

#### CHEMICAL PHARMACEUTICAL AND BIOLOGICAL DATA

#### Introduction

The product to be used is Wonderdrug 5mg Tablets which are blinded for use in the trial by encapsulation using a Swedish Orange capsule (body and cap) and back-filled with microcrystalline cellulose.

#### S DRUG SUBSTANCE

## Not applicable

### P DRUG PRODUCT

### P.1 Description and Composition of the Drug Product

### **Description**

The IMP is a hard gelatin capsule comprising a Swedish orange body and cap and containing 5, 7.5 or 10 mg of AB1234 present in the form of Wonderdrug 5mg Tablets.

## Composition

The complete statement of the components and quantitative composition of ABC1234 Capsules is given below in Table 6.

Table 1 Composition of Wonderdrug 5/7.5/10mg Capsules

Component	Quantity		Function	Reference to	
	(mg/capsule)				Standard
AB1234 as	5	7.5	10	Active	
Wonderdrug 5mg					
Tablets					
Microcrystalline				Back-filler	Ph. Eur.
cellulose					
Capsule, gelatin	1	1	1	Capsule Shell	Supplier's CoA

### P.2 Pharmaceutical Development

The drug product is a hard gelatin capsule. The microcrystalline cellulose is pharmacopoeial. The commercial tablets are uncoated immediate release tablets. These are blinded by encapsulation using gelatin capsules with a microcrystalline cellulose back-filler. To enable the 7.5mg dose to be provided, Wonderdrug 5mg Tablets are halved and each capsule is filled with half tablets (two, three or four) prior to back-filling.

No in vitro dissolution testing has been undertaken. This is justified on the following basis

- the lack of film coating and any mechanism to prolong release of the active substance from the dose form,
- the aqueous solubility of the drug substance
- the rapid disintegration of the gelatin capsule (5 minutes, data not provided).

The microcrystalline cellulose used as a back-filler is present in the Wonderdrug formulation.

Since there is a minimal increase in surface area of the halved tablets, no stability testing has been undertaken.

The over-encapsulated tablets will be packaged in HDPE containers. This is the same container closure system as for the marketed product.

#### P.3 Manufacture

#### P.3.1 Manufacturer(s)

Manufacture, packaging and labelling of the over-encapsulated Wonderdrug 5mg Tablets is carried out by:

Hospital Manufacturing Limited Hospital Way Anytown Anywhere UK

A copy of the MA(IMP) has been included as part of this submission.

#### P.3.2 Batch Formula

It is expected that a batch of 250 capsules will be manufactured. (Given the simple composition a batch formula has not been included)

### P.3.3 Description of Manufacturing Process and Process Controls

Wopnderdrug 5mg Tablets are cut in half. The required number of half tablets (two, three or four) is placed inside a capsule shell by hand, back-filled with microcrystalline cellulose and closed. The capsules are visually inspected and packed into HDPE bottles.

#### P.3.4 Controls of Critical Steps and Intermediates

There are no intermediates.

#### P.3.5 Process Validation and/or Evaluation

In view of the simplicity of the manufacturing method, no process validation has been undertaken.

### 2.2.1.P.4 Control of Excipients

#### 2.2.1.P.4.1 Specifications

#### **P.4 Control of Excipients:**

#### **P.4.1 Specifications**

The microcrystalline cellulose complies with the current edition of the Ph. Eur.

The gelatin capsule is non-compendial. This will be sourced from CapsuCompany and will meet the specification provided below:

 Table 2
 Composition of Swedish orange gelatin capsules

Component	Quantity (% w/w)	
Iron oxide	1.1817 %	
Titanium dioxide	0.4916 %	
Gelatin	qs 100%	

 Table 3
 Specification for Swedish orange gelatin capsules

Test	Acceptance Criteria	Method
Appearance	2-piece, Swedish orange	Visual
	opaque cap/body, unmarked	
	hard gelatin capsule	
Identification of Gelatin		Methods provided by
		vendor (modified
Test A	A yellow precipitate is formed.	USNF Monograph
Test B	Turbidity is produced	for Gelatin)
Capsule Weight Weigh at least	±10% of target weight	Method provided by
30 capsules individually.		vendor
Loss on Drying	13.0 – 16.0% of its weight	Method provided by
		the vendor (modified
		USP <731>)
Microbial Limits Test		
Total aerobic microbial count	Not more than 1000 CFU/g	USP <61> or
Total combined mold and yeast	Not more than 100 CFU/g	Ph. Eur. 2.6.12
count		0.2612
Absence of Staphylococcus		& 2.6.13
aureus,		
Pseudomonas aeruginosa,	Absent	
Escherichia		
coli, and Salmonella species.		

# P.4.5 Excipients of Human or Animal Origin

The gelatin in the capsules is of bovine origin. An EDQM Certificate of Suitability (ROCEP 2000-xxx Rev 00 dated aa.bb.cccc) is available.

### P.4.6 Novel Excipients

None involved.

## **P.5** Control of Drug Product

### **P.5.1** Specification(s)

Clinical trial batches will meet the following specification at release.

Table 4 Regulatory Specification for Wonderdrug Capsules 5, 7.5 and 10 mg

Test	Acceptance Criteria
Description	Two (5mg), three (7.5mg) or four (10mg) half Wonderdrug
	5mg Tablets with a white to off-white powder contained in a

	Size 0 hard gelatin capsule comprising a Swedish orange body	
	and cap	
Identification of AB1234	This is achieved by control of the input tablets and review of	
	the batch records	
AB1234 content	This is achieved by review of the batch records	

### P.5.2 Analytical Procedures

The methods used to control the drug substance are summarised below.

### **Description of ABC123 Capsules**

The capsules are examined for conformance of colour and shape. The contents are tipped out and examined against a white background

### **Identification and Content of AB1234**

The batch records are reviewed.

### P.5.3. Validation of Analytical Procedures

Not applicable

### P.5.4 Batch Analyses

Since there is no analytical testing undertaken, no batch analysis data have been provided.

### P.5.5 Characterisation of Impurities

Not applicable

### **P.5.6** Justification of Specification(s)

Not applicable

### P.6 Reference Standards or Materials

Not applicable

### P.7 Container Closure System

The capsules are packaged into HDPE bottles, and closed with child-resistant plastic induction seal screw caps.

### P.8 Stability

No stability studies are being conducted since the modification to the marketed product is minor and not expected to affect stability. A shelf life of 12 months will be applied to the capsules but will not exceed the expiry date of the input tablets.

### 2.1.A APPENDICES

# 2.A.1 Facilities and Equipment

Not Applicable.

# 2.1.A.2Adventitious Agents Safety Evaluation

Gelatin used in the gelatin capsules has an EDQM Certificate of Suitability (RO-CEP 2000-xxx Rev 00 dated aa.bb.cccc).

# 2.1.A.3 Novel Excipients

None involved.

### 2.1.A.4 Solvents for Reconstitution and Diluents

None involved.