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# Permit with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

**Brett Aggregates Limited** 

Sevington Recycling Facility Waterbrook Avenue Sevington Ashford Kent TN24 0GB

#### **Permit number**

EPR/AP3730AJ

# **Sevington Recycling Facility**

## Permit number EPR/AP3730AJ

## Introductory note

### This introductory note does not form a part of the permit

The main features of the permit are as follows.

The activities taking place at the facility are;

- The blending and crushing of Incinerator Bottom Ash Aggregate (IBAA) and other non-hazardous
  waste, a listed Part A activity S5.4 A (1) (b) Recovery or a mix or recovery and disposal of nonhazardous waste with a capacity exceeding 75 tonnes per day involving, iii) treatment of slags and
  ashes.
- The production of Hydraulically Bound Materials (HBM), including crushing, screening, blending, mixing with lime or waste gypsum and mixing with cement which is a listed Part B activity S3.1 (B) (b) "blending cement in bulk or using cement in bulk other than at a construction site, including the bagging of cement and cement mixtures, the batching of ready-mixed concrete and the manufacture of concrete blocks and other cement products."

The following waste treatment activities also take place;

- Soil manufacture, including the screening and blending of input materials.
- Aggregate manufacture, including crushing, screening and blending of input materials.
- The crushing activities will be carried out on a campaign basis when required using a fixed crushing plant or a mobile crushing plant having a separate permit.

The annual throughput of the facility is 175,000 tonnes and the maximum waste storage capacity is 40,000 tonnes.

There are no point source emissions to air, water, land or sewer.

Cement and lime are stored in sealed silos equipped with filters. Fugitive emissions of dust are minimised by operational techniques, including the dampening of storage piles using rainwater collected on site.

All plant and machinery will be operated to minimise noise emissions. Operating hours are restricted by the planning permission.

None of the permitted waste types are considered to be a possible source of odour.

The site is bounded to the north by the Ashford railway line, to the east and south by woodland and to the west by the Kentland Reclamation Limited waste recovery depot. The nearest residential property is 20 m from the site boundary to the South East. There are no sensitive receptors of ecological importance within 1 km of the site boundary.

The site operates under an integrated management system certified to the standards of BS EN ISO 14001:2004.

The status log of the permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit			
Description	Date	Comments	
Application EPR/AP3730AJ/A001	Duly made 24/02/2015		
Additional information received	08/06/2015	Response to Sch-5 notice dated 30/04/2015	
Additional information received	21/08/2015	Response to Sch-5 notice dated 30/04/2015	
Additional information received	09/10/2015	Response to Sch-5 notice dated 30/04/2015	
Permit determined EPR/AP3730AJ (PAS Billing ref. AP3730AJ)	20/11/2015	Permit issued to Brett Aggregates Limited.	

End of introductory note

## **Permit**

# The Environmental Permitting (England and Wales) Regulations 2010

#### **Permit number**

#### EPR/AP3730AJ

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2010

Brett Aggregates Limited ("the operator"),

whose registered office is

150 Aldersgate Street London EC1A 4AB

company registration number 00316788

to operate an installation at

Sevington Recycling Facility Waterbrook Avenue Sevington Ashford Kent TN24 0GB

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Anne Nightingale	20/11/2015

Authorised on behalf of the Environment Agency

## **Conditions**

## 1 Management

### 1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
  - in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
  - (b) using sufficient competent persons and resources.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.4 The operator shall comply with the requirements of an approved competence scheme.

## 1.2 Energy efficiency

- 1.2.1 For the following activities referenced in schedule 1, table S1.1 (A1 to A2) the operator shall:
  - (a) take appropriate measures to ensure that energy is used efficiently in the activities;
  - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
  - (c) take any further appropriate measures identified by a review.

#### 1.3 Efficient use of raw materials

- 1.3.1 For the following activities referenced in schedule 1, table S1.1 (A1 to A2) the operator shall:
  - take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
  - (b) maintain records of raw materials and water used in the activities;
  - (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
  - (d) take any further appropriate measures identified by a review.

# 1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
  - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
  - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
  - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

## 2 Operations

#### 2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").
- 2.1.2 For the following activities referenced in schedule 1, table S1.1 (A1 to A2) waste authorised by this permit shall be clearly distinguished from any other waste on the site.

#### 2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

## 2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan or other documentation ("plan") specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
  - (a) it is of a type and quantity listed in schedule 2 tables S2.2 and S2.3; and
  - (b) it conforms to the description in the documentation supplied by the producer and holder.
- 2.3.5 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
  - (a) the nature of the process producing the waste;
  - (b) the composition of the waste;
  - (c) the handling requirements of the waste;
  - (d) the hazardous property associated with the waste, if applicable; and
  - (e) the waste code of the waste.
- 2.3.6 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.

## 2.4 Pre-operational conditions

2.4.1 The activities shall not be brought into operation until the measures specified in schedule 1 table S1.4 have been completed.

# 3 Emissions and monitoring

### 3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 table S3.1.
- 3.1.2 The limits given in schedule 3 shall not be exceeded.
- 3.1.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

### 3.2 Emissions of substances not controlled by emission limits

- 3.2.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.2.2 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

#### 3.3 Odour

- 3.3.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.3.2 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
  - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 3.4 Noise and vibration

3.4.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

### 3.5 Monitoring

- 3.5.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
  - (a) point source emissions specified in tables S3.1:
  - (b) ambient air monitoring specified in table S3.2.

- 3.5.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.5.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.
- 3.5.4 The operator shall:
  - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
  - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

#### 4 Information

#### 4.1 Records

- 4.1.1 All records required to be made by this permit shall:
  - (a) be legible;
  - (b) be made as soon as reasonably practicable;
  - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
  - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
    - (i) off-site environmental effects; and
    - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

## 4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 For the following activities referenced in schedule 1, table S1.1 (A1 to A2) a report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year. The report(s) shall include as a minimum:
  - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
  - (b) the annual production/treatment data set out in schedule 4 table S4.1; and
  - (c) the performance parameters set out in schedule 4 table S4.2 using the forms specified in table S4.3 of that schedule.
- 4.2.3 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.

4.2.4 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

#### 4.3 Notifications

- 4.3.1 In the event:
  - (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
    - (i) inform the Environment Agency,
    - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
    - (iii) take the measures necessary to prevent further possible incidents or accidents;
  - (b) of a breach of any permit condition the operator must immediately—
    - (i) inform the Environment Agency, and
    - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
  - (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.
- 4.3.4 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
  - (a) the Environment Agency shall be notified at least 14 days before making the change; and
  - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.5 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.

# 4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone.

# **Schedule 1 – Operations**

Table S1.1 activities					
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of activity and I	NFD Annex I	Limits of specified activity and waste types	
A1	Section 5.4 Part A (1) (b)	Recovery or a recovery and non-hazardou capacity excetonnes per datreatment of sashes.	disposal of s waste with a eding 75 y involving, iii)	Treatment of slags and ashes wastes listed in Schedule 2 Table S2.2 including sorting, separation, screening, crushing and blending of waste for recovery with non waste material and with other wastes listed in Schedule 2 Table S2.2.	
				A combined total of no more than 175,000 tonnes of waste shall be treated per year under activity A1, A2, A3and A4.	
A2	Section 3.1 Part B (b)	Blending cem using cement than at a cons including the k cement and comixtures, the ready-mixed of the manufactu blocks and oth products.	in bulk other struction site, bagging of ement batching of concrete and ure of concrete	Use of cement and lime in the Hydraulically Bound Materials plant to treat wastes listed in Schedule 2 Table S2.3 and non-waste materials.  From receipt and storage of cement and lime to production of hydraulically bound materials.	
Activity reference	Description of activities for was	Description of activities for waste operations		vities	
A3	R13: Storage of waste pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is produced)		sorting, separand blending	Treatment of wastes consisting only of sorting, separation, screening, crushing and blending of waste for recovery as a soil, soil substitute or aggregate.	
	R3: Recycling/reclamation of organic substances which are not used as solvents		Storage of wastes listed in Schedule 2 Table S2.2 and S2.3 shall not exceed 40,000 tonnes in total at any one time.		
	R5: Recycling/reclamation of other inorganic compounds		tonnes of was	otal of no more than 175,000 te shall be treated per year A1, A2, A3 and A4.	
A4	R13: Storage of waste pending any of the operations numbered R1 to R12 (excluding			wastes listed in Schedule 2 produce hydraulically bound	

Table S1.1 activities				
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of activity and I	WFD Annex I	Limits of specified activity and waste types
	temporary storage, pending collect site where it is produced)  R3: Recycling/reclamation of organ substances which are not used as  R5: Recycling/reclamation of other compounds	nic solvents	separation, so blending of wa with non waste hydraulically b Storage of wa Table S2.2 an 40,000 tonnes	M) consisting only of sorting, reening, crushing and aste for recovery and mixing e materials in the round materials plant stes listed in Schedule 2 d S2.3 shall not exceed in total at any one time.

Table S1.2 Operating techniques			
Description	Parts	Date Received	
Application	Sections 1 (Non Technical Summary), 5 (H1 Risk Assessment), 6( Operating Techniques) and 7(Best Available Techniques) of the application document provided in response to section 3, Operating techniques, Part B3 and B4 of the application form excluding responses insofar as they have been superseded by operating techniques that have been subsequently specified in Table S1.2 or agreed in writing in accordance with condition 2.3.1.  How to Comply With Your Environmental Permit S5.06 Recovery and Disposal of Hazardous and Non-Hazardous Waste.	Duly Made 24/02/2015	
Response to Schedule 5 Notice dated 30/04/2015	The responses to questions 1(Revised layout plan), 2 (Revised Bat Assessment), 3 (Dust suppression), 4 (Non waste material for HBM manufacture) and 5 (use of crushing plant) excluding esponses insofar as they have been superseded by operating techniques that have been subsequently specified in Table S1.2 or agreed in writing in accordance with condition 2.3.1.	08/06/2015	
Response to Schedule 5 Notice dated 30/04/2015	The response to questions 1(Storage of IBAA), 3 (Collection of runoff from roofs) and 5 (Use of crushing plant).	21/08/2015	
Response to Schedule 5 Notice dated 30/04/2015	Site report SLR Ref: 416.01009.00118 excluding, for a temporary period up to31 March 2018, the storage locations for IBAA specified in section 4.1.4 of the report.	09/10/2015	

Table S1.3 Pre-operational measures	
Reference	Pre-operational measures

Table S1.3 Pre-operational measures		
Reference	Pre-operational measures	
PO1	At least one month before gypsum wastes (codes 10 01 05, 10 01 07 and 17 08 02) are brought onto the site the operator shall advise the Environment Agency of the proposed maximum quantity to be stored at any one time, the expected maximum annual quantity to be processed and the ground surfacing and containment to be used in the storage area. The material shall not be brought onto site until agreement in writing has been granted by the Environment Agency.	

# Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
Fuel Oil	Less than 0.1% w/w sulphur content

Table S2.2 Permitted waste types and quantities for soil, soil substitute and aggregate manufacture.		
Storage capacity 40,000 tonnes total for waste listed in tables S2.2 and S2.3		
Throughput less than 175,000 tonnes per year total for waste listed in Tables S2.2 and S2.3		
Description		
Wastes resulting from exploration, mining, quarrying, and physical and chemical treatment of minerals		
wastes from mineral excavation		
wastes from mineral non-metalliferous excavation		
wastes from physical and chemical processing of non-metalliferous minerals		
waste gravel and crushed rocks other than those mentioned in 01 04 07		
waste sand and clays		
tailings and other wastes from washing and cleaning of minerals other than those mentioned in 01 04 07 and 01 04 11		
Wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing, food preparation and processing		
wastes from the preparation and processing of meat, fish and other foods of animal origin		
shellfish shells from which the soft tissue or flesh has been removed only		
Wastes from thermal processes		
wastes from power stations and other combustion plants (except 19)		
bottom ash and slag only		
pulverised fuel ash only		
calcium-based reaction wastes from flue-gas desulphurisation in solid form		
calcium-based reaction wastes from flue-gas desulphurisation in sludge form		

manufacture.	Character connective 40 000 termon total for weather listed in tables CO 2 and CO 2
Maximum quantity	Storage capacity 40,000 tonnes total for waste listed in tables S2.2 and S2.3  Throughput less than 175,000 tonnes per year total for waste listed in Tables S2.2 and S2.3
Waste code	Description
10 01 15	bottom ash, and slag only from co-incineration other than those mentioned in 10 01 14
10 02	wastes from the iron and steel industry
10 02 01	wastes from the processing of slag
10 02 02	unprocessed slag
10 11	wastes from manufacture of glass and glass products
10 11 12	clean glass other than those mentioned in 10 11 11
10 12	wastes from manufacture of ceramic goods, bricks, tiles and construction products
10 12 08	waste ceramics, bricks, tiles and construction products (after thermal processing)
10 13	wastes from manufacture of cement, lime and plaster and articles and products made from them
10 13 11	wastes from cement-based composite materials comprising solid waste from the production of mortar
10 13 14	waste concrete and concrete sludges arising from manufacture of ready mix concrete
15	Waste packaging, absorbents, wiping cloths, filter materials and protective clothing not otherwise specified
15 01	packaging (including separately collected municipal packaging waste)
15 01 07	Clean glass only
16	Wastes not otherwise specified in the list
16 03	off-specification batches and unused products
16 03 04	inorganic wastes other than those mentioned in 16 03 03
17	Construction and demolition wastes (including excavated soil from contaminated sites)
17 01	concrete, bricks, tiles and ceramics
17 01 01	concrete
17 01 02	bricks
17 01 03	tiles and ceramics
17 01 07	mixtures of concrete, bricks, tiles and ceramics other than those mentioned in 17 01 06
17 02	wood, glass and plastic
17 02 02	clean glass only
17 03	bituminous mixtures, coal tar and tarred products
17 03 02	road base and planings (other than those containing coal tar) only
17 05	soil (including excavated soil from contaminated sites), stones and dredging spoil
17 05 04	soil and stones other than those mentioned in 17 05 03

Maximum auantitu	Character connective 40 000 termon total for weath listed in tables CO 2 and CO 2
Maximum quantity	Storage capacity 40,000 tonnes total for waste listed in tables S2.2 and S2.3  Throughput less than 175,000 tonnes per year total for waste listed in Tables S2.2 and S2.3
Waste code	Description
17 05 06	dredging spoil other than those mentioned in 17 05 05
17 05 08	track ballast other than those mentioned in 17 05 07
17 08	gypsum-based construction material
17 08 02	gypsum-based construction materials other than those mentioned in 17 08 01
17 09	other construction and demolition wastes
17 09 04	mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03, including the unused contents of construction site mortar silos
19	Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use
19 01	wastes from incineration or pyrolysis of waste
19 01 12	bottom ash and slag from biomass plant
19 05	wastes from aerobic treatment of solid wastes
19 05 03	compost from source segregated biodegradable waste only
19 08	wastes from waste water treatment plants not otherwise specified
19 08 02	waste from desanding, washed sewage grit free from sewage contamination only
19 08 99	stone filter media if free from sewage contamination only
19 09	wastes from the preparation of water intended for human consumption or water for industrial use
19 09 02	sludges from water clarification
19 12	wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified
19 12 05	clean glass only
19 12 09	minerals (for example sand, stones)
19 12 12	treated bottom ash including IBA and slag other than that containing dangerous substances only
19 12 12	Wastes comprising only of mixtures of wastes listed in schedule 2 table S2.2 of this permit from mechanical treatment of wastes other than those containing dangerous substances
19 13	wastes from soil and groundwater remediation
19 13 02	solid wastes from soil remediation other than those mentioned in 19 13 01
19 13 04	sludges from soil remediation other than those mentioned in 19 13 03
20	Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions
20 01	separately collected fractions (except 15 01)
20 01 02	clean glass only
20 02	garden and park wastes (including cemetery waste)

Table S2.2 Permitted manufacture.	Table S2.2 Permitted waste types and quantities for soil, soil substitute and aggregate manufacture.		
Maximum quantity	Storage capacity 40,000 tonnes total for waste listed in tables S2.2 and S2.3  Throughput less than 175,000 tonnes per year total for waste listed in Tables S2.2 and S2.3		
Waste code	Description		
20 02 02	soil and stones		

Table S2.3 Permittee	d waste types and quantities for hydraulically bound material manufacture		
Maximum quantity	Storage capacity 40,000 tonnes total for waste listed in tables S2.2 and S2.3		
	Throughput less than 175,000 tonnes per year total for waste listed in Tables S2.2 and S2.3		
Waste code	Description		
10	Wastes from thermal processes		
10 01	wastes from power stations and other combustion plants (except 19)		
10 01 05	calcium-based reaction wastes from flue-gas desulphurisation in solid form		
10 01 07	calcium-based reaction wastes from flue-gas desulphurisation in sludge form		
17	Construction and demolition wastes (including excavated soil from contaminated sites)		
17 01	Concrete , bricks tiles and ceramics		
17 01 01	concrete		
17 01 02	bricks		
17 01 03	tiles and ceramics		
17 01 07	mixtures of concrete, bricks, tiles and ceramics other than those mentioned in 17 01 06		
17 03	Bituminous mixtures, coal tar and tarred products		
17 03 02	bituminous mixtures other than those mentioned in 17 03 01		
17 05	Soil (including excavated soil from contaminated sites), stones and dredging spoil.		
17 05 04	soil and stones other than those mentioned in 17 05 03		
17 05 08	track ballast other than those mentioned in 17 05 07		
17 08	gypsum-based construction material		
17 08 02	gypsum-based construction materials other than those mentioned in 17 08 01		
17 09	Other construction and demolition waste		
17 09 04	mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03, including the unused contents of construction site mortar silos		
19	Wastes from waste management facilities, off site waste water treatment plants and preparation of water intended for human consumption/ industrial waste		
19 12	Wastes from the mechanical treatment of wastes		
19 12 05	clean glass only		
19 12 09	minerals (for example sand, stones)		
19 12 12	treated bottom ash including IBA and slag other than that containing dangerous		

Table S2.3 Permitted waste types and quantities for hydraulically bound material manufacture			
Maximum quantity	Storage capacity 40,000 tonnes total for waste listed in tables S2.2 and S2.3  Throughput less than 175,000 tonnes per year total for waste listed in Tables S2.2 and S2.3		
Waste code	Description		
	substances only		
20	Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions		
20 02	Garden and park wastes (including cemetery waste)		
20 02 02	soil and stones		

# **Schedule 3 – Emissions and monitoring**

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
Cement and Lime silos in HBM plant as shown on site plan in Schedule 7.	Silo inlets and outlets	Particulate matter	Designed to emit less than 10mg/m <sup>3</sup>	None	At time of delivery	Operator observations

Table S3.2 Ambient air monitoring requirements				
Location or description of point of measurement	Parameter	Monitoring frequency	Monitoring standard or method	Other specifications
Installation boundary downwind of the permitted activities as shown onsite plan in Schedule 7.	Particulate matter	At least daily	Operator observations	No visible airborne emission to cross the site boundary where harm or nuisance may be caused

# Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Annual production/treatment		
Parameter	Units	
Soil and soil substitute manufactured	Tonnes	
Aggregate manufactured	Tonnes	
Hydraulically Bound Material manufactured	Tonnes	
Total production	Tonnes	

Table S4.2 Performance parameters			
Parameter	Frequency of assessment	Units	
Water usage	Annually	tonnes	
Energy usage	Annually	MWh	
Total production	Annually	tonnes	

Table S4.3 Reporting forms			
Media/parameter	Reporting format	Date of form	
Water usage	Form water usage 1 or other form as agreed in writing by the Environment Agency	11/05/2015	
Energy usage	Form energy 1 or other form as agreed in writing by the Environment Agency	11/05/2015	
Annual production	Form performance 1 or other form as agreed in writing by the Environment Agency	11/05/2015	

## Schedule 5 - Notification

These pages outline the information that the operator must provide.

(b) Notification requirements for the breach of a limit

Emission point reference/ source

Measured value and uncertainty

Measures taken, or intended to be

Date and time of monitoring

To be notified within 24 hours of detection unless otherwise specified below

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

### Part A

Permit Number

Name of operator

Location of Facility	
Time and date of the detection	
	iny malfunction, breakdown or failure of equipment or techniques, nce not controlled by an emission limit which has caused, is pollution
To be notified within 24 hours of o	detection
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	
·	

Parameter(s)

Limit

(b) Notification requirements for the breach of a limit	
To be notified within 24 hours of detection unless other	erwise specified below
taken, to stop the emission	
Time periods for notification following detection of a k	
Parameter	Notification period
(c) Notification requirements for the detection of any s	significant adverse environmental effect
To be notified within 24 hours of detection	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	
Part B – to be submitted as soon a  Any more accurate information on the matters for notification under Part A.	ıs practicable
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	
Name*	
Post	
Signature	

Date

<sup>\*</sup> authorised to sign on behalf of the operator

# Schedule 6 – Interpretation

"accident" means an accident that may result in pollution.

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"disposal". Means any of the operations provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"emissions to land" includes emissions to groundwater.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2010 No. 675 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

'Hazardous property' has the meaning in Annex III of the Waste Framework Directive

'Hazardous waste' has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005 (as amended)

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions.

'List of Wastes' means the list of wastes established by Commission Decision 2000/532/EC replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste, as amended from time to time.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"recovery" means any of the operations provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council on waste.

'Waste code' means the six digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk

"Waste Framework Directive" or "WFD" means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste.

"year" means calendar year ending 31 December.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content.

# Schedule 7 – Site plan



**END OF PERMIT**