

Moon Clipper's manual passenger log

Emergency procedure checklist

EMERGENCY PROCEDURE COLLISION

COLLISION WITH ANOTHER VESSEL

Select CCTV
Consider own vessel stability / condition
Assess Damage
Offer assistance to other vessel if capable
Exchange vessel's details

COLLISION WITH A FIXED STRUCTURE

Consider own vessel stability / condition
Stem Damage
Inform PLA via VTS Channel 14

COLLISION WITH UNDERWATER OBJECT

Consider own vessel stability / condition
Assess Damage
Broadcast Navigation Warning
Inform PLA via VTS Channel 14

CONSIDER THE FOLLOWING

Remove Passengers away from the damaged area
Passengers Mustered
Passenger Count
Lifejackets On
Nearest Landing Platform
Assess damage (Is stability affected?)
Start Bilge pumps
LIFERAFTS Deployed (Last Resort)

AIDE-MEMOIR

Number of Passengers on Board:

Number of Crew:

Vessel's Location:

Nature of medical emergency:

Inform: London VTS

Inform Fleet Control VHF Channel 14

Inform Designated Person Ashore VHF P Zero

Complete Incident Report (Witness, Photographic evidence)

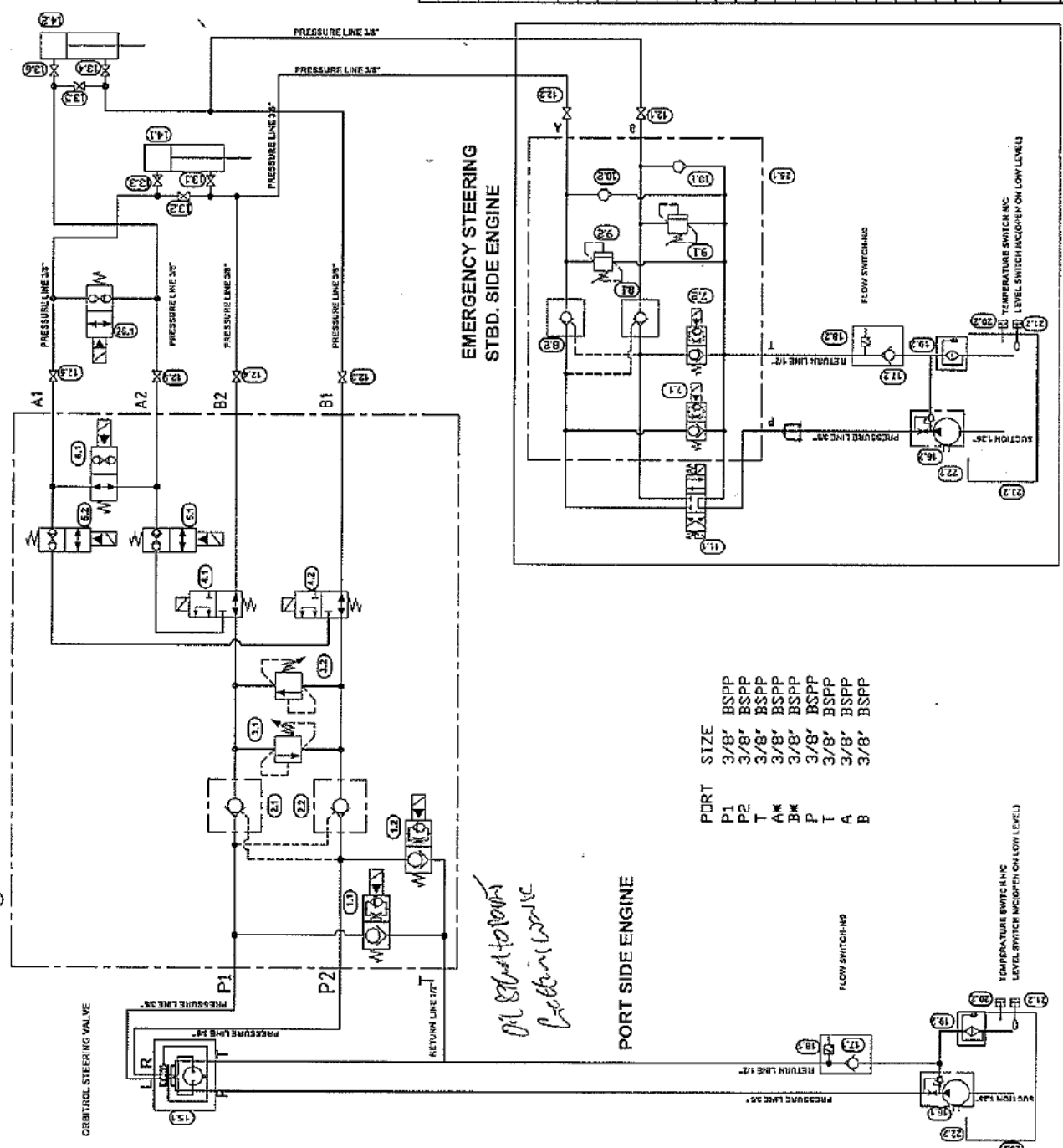
Complete MAIB/PLA report as required

River Runner 150 Mk3 steering gear

REV	DESCRIPTION	APPROVED	AUTH
1			

SOL 1.1, 1.2 AND 7.1,7.2 ARE UNLOADING VALVES AND ARE ACTIVATED BY LIMIT SWITCHES POSITIONED NEAR END OF STROKE OF STEERING CYLINDERS. SOL 26.1 SHALL BE ENERGIZED ALL THE TIME WHEN THE EMERGENCY STEERING IS OPERATIONAL SOL VALVE 11.1 IS OPERATED BY EMERGENCY STEERING TOGGLE SWITCH.

FOR SYNCHRONIZING PROCEDURE REFER TO DWG.1002/2000.



1. * C10-2	POPPET VALVE	SVI-10-C-0 /565534
2. * C10-3S	LOCK VALVE	POC1-10 -F-0-030/02-173179
3. * C10-2	RELIEF VALVE	RVI-10 -S-0-36/565563
4. * C10-3	SOLENOID VALVE	SVI-10-3 -0/565546
5. * C8-2	POPPET VALVE	SBV11-8-C-0/02-177582
6. 1 C8-2	POPPET VALVE	SBV11-8-0-0/02-177581
7. * C10-2	POPPET VALVE	SVI-10-C-0/565534
8. * C10-3S	LOCK VALVE	POC1-10-F-0-030/02-173179
9. * C10-2	RELIEF VALVE	RVI-10 -S-0-36/565563
10. * C10-2	CHECK VALVE	CVI-10-B-0-15/565614
11. 1 CETOP 3	DIRECTIONAL VALVE	DG4V-3-8C-MUH760/02-145162
12. * 3/8"	BALL VALVE	BKHG3/8-1125
13. * 3/8"	BALL VALVE S/S	9030-2-06P
14. * 3"	HYDRAULIC CYLINDER	3" x1.5" x275mm-QHN S/S RDD
15. *	STEERING SERVO VALVE	HKU200/4-KK75
16. *	HYDRAULIC PUMP	VICF-1S2S-38C-26-20L
17. *	CHECK VALVE	SLOA30
18. *	PRESSURE SWITCH	VREFO
19. *	RETURN FILTER	RFBN/HC60G10F1.X
20. *	TEMP. SWITCH 80 DEG.	TS80
21. *	LEVEL SWITCH	FSK-127-2.X/O/TS80
21. *	LEVEL SWITCH	FSK-127-2.X/O/TS80
22. *	FILLER BREATHER	FB3
23. *	OIL TANK 70 L.	
24. 1	MANIFOLD BLDCK	VICK654/L
25. 1	MANIFOLD BLDCK	VICK655/L
26. 1	POPPET VALVE	SBV4-10-C-00

Described by: []
 Checked by: []
 Approved by: []
 Date: []
 Scale: []
 Part number: []
 File name: []
 Drawn by: []
 Checked by: []
 Approved by: []
 Date: []
 Scale: []
 Part number: []
 File name: []

NQEA
 1000/1000 ROAD
 DUNDEE, AUSTRALIA
 PH: 08-8321319
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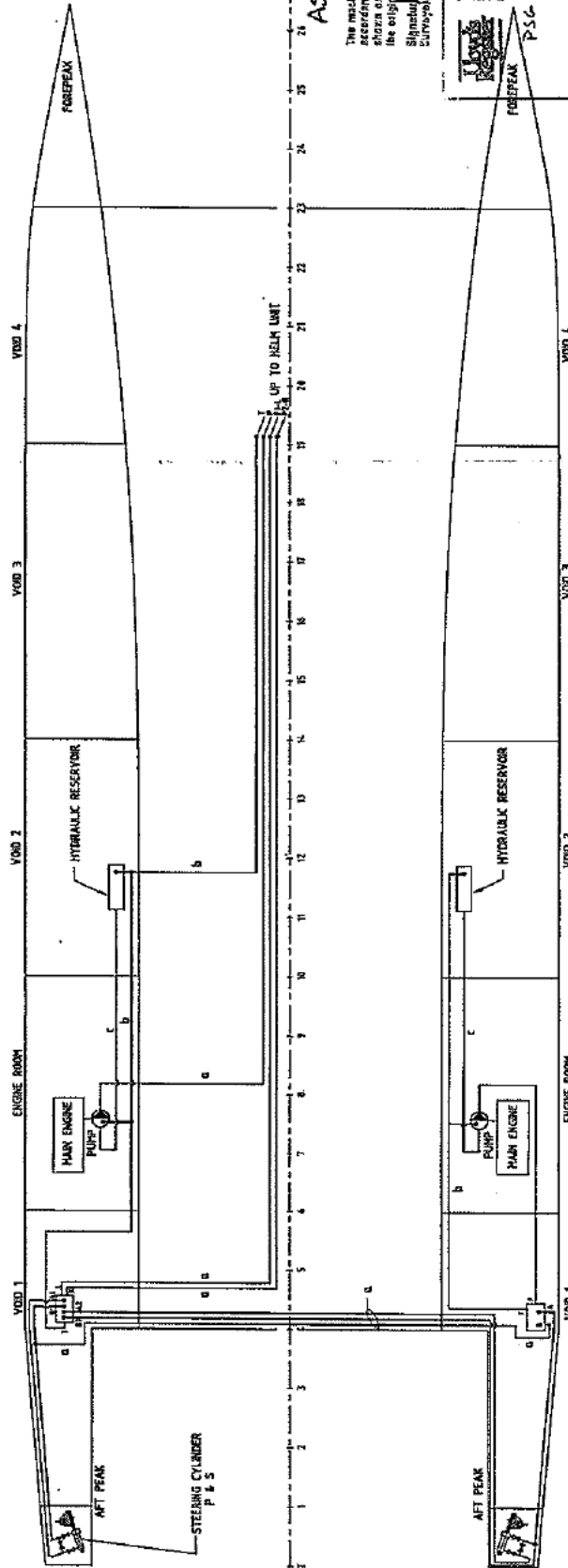
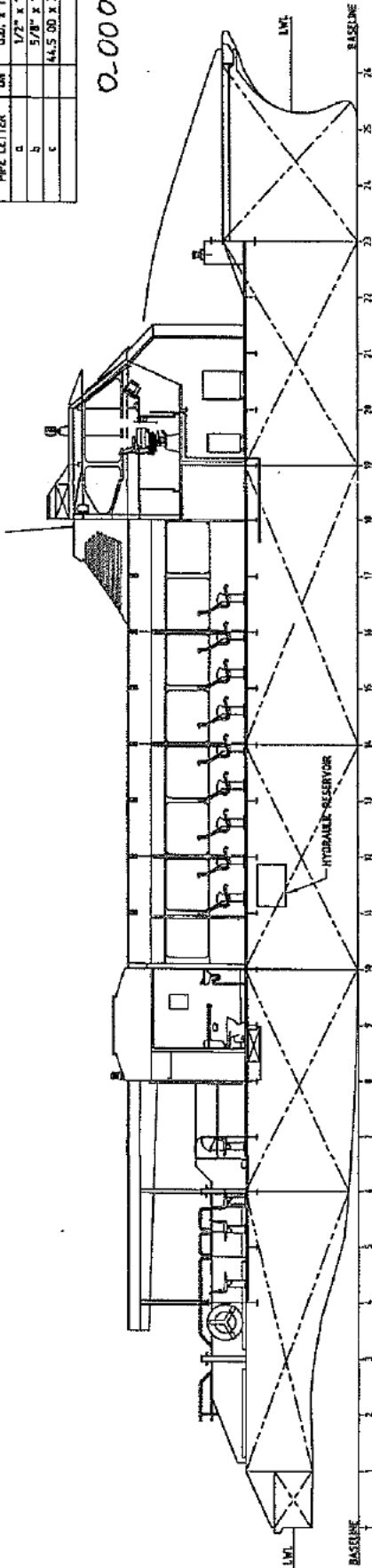
TESCORP
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 1000/1000 ROAD
 DUNDEE, AUSTRALIA
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 WWW.TESCOCORP.COM.AU

JOB NO: 337
 HYDRAULIC CIRCUIT DIAGRAM
 STEERING SYSTEM-RIVER RUNNER150 MK III
 DRAWING NO: 10012000
 Edition: 1
 Sheet: 1

PIPE LIST

PIPE LETTER	DN	O.D. x THK	MATERIAL	GRADE
a	1/2"	x 1.2	S.S. TUBE	316 L
b	5/8"	x 1.6	S.S. TUBE	316 L
c	44.5 OD	x 3.2 WT	ALUM. TUBE	6063 T5/T1

0-0005.TIF



AS. FITTED

This machinery has been constructed in accordance with the standards and arrangements shown on this plan. There are no deviations from the original design.

06 SEP 2001
Shimada
Corporation, Japan

This plan has been examined and found to comply with the requirements of the Australian Design Approval Document issued under the provisions of the Shipping Act 1988.

DATE: 1-3-01
Lloyd's Register of Shipping

YARD 210

SCALE	N.O.
DRN	28-7-99
CRD	1-10-00
APPD	2-10-00

68-93 COOK STREET
P.O. BOX 195, CARRIS, 4876
QUEENSLAND, AUSTRALIA

NOEA AUSTRALIA
ENGINEERS & SHIPBUILDERS

TELEPHONE: 0871 48 577 272
FACSIMILE: 0871 48 502 570
EMAIL: des@noea.com.au

PROJECT: RIVER RUNNER 150 MK III
CLIENT: NOEA

DESCRIPTION: HYDRAULIC ARRANGEMENT

PROJECT NUMBER: NOE337
PROJECT CAD: 000465008
PROJECT IFC: 00-046-5008
PROJECT A2

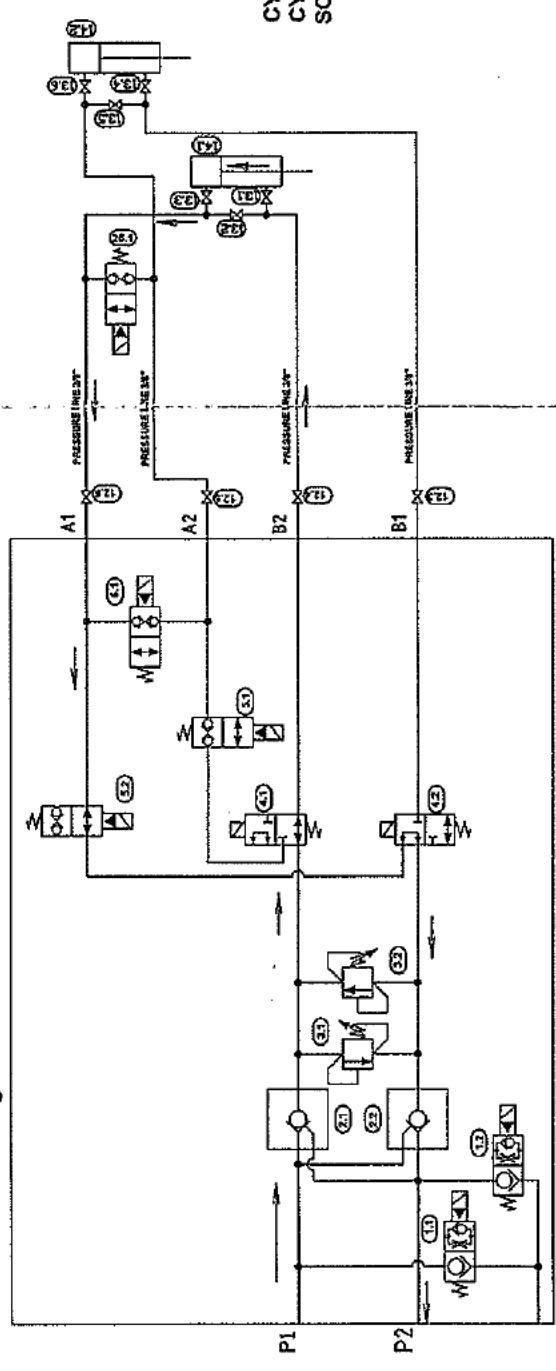
PLOT SCALE: 1:75

AS FITTED

REV	DESCRIPTION	DATE
1	REVISED	

SYNCHRONIZATION OF CYLINDERS-MAIN STEERING

3



CYLINDER "14.2" LOCKED
CYLINDER "14.1" OPERATIONAL
SOL(4.2),(5.2)AND(6.1)ENERG.

The machinery has been constructed in accordance with the details of the arrangement shown on this plan. There are no deviations from the original approval.

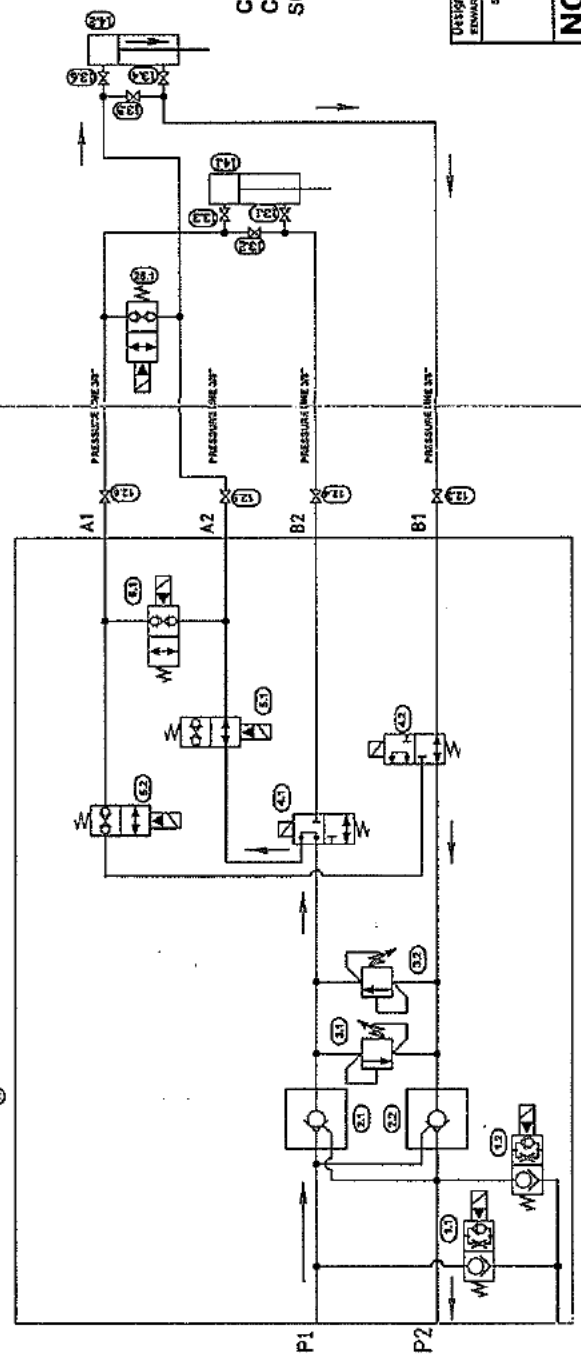
Signature: [Redacted] Date: 1/3/01
Surveyor for Lloyd's Register of Shipping

Lloyd's Register

This plan has been examined and given the status as shown in the Design Approval Document numbered below.

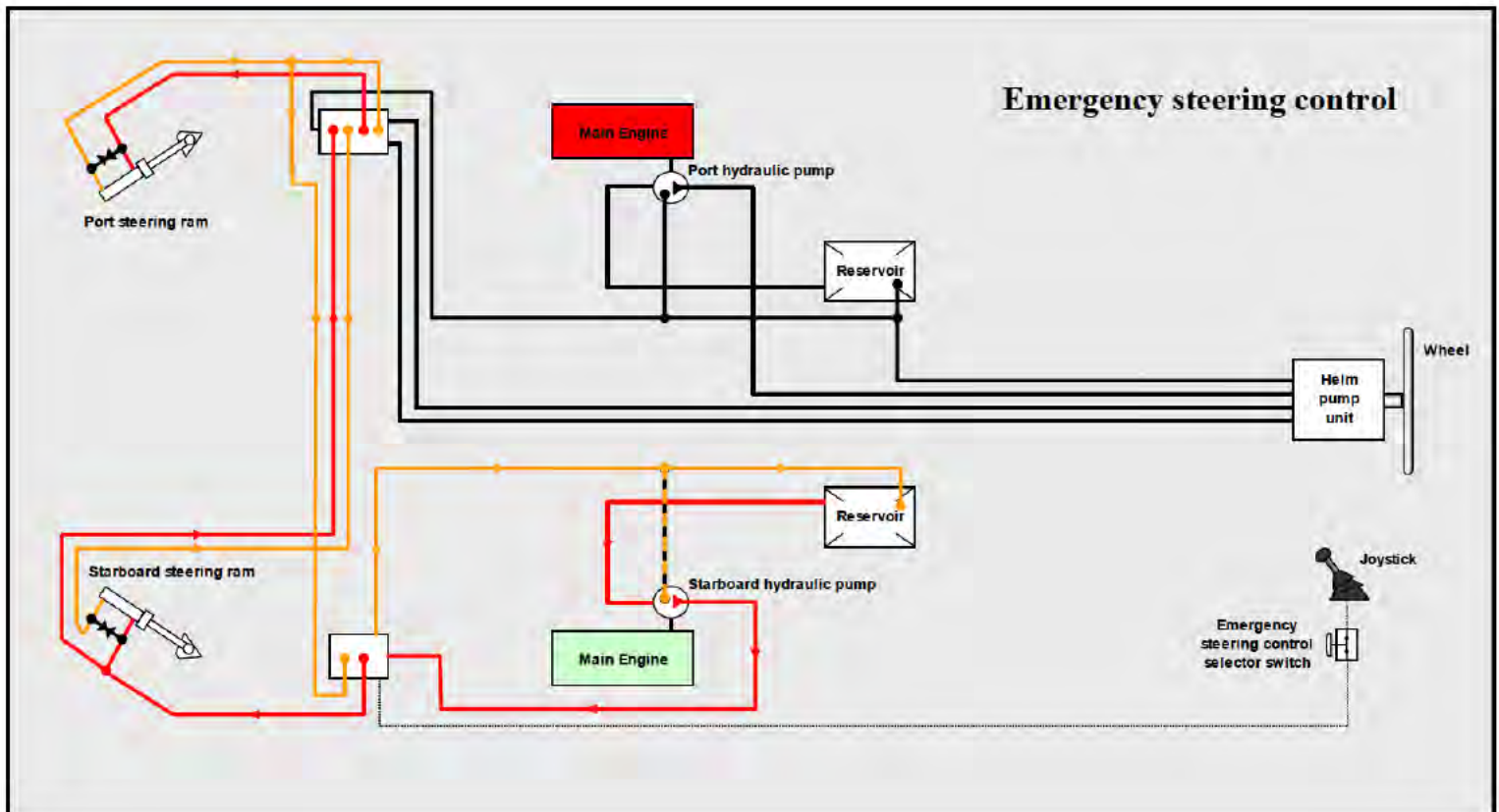
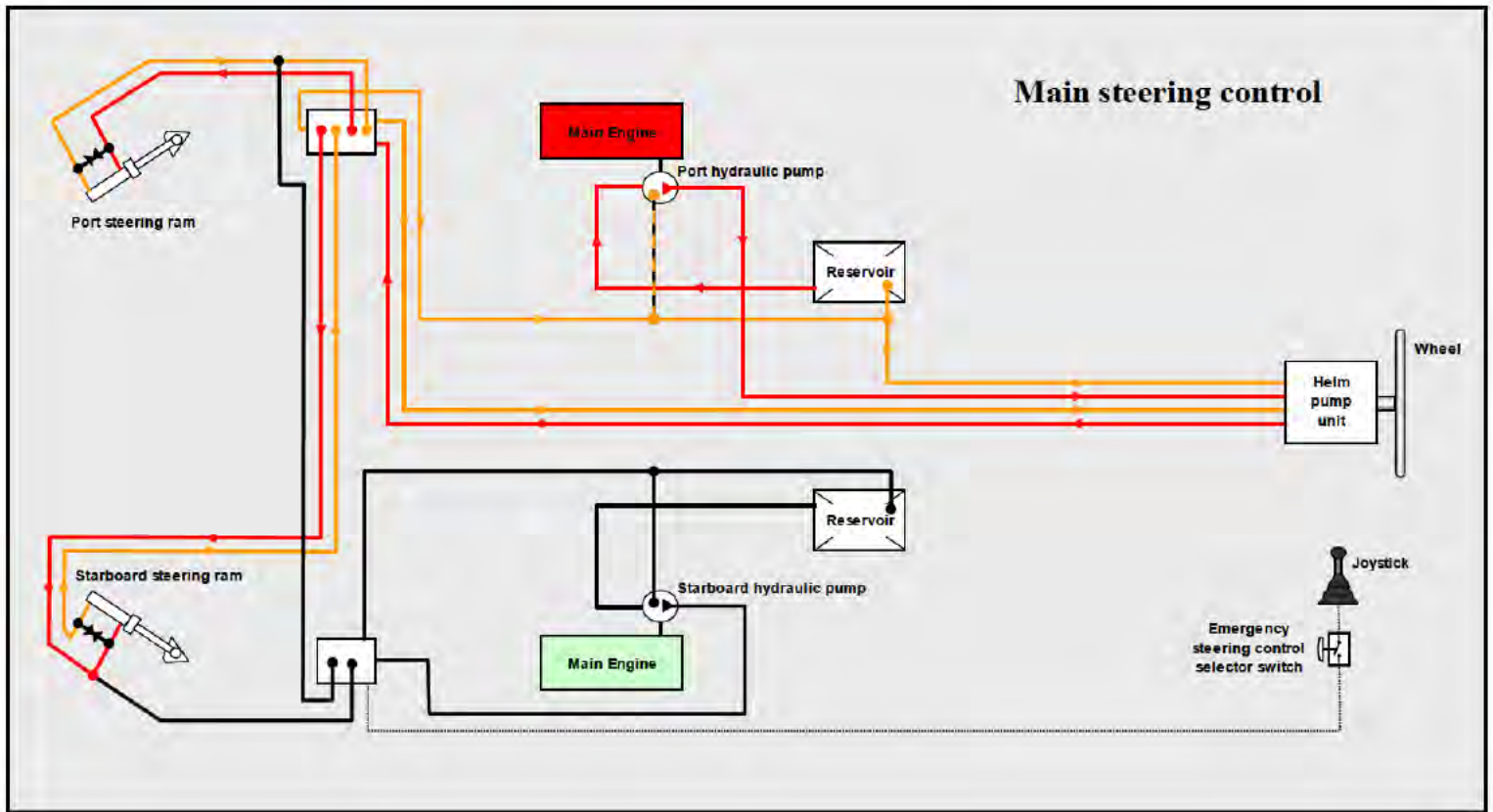
PSG E-28585

Date: 1/3/01 Initials: [Redacted]
Lloyd's Register of Shipping



CYLINDER "14.1" LOCKED
CYLINDER "14.2" OPERATIONAL
SOL(4.1),(5.1)AND(6.1)ENERG.

Designed by EDWARD PROSDOCIMO	Checked by	Approved by - date email:ed@descorp.com.au	Scale N/A
54 CONNOR STREET CAMDEN 478 QLD AUSTRALIA Ph: 07-4033235 Fax: 07-4033235		File name 11482300	
DESCORP PTY LTD 100/100 RIVER RUNNER 150 MK III RIVER RUNNER 150 MK III CYLINDERS SYNCHRONIZING METHOD		Job No	18022300
		Job No	18022300
NQEA JOB NO: 337 00-046-5054 YARD 210		Revision	1
		Sheet	1



Fleet operational memo: steering control system changeover

Ops Memo

To: All Captains & Crews/CSA.

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, Senior Masters.
[REDACTED]

Date: 24.07.09

Re: DM 00529: Sun & Moon steering controls

With immediate effect and until further notice, please use the joy stick control as the **MAIN** steering & the wheel as emergency back up.

Thank you for your help.

[REDACTED]

Head of Safety & Fleet Operations.

River Runner 150 craft steering system defect summary

NO	DATE	VESSEL	DEFECT PRIORITY	DEFECT LOG	COMMENTS	Notes
142	19-Sep-08	MOON	DEF	Problems with port side steering	All ok	19-Sep-08
2528	29-Apr-09	MOON	CR	Emergency steering when going hard over to starboard makes banging noise.	need further investigation	18-Sep-09
2970	29-May-09	MOON	DEF	Steering low flow hydraulic blocked filter , sibd side keeps going off	being investigated, 12/06-R 25/07 - cleaned hyd filter	25-Jul-09
3377	25-Jun-09	MOON	DEF	Sibd side steering ram lid found broken holding strap to be welded	28/06 - steering tested - sibd rudder ram leaking hydraulic oil through seal - removed ram awaiting spares	18-Sep-09
3379	25-Jun-09	MOON	DEF		Pulled out hyd steering ram p&s and fitted into sun	25-Jun-09
3380	27-Jun-09	MOON	DEF		steering tested + rudder indicator set along side	27-Jun-09
3463	26-Jun-09	MOON	DEF		Replaced port + sibd steering rams with those from the sun moon steering rams are now on the sun (sibd steering ram has new seal fitted on it on this boat) steering needs to be tested before boat goes to service	18-Sep-09
3625	26-Jul-09	MOON	DEF	Steering low flow blocked filter	new filter fitted	26-Jul-09
3626	27-Jul-09	MOON	DEF	Steering hyd low flow + blocked filter sibd alarm still going off	electrician will investigate	06-Nov-09
4067	10-Aug-09	MOON	DEF	Steering Hydraulic low flow & blocked	R - 11/08/09, new filter fitted	13-Nov-09
4096	28-Aug-09	MOON	DEF	Steering hydraulics low flow and blocked filter sibd	Oil topped up	28-Aug-09
4104	30-Aug-09	MOON	DEF	Sibd steer hydraulic low flow & blocked filter alarm	Checked filter + level - ok. Operated steering a few times and fault cleared.	30-Aug-09
4107	01-Sep-09	MOON	DEF	DC system under voltage VHF steering hydraulic low & blocked filter sibd	All checks ok. To be within voltage specification oil level is ok. Started engines to check operation. No alarms. To be monitored.	01-Sep-09
4120	27-Sep-09	MOON	DEF	Port Steering indicator/light out	To replace lamp. 26/10 new lamp fitted	26-Oct-09
4121	27-Sep-09	MOON	DEF	Steering hydraulics low flow and blocked filter sibd	Levels - ok, filter ok - to investigate - R- 06/10/09: 26/10 - new filter fitted	26-Oct-09
4130	30-Sep-09	MOON	DEF	Main steering still u/s	Wheel used as back up, joystick has to be used as main steering. 27/10 - Main steering u/s - steering ok - joystick used for primary - 28/10 - R	16-Nov-09
4777	20-Oct-09	MOON	DEF	Sibd steering hatch cover damage noticed	reported at time of accident 29/04 - engine room access packing repaired	29-Apr-10
4872	29-Oct-09	MOON	DEF	Steering low flow/blocked filter port	New filter fitted	29-Oct-09
4873	29-Oct-09	MOON	DEF	Steering low flow/blocked filter sibd	New filter fitted	29-Oct-09
5371	19-Nov-09	MOON	DEF	Light on emergency steering u/s	20/11 - r - changed bulb	20-Nov-09
6444	03-Feb-10	MOON	DEF	Joystick steering button light u/s	04/02 R replaced bulb	04-Feb-10
6897	05-Mar-10	MOON	M	Joystick steering very temp sticky when steering to sibd	new joystick to be ordered and fitted: 06/03 - R checked and everything looks fine needs to be monitored: 06/03 - new joystick on order for steering to be fitted once parts arrive: 09/03 - new joystick installed & tested ok	09-Mar-10
7758	28-Apr-10	MOON	DEF	Sibd rudder indicator u/s	corroded and broken cable in steering comp cut back and reconnected	28-Apr-10
7763	02-May-10	MOON	DEF	Steering hyd low flow + blocked filter sibd	replaced hyd filter with new + added hyd oil - ok	02-May-10
7764	03-May-10	MOON	DEF	Sibd steering hyd block sensor	hyd filter replaced with new - req further investigation: 24/05 - steering hyd low flow & blocked filter sibd alarm 09/06 cleared	09-Jun-10
8428	19-Jun-10	MOON	DEF	Steering hyd low oil	checked both sides ok	19-Jun-10

8646	25-Jul-10	MOON	DEF	Wheel doesn't work	24/08 steering wheel tested ok	24-Aug-10
9122	06-Aug-10	MOON	DEF	Steer hyd low flow blocked filter sbd	filter to be replaced tonight 15/08 r replaced	15-Aug-10
9211	16-Aug-10	MOON	DEF	Sbd steering indicator not working properly	elect to check: 28/08 - centered rudders	28-Aug-10
9214	17-Aug-10	MOON	DEF	Steering only turns 10deg to sbd when using wheel	steering checked ok	17-Aug-10
9424	28-Aug-10	MOON	DEF	Steering low flow + blocked filter sbd	26/09 - cleaned filter	26-Sep-10
9428	30-Aug-10	MOON	DEF	Steering hyd low flow alarm sounding	cleaned filter, monitor and report if no change new filter will be install 26/09 cleaned filter	26-Sep-10
10036	09-Oct-10	MOON	DEF	Steering hyd low flow alarm sbd blocked filter alarm	levels checked by night eng	09-Oct-10
11951	24-Feb-11	MOON	DEF	Steering hyd low flow & blocked filter alarm sbd	monitor + report 06/03 new filter placed	06-Mar-11
12279	17-Mar-11	MOON	DEF	Steering malfunction	called twice for engineer - no one showed up - tightened joystick and connections: replaced joystick; monitored on a full run and checked ok	17-Mar-11
12287	29-Mar-11	MOON	M	Steering gearstick broke	replaced with used joystick with new micro switches kobelt joystick to order 06/04 - replaced steering joystick for kobelt model	20-Apr-11
12288	29-Mar-11	MOON	DEF	Emergency steering button stuck on	replaced button	29-Mar-11
12302	07-Apr-11	MOON	DEF	Steering indicators 7deg out	adjusted	07-Apr-11
12705	29-Mar-11	MOON	M	steering gearstick broke	replaced with used joystick with new micro switches, kobelt joystick to order: steering gearstick not steering to port - 2nd joystick mechanism not operating properly, fitted kobelt lever, no other joystick in stock, new lever fitted, wheel 1 main steering joystick 2nd 14/05 replaced	14-May-11
12865	06-May-11	MOON	DEF	Steering hydraulic low flow alarm	inform electrician	14-May-11
12956	12-May-11	MOON	DEF	Steering hydraulic low flow & blocked	filter cleaned, monitor and report	12-May-11
13065	20-May-11	MOON	DEF	Steering out of sync	done, advised to use sync buttons to do this 13/06 ok	13-Jun-11
13131	24-May-11	MOON	DEF	Blige high aft void for steering hyd low flow and blocked filter	to be investigated possible elect fault; 25/05 - steering low flow - no fault found when checked, general inspection carried out - pls report any further alarms 02/06 - steering hyd low flow & blocked filter port side - checked ok	02-Jun-11
13365	11-Jun-11	MOON	DEF	Steering hyd low flow + block filter port	problem with sensor: 20/06r both tanks checked advised to check for more info 17/07r tightened sensor connections 23/07r ok once warm 03/08r hyd oil rises with engine revs topped up 5lr oil suspect filters? Level rises and drops with engine revs 09/08r 27/08r 05/09r ongoing on fault under investigation 13/09r checked flow and filter still ok, alarm will normally appear when cold oil circulate the system in the morning	
13744	10-Jul-11	MOON	DEF	Heim angle indicator 12deg out	steering sync; 11/07r-reined up	11-Jul-11

NO	DATE	VESSEL	DEFECT / PRIORITY	DEFECT LOG	COMMENTS	Notes
402	13-Oct-08	SUN	DEF	Steering hyd low level light flashing	Oil topped up	
1288	18-Jan-09	SUN	DEF	Sbld steering low oil level	Topped up	
2125	26-Mar-09	SUN	DEF	Sbld steering warning light		
2252	06-Apr-09	SUN	CR	Steer Hyd low level stb side	Top up and transferred o/s from port to sbld	
2257	06-Apr-09	SUN	DEF	STBD steering sync button doesn't work	parts on order (plugs on corroded), R:22/07 - steering sender unit sync - parts on order, it has been synchronised port +sbld rudder by valve isolation + limit switch adjustment - now ok	22-Jul-09
2470	25-Apr-09	SUN	DEF	Sbld steering hydraulic low level light / alarm activating. 26/04/09: Hydraulic oil sb low level	Transferred oil from port to sbld - 15ltr. 26/04/09: transferred 15 Ltr from port tank to sbld tank	26-Apr-09
2562	02-May-09	SUN	DEF	Hydraulic oil (steering) low alarm, oil topped up earlier in the evening	Oil topped up: 13/05 -Port side low hydro steering alarm (Repeated 14/05/09) - Port side low hydro steering alarm (Repeated 14/05/09) - Port hydraulics replenished as required. 14/05/09: Oil levels checked. Possible faulty alarm. To be monitored 15/05: oil transferring from sbld to port when using emergency steering. 19/05: Oil re-filled 13/05 - Sbld side -- low hydraulic steering oil alarm - 13/05:As required. Sbld side topped up. 14/05:Sbld steering hydraulic oil low not transferring from port side (Repeat of 13/05/09?)-Oil topped up. Transferred 20lt from port to sbld hydraulics 14/05 - Sbld steering hydraulic oil low not transferring from port side (Repeat of 13/05/09?)-Oil topped up. Transferred 20lt from port to sbld hydraulics, 20/05- Sbld hyd steering alarm side still going off - steering fluid top up: 22/05:low level port steer hydr. - port + sbld topped up 23/05 - Steering Hydr low level port side -top up 7ltrs 26/05 - Steering hydraulics lower level port alarm oil level replenished as required-steering hydraulics lower level sbld filled 10ltrs-Hydraulic oil in void 2 port Transferred 10ltrs port - sbld 28/05:Steering hydraulics low level sbld alarm activating excessive transfer from sbld tqank to port this need to be	18-Sep-09
2798	13-May-09	SUN	DEF	Port side low hydro steering alarm (Repeated 14/05/09)	see:2562	19-May-09
2799	13-May-09	SUN	DEF	Sbld side -- low hydraulic steering oil alarm	see:2562	13-May-09
2811	14-May-09	SUN	DEF	Sbld steering hydraulic oil low not transferring from port side (Repeat of 13/05/09?)	see: 2562	14-May-09
2891	20-May-09	SUN	DEF	Sbld hyd steering alarm side still going off	see:2562	20-May-09
2938	22-May-09	SUN	DEF	low level port steer hydr.	see:2562	22-May-09
2942	23-May-09	SUN	DEF	Steering Hydr low level port side	see:2562	23-May-09
2947	24-May-09	SUN	DEF	Emergency steering port	please explain	18-Sep-09
3305	15-Jun-09	SUN	DEF	Steering oil in port / mid void	req cleaning when out of service, 16/07 - hyd oil and fuel in void at bar-to be cleaned, 30/07 - hyd oil in 2 void sbld + port	30-Dec-09
3506	01-Jul-09	SUN	DEF	Emergency steering button broken	30/07 - emergency steering button is broken 31/07 - emergency steering button us - will repair when time allows - new uber button fitted	31-Jul-09
3507	01-Jul-09	SUN	DEF	Emergency steering not working	hydraulic pump bled, works fine	15-Sep-09
3979	13-Aug-09	SUN	DEF	Steering failed temp lost of hyd both blige	on break or when it's being cleaned	16-Nov-09
4012	14-Sep-09	SUN	M	Rudder angel only showing 10deg to port 30deg to sbld	sbld rudder indicator to change 15/09 - Sbld rudder indicator us: intermittent - cant recreate fault loose connection on frequency meter motor on order 16/09 - sbld steering indicator - to be rectified when parts available 16/11 - sbld rudder sync button not working, port rudder out of sync 17/11 - rudder gauges not sync with rudders 19/11 r 20/11 r - rudder indicator dont match rudders steer 10deg to sbld to maintain a straight line course 03/02 - 1 potentiometer - port side rudder angle feedback unit on order to be replaced 09/02 r 22/02 r - ref to captain 16/03 - rudder re-set	16-Mar-10
4892	03-Nov-09	SUN	DEF	Boat steering to port not repsonding causing it out of service - rectified failure due to limit switch seized uo	04/11 - electric steering not going over to port - changed port limit switch on sbld side	04-Nov-09
5361	16-Nov-09	SUN	DEF	Still using back up steering		27-Nov-09

5788	05-Dec-09	SUN	DEF	Steering getting stuck in joystick mode does not go port	oil levels ok engineer to monitor during run; 27/01 - steering joystick not good as new - good for operation, new joystick to order; 27/01 r - steering joystick has become sticky and has developed a false stop - will have to acquire new joystick, good for service until new one arrives 02/02 - r potentiometer to be replaced 02/02 new joystick 04/02 port rudder indicator potentiometer changed	04-Feb-10
6534	03-Feb-10	SUN	DEF		Replaced 2 limit switches - steering port side	03-Feb-10
6535	03-Feb-10	SUN	M	1 limit switch - steering sbd side to be replaced	part on order	08-Mar-10
7547	16-Apr-10	SUN	M	Joystick control steering has come loose & needs replacing	will be put on order	12-May-10
8295	10-Jun-10	SUN	DEF	Steering low hyd oil sbd	transferred 20 ltrs port - sbd	10-Jun-10
8517	26-Jun-10	SUN	DEF	steering hyd low level sbd side 4 ltr added	transferred 25ltrs iron port side ok	26-Jun-10
8568	04-Jul-10	SUN	DEF	Steering stick not going to port	broken cable on joystick - repaired	04-Jul-10
8569	07-Jul-10	SUN	DEF	Steering hyd low start	transferred 15hr from port, pls use joystick as emergency steering to avoid losing oil from sbd hyd tank; 05/08 hyd low oil steering alarm sbd side - transferred 15ltrs port to sbd	05-Aug-10
8624	20-Jul-10	SUN	DEF	Elect steering joystick loose	tightened up	20-Jul-10
8636	26-Jul-10	SUN	DEF	Steering joystick loose	tightened up	26-Jul-10
9063	28-Jul-10	SUN	DEF	Steering joystick w/s	repaired loose connection	28-Jul-10
9204	21-Aug-10	SUN	DEF	Steering hyd low level sbd - alarm sounding @ intervals	found hyd oil sbd tank empty + topped up - ok	21-Aug-10
9206	23-Aug-10	SUN	DEF	Steering system broken	checked and tested seems ok, no reported failure from night crew	23-Aug-10
9395	24-Aug-10	SUN	WELD	sbd aft steering compartment having a collision damage, cause unknown, require welding	25/08 - temp reshaping of the hole sbd stern steering gear corner; 26/08 r 06/12 - damage to aft steering compartment sbd side - dd job - it on the edge	28-Jan-11
9417	28-Aug-10	SUN	DEF	Elect steering fault	elect to check, replaced joystick	28-Aug-10
9420	27-Aug-10	SUN	DEF	Steering hyd low oil level alarm	checked both oil tank and level ok	27-Aug-10
10069	11-Oct-10	SUN	DEF	Steering Hyd low level sbd	transferred oil from port to sbd	11-Oct-10
10191	21-Oct-10	SUN	DEF	Steering Hyd low level sbd	topped up	21-Oct-10
10217	22-Oct-10	SUN	DEF	Steering indicates 5deg to port when helm in midship	reset	22-Oct-10
11017	16-Dec-10	SUN	DEF	Steering hyd level alarm sbd	transferred to port, port steering only for emergency to avoid oil transfer from sbd to port	24-Jan-11
11099	28-Dec-10	SUN	DEF	Port engine hard steering when very cold in the mornings	31/12 r 24/01 no fault	24-Jan-11
11630	02-Feb-11	SUN	DEF	steering out 10deg port	to realigned at start up 03/02 to adjust when time permits 06/02 r - to be corrected, captain to sync rudder 08/02 - helm both sides out 10deg syn has made it worse - adjusted both indicators to midship	08-Feb-11
11637	04-Feb-11	SUN	DEF	Steering hyd low level sbd	top up level	04-Feb-11
11729	09-Feb-11	SUN	DEF	Hydraulic leak found port side steering ram pipe fittings may be the cause of steering out of sync	rectified leak	09-Feb-11
11732	09-Feb-11	SUN	M	steering indicators need urgent attention	to check when time is available 10/02 RAI showing different angles - aligned rudders - aligned rudders to centre, different makes of feedback unit causing different readings, 2 standard feedback units to be ordered and fitted 15/02 ordered new part 24/02 parts has been ordered 27/02 06/03 - parts received carry work out when time permits 14/03 - to fit new feedback control unit for rudder angle indicators when welder available 02/04 - steering rudder out - parts on order 05/04 - steering indicator 15deg out - new units in stock need brackets, 08/08 adjusted	08-Aug-11

12268	29-Mar-11	SUN	DEF	Steering hydraulic level starboard alarm	refilled 10ltrs of hyd oil	29-Mar-11
12632	19-Apr-11	SUN	DEF	Steering hyd low level stbd	transferred hyd oil from port to stbd 15ltrs	19-Apr-11
12679	20-Apr-11	SUN	DEF	Steering Hyd low level stbd	topped up 15ltrs from port use main steering joystick back up wheel, hyd oil level on stbd tank was full this morning the steering wheel transferred 15ltrs in 1 hrs - pls use joystick 23/04r refilled 7ltrs from port 24/4 - steering hyd low flow and blocked filter stbd - cleaned filter topped up with hyd oil to be monitored 10005 topped up	10-May-11
12935	10-May-11	SUN	DEF	kobelt steering joystick fitted		10-May-11
13016	17-May-11	SUN	DEF	Steering low flow hyd oil alarm	to be investigated: 07/06r topped up tank 20ltrs	07-Jun-11
13438	17-Jun-11	SUN	DEF	Steering joystick feels wobbly	repaired	17-Jun-11
13441	20-Jun-11	SUN	DEF	port helm indicator 10deg out	advised sync with push button steering controls to zero	20-Jun-11
13979	01-Aug-11	SUN	DEF	hyd steering low level stbd	transferred 20ltrs of hyd oil from port to stbd	01-Aug-11
14013	02-Aug-11	SUN	DEF	Steering Hyd low level	transferred 20ltrs; 05/08r 09/08 topped up 11/08r transferred oil 14/08r 22/08r 1	08-Sep-11
14543	11-Sep-11	SUN	DD	A) port cables for 1) aft void fan 2) bilge pump 3) steering hyd block 4) RAI 5) limit switches disconnected and pulled back through air aft void bulk head B) reconnected steering hyd block cables, changed junction box and repositioned (unable to run and connect other cables due to welding taking place) * NB RAI cable has been cut by accident and needs re-joining		
14544	15-Sep-11	SUN	DD	elect steering sticking hard over to port - unloading valves repaired; port bilge pump u/s - connected up; port aft void fan u/s - new fan to be sourced; bilge sensor checked; engine room hatch sensor arms replaced; stbd hyd void j Box repaired; ships hell found an fitted.		15-Sep-11
14547	16-Sep-11	SUN	DEF	steering out of line by 8deg to port	21/09 - both steering indicates 10deg out - adjusted	21-Sep-11
14558	24-Sep-11	SUN	DEF	Steering about 10deg out	25/09 - steering indicator off to about 10deg - reset	25-Sep-11

Kobelc model 7165 compact single axis joysticks



Shown with potentiometer



Shown with switch

MODEL 7165 COMPACT SINGLE AXIS JOY STICK

This unit is especially designed to control positioning devices for either on/off or infinite positioning. It can be equipped with either 2 micro switches or a potentiometer. The micro switches would give an off/on signal in either direction while the potentiometer can provide infinite control in both directions. This unit is available either with spring return or with detent and/or friction. The potentiometer is available in either 1K or 5K ohms. The entire unit is constructed

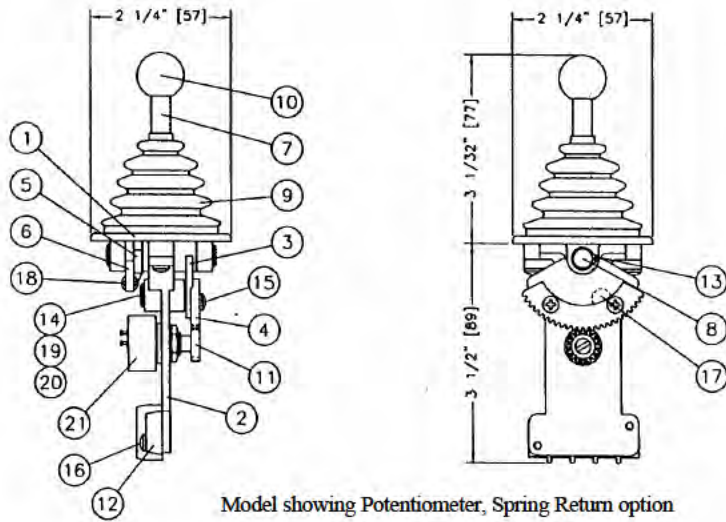
mainly in bronze and stainless steel. Its compact design allows the unit to be installed on virtually any small space.

OPTIONS

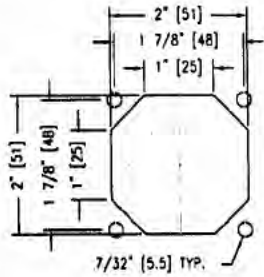
- A Detent
- B Spring Return
- E Terminal Strip
- D 1K Potentiometer
- G Jog Switches
- H 5K Potentiometer
- W Friction

Approx. weight: 1 lb. (0.5 kg)

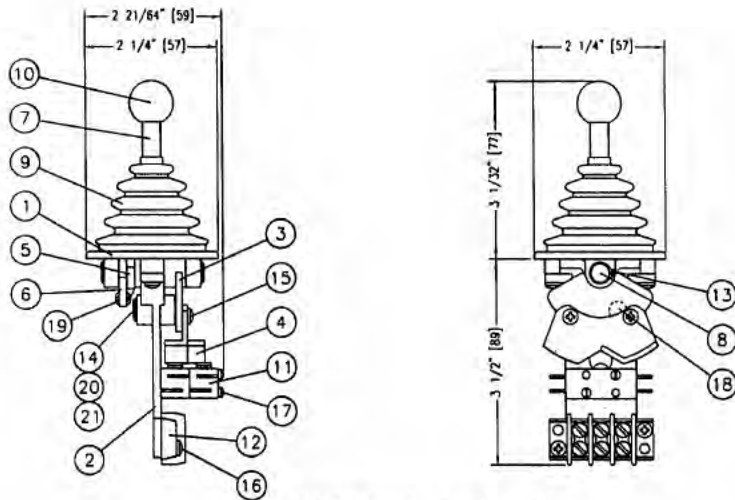
DIMENSIONS AND PARTS LIST MODEL 7165



Model showing Potentiometer, Spring Return option



"CUT-OUT" DIMENSIONS



Model showing Switches option

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	7165-0001	Frame
2	1	7165-0002	Support
3	1	7165-0003	Frinction-Detent Cam
4	1	7165-0005	Drive Gear
5	1	7165-0006	Spring Lever
6	1	7165-0007	Spring Lever
7	1	7165-0008	Handle Shaft
8	1	7165-0009	Hinge Pin
9	1	7165-0010	Boot
10	1	6654-0036	Knob
11	1	Y-3216	Gear
12	1	6009-0003	Connector
13	2	1029-1031	Snap Ring
14	2	1016-1204	Hex Set Screw
15	4	1012-0604	Pan Hd. Phillips Screw
16	2	1012-0606	Pan Hd. Phillips Screw
17	1	2016-0011	Friction Pad
18	1	1202-1008	Spring
19	2*	1201-0002	Spring
20	1*	2009-0011	Detent
21	1	POT-1	Potentiometer - 1K

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	7165-0001	Frame
2	1	7165-0002	Support
3	1	7165-0003	Frinction-Detent Cam
4	1	7165-0004	Microswitch Cam
5	1	7165-0006	Spring Lever
6	1	7165-0007	Spring Lever
7	1	7165-0008	Handle Shaft
8	1	7165-0009	Hinge Pin
9	1	7165-0010	Boot
10	1	6654-0036	Knob
11	2	6001-0104	Microswitch
12	1	6009-0003	Connector
13	2	1029-1031	Snap Ring
14	2	1016-1204	Hex Set Screw
15	4	1012-0604	Pan Hd. Phillips Screw
16	2	1012-0606	Pan Hd. Phillips Screw
17	2	1006-0320	Pan Hd. Slotted Screw
18	1	2016-0011	Friction Pad
19	1	1202-1008	Spring
20	2*	1201-0002	Spring
21	1*	2009-0011	Detent

High-speed Craft Safety Certificate and Permit to Operate



HIGH-SPEED CRAFT SAFETY CERTIFICATE

This Certificate should be supplemented by a Record of Equipment

Issued under the provisions of the International Code of Safety for High Speed Craft, 2000 (Resolution MSC.97 (73))
under the Authority of the Government of the United Kingdom of Great Britain and Northern Ireland
by the the Maritime and Coastguard Agency
an Executive Agency of the Department for Transport

THIS IS A COPY OF ORIGINAL DOCUMENT
Signature [Redacted]
Date 17-03-11
Maritime and Coastguard Agency

PARTICULARS OF CRAFT

Name of Craft	MOON CLIPPER		
Manufacturer's model and hull number	210		
Port of Registry	LONDON		
Distinctive number or letters	905004	IMO Number	9245586
Gross Tonnage	98.00	Sea Areas (GMDSS)	
Category	Cat. A Passenger Craft		
Craft Type	CATAMARAN		

Design waterline corresponding to a height of [] m below the reference line at the longitudinal centre of flotation, and draughts the draught marks of 1.130 m forward and 1.630 m aft.

The upper edge of the reference line is [] at [] mm
below uppermost deck at side / above the underside of keel at the longitudinal centre of flotation.

Date on which keel was laid or craft was at a similar stage of construction or on which a major conversion was commenced []

This is to certify:

- That the above-mentioned craft has been duly surveyed in accordance with the applicable provisions of the International Code of Safety for High Speed Craft, 2000.
- That the survey showed that the structure, equipment, fittings, radio station arrangements and materials of the craft and the condition thereof are in all respects satisfactory and that the craft complies with the relevant provisions of the Code.
- That the life-saving appliances are provided for a total number of 141 persons and no more as follows:

2 x 65 Man open reversible inflatable liferafts
1 x 14 Man buoyant apparatus

- That, in accordance with 1.11 of the Code, the following equivalents have been granted in respect of the craft:

Paragraph	Equivalent Arrangements

This certificate is valid until 25 January 2016

Completion date of the survey on which this Certificate is based 11 February 2011

Date of Issue 17 March 2011

Signed [Redacted]
(Signature of authorised official issuing certificate)

Issued at Orpington Marine Office
(Place of issue of the certificate)

Name [Redacted]



Endorsements for Periodical Surveys

This is to certify that at a survey required by 1.5 of the Code, this craft was found to comply with the relevant provisions of the Code

Periodical Survey

Place Signed
(Signature of authorised official)

Date Name
Official Stamp

Periodical

Place Signed
(Signature of authorised official)

Date Name
Official Stamp

Periodical

Place Signed
(Signature of authorised official)

Date Name
Official Stamp

Periodical

Place Signed
(Signature of authorised official)

Date Name
Official Stamp

Endorsement to extend the Certificate if valid for less than 5 years where 1.8.8 of the Code applies

This craft complies with the relevant requirements of the Code, and this certificate should, in accordance with 1.8.8 of the Code, be accepted as valid until

Place Signed
(Signature of authorised official)

Date Name
Official Stamp

Endorsement where the renewal survey has been completed and 1.8.9 of the Code applies

The craft complies with the relevant requirements of the Code, and this certificate should, in accordance with 1.8.9 of the Code, be accepted as valid until

Place Signed
(Signature of authorised official)

Date Name Official Stamp

Endorsement to extend the validity of the Certificate until reaching the port of survey where 1.8.10 of the Code applies

This Certificate should, in accordance with 1.8.10 of the Code, be accepted as valid until

Place Signed
(Signature of authorised official)

Date Name Official Stamp

Endorsement where the renewal survey has been completed and 1.8.12 of the Code applies

In accordance with 1.8.12 of the Code, the new anniversary date is

Place Signed
(Signature of authorised official)

Date Name Official Stamp

In accordance with 1.8.12 of the Code, the new anniversary date is

Place Signed
(Signature of authorised official)

Date Name Official Stamp

STATUS DOCUMENT
UNCONTROLLED
COPY
DO NOT RE-USE ONBOARD



PERMIT TO OPERATE HIGH-SPEED CRAFT

Issued under the provisions of the International Code of Safety for High Speed Craft, 2000 (Resolution MSC.97(73))
under the Authority of the Government of the United Kingdom of Great Britain and Northern Ireland
by the the Maritime and Coastguard Agency,
an Executive Agency of the Department for Transport

CERTIFIED TRUE COPY OF
ORIGINAL DOCUMENT
Signature [Redacted]
Date 17-03-11
Maritime and Coastguard Agency

PARTICULARS OF CRAFT

Name of Craft	MOON CLIPPER
Manufacturer's model and hull number	210
Distinctive number or letters	905004
IMO Number	9245586
Port of Registry	LONDON
Category of craft	Cat. A Passenger Craft
Name of operator	COLLINS RIVER ENTERPRISES

Areas or routes of operation

RIVER THAMES - PUTNEY TO MARGARETNESS

Baseport(s) :- TRINITY BUOY WHARF

Maximum distance from place of refuge :- 1 Miles

Maximum number of passengers permitted :- 138

Minimum manning scale required :- 3

Operational restrictions :-

- Craft must not operate in sea conditions when the significant wave height exceeds 1.2 m.
- Subject to the conditions specified in the attached Annex.

This permit confirms that the service mentioned above has been found to be in accordance with the general requirements of 1.2.2 to 1.2.7 of the Code.

THIS PERMIT is valid until 25 January 2016 subject to the High Speed Craft Safety Certificate remaining valid

Place Orpington Marine Office
(Place of Issue of Permit)

Signed [Redacted]
(Signature of duly authorised official issuing the permit)

Date 17 March 2011
(Date of Issue)

Name [Redacted]
(Name of authorised official)



Name of Craft

MOON CLIPPER

Permit No.

214

CONDITIONS

CONDITION 1: OPERATING LIMITS

See Permit to Operate Certificate

CONDITION 2: NUMBER OF PERSONS

1) The total number of persons on board shall not exceed 141 with a maximum of 138 passengers, but excluding children under the age of 1 year.

CONDITION 3: CREW COMPLEMENT

1) The member of the operating crew nominated as Captain by the operator shall hold a Boatmasters Licence Tier 1 Level 2 with High speed Craft endorsement.

2) The member of the operating crew nominated as Mate/Navigator by the operator shall be suitably trained for the position held.

3) All Captains shall be subject to an annual assessment of their craft handling procedures and their local knowledge of the route on which they are employed. A senior captain appointed by the operator shall be responsible for undertaking such assessment.

4) It shall be the duty of every operator and every employer and of the master of the craft to ensure, so far as it is reasonably practical, that the master and crew do not work more than is safe in relation to the safety of the craft and crew's performance of their duties, and in compliance with Statutory Instrument 1997 No 1320.

5) One person, who must hold a VHF Operators Licence as a minimum, shall have responsibility for radio communication during distress incidents.

CONDITION 4: OPERATIONAL

1) The Captain shall pay due regard to the information and handling instructions contained in the Type Operating Manual.

2) The craft shall not be deliberately operated in sea conditions beyond those specified in this permit.

3) The craft may not be operated in restricted visibility ie when the far bank is not visible.

4) Due regard shall be paid to any condition or regulations affecting the operation which may be imposed by an authority having jurisdiction over any part of the operational area.

5) During each voyage the Captain shall report by radio as per port (PLA) requirements

6) The Captain of the craft shall be responsible for indicating his acceptance of the craft following any maintenance carried out during a layover by completing the pre-departure checklist.

7) The Captain of the craft shall make a report to the Maritime and Coastguard Agency of any defect which affects the seaworthiness of the craft.

8) Except in an emergency, operations should only take place in the area specified in this permit.

9) The craft shall be maintained in accordance with the requirements of this permit and the builder's maintenance manual.

10) Practice emergency drills shall be held at intervals of not more than 7 days to ensure that the crew understand and are drilled in the duties assigned to them in the event of an emergency.

11) Dedicated procedures for maintaining all round lookout should be present in the operating compartment at all times when the craft is under way.

Name of Craft

MOON CLIPPER

Permit No.

214

CONDITIONS

12) Two officers must be on duty in the operating compartment when the craft is under way, one of whom may be the master.

CONDITION 5: RECORDS

- 1) A record of passenger numbers for each voyage shall be maintained.
- 2) A record of reported defects and maintenance of the craft shall be maintained.
- 3) A record of emergency drills shall be maintained.
- 4) A record of hours of rest shall be maintained.

SMS
DOCUMENT

UNCONTROLLED
COPY

NO TO BE USED ONBOARD

Moon Clipper's daily operational log and defects sheet

DAILY OPERATIONAL LOG AND DEFECTS

Date: 5/10/11

Vessel Name: MOON

Maintenance sign off		Tick	Captain's acceptance		Tick	Main engines at power	
Vessel serviceable	/		Reviewed yesterday's defects and rectification			RPM	Port
Previous day's Post Op checks completed as per form TCPM002	/		Vessel Accepted			Oil pressure	Stbd
Previous day's defects rectified (if critical)	/		Name	[REDACTED]		Jacket water	
M/E's running and checked	/		Time and date	0620 - 5/10/11		G/B oil pressure	
Any PM's carried out?	X			Oil/Coolant/Hyd added		G/B oil temp	
Yellow copy removed?	/		M/Engines			Engine hours	
Name	[REDACTED]		G/boxes			Generator Hours	
Time and date	0600 5/10/11		Steering			Fuel quantity	
			Coolant			Start of the day	
						End of the day	

Daily defects	Time	Status	Name	Rectification action, reasons for deferral	Name
1 Joy Stick Jamming	1700		[REDACTED]	BOAT OUT OF SERVICE REPLACEMENT JOYSTICK	
2 Noise	1800			ON ORDER 12345	
3					
4					
5					
6					
7					
8					
9					
10					

Original copy to be retained on board. Yellow copy to be removed by maintenance Supervisor AFTER the following day sign off and passed to the maintenance office.

All Post Op checks carried out

Name and Time

Electronic propulsion control system alarm log printout

All 3BG021 Logs

Twin Disc, Inc.
 File Name: All 3BG021 Logs
 Boat Name: Moon Clipper Stbd
 Serial Number: 3BG021
 Date: 06/10/2011
 Time: 14:44:12

EC300 Marine Controller Field Support Tool
 EC300 Software Version 1.12

Total Logs: 52
 Short Logs: 47

 Log Summary

1	05/10/2011	19:19	Bad serial comm address (no heads)	Fault.
2	05/10/2011	19:06	Transmission Input Sensor	Fault.
3	05/10/2011	06:17	Bad serial comm address (no heads)	Fault.
4	04/10/2011	17:51	Bad serial comm address (no heads)	Fault.
5	04/10/2011	07:28	Bad serial comm address (no heads)	Fault.
6	01/10/2011	11:02	Bad serial comm address (no heads)	Fault.
7	30/09/2011	11:00	Bad serial comm address (no heads)	Fault.
8	29/09/2011	21:53	Bad serial comm address (no heads)	Fault.
9	28/09/2011	06:57	Bad serial comm address (no heads)	Fault.
10	26/09/2011	17:24	Bad serial comm address (no heads)	Fault.
11	26/09/2011	13:41	Bad serial comm address (no heads)	Fault.
12	22/09/2011	10:28	Bad serial comm address (no heads)	Fault.
13	21/09/2011	08:26	Bad serial comm address (no heads)	Fault.
14	19/09/2011	17:45	Bad serial comm address (no heads)	Fault.
15	18/09/2011	10:50	Bad serial comm address (no heads)	Fault.
16	08/09/2011	22:25	Bad serial comm address (no heads)	Fault.
17	07/09/2011	13:16	Bad serial comm address (no heads)	Fault.
18	07/09/2011	10:15	Bad serial comm address (no heads)	Fault.
19	04/09/2011	11:03	Bad serial comm address (no heads)	Fault.
20	03/09/2011	15:30	Bad serial comm address (no heads)	Fault.
21	03/09/2011	15:30	Bad serial comm address (no heads)	Fault.
22	31/08/2011	06:50	Bad serial comm address (no heads)	Fault.
23	20/08/2011	14:23	Transmission Input Sensor	Fault.
24	17/08/2011	10:36	Bad serial comm address (no heads)	Fault.
25	16/08/2011	06:33	Bad serial comm address (no heads)	Fault.
26	15/08/2011	10:32	Bad serial comm address (no heads)	Fault.
27	14/08/2011	22:39	Bad serial comm address (no heads)	Fault.
28	10/08/2011	10:54	Bad serial comm address (no heads)	Fault.
29	09/08/2011	11:46	Bad serial comm address (no heads)	Fault.
30	07/08/2011	09:02	Bad serial comm address (no heads)	Fault.
31	29/07/2011	14:46	Bad serial comm address (no heads)	Fault.
32	13/07/2011	20:55	Bad serial comm address (no heads)	Fault.
33	13/07/2011	20:54	Bad serial comm address (no heads)	Fault.
34	09/07/2011	11:11	Bad serial comm address (no heads)	Fault.
35	05/07/2011	21:51	Transmission Input Sensor	Fault.
36	25/06/2011	10:59	Bad serial comm address (no heads)	Fault.
37	08/06/2011	10:08	Bad serial comm address (no heads)	Fault.
38	01/06/2011	01:43	Bad serial comm address (no heads)	Fault.
39	29/04/2011	17:11	Bad serial comm address (no heads)	Fault.
40	28/04/2011	12:57	Bad serial comm address (no heads)	Fault.
41	28/04/2011	06:55	Bad serial comm address (no heads)	Fault.
42	19/04/2011	17:26	Transmission Input Sensor	Fault.
43	05/04/2011	10:47	Bad serial comm address (no heads)	Fault.
44	31/03/2011	10:43	Bad serial comm address (no heads)	Fault.
45	28/03/2011	17:49	Bad serial comm address (no heads)	Fault.
46	28/03/2011	10:52	Bad serial comm address (no heads)	Fault.
47	18/03/2011	17:49	Throttle Power	Fault.
48	18/03/2011	00:03	Transmission Input Sensor	Fault.
49	17/03/2011	20:26	Transmission Input Sensor	Fault.
50	13/03/2011	17:54	Bad serial comm address (no heads)	Fault.
51	10/03/2011	10:46	Station 1	Fault.
52	10/03/2011	10:46	illegal Mode Selected	Fault.

CCTV
 1847
 DIFF 9 mins

All 3BG021 Logs

Log Number 1

Time Stamp 05/10/2011 19:19
 Entry Type Newest / Short Log
 Fault Code(114) Bad serial comm address (no heads) Fault.
 Status Code(0) NA Fault.

Input Switch Status

Diagnostic Mode	Open
Remote Lever Enable	Closed
Oil Filter	Open
Low Oil Pressure	Open
Shaft Brake	Open
Coil Power Relay	Open
Station 1 Fwd.	Open
Station 1 Rev.	Open
Station 2 Fwd.	Open
Station 2 Rev.	Open
Station 3 Fwd.	Open
Station 3 Rev.	Open

Forward Valve Coil

Enable	Off
Coil Fault	No Fault
Coil Current	150 mA
Coil Command %	0 %
Short Circuit AD Counts	0

Reverse Valve Coil

Enable	off
Coil Fault	No Fault
Coil Current	150 mA
Coil Command %	0 %
Short Circuit AD Counts	0

Analog Sensor Values

Control Stations	
Pos. Current	106 mA
Neg. Current	-42 mA
Active Station	1
Mode Switch	Cruise

Lever

Direction	Neutral
Position %	0.0%

Station 1

Axis 1	0.10 V
Axis 2	5.86 V
Axis 3	5.86 V
Mode	0.03 V
Back	0.00 V
Neg. Voltage	-7.98 V
Pos. Voltage	7.94 V

Station 2

Axis 1	0.00 V
Axis 2	5.82 V
Axis 3	5.86 V
Mode	0.03 V
Back	0.00 V
Neg. Voltage	4.44 V
Pos. Voltage	0.00 V

Station 3

Axis 1	0.00 V
--------	--------

All 3BG021 Logs

Axis 2 5.86 V
 Axis 3 5.86 V
 Mode 0.03 V
 Back 0.00 V
 Neg. Voltage 4.44 V
 Pos. Voltage 0.00 V

Primary Power 24.73 V
 Auxiliary Power 0.00 V
 Rectified Voltage 23.87 V
 Reference Voltage 2.50 V
 Main Power Current 156 mA
 Internal Temperature 31.9°C
 Transmission Oil Temperature 38.9°C
 Trans Input Speed Continuity 2.58 V, OK
 Propeller Speed Continuity 3.30 V, OK
 Excite Sensor 3.01 V
 Station Select Switch 1 0.08V
 Station Select Switch 2 4.77V
 Station Select Switch 3 4.77V

Speed Sensor Values
 Transmission Input Speed RPM 0
 Propeller Speed RPM 0

Present State(19) Undefined
 Previous State(19) Undefined
 Previous Path 1

 Log Number 2

Time Stamp 05/10/2011 19:06
 Entry Type Short Log
 Fault Code(78) Transmission Input Sensor Fault.
 Status Code(8) Station / Sensor Missing Fault.

Input Switch Status
 Diagnostic Mode Open
 Remote Lever Enable Closed
 Oil Filter Open
 Low Oil Pressure Open
 Shaft Brake Open
 Coil Power Relay Open
 Station 1 Fwd. Open
 Station 1 Rev. Closed
 Station 2 Fwd. Open
 Station 2 Rev. Open
 Station 3 Fwd. Open
 Station 3 Rev. Open

Forward Valve Coil
 Enable Off
 Coil Fault No Fault
 Coil Current 150 mA
 Coil Command % 6 %
 Short Circuit AD Counts 0

Reverse Valve Coil
 Enable On
 Coil Fault No Fault
 Coil Current 924 mA
 Coil Command % 100 %
 Short Circuit AD Counts 276

Analog Sensor Values
 Control Stations
 Pos. Current 109 mA

All 3BG021 Logs

Neg. Current -46 mA
 Active Station 1
 Mode Switch Cruise

Lever
 Direction Reverse
 Position % 100.0%

Full Astrolin

Station 1
 Axis 1 7.78 V
 Axis 2 5.86 V
 Axis 3 5.86 V
 Mode 0.03 V
 Back 0.00 V
 Neg. Voltage -7.98 V
 Pos. Voltage 7.98 V

Station 2
 Axis 1 0.00 V
 Axis 2 5.82 V
 Axis 3 5.86 V
 Mode 0.03 V
 Back 0.00 V
 Neg. Voltage 4.34 V
 Pos. Voltage 0.00 V

Station 3
 Axis 1 0.00 V
 Axis 2 5.86 V
 Axis 3 5.86 V
 Mode 0.03 V
 Back 0.00 V
 Neg. Voltage 4.34 V
 Pos. Voltage 0.00 V

Primary Power 26.67 V
 Auxiliary Power 0.00 V
 Rectified Voltage 25.81 V
 Reference Voltage 2.50 V
 Main Power Current 391 mA
 Internal Temperature 38.2°C
 Transmission Oil Temperature 38.9°C
 Trans Input Speed Continuity 2.58 V, OK
 Propeller Speed Continuity 2.70 V, OK
 Excite Sensor 3.01 V
 Station Select Switch 1 3.97V
 Station Select Switch 2 4.77V
 Station Select Switch 3 4.75V

Speed Sensor Values
 Transmission Input Speed RPM 0
 Propeller Speed RPM 280 *STALLED*

Present State(4) Cruise
 Previous State(4) Cruise
 Previous Path 1

 Log Number 3

Time Stamp 05/10/2011 06:17
 Entry Type Short Log
 Fault Code(114) Bad serial comm address (no heads) Fault.
 Status Code(0) NA Fault.

Input Switch Status
 Diagnostic Mode Open
 Remote Lever Enable Closed

Twin Disc, Inc.
File Name: All 3BG021 Logs
Boat Name: Moon Clipper Stbd
Serial Number: 3BG021
Date: 18/03/2011
Time: 11:45:06

EC300 Marine Controller Field Support Tool
EC300 Software Version 1.12

Total Logs: 52
Short Logs: 52

DIFT 24M

ECT 1908

Log Summary

- 1 18/03/2011 00:03 Transmission Input Sensor Fault.
- 2 17/03/2011 20:26 Transmission Input Sensor Fault.
- 3 13/03/2011 17:54 Bad serial comm address (no heads) Fault.
- 4 10/03/2011 10:46 Station 1 Fault.
- 5 10/03/2011 10:46 Illegal Mode Selected Fault.
- 6 08/03/2011 07:46 Bad serial comm address (no heads) Fault.
- 7 07/03/2011 07:24 Bad serial comm address (no heads) Fault.
- 8 17/02/2011 08:47 Bad serial comm address (no heads) Fault.
- 9 12/02/2011 20:53 Bad serial comm address (no heads) Fault.
- 10 12/02/2011 20:52 Transmission Input Sensor Fault.
- 11 19/01/2011 00:51 Bad serial comm address (no heads) Fault.
- 12 19/01/2011 00:50 Bad serial comm address (no heads) Fault.
- 13 18/01/2011 20:23 Bad serial comm address (no heads) Fault.
- 14 18/01/2011 10:30 Bad serial comm address (no heads) Fault.
- 15 18/01/2011 10:29 Transmission Input Sensor Fault.
- 16 15/01/2011 10:20 Bad serial comm address (no heads) Fault.
- 17 13/01/2011 20:49 Bad serial comm address (no heads) Fault.
- 18 13/01/2011 20:48 Bad serial comm address (no heads) Fault.
- 19 11/01/2011 07:50 Bad serial comm address (no heads) Fault.
- 20 07/01/2011 08:03 Bad serial comm address (no heads) Fault.
- 21 23/12/2010 10:25 Bad serial comm address (no heads) Fault.
- 22 22/12/2010 18:38 Bad serial comm address (no heads) Fault.
- 23 22/12/2010 07:28 Bad serial comm address (no heads) Fault.
- 24 15/12/2010 18:44 Bad serial comm address (no heads) Fault.
- 25 11/12/2010 10:41 Bad serial comm address (no heads) Fault.
- 26 30/11/2010 06:46 Bad serial comm address (no heads) Fault.
- 27 24/11/2010 02:17 Bad serial comm address (no heads) Fault.
- 28 24/11/2010 02:17 Bad serial comm address (no heads) Fault.
- 29 24/11/2010 02:16 Bad serial comm address (no heads) Fault.
- 30 22/11/2010 23:40 Bad serial comm address (no heads) Fault.
- 31 21/11/2010 03:07 Bad serial comm address (no heads) Fault.
- 32 20/11/2010 02:24 Bad serial comm address (no heads) Fault.
- 33 20/11/2010 02:18 Bad serial comm address (no heads) Fault.
- 34 10/11/2010 12:26 Bad serial comm address (no heads) Fault.
- 35 07/11/2010 20:29 Bad serial comm address (no heads) Fault.
- 36 06/11/2010 20:47 Bad serial comm address (no heads) Fault.
- 37 08/10/2010 12:35 Bad serial comm address (no heads) Fault.
- 38 20/09/2010 16:14 Transmission Input Sensor Fault.
- 39 11/09/2010 19:04 Bad serial comm address (no heads) Fault.
- 40 07/09/2010 05:35 Bad serial comm address (no heads) Fault.
- 41 04/09/2010 11:03 Bad serial comm address (no heads) Fault.
- 42 28/08/2010 23:54 Bad serial comm address (no heads) Fault.
- 43 28/08/2010 23:27 Bad serial comm address (no heads) Fault.
- 44 28/08/2010 16:29 Bad serial comm address (no heads) Fault.
- 45 03/08/2010 06:53 Bad serial comm address (no heads) Fault.
- 46 25/07/2010 18:21 Bad serial comm address (no heads) Fault.
- 47 07/07/2010 10:05 Bad serial comm address (no heads) Fault.
- 48 19/06/2010 15:58 Bad serial comm address (no heads) Fault.
- 49 15/06/2010 19:27 Transmission Input Sensor Fault.
- 50 12/06/2010 09:23 Bad serial comm address (no heads) Fault.
- 51 11/06/2010 19:43 Bad serial comm address (no heads) Fault.
- 52 08/06/2010 06:36 Bad serial comm address (no heads) Fault.

TIME OF ENGINE
STALL

Log Number 1

Time Stamp 18/03/2011 00:03
 Entry Type Newest / Short Log
 Fault Code(78) Transmission Input Sensor Fault.
 Status Code(8) Station / Sensor Missing Fault.

Input Switch Status

Diagnostic Mode	Open
Remote Lever Enable	Closed
Oil Filter	Open
Low Oil Pressure	Open
Shaft Brake	Open
Coil Power Relay	Open
Station 1 Fwd.	Open
Station 1 Rev.	Closed
Station 2 Fwd.	Open
Station 2 Rev.	Open
Station 3 Fwd.	Open
Station 3 Rev.	Open

Forward Valve Coil

Enable	off
Coil Fault	No Fault
Coil Current	150 mA
Coil Command %	6 %
Short Circuit AD Counts	0

Reverse Valve Coil

Enable	On
Coil Fault	No Fault
Coil Current	921 mA
Coil Command %	100 %
Short Circuit AD Counts	256

Analog Sensor Values

Control Stations	
Pos. Current	109 mA
Neg. Current	-42 mA
Active Station	1
Mode Switch	Cruise

Lever

Direction	Reverse
Position %	2.7%

Station 1

Axis 1	1.78 V
Axis 2	5.86 V
Axis 3	5.86 V
Mode	0.03 V
Back	0.00 V
Neg. Voltage	-7.98 V
Pos. Voltage	7.94 V

Station 2

Axis 1	0.00 V
Axis 2	5.82 V
Axis 3	5.86 V
Mode	0.03 V
Back	0.00 V
Neg. Voltage	4.44 V
Pos. Voltage	0.00 V

Station 3

Axis 1	0.00 V
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All 3BG021 Logs

Axis 2	5.82 V
Axis 3	5.86 V
Mode	0.03 V
Back	0.00 V
Neg. Voltage	4.44 V
Pos. Voltage	0.00 V
Primary Power	26.88 V
Auxiliary Power	0.00 V
Rectified Voltage	26.02 V
Reference Voltage	2.50 V
Main Power Current	391 mA
Internal Temperature	25.7°C
Transmission Oil Temperature	34.4°C
Trans Input Speed Continuity	2.56 V, OK
Propeller Speed Continuity	2.68 V, OK
Excite Sensor	3.01 V
Station Select Switch 1	3.97V
Station Select Switch 2	4.79V
Station Select Switch 3	4.79V

Speed Sensor Values
 Transmission Input Speed RPM 0
 Propeller Speed RPM 380

Present State(4) Cruise
 Previous State(4) Cruise
 Previous Path 1

 Log Number 2

Time Stamp 17/03/2011 20:26
 Entry Type Short Log
 Fault Code(78) Transmission Input Sensor Fault.
 Status Code(8) Station / Sensor Missing Fault.

*THE TIME ON THE
 EC 300 CONTROL IS
 1 HOUR 13 MINUTES & 23 SECS
 AHEAD OF GMT*

Input Switch Status

Diagnostic Mode	Open
Remote Lever Enable	Closed
Oil Filter	Open
Low Oil Pressure	Open
Shaft Brake	Open
Coil Power Relay	Open
Station 1 Fwd.	Open
Station 1 Rev.	Closed
Station 2 Fwd.	Open
Station 2 Rev.	Open
Station 3 Fwd.	Open
Station 3 Rev.	Open

Forward Valve Coil
 Enable Off
 Coil Fault No Fault
 Coil Current 150 mA
 Coil Command % 6 %
 Short Circuit AD Counts 0

Reverse Valve Coil
 Enable On
 Coil Fault No Fault
 Coil Current 924 mA
 Coil Command % 100 %
 Short Circuit AD Counts 264

Analog Sensor values
 Control Stations
 Pos. Current 109 mA

All 3BG021 Logs

Neg. Current -42 mA
Active Station 1
Mode Switch Cruise

MODE SWITCH IN CRUISE POSITION
LEVER IN REVERSE @ 60.8% POSITION

Lever
Direction Reverse
Position % 60.8%

Station 1
Axis 1 5.34 V
Axis 2 5.86 V
Axis 3 5.86 V
Mode 0.03 V
Back 0.00 V
Neg. Voltage -7.98 V
Pos. Voltage 7.94 V

Station 2
Axis 1 0.00 V
Axis 2 5.82 V
Axis 3 5.86 V
Mode 0.03 V
Back 0.00 V
Neg. Voltage 4.44 V
Pos. Voltage 0.00 V

Station 3
Axis 1 0.00 V
Axis 2 5.82 V
Axis 3 5.86 V
Mode 0.03 V
Back 0.00 V
Neg. Voltage 4.44 V
Pos. Voltage 0.00 V

Primary Power 26.67 V
Auxiliary Power 0.00 V
Rectified Voltage 25.81 V
Reference Voltage 2.50 V
Main Power Current 391 mA
Internal Temperature 31.9°C
Transmission Oil Temperature 34.4°C
Trans Input Speed Continuity 2.56 V, OK
Propeller Speed Continuity 2.68 V, OK
Excite Sensor 3.01 V
Station Select Switch 1 3.97V
Station Select Switch 2 4.77V
Station Select Switch 3 4.77V

BOTH INPUT & OUTPUT SPEED SENSORS CHECK OK

Speed Sensor Values
Transmission Input Speed RPM 0
Propeller Speed RPM 260

PROPELLER SPEED @ 260 RPM WHEN REVERSE SELECTED CAUSING ENGINE STALL.

Present State(4) Cruise
Previous State(4) Cruise
Previous Path 1

Log Number 3

Time Stamp 13/03/2011 17:54
Entry Type Short Log
Fault Code(114) Bad serial comm address (no heads) Fault.
Status Code(0) NA Fault.

Input Switch Status
Diagnostic Mode Open
Remote Lever Enable Closed

Fleet operational memos: engine installs

Ops Memo

To: All Captains & Crews

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, [REDACTED]
[REDACTED] Senior Masters.

Date: 17.10.08

Re: DM 005008: Meteor & Aurora Clipper Emergency stops

IMPORTANT INFORMATION

The above vessels will only operate in emergency stop mode when the vessels are 16 knots or below. I.e. straight through the gearbox.

This will be rectified next week & I will send out an update.

Thank you for your help.

[REDACTED]

[REDACTED]

Head of Safety & Fleet Operations

Ops Memo

To: All Masters, Crews

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, [REDACTED]
Senior Masters.

Date: 24th November 2008

Re: DM 058 08 Emergency Stops- **Information update:**

Further to ops memo 05408, both the Meteor & Aurora Clippers are now fully operational in relation to Emergency Stops.

Thank you for your help.

[REDACTED]

[REDACTED]

Head of Safety & Fleet Operations

Thames Clippers

Ops Memo

To: All Masters, Crews

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, [REDACTED]
Senior Masters.

Date: 8th November 2008

Re: DM 054 08 Emergency Stops Incident information update:

Further to the steering failure incident with the Cyclone Clipper on final approach to Greenwich Pier.

The investigation shows the Master engaged the vessels main engines into astern gear before the vessels speed had dropped below the safe operational shaft speed perimeters to conduct an emergency stop

Emergency stops will only work from full ahead to full astern, (not stopping in neutral).

A full report will be issued shortly

Thank you for your help.

[REDACTED]

[REDACTED]

Head of Safety & Fleet Operations

Thames Clippers

Ops Memo

To: All Captains & Crews

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, Senior Masters.
[REDACTED]

Date: 23.04.09

Re: **DM 003009: Meteor Clipper Emergency stop**

IMPORTANT CRAFT OPERATIONAL INFORMATION

The **Meteor Clipper** will stall if you carry out an emergency stop.

I.e. straight through the gearbox.

This will be rectified shortly & I will send out an update.

Thank you for your help.

[REDACTED]

[REDACTED]

Head of Safety & Fleet Operations

Ops Memo

To: All Captains & Crews

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, Senior Masters.
[REDACTED]

Date: 18.06.09

Re: DM 004409: METEOR Clipper Emergency stop UPDATE

IMPORTANT CRAFT OPERATIONAL INFORMATION

The Meteor Clippers Emergency stop stalling problem has now been rectified

Thank you for your help.

[REDACTED]

[REDACTED]

Head of Safety & Fleet Operations

Ops Memo

To: All Captains & Crews

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, Senior Masters.
[REDACTED]

Date: 08.06.09

Re: **DM 004209: Aurora Clipper Emergency stop**

IMPORTANT CRAFT OPERATIONAL INFORMATION

The **Aurora Clipper** will stall if you carry out an emergency stop.

I.e. straight through the gearbox.

This will be rectified shortly & I will send out an update.

Thank you for your help.

[REDACTED]

[REDACTED]

Head of Safety & Fleet Operations

Ops Memo

To: All Captains & Crews

From: [REDACTED]

CC: [REDACTED] Fleet Controllers, Senior Masters.
[REDACTED]

Date: 18.06.09

Re: **DM 004409: Aurora Clipper Emergency stop UPDATE**

IMPORTANT CRAFT OPERATIONAL INFORMATION

The Aurora Clippers Emergency stop stalling problem has now been rectified

Thank you for your help.

[REDACTED]

[REDACTED]

Head of Safety & Fleet Operations



FLEET OPERATIONS MEMO

(MT 023-2010)

TYPHOON CLASS – EMERGENCY STOPS - UPDATE

TO: All Captains & Crews
DATE ORIGINATED: 8 April 2010

This Fleet Operations Memo updates and supersedes MT 021-2010.

Please be aware that a number of Typhoon Class vessels have been identified as having issues with main engines stalling under emergency stop conditions.

Whilst these vessels remain safe to operate, Masters are reminded that they must operate these vessels with this known operational issue in mind and to be aware of the potential for the main engines to stall if the throttles are moved directly from full ahead to full astern.

The vessels and engines concerned are:

Monsoon Clipper	Port Main Engine
Meteor Clipper	Port & Starboard Main Engines
Aurora Clipper	Starboard Main Engine

The Cyclone, Typhoon and Tornado Clippers are not affected by this issue.

The engineering department have identified the cause of the problem and will be taking steps to rectify the problem as soon as possible.

Emergency stops tests put an enormous strain on the main power train and therefore Masters are to refrain from carrying out such tests whilst in service. A programme of emergency stop tests will be implemented with Senior Masters carrying out such tests with the co-operation of the engineering department.

Please be guided accordingly.



Head of Fleet Operations



FLEET OPERATIONS MEMO

(MT 031-2010)

TYPHOON CLASS – EMERGENCY STOPS - UPDATE

TO: All Captains & Crews
DATE ORIGINATED: 20 May 2010

This Fleet Operations Memo updates and supersedes MT 023-2010.

Please be aware that a number of Typhoon Class vessels have been identified as having issues with main engines stalling under emergency stop conditions.

Whilst these vessels remain safe to operate, Masters are reminded that they must operate these vessels with this known operational issue in mind and to be aware of the potential for the main engines to stall if the throttles are moved directly from full ahead to full astern.

The vessel and engine concerned are:

Aurora Clipper Starboard Main Engine

The Meteor, Monsoon, Cyclone, Typhoon and Tornado Clippers have been rectified and are not affected by this issue.

The engineering department have identified the cause of the defect and will be taking steps to rectify the problem as soon as possible.

Emergency stops tests put an enormous strain on the main power train and therefore Masters are to refrain from carrying out such tests whilst in service. A programme of emergency stop tests will be implemented with Senior Masters carrying out such tests with the co-operation of the engineering department.

Please be guided accordingly.



Head of Fleet Operations



FLEET OPERATIONS MEMO

(MT 052-2010)

TORNADO – EMERGENCY STOP

TO: All Captains & Crews
DATE ORIGINATED: 13 October 2010

Please be aware that Tornado Clipper has been identified as having an issue with the port main engine stalling under emergency stop conditions.

Whilst this vessel remains safe to operate, Masters are reminded that they must operate this vessel with this known operational issue in mind and to be aware of the potential for the port main engine to stall if the throttle is moved directly from full ahead to full astern or moved into gear astern with too much way on her.

The engineering department has identified the cause of the problem and will be taking steps to rectify the problem as soon as possible.

Please be guided accordingly.



Head of Fleet Operations