Boeing 747-467, VR-HUE, 9 September 1996

AAIB Bulletin No: 11/96 Ref: EW/C96/9/2 Category: 1.1

Aircraft Type and Registration: Boeing 747-467, VR-HUE

No & Type of Engines: 4 Rolls-Royce RB211-524G turbofan engines

Year of Manufacture: 1993

Date & Time (UTC): 9 September 1996 at 0336 hrs

Location: Stand M26, London Heathrow Airport

Type of Flight: Scheduled Passenger

Persons on Board: Crew - 22 - Passengers - 387

Injuries: Crew - Nil - Passengers - Nil

Nature of Damage: Damage to No 1 wheel, tyre and brake pack

Commander's Licence: Airline Transport Pilot's Licence

Commander's Age: 48 years

Commander's Flying Experience: 13,804 hours (of which 3,424 were on type)

Last 90 days - 171 hours

Last 28 days - 21 hours

Information Source: AAIB Field Investigation.

The aircraft had previously operated a sector from Singapore toHong Kong, following which the No 1 main wheel assembly,complete with bearings, had been changed due to tyre wear. Theaircraft then operated the Hong Kong to Heathrow sector normallyuntil, after parking on the stand and while the passengers were disembarking, a ground engineer reported a brake fire. The firewas rapidly extinguished by the ground crew. The Airport FireService arrived just three minutes after being called, howeverthe fire was out when they arrived, and they then continued tomonitor the situation while the disembarkation continued normally.

Inspection of the aircraft showed that a limited fire had occurred affecting only the No 1 wheel and brake. The wheel and brake packwere removed and the axle inspected, but no other damage was found. A replacement wheel and brake pack were fitted and the aircraftwas returned to service. No anti-skid or thrust reverser defectswere reported or found, and the runway condition had been

dry. The landing weight had been calculated as 249,200 kg and mediumautobrake had been used during the landing.

It was noted that the tyre was contaminated with grease whichhad been thrown radially outwards by wheel rotation, and that excessive grease was visible around the inner bearing. The greasehad been very hot, and a quantity of old grease had accumulated around the heat shield within the brake pack assembly. The innerbearing was inspected and found to contain excessive quantities of grease which had exuded from the bearing and migrated radiallyoutwards. There was no evidence that the grease had come from the axle, or brake pack. The replacement wheel was inspected before fitment and it was noted that excessive grease had also been packed in the associated wheel bearings. The excess grease was removed before fitting the wheel.

Both of the wheel and bearing assemblies had been overhauled bythe operator. The maintenance organisation in London has advised the operator of the problem. The operator's Engineering Departmenthad published an Advisory Newsletter in June 1996 advising that a few cases of carbon brake fires had been reported and that thesewere thought to be due to excessive grease application duringwheel, or brake, installation. It stated: "Excessive greasemay cause a fire when the brake becomes hot".