## Sipa 903, G-BBBO

## AAIB Bulletin No: 2/98 Ref: EW/C97/9/4Category: 1.3

Aircraft Type and Registration:	Sipa 903, G-BBBO
No & Type of Engines:	1 Continental C90-12F piston engine
Year of Manufacture:	1951
Date & Time (UTC):	14 September 1997 at 1620 hrs
Location:	Gatts Green Farm, Battle, Sussex
Type of Flight:	Private
Persons on Board:	Crew - 1 - Passengers - 1
Injuries:	Crew - Serious - Passengers - Serious
Nature of Damage:	Broken propeller, engine shock-loaded, canopy frame and transparencies severely damaged, cockpit roll protection frame distorted and right wing tip damaged
Commander's Licence:	Private Pilot's Licence
Commander's Age:	52 years
<b>Commander's Flying Experience:</b>	298 hours (of which 201 were on type)
	Last 90 days - 12 hours
	Last 28 days - 3 hours
Information Source:	AAIB Field Investigation

Upon arrival overhead the farm strip the pilot carried out twocircuits at 1500 feet agl to show his passenger the landing siteand to establish the surface wind conditions. Having decided to land, he commenced a wide right-hand circuit from overhead the strip. Initial flap was selected on base leg and the final approach was flown at 60 kt with full flap selected at about 300 feet agl. The initial touchdown was made gently on the main wheels, however the aircraft's tail then rose rapidly despite corrective elevator input. The aircraft nosed-over and came to rest inverted, injuring and trapping both the pilot and passenger within the cockpit. The property owner, who was present at the landing strip, assisted by lifting the aircraft structure sufficiently to allow their egress.

Initial examination of the aircraft and the landing strip revealed that the left main landing wheel had detached from its axle at the point of initial touchdown and caused the axle to dig into the grass

surface. There was no evidence of the main wheel hubcap or retaining nut. However, over the next few days both itemswere found in the grass at the departure airfield.

Detailed examination of the retaining nut and the axle revealedthat the last 21/2 screw threads in the axlehad been stripped. There was no evidence that the wheel retaining nut had been engaged on the axle by more than the 21/2 threads. Examination of the retaining nut showed thatthe centre tapered locking device had only been acting on the21/2 threads that were engaged on the axle, compared to 8 or more threads when the retaining nut wascorrectly fitted. Examination of the wheel and brake assemblyrevealed very good evidence that the wheel, when last fitted, had not been correctly located onto the brake assembly. The tangson the inside of the wheel body had not been engaged with thekey-ways of the brake assembly but had been against the outerface of one of the brake discs. When this occurs the wheel retaining nut tightened and locked, the wheel had been incorrectly fittedand the retaining nut tightened and locked, the wheel had become orrectly located on the brake assembly. However, because theretaining nut was only engaged by 21/2 threadsthe wheel had been free to move approximately 1/4 inch along the axle. During the last take-off, lateral forceswere applied to the retaining nut by the wheel that were sufficientto strip the threads on the axle.

The wheel was last fitted by the owner some 18 months prior to he accident.

## **Safety Recommendation**

As a result of these findings the following Safety Recommendation has been made to the Popular Flying Association (PFA):

**Safety Recommendation 97-66:** It is recommended that thePopular Flying Association should bring the circumstances of thisaccident to the attention of owners and maintenance personnelassociated with SIPA 903 aircraft so that landing gear wheels are refitted correctly.