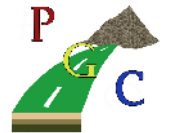




Low volume roads with neat sand bases

**P Paige-Green, MI Pinard
& F Netterberg**



Introduction

- Follow up on previous paper at 10th LVR in Orlando
- Looked at use of phi scale for PSD of sands
$$\Phi = -\log_2 d \text{ (d = particle size in mm)}$$
- Now discuss additional work and investigations
- Including investigation of actual roads where neat sands appeared to be successful

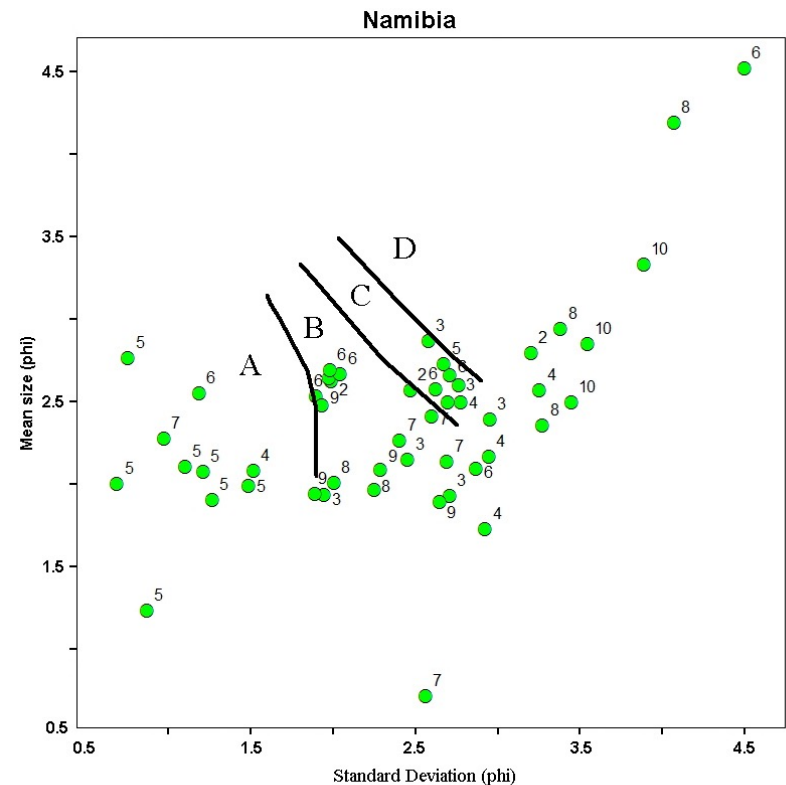
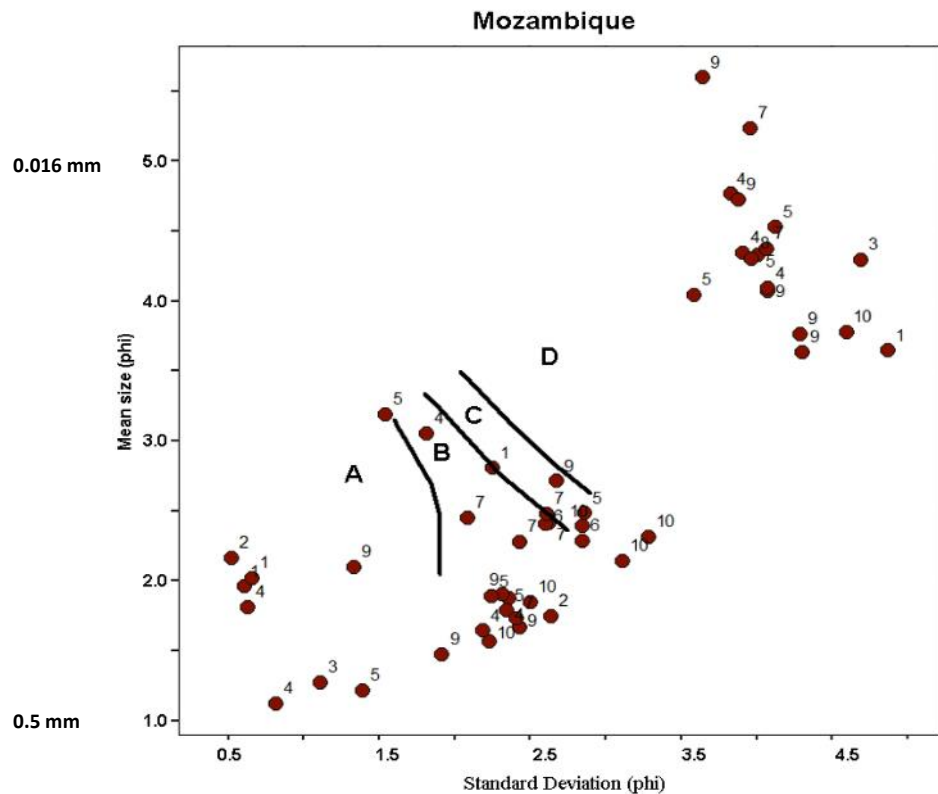
Introduction

- One of the original conclusions was the importance of iron shown by red sands
- Experience had shown that red sands appeared to work best
- This was investigated specifically



Background

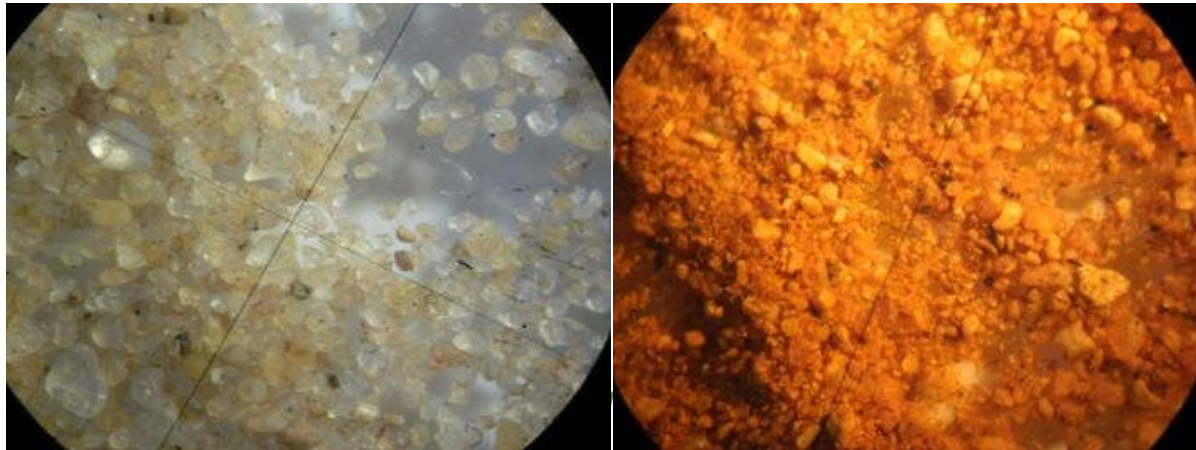
- Originally one hundred samples were collected in Mozambique and Namibia
- Colour “coded” on “Wylde charts”





Background

- Noticed poor correlation between expected performance and colour
- Also between origin (Namibia mostly Aeolian and Mozambique mostly fluvial/coastal)
- And particle shape



Sampling and testing

- Sampled 10 roads known to have neat sand layers and performing well
- Mozambique, Botswana, Malawi, South Africa
- Some more than 30 years old



Sampling and testing

- Various assessments
 - Density, DCP, visuals, self-stabilisation, roughness, moisture contents, etc



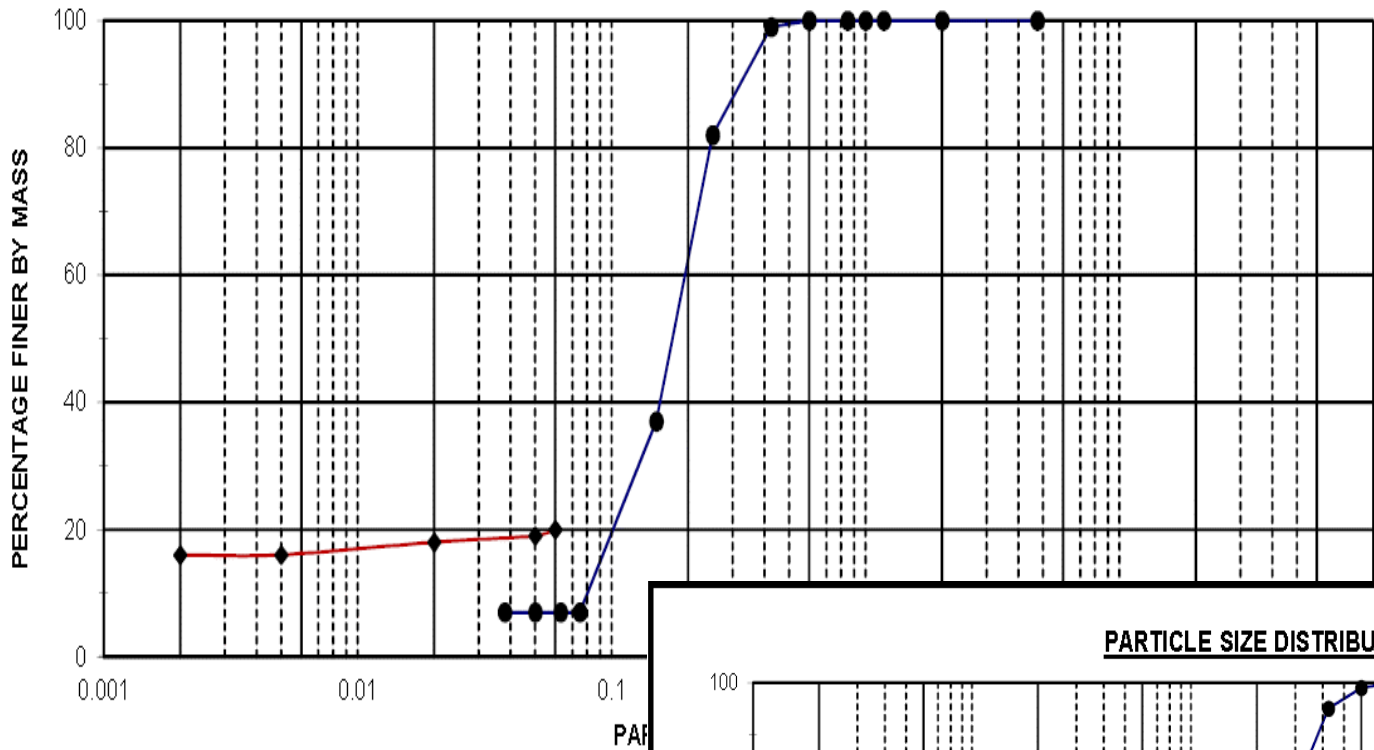
Sampling and testing

- Various laboratory tests carried out
 - Grading (sieve and hydrometer), Atterberg limits, strength (CBR and DCP DN), Fe and Al contents
- Number of problems highlighted

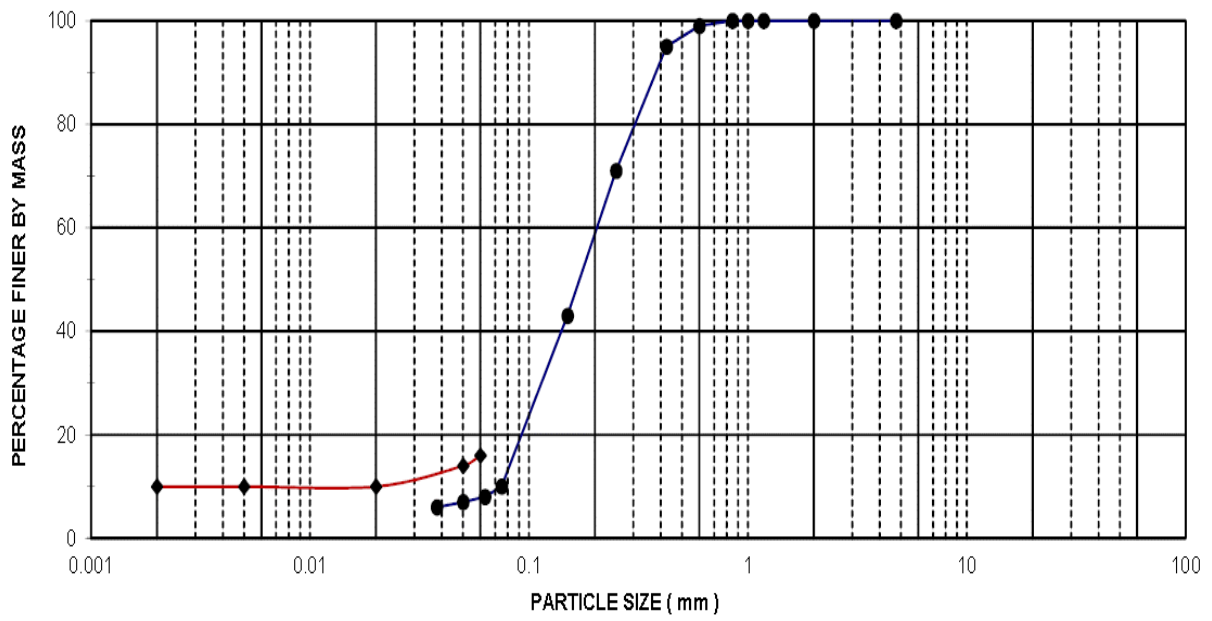
Sampling and testing

- Hydrometer
 - Need this to get higher percentiles of mass retained
 - Wide variation between laboratories
 - Dispersants, times of readings, assumed SGs, gap between sieve and hydrometer, etc
- Looked for alternatives
 - Sand equivalent, field moisture equivalent, cone liquid limit on the fine fractions, particle angularity tests, etc
 - None suitable

PARTICLE SIZE DISTRIBUTION

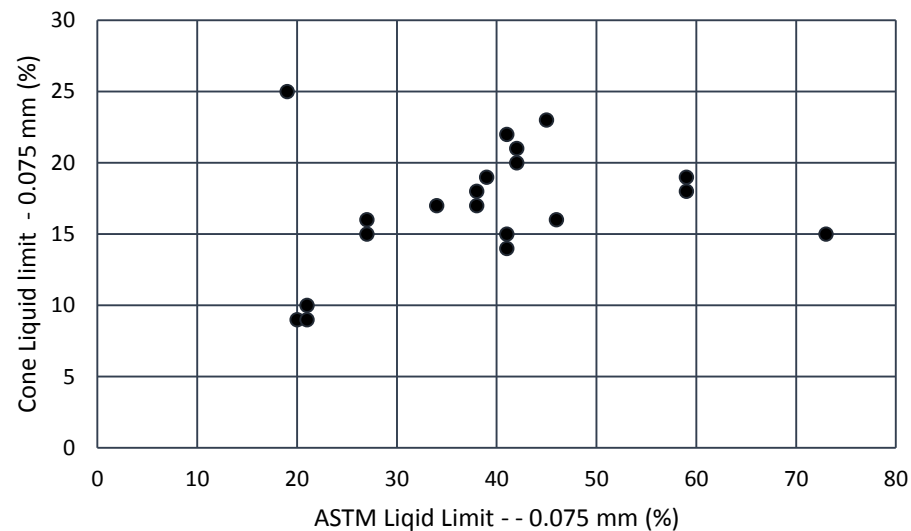


PARTICLE SIZE DISTRIBUTION



Sampling and testing

- Atterberg limits
 - Standard test – all non- to slightly-plastic
 - Must be done on minus 0.075 mm fraction
 - All then have a PI (6 – 32%)
 - BS Cone LL (9 -25%)



Sampling and testing

- Iron and Aluminium content
 - Free iron oxide/hydroxides were considered to be important (red colour)
 - A minimum free iron and aluminium oxide/hydroxide content (i.e. the sesquioxide content) has been specified for the use of sands in Western Australia
 - Some of the potentially useful sands were grey and light brown - perhaps the free aluminium oxide/hydroxide content may be as important as the free iron oxide/hydroxide content

Sampling and testing

- Iron and Aluminium content
 - Free iron and aluminium oxide/hydroxide contents were determined using various techniques.
 - It should be borne in mind that only the *available* iron (or aluminium) can take part in such chemical activity
 - Iron and aluminium components “tied up” in minerals such as feldspars are not available for reaction.
 - The CBD (citrate bicarbonate dithionite) method dissolves only the free iron and aluminium oxides/hydroxides was thus used
 - Testing by two laboratories gave widely varying results

Sampling and testing

- Iron and Aluminium content
 - X-ray fluorescence (XRF) analyses give *total* iron and aluminium
 - X-ray diffraction (XRD) analyses identify specific minerals that may contain iron or aluminium
 - The relation between the various concentrations of these two components gave a semi-quantitative indication of the available iron and aluminium contents.

Sampling and testing

- Strength
 - The performance of a sand is directly related to its strength (or stiffness)
 - At the in service moisture.
 - Main selection criterion - a difficult property to characterize consistently.
 - Sands can be difficult to compact in the laboratory
 - Unusual behavior detected in many of the standard tests and procedures.
 - Many of the current testing procedures are not appropriate for use with sands
 - Highly variable results



Sampling and testing

- Strength
 - Testing should concentrate on the strength of the compacted sand that can be mobilized at different density and moisture conditions expected in-service.
 - Look at the actual strength mobilized under the in situ density and moisture conditions
 - Dynamic Cone Penetrometer (DCP) penetration rate has proved to be a useful indicator



Sampling and testing

■ Strength

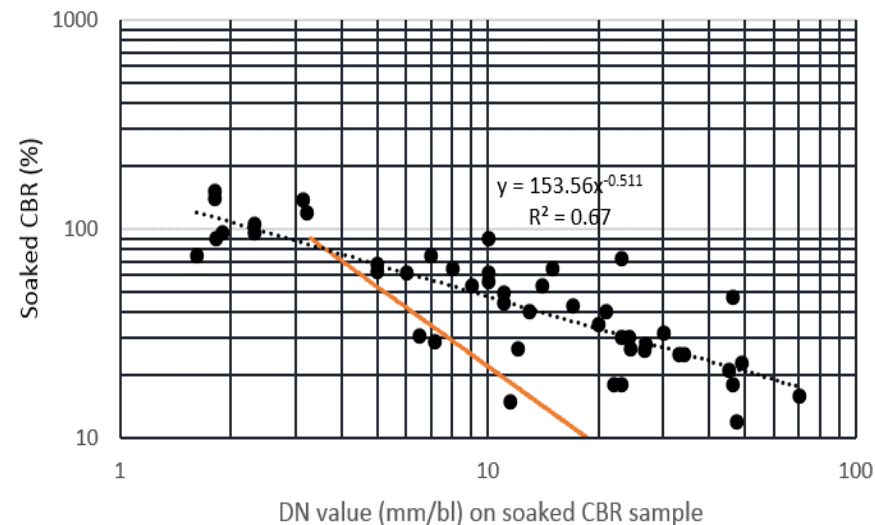
- Common correlations with CBR are inaccurate for sands.
- Higher penetration rates are usually found in the laboratory than in the field under similar conditions (confinement?).
- Preliminary evaluation of the relationship between the CBR and DCP has been developed ($r^2 = 0.67$)

- $CBR = 153.6 DN^{-0.511}$

- Traditional South African model

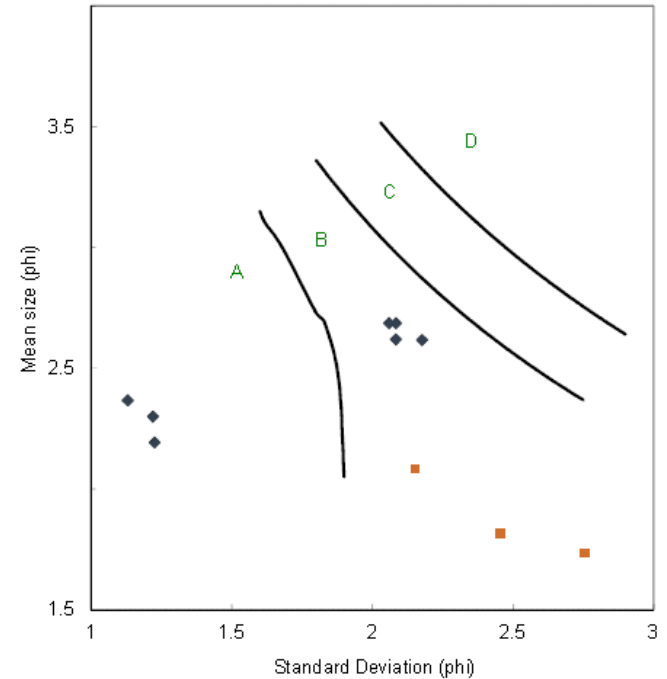
- $CBR = 410 DN^{-1.27}$

- Requires new test protocol



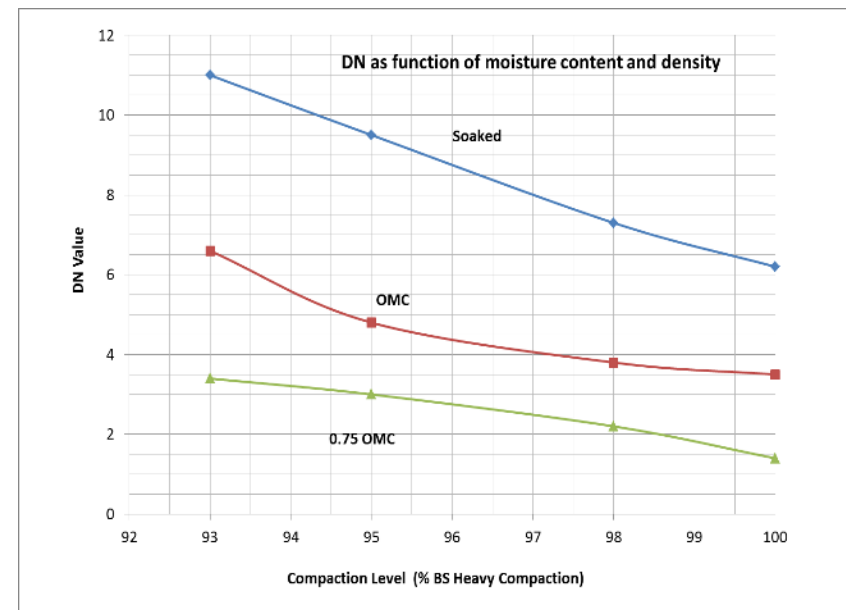
Specifications

- Proposed specification of sands
 1. The material should be graded - mean and standard deviation of the particle size distribution compared with the current Wylde Chart. Materials falling within Zone B should be investigated further.
 2. Marginal materials close to this zone can also be considered for further investigation if no other materials are available.
 3. Ensure that there is a minimum plasticity index of 10% on the minus 0.075 mm fraction.



Specifications

- Proposed specification of sands
 4. Investigate potentially useful materials in the laboratory by compacting them into CBR moulds (at the expected in-service moisture and density) and carrying out DCP testing
 5. Determine the DCP penetration rate at a range of density and moisture contents.



Analysis and discussion

- Definite evidence that neat sands can be used successfully
- Examples
 - Hoopstad - Constructed in 1962 using a neat (untreated) local aeolian sand as the base course.
 - 2013 annual daily traffic is about 850 vehicles per day (\pm 150 heavy vehicles per day)
 - estimated total of about 1.0 million equivalent standard axles (mesa) carried over 52 years that the road has been in service
 - only one reseal



Analysis and discussion

■ Examples

- Orapa, Botswana - Constructed in 1989 using a neat Kalahari sand as the base course.
- After 25 years the road has carried about 0.5 million equivalent standard axles and shows no notable distress.



Analysis and Discussion

- The state of the materials in the road is a major contributor to performance.
- Degree of densification, the in situ moisture content (related to effective drainage) and probably the effects of traffic moulding all contribute to successful performance of sands
- Construction techniques and quality also critical
- Still missing answers
- Require additional research and investigation

Conclusions

- Sands often provide the only economic source of construction materials for low volume roads in many countries
- Experience has shown that the correct sands and construction can provide effective structural layers for low volume roads.
- Conventional road testing needs to be augmented with sedimentological techniques (phi scale) to differentiate between the performance of sands
- The mean and standard deviation of the particle size and the Plasticity Index on the minus 0.075 mm fraction should be used as a screening test
- Direct strength testing using the DCP at different moisture and density conditions will identify the in service performance

Thank you



Join the AFCAP Group on LinkedIn