TC14 / TC19 Drum Closure Ring Update

### Introduction

This notice is to update all operators of LLWR approved TC14 and TC19 drums of the remedial actions that have been undertaken to address the lid clamping band failure and to inform customers that drum production has now resumed. Please circulate this information to all relevant personnel within your organisation.

## **Clamping band enhancement**

After investigating the incident with the drum supplier and clamping band manufacturer the decision has been taken to add fillet welds in addition to the spot weld securing the lugs to the band. The band will also be marked with a batch identifier (see Fig 1) to differentiate between the new clamping band and the previous version.

Customers who have expressed a wish to replace the clamping bands (from the effected batch) prior to making any further consignments have been contacted and the necessary arrangements are being made for the replacement bands to be delivered.

# **Drum Shipments**

All future shipments or consignment of TC14 or TC19 drums will be covered by an Operational Concession (OCC160) until the relevant Packing and Handling Instructions have been amended, this includes an additional pre filling and pre shipment check to inspect the clamping band for the batch identifier and lug welds

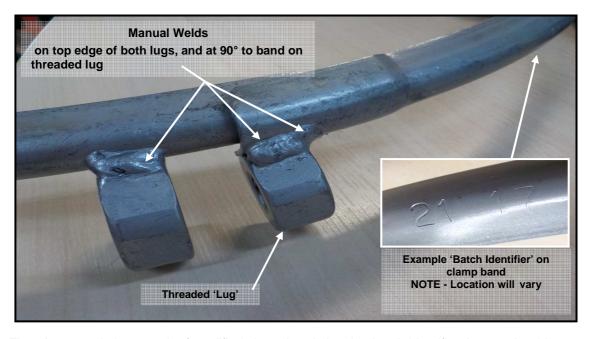


Fig 1 Annotated photograph of modified clamp band showing batch identifier, lugs and welds

### **Drum Orders**

LLWR manufacture of drums has now resumed, customers who have already placed orders in eLogsitics will be contacted in the usual manner to arrange collection/delivery dates

#### **Further Information and Questions**

If you require any further information regarding permitted contents or usage, please contact the Packaging Services Technical Team at <a href="mailto:transportandlogistics@llwrsite.com">transportandlogistics@llwrsite.com</a> or call on 019467 70301.

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LLWR-CN-2017-014

### **Distribution List**

We have issued this Notice to the following people from your Company's Contact Details Form (Reference: WSC-FOR-CON):

All nominated representatives

If you need to update these details, please submit a revised Form: <a href="http://llwrsite.com/waste-services/new-customers">http://llwrsite.com/waste-services/new-customers</a>