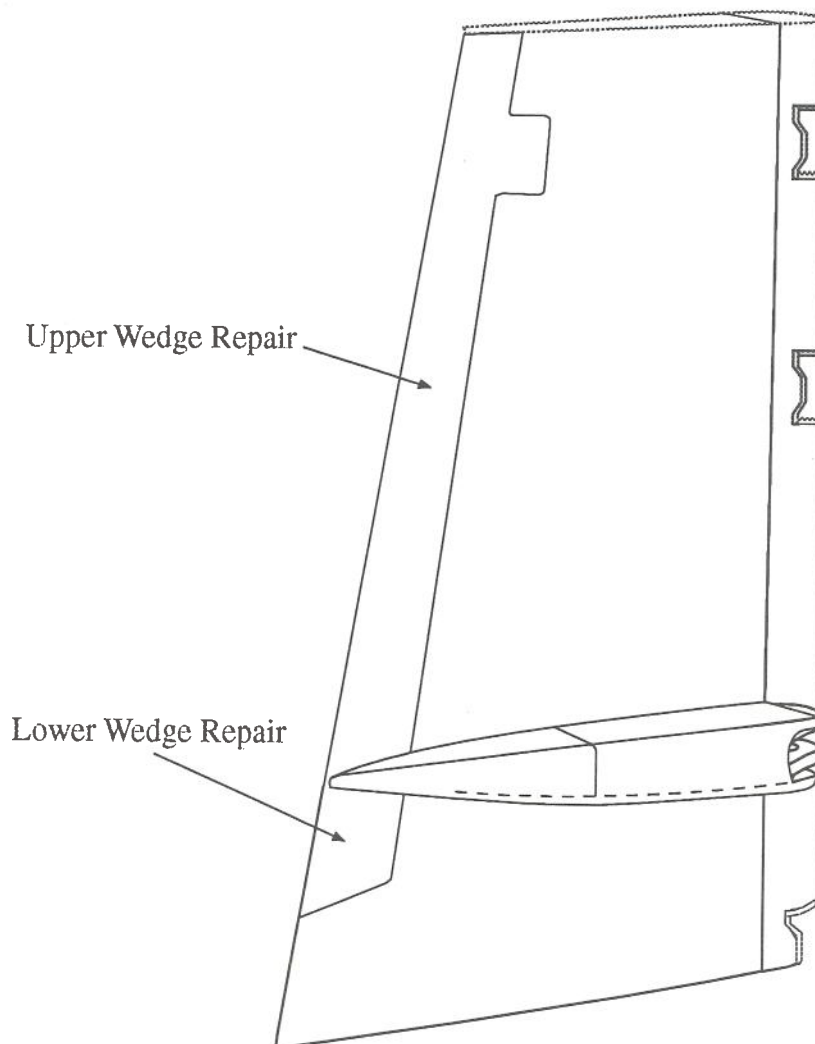
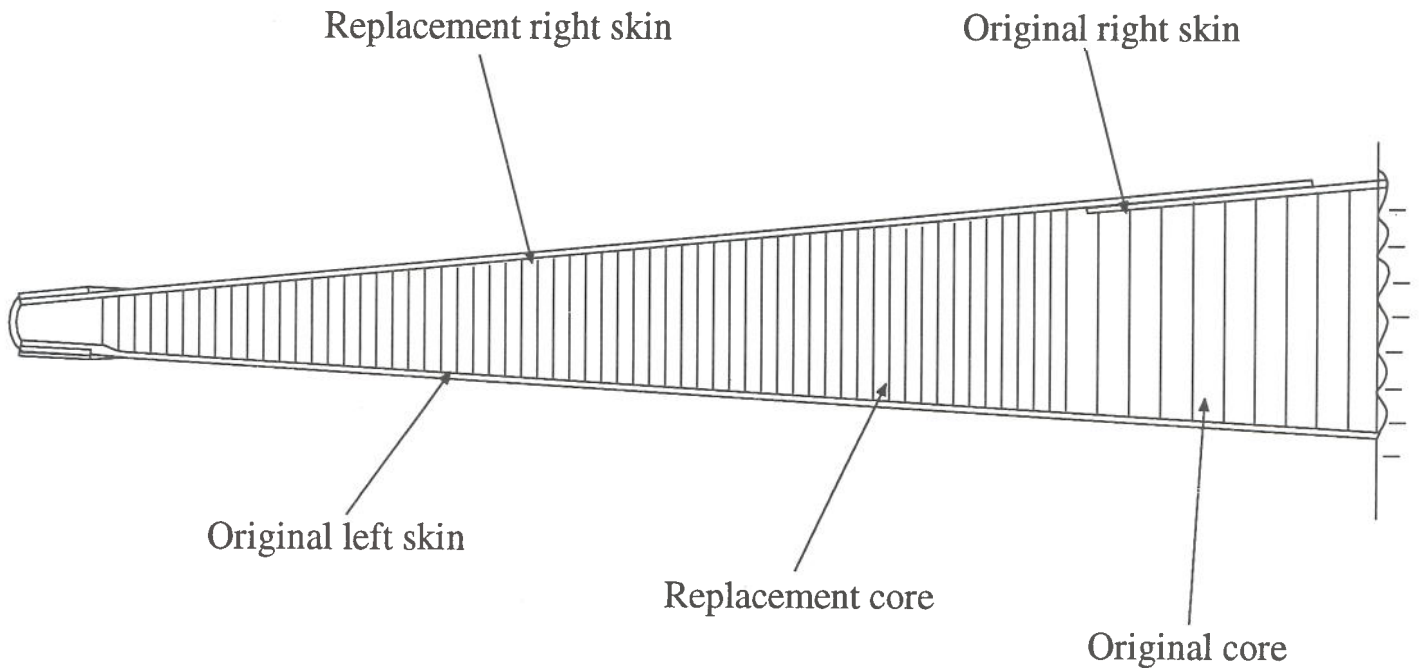


Upper Rudder Showing Construction Features



Right Hand Side of Failed Rudder



Details of Upper Rudder Repair Scheme