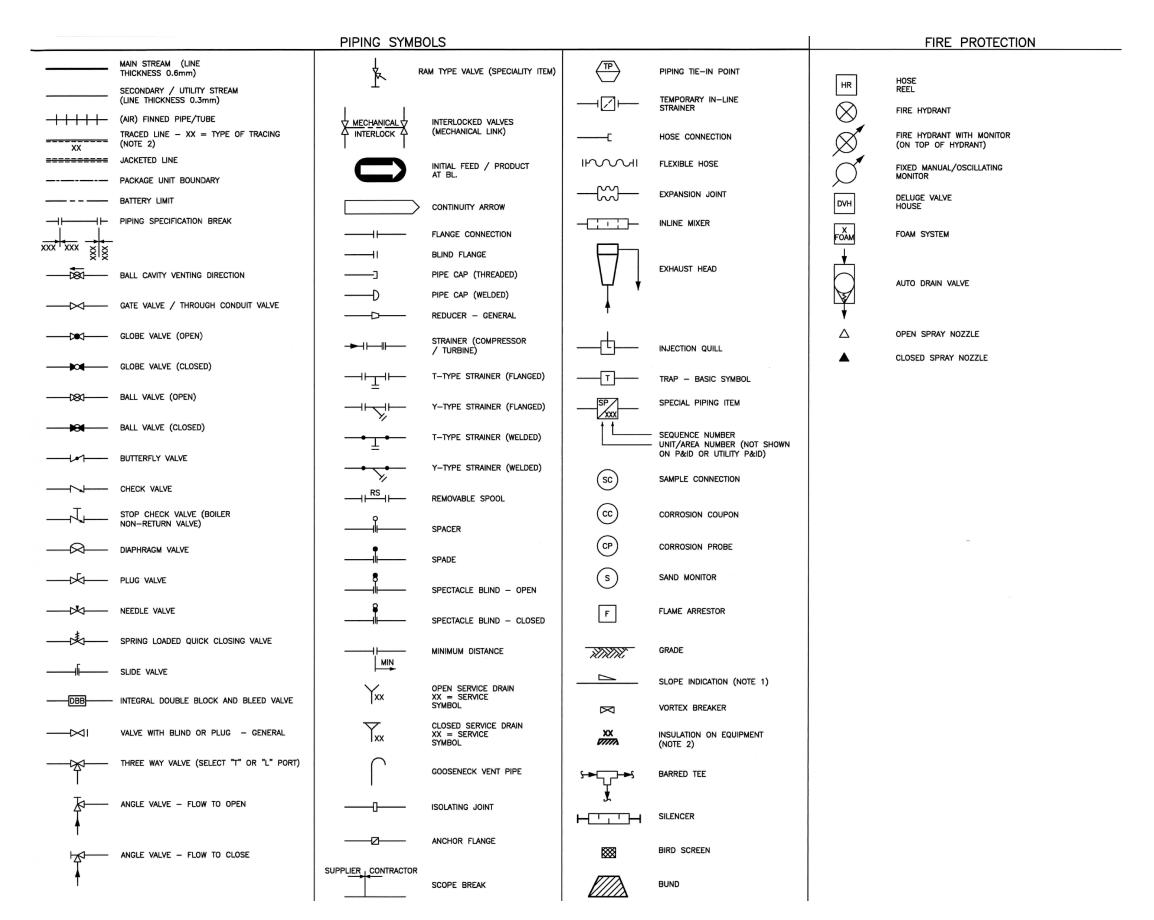
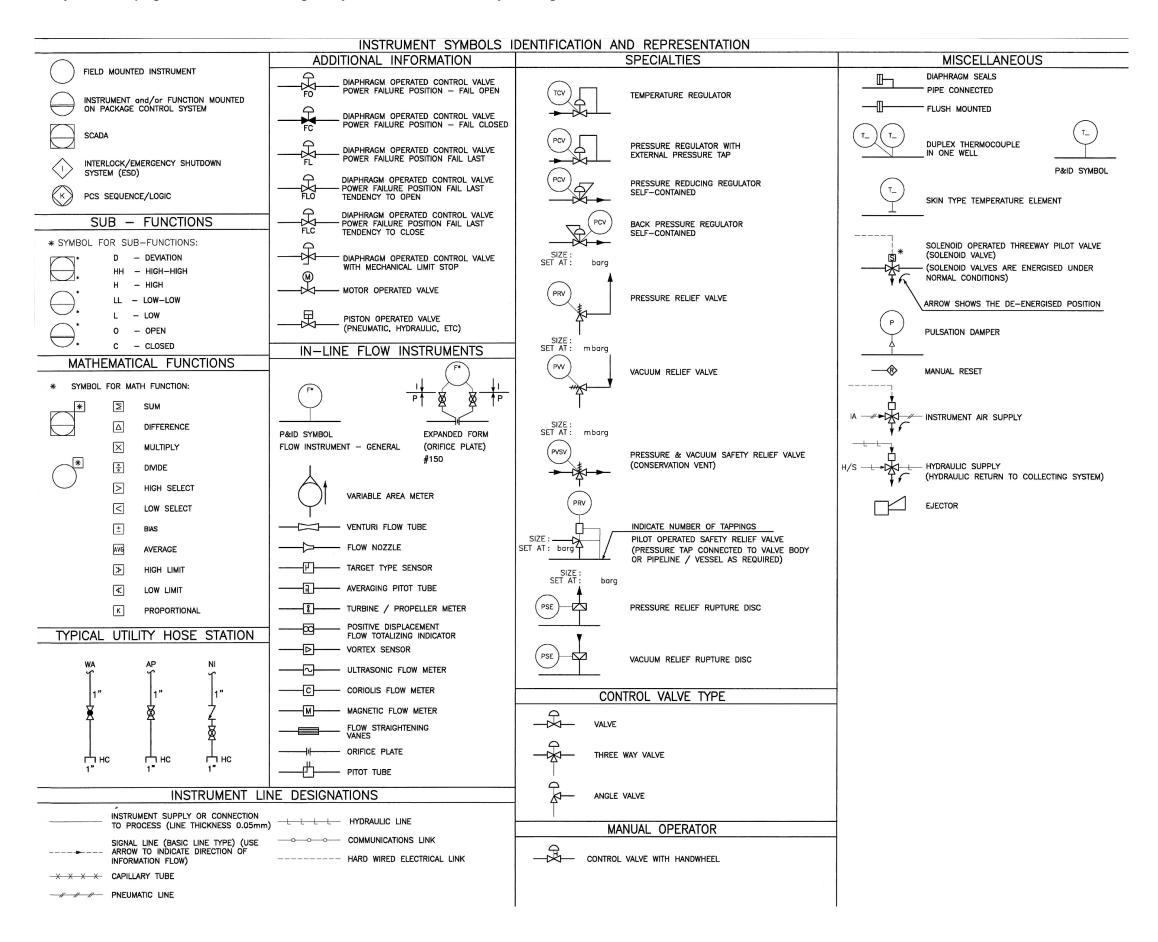






Figure 5.4: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Legend Sheet 4 - C001/15/28/99/GD000/0004

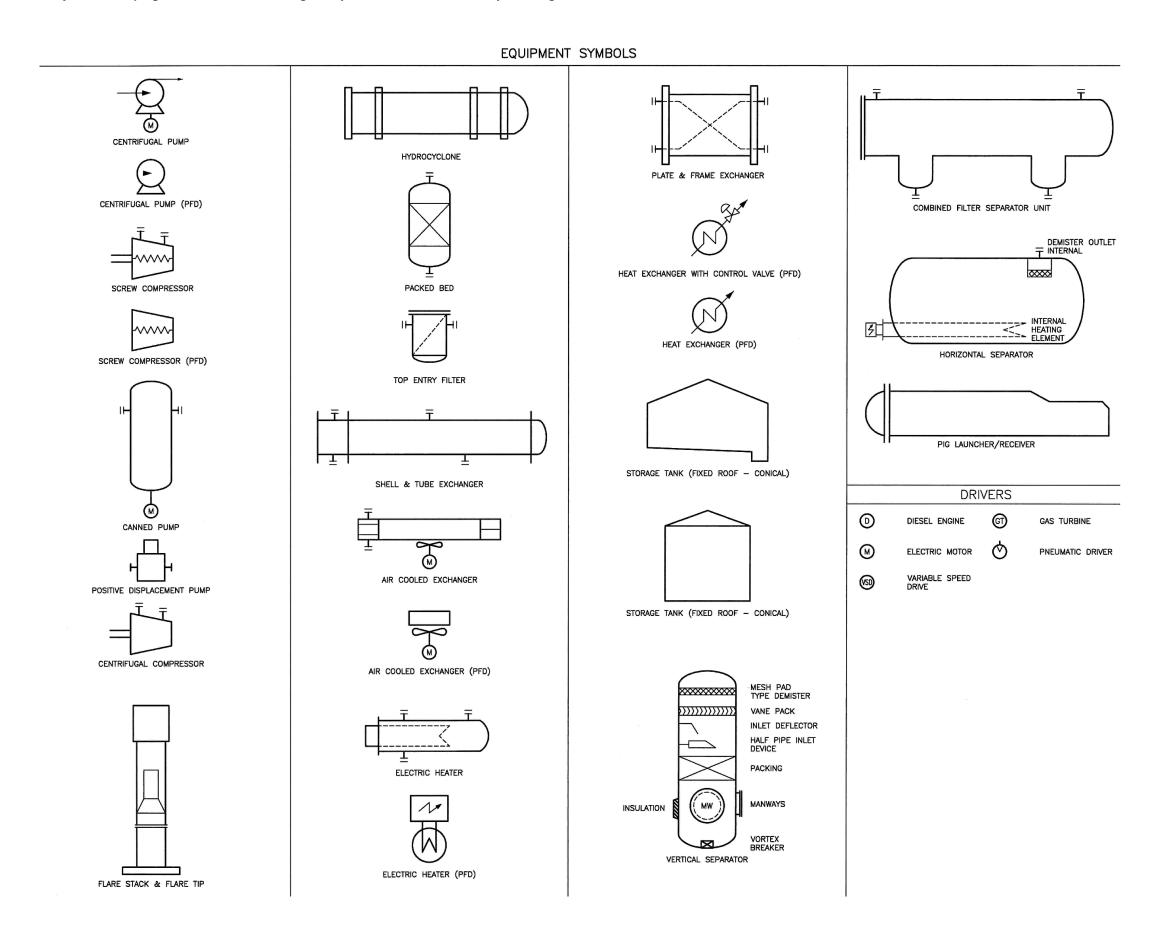




WHITE ROSE

CARBON CAPTURE
8 STORAGE PROJECT

Figure 5.5: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Legend Sheet 5 - C001/15/28/99/GD000/0005





WHITE ROSE

CARBON CAPTURE
A STORAGE PROJECT

Figure 5.6: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Legend Sheet 6 - C001/15/28/99/GD000/0006

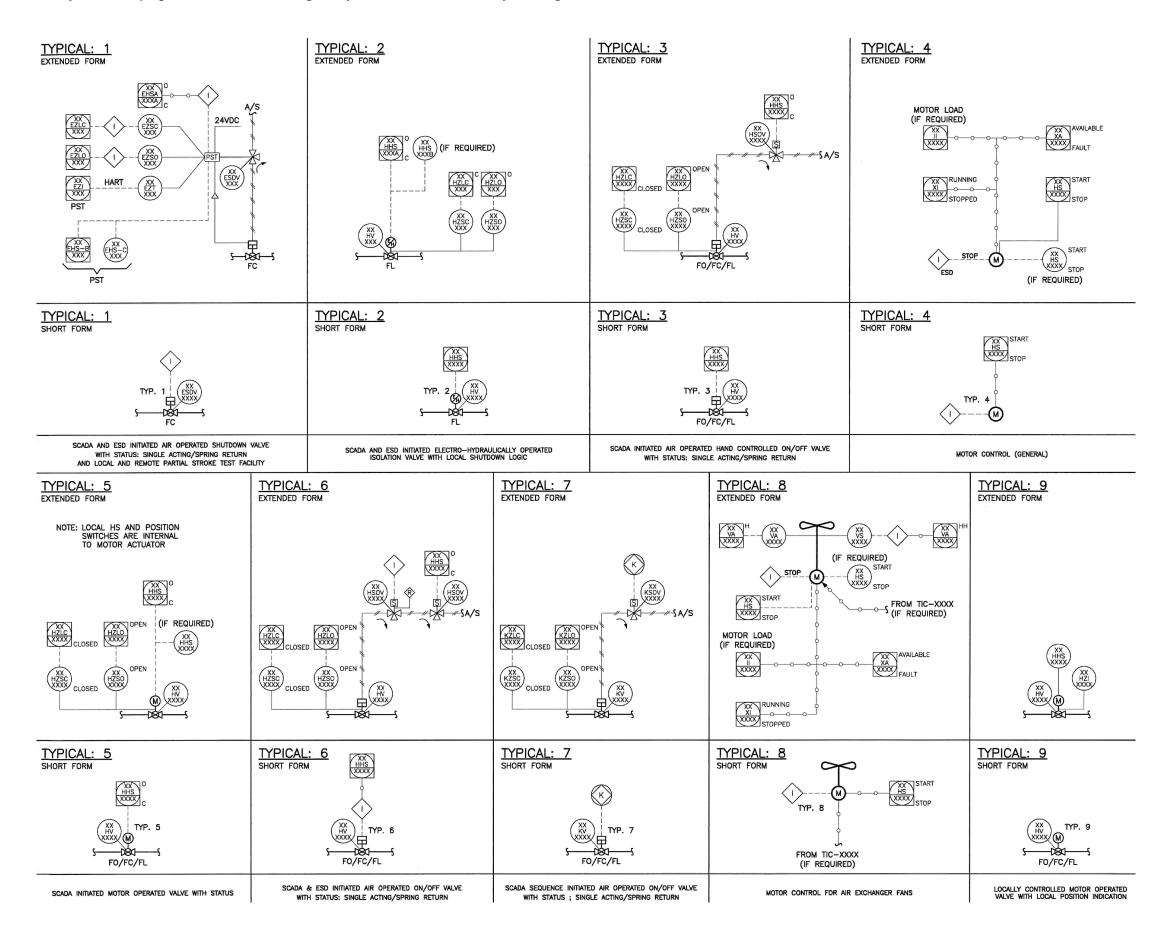






Figure 5.7: White Rose CCS Project FEED Piping and Instrumentation Diagram Drax Installation PIG Launcher - C001/15/28/99/GD100/0001

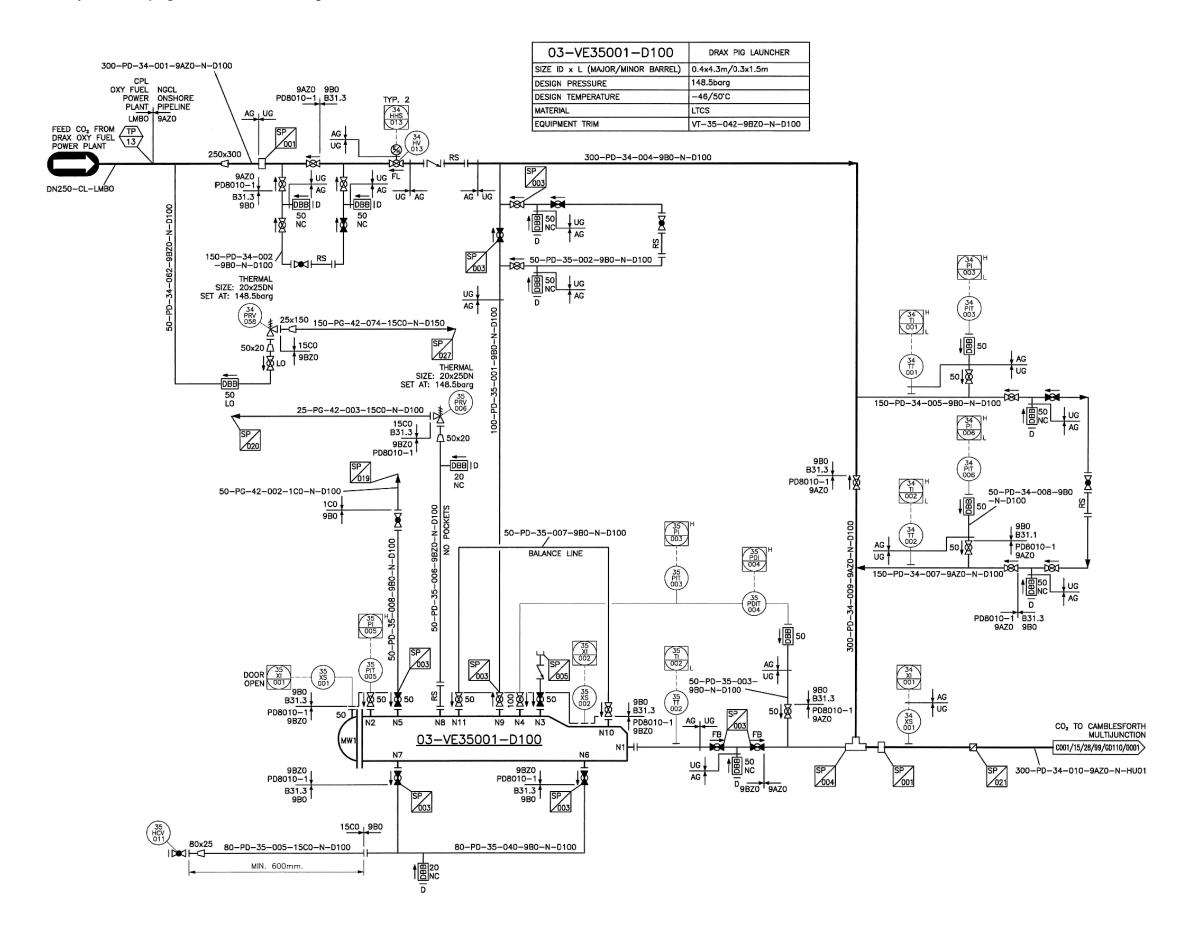






Figure 5.8: White Rose CCS Project FEED Piping and Instrumentation Diagram Camblesforth Multijunction PIG Receiver - C001/15/28/99/GD110/0001

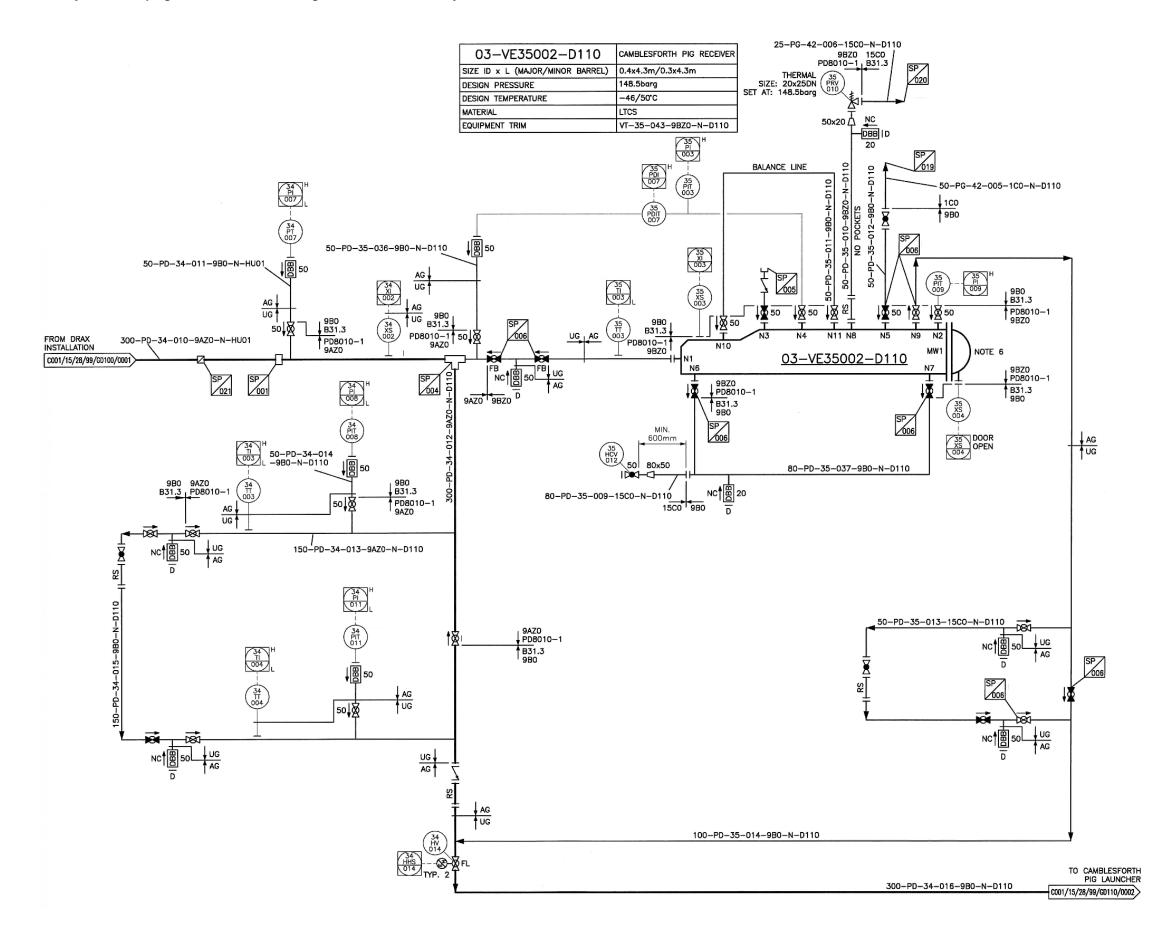






Figure 5.9: White Rose CCS Project FEED Piping and Instrumentation Diagram Camblesforth Multijunction PIG Launcher - C001/15/28/99/GD110/0002

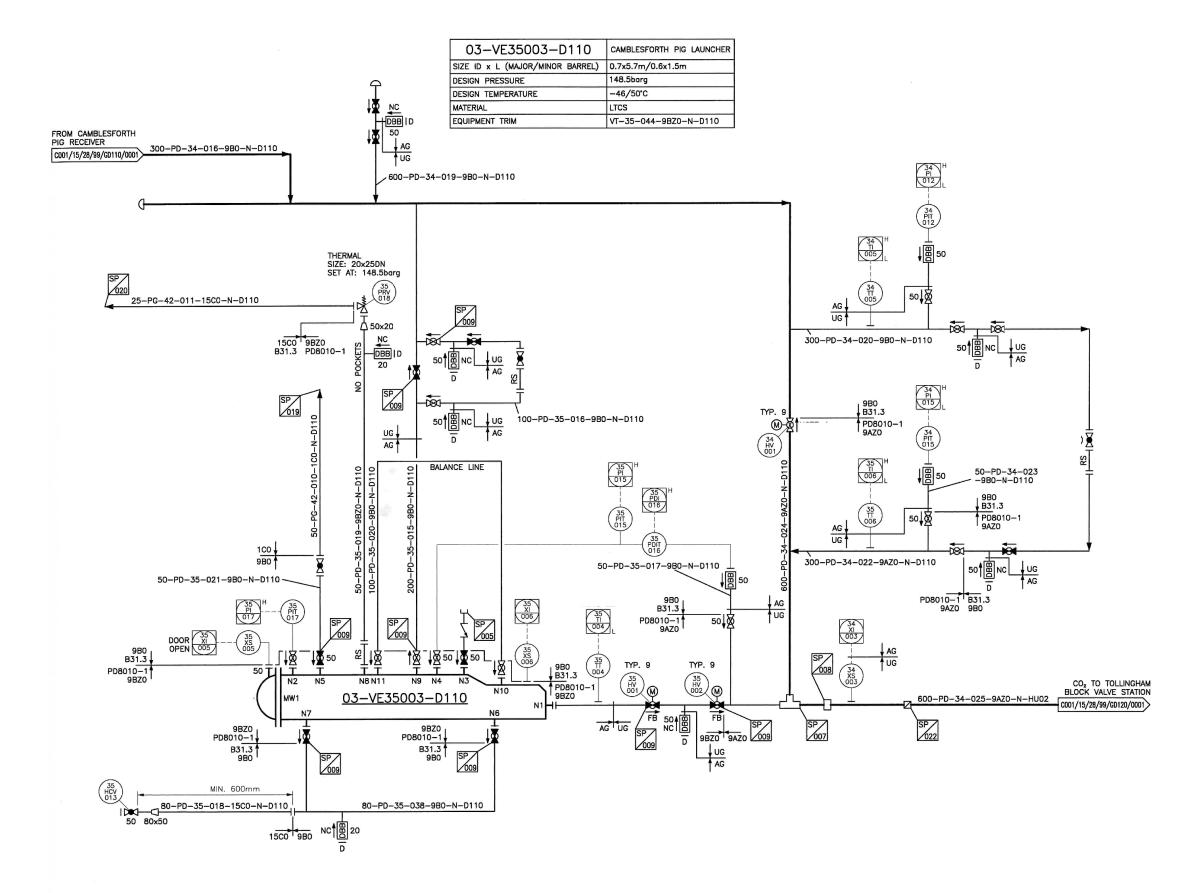






Figure 5.10: White Rose CCS Project FEED Piping and Instrumentation Diagram Tollingham Block Valve Station - C001/15/28/99/GD120/0001

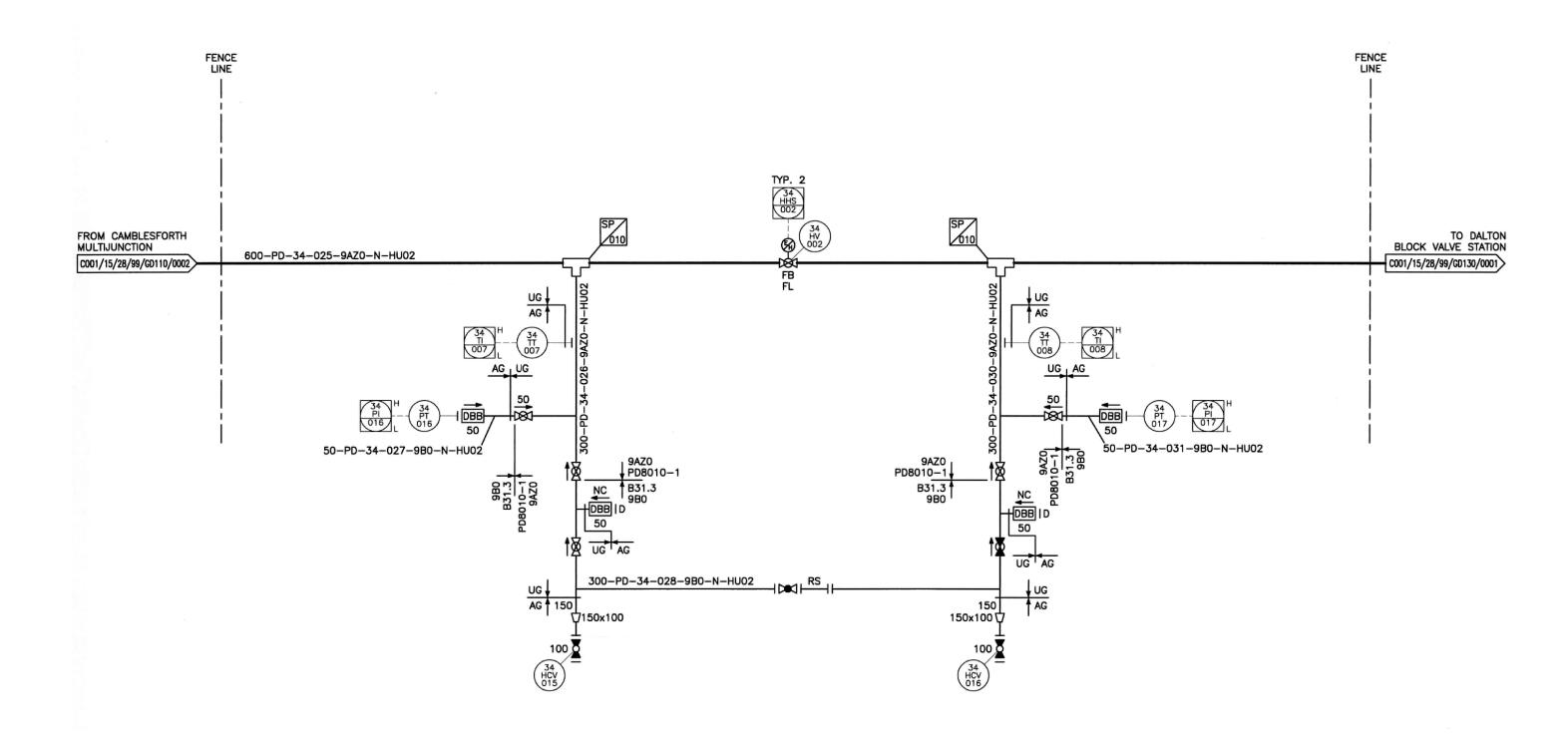






Figure 5.11: White Rose CCS Project FEED Piping and Instrumentation Diagram Dalton Block Valve Station - C001/15/28/99/GD130/0001

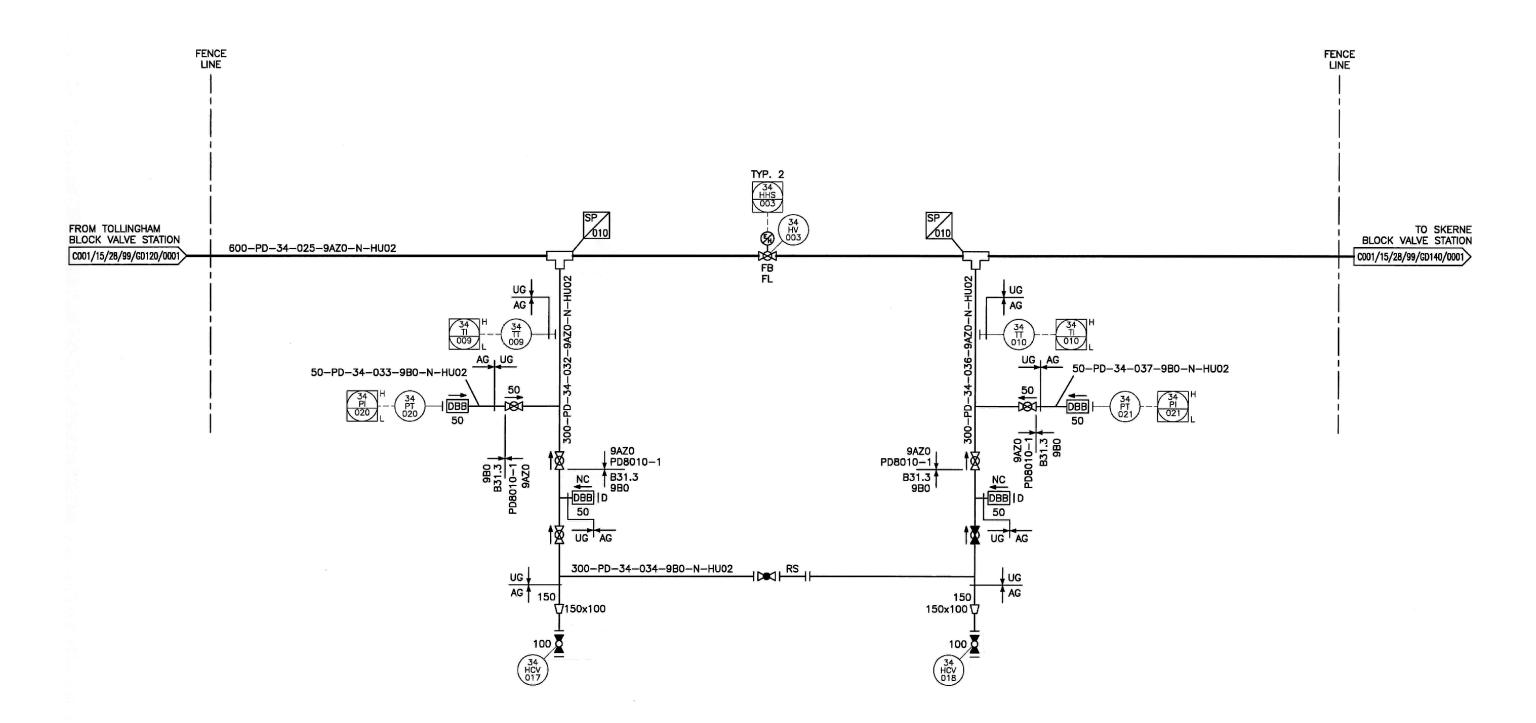






Figure 5.12: White Rose CCS Project FEED Piping and Instrumentation Diagram Skerne Block Valve Station - C001/15/28/99/GD140/0001

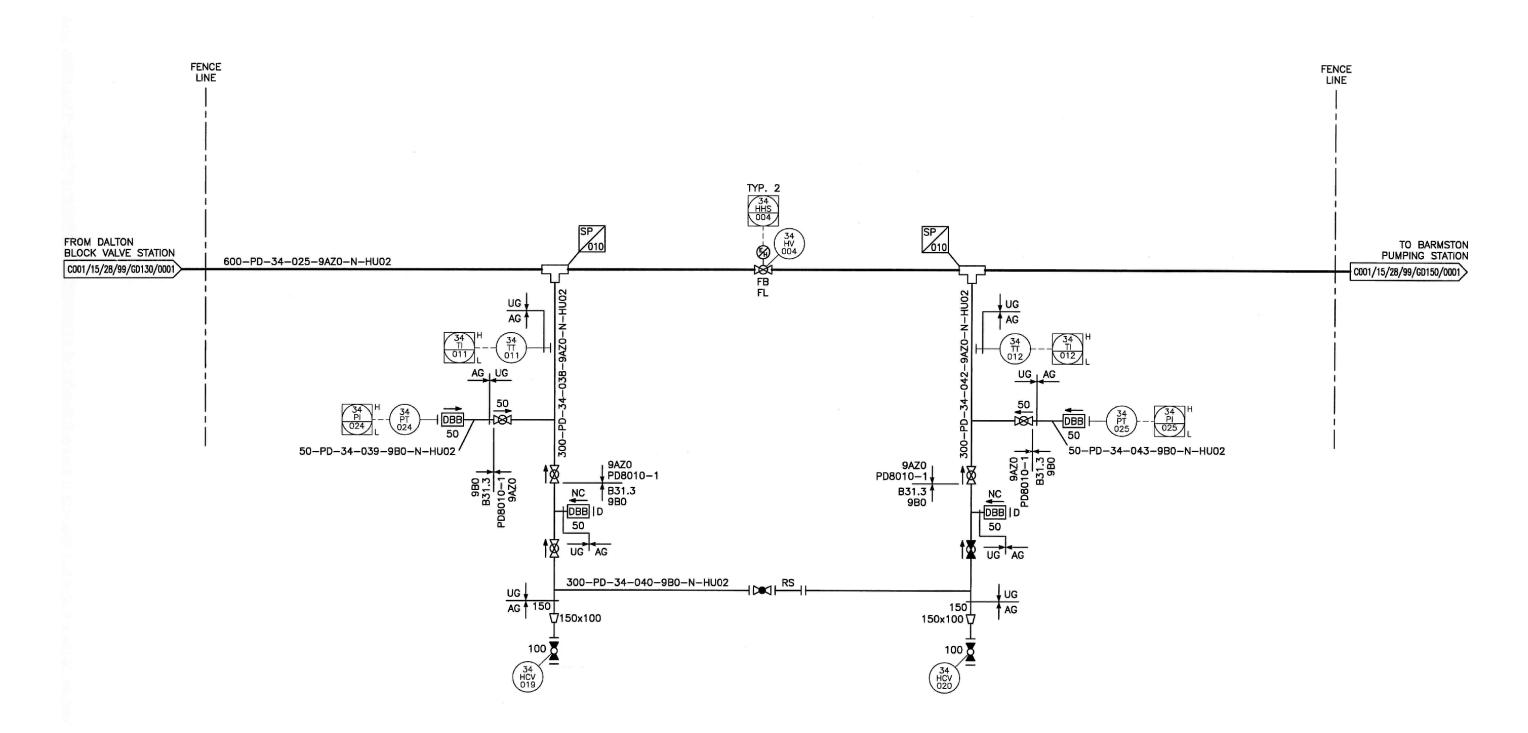






Figure 5.13: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station PIG Receiver - C001/15/28/99/GD150/0001

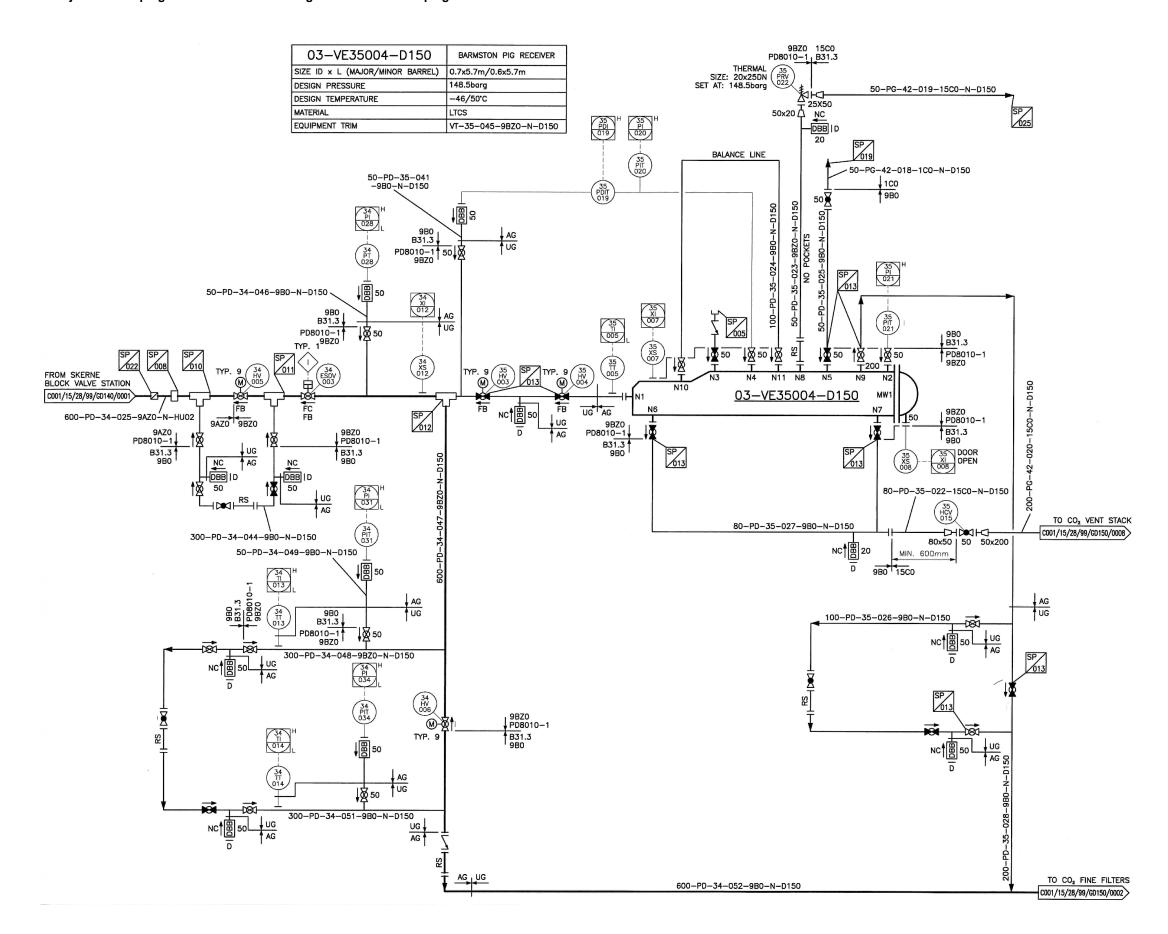






Figure 5.14: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO<sub>2</sub> Fine Filters (Year 1) - C001/15/28/99/GD150/0002

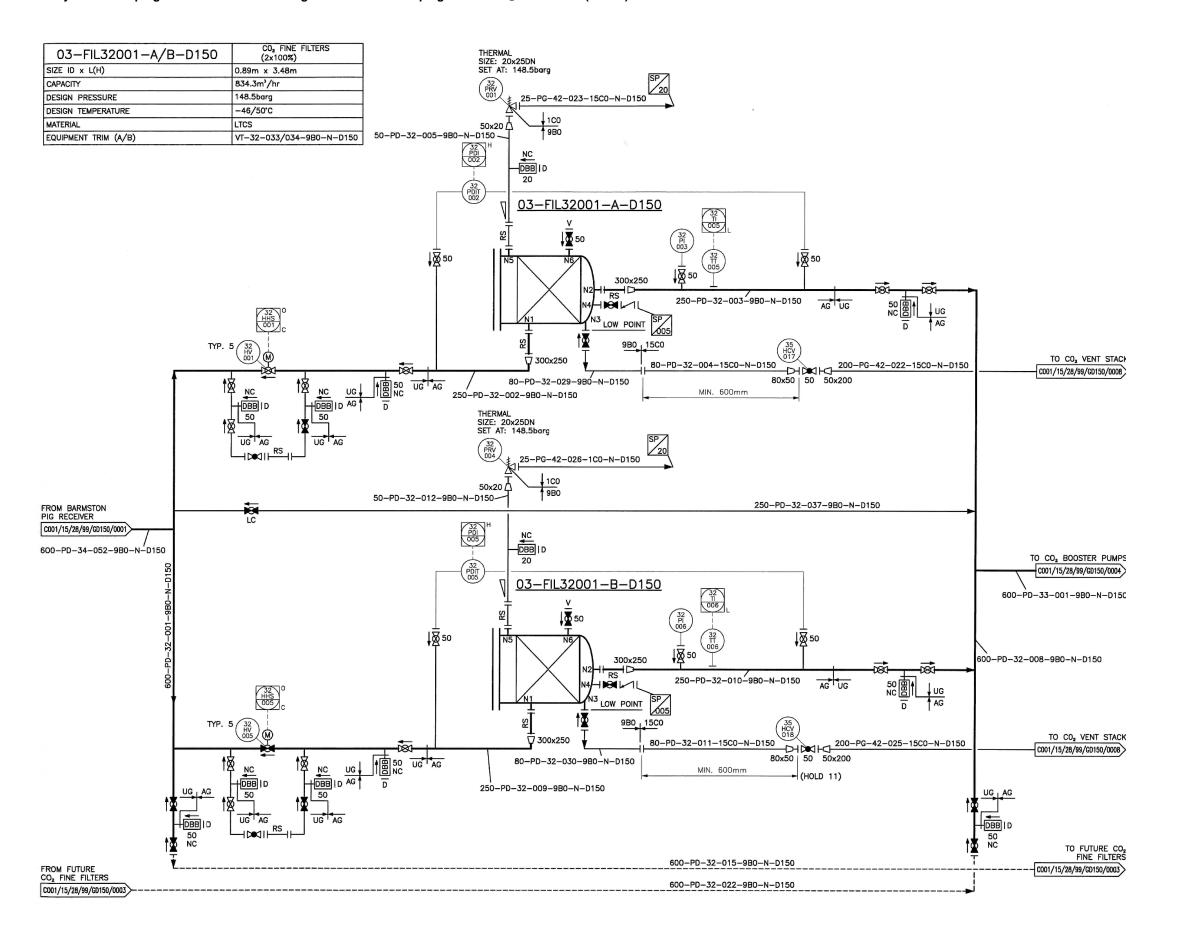






Figure 5.15: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO<sub>2</sub> Fine Filters (Year 5 and 10) - C001/15/28/99/GD150/0003

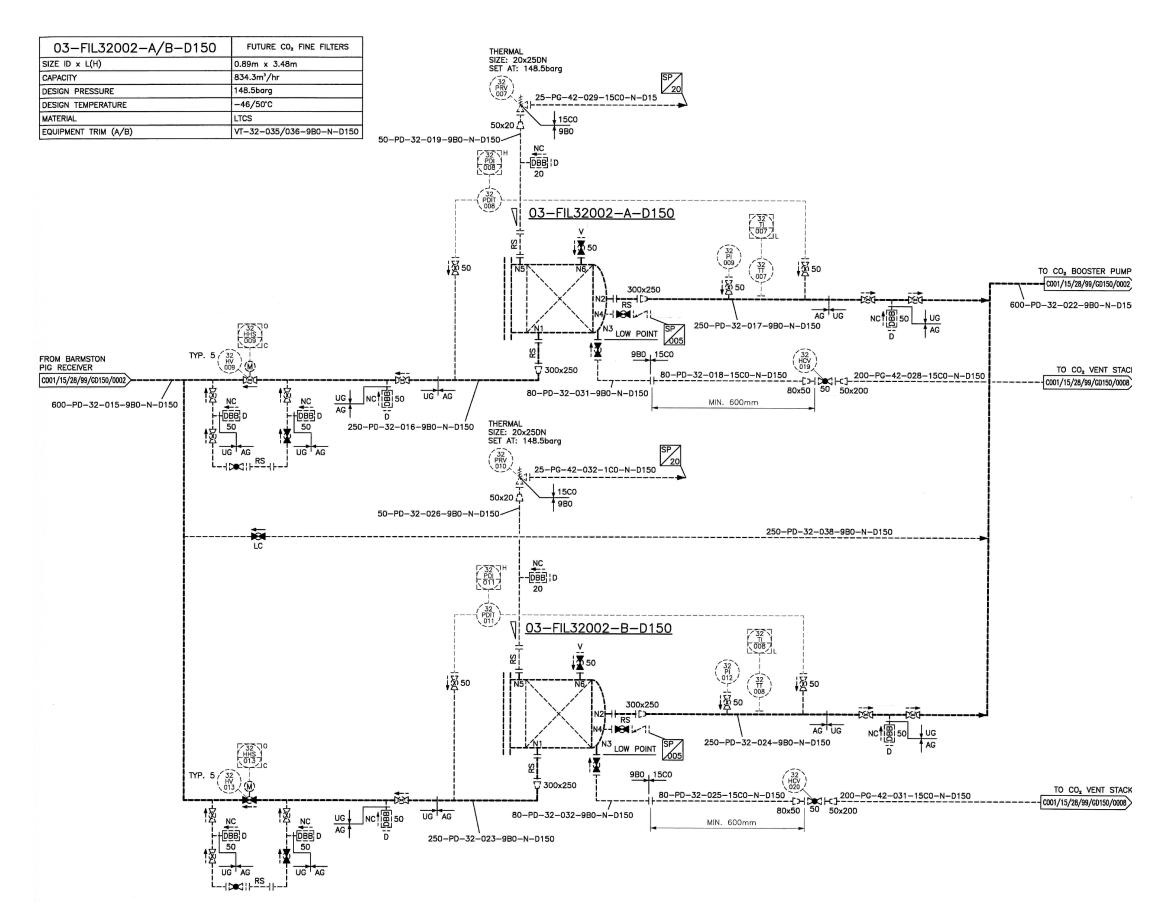






Figure 5.16: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO<sub>2</sub> Booster Pumps (Year 1) - C001/15/28/99/GD150/0004

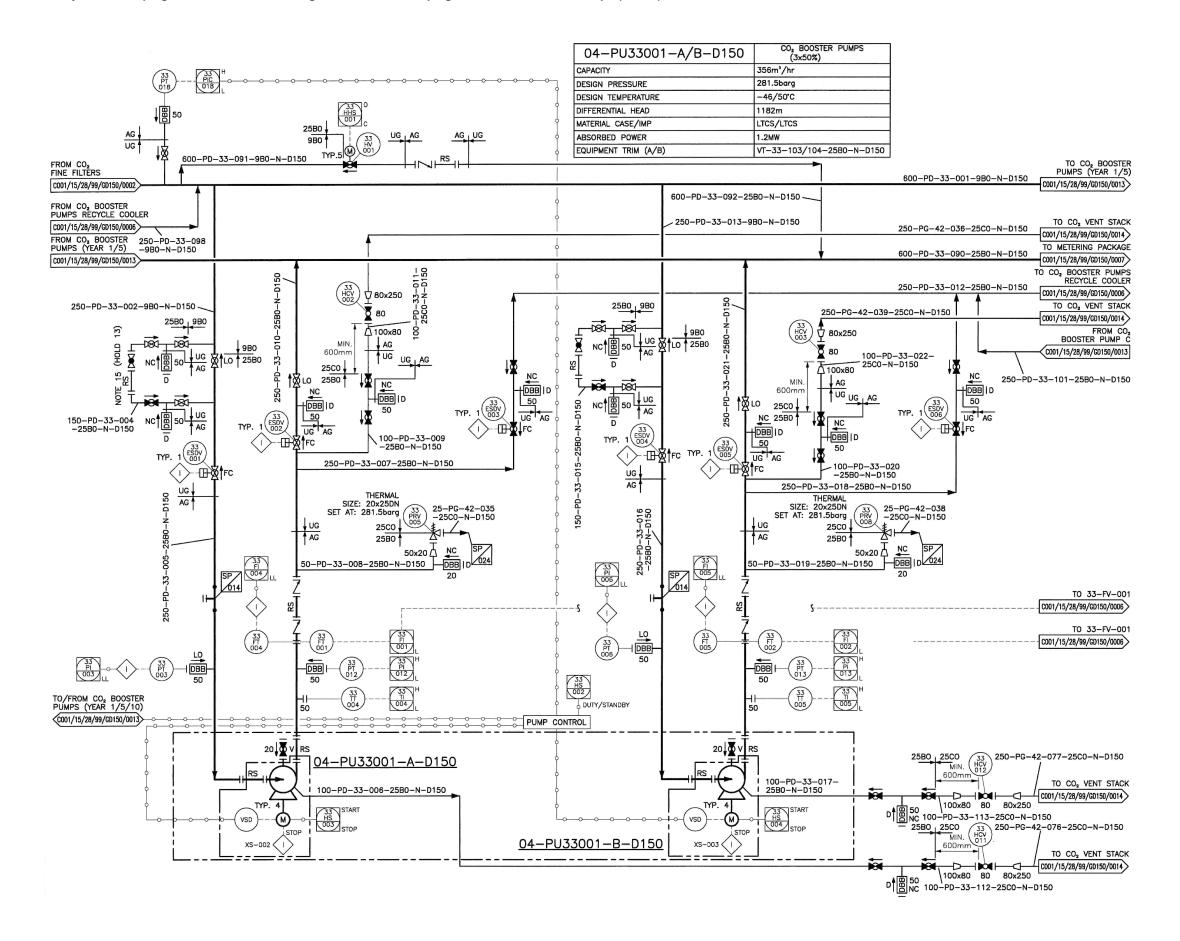






Figure 5.17: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO<sub>2</sub> Booster Pumps (Year 5) - C001/15/28/99/GD150/0005

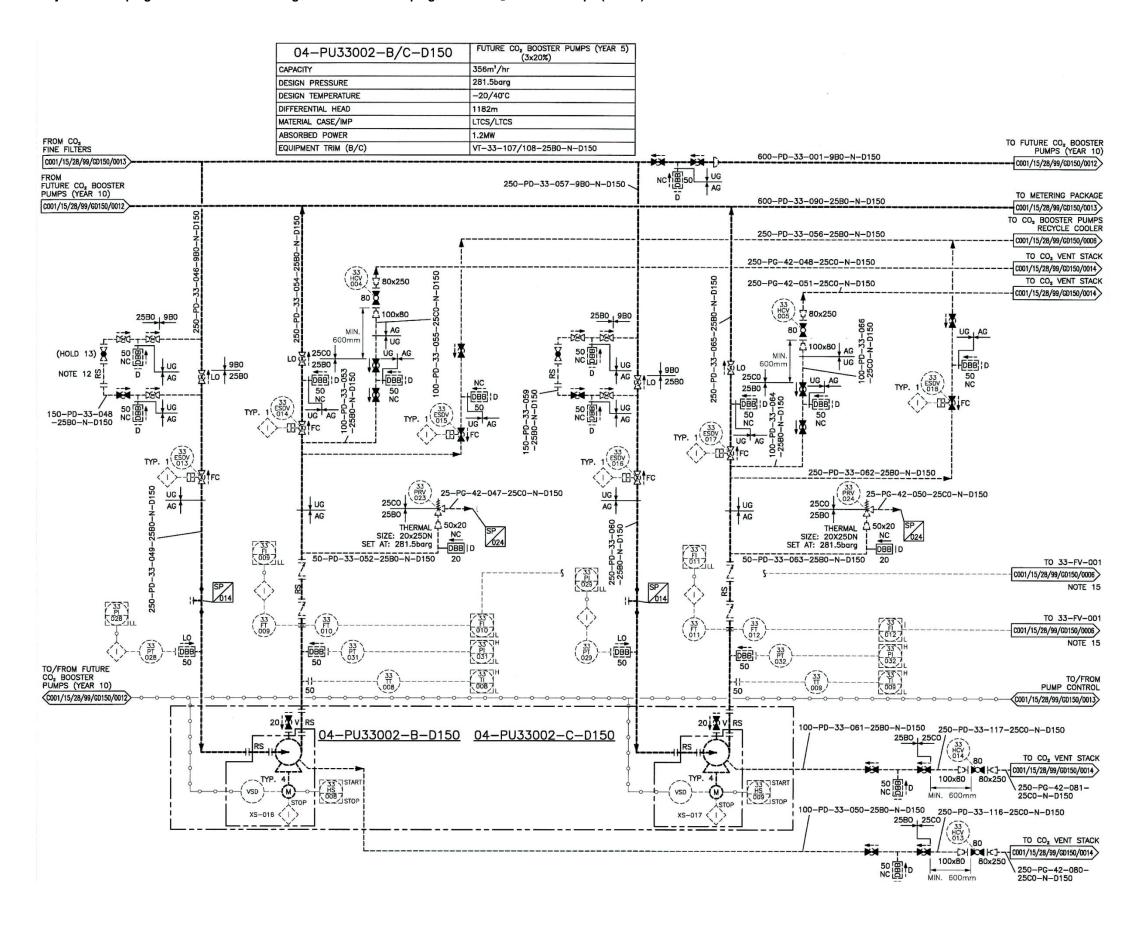






Figure 5.18: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO<sub>2</sub> Booster Pumps Recycle Cooler - C001/15/28/99/GD150/0006

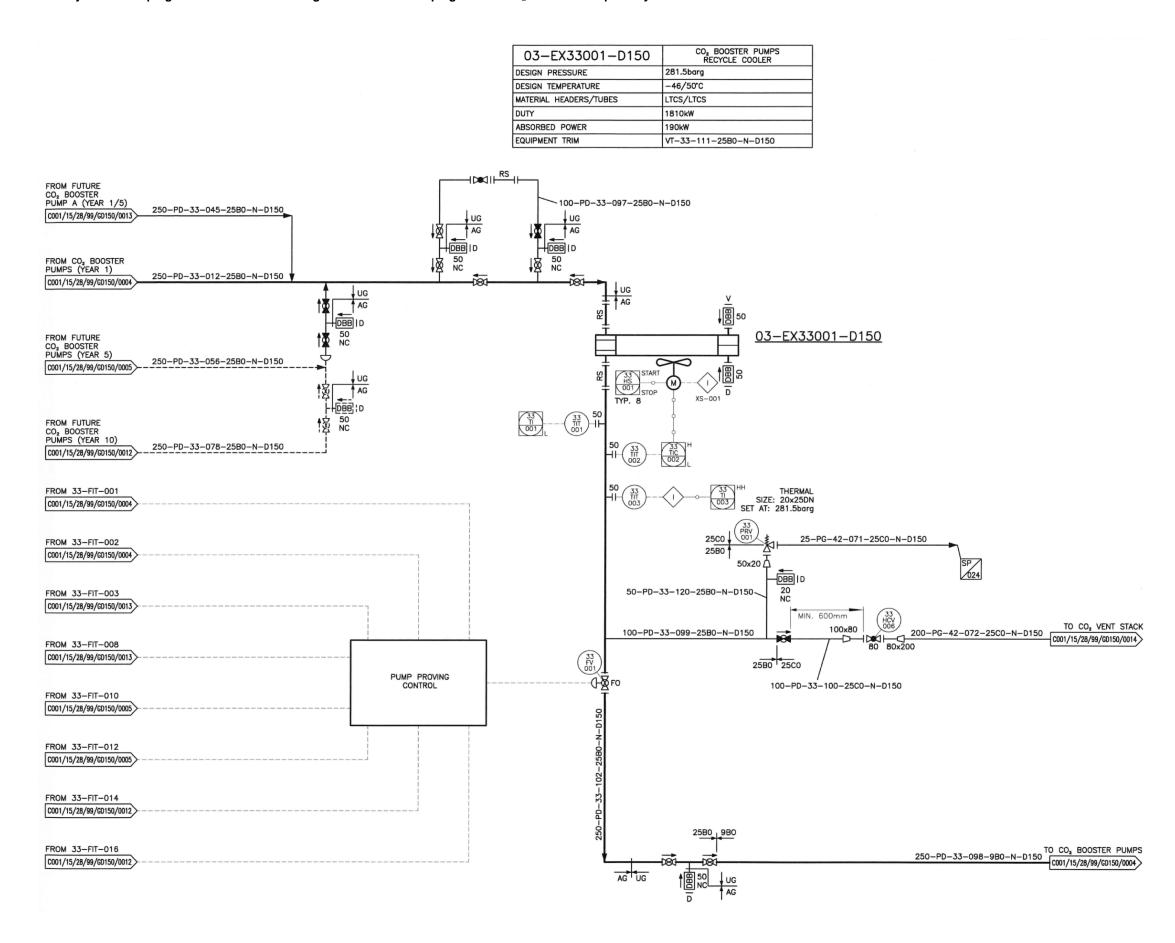






Figure 5.19: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station Metering and PIG Launcher - C001/15/28/99/GD150/0007

10-AA31001-D150	CO2 METERING AND ANALYSIS PACKAGE	03-VE35005-D150	BARMSTON PIG LAUNCHER	10-AA34001-A/B-D150	BARMSTON HIPPS PACKAGE
CAPACITY	1940639 kg/hr	SIZE ID x L (MAJOR/MINOR BARREL)	0.7m x 5.7m/0.6m x 1.5m	SET PRESSURE	200barg
DESIGN PRESSURE	281.5barg	DESIGN PRESSURE	281.5barg	DESIGN PRESSURE	281.5barg
DESIGN TEMPERATURE	-46/50°C	DESIGN TEMPERATURE	-46/50°C	DESIGN TEMPERATURE	-46/50°C
MATERIAL	LTCS	MATERIAL	LTCS	MATERIAL	LTCS
EQUIPMENT TRIM	VT-31-001-25B0-N-D150	EQUIPMENT TRIM	VT-35-046-25BZ0-N-D150		
				200-PG-42	
FROM CO, BOOSTER PUMPS  CO01/15/28/99/50150/0004  600-PD-33-090- 2580-N-D150  0024  25-PG-42-070- 25C0-N-D150  THERMAL SIZE: 20x25DN SET AT: 281.5barg  50-PD-42-068 -1C0-N-D150  50-PD-35-032 -2580-N-D150  DOOR 35	25B0 25C0 PD8010-1 B31.3  34 PRV 25-PG-42-  THERMAL SIZE: 20x25DN T T AT: 281.5borg 550x20  LOUE 50  PD-34-063 25B0-N-D150  100-PD-35-034-25B0  LINE 0333- 05 05 05 05 05 05 05 05 05 05 05 05 05 0	D150  D150	AG UG  D150  150-PD-34-0  2580-N-D150  150-PD-34-0  150-P	50  54-25B0-N-D150  CC  25B0 25C0  54-25B0-N-D150  NC B 50  NC B 5	C001/15/28/99/GD150/0014
100-PD-35-029-25C0-N-	D150	100x80 50 80x250			42-069-25C0-N-D150 TO CO₂ VENT STACK
				250-FG-	C001/15/28/99/GD150/0014
D <sup>†</sup> ( <u>®</u> 20	MIN. 600	mm =1			





Figure 5.20: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO<sub>2</sub> Vent System - C001/15/28/99/GD150/0008

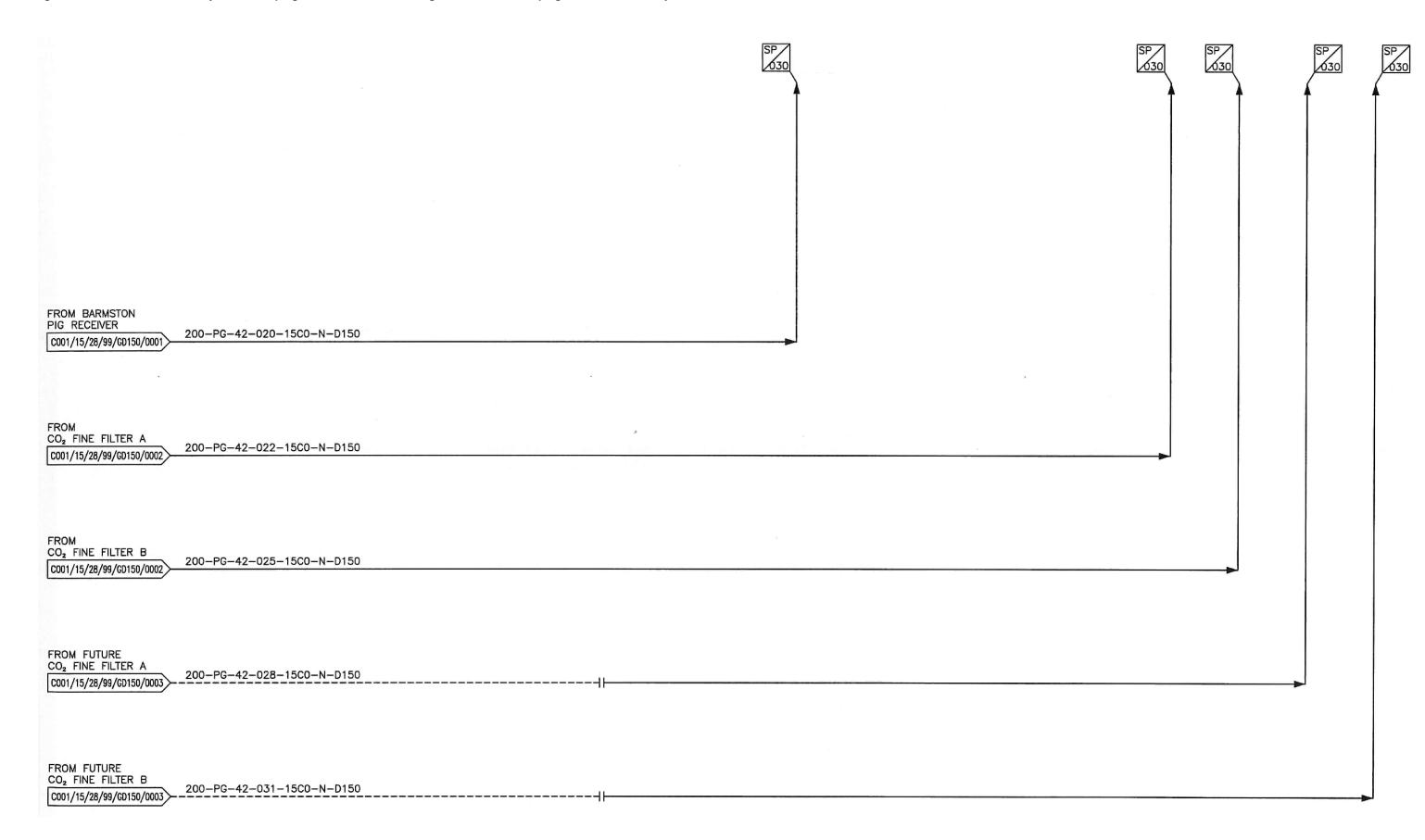






Figure 5.21: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station Potable Water - C001/15/28/99/GD150/0009







Figure 5.22: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station Instrument and Plant Air System - C001/15/28/99/GD150/0010

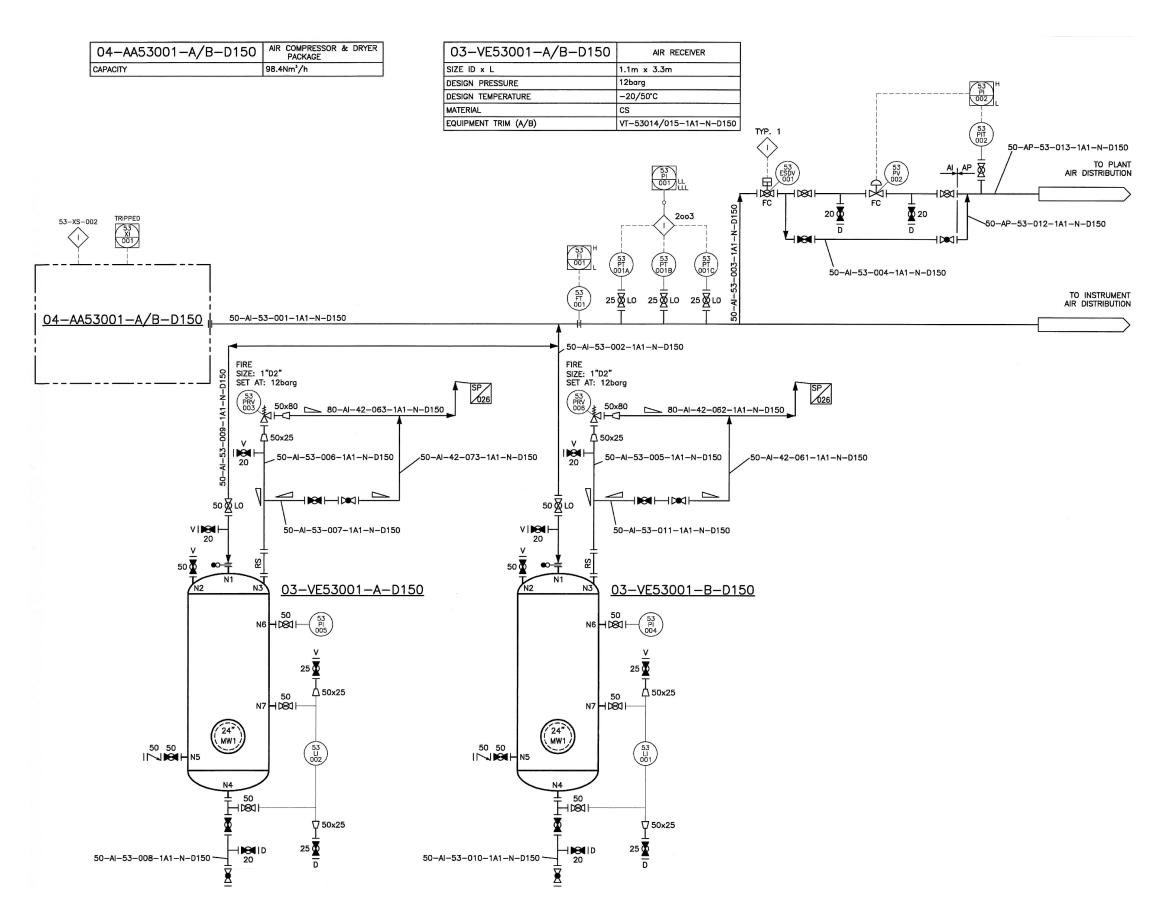






Figure 5.23: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station Future CO₂ Booster Pumps (Year 10) - C001/15/28/99/GD150/0012

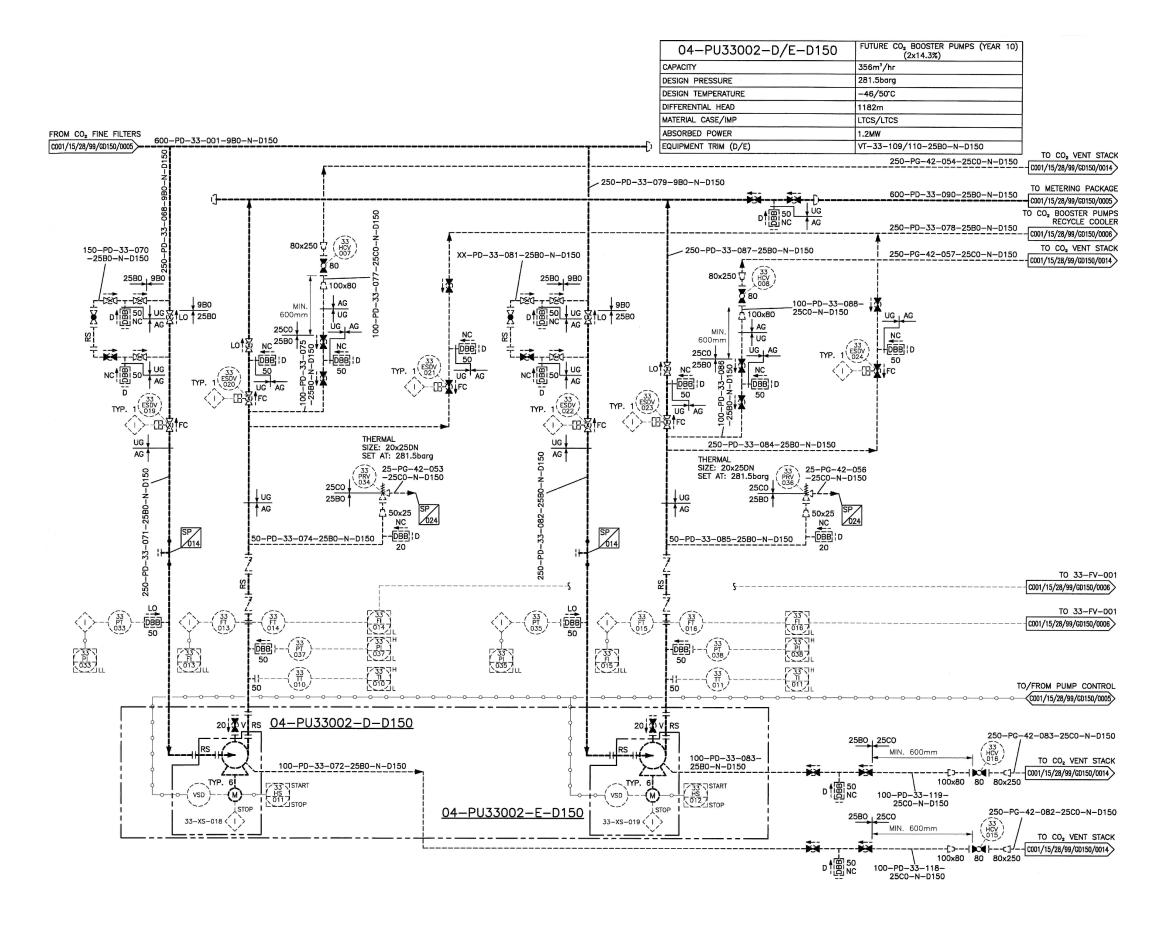






Figure 5.24: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO₂ Booster Pumps (Year 1/5) - C001/15/28/99/GD150/0013

04-PU33001-C-D150	CO <sub>2</sub> BOOSTER PUMPS (3x50%)	04-PU33002-A-D150	FUTURE CO <sub>2</sub> BOOSTER PUMPS (YEAR 5) (3x20%)
CAPACITY	356m³/hr	CAPACITY	356m³/hr
DESIGN PRESSURE	281.5barg	DESIGN PRESSURE	281.5barg
DESIGN TEMPERATURE	-46/50°C	DESIGN TEMPERATURE	-46/50°C
DIFFERENTIAL HEAD	1182M	DIFFERENTIAL HEAD	1182m
MATERIAL CASE/IMP	LTCS/LTCS	MATERIAL CASE/IMP	LTCS/LTCS
ABSORBED POWER	1.2MW	ABSORBED POWER	1.2MW
EQUIPMENT TRIM	VT-33-105-25B0-N-D150	EQUIPMENT TRIM	VT-33-106-25B0-N-D150

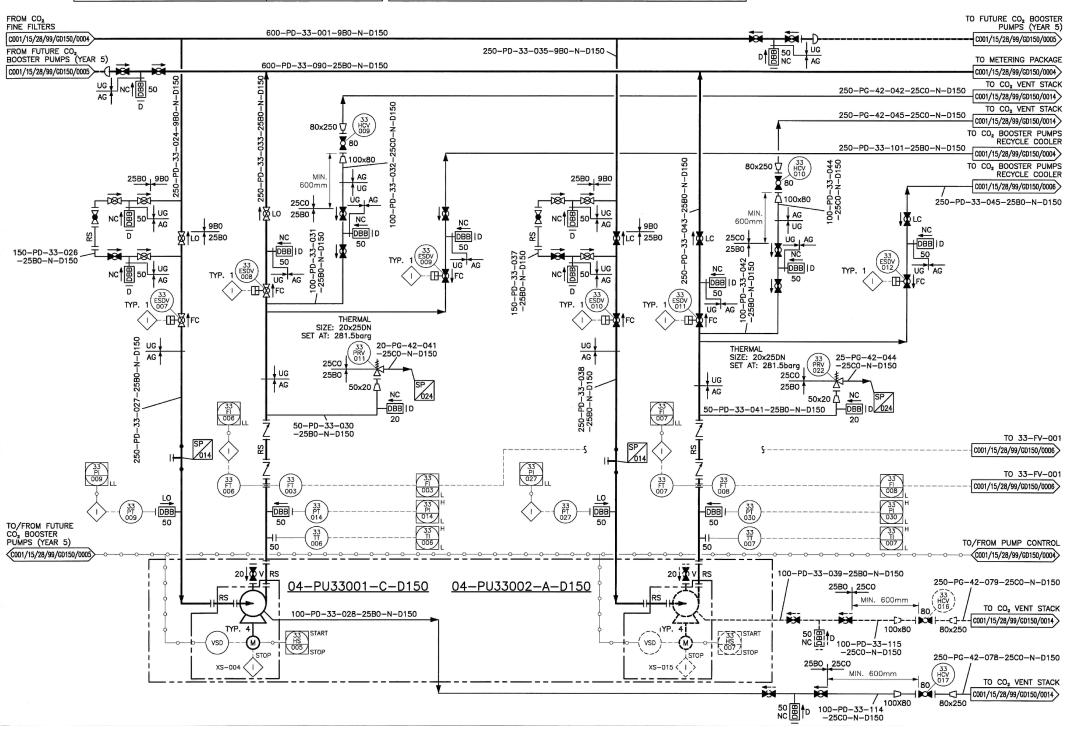






Figure 5.25: White Rose CCS Project FEED Piping and Instrumentation Diagram Barmston Pumping Station CO<sub>2</sub> Vent System - C001/15/28/99/GD150/0014

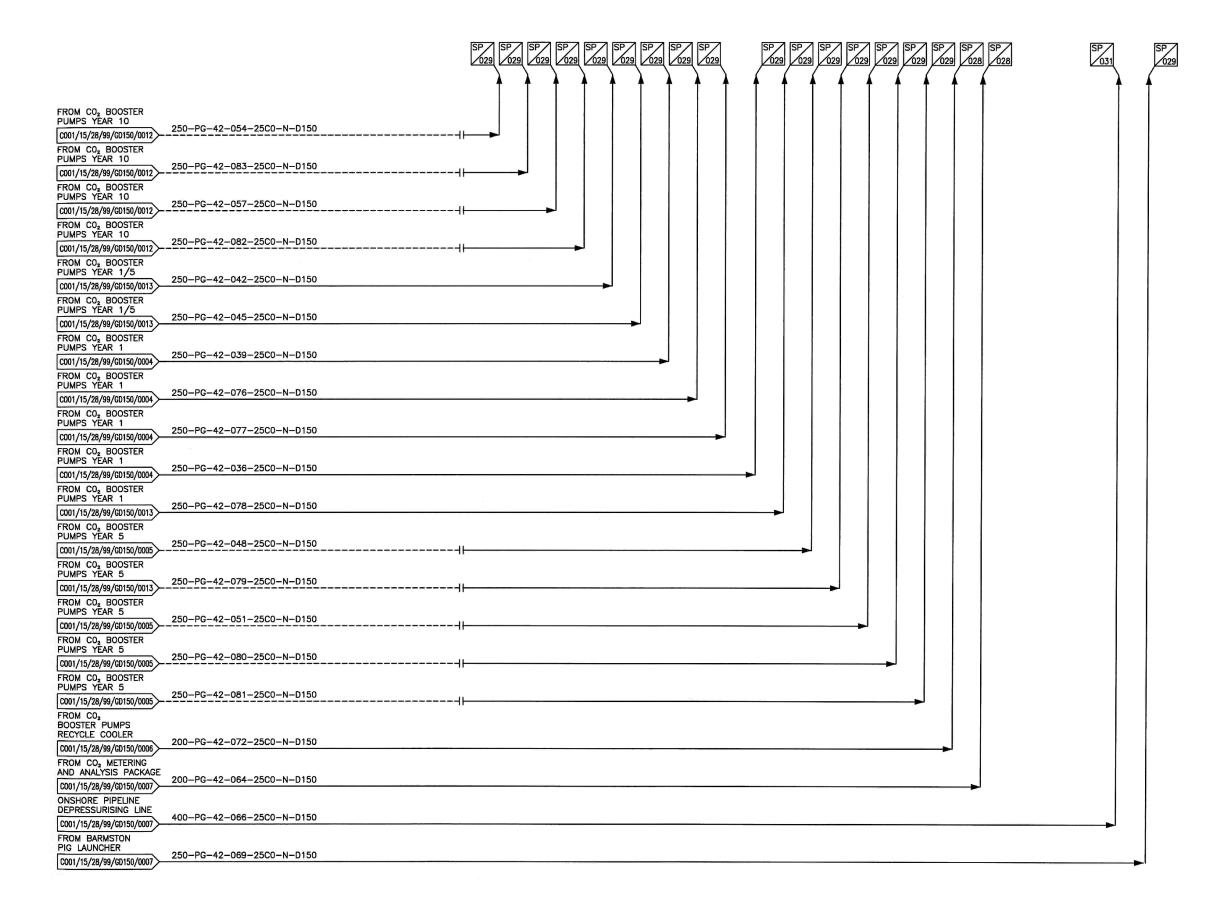






Figure 5.26: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Offshore Storage Facility Legend Sheet 1 - C001/15/28/99/GD200/0001

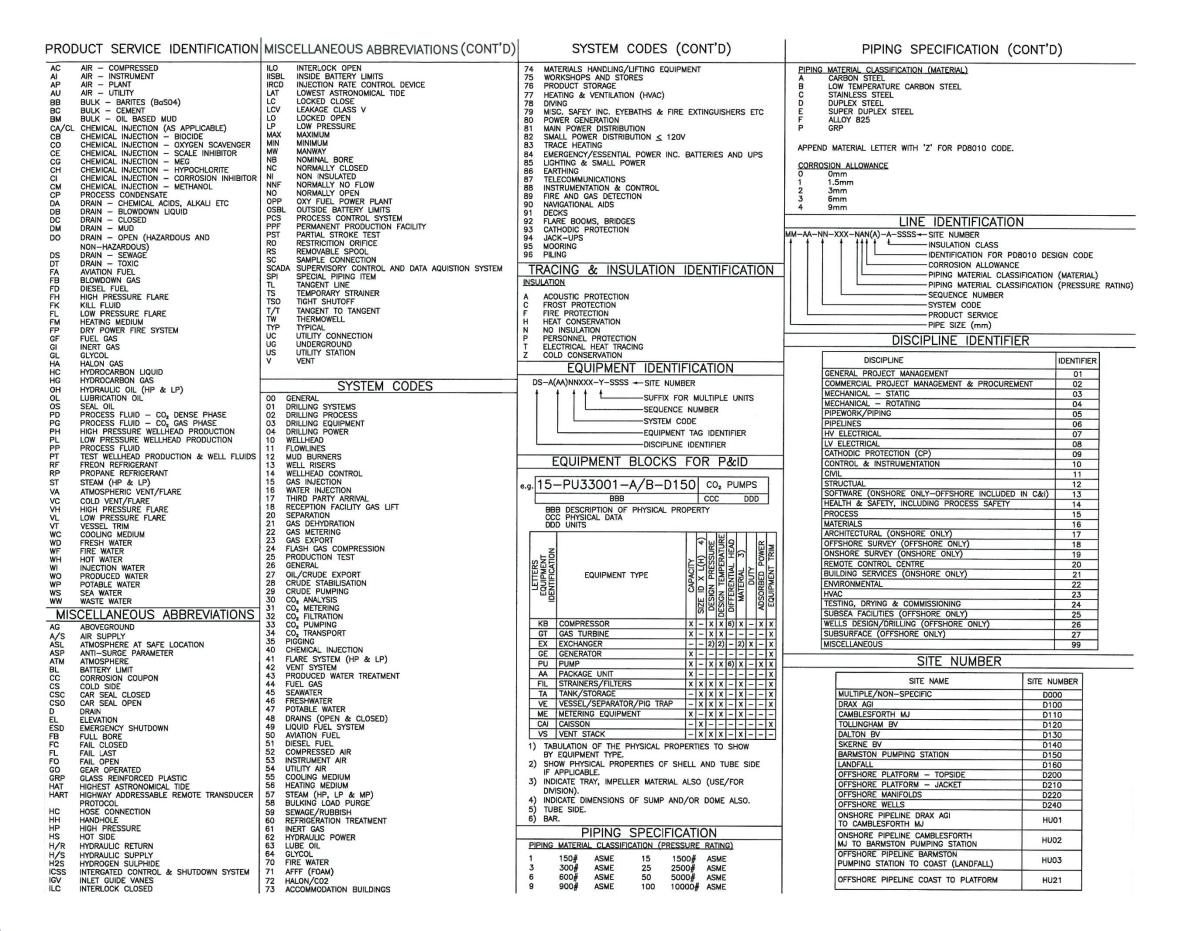
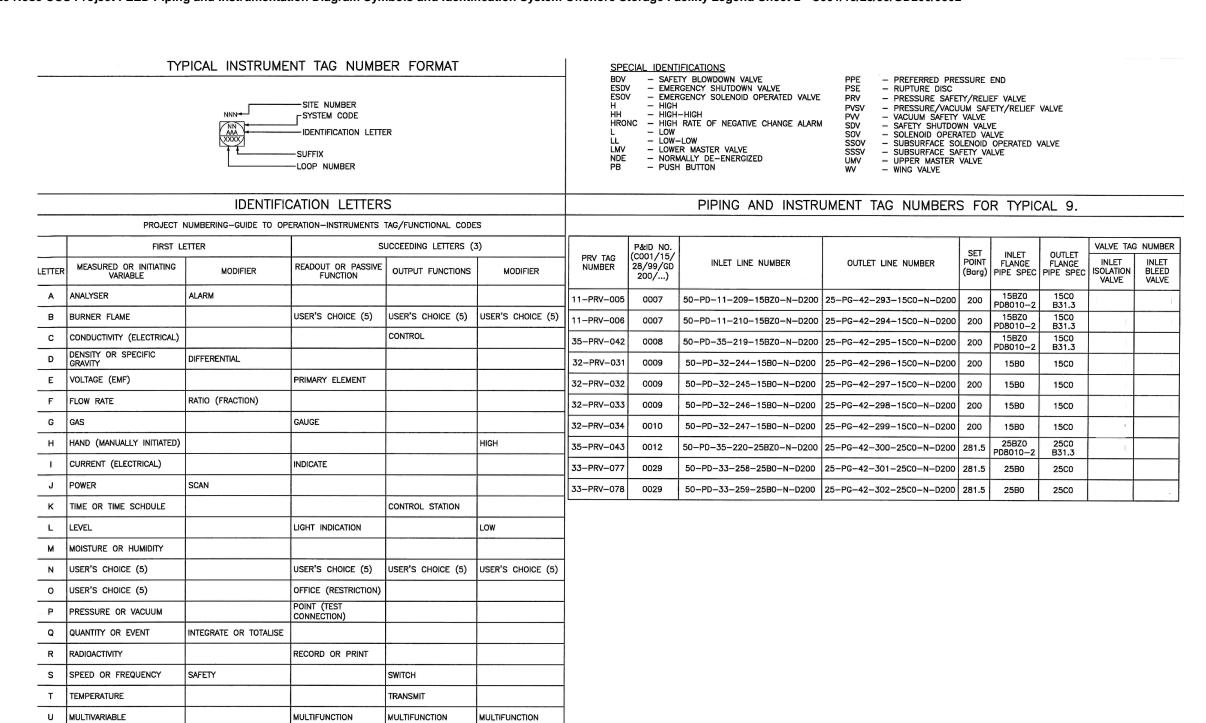






Figure 5.27: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Offshore Storage Facility Legend Sheet 2 - C001/15/28/99/GD200/0002



VIBRATION OR MECHANICAL ANALYSIS

WEIGHT OR FORCE

USER'S CHOICE (5)

UNCLASSIFIED

POSITION

V

w

X

Z

UNCLASSIFIED (4)

VALVE, DAMPER

UNCLASSIFIED (4)

RELAY OR COMPUTER DRIVE, ALUATE OR UNLCASSIFIED FINAL

CONTROL FLEMENT

UNCLASSIFIED (4)

UNCLASSIFIED (4)



ALL LETTERS SHALL BE UPPERCASE.

THE NUMBER OF FUNCTIONAL GROUPS SHALL BE KEPT TO A MINIMUM AND NEVER EXCEED FOUR FOR ONE INSTRUMENT. EACH LETTER DESIGNATES AN INSTRUMENT FUNCTION E.G. T FOR LEVEL TRANSMITTER (LT), V FOR LEVEL CONTROL VALVE (LV). SUCCEEDING LETTERS DESIGNATED ONE OR MORE READOUT OR PASSIVE FUNCTIONS OR OUTPUT FUNCTIONS.

<sup>4)</sup> X-UNCLASSIFIED IS INTENDED TO COVER UNLISTED MEANINGS THAT WILL BE USED ONLY ONCE OR TO A LIMITED EXTENT.
5) A USER'S CHOICE IS INTENDED TO COVER UNLISTED MEANINGS THAT WILL BE USED REPETITIVELY.

CARBON CAPTURE 8 STORAGE PROJECT

Figure 5.28: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Offshore Storage Facility Legend Sheet 3 - C001/15/28/99/GD200/0003

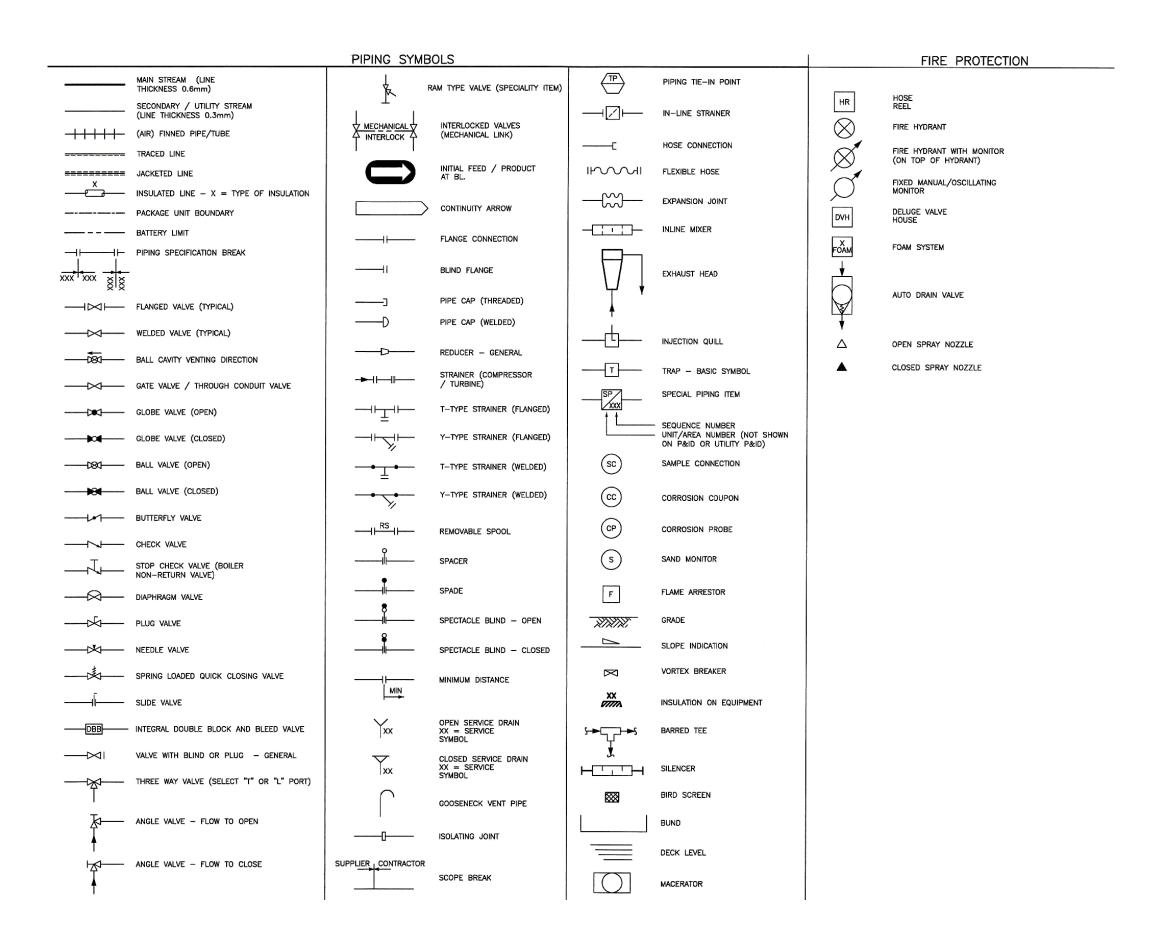






Figure 5.29: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Offshore Storage Facility Legend Sheet 4 - C001/15/28/99/GD200/0004

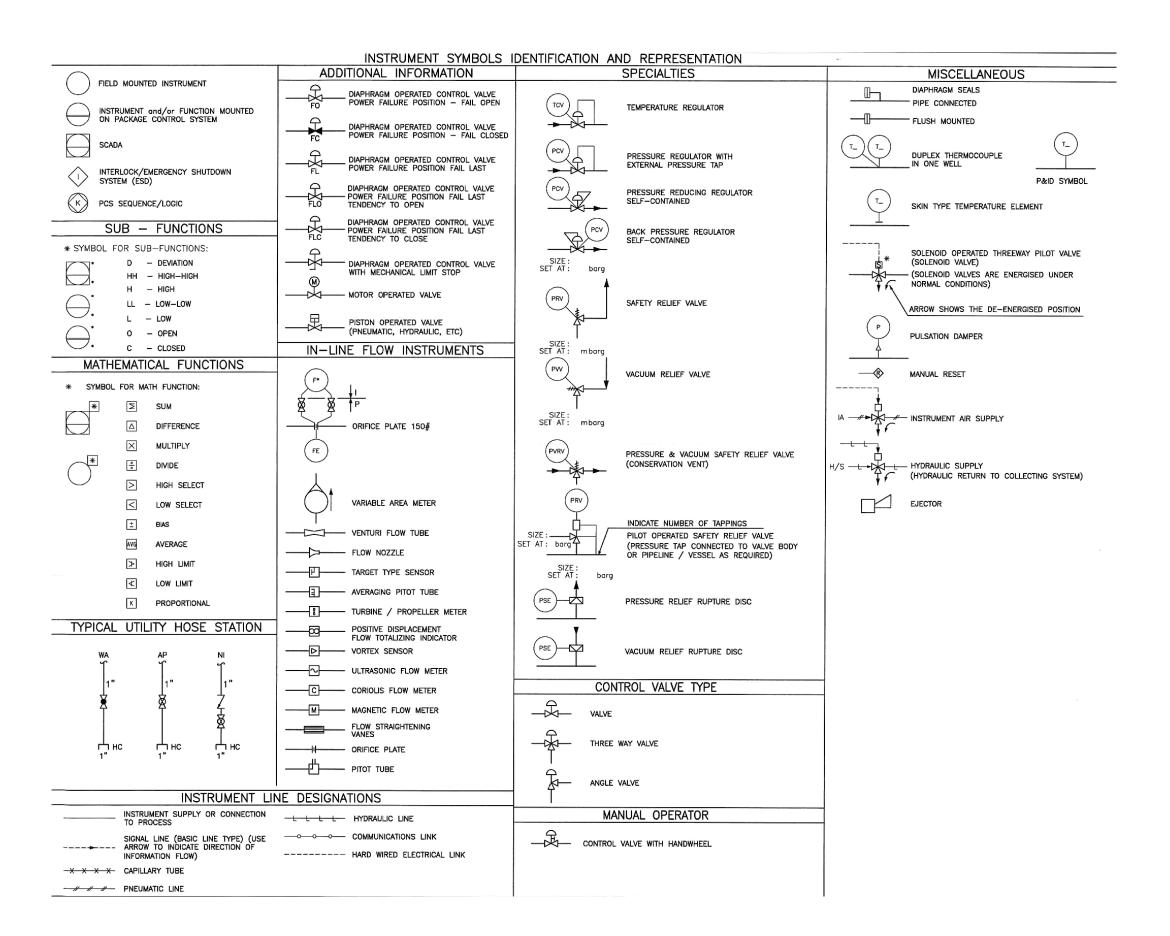






Figure 5.30: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Offshore Storage Facility Legend Sheet 5 - C001/15/28/99/GD200/0005

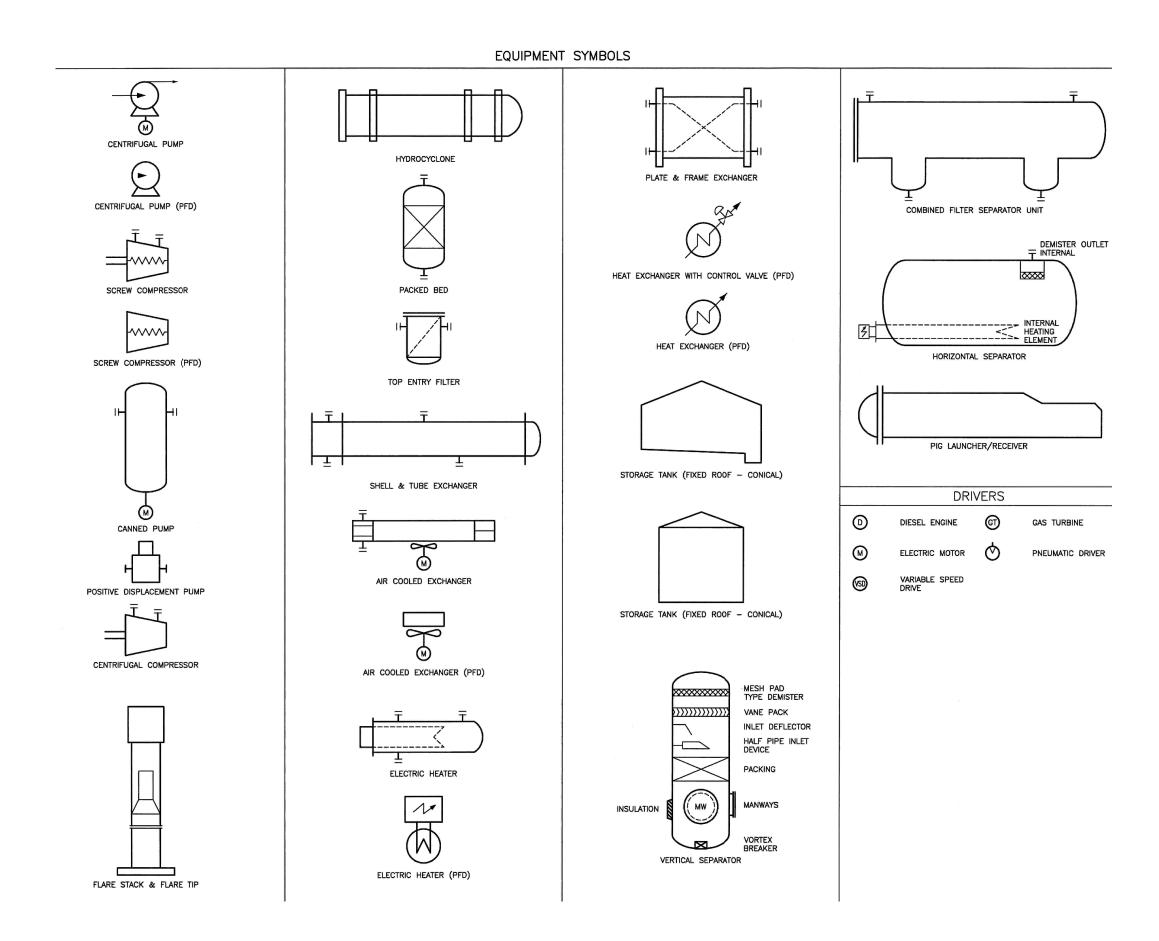
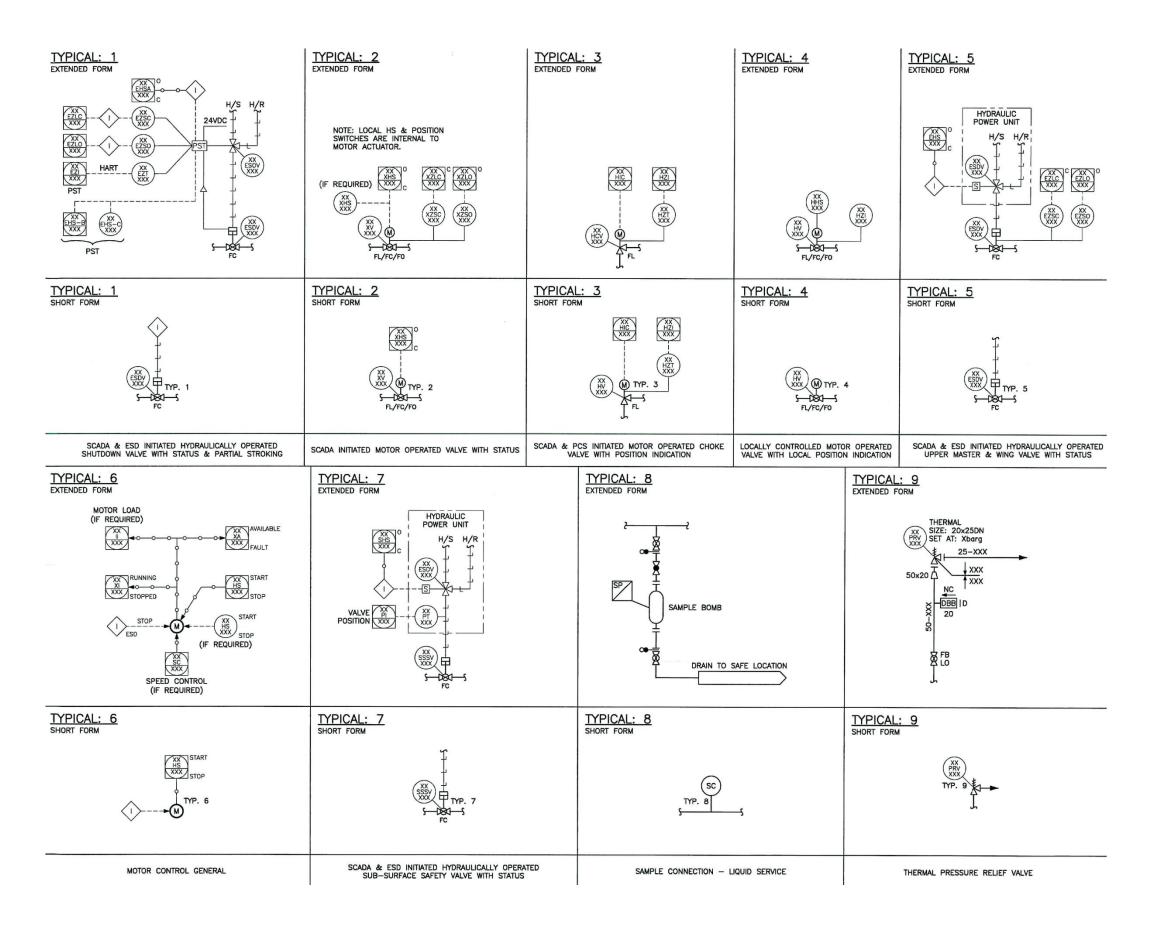






Figure 5.31: White Rose CCS Project FEED Piping and Instrumentation Diagram Symbols and Identification System Offshore Storage Facility Legend Sheet 6 - C001/15/28/99/GD200/0006





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A STORAGE PROJECT

Figure 5.32: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Pipeline Risers - C001/15/28/99/GD200/0007

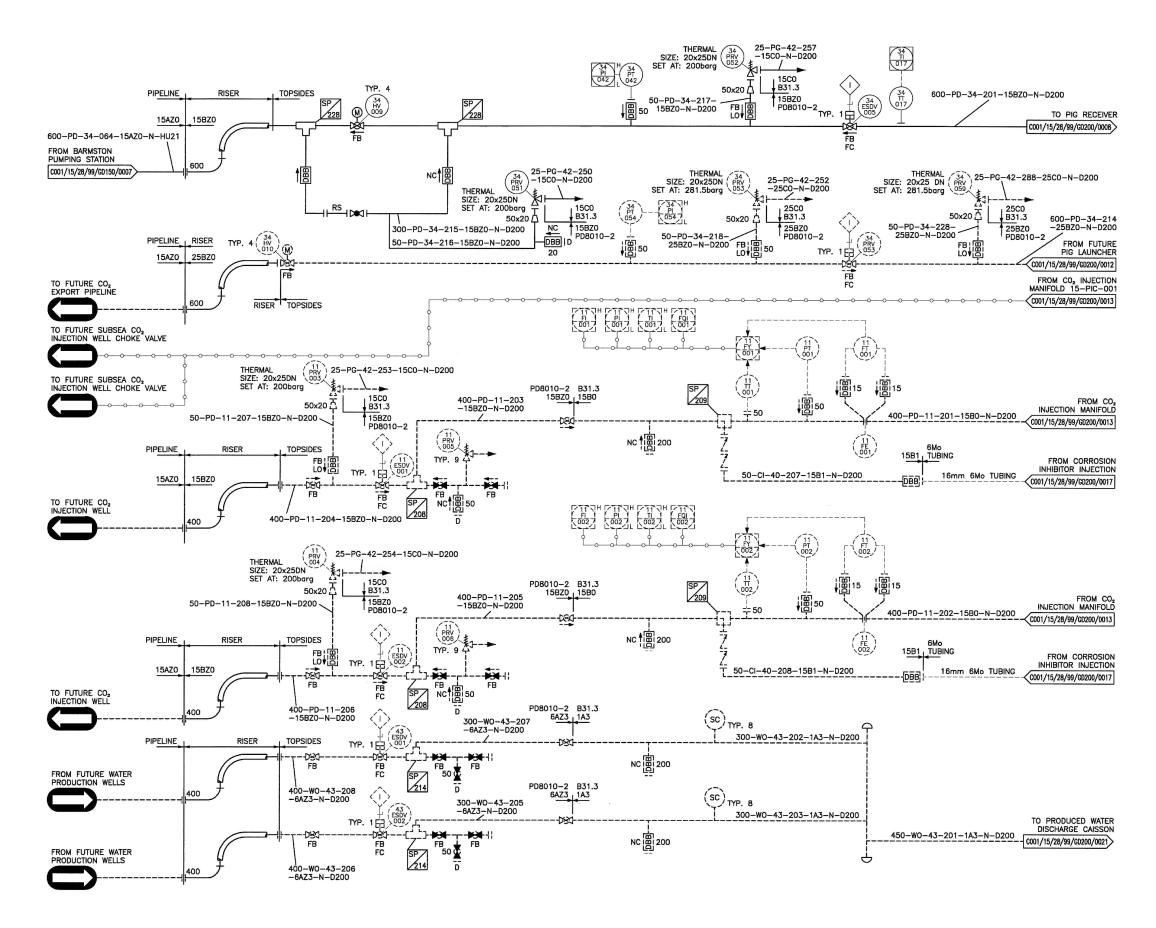






Figure 5.33: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility PIG Receiver - C001/15/28/99/GD200/0008

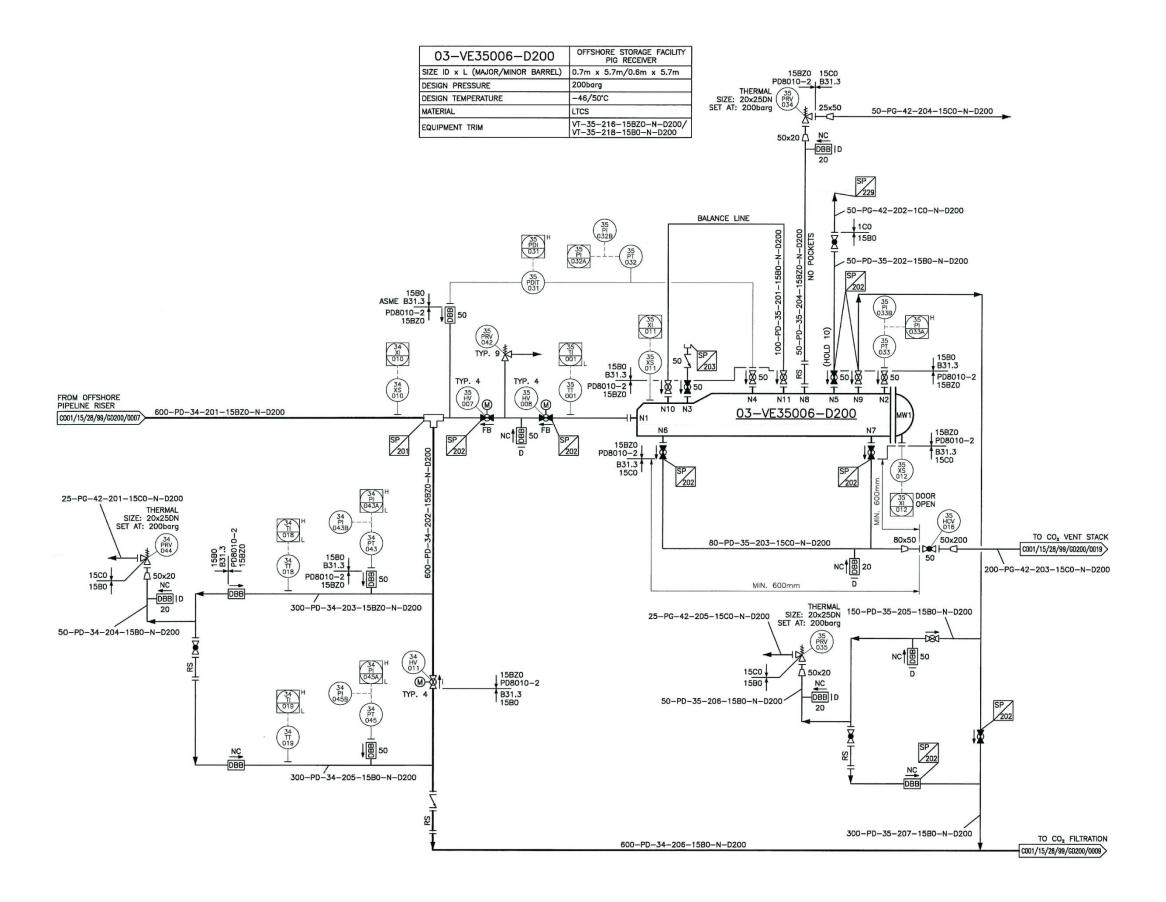






Figure 5.34: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility CO₂ Fine Filters - C001/15/28/99/GD200/0009

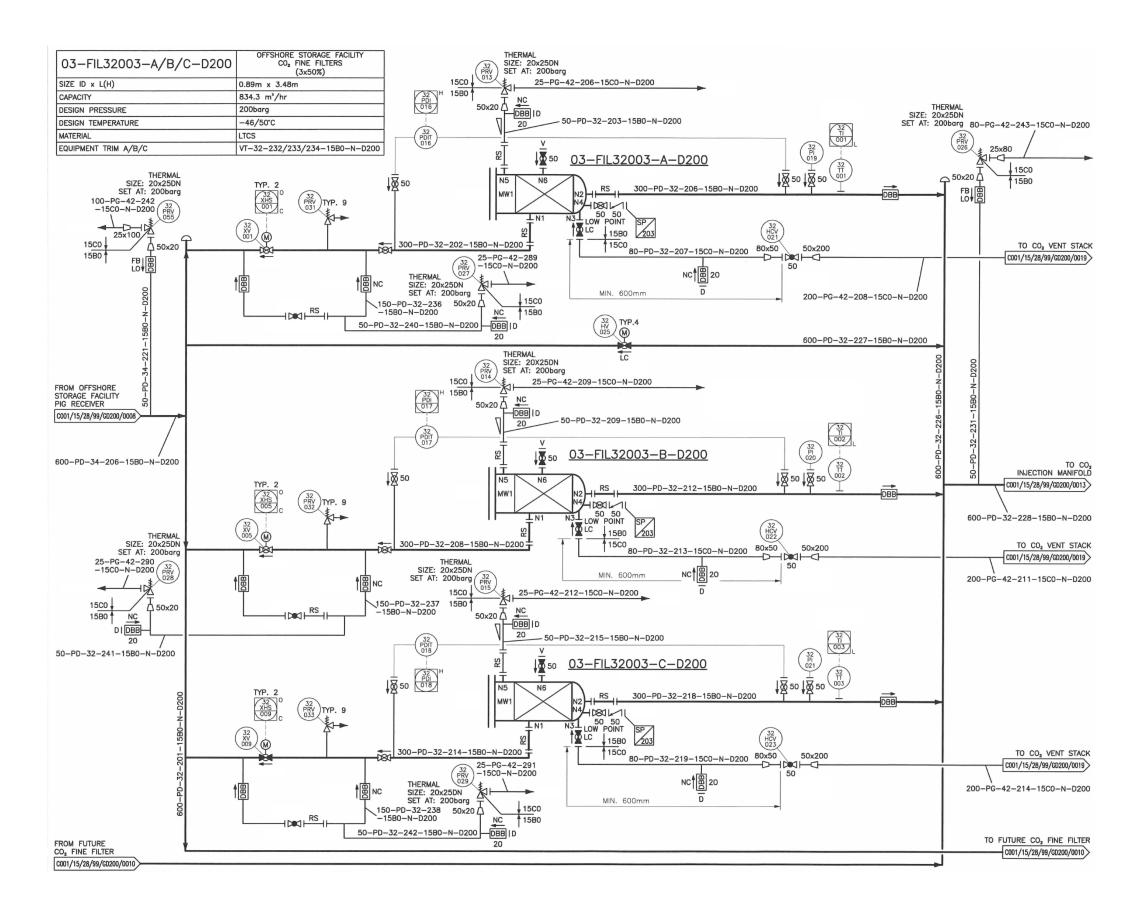






Figure 5.35: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Future CO<sub>2</sub> Fine Filter - C001/15/28/99/GD200/0010

03-FIL32004-D200	OFFSHORE STORAGE FACILITY FUTURE CO <sub>2</sub> FINE FILTER
SIZE ID x L(H)	0.89m x 3.48m
CAPACITY	834.3 m³/hr
DESIGN PRESSURE	200barg
DESIGN TEMPERATURE	-46/50°C
MATERIAL	LTCS
EQUIPMENT TRIM	VT-32-235-15B0-N-D200

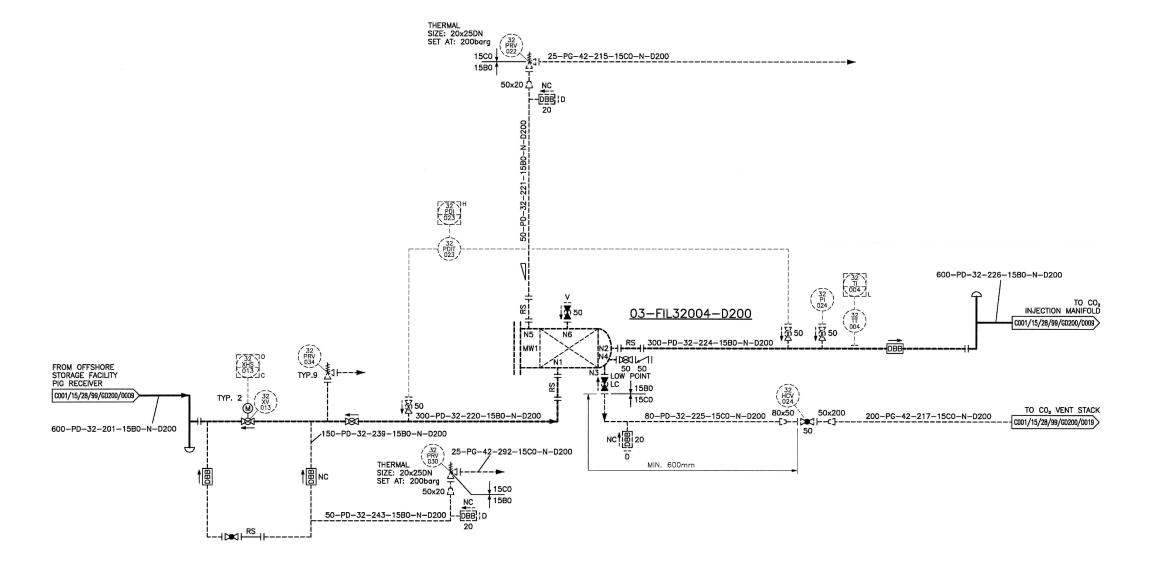






Figure 5.36: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Future CO<sub>2</sub> Booster Pumps Sheet 1 - C001/15/28/99/GD200/0011

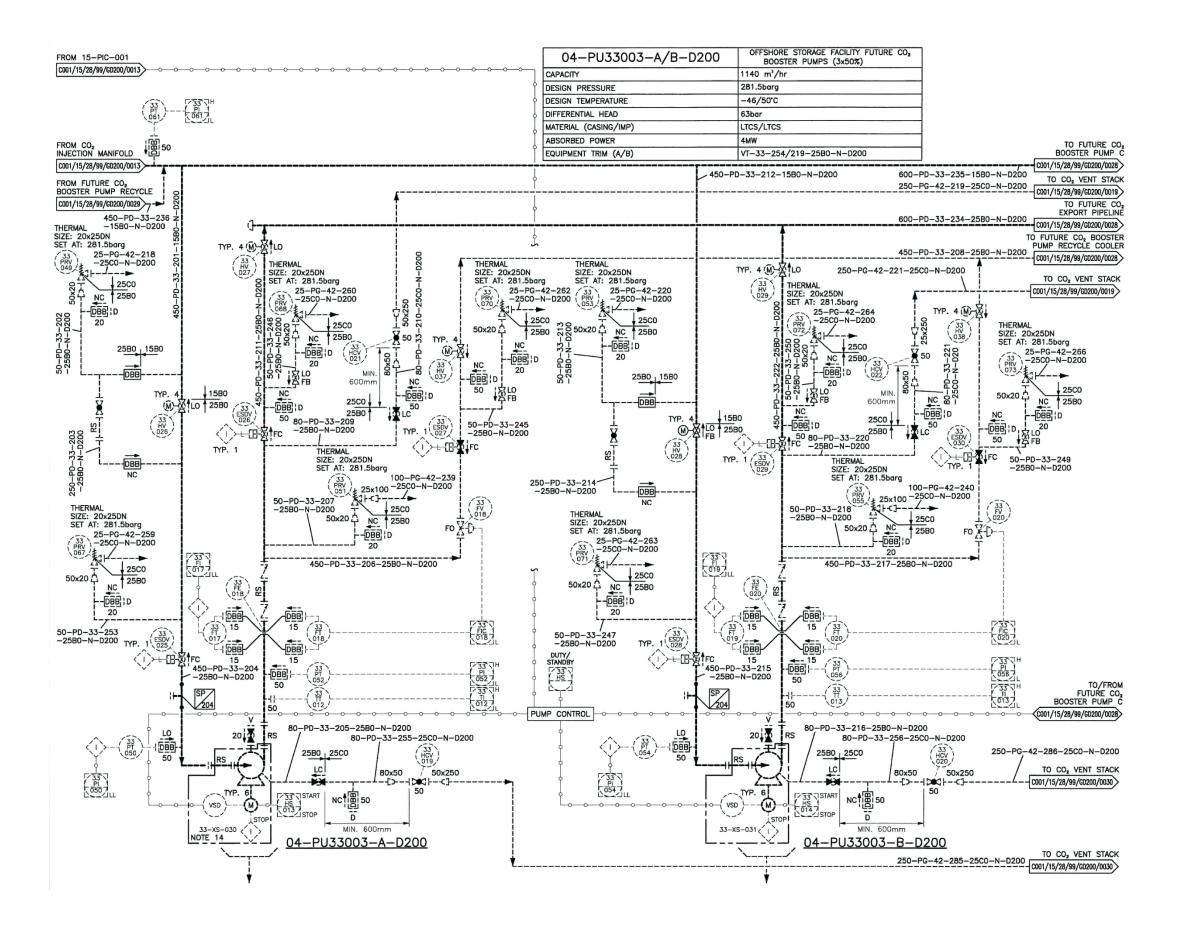






Figure 5.37: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Future PIG Launcher - C001/15/28/99/GD200/0012

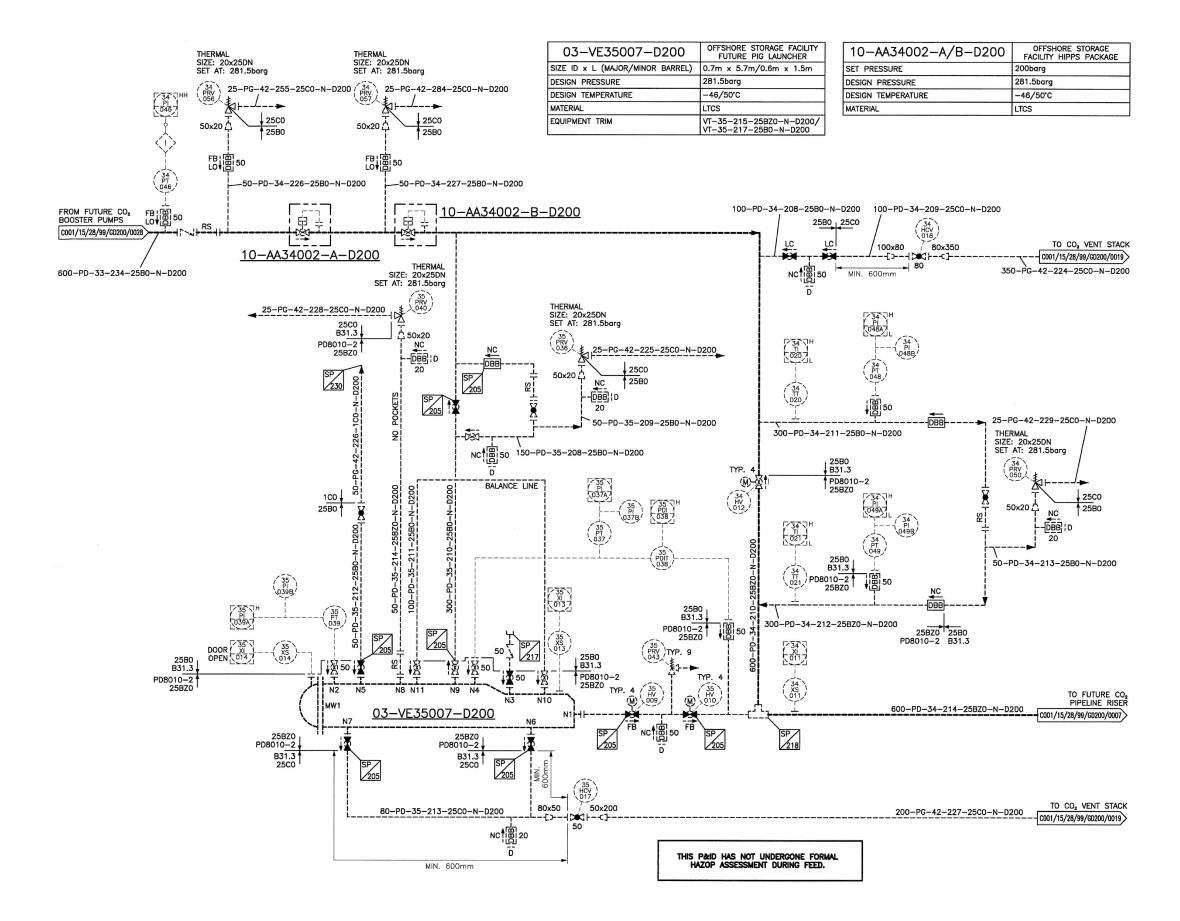






Figure 5.38: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility CO₂ Injection Manifold - C001/15/28/99/GD200/0013

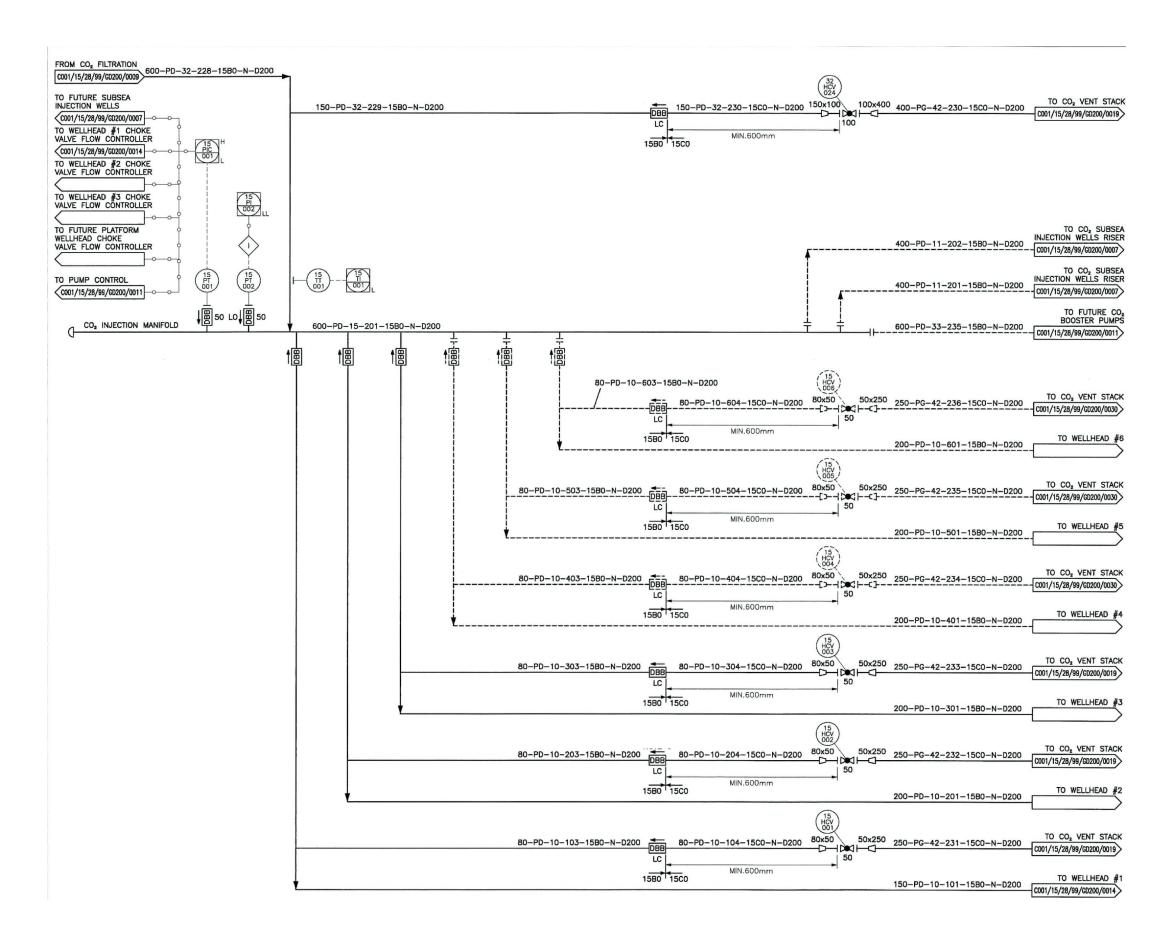






Figure 5.39: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility CO₂ Injection Wellhead #1 (TYP) - C001/15/28/99/GD200/0014

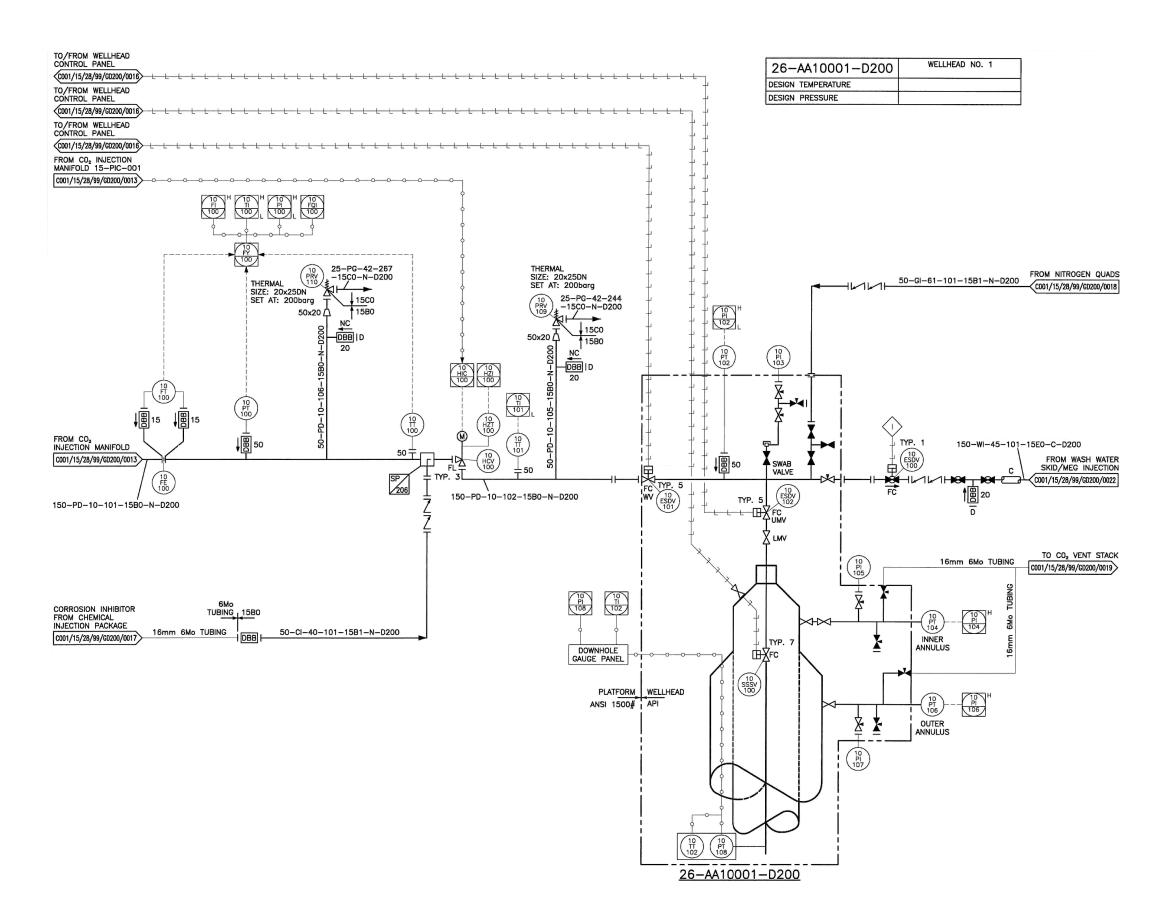






Figure 5.40: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility CO<sub>2</sub> Injection Well Numbering - C001/15/28/99/GD200/0015

## LINE NUMBERS

WELLHEAD	SLOT	FLOWLINE (U/S CHOKE)	FLOWLINE (D/S CHOKE)	WASH WATER/MEG INJECTION	NITROGEN INJECTION	CORROSION INHIBITOR INJECTION
26-AA10001-D200	1	150-PD-10-101-15B0-N-D200	150-PD-10-102-15B0-N-D200	150-WI-45-101-15E0-C-D200	50-GI-61-101-15B1-N-D200	50-CI-40-101-15B1-N-D200
26-AA10002-D200	2	200-PD-10-201-15B0-N-D200	200-PD-10-202-15B0-N-D200	150-WI-45-201-15E0-C-D200	50-GI-61-201-15B1-N-D200	50-CI-40-201-15B1-N-D200
26-AA10003-D200	3	200-PD-10-301-15B0-N-D200	200-PD-10-302-15B0-N-D200	150-WI-45-301-15E0-C-D200	50-GI-61-301-15B1-N-D200	50-CI-40-301-15B1-N-D200
26-AA10004-D200	4	200-PD-10-401-15B0-N-D200	200-PD-10-402-15B0-N-D200	150-WI-45-401-15E0-C-D200	50-GI-61-401-15B1-N-D200	50-CI-40-401-15B1-N-D200
26-AA10005-D200	5	200-PD-10-501-15B0-N-D200	200-PD-10-502-1580-N-D200	150-WI-45-501-15E0-C-D200	50-GI-61-501-15B1-N-D200	50-CI-40-501-15B1-N-D200
26-AA10006-D200	6	200-PD-10-601-15B0-N-D200	200-PD-10-602-15B0-N-D200	150-WI-45-601-15E0-C-D200	50-GI-61-601-15B1-N-D200	50-CI-40-601-15B1-N-D200

## LINE NUMBERS CONTINUED

WELLHEAD	SLOT	PRV INLET LINE (U/S CHOKE)	PRV DISCHARGE LINE (U/S CHOKE)	PRV INLET LINE (D/S CHOKE)	PRV DISCHARGE LINE (D/S CHOKE)
26-AA10001-D200	1	50-PD-10-106-15B0-N-D200	25-PG-42-267-15C0-N-D200	50-PD-10-105-15B0-N-D200	25-PG-42-244-15C0-N-D200
26-AA10002-D200	2	50-PD-10-206-15B0-N-D200	25-PG-42-268-15C0-N-D200	50-PD-10-205-15B0-N-D200	25-PG-42-245-15C0-N-D200
26-AA10003-D200	3	50-PD-10-306-15B0-N-D200	25-PG-42-269-15C0-N-D200	50-PD-10-305-15B0-N-D200	25-PG-42-246-15C0-N-D200
26-AA10004-D200	4	50-PD-10-406-15B0-N-D200	25-PG-42-270-15C0-N-D200	50-PD-10-405-15B0-N-D200	25-PG-42-247-15C0-N-D200
26-AA10005-D200	5	50-PD-10-506-15B0-N-D200	25-PG-42-271-15C0-N-D200	50-PD-10-505-15B0-N-D200	25-PG-42-248-15C0-N-D200
26-AA10006-D200	6	50-PD-10-606-15B0-N-D200	25-PG-42-272-15C0-N-D200	50-PD-10-605-15B0-N-D200	25-PG-42-249-15C0-N-D200

## INSTRUMENT TAG NUMBERS

WELLHEAD	SLOT	SSSV	MASTER	WING	SWAB VALVE	CHOKE INLET FLOW	CHOKE INLET PRESSURE	CHOKE INLET TEMPERATURE	CHOKE VALVE	CHOKE OUTLET TEMPERATURE	CHOKE OUTLET PRESSURE	PRV (U/S CHOKE)	PRV (D/S CHOKE)	SSSV HPU
26-AA10001-D200	1	10-SSSV-100	10-ESDV-102	10-ESDV-101	10-PI-103	10-FT-100	10-PT-100	10-TT-100	10-HCV-100	10-TT-101	10-PT-102	10-PRV-110	10-PRV-109	62-PT-100
26-AA10002-D200	2	10-SSSV-200	10-ESDV-202	10-ESDV-201	10-PI-203	10-FT-200	10-PT-200	10-TT-200	10-HCV-200	10-TT-201	10-PT-202	10-PRV-210	10-PRV-209	62-PT-200
26-AA10003-D200	3	10-SSSV-300	10-ESDV-302	10-ESDV-301	10-PI-303	10-FT-300	10-PT-300	10-TT-300	10-HCV-300	10-TT-301	10-PT-302	10-PRV-310	10-PRV-309	62-PT-300
26-AA10004-D200	4	10-SSSV-400	10-ESDV-402	10-ESDV-401	10-PI-403	10-FT-400	10-PT-400	10-TT-400	10-HCV-400	10-TT-401	10-PT-402	10-PRV-410	10-PRV-409	62-PT-400
26-AA10005-D200	5	10-SSSV-500	10-ESDV-502	10-ESDV-501	10-PI-503	10-FT-500	10-PT-500	10-TT-500	10-HCV-500	10-TT-501	10-PT-502	10-PRV-510	10-PRV-509	62-PT-500
26-AA10006-D200	6	10-SSSV-600	10-ESDV-602	10-ESDV-601	10-PI-603	10-FT-600	10-PT-600	10-TT-600	10-HCV-600	10-TT-601	10-PT-602	10-PRV-610	10-PRV-609	62-PT-600

## INSTRUMENT TAG NUMBERS CONTINUED

WELLHEAD	SLOT	OPEN/ CLOSE MASTER	OPEN/ CLOSE WING	OPEN/ CLOSE SSSV	WASH WATER SKID/MEG INJECTION	DOWNHOLE PRESSURE	DOWNHOLE TEMPERATURE	INNER ANNULUS	INNER ANNULUS	OUTER ANNULUS	OUTER ANNULUS
26-AA10001-D200	1	10-EHS-102	10-EHS-101	10-SHS-100	10-ESDV-100	10-PT-108	10−TT−102	10-PT-104	10-PI-105	10-PT-106	10-PI-107
26-AA10002-D200	2	10-EHS-202	10-EHS-201	10-SHS-200	10-ESDV-200	10-PT-208	10-TT-202	10-PT-204	10-PI-205	10-PT-206	10-PI-207
26-AA10003-D200	3	10-EHS-302	10-EHS-301	10-SHS-300	10-ESDV-300	10-PT-308	10-TT-302	10-PT-304	10-PI-305	10-PT-306	10-PI-307
26-AA10004-D200	4	10-EHS-402	10-EHS-401	10-SHS-400	10-ESDV-400	10-PT-408	10-TT-402	10-PT-404	10-PI-405	10-PT-406	10-PI-407
26-AA10005-D200	5	10-EHS-502	10-EHS-501	10-SHS-500	10-ESDV-500	10-PT-508	10-TT-502	10-PT-504	10-PI-505	10-PT-506	10-PI-507
26-AA10006-D200	6	10-EHS-602	10-EHS-601	10-SHS-600	10-ESDV-600	10-PT-608	10-TT-602	10-PT-604	10-PI-605	10-PT-606	10-PI-607





Figure 5.41: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Wellhead Hydraulic Power Unit - C001/15/28/99/GD200/0016

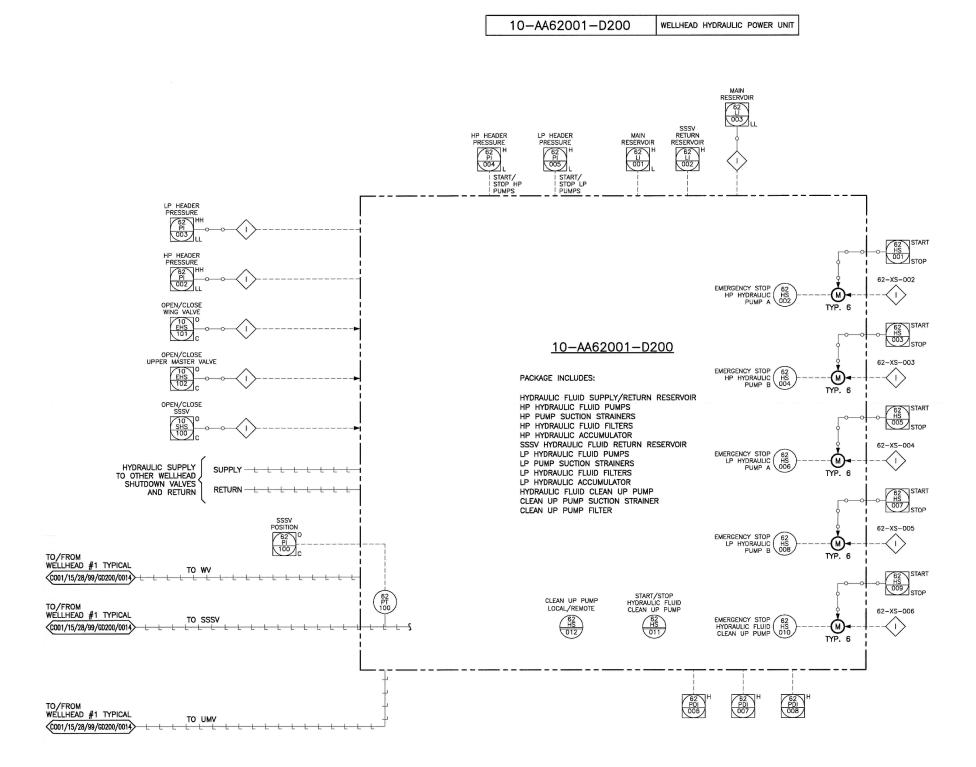






Figure 5.42: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Chemical Injection System - C001/15/28/99/GD200/0017

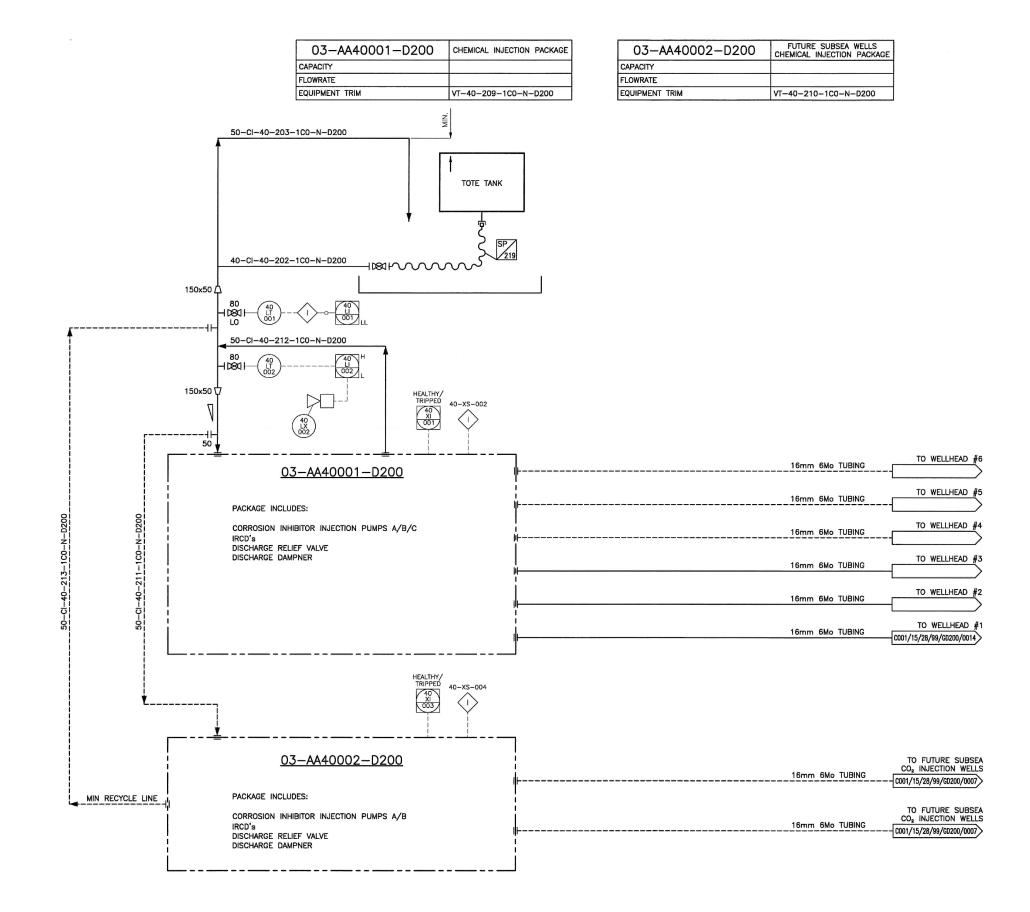
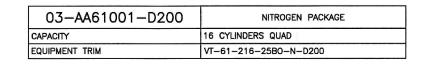






Figure 5.43: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Nitrogen System - C001/15/28/99/GD200/0018



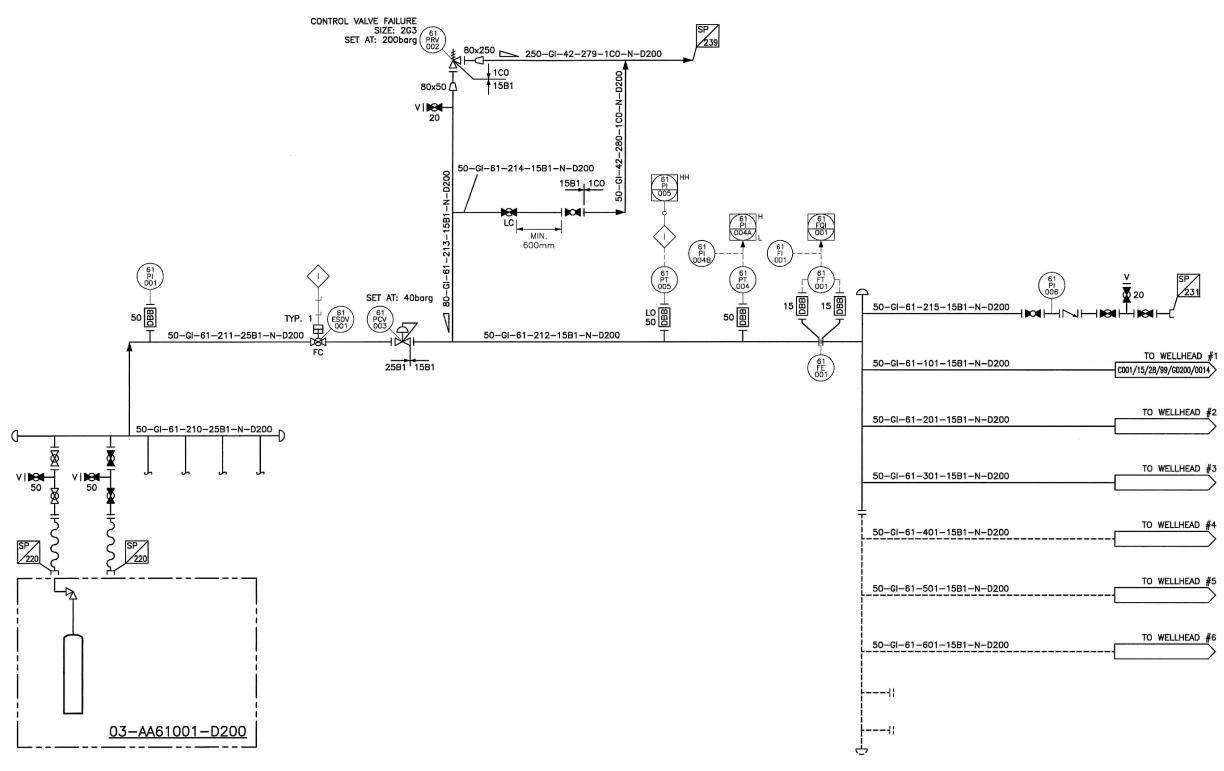






Figure 5.44: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility CO₂ Vent System Sheet 1 - C001/15/28/99/GD200/0019

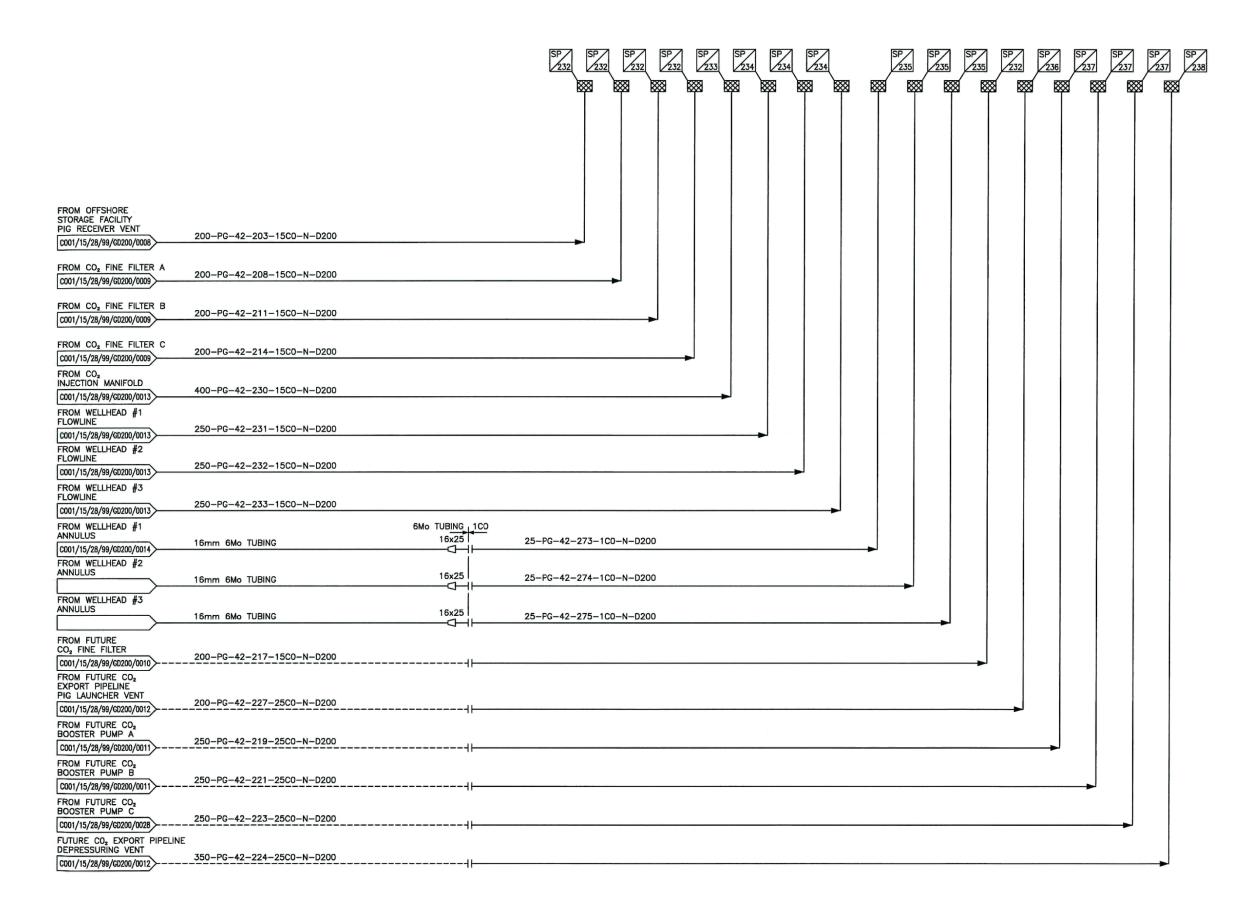






Figure 5.45: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Fresh Water System - C001/15/28/99/GD200/0020

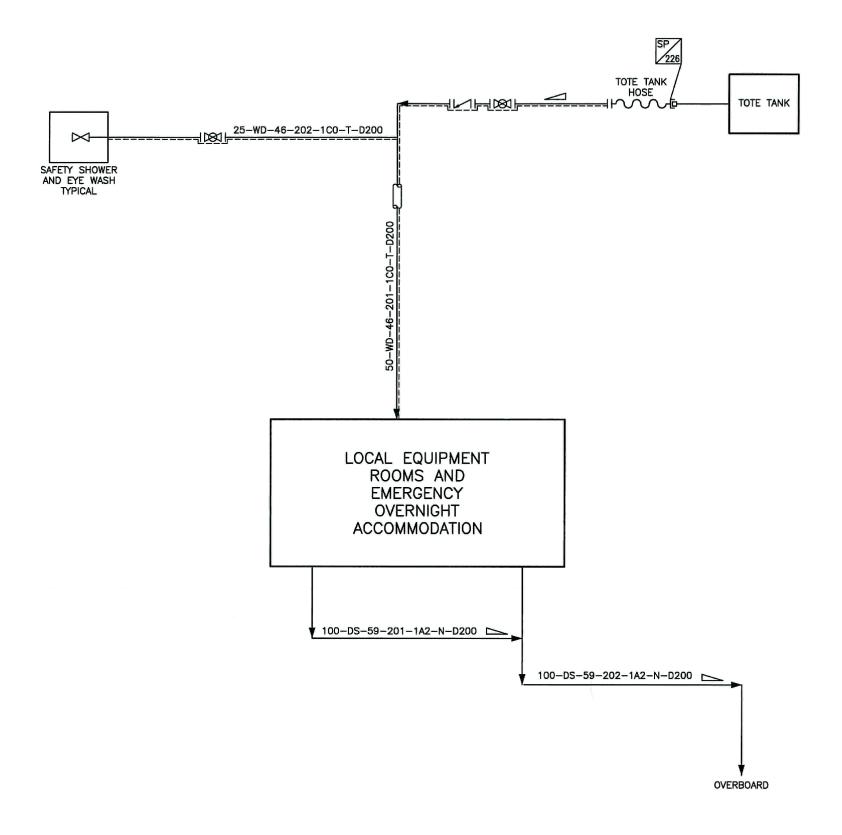






Figure 5.46: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Seawater System - C001/15/28/99/GD200/0021

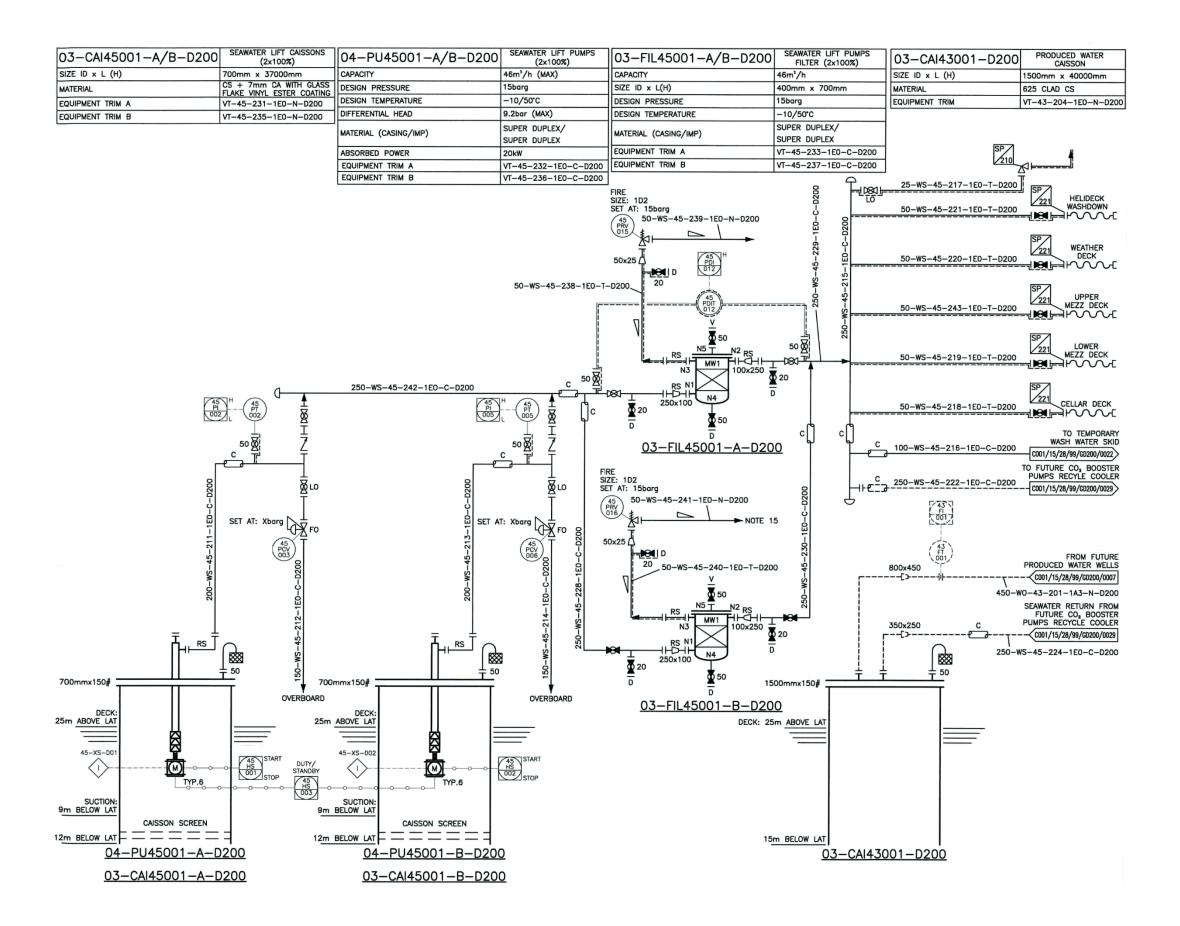






Figure 5.47: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Temporary Water Wash Skid - C001/15/28/99/GD200/0022

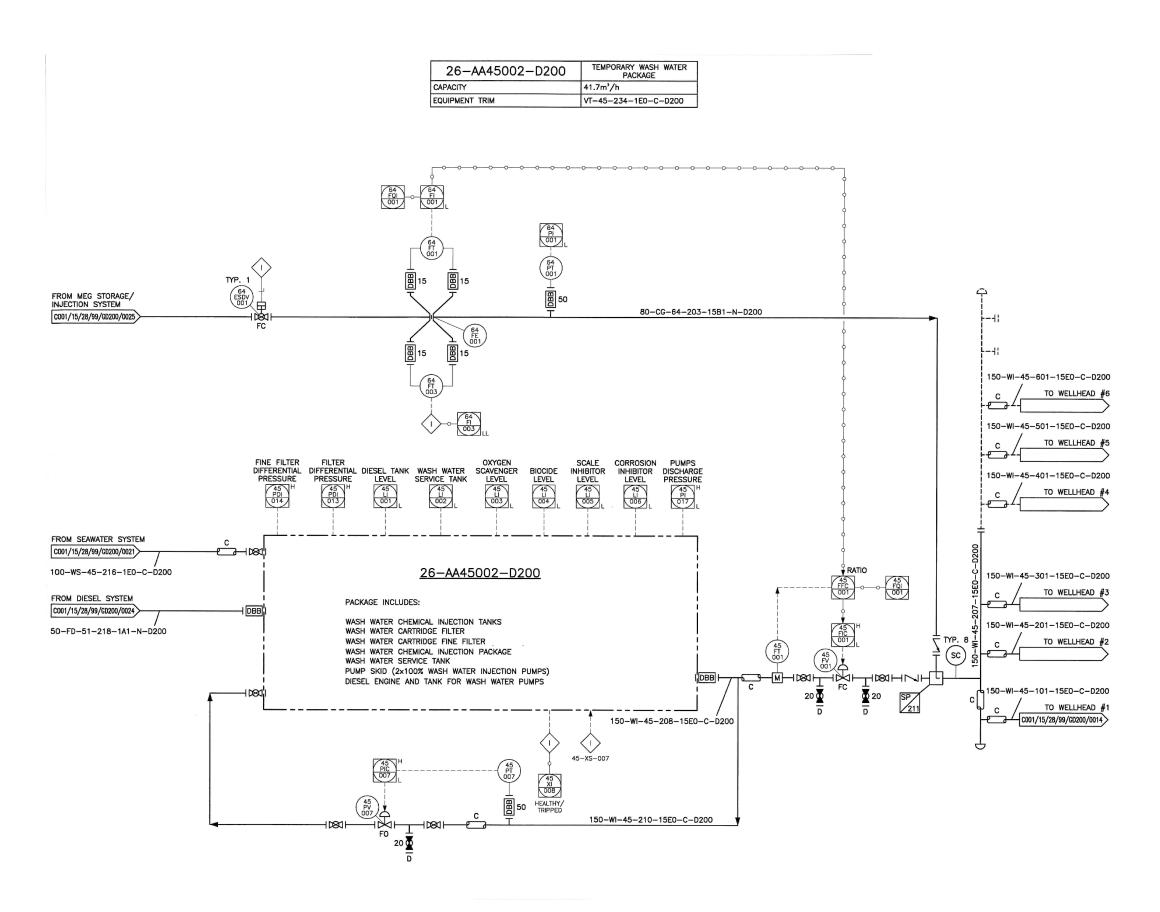






Figure 5.48: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Power Generation - C001/15/28/99/GD200/0024

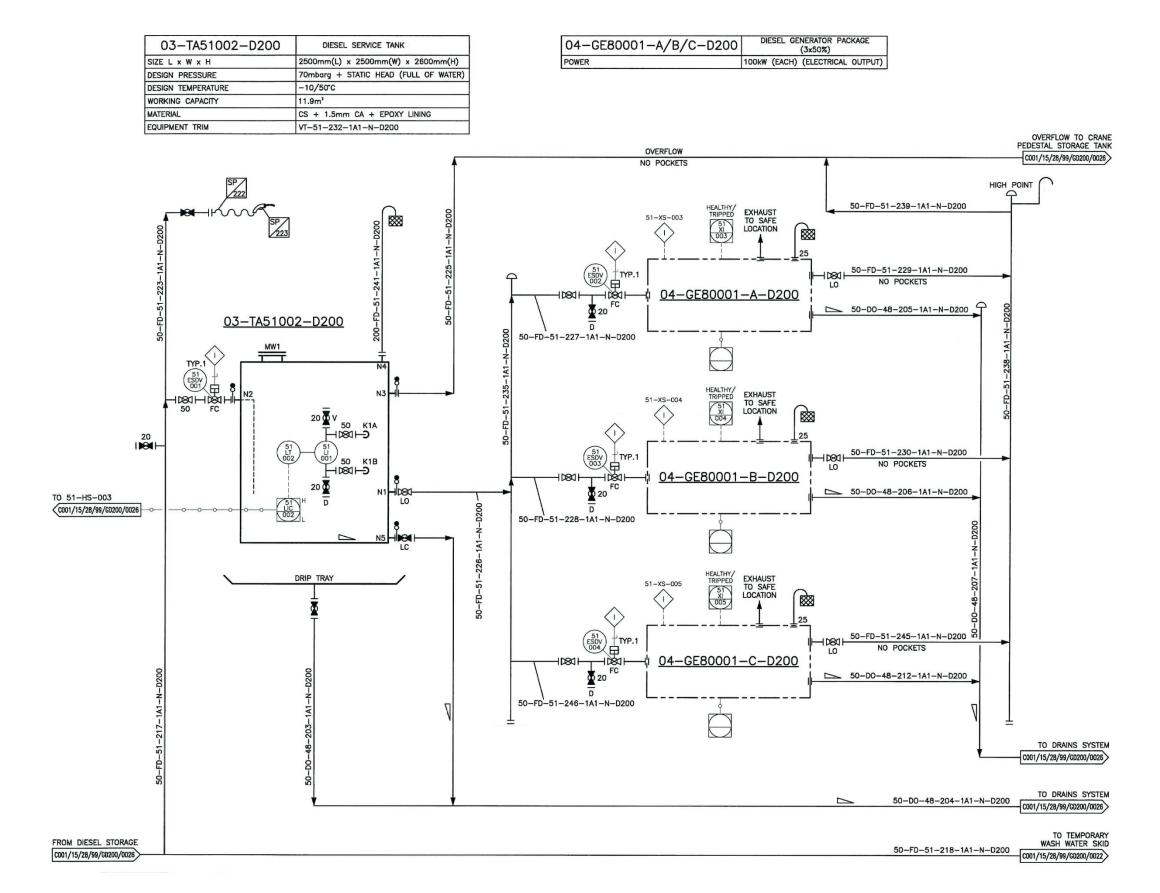






Figure 5.49: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility MEG Storage/Injection - C001/15/28/99/GD200/0025

03-FIL64001-D200	MEG FILTER (1×100%)	][
CAPACITY	21m³/h	S
SIZE ID x L	400mm x 600mm	
DESIGN PRESSURE	10barg	
DESIGN TEMPERATURE	-10/50°C	٧
MATERIAL	CS + 1.5mm CA	N
EQUIPMENT TRIM	VT-64-221-1A1-N-D200	E

03-TA64001-D200	MEG STORAGE TANK
SIZE L x W x H	6000mm(L) x 2500mm(W) x 3200mm(H)
DESIGN PRESSURE	70mbarg + STATIC HEAD (FULL OF MEG)
DESIGN TEMPERATURE	-10/50°C
WORKING CAPACITY	33m³
MATERIAL	316 SS
EQUIPMENT TRIM	VT-64-219-1CO-N-D200

04-PU64001-A/B-D200	MEG INJECTION PUMPS (2x100%)
CAPACITY	4.4m³/h
DESIGN PRESSURE	200barg
DESIGN TEMPERATURE	-10/50°C
DIFFERENTIAL HEAD	82barg
MATERIAL	CS + 1.5mm CA
ABSORBED POWER	11kW
EQUIPMENT TRIM A/B	VT-64-220/223-15B1-N-D200

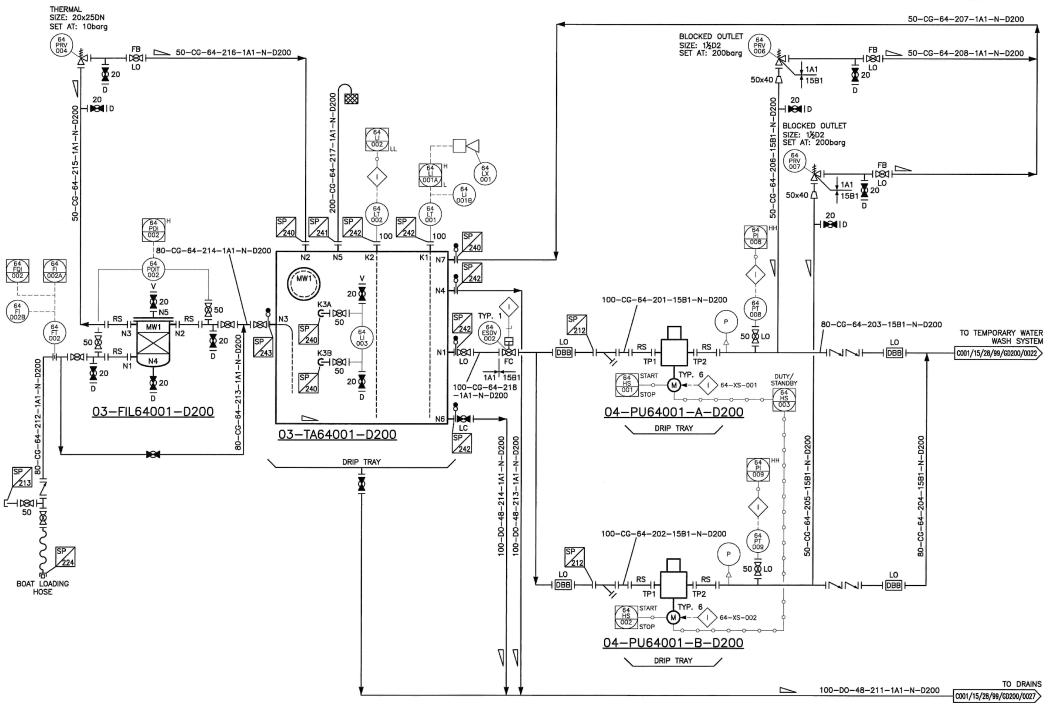






Figure 5.50: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Diesel System - C001/15/28/99/GD200/0026

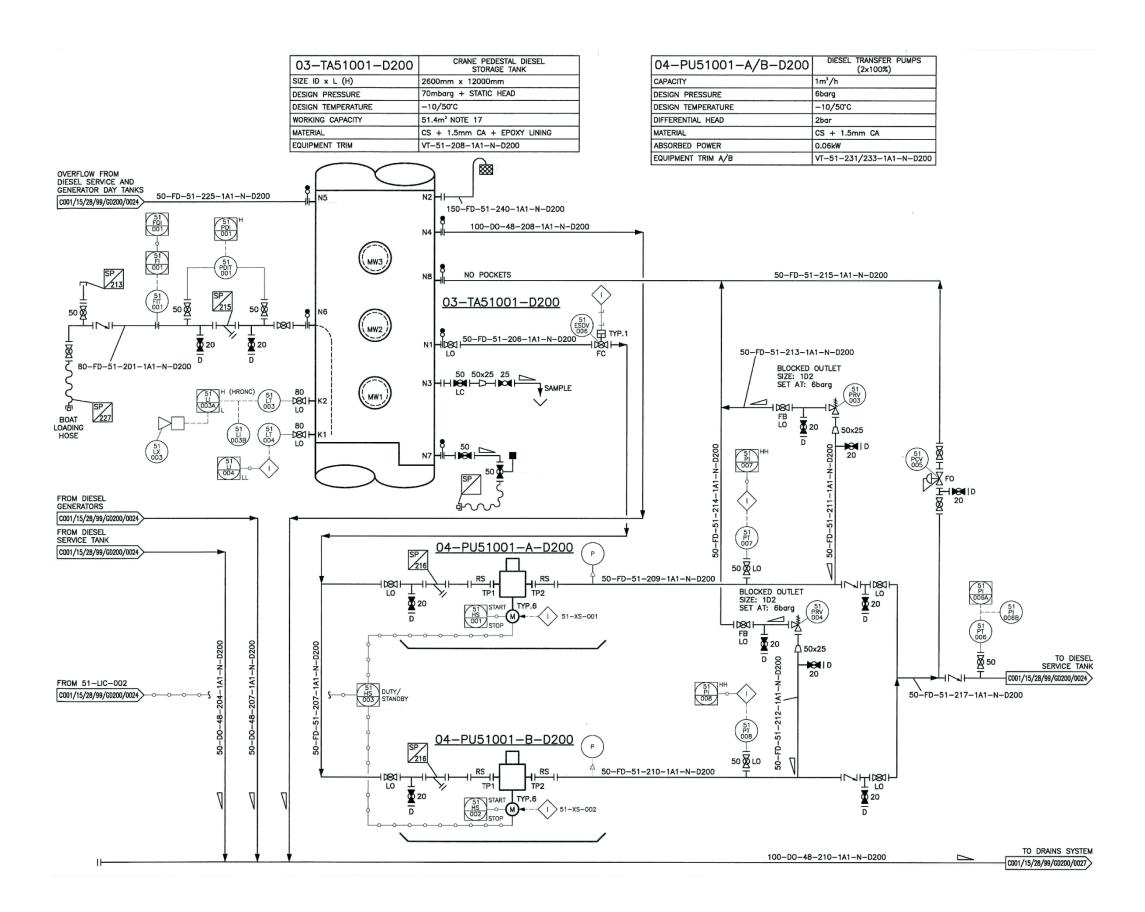






Figure 5.51: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Drains System - C001/15/28/99/GD200/0027

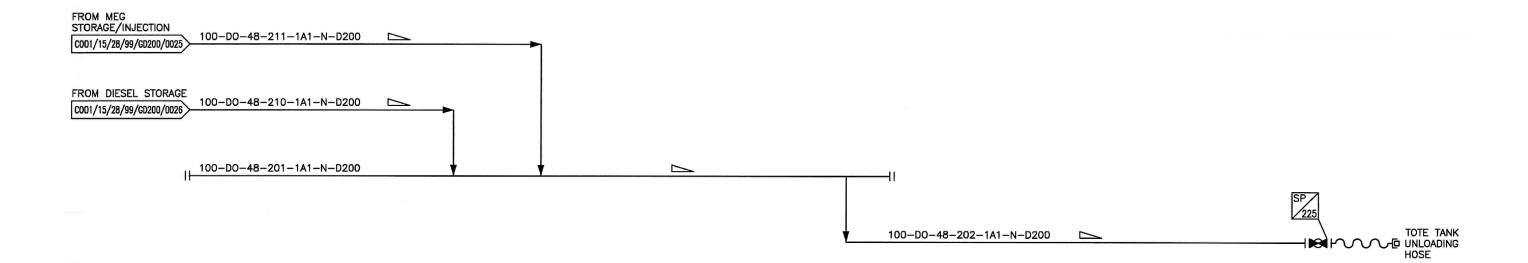






Figure 5.52: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Future CO2 Booster Pumps Sheet 2 - C001/15/28/99/GD200/0028

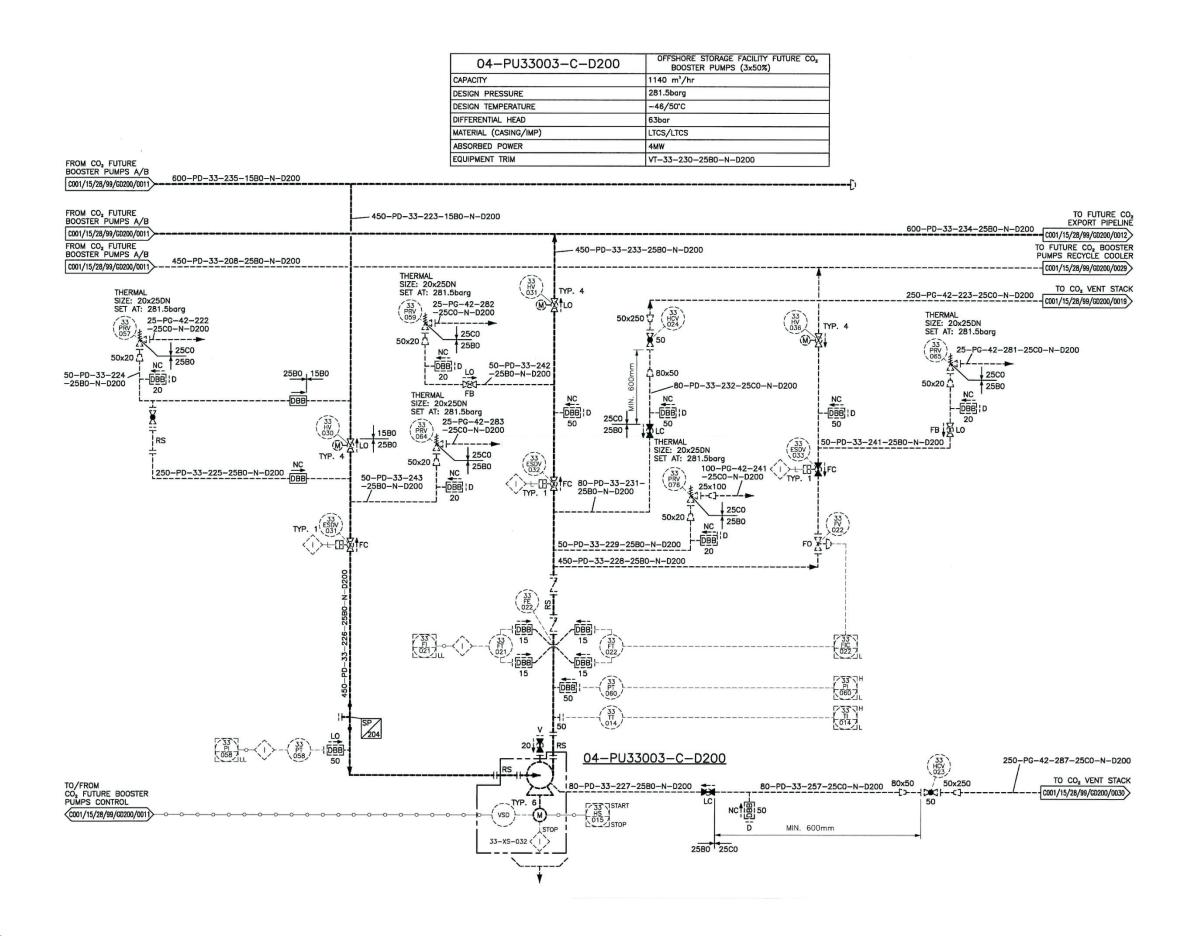






Figure 5.53: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility Future CO<sub>2</sub> Booster Pumps Recycle Cooler - C001/15/28/99/GD200/0029

03-EX33002-D200	OFFSHORE STORAGE FACILITY FUTURE CO <sub>2</sub> BOOSTER PUMPS RECYCLE COOLER
DESIGN PRESSURE HS/CS (MIN/MAX)	(FV/281.5barg)/(FV/281.5barg)
DESIGN TEMPERATURE HS/CS (MIN/MAX)	(-46/50°C)/(-46/50°C)
MATERIAL (PLATE/SHELL)	TITANIUM/LTCS
DUTY	3820 kW
EQUIPMENT TRIM	VT-33-251-25B0-N-D200

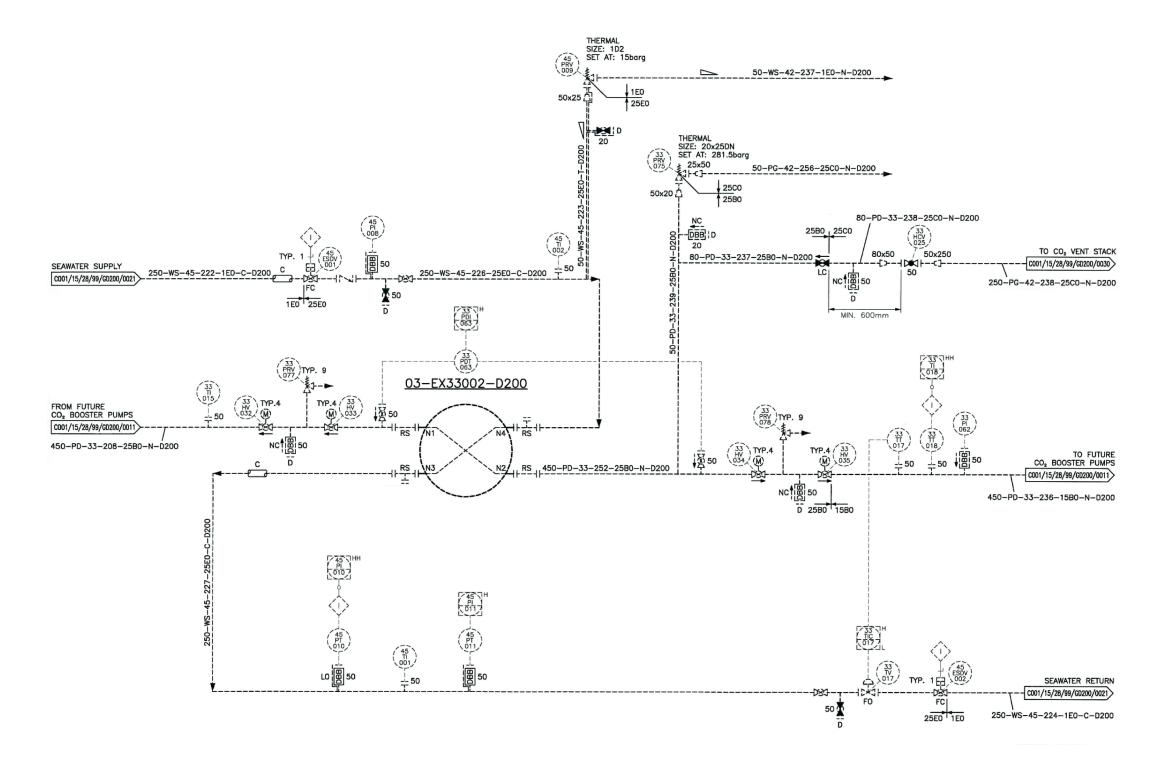
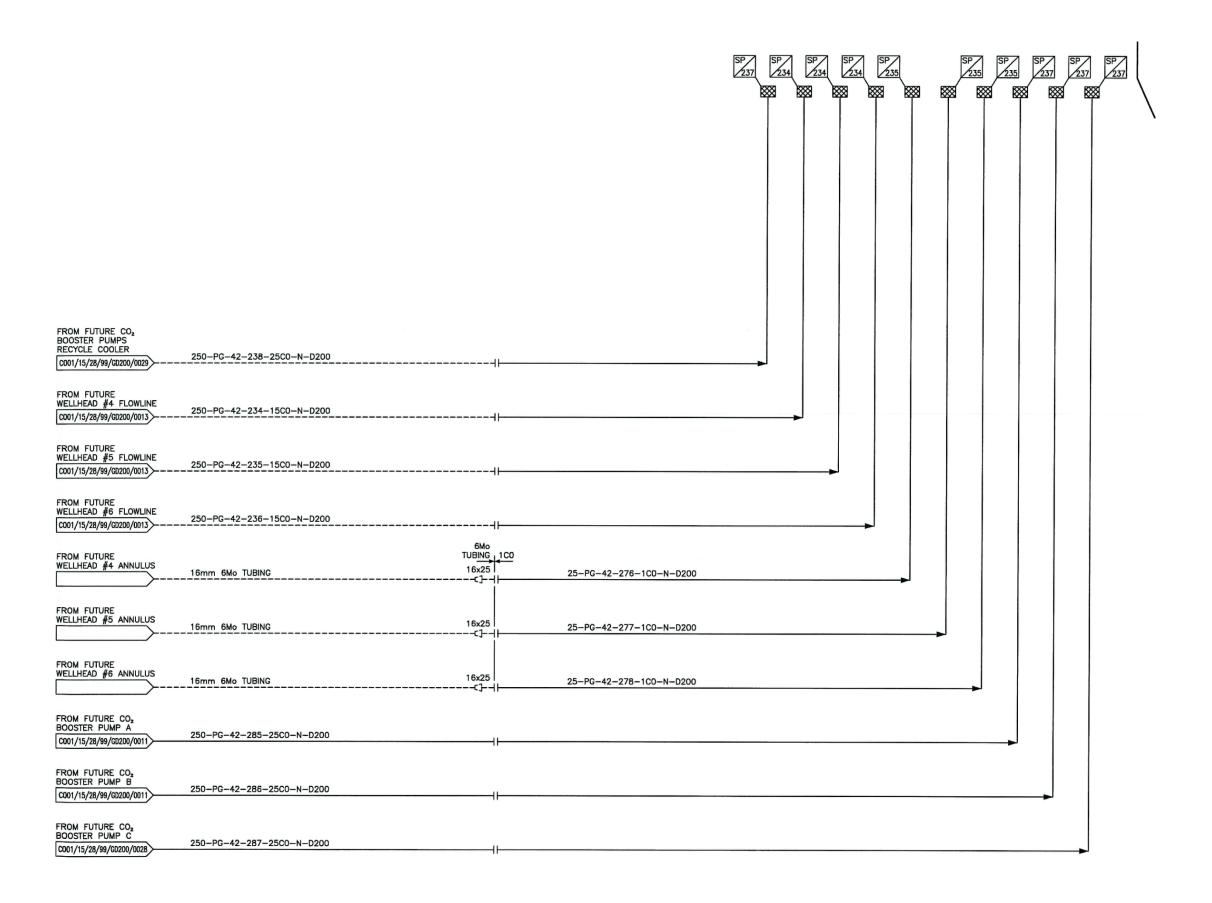






Figure 5.54: White Rose CCS Project FEED Piping and Instrumentation Diagram Offshore Storage Facility CO2 Vent System Sheet 2 - C001/15/28/99/GD200/0030







End of Report K31

