

# Permit with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Peak Technology Metals Limited
Wilton Mineral Processing and Refining Facility
Wilton International
Middlesbrough
Tees Valley
TS6 8JH

#### Permit number

EPR/YP3938JL

# Wilton Mineral Processing and Refining Facility Permit number EPR/YP3938JL

# Introductory note

### This introductory note does not form a part of the permit

The main features of the permit are as follows.

The c.6ha site is situated within the Wilton International site in Redcar, Middlesbrough and is centred approximately at grid reference NZ 56200 20900. The nearest residential property is approximately 500m to the west but the Kettle Beck and Kinkerdale Beck surface water features adjoin the site to the west and north respectively.

The installation processes rare earth ore concentrate using mainly kiln roasting, solvent extraction and precipitation to produce up to 34,500 tpa of a range of rare earth salts. The facility includes the main process areas, storage for raw materials and products, effluent treatment plant and other supporting infrastructure.

There are three main process waste streams. Solid leach and filter cakes are transferred off site for disposal. Residual waste water effluent is treated on site by neutralisation, metal precipitation and clarification before discharge by private sewer to the Wilton International site facility to the north of the installation before eventual discharge to the River Tees.

There are six point source emissions to air. Potential emissions are abated using a range of techniques as appropriate including wet scrubbing, bag filtration and carbon filtration. The Tees and Cleveland Coast (SAC/SPA/Ramsar and North York Moors (SAC/SPA) European Habitat sites are within 10km and there is also Wilton Woods complex local wildlife site and Wilton Wood ancient woodland within 2km. The potential environmental impact on these sites has been assessed as acceptable.

The status log of the permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit					
Description	Date	Comments			
Application EPR/YP3938JL/A001	Duly made 21/03/18	Application for inorganic chemicals production plant from Peak African Minerals Limited			
Schedule 5 Notice	Dated 01/05/18	Response received 01/06/18 and 02/06/18			
Applicant name change	01/06/18	Applicant changed to UK registered company Peak Technology Metals Limited during determination			
Request for Information	Verbal	Site plan revised to include aqueous discharge point within installation boundary received 24/07/18			
Request for Information	Dated 24/07/18	Revised addendum to Air Quality Assessment received 25/07/18			
Permit determined EPR/YP3938JL (PAS Billing ref. YP3938JL)	31/08/18	Permit issued to Peak African Minerals Limited.			

End of introductory note

# **Permit**

# The Environmental Permitting (England and Wales) Regulations 2016

#### Permit number

#### EPR/YP3938JL

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016

Peak Technology Metals Limited ("the operator"),

whose registered office is

St Ann's Wharf 112 Quayside Newcastle Upon Tyne United Kingdom NE1 3DX

company registration number 11384963

to operate an installation at

Wilton Mineral Processing and Refining Facility Wilton International Middlesbrough Tees Valley TS6 8JH

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Philip Lamb	31/08/2018

Authorised on behalf of the Environment Agency

# **Conditions**

# 1 Management

### 1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
  - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
  - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

### 1.2 Energy efficiency

- 1.2.1 The operator shall:
  - (a) take appropriate measures to ensure that energy is used efficiently in the activities;
  - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
  - (c) take any further appropriate measures identified by a review.

#### 1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
  - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities:
  - (b) maintain records of raw materials and water used in the activities;
  - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
  - (d) take any further appropriate measures identified by a review.

# 1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
  - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
  - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
  - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

# 2 Operations

#### 2.1 Permitted activities

2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").

#### 2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

### 2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan , and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
  - (a) the nature of the process producing the waste;
  - (b) the composition of the waste;
  - (c) the handling requirements of the waste;
  - (d) the hazardous property associated with the waste, if applicable; and
  - (e) the waste code of the waste.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

# 2.4 Improvement programme

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

# 2.5 Pre-operational conditions

2.5.1 The activities shall not be brought into operation until the measures specified in schedule 1 table \$1.4 have been completed.

# 3 Emissions and monitoring

#### 3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

#### 3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
  - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.2.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

#### 3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
  - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 3.4 Noise and vibration

3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any

approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

#### 3.4.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

### 3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
  - (a) point source emissions specified in tables S3.1, S3.2 and S3.3;
- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.5.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate), where available, unless otherwise agreed in writing by the Environment Agency.
- 3.5.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.2 and S3.3unless otherwise agreed in writing by the Environment Agency.

#### 4 Information

#### 4.1 Records

- 4.1.1 All records required to be made by this permit shall:
  - (a) be legible;
  - (b) be made as soon as reasonably practicable;
  - if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
  - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
    - (i) off-site environmental effects; and
    - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

# 4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:
  - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
  - (b) the annual production /treatment data set out in schedule 4 table S4.2; and
  - (c) the performance parameters set out in schedule 4 table S4.3 using the forms specified in table S4.4 of that schedule.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
  - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
  - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
  - (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

#### 4.3 Notifications

- 4.3.1 In the event:
  - (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
    - (i) inform the Environment Agency,
    - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
    - (iii) take the measures necessary to prevent further possible incidents or accidents;
  - (b) of a breach of any permit condition the operator must immediately—
    - (i) inform the Environment Agency, and
    - take the measures necessary to ensure that compliance is restored within the shortest possible time;
  - (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 (a)(i), or 4.3.1 (b)(i) where the information relates to the breach of a limit specified in the permit, shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this

information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.

4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.

In any other case:

- (a) the death of any of the named operators (where the operator consists of more than one named individual);
- (b) any change in the operator's name(s) or address(es); and
- (c) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
  - (a) the Environment Agency shall be notified at least 14 days before making the change; and
  - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.
- 4.3.7 Where the operator has entered into a climate change agreement with the Government, the Environment Agency shall be notified within one month of:
  - (a) a decision by the Secretary of State not to re-certify the agreement;
  - (b) a decision by either the operator or the Secretary of State to terminate the agreement; and
  - (c) any subsequent decision by the Secretary of State to re-certify such an agreement.

### 4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

# Schedule 1 – Operations

Table S1.1	activities			
Activity reference Schedule 1 of the EP Regulations		Description of specified activity	Limits of specified activity	
AR1	S4.2 A(1)(a)(v)	Producing inorganic chemicals such as other inorganic compounds	Producing Medium/Heavy Rare Earth Carbonates	
AR2	S4.2 A(1)(a)(v)	Producing inorganic chemicals such as other inorganic compounds	Producing Cerium Carbonate	
AR3	S4.2 A(1)(a)(v)	Producing inorganic chemicals such as other inorganic compounds	Producing Lanthanum Carbonates	
AR4	S4.2 A(1)(a)(v)	Producing inorganic chemicals such as metal oxides	Producing Neodymium/ Praseodymium Oxides	
AR5 S5.4 A(1)(a)(ii)		Disposal of non-hazardous waste with a capacity exceeding 50 tonnes per day involving Physico-Chemical treatment	Treatment of process waste water involving neutralisation, precipitation and clarification for discharge to Wilton International site facility	
	Directly Associated Ac	tivity		
AR6	Waste storage and handling	Various Solid Wastes awaiting off- site transport	380 tonnes total bunkered waste	
AR7	Raw Material storage and handling	Raw Materials associated with the scheduled activities  5000 tonnes Ore Concentrate		
AR8	Product packing and storage	Various Rare Earth Inorganic Compounds awaiting transport off- site	1500 tonnes total products	

Table S1.2 Operating techniques					
Description	Parts	Date Received			
Application	<ul> <li>Sections 3 and 5 of Form B2 and sections 1-7 of Form B3 of the application documents.</li> <li>Non-Technical Summary</li> <li>Environmental Risk Assessment</li> <li>BAT Assessment Document</li> </ul>	Duly Made 21/03/18			
Response to Schedule 5 Notice dated 01/05/18	Response to questions 2, 4, 7, and 8 of the Schedule 5 notice plus the following associated documents.  Water vole survey mitigation measures July 2017.  Operating Techniques v2 June 2018.  Generalised Management System Summary.	Received 01/06/18			
Response to Schedule 5 Notice dated 01/05/18	Response to questions 5 and 6 of the Schedule 5 Notice plus Revised Addendum to Air Quality Assessment dated 25 July	Received 01/06/18 Received			

Table S1.2 Operating techniques						
Description	Description Parts Date Received					
	2018	25/07/18				

Table S1.3 Improvement programme requirements					
Reference	Requirement	Date			
IC 1	<ul> <li>The operator shall submit a post-commissioning report to the Environment Agency which shall include, but not be limited to:         <ul> <li>a review of performance of the facility against the conditions of this permit and the pre-commissioning report proposals</li> <li>details of optimisation of emission abatement systems including reagent dosing rates.</li> <li>details of procedures developed during commissioning for achieving and demonstrating satisfactory process control</li> </ul> </li> </ul>	Within 6 months of start of commissioning			
IC2	<ul> <li>Once normal, post commissioning, operation has been achieved the operator shall sample and analyse the typical treated effluent discharged at point W1 for analysis for:</li> <li>All the constituents listed in the draft Sembcorp consent submitted in response to the application Schedule 5 notice.</li> <li>All the elements in the Waste Streams Schematic Block Flow Diagram submitted as part of the application</li> <li>The middle and heavy rare earths listed in Operating Techniques Document v2 section 2.6.20.</li> <li>A written report of the results shall be submitted to the Environment Agency. If a result is reported as zero the limit of detection of the analytical method must also be included.</li> <li>Where relevant each result must be compared against the expected concentration in the effluent submitted as part of the application.</li> </ul>	Within 6 months of start of commissioning (or otherwise as agreed with the Environment Agency)			

Table S1.4 Pre-operational measures					
Reference	Pre-operational measures				
PO 1	At least 4 weeks (or any other date as agreed with the Environment Agency) prior to the start of construction the operator shall submit a written copy of the finalised detailed design for collection and discharge of foul water from waste buildings to public sewer (as described in Operating Techniques document v2 section 7.6.3).				
PO 2	At least 8 weeks (or any other date as agreed with the Environment Agency) prior to the commencement of commissioning of the installation, the operator shall provide a written commissioning plan (including timescales for completion) for approval by the Environment Agency.  The commissioning plan shall include the expected emissions to the environment during the different stages of commissioning, the expected durations of commissioning activities and the measures to be taken to protect the environment and report to the Environment Agency in the event that actual emissions exceed expected emissions. Commissioning shall be carried out in accordance with the commissioning plan as approved by the Environment Agency.  No site operations shall commence at the installation unless the Environment Agency				
	has given prior written permission under this condition.				
PO 3	At least 4 weeks (or any other date as agreed with the Environment Agency) prior to the start of the introduction of raw earth concentrate to the installation the operator shall submit a written summary of the site Environmental Management System (EMS).				
	This summary should outline the structure of the EMS and address the how the commitments made in the Management System Summary submitted in response to Schedule 5 notice dated 01/05/18 have been met with references to critical documents where necessary.				
	No refining operations shall commence at the installation unless the Environment Agency has given prior written permission under this condition.				

# Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
-	-

# Schedule 3 – Emissions and monitoring

Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method <sup>1</sup>
A1 [Point A1 on site plan in Schedule 7]	Concentrate handling dust extraction	Particulates	30 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 13284-1
A2 [Point A2 on site plan in schedule 7]	Concentrate Drying and Calcining off-	Oxides of nitrogen (as NO <sub>2</sub> )	100 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 14792
	gas	Particulates	30 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 13284-1
		Sulphur Dioxide	400mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 14791
		Hydrogen Chloride	20 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 1911
A3 [Point A3 on site plan in schedule 7]	Leach off-gas	Hydrogen Chloride	No limit set	1 hour	Quarterly	BS EN 1911
		Chlorine	No limit set	1 hour	Quarterly	US EPA Method 26/26A
A4 [Point A4 on site plan in schedule 7]	Solvent extraction off-gas	Class B VOCs (expressed as carbon	75 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 13649
A5 [Point A5 on site plan in schedule 7]	Product area off-gas (including NdPr	Oxides of nitrogen (as NO <sub>2</sub> )	100 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 14792
	process off-gas and burner off- gas)	Particulates	30 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 13284-1
	,	Hydrogen Chloride	20 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 1911
A6 [Point A6 on site plan in schedule 7]	HCl storage tank(s) off-gas	Hydrogen Chloride	20 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 13284-1
A7 [Point A7 on site plan in schedule 7]	Concentrate drying and calcining burner off-gas	Oxides of nitrogen (as NO <sub>2</sub> )	100 mg/m <sup>3</sup>	1 hour	Quarterly	BS EN 14792

Note 1: Or otherwise as agreed in writing with the Environment Agency

Table S3.2 Point source emissions to sewer, effluent treatment plant or other transfers off-site- emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method <sup>1</sup>
W1 [Point W1 on site plan in schedule 7]	Effluent Treatment plant	Total Fluoride (as NaF)	2.0 g/l	24 hour flow proportional sample	Monthly	BS EN 10304
		Total Barium (as BaCl2)	3.0 mg/l	24 hour flow proportional sample	Monthly	BS EN ISO 15586
		Total Aluminium (as AlCl3)	165.0 mg/l	24 hour flow proportional sample	Monthly	BS EN ISO15586
		Total Sulphate (as CaSO4)	11.3 g/l	24 hour flow proportional sample	Monthly	SCA Blue Book 136

Note 1: Or otherwise as agreed in writing with the Environment Agency

Table S3.3 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
W2 [Point W2 on site plan in schedule 7] discharge to Kettle Beck	Site surface water runoff pond	No parameters set	-	-	-	-

# Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring data							
Parameter	Emission or monitoring point/reference	Reporting period	Period begins				
Emissions to air Parameters as required by condition 3.5.1.	A1, A2, A3, A4, A5, A6, A7	Every 12 months	1 January				
Emissions to sewer Parameters as required by condition 3.5.1	W1	Every 3 months	1 January, 1 April, 1 July, 1 October				

Table S4.2: Annual production/treatment			
Parameter	Units		
Total Rare Earth Products	tonnes		

Table S4.3 Performance parameters				
Parameter Frequency of assessment Units				
Water usage	Annually	tonnes		
Energy usage	Annually	MWh		
Total raw material concentrate used Annually tonnes				

Table S4.4 Reporting forms				
Media/parameter	Reporting format	Date of form		
Air	Form air 1 or other form as agreed in writing by the Environment Agency	31/08/18		
Sewer	Form sewer 1 or other form as agreed in writing by the Environment Agency	31/08/18		
Water usage	Form water usage 1 or other form as agreed in writing by the Environment Agency	31/08/18		
Energy usage	Form energy 1 or other form as agreed in writing by the Environment Agency	31/08/18		
Other performance indicators	Form performance 1 or other form as agreed in writing by the Environment Agency	31/08/18		

# Schedule 5 - Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

### Part A

Permit Number	
Name of operator	
Location of Facility	
Time and date of the detection	
	iny malfunction, breakdown or failure of equipment or techniques, nce not controlled by an emission limit which has caused, is pollution
To be notified within 24 hours of o	detection
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	
(b) Notification requirements for t	he breach of a limit
To be notified within 24 hours of o	detection unless otherwise specified below
Emission point reference/ source	
Parameter(s)	
Limit	

Measured value and uncertainty

Date and time of monitoring

Measures taken, or intended to be

(b) Notification requirements for	the breach of a li	mit	
To be notified within 24 hours of	detection unless	otherwise specified belo	ow
taken, to stop the emission			
Time periods for notification follo	owing detection of	of a breach of a limit	
Parameter			Notification period
(c) Notification requirements for	the detection of a	any significant adverse e	nvironmental effect
To be notified within 24 hours of	detection		
Description of where the effect on the environment was detected			
Substances(s) detected			
Concentrations of substances detected			
Date of monitoring/sampling			
Part B – to be submit		n as practicable	<b>;</b>
Any more accurate information on t notification under Part A.	he matters for		
Measures taken, or intended to be a recurrence of the incident	taken, to prevent		
Measures taken, or intended to be a limit or prevent any pollution of the which has been or may be caused	environment		
The dates of any unauthorised emis facility in the preceding 24 months.	ssions from the		
Name*			
Post			
Signature			
Date	<u> </u>		

# Schedule 6 – Interpretation

"accident" means an accident that may result in pollution.

<sup>\*</sup> authorised to sign on behalf of the operator

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"Hazardous property" has the meaning in Annex III of the Waste Framework Directive.

"Hazardous waste" has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005 (as amended).

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

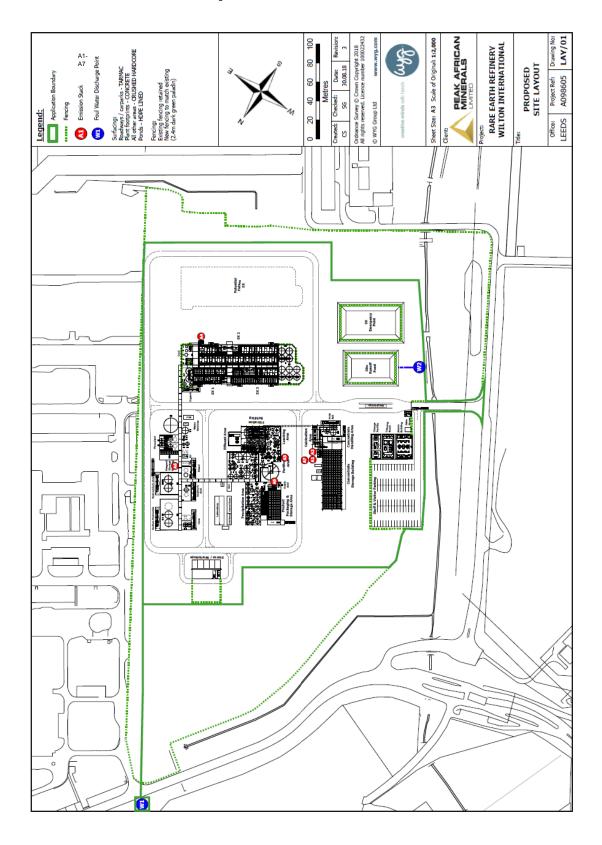
Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels;
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

"year" means calendar year ending 31 December.

# Schedule 7 – Site plan



**END OF PERMIT** 

Permit Number: YP3938JL Operator: Peak Technology Metals

Ltd

Facility: Wilton Minerals

Processing and

**Refining Facility** 

Form Number: Air1 / 31/08/18

# Reporting of emissions to air for the period from DD/MM/YYYY to DD/MM/YYYY

Emission Point	Substance / Parameter	Emission Limit Value	Reference Period	Result [1]	Test Method [2]	Sample Date and Times [3]	Uncertainty [4]
A1	Particulate Matter	30 mg/m3	1 hour period		BS EN 13284-1		
A2	Oxides of nitrogen (NO and NO2 expressed as NO2)	100 mg/m <sup>3</sup>	1 hour period		BS EN 14792		
A2	Particulate Matter	30 mg/m3	1 hour period		BS EN 13284-1		
A2	Sulphur dioxide	400 mg/m3	1 hour period		BS EN 14791		
A2	Hydrogen chloride	20 mg/m3	1 hour period		BS EN 1911		
A3	Hydrogen chloride	No limit set	1 hour period		BS EN 1911		
А3	Chlorine	No limit set	1 hour period		US EPA Method 26/26A		
A4	Class B VOCs (expressed as Carbon)	75 mg/m3	1 hour period		BS EN 13649		
A5	Particulate Matter	30 mg/m3	1 hour period		BS EN 13284-1		

Emission Point	Substance / Parameter	Emission Limit Value	Reference Period	Result [1]	Test Method <sup>[2]</sup>	Sample Date and Times [3]	Uncertainty [4]
A6	Hydrogen chloride	20 mg/m3	1 hour period		BS EN 1911		
A7	Oxides of nitrogen (NO and NO2 expressed as NO2)	100 mg/m <sup>3</sup>	1 hour period		BS EN 14792		

- 1. The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum maximum' measured values.
- 2. Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with the Environment Agency is used, then the appropriate identifier is given. In other cases the principal technique is stated, for example gas chromatography.
- 3. For non-continuous measurements the date and time of the sample that produced the result is given. For continuous measurements the percentage of the process operating time covered by the result is given.
- 4. The uncertainty associated with the quoted result at the 95% confidence interval, unless otherwise stated.

Signed	Date
(Authorised to sign as representative of Operator)	

Permit Number: YP3938JL Operator: Peak Technology Metals

Ltd

Facility: Wilton Minerals

Processing and

Refining Facility

Form Number: Sewer1 / 31/08/18

#### Reporting of emissions to sewer for the period from DD/MM/YYYY to DD/MM/YYYY

Emission Point	Substance / Parameter	Emission Limit Value	Reference Period	Result [1]	Test Method [2]	Sample Date and Times [3]	Uncertainty [4]
W1	Total Fluoride (as NaF)	2.0 g/l	24 hour flow proportional sample		BS EN 10304		
W1	Total Barium (as BaCl <sub>2</sub> )	3.0 mg/l	24 hour flow proportional sample		BS EN ISO 15586		
W1	Total Aluminium (as AICl <sub>3</sub>	165 mg/l	24 hour flow proportional sample		BS EN ISO 15586		
W1	Total Sulphate (as CaSO <sub>4</sub> )	11.3 g/l	24 hour flow proportional sample		SCA Blue Book 136		

- 1. The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum maximum' measured values.
- 2. Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with the Environment Agency is used, then the appropriate identifier is given. In other cases the principal technique is stated, for example gas chromatography.
- 3. For non-continuous measurements the date and time of the sample that produced the result is given. For continuous measurements the percentage of the process operating time covered by the result is given.

onfidence interval, unless otherwise stated.
Date

Permit Number:	YP3938JL		Operator:	Peak Technology Metals Ltd	
Facility: Wilton Minerals Processing and Refining Facility		Form Number:	WaterUsage1 / 31/08/18		
Reporting of Water Usag	e for the ye	ar YYYY			
Water Source		Usage (m³/year)		Specific Usage (m³/unit output)	
Mains water					
Site borehole					
River abstraction					
TOTAL WATER USAGE					
Operator's comments:					
Signed (authorised to sign as representative		Dat	e		

Permit Number:	YP3938JL	Operator:	Peak Technology Metals Ltd
Facility:	Wilton Minerals Processing and Refining Facility	Form Number:	Energy1 / 31/08/18
Reporting of Energy Us	age for the year YYYY		
Energy Source	Energy Usage		Specific Usage (MWh/unit output)
	Quantity	Primary Energy (MWh)	
Electricity *	MWh		
Natural Gas	MWh		
Gas Oil	tonnes		
Recovered Fuel Oil	tonnes		
TOTAL	-		
* Conversion factor for delivered ele	ectricity to primary energy = 2.4		
Operator's comments:			
Signed	D	ate	
(Authorised to sign as representative	re of Operator)		

Permit Number:	YP3938JL	Operator: Form Number:		Peak Technology Metals Ltd
Facility:	Wilton Minerals Processing and Refining Facility			Performance1 / 31/08/18
Reporting of other performance indicators for year YYYY				
Parameter			Units	
Total Rare Earth Products Produced			tonnes	
Total raw material concentrate used			tonnes	
Operator's comments:				
Signed	Date			
(Authorised to sign as representative of	f Operator)			