RA 5313 – Design Modifications ▶ ◀

Rationale

▶ During the life of a project, there are likely to be changes required to the build standard of an Air System (and related products, parts, appliances or Air Launched Weapons (ALW)). The design and embodiment of modifications is to be actively managed. The primary route to embody this change is through Design Modification (DM) action, which is to be initiated by the Project Team (PT). ◀

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Regulation 5313(1)

Design Modifications ▶ ◀

The ►Type Airworthiness Authority (TAA) or Commodity Project Team Leader (PTL) **shall** manage the DM procedure.

Acceptable Means of Compliance 5313(1)

Design Modifications ▶ ◀

- 1. ► This RA **should** be read in conjunction with RA 5312¹ to understand the implementation process, and RA 5820² to understand the classification and approval process.
- 2. The prompt embodiment of modifications is of prime importance to achieve maximum operational capability, safety, reliability and maintainability. The embodiment of modifications at all levels of maintenance **should** be given an appropriate priority and **should** be actively managed.
- 3. The TAA or Commodity PTL **should** ensure the compilation and format of any amendments resulting from the DM are consistent with the format and layout of the Technical Information being amended, refer to RA 5401³. ◀
- 4. The PT **should** take responsibility for:
 - a. Editing the Draft Modification Leaflet (DML) ► (RA 5306⁴ refers) ◄ or, when necessary, altering a published Topic 2 modification leaflet in accordance with the DML/Draft Information Leaflet (DIL) update process at Annex A.
 - b. Deciding whether an amendment proposal from the ▶ Design Organization ◄ (DO) to a DML or a published Topic 2 modification leaflet is acceptable and, if so, how to implement it.
 - c. Briefing sheets **should** be used to keep the modification committee appraised of progress as the modification develops (Annexes B and C refer).
 - d. The modification cost analysis sheet at Annex D, ▶which ◀ should be used to inform financial decisions and to declare how the support costs for an operational modification are likely to change as a function of the modification.
- 5. ► A DO cover modification **should** be sought when a Service Modification (SM) (refer to RA 5308⁵), has been used to satisfy short term or limited applicability requirements, but where there is a need to make the modification a permanent change, to update publications and to ensure long term provisioning of spares. ◄
- 6. The DO cover modification **should** incorporate details of the SM in the equipment Configuration Status Record:
 - a. Where the SM satisfies the design standards that the DO is contracted to

¹►RA 5312 – In Service Design Changes.

² RA 5820 – Changes in Type Design (MRP 21 Subpart D).

³ RA 5401 – Provision of Technical information.

⁴ RA 5306 – Draft Modification Leaflets.

⁵ RA 5308 – Service Modifications. ◀

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maintain, the DO **should** adopt the SM design and produce a cover modification which 'is satisfied by' the SM.

b. Where the SM does not satisfy the contracted design standards, the DO **should** redesign the modification ▶ ◀.

Guidance Material 5313(1)

Design Modifications ▶ ◀

- 7. ► This RA is applicable to all materiel subject to DM, except those specifically excluded by separate contractual arrangements, eg some multi-national projects. ◄
- 8. A SM may be superseded by a DO cover modification to maintain configuration control of the drawing set. A DO cover modification is invariably to be sought when spares are affected.
- 9. DM provide a change to the build standard of materiel. Changes are incorporated into the technical publications and the modifications are fully supported with spares and special tools, etc.
- 10. Local Technical Committees (LTC) and Configuration Control Boards (CCB) form a structured process for modification proposals, ensuring that they are relevant, cost-effective and will not conflict with previously approved proposals. RA 5303⁶ and RA 5304⁷ refer.
- 11. A ▶ major change 8 ◀ of design, ▶ may result in ◀ the introduction of a new mark number for an ▶ Air System ◀, or a new mark number and/or part number ▶ for a product, part, appliance or ALW ◀ and is authorized by the appropriate modification committee, ▶ RA 5307 9 refers ◀.
- 12. The coding system for the classification of modifications and Configuration Management must be exercised in accordance with ▶ Def Stan 05-057 ◀ Annex E, including the application of Modification Proposal Forms.
- 13. An information leaflet is ▶to be ◀ issued when users are not required to embody the modification but need to be aware of its effects. An information leaflet may also include the information required to enable units to accept, inspect or approve the work done by Contractors Working Parties (CWP).
- 14. The modification cost analysis sheet ▶is to ◀ be used to itemize the separate elements and consequential costs of pursuing a modification.
- 15. PT personnel involved in technical editing duties associated with DML and DIL must read and understand the requirements of RA 5306 and ►MAP-01 Chap 10 ◄.

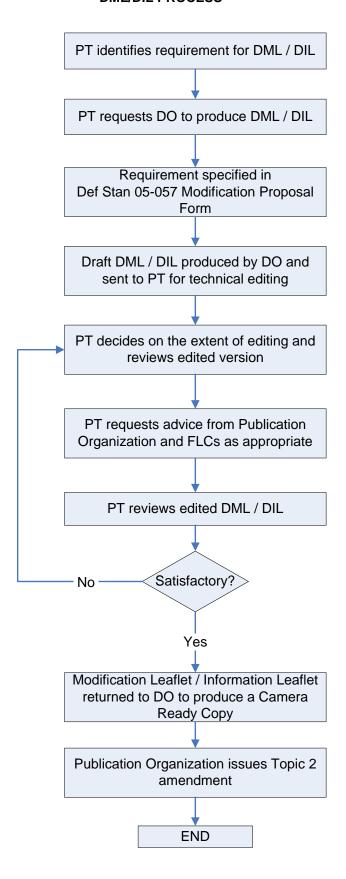
⁶►RA 5303 – Local Technical Committee.

⁷ RA 5304 – Configuration Control Board.

⁸ For clarification of major change refer to RA 5820.

⁹ RA 5307 – Identification and Recording of Design and Modiifcation States of Materiel. ◀

ANNEX A DML/DIL PROCESS



ANNEX B MODIFICATION BRIEF SHEET – DESIGN STAGE

Modification Number	► Air System/Equipment ◀		
Question:	Brief		
State why this modification is essential.			
2. Detail who is liable for costs.			
 Does the proposal stem from a fault? If so, quote references to relevant Serious Fault Signals, MOD Form 760, accident and incident reports. 			
4. Do you agree the proposal in respect of:a. Equipment type, mark, and reference number?b. Title?c. Origin?d. Evidence? If not, state proposed amendments.			
5. Is a TI necessary?			
6. Have you any comments on individual costs quoted in the design section of the proposal?			
7. Is the Release To Service likely to be affected?			
8. Will the modification affect the ► Equipment Safety Assessment or Air System Safety Case? ◀			
9. Are there any particular requirements or implications for information systems?			
10. Is the modification likely to be adopted by another PT? If so, how are the costs to be shared?			
Design Cost?	£		
Specialist Officer: Name, Rank, Appointment			
Sponsor: Name, Rank, Appointment			

ANNEX C MODIFICATION BRIEF – CLASSIFICATION STAGE

Modification Number		► Air System/Equipment ◀	
Question		Brief	
modification by consider	spares implication of this ing:		
spares held in Service			
b. Who will modify the	•		
	o surplus assets are available?		
	odification set components be ble Service assets? Has this FC level?		
If major spares cannassessed:	ot be modified, have you		
 a. The costs of new support the modified 	post-modification spares to fleet?		
b. The cost of spare modification program	s made redundant after the ime?		
c. Any financial liabil of pre-modification sp	lity resulting from cancellation pares orders?		
3. Taking account of the priorities, opportunities, if orecast delivery dates:	e embodiment backlog, resources and the contractor's		
 a. When will embodi 	ment start?		
b. When will embodi	•		
c. What is the planne	ed programme?		
What consequential required for:	or cover modifications will be		
a. Aircraft fit?			
b. Government Furn	ished Assets?		
c. Simulators?			
d. Training rigs?			
e. Test equipment?	at an incomplete de la complete de l		
If Service embodime required, state:	nt, and special tools are		
a. Number of tools re	equired.		
b. Allocation of tools	•		
	g are required: DML, CWP- DML or an information leaflet?		
7. What AP amendmen	its will be required?		
8. Will the Release To	Service need amending?		
9. Do you agree with th delivery dates and place	e proposed modification set s?		
10. What modification c	lassification is required?		
11. Will the modification so, how are costs to be s	be adopted by another PT? If shared?		

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Modification Number		► Air System/Equipment ◀		
Question		Brief		
12. Will this modification programme? If so, what consequent programme				
Total Sponsorship Cos	st:			
Specialist Officer: Name	e, Rank, Appointment			
Sponsor: Name, Rank,	Appointment			

ANNEX D MODIFICATION COST ANALYSIS SHEET

Firm	► Air System/Equipment •	•	Modification No		
This submission represents:					
Part of a package of m			(complete Blocks 1 & 2)		
Part of an independent			(complete Blocks 1 & 2)		
A change to previous s			(complete Blocks 1 & 2)		
A complete independe	·		(complete Block 2)		
- Treomplete independe	TR THOUMOULOTT		(complete Block 2)		
BLOCK 1					
The package/modification, i4 of the brief sheet:	ncluding any consequenti	al modifi	ications at Annex C, paragraph		
Has already been spor	nsored		(complete Part A)		
Needs to be sponsored	d now:				
For the first time			(complete Part B)		
Because of a ch	ange		(complete Parts A & B)		
3. Part A – Already Sponsor	ed				
Modification No/ Stage	Estimated Cost	Spons	sored by		
	£	Appt			
	£	Modific	cation Sheet Ref		
	£	Date			
Total	£				
Submit for financial approval (no	ote 2)				
4. Part B – To be Sponsored	Now				
Modification No/ Stage	Estimated Cost	Reaso	ons for any change		
	£				
	£				
	£				
	£				
Total	£				
Submit for financial approval (note 2)					
BLOCK 2					
5. Complete as appropriate	Complete Modification		esign Stage		
	Production Stage	Lo	ong Lead Items		
a Danium Canta					
a. Design Costs					
(1) Preparation			£		

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	(2)	Trial installation			£
	(3)	Flight trials			£
	(4)	Ground/Bench tests			£
	(5)	Design incorporation (total)			£
		including DML			£
		Publication amendments			£
	(6)	Proof Installation			£
			Tota	l Design	£
b.	Production	n Costs			
	(1)	Changes in production	@	£	£
	(2)	Modification sets for in-service fleet	@	£	£
	(3)	Return to Works	@	£	£
	(4)	On repair or recondition	@	£	£
	(5)	Retrofit before delivery	@	£	£
	(6)	Scrap: In production			£
		Retro before delivery			£
	(7)	Contractor's production and embodime	ent tooli	ng	£
			To	tal Production	£
c.	Effect on S	Spares (3)			
	(1)	Modification Sets for spares	@	£	£
	(2)	Service supplied items and Government Furnished Equipment to convert all modification sets to kits	@	£	£
	(3)	Redundant spares and tooling			£
	(4)	Cancelled spares orders			£
			Tota	al Spares	£
d.	Embodime	ent Costs			
	(1)	Service tooling	@	f	£
	(2)	CWP Manpower	@		£
	(3)	Test equipment	@	£	
	()		Tota	I Embodiment	£
	(4)	Service man-hours (4)			
	(4)				
		(Service man-hours are to be declared sum sponsored)		cluded from	
e.	Modification	on of FsAST (Applicable/Non-applicab	ole)		
	(1)	Modification Sets (inc spares)	@	£	£
	(2)	Service supplied items and	-		
	` ,	Government Furnished Equipment	@	£	£
	(3)	Investigation task			£

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	(4)	Design & Development			£
	(5)	Design Incorporation			£
	(6)	Installation			£
				Total Production	£
			То	otal Cost of Block 2	£
Submit for	financ	cial approval (note 2)			
			Sponsor		Signature
					Name
					Rank
Date					Appointment

Notes:

- 1 Use 'Commercial' when CWP man-hour rate is shown.
- 2 Submit results of the modification cost analysis for financial approval in accordance with the appropriate financial and accounting BP.

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