

McDonnell Douglas DC-8-71, N8091U, 5 January 1996

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Aircraft Type and Registration: McDonnell Douglas DC-8-71,N8091U

No & Type of Engines: 4 CFM56D-2 turbofan engines

Year of Manufacture: Modified in 1983 from DC-8-61 to DC-8-71

Date & Time (UTC): 5 January 1996 at 0010 hrs

Location: East Midlands Airport

Type of Flight: Cargo

Persons on Board: Crew - 3 Passengers - None

Injuries: Crew - None Passengers - N/A

Nature of Damage: Minor damage to 2 tyres

Commander's Licence: Airline Transport Pilot's Licence

Commander's Age: 49 years

Commander's Flying Experience: 5,900 hours (of which 3,000 were on type)

Last 90 days - 228 hours

Last 28 days - 91 hours

Information Source: AAIB Field Investigation

History of flight

The crew were operating return flights between Stockholm and East Midlands via Copenhagen; they had completed the same rotation on the previous night. The flight from Stockholm to Copenhagen was uneventful and, after downloading and loading new cargo, N8091U, operating as BCS 912, took-off from Copenhagen at 2225 hrs. There were no unserviceabilities noted in the technical log and the crew considered the aircraft fully serviceable on the flight to East Midlands.

With the first officer as the handling pilot, the aircraft was radar positioned for an ILS to Runway 09. Prior to the approach, the 2350 hrs METAR was passed to the crew; this detailed a surface wind of 160/08 kt, visibility of 10 km or more, cloud broken at 800 feet agl and overcast at 1,200 feet agl, surface temperature of 6°C and QNH of 1000 Hpa with the runway surface wet. The crew considered that the approach was normal and that N8091U touched down slightly past the PAPIs at

the calculated speed of 145 kt with Flap 50 selected; the PAPIs are located 348 metres from the threshold. After lowering the nosewheel, the crew stated that full reverse was selected on all engines; the flight engineer confirmed that the reversers activated and that the spoilers deployed. Initially, the retardation seemed normal to the crew but, at an estimated 3,000 feet to go to the end of the runway and with the speed still indicating 100 kt, the commander became concerned and instructed the first officer to apply foot braking. As the brakes were applied, the crew felt increased retardation for a short period but this did not continue and, at approximately 80 kt, the commander took control. He applied full foot braking and maintained reverse thrust on all engines, somewhere in the range from idle to full reverse.

Thereafter, even though both pilots considered that they maintained maximum foot pressure, the aircraft was not slowing as much as they expected. They described it as a constant retardation with no indication of the anti-skid cycling. As the end of the runway approached, the commander attempted to turn N8091U right, through 90° to the taxiway, but the aircraft was still at an estimated 30 kt as it left the hardstanding; the commander could feel the nosewheel "scuffing" on the final turn but was not aware of any skidding from the mainwheels. The crew informed ATC that they had gone off the runway and ATC alerted the RFFS who were quickly on the scene; on arrival, they confirmed that there were no signs of fire or excessive heat in the vicinity of the mainwheels but remained in attendance as a precaution. The crew had already closed the engines down and were then helped by the RFFS to disembark through the front left door of the aircraft.

Following the incident, a runway inspection was carried out at 0025 hrs; no debris was found. Within 45 minutes, the RFFS used a Grip-Tester to take friction measurements on various areas of the runway; readings of between 0.60 and 0.75 were obtained. Approximately one hour later, with the weather unchanged, a subsequent inspection resulted in similar readings. Figures of 0.40 and above reflect a braking action of good.

Aircraft information

The aircraft was originally built as a DC-8-61 with JT3 engines and was modified in 1983 as a DC-8-71 with CFM56-2 turbofans. The design includes thrust reversers which are deployable in flight and are thus not dependent on 'weight-on-wheels' logic. There is an 'anti-skid' system (Mark II, manufactured by Hydro-Aire) but no Autobrake system. In the event of brake hydraulic supply failure, an emergency air brake system can be used to operate the aircraft brakes; the control lever for this system is mounted on the instrument panel in front of the commander.

Aircraft examination

The marks made by the landing gear showed that the aircraft had travelled a distance of 40 metres beyond the runway and that its final heading was 40° to the right of the runway heading, the turn being continuous over approximately the last 100 metres. The wheels had sunk into the ground to a depth of 30-40 cm and, apart from mud contamination of the wheels and brakes, the only damage was that inflicted on tyres 2 and 5 by the runway lights.

Examination of the aircraft and its technical records after the incident revealed no apparent technical reason for the over-run. The tyre condition (apart from the damage due to the runway lights) was satisfactory, with no evidence of 'flat spots' or rubber reversion due to brakes locking or the tyres aquaplaning. Brake wear was around 25% of the wear limit and brake functioning was normal. 'Spin-up' testing of the wheel speed transducers indicated that the anti-skid system was functional.

The intact wire-locking on the emergency air brake control lever showed that the system had not been used.

Before the aircraft was returned to revenue service on 6 January, the relief flight deck crew performed a taxi test on the runway, which was still wet, accelerating to 70 kt IAS (55 kt ground speed) and then braking. The crew reported normal functioning of the brake and anti-skid systems during this test and during the subsequent landing at Brussels the same evening.

Crew braking procedures

The Company Aircraft Operating Manual (AOM) includes the following procedures for the touchdown and landing roll:

'After touchdown move the thrust reverse levers to reverse idle and gently *fly* the nose gear to the ground. NOTE: The flight engineer will monitor the deployment of the ground spoilers. If they fail to extend on touchdown, he will call out "No spoilers".'

'Under most circumstances apply light braking at 100 knots or less. Heat builds up in the brakes and tires very quickly at high speeds. More brake energy is required to slow the airplane from 120 knots to 100 knots than from 100 knots to 80 knots.'

'After the nose gear is lowered onto the runway, you may apply reverse thrust beyond idle. At lighter weights and longer runways, power beyond idle may not be necessary. The amount of reverse thrust used is a matter of pilot discretion. If reverse is used, apply it evenly on all four engines up to the reverse power stop if necessary. Alternatively, you may apply reverse thrust beyond idle on the two inboard engines. It is against EWA policy to apply reverse thrust beyond idle on just the two outboards, however. Reverse thrust is most effective at high speed. The flight engineers should monitor and ensure that the maximum allowable N1, N2 and EGT limits are not exceeded. The pilot not flying will call out "80 Knots" then "60 Knots" as the airplane decelerates. As the airplane decelerates to 80 knots, move the reverse levers forward to the reverse idle detent. At 60 knots move all four reverse thrust levers forward slowly to forward idle. Plan to be in forward idle shortly after reaching 60 knots.'

Douglas Aircraft Company were asked for information on stopping technique using reverse thrust. They recommend the following procedure:

'Upon main gear ground contact, the thrust reversers should be immediately moved to the REVERSE IDLE DETENT and spoiler light checked for automatic spoiler deployment from main gear spin up. When the nose wheels are on the runway, the inboard thrust reversers should be moved to MCT until speed decays to approximately 80 knots at which time they should be returned to the reverse idle detent. When stopping distance is critical, the maximum landing flap setting is recommended and all four reversers may be moved to MCT or as necessary to effect a safe stop. For maximum energy stop, the pilot should apply and hold maximum anti-skid brake pressure immediately after nose gear touchdown.'

Airfield information

Runway 09 at East Midlands has a landing distance available (LDA) of 2,280 metres with a 0.33% down slope; the PAPIs are located 348 metres from the threshold. The runway surface is of concrete blocks and was laid in 1965. The normal exit from Runway 09 is a right angle turn at the

end of the runway adjacent to the threshold markings; the threshold markings had been painted with friction paint in November 1995.

FDR information

The Flight Data Recorder, a Fairchild Model F800 was replayed satisfactorily using AAIB facilities. The 30 minute Cockpit Voice Recorder had overwritten the recording of the landing when ground power was applied to the aircraft during the recovery.

Figure 1 shows the FDR data for the relevant parameters for final approach and landing. The aircraft was lined up with the runway from 2,000 ft agl, although there were some subsequent bank angle variations of up to $\pm 15^\circ$, and consequent magnetic heading changes of up to 15° . The approach speed was maintained at approximately 160 kt. From 800 ft agl the rate of descent was 1,200 ft/min, decreasing to 600 ft/min from 400 ft agl.

The aircraft touched down at 154 kt IAS; V_{ref} was assessed by the crew as 145 kt. Reverse thrust was applied 5 seconds after touchdown to a maximum of 60% N1 on No 1 and 4 engines, and 70-75% N1 on No 2 and 3 engines. Power began to reduce to idle, 25 seconds after touchdown, as the airspeed decreased through 65 kt IAS. The effect of the reverse thrust application can be seen on the longitudinal deceleration which, initially after touchdown, was around 0.05 to 0.1 G increasing after 5 seconds to an average of 0.15 G. Although brake application is not recorded, an increase in the deceleration shown by the longitudinal G around 19 seconds after touchdown, at about 80 kt IAS, suggests additional braking was applied after this point. The subsequent level of deceleration was then around 0.2G, but this level was heavily modulated; this could be due to the operation of the anti-skid system. There is a heading change indicated on the FDR, 30 seconds after touchdown, which corresponds to the aircraft turning at the end of the runway. The speed was then below 40 kt IAS. There was a large deceleration of 0.4G as the aircraft came to rest in the soft ground.

The distance from touchdown to the turn at the end of the runway was estimated, by integrating longitudinal deceleration, as 1,600 metres (± 200 metres). Touchdown was therefore estimated to be 680 metres from the threshold; the normal touchdown point would be at the PAPIs, 348 metres from the threshold. The normal touchdown zone extends to 900 metres.

A comparison was made with the previous four landings recorded on the FDR; of these, one was also at East Midlands, one was at Stockholm and two were at Copenhagen. Figure 2 shows the comparison of IAS, and indicates that the touchdown speed was similar on all five landings. However there was a noticeably slower decrease in airspeed during the landing run for the overrun case; this was also noted in the case of the first landing at Copenhagen. This was confirmed in the comparison of longitudinal deceleration for the five cases, shown in Figure 3. During the initial five seconds the deceleration was noticeably lower for the overrun and the first landing at Copenhagen. Subsequently, up to 25 seconds after touchdown, the average deceleration was also lower for these two cases. From around 60 kt, there were then higher levels of deceleration on both these cases compared to the three others; this was particularly so on the overrun case, suggesting a higher level of foot braking.

Comparing the levels of reverse thrust shown in Figures 4 and 5, there appear to have been two techniques, the overrun and the first landing at Copenhagen show a slower rise in the power, and a lower maximum N1, of around 60% on the outer engines, and 70% on the inners. The other recorded cases show that N1 consistently rose more quickly to a maximum of 85% on all four

engines. This difference in the use of reverse thrust could explain the lower levels of initial longitudinal deceleration seen on the overrun case, and on the first landing at Copenhagen.

Performance calculations

The manufacturer of the anti-skid system, Hydro-Aire, was asked to review the overrun time history trace of longitudinal g (Figure 3) during the landing deceleration. This single trace gave limited information but the assessment was that the braking over the period from 18 seconds to 35 seconds, ranging from 0.15g to 0.20g, "was indicative of light braking effort by the crew and/or a contaminated runway environment". The manufacturer further noted that flight tests in the 1980s using their 'Mark III anti-skid technology' had demonstrated improved stopping performance on contaminated runways over their Mark II system and that many DC-8-70 series aircraft had either been produced or retrofitted with the Mark III option.

Douglas Aircraft Company advised that the landing speed for the DC-8-71 is approximately 6 to 8 kt higher than that for the DC-8-61 because of the higher stalling speeds. They calculated the basic landing speed, using full flap but without any wind correction, for N8091U as 140 kt.

Douglas Aircraft Company were also asked to provide information on Federal Aviation Administration (FAA) DC-8-71 aircraft landing distances. Based on a landing weight of 240,000 lb, zero wind, no runway slope, wet runway, at sea level and using full flap, the landing distance required (from a height of 50 feet) is 2278 metres. These figures assume that all engines are at forward idle and that maximum anti-skid braking is applied immediately after nose wheel touchdown.