

# Permit with introductory note

## The Environmental Permitting (England & Wales) Regulations 2016

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Drax Power Limited  
Progress Power Station  
Potash Lane  
Eye Airfield  
Eye  
Suffolk  
IP23 7HE

### **Permit number**

EPR/AP3936EA

# Progress Power Station

## Permit number EPR/AP3936EA

### Introductory note

#### **This introductory note does not form a part of the notice.**

The main features of the permit are as follows:

Progress Power Station is located approximately 1.3 km North West of the town of Eye in Suffolk on an industrial development on a disused former airfield. The site is approximately centred on National Grid Reference TM1324075160.

The Installation comprises a Large Combustion Plant (LCP) in the form of an Open Cycle Gas Turbine (OCGT) peaking power generating station, a new gas reception facility and an electrical generator and transformer. The OCGT will be fitted with dry low NO<sub>x</sub> (oxides of nitrogen) burner technology. The LCP (LCP 651) will discharge emissions to air through a single 25 m stack.

The gas turbine is fuelled only by natural gas and has a rated electrical output of up to 299 MW and a net thermal input of 730 MW and will operate as peaking plant for a maximum of 1,500 operating hours per year as a rolling average over a period of five years in accordance with Article 14(6)(c) of the Industrial Emissions Directive (IED).

The proposed installation of one Open Cycle Gas Turbine will ensure the plant can serve National Grid at full load in 15 minutes from start-up. The purpose of the installation is to prevent instability on the electricity grid by rapidly providing additional short term supply to meet peak demand or where there is a shortfall of available supply from other sources. The installation will operate under Section 1.1 Part A(1)(a) of the Environmental Permitting Regulations (EPR) for the burning of fuel in an appliance with a rated thermal input of 50 or more MW.

Turbine cooling is carried out by a closed circuit air cooled system and the combustion air inlet and turbine exhausts are fitted with sound attenuating equipment. A 630kVA diesel generator will provide stand-by power for control systems when the installation is isolated from the grid. The OCGT will operate without a heat recovery steam generator. The exhaust gases will be emitted to atmosphere without any energy recovery. Emissions to air will be monitored continuously.

Some aspects of operation of the site will be remotely controlled from a control centre at the Drax Power Station site due to the intermittent operation of the plant. Staff will check the status of equipment and infrastructure onsite to ensure safe and secure operation as and when the plant is required to operate. CCTV will be in place including motion detection. The site can be remotely isolated from the gas and electrical network in the event of an emergency.

The main releases from the installation are the waste products of combustion discharged to air through the stack. The main pollutants from the facility will be gaseous combustion products (oxides of nitrogen and carbon monoxide). Emissions from the turbine will be controlled by manual and automatic engine tuning for optimal combustion conditions. This will be supported by continual performance monitoring and maintenance in accordance with engine specifications.

The requirements of the IED are given force in England through the Environmental Permitting (England and Wales) Regulations 2016 (the EPR). This permit, for the operation of large combustion plant (LCP), as defined by articles 28 and 29 of the IED, implements the special provisions for LCP given in the IED. IED makes special provisions for LCP under Chapter III and contains ELVs applicable to LCP, referred to in Article 30(2) and set out in Annex V.

The only release to water from the process will be uncontaminated site surface water drainage. This will be passed through an oil interceptor prior to discharge. Other process releases, including effluent from cleaning of turbine blades and spent lubricants will be removed for off-site disposal.

Diesel tanks will be bunded with a capacity >110% of the tank. Chemicals and hazardous waste will be stored in containers located in appropriately bunded areas to prevent loss of materials and control spills in the event of accidental release. Secondary containment will also be provided for cooling system drain and vent locations in order to control discharges of anti-freeze.

There are protected habitats sites within 10km of the site which include Redgrave and Lopham Fens RAMSAR and Site of Special Scientific Interest (SSSI) located approximately 8.7km to the northwest, and Waveney and Little Ouse Valley Fens Special Area of Conservation (SAC), located approximately 8.7km to the northwest.

The closest residential receptors to the Generating Station are residential properties to the east, adjacent to the B1077 (approximately 480m from the closest point of the site). There are residential properties located to the south west of the site adjacent to Old Norwich Road (approximately 700m from the closest point of the site); a farm located to the north (approximately 800m from the closest point of the site); and houses and static holiday homes to the north of the site adjacent to the B1077 (approximately 750m from the closest point of the site).

We have assessed the permit application for compliance with the revised BAT Conclusions for the large combustion plant sector published on 31<sup>st</sup> July 2017 including the incorporation of relevant BAT Associated Emission Levels (AELs) into the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application EPR/AP3936EA/A001	Duly made 18/01/18	Application for 730 MW thermal input Power Station
Request for additional information	15/03/18	Questions 1 to 5
Additional information received	27/03/18	Response to questions 1 to 5
Schedule 5 (dated 23/04/2018) Response	11/05/18	Confirmed techniques for relevant BAT standards, CO emission levels and DLN effective load.
Schedule 5 (dated 04/06/2018) Response	02/07/18	Revised noise assessment.
Permit determined EPR/AP3936EA (Billing ref. AP3936EA)	18/01/19	Permit issued to Drax Power Limited.

End of introductory note

# Permit

## The Environmental Permitting (England and Wales) Regulations 2016

### Permit number

**EPR/AP3936EA**

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016

**Drax Power Limited** (“the operator”),

whose registered office is

**Drax Power Station**

**Selby**

**North Yorkshire**

**YO8 8PH**

company registration number 04883589

to operate an installation at

**Progress Power Station**

**Potash Lane**

**Eye Airfield**

**Eye**

**Suffolk**

**IP23 7HE**

to the extent authorised by and subject to the conditions of this permit.

<b>Name</b>	<b>Date</b>
<b>David Griffiths</b>	<b>18/01/2019</b>

Authorised on behalf of the Environment Agency

# Conditions

## 1 Management

### 1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
- (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
  - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

### 1.2 Energy efficiency

- 1.2.1 The operator shall:
- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
  - (b) take appropriate measures to ensure the efficiency of energy generation at the permitted installation is maximised;
  - (c) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
  - (d) take any further appropriate measures identified by a review.

### 1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
  - (b) maintain records of raw materials and water used in the activities;
  - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
  - (d) take any further appropriate measures identified by a review.

### 1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities;
  - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
  - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

## **2 Operations**

### **2.1 Permitted activities**

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1, table S1.1 (the “activities”).

### **2.2 The site**

- 2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

### **2.3 Operating techniques**

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 For the following activities referenced in schedule 1, table S1.1: LCP651. Without prejudice to condition 2.3.1, the activities shall be operated in accordance with the “Electricity Supply Industry IED Compliance Protocol for Utility Boilers and Gas Turbines” dated December 2015 or any later version unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation (“plan”) specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.4 For the following activities referenced in schedule 1, table S1.1: LCP651. The activities shall operate for less than 1,500 hours per year as a rolling average over a period of five years.
- 2.3.5 For the following activities referenced in schedule 1, table S1.1: LCP651. The end of the start up period and the start of the shutdown period shall conform to the specifications set out in Schedule 1, tables S1.2 and S1.5
- 2.3.6 For the following activities referenced in schedule 1, table S1.1: LCP651. The effective Dry Low NOx threshold shall conform to the specifications set out in Schedule 1, table S1.6.
- 2.3.7 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
- (a) the nature of the process producing the waste;
  - (b) the composition of the waste;
  - (c) the handling requirements of the waste;
  - (d) the hazardous property associated with the waste, if applicable; and
  - (e) the waste code of the waste.
- 2.3.8 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

## **2.4 Improvement programme**

- 2.4.1 The operator shall complete the improvements specified in schedule 1, table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

## **2.5 Pre-operational conditions**

- 2.5.1 The activities shall not be brought into operation until the measures specified in schedule 1 table S1.4 have been completed.

# **3 Emissions and monitoring**

## **3.1 Emissions to water, air or land**

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3, tables S3.1 and S3.2.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 The emission values from emission point A1 listed in schedule 3 table S3.1, measured during periods of abatement equipment malfunction and breakdown shall be disregarded for the purposes of compliance with Table S3.1 emission limit values.
- 3.1.4 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

## **3.2 Emissions of substances not controlled by emission limits**

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
  - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

## **3.3 Odour**

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
- (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

### **3.4 Noise and vibration**

- 3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.4.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
  - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

### **3.5 Monitoring**

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
  - (a) point source emissions specified in tables S3.1 and S3.2: and
  - (b) process monitoring specified in table S3.3.
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continuous), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3, tables S3.1 and S3.2 unless otherwise agreed in writing by the Environment Agency.

### **3.6 Monitoring for Large Combustion Plant**

- 3.6.1 All monitoring required by this permit shall be carried out in accordance with the provisions of Annex V of the Industrial Emissions Directive and the Large Combustion Plant Best Available Techniques Conclusions.
- 3.6.2 If the monitoring results for more than 10 days a year are invalidated within the meaning set out in condition 3.6.7, the operator shall:
  - (a) within 28 days of becoming aware of this fact, review the causes of the invalidations and submit to the Environment Agency for approval, proposals for measures to improve the reliability of the continuous measurement systems, including a timetable for the implementation of those measures; and
  - (b) implement the approved proposals.

- 3.6.3 Continuous measurement systems on emission points from the LCP shall be subject to quality control by means of parallel measurements with reference methods at least once every calendar year.
- 3.6.4 Unless otherwise agreed in writing by the Environment Agency in accordance with condition 3.6.5 below, the operator shall carry out the methods, including the reference measurement methods, to use and calibrate continuous measurement systems in accordance with the appropriate CEN standards.
- 3.6.5 If CEN standards are not available, ISO standards, national or international standards which will ensure the provision of data of an equivalent scientific quality shall be used, as agreed in writing with the Environment Agency.
- 3.6.6 Where required by a condition of this permit to check the measurement equipment, the operator shall submit a report to the Environment Agency in writing, within 28 days of the completion of the check.
- 3.6.7 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in schedule 3, table S3.1, the Continuous Emission Monitors shall be used such that:
- (a) for the continuous measurement systems fitted to the LCP release points defined in table S3.1 the validated hourly, monthly and daily averages shall be determined from the measured valid hourly average values after having subtracted the value of the 95% confidence interval;
  - (b) the 95% confidence interval for nitrogen oxides and sulphur dioxide of a single measured result shall be taken to be 20%;
  - (c) the 95% confidence interval for dust releases of a single measured result shall be taken to be 30%;
  - (d) the 95% confidence interval for carbon monoxide releases of a single measured result shall be taken to be 10%;
  - (e) an invalid hourly average means an hourly average period invalidated due to malfunction of, or maintenance work being carried out on, the continuous measurement system. However, to allow some discretion for zero and span gas checking, or cleaning (by flushing), an hourly average period will count as valid as long as data has been accumulated for at least two thirds of the period (40 minutes). Such discretionary periods are not to exceed more than 5 in any one 24-hour period unless agreed in writing. Where plant may be operating for less than the 24-hour period, such discretionary periods are not to exceed more than one quarter of the overall valid hourly average periods unless agreed in writing; and
  - (f) any day, in which more than three hourly average values are invalid shall be invalidated.

## **4 Information**

### **4.1 Records**

- 4.1.1 All records required to be made by this permit shall:
- (a) be legible;
  - (b) be made as soon as reasonably practicable;
  - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
  - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
    - (i) off-site environmental effects; and
    - (ii) matters which affect the condition of the land and groundwater.

4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

## 4.2 Reporting

4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.

4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:

- (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
- (b) the resource efficiency metrics set out in schedule 4, table S4.2;
- (c) the performance parameters set out in schedule 4, table S4.3 using the forms specified in table S4.4 of that schedule; and
- (d) where condition 2.3.5 applies, the rolling annual average hours of operation over a period of 5 years.

4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:

- (a) in respect of the parameters and emission points specified in schedule 4, table S4.1;
- (b) for the reporting periods specified in schedule 4, table S4.1 and using the forms specified in schedule 4, table S4.4; and
- (c) giving the information from such results and assessments as may be required by the forms specified in those tables.

4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

## 4.3 Notifications

4.3.1 In the event:

- (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
  - (i) inform the Environment Agency,
  - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
  - (iii) take the measures necessary to prevent further possible incidents or accidents;
- (b) of a breach of any permit condition the operator must immediately—
  - (i) inform the Environment Agency, and
  - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must

immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.

- 4.3.2 Any information provided under condition 4.3.1 (a)(i), 4.3.1 (b)(i) where the information relates to the breach of a condition specified in the permit shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:
- Where the operator is a registered company:
- (a) any change in the operator's trading name, registered name or registered office address; and
  - (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.
- Where the operator is a corporate body other than a registered company:
- (c) any change in the operator's name or address; and
  - (d) any steps taken with a view to the dissolution of the operator.
- In any other case:
- (e) the death of any of the named operators (where the operator consists of more than one named individual);
  - (f) any change in the operator's name(s) or address(es); and
  - (g) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
- (a) the Environment Agency shall be notified at least 14 days before making the change; and
  - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days' notice before implementation of any part of the site closure plan.
- 4.3.7 The operator shall inform the Environment Agency in writing of the closure of any LCP within 28 days of the date of closure.

## **4.4 Interpretation**

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately" in which case it may be provided by telephone.

# Schedule 1 – Operations

<b>Table S1.1 activities</b>			
<b>Activity reference</b>	<b>Activity listed in Schedule 1 of the EP Regulations</b>	<b>Description of specified activity</b>	<b>Limits of specified activity</b>
AR1	Section 1.1 A(1) (a): Burning any fuel in an appliance with a rated thermal input of 50 megawatts or more.	LCP 651: Operation of an open cycle gas turbine (OCGT) burning natural gas to produce electricity with a net thermal input of 730 MWth and a rated electrical output of up to 299 MWe	From receipt of natural gas to discharge of exhaust gases and wastes, and the generation of electricity.
<b>Directly Associated Activity</b>			
AR2	Directly associated activity	Surface water drainage	Handling and storage of site drainage until discharge to the site surface water system and discharge to surface water drain.
AR3	Directly associated activity	Stand-by generator diesel 800kw	Operation of standby diesel generator in the event of emergency

<b>Table S1.2 Operating techniques</b>		
<b>Description</b>	<b>Parts</b>	<b>Date Received</b>
Application EPR/AP3936EA/A001	Application forms B2 and B3 and the following referenced supporting information.  Supporting document – Progress Power Limited Application for an Environmental Permit (ref EP PPL ASD) version 1.1, Section 3.	18/01/18

<b>Table S1.2 Operating techniques</b>		
<b>Description</b>	<b>Parts</b>	<b>Date Received</b>
Request for further information dated 15/03/18	Response to questions 1 to 5. Turbines per generator Exclude black start generators Diesel tank bund sizes Generator and diesel tank locations Demineralised water	27/03/18
Response to Schedule 5 notice	Confirmed techniques for relevant BAT standards, CO emission levels and DLN effective load.	11/05/18
Schedule 5 response	Noise assessment and management	02/07/18

<b>Table S1.3 Improvement programme requirements</b>		
<b>Reference</b>	<b>Requirement</b>	<b>Date</b>
IC01	<p>The operator shall submit a report in writing to the Environment Agency for acceptance. The report shall define and provide a written justification of the “minimum start up load” and “minimum shut-down load”, for each unit within the LCP as required by the Implementing Decision 2012/249/EU in terms of:</p> <ul style="list-style-type: none"> <li>i. The output load (i.e. electricity, heat or power generated) (MW); and</li> <li>ii. This output load as a percentage of the rated thermal output of the combustion plant (%).</li> </ul> <p>And / Or</p> <ul style="list-style-type: none"> <li>iii. At least three criteria (operational parameters and / or discrete processes as detailed in the Annex) or equivalent operational parameters that suit the technical characteristics of the plant, which can be met at the end of start-up or start of shut-down as detailed in Article (9) 2012/249/EU.</li> </ul>	Within 6 months of the date on which fuel is first burnt

<b>Table S1.3 Improvement programme requirements</b>		
<b>Reference</b>	<b>Requirement</b>	<b>Date</b>
IC02	<p>The operator shall provide a report in writing to the Environment Agency for acceptance which provides the net rated thermal input for LCP 651.</p> <p>Evidence to support this figure, in order of preference, shall be in the form of:-</p> <ul style="list-style-type: none"> <li>a) Performance test results* during contractual guarantee testing or at commissioning (quoting the specified standards or test codes),</li> <li>c) Manufacturer's contractual guarantee value,</li> <li>d) Published reference data, e.g., Gas Turbine World Performance Specifications (published annually);</li> <li>e) Design data, e.g., nameplate rating of a boiler or design documentation for a burner system;</li> <li>f) Operational efficiency data as verified and used for heat accountancy purposes,</li> <li>g) Data provided as part of Due Diligence during acquisition,</li> </ul> <p>*Performance test results shall be used if these are available.</p>	Within 12 months of the date on which fuel is first burnt
IC03	The operator shall submit a written report to the Environment Agency on the implementation of its Environmental Management System and the progress made in the certification of the system by an external body or if appropriate submit a schedule by which the EMS will be certified.	Within 12 months of the date on which fuel is first burnt.
IC04	The operator shall submit a written report to the Environment Agency on the commissioning of the installation. The report shall summarise the environmental performance of the plant as installed against the design parameters set out in the application. The report shall also include a review of the performance of the facility against the conditions of this permit and details of procedures developed during commissioning for achieving and demonstrating compliance with permit conditions.	Within 4 months of the completion of commissioning.
IC05	<p>The operator shall undertake a noise assessment during normal operations in accordance with the procedures given in BS4142: 2014 (Rating industrial noise affecting mixed residential and industrial areas) in order to verify the assessment provided within the application. The assessment shall include, but not be limited to:</p> <ul style="list-style-type: none"> <li>• A review of the noise sources from the facility. Where any noise sources are identified as exhibiting tonal contributions, they shall be quantified by means of frequency analysis.</li> <li>• A review of noise mitigation measures.</li> </ul> <p>A report shall be provided to the Environment Agency detailing the findings of the assessment and a review of whether any improvements are required together with proposals for their implementation. The operator shall implement any improvements in line with the timescale as agreed with the Environment Agency.</p>	Within 4 months of the completion of commissioning.

<b>Table S1.3 Improvement programme requirements</b>		
<b>Reference</b>	<b>Requirement</b>	<b>Date</b>
IC06	The Operator shall propose an achievable emission limit value (ELV) for carbon monoxide expressed as an annual mean of validated hourly averages. If the proposed ELV deviates from the indicative BAT AEL for CO of 40mg/m <sup>3</sup> then an associated BAT justification shall be submitted to the Environment Agency in the form of a written report.	Within 4 months of the completion of commissioning
IC07	The Operator shall submit a report in writing to the Environment Agency for approval. The report shall define an output load or operational parameters and provide a written justification for when the dry low NO <sub>x</sub> operation is effective. The report shall also include the NO <sub>x</sub> profile through effective dry low NO <sub>x</sub> to 70% and then to full load.	Within 4 months of the completion of commissioning
IC08	The Operator shall propose achievable emission limit values (ELV) for NO <sub>x</sub> and CO expressed as a daily mean of validated hourly averages from Minimum start-up load (MSUL) to baseload. This must be supported by a summary of emissions data. Justification shall be submitted to the Environment Agency for approval in the form of a written report.	Within 6 months of the completion of commissioning

<b>Table S1.4 Pre-operational measures</b>	
<b>Reference</b>	<b>Pre-operational measures</b>
PO1	<p>Prior to the commencement of construction, the operator shall confirm the emission parameters associated with the final design of the gas turbine and demonstrate that the application contained a worst case scenario in relation to the impact assessment for emissions to air. This must include but is not limited to the following:</p> <ul style="list-style-type: none"> <li>• Exit velocity</li> <li>• Stack diameter</li> <li>• Maximum flow rate</li> </ul>
PO2	<p>At least two months prior to the commencement of commissioning, the operator shall carry out a feasibility study on the provision of additional mitigation of noise emissions from the installation. This should be provided to the Environment Agency in writing including confirmation of any additional mitigation proposed.</p> <p>The assessment of mitigation measures shall focus on predicted noise from the gas reduction station, the OCGT diffuser casing and the OCGT stack. This should be provided to the Environment Agency in writing including confirmation of additional mitigation proposed as a result of the study.</p> <p>If the report does not demonstrate that adequate mitigation measures have been considered and selected according, the operator must amend the report accordingly.</p>
PO3	<p>Prior to the commencement of commissioning, the Operator shall provide a written commissioning plan, including timelines for completion, for approval by the Environment Agency. The commissioning plan shall include the expected emissions to the environment during the different stages of commissioning, the expected durations of commissioning activities and the actions to be taken to protect the environment and report to the Environment Agency in the event that actual emissions exceed expected emissions. Commissioning shall be carried out in accordance with the commissioning plan as approved.</p>

<b>Table S1.5 Start-up and Shut-down thresholds</b>		
<b>Emission Point and Unit Reference</b>	<b>“Minimum Start-Up Load” Load in MW and as percent of rated power output (%)</b>	<b>“Minimum Shut-Down Load” Load in MW and as percent of rated power output (%)</b>
A1 (LCP) 651	To be agreed in writing by the Environment Agency, following the outcome of improvement condition IC01	To be agreed in writing by the Environment Agency, following the outcome of improvement condition IC01

<b>Table S1.6 Effective Dry Low NOx thresholds</b>	
<b>Emission Point and Unit Reference</b>	<b>Effective Dry Low NOx threshold Load in MW and as a percentage of rated power output (%) and discrete processes</b>
A1: LCP651	To be agreed in writing by the Environment Agency, following the completion of IC07.

## Schedule 2 – Waste types, raw materials and fuels

<b>Table S2.1 Raw materials and fuels</b>	
<b>Raw materials and fuel description</b>	<b>Specification</b>
Natural gas for gas turbine	-
Diesel for emergency generator	<0.1% sulphur content

## Schedule 3 – Emissions and monitoring

Table S3.1 Point source emissions to air						
Emission point ref. & location	Parameter	Source	Limit (including unit)-these limits do not apply during start up or shut down.	Reference period	Monitoring frequency	Monitoring standard or method
A1 [Exhaust stack on site plan in Schedule 7]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	LCP No. 651 Gas turbine fired on natural gas	50 mg/m <sup>3</sup> Effective Dry Low NOx to baseload <sup>Note 1</sup>	Monthly mean of validated hourly averages	Continuous	BS EN 14181
A1 [Exhaust stack on site plan in Schedule 7]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	LCP No. 651 Gas turbine fired on natural gas	100 mg/m <sup>3</sup> Effective Dry Low NOx to baseload <sup>Note 1</sup>	95% of validated hourly averages within a calendar year	Continuous	BS EN 14181
A1 [Exhaust stack on site plan in Schedule 7]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	LCP No. 651 Gas turbine fired on natural gas	50 mg/m <sup>3</sup> Effective Dry Low NOx to baseload <sup>Note 1</sup>	Daily average of validated hourly averages	Continuous	BS EN 14181
			To be confirmed following completion of IC8 MSUL/MSDL to base load <sup>Note 2</sup>			
A1 [Exhaust stack on site plan in Schedule 7]	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	LCP No. 651 Gas turbine fired on natural gas	35 mg/m <sup>3</sup> Effective Dry Low NOx to baseload <sup>Note 1</sup>	Yearly average	Continuous	BS EN 14181
A1 [Exhaust stack on site plan in Schedule 7]	Carbon Monoxide	LCP No. 651 Gas turbine fired on natural gas	100 mg/m <sup>3</sup> Effective Dry Low NOx to baseload <sup>Note 1</sup>	Monthly mean of validated hourly averages	Continuous	BS EN 14181

Table S3.1 Point source emissions to air						
Emission point ref. & location	Parameter	Source	Limit (including unit)-these limits do not apply during start up or shut down.	Reference period	Monitoring frequency	Monitoring standard or method
A1 [Exhaust stack on site plan in Schedule 7]	Carbon Monoxide	LCP No. 651 Gas turbine fired on natural gas	110 mg/m <sup>3</sup> Effective Dry Low NOx to baseload Note 1	Daily average of validated hourly averages	Continuous	BS EN 14181
			To be confirmed following completion of IC8 MSUL/MSDL to base load Note 2			
A1 [Point A1 on site plan in schedule 7]	Carbon Monoxide	LCP No. 651 Gas turbine fired on natural gas	200 mg/m <sup>3</sup> Effective Dry Low NOx to baseload Note 1	95% of validated hourly averages within a calendar year	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Carbon Monoxide	LCP No. 651 Gas turbine fired on natural gas	To be confirmed following completion of IC06 Effective Dry Low NOx to baseload Note 1	Yearly average	Continuous	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Sulphur dioxide	LCP No. 651 Gas turbine fired on natural gas	-	-	At least every 6 months	Concentration by calculation, as agreed in writing with the Environment Agency
A1 [Point A1 on site plan in schedule 7]	Oxygen	LCP No. 651 Gas turbine fired on natural gas	-	-	Continuous As appropriate to reference	BS EN 14181

<b>Table S3.1 Point source emissions to air</b>						
<b>Emission point ref. &amp; location</b>	<b>Parameter</b>	<b>Source</b>	<b>Limit (including unit)-these limits do not apply during start up or shut down.</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
A1 [Point A1 on site plan in schedule 7]	Water Vapour	LCP No. 651 Gas turbine fired on natural gas	-	-	Continuous As appropriate to reference	BS EN 14181
A1 [Point A1 on site plan in schedule 7]	Stack gas temperature	LCP No. 651 Gas turbine fired on natural gas	-	-	Continuous As appropriate to reference	Traceable to national standards
A1 [Point A1 on site plan in schedule 7]	Stack gas pressure	LCP No. 651 Gas turbine fired on natural gas	-	-	Continuous As appropriate to reference	Traceable to national standards
A1 [Point A1 on site plan in schedule 7]	As required by the Method Implementation Document for BS EN 15259	LCP No. 651 Gas turbine fired on natural gas	-	-	Pre-operation and when there is a significant operational change	BS EN 15259
A2 [Emergency generator on site plan in schedule 7]	Combustion gases	Emergency generator <2MWth	No limit set	-	-	-
A2 [Diesel tank on site plan in schedule 7]	No parameters set	Diesel tank vent	No limit set	-	-	-
<p>Note 1: This ELV applies between the effective dry low NO<sub>x</sub> threshold and baseload once IC6 has been completed. Effective dry low NO<sub>x</sub> thresholds are defined in Table S1.6, until IC6 has been completed compliance with ELVs will be based on 70% to baseload.</p> <p>Note 2: This ELV applied when the load varies between MSUL/MSDL and base load during the daily reference period. MSUL and MSDL are defined in Table S1.5.</p>						

<b>Table S3.2 Point Source emissions to water (other than sewer) – emission limits and monitoring requirements</b>						
<b>Emission point ref. &amp; location</b>	<b>Parameter</b>	<b>Source</b>	<b>Limit (incl. unit)</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
W1 on site plan in schedule 7 emission from attenuation pond to culverted watercourse which joins the River Dove	Oil or grease	Uncontaminated site surface water	No visible oil or grease	--	Weekly	Visual Check

<b>Table S3.3 Process monitoring requirements</b>				
<b>Emission point reference or source or description of point of measurement</b>	<b>Parameter</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>	<b>Other specifications</b>
LCP 651	Net electrical efficiency	After commissioning and then after each modification that could significantly affect these parameters	EN Standards or equivalent	To be measured at ISO baseload conditions

## Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

<b>Parameter</b>	<b>Emission or monitoring point/reference</b>	<b>Reporting period</b>	<b>Period begins</b>
Oxides of nitrogen	A1	Every 3 months for continuous monitoring	1 January, 1 April, 1 July, 1 October
Carbon Monoxide	A1	Every 3 months for continuous monitoring	1 January, 1 April, 1 July, 1 October
Sulphur dioxide	A1	Annually	1 January

<b>Parameter</b>	<b>Units</b>
Electricity Exported	GWhr
Heat Exported	GWhr
Mechanical Power Provided	GWhr
Fossil Fuel Energy Consumption	GWhr
Non-Fossil Fuel Energy Consumption	GWhr
Annual Operating Hours	hr
Water Abstracted from Fresh Water Source	m <sup>3</sup>
Water Abstracted from Borehole Source	m <sup>3</sup>
Water Abstracted from Estuarine Water Source	m <sup>3</sup>
Water Abstracted from Sea Water Source	m <sup>3</sup>
Water Abstracted from Mains Water Source	m <sup>3</sup>
Gross Total Water Used	m <sup>3</sup>
Net Water Used	m <sup>3</sup>
Hazardous Waste Transferred for Disposal at another installation	t
Hazardous Waste Transferred for Recovery at another installation	t
Non-Hazardous Waste Transferred for Disposal at another installation	t
Non-Hazardous Waste Transferred for Recovery at another installation	t
Waste recovered to Quality Protocol Specification and transferred off-site	t
Waste transferred directly off-site for use under an exemption / position statement	t

<b>Parameter</b>	<b>Frequency of assessment</b>	<b>Units</b>
Thermal Input Capacity for each LCP	Annually	MW
Annual Fuel Usage for each LCP	Annually	TJ
Total Emissions to Air of NO <sub>x</sub> for each LCP	Annually	t
Total Emissions to Air of SO <sub>2</sub> for each LCP	Annually	t
Total Emissions to Air of Dust for each LCP	Annually	t
Operating Hours for each LCP	Annually	hr

<b>Media/ parameter</b>	<b>Reporting format</b>	<b>Starting Point</b>	<b>Agency recipient</b>	<b>Date of form</b>
Air & Energy	Form IED AR1 – SO <sub>2</sub> , NO <sub>x</sub> and dust mass emission and energy	As agreed in writing with the Environment Agency	National and Area Office	As agreed in writing with the Environment Agency
LCP	Form IED HR1 – operating hours	As agreed in writing with the Environment Agency	National and Area Office	As agreed in writing with the Environment Agency
Air	Form IED CON 2 – continuous monitoring	As agreed in writing with the Environment Agency	Area Office	As agreed in writing with the Environment Agency
CEMs	Form IED CEM – Invalidation Log	As agreed in writing with the Environment Agency	Area Office	As agreed in writing with the Environment Agency
Resource Efficiency	Form REM1 – resource efficiency annual report	As agreed in writing with the Environment Agency	National and Area Office	As agreed in writing with the Environment Agency

# Schedule 5 – Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

## Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	

<b>(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or emission of a substance not controlled by an emission limit which has caused, is causing or may cause significant pollution</b>	
<b>To be notified within 24 hours of detection</b>	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

<b>(b) Notification requirements for the breach of a limit</b>	
<b>To be notified within 24 hours of detection unless otherwise specified below</b>	
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	
Date and time of monitoring	

<b>(b) Notification requirements for the breach of a limit</b>	
<b>To be notified within 24 hours of detection unless otherwise specified below</b>	
Measures taken, or intended to be taken, to stop the emission	
Time periods for notification following detection of a breach of a limit	
Parameter	Notification period

<b>(c) Notification requirements for the detection of any significant adverse environmental effect</b>	
<b>To be notified within 24 hours of detection</b>	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

## Part B – to be submitted as soon as practicable

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	

<b>Name*</b>	
<b>Post</b>	
<b>Signature</b>	
<b>Date</b>	

\* authorised to sign on behalf of the operator

## Schedule 6 – Interpretation

“accident” means an accident that may result in pollution.

“application” means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

“authorised officer” means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

“average over the sampling period” means average value of three consecutive measurements of at least 30 minutes each.

“base load” means: (i) as a mode of operation, operating for >4000hrs pa; and (ii) as a load, the maximum load under ISO conditions that can be sustained continuously, i.e. maximum continuous rating.

“breakdown” has the meaning given in the ESI IED Compliance Protocol for Utility Boilers and Gas Turbines.

“calendar monthly mean” means the value across a calendar month of all validated hourly means.

“CEN” means Comité Européen de Normalisation.

“Combustion Technical Guidance Note” means IPPC Sector Guidance Note Combustion Activities, version 2.03 dated 27th July 2005 published by Environment Agency.

“Commissioning” means testing of the installation that involves any operation of a Large Combustion Plant referenced in schedule 1, table S1.1

“daily average” means the average over a period of 24 hours of validated hourly averages obtained by continuous measurements.

“DLN” means dry, low NO<sub>x</sub> burners.

“Energy efficiency” the annual net plant energy efficiency means the value calculated from the operational data collected over the year.

“EP Regulations” means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

“emissions of substances not controlled by emission limits” means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission or background concentration limit.

“groundwater” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“Industrial Emissions Directive” means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions.

“large combustion plant” or “LCP” is a combustion plant or group of combustion plants discharging waste gases through a common windshield or stack, where the total thermal input is 50 MW or more, based on net calorific value. The calculation of thermal input, excludes individual combustion plants with a rated thermal input below 15MW.

“MCERTS” means the Environment Agency’s Monitoring Certification Scheme.

“MCR” means maximum continuous rating.

“MSDL” means minimum shut-down load as defined in Implementing Decision 2012/249/EU.

“MSUL” means minimum start-up load as defined in Implementing Decision 2012/249/EU.

“Natural gas” means naturally occurring methane with no more than 20% by volume of inert or other constituents.

“ncv” means net calorific value.

“Net electrical efficiency” means the ratio between the net electrical output (electricity produced minus the imported energy) and the fuel/feedstock energy input (as the fuel/feedstock lower heating value) at the combustion unit boundary over a given period of time.

“operational hours” are whole hours commencing from the first unit ending start up and ending when the last unit commences shut down.

“SI” means site inspector.

“year” means calendar year ending 31 December.

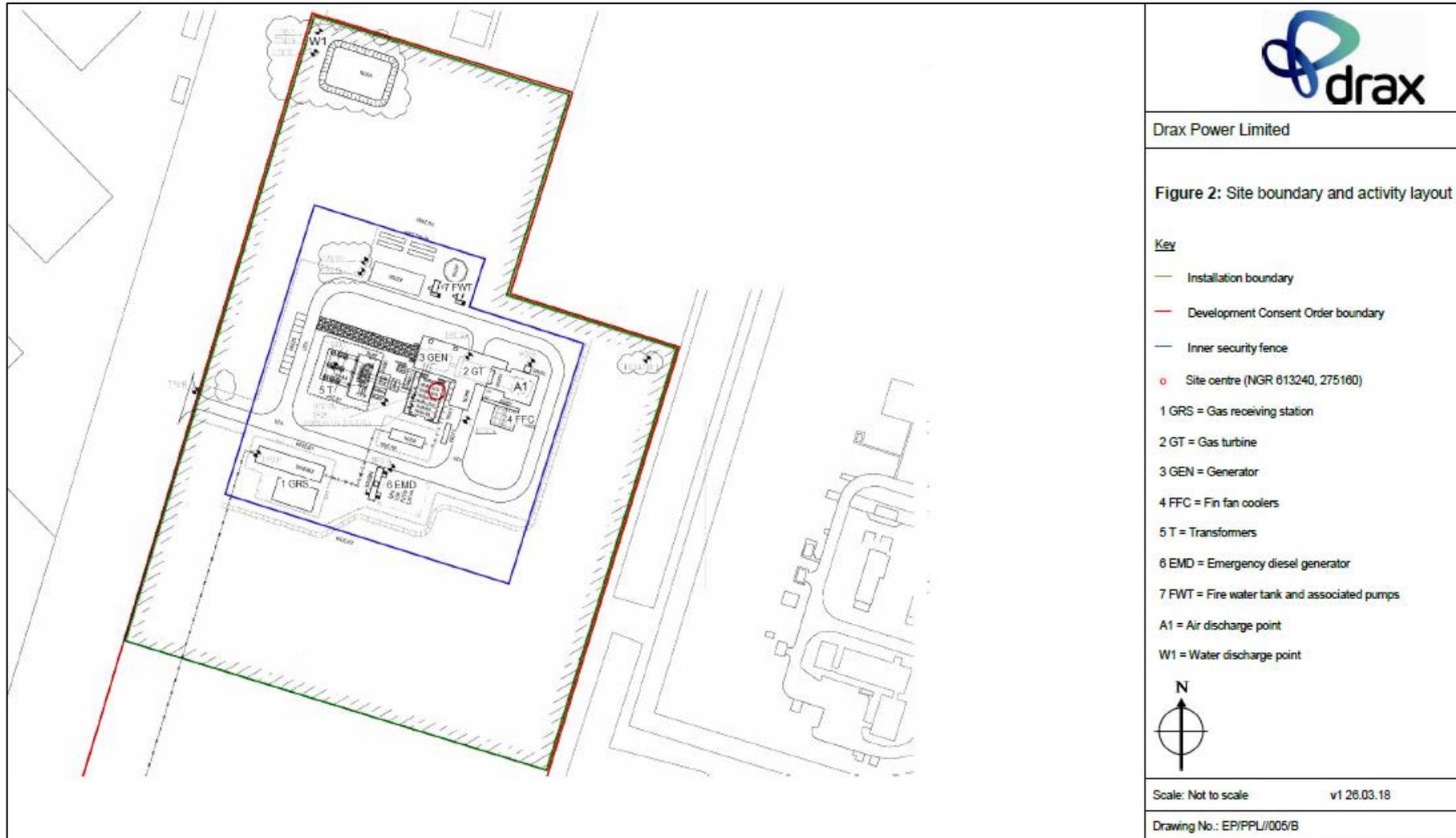
“yearly average” means the average over a period of one year of validated hourly averages obtained by continuous measurements.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from gas turbine or compression ignition engine combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3kPa and with an oxygen content of 15% dry for liquid and gaseous fuels; and/or
- in relation to emissions from combustion processes comprising a gas turbine with a waste heat boiler, the concentration in dry air at a temperature of 273K, at a pressure of 101.3kPa and with an oxygen content of 15% dry, unless the waste heat boiler is operating alone, in which case, with an oxygen content of 3% dry for liquid and gaseous fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

# Schedule 7 – Site plan



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