

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Britaniacrest Recycling Limited

Wealden Works 3Rs Facility Former Wealden Brickworks Langhurstwood Road Horsham West Sussex RH12 4QD

Variation application number

EPR/CB3308TD/V002

Permit number

EPR/CB3308TD

1

Wealden Works 3Rs Facility Permit number EPR/CB3308TD

Introductory note

This introductory note does not form a part of the notice

Under the Environmental Permitting (England & Wales) Regulations 2016 (schedule 5, part 1, paragraph 19) a variation may comprise a consolidated permit reflecting the variations and a notice specifying the variations included in that consolidated permit. The permit implements the requirements of the EU Directives on Industrial Emissions and Waste.

Schedule 1 of the notice specifies the conditions that have been varied and schedule 2 comprises a consolidated permit which reflects the variations being made. All the conditions of the permit have been varied and are subject to the right of appeal.

The main features of the permit are as follows:

The regulated facility is located at the former Wealden Brickworks site off Langhurstwood Road, approximately 900 metres north west of Horsham and 1.3 km to the north east of the centre of Warnham. The National Grid reference for the site is TQ 17122 34331.

The Wealdon Works 3Rs regulated facility will comprise the existing waste transfer station (WTS) activities and newly permitted activities for the materials sorting and materials recovery (MSMR) and a single-line energy recovery facility (ERF). The maximum permitted waste throughput of the regulated facility comprising the WTS, MSMR and ERF will be 230,000 tonnes per annum. Municipal, commercial, industrial and construction and demolition waste will be processed by the regulated facility.

Waste will be delivered by road in enclosed vehicles and will be weighed prior to entry to the site. On arrival vehicles delivering waste will either be directed to the WTS and MSMR areas or to the ERF waste bunker to off-load.

Waste transfer station and materials sorting and materials recovery (Activity references AR4 and AR5)

Waste to be processed in the WTS and MSMR will be delivered and stored in the mechanical treatment areas of the waste processing hall. Transfer of waste only is authorised under a waste transfer waste regime activity and treatment of non-hazardous waste for recovery is authorised under a waste regime activity for the physical treatment of waste.

The WTS comprises sorting and bulking of non-hazardous waste, with asbestos storage. Asbestos wastes must be double-bagged, except where waste will not fit into a bag when it must be securely wrapped, and stored within secure, lockable containers. There shall be no treatment or repackaging of asbestos waste. There will be a single skip with a maximum volume of 27m³ on site for asbestos storage.

As part of this variation several waste codes are added to the permit for acceptance at the WTS. The WTS will also be relocated within a new building within the Wealden Works 3Rs regulated facility.

Waste to be processed in the MSMR will be delivered and stored in the pre-treatment area of the waste processing hall. The ERF waste bunker itself is contained within the main waste processing hall. The waste activities will consist of sorting and treatment of the incoming waste. Recyclable wastes and non-combustible materials are separated with the residual waste being combusted by the ERF. The MSMR waste processing area will contain a waste pile area, a shredder, a screen, an over band magnet, an eddy current separator and mobile plant. The waste processing hall entrances will be fitted with fast acting doors which will remain closed unless vehicles are entering or exiting.

Wood, inerts and recyclables will be sent off-site for recovery. The oversized materials will be transferred off-site to a suitable recovery or disposal facility.

The Energy Recovery Facility (Activity references AR1 and AR3)

The ERF comprises a single non-hazardous waste processing line with an approximately 80 Megawatt (MW) thermal input boiler that will generate steam. Approximately 24.4 MW of electricity will be generated using a single steam turbine and the generated electricity will be exported to the grid.

Waste deliveries into the ERF will be discharged directly into the waste bunker which has a capacity of approximately 2,900 tonnes of waste material. Residual waste from the MSMR processing will be transferred into the bunker from the waste processing hall floor. No hazardous waste will be burnt by the ERF.

Waste material is transferred from the bunker via an overhead gantry crane into the waste charging hopper. The charging hopper connects into a feed chute from where a hydraulically driven ram feeder is used to evenly distribute the charge along its extent and transport it to the grate area.

Moving grate technology will be used for burning the waste material. The combustion stage will have an automatic control system designed to optimise combustion of waste and destruction of pollutants. The ERF burners are fuelled by gas oil and are located above the grate. The burners are designed to ensure that a minimum temperature of 850°C is maintained.

Selective Non-Catalytic Reduction involving the injection of ammonium hydroxide or urea above the furnace is used to control nitrogen oxide releases in the flue gases.

Hot gases will pass from the furnace into the boiler section where steam will be raised. Steam raised in the boiler will be passed to a single turbine to generate electricity which will exported to the local distribution grid.

Flue gases will be treated by dry sorption reaction including both hydrated lime and activated carbon injection, followed by fabric bag filtration.

Combustion air for the plant will be drawn from within the buildings creating a negative pressure so that airflow and, therefore odours are directed into rather than out of the building.

Bottom ash is generated from the furnace grate. The bottom ash is collected at the end of the grate in the water filled bottom ash extractor located beneath the grate, where the material is quenched. Bottom ash will be sent off site to be treated or disposed of by a third-party bottom ash processor.

Air pollution control (APC) residues from the bag filter are collected and directed to a residue silo. The silo is designed to discharge the residues via an enclosed loading chute into trucks or to pass through a mixing unit where water is added prior to disposal. APC residues will be combined with fly ash and then will be transferred off site for treatment or disposal.

Flue gases exiting the abatement system will be discharged through a 95m stack. Discharges to air will be monitored and reported using continuous monitoring equipment and periodic stack monitoring will also take place.

Under normal operation there will be no process water discharges. Uncontaminated surface water will be discharged to surface water via an oil interceptor.

The plant is Combined Heat and Power (CHP) ready but will not operate in CHP mode from the outset.

All liquid storage tanks and drums will be provided with bunding.

An environmental management system will be established in accordance with the requirements of the ISO14001 standard.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit			
Description	Date	Comments	
Application EPR/CB3308TD/A001	Duly made 18/11/2014	Application for a Non- Hazardous waste transfer facility with Asbestos storage.	
Additional Information	28/01/2015	Amend Site Plan	
Permit determined EPR/CB3308TD	03/02/2015	Permit issued to Britaniacrest Recycling Limited.	
Variation application EPR/CB3308TD/V002 (variation and consolidation)	Duly made 08/04/2021	Application to vary the permit to add a materials sorting and material recovery and an energy recovery facility. The permit has also been consolidated and updated to modern format.	
Response to Schedule 5 Notice dated 23/08/2021	18/10/2021 and 20/10/2021	Revised noise impact assessment, additional information on wastes and water discharge	
Response to Schedule 5 Notice dated 16/02/2022	17/03/2022	Additional information on energy efficiency, surface water management, waste storage, monitoring and abatement.	
Draft for minded to consultation	16/05/2022		
Variation and consolidation issued EPR/CB3308TD/V002 (Billing reference: HP3700SD)	16/11/2022	Variation and consolidation issued.	

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Environment Agency in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number

EPR/CB3308TD

Issued to

Britaniacrest Recycling Limited ("the operator")

whose registered office is

26 Reigate Road Hookwood Horley Surrey RH6 0HJ

company registration number 02798579

to operate a regulated facility at

Wealden Works 3Rs Facility Former Wealden Brickworks Langhurstwood Road Horsham West Sussex RH12 4QD

to the extent set out in the schedules.

The notice shall take effect from 16/11/2022

Name	Date
Sandra Cavill	16/11/2022

Authorised on behalf of the Environment Agency

Schedule 1

All conditions have been varied by the consolidated permit EPR/CB3308TD/V002 as a result of the application made by the operator.

Schedule 2 - consolidated permit

Consolidated permit issued as a separate document.

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/CB3308TD

This is the consolidated permit referred to in the variation and consolidation notice for application EPR/CB3308TD/V002 authorising,

Britaniacrest Recycling Limited ("the operator"),

whose registered office is

26 Reigate Road Hookwood Horley Surrey RH6 0HJ

company registration number 02798579

to operate an installation and waste operations at

Wealden Works 3Rs Facility Former Wealden Brickworks Langhurstwood Road Horsham West Sussex RH12 4QD

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Sandra Cavill	16/11/2022

Authorised on behalf of the Environment Agency

Conditions

Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
 - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints;
 - (b) using sufficient competent persons and resources; and
 - (c) referenced in schedule 1, table S1.1 (Activity AR1), in accordance with a written other than normal operating conditions (OTNOC) management plan.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 The operator shall review the written management system at least every 3 years or otherwise as requested by the Environment Agency.
- 1.1.4 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.
- 1.1.5 The operator shall comply with the requirements of an approved competence scheme.

1.2 Energy efficiency

- 1.2.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3) the operator shall:
 - (a) take appropriate measures to ensure that energy is recovered with a high level of energy efficiency and energy is used efficiently in the activities.
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.
- 1.2.2 The operator shall provide and maintain steam and/or hot water pass-outs such that opportunities for the further use of waste heat may be capitalised upon should they become practicable.
- 1.2.3 The operator shall review the viability of Combined Heat and Power (CHP) implementation at least every 4 years, or in response to any of the following factors, whichever comes sooner:
 - (a) new plans for significant developments within 15 km of the installation;
 - (b) changes to the Local Plan;
 - (c) changes to the UK CHP Development Map or similar; and
 - (d) new financial or fiscal incentives for CHP.

The results shall be reported to the Agency within 2 months of each review, including where there has been no change to the original assessment in respect of the above factors.

1.3 Efficient use of raw materials

- 1.3.1 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3) the operator shall:
 - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;

- (b) maintain records of raw materials and water used in the activities;
- (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
- (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
 - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.
- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").
- 2.1.2 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3) waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:
 - (a) it is of a type and quantity listed in schedule 2 tables S2.2, S2.3 and S2.4; and

- (b) it conforms to the description in the documentation supplied by the producer or holder.
- 2.3.5 Waste paper, metal, plastic or glass that has been separately collected for the purpose of preparing for re-use or recycling shall not be accepted for incineration. Waste from the treatment of these separately collected wastes shall only be accepted if incineration delivers the best environmental outcome in accordance with regulation 12 of the Waste (England and Wales) Regulations 2011.
- 2.3.6 Separately collected fractions other than those listed in condition 2.3.5 shall not be accepted for incineration unless they are unsuitable for recovery by recycling.
- 2.3.7 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
 - (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.8 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.
- 2.3.9 Waste shall not be charged if:
 - (a) the combustion chamber temperature is below 850°C,
 - (b) any continuous emission limit value in schedule 3 table S3.1(a) is exceeded; or
 - (c) any continuous emission limit value in schedule 3 table S3.1 is exceeded, other than during abnormal operation; or
 - (d) continuous emission monitors to demonstrate compliance with any continuous emission limit value in schedule 3 table S3.1 are unavailable other than during abnormal operation; or
 - (e) there is a stoppage, disturbance or failure of the activated carbon abatement system, other than during abnormal operation.
 - (f) continuous emission monitors to demonstrate compliance with the emission limit values for particulates, TOC or CO in schedule 3 are unavailable unless alternative techniques, as agreed in writing with the Environment Agency, are used to demonstrate compliance with those emission limit values.
- 2.3.10 The operator shall record the beginning and end of each period of "abnormal operation".
- 2.3.11 During a period of "abnormal operation", the operator shall restore normal operation of the failed equipment or replace the failed equipment as rapidly as possible.
- 2.3.12 The operator shall interpret the start of the period of "abnormal operation" as the earliest of the following:
 - (a) a technically unavoidable stoppage, disturbance, or failure of continuous emission monitors.
 - (b) a technically unavoidable stoppage, disturbance, or failure of the activated carbon abatement system.
 - (c) any other technically unavoidable stoppage, disturbance, or failure of the plant which is causing or could lead to an exceedance of an emission limit value in table S3.1.
- 2.3.13 The operator shall interpret the end of the period of "abnormal operation" as the earliest of the following:
 - (a) when the failed equipment is repaired and brought back into normal operation;

- (b) when the operator initiates a shut down of the waste combustion activity, as described in the application or as agreed in writing with the Environment Agency;
- (c) the failed equipment has not been repaired and brought back into normal operation and a single period of abnormal operation reaches a duration of 4 hours after the start of abnormal operation on an incineration line;
- (d) abnormal operation occurs on an incineration line and the cumulative duration of abnormal operation periods over 1 calendar year has reached 60 hours on that incineration line.
- 2.3.14 The operator shall have at least one auxiliary burner in each line which shall be operated at start up, shut down and as required during operation to ensure that the operating temperature specified in condition 2.3.9 is maintained as long as incompletely burned waste is present in the combustion chamber. Unless the temperature specified in condition 2.3.9 is maintained in the combustion chamber, such burner(s) shall be fed only with fuels which result in emissions no higher than those arising from the use of gas oil, liquefied gas or natural gas.
- 2.3.15 Bottom ash and APC residues shall not be mixed.

2.4 Improvement programme

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

2.5 Pre-operational conditions

2.5.1 The activities shall not be brought into operation until the measures specified in schedule 1 table S1.4 have been completed.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 table S3.1 and S3.1(a);
- 3.1.2 The limits given in schedule 3, subject to condition 3.2.1, shall not be exceeded.
- 3.1.3 Wastes produced at the site shall, as a minimum, be sampled and analysed in accordance with schedule 3 table S3.4. Additional samples shall be taken and tested and appropriate action taken, whenever:
 - (a) disposal or recovery routes change; or
 - (b) it is suspected that the nature or composition of the waste has changed such that the route currently selected may no longer be appropriate.

3.2 Emissions limits and monitoring for emission to air for incineration plant

- 3.2.1 The limits for emissions to air apply as follows:
 - (a) The limits in table S3.1 shall not be exceeded except during periods of abnormal operation.
 - (b) The limits in table S3.1(a) shall not be exceeded.

- 3.2.2 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in schedule 3 table S3.1 and S3.1(a); the Continuous Emission Monitors shall be used such that;
 - (a) the values of the 95% confidence intervals of a single measured result at the daily emission limit value shall not exceed the following percentages of the emission limit values:

•	Carbon monoxide	10%
•	Sulphur dioxide	20%
•	Oxides of nitrogen (NO & NO ₂ expressed as NO ₂)	20%
•	Particulate matter	30%
•	Total organic carbon (TOC)	30%
•	Hydrogen chloride	40%
•	Ammonia	40%

- (b) valid half-hourly average values or 10-minute averages shall be determined within the effective operating time (excluding the start-up and shut-down periods) from the measured values after having subtracted the value of the confidence intervals in condition 3.2.2 (a).
- (c) where it is necessary to calibrate or maintain the monitor and this means that data are not available for a complete half-hour or 10 minute period, the half-hourly average or 10-minute average shall in any case be considered valid if measurements are available for a minimum of 20 minutes or 7 minutes during the half-hour or 10-minute period respectively. The number of half-hourly or 10-minute averages so validated shall not exceed 5 or 15 respectively per day;
- (d) daily average values shall be calculated as follows:
 - (i) the average of valid half hourly averages or 10 minute averages over calendar day excluding half hourly averages or 10 minute averages during periods of abnormal operation. The daily average value shall be considered valid if no more than five halfhourly average or fifteen 10-minute average values in any day have been determined not to be valid;
- (e) no more than ten daily average values per year shall be determined not to be valid.

3.3 Emissions of substances not controlled by emission limits

- 3.3.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.3.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution, submit to the Environment Agency for approval within the period specified, an emissions management plan which identifies and minimises the risks of pollution from emissions of substances not controlled by emission limits;
 - (b) implement the approved emissions management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 3.3.3 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.
- 3.3.4 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.4 Odour

- 3.4.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.
- 3.4.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
 - (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Noise and vibration

- 3.5.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.
- 3.5.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
 - (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.6 Monitoring

- 3.6.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
 - (a) point source emissions specified in tables S3.1, S3.1(a) and S3.2;
 - (b) process monitoring specified in table S3.3;
 - (c) residue quality in table S3.4.
- 3.6.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.6.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.6.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate) unless otherwise agreed in writing by the Environment Agency. Newly installed CEMs, or CEMs replacing existing CEMs, shall have MCERTS certification and have an MCERTS certified range which is not greater than 1.5 times the daily emission limit value (ELV) specified in schedule 3 table S3.1. The CEM shall also be able to measure instantaneous values over the ranges which are to be expected during all operating conditions. If it is necessary to use more than one range setting of the CEM to achieve this requirement, the CEM shall be verified for monitoring supplementary, higher ranges.

3.6.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1 and S3.1(a) unless otherwise agreed in writing by the Environment Agency.

3.7 Pests

- 3.7.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.7.2 The operator shall:
 - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.8 Fire prevention

- 3.8.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.
- 3.8.2 The operator shall:
 - (a) if notified by the Environment Agency that the activities are giving rise to a risk of fire, submit to the Environment Agency for approval within the period specified, a fire prevention plan which prevents fires and minimises the risk of pollution from fires;
 - (b) implement the fire prevention plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

4 Information

4.1 Records

- 4.1.1 All records required to be made by this permit shall:
 - (a) be legible;
 - (b) be made as soon as reasonably practicable;
 - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
 - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 For the following activities referenced in schedule 1, table S1.1 (AR1 to AR3) a report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year using the annual report form specified in schedule 4, table S4.4 or otherwise in a format agreed with the Environment Agency. The report(s) shall include as a minimum:
 - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
 - (b) the annual production /treatment data set out in schedule 4 table S4.2;
 - (c) the performance parameters set out in schedule 4 table S4.3; and
 - (d) the functioning and monitoring of the incineration plant in a format agreed with the Environment Agency. The report shall, as a minimum requirement (as required by Chapter IV of the Industrial Emissions Directive) give an account of the running of the process and the emissions into air and water compared with the emission standards in the IED.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
 - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
 - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
 - (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.
- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

- 4.3.1 In the event:
 - (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
 - (b) of a breach of any permit condition the operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;

- (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:

Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.

In any other case:

- (a) the death of any of the named operators (where the operator consists of more than one named individual);
- (b) any change in the operator's name(s) or address(es); and
- (c) any steps taken with a view to the operator, or any one of them, going into bankruptcy, entering into a composition or arrangement with creditors, or, in the case of them being in a partnership, dissolving the partnership.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
 - (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone

Schedule 1 – Operations

Table S1.1 activities				
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types	
AR1	S5.1 A1 (b)	The incineration of non- hazardous waste in a waste incineration plant with a capacity of 3 tonnes per hour or more.	Operation of a single incineration line, from receipt of waste to emission of exhaust gas and disposal of waste arising. Waste types and quantities for input to the Energy Recovery Facility as specified in Table S2.3 of this permit.	
	Directly Associated	Activities		
AR2	Electricity Generation	Generation of 24.4MWe electrical power using a steam turbine from energy recovered from the flue gases.	From receipt of steam to export of electricity for either on-site use or export to the grid.	
AR3	Back up electrical generator	<5MWth in size and <50 hours testing per year. For providing emergency electrical power to the plant in the event of supply interruption.	From receipt of fuel to generation of electricity for on-site use in the event of an emergency and emission of exhaust gases.	
	Description of activ	ities for waste operations	Limits of activities	
AR4	Waste Transfer Station	D15: storage pending any of the operations numbered D1 to D14 (excluding temporary storage, pending collection, on the site where it is produced R13: Storage of wastes pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is produced) D14: Repackaging prior to submission to any of the operations numbered D1 to D13	Receipt, storage and treatment of waste to despatch offsite for recovery or disposal. Treatment consisting only of manual sorting and separation of waste into different components for disposal or recovery. Waste types and quantities as specified in Table S2.4 of this permit. Asbestos wastes must be double-bagged, except where waste will not fit into a bag when it must be securely wrapped, and stored within a secure, lockable container. There shall be no treatment or repackaging of asbestos waste. Storage of asbestos is limited to less than 30 tonnes at any one time. No more than 50 tonnes per day of non-hazardous waste to be treated for disposal.	

Table S1.1 a	Table S1.1 activities				
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity and WFD Annex I and II operations	Limits of specified activity and waste types		
		D9: Physico-chemical treatment not specified elsewhere in Annex IIA which results in final compounds or mixtures which are discarded by means of any of the operations numbered D1 to D8 and D10 to D12 R3: Recycling/reclamation of organic substances which are not used as solvents R4: Recycling/reclamation of metals and metal compounds R5: Recycling/reclamation of other inorganic materials			
AR5	Materials Sorting and Materials Recovery Facility	R13: Storage of wastes pending any of the operations numbered R1 to R12 (excluding temporary storage, pending collection, on the site where it is produced) R3: Recycling/reclamation of organic substances which are not used as solvents R4: Recycling/reclamation of metals and metal compounds R5: Recycling/reclamation of other inorganic materials	Treatment consisting only of manual sorting, separation, screening, baling, shredding and compaction of different components for recovery. Waste types and quantities as specified in Table S2.2 of this permit.		

Table S1.2 Operating techniques				
Description	Parts	Date Received		
Application EPR/CB3308TD/A001	Documents listed in response to table 3a – technical standards, Part B4 of the application form.	01/07/2014		
Application EPR/CB3308TD/V002	Application forms C2 and C3 and all supporting documentation submitted with the application including:	Duly made 08/04/2021		
	 Odour Management Plan, dated 25/09/2020 			
	 Pest Management Plan, dated 12/10/2020 			
	 Dust Management Plan, dated 12/10/2020 			
	 Application Site Condition Report and baseline report dated 12/10/2020 and Appendices submitted 10/2021. 			
	 BAT assessment, dated 12/10/2020 			
	Excluding noise management plan dated 12/10/2020			
Response to Schedule 5 Notice dated 23/08/2021	Revised noise management plan dated 18/10/2021	18/10/2021		

Table S1.2 Operating techniques		
Description	Parts	Date Received
Response to Schedule 5 Notice dated 16/02/2022	Report outlining updated details relating to energy efficiency, drainage and waste handling and storage.	17/03/2022

Table S1.3 I	Table S1.3 Improvement programme requirements		
Reference	Requirement	Date	
IC1	The Operator shall submit a written report to the Environment Agency on the implementation of its Environmental Management System (EMS) for the regulated facility and the progress made in the certification of the system by an external body or if appropriate submit a schedule by which the EMS will be certified. The report shall also include details of a review of the OTNOC management plan and any updates to the plan following the review.	Within 12 months of the completion of commissioning of the regulated facility	
IC2	The Operator shall submit a written proposal to the Environment Agency to carry out tests to determine the size distribution of the particulate matter in the exhaust gas emissions to air from emission point A1, identifying the fractions within the PM ₁₀ , and PM _{2.5} ranges. On receipt of written approval from the Environment Agency to the proposal and the timetable, the Operator shall carry out the tests and submit to the Environment Agency a report on the results.		
IC3	The Operator shall submit a written report to the Environment Agency on the commissioning of the Regulated Facility. The report shall summarise the environmental performance of the plant as installed against the design parameters set out in the Application. The report shall also include a review of the performance of the facility against the conditions of this permit and details of procedures developed during commissioning for achieving and demonstrating compliance with permit conditions and confirm that the Environmental Management System (EMS) has been updated accordingly.	Within 4 months of the completion of commissioning of the Regulated Facility	
IC4	The operator shall notify the Environment Agency of the proposed date(s) that validation testing for the Energy Recovery Facility is planned for.	Notification at least 3 weeks prior to validation testing	
	During commissioning of the Energy Recovery Facility the operator shall carry out validation testing to validate the residence time, minimum temperature and oxygen content of the gases in the furnace whilst operating under normal load and most unfavourable operating conditions. The validation shall be to the methodology as approved through preoperational condition PO8.	Validation tests completed before the end of commissioning of the Energy Recovery Facility	
	The operator shall submit a written report to the Environment Agency on the validation of residence time, oxygen and temperature whilst the Energy Recovery Facility is operating under normal load, minimum turn down and overload conditions.	Report submitted within 2 months of the completion of commissioning of the Energy Recovery Facility	
	The report shall identify the process controls used to ensure residence time and temperature requirements are complied with during operation of the incineration plant		

Table S1.3 I	Table S1.3 Improvement programme requirements		
Reference	Requirement	Date	
IC5	The Operator shall submit a written report to the Environment Agency describing the performance and optimisation of: • The lime/sodium bicarbonate injection system for minimisation of acid gas emissions • The carbon injection system for minimisation of dioxin and	Within 4 months of the completion of commissioning of the Energy Recovery Facility	
	heavy metal emissions. • The Selective Non Catalytic Reduction (SNCR) system and combustion settings to minimise oxides of nitrogen (NOx). The report shall include an initial assessment of the level of NOx, N ₂ O and NH ₃ emissions that can be achieved under optimum operating conditions.		
	The operator shall carry out a further assessment of the performance of the SNCR system and submit a written report to the Environment Agency on the feasibility of complying with an emission limit value (ELV) for NOx of 100 mg/Nm³ as a daily average, including a description of any relevant cross-media effects identified. If an ELV for NOx of 100 mg/Nm³ as a daily average is determined not to be feasible, the report shall propose an alternative ELV which would provide an equivalent level of NOx reduction on a long-term basis such as an annual mass emission limit or percentile-based ELV.	Within 12 months of the completion of commissioning of the Energy Recovery Facility	
IC6	The Operator shall carry out an assessment of the impact of emissions to air of the following component metals subject to emission limit values: • Cadmium, nickel, arsenic and vanadium A report on the assessment shall be made to the Environment Agency.	15 months from the completion of commissioning of the Energy Recovery Facility	
	Emissions monitoring data obtained during the first year of operation of the Energy Recovery Facility shall be used to compare the actual emissions with those assumed in the impact assessment submitted with the Application. An assessment shall be made of the impact of each metal against the relevant ES. In the event that the assessment shows that an environmental standard can be exceeded, the report shall include proposals for further investigative work.		
IC7	The Operator shall submit a written summary report to the Environment Agency to confirm that the performance of Continuous Emission Monitors for parameters as specified in Table S3.1 and Table S3.1(a) complies with the requirements of BS EN 14181, specifically the requirements of QAL1, QAL2 and QAL3. The report shall include the results of calibration and verification testing,	Initial calibration report to be submitted to the Agency within 3 months of completion of commissioning of the Energy Recovery Facility	
		Full summary evidence compliance report to be submitted within 18 months of completion of commissioning of the Energy Recovery Facility.	
IC8	During commissioning of the Energy Recovery Facility, the operator shall carry out tests to demonstrate whether the furnace combustion air will ensure that negative pressure is achieved throughout the reception hall. The tests shall demonstrate whether air is pulled through the reception hall	Within 3 months of completion of commissioning of the Energy Recovery Facility	

Reference	Requirement	Date
	and bunker area and into the furnace with dead spots minimised. The operator shall also carry out tests of methods used to maintain negative pressure during shut-down periods to ensure that adequate extraction will be achieved. The operator shall submit a report to the Environment Agency, for approval, summarising the findings along with any proposed improvements if required	
IC9	For the Energy Recovery Facility, the operator shall carry out a programme of dioxin and dioxin like PCB monitoring over a period and frequency agreed with the Environment Agency. The operator shall submit a report to the Environment Agency with an analysis of whether dioxin emissions can be considered to be stable.	Within 3 months of completion of commissioning of the Energy Recovery Facility or as agreed in writing with the Environment Agency
IC10	From the Energy Recovery Facility, the operator shall carry out a programme of mercury monitoring over a period and frequency agreed with the Environment Agency. The operator shall submit a report to the Environment Agency with an analysis of whether the waste feed to the plant can be proven to have a low and stable mercury content.	Within 3 months of completion of commissioning of the Energy Recovery Facility or as agreed in writing with the Environment Agency
IC11	The Operator shall submit a report to the Environment Agency for approval on start-up and shut-down conditions over the first 12 months of operation of the Energy Recovery Facility. The report shall identify any amendments to the start-up and shut-down definitions that were described in the application.	Within 15 months of completion of commissioning of the Energy Recovery Facility or as agreed in writing with the Environment Agency

Table S1.4 Pre-operational measures for future development			
Reference	Operation	Pre-operational measures	
PO1	Energy Recovery Facility	Prior to the commencement of commissioning, the Operator shall send a summary of the site Environment Management System (EMS) to the Environment Agency and obtain the Environment Agency's written approval to the EMS summary	
		The summary shall include a copy of the full other than normal operating conditions (OTNOC) management plan which shall be prepared in accordance with BAT 18 of the BAT conclusions and include:	
		 a list of potential OTNOC situations that are considered to be abnormal operation under the definition in Schedule 6 of this permit. 	
		 a definition of start-up and shut-down conditions having regard to any Environment Agency guidance on start-up and shut-down. 	
		any updates on the design of critical equipment to minimise OTNOC since the permit application	

Reference	Operation	Pre-operational measures
Reference	Operation	The Operational measures The Operator shall make available for inspection all documents and procedures which form part of the EMS. The EMS shall be developed in line with the requirements set out in Environment Agency web guide on developing a management system for environmental permits (found on www.gov.uk) and BAT 1 of the incineration BAT conclusions. The EMS shall include the approved OTNOC management plan. The documents and procedures set out in the EMS shall form the written management system referenced in condition 1.1.1
PO2	Energy Recovery Facility	(a) of the permit. Prior to the commencement of commissioning of the Energy Recovery Facility, the Operator shall send a report to the Environment Agency, and obtain the Environment Agency's written approval to it, which will contain a comprehensive review of the options available for utilising the heat generated, including operating as CHP or supplying district heating, by the waste incineration process in order to ensure that it is recovered as far as practicable. The review shall detail any identified proposals for improving the recovery and utilisation of heat and shall provide a timetable for their implementation.
PO3	Energy Recovery Facility	Prior to the commencement of commissioning of the Energy Recovery Facility, the Operator shall submit to the Environment Agency, and obtain the Environment Agency's written approval to it, a protocol for the sampling and testing of incinerator bottom ash for the purposes of assessing its hazard status. Sampling and testing shall be carried out in accordance with the protocol as approved.
PO4	Energy Recovery Facility and Materials Recovery Facility	Prior to the commencement of commissioning of the Energy Recovery Facility, the Operator shall submit to the Environment Agency, and obtain the Environment Agency's written approval to it, a written commissioning plan, including timelines for completion, for approval by the Environment Agency. The commissioning plan shall include the expected emissions to the environment during the different stages of commissioning, the expected durations of commissioning activities and the actions to be taken to protect the environment and report to the Environment Agency in the event that actual emissions exceed expected emissions. Commissioning shall be carried out in accordance with the commissioning plan as approved.
PO5	Energy Recovery Facility	Prior to the commencement of commissioning of the Energy Recovery Facility, the Operator shall submit a written report to the Agency, and obtain the Environment Agency's written approval to it, detailing the waste acceptance procedure to be used at the site. The waste acceptance procedure shall include the process and systems by which wastes unsuitable for incineration at the site will be controlled. The procedure shall be implemented in accordance with the written approval from the Environment Agency.
PO6	Energy Recovery Facility	written approval from the Environment Agency. No later than one month after the final design of the Energy Recovery Facility furnace and combustion chamber, the operator shall submit a written report to the Environment Agency, and obtain the Environment Agency's written approval to it, of the details of the computational fluid dynamic (CFD) modelling. The report shall explain how the furnace has been designed to comply with the residence time and temperature

Reference	Operation	Pre-operational measures
		requirements as defined by Chapter IV and Annex VI of the IED whilst operating under normal load and the most unfavourable operating conditions (including minimum turn down and overload conditions), and that the design includes sufficient monitoring ports to support subsequent validation of these requirements during commissioning.
PO7	Energy Recovery Facility	At least three months before (or other date agreed in writing with the Environment Agency) the commencement of commissioning of the Energy Recovery Facility, the Operator shall submit a written report to the Environment Agency, and obtain the Environment Agency's written approval to it, specifying arrangements for continuous and periodic monitoring of emissions to air to comply with Environment Agency guidance notes M1, M2 and M20. The report shall include the following: • Plant and equipment details, including accreditation to MCERTS • Methods and standards for sampling and analysis
		Details of monitoring locations, access and working platforms
PO8	Energy Recovery Facility	At least 3 months before the commencement of commissioning of the Energy Recovery Facility (or other date agreed in writing with the Environment Agency) the Operator shall submit, for approval by the Environment Agency, a methodology (having regard to Technical Report P4-100/TR Part 2 Validation of Combustion Conditions) to verify the residence time, minimum temperature and oxygen content of the gases in the furnace whilst operating under normal load, minimum turn down and overload conditions.
PO9	Energy Recovery Facility	At least 3 months before the commencement of commissioning of the Energy Recovery Facility (or other date agreed in writing with the Environment Agency) the Operator shall submit, for approval by the Environment Agency, an updated specification of the air cooled condensers (ACCs) to demonstrate that the combined power sound power level does not exceed 97 dB Lwa. The final design of the proposed acoustic screens should also be submitted including justification of how these will ensure that noise from the ACCs is minimised.
PO10	Energy Recovery Facility and Materials Recovery Facility	No later than one month after the final design of the site infrastructure (or other date agreed in writing with the Environment Agency) the Operator shall submit an updated Fire Prevention Plan which meets the relevant criteria set out within the Environment Agency's Fire Prevention Plan guidance. The following elements which were not finalised when the first version was submitted shall be addressed in detail: • Provision of adequate firewater • Drainage, pollution control and firewater containment including a finalised drainage plan clearly marking emission point W1 • Identification of individual storage areas for the different waste types to be accepted on site. • Information on prevailing wind conditions.
		The updated FPP shall be submitted to the Environment Agency for approval.

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
Fuel Oil	< 0.1% sulphur content

Table S2.2 Per (Activity AR5)	mitted waste types and quantities for Material Sorting and Material Recovery Facility
Maximum quantity	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	·
•	any of the following characteristics shall not be accepted:
	ring solely or mainly of dusts, powders or loose fibres
	that are in a form which is either sludge or liquids
Waste code	Description
01	WASTES RESULTING FROM EXPLORATION, MINING, QUARRYING, AND PHYSICAL AND CHEMICAL TREATMENT OF MINERALS
01 01	wastes from mineral excavation
01 01 01	wastes from mineral metalliferous excavation
01 01 02	wastes from mineral non- metalliferous excavation
01 03	wastes from physical and chemical processing of metalliferous minerals
01 03 06	tailings other than those mentioned in 01 03 04 and 01 03 05
01 03 09	red mud from alumina production other than the wastes mentioned in 01 03 07
01 04	wastes from physical and chemical processing of non-metalliferous minerals
01 04 08	waste gravel and crushed rocks other than those mentioned in 01 04 07
01 04 09	waste sand and clays
01 04 11	wastes from potash and rock salt processing other than those mentioned in 01 04 07
01 04 12	tailings and other wastes from washing and cleaning of minerals other than those mentioned in 01 04 07 and 01 04 11
01 04 13	wastes from stone cutting and sawing other than those mentioned in 01 04 07
02	WASTES FROM AGRICULTURE, HORTICULTURE, AQUACULTURE, FORESTRY, HUNTING AND FISHING, FOOD PREPARATION AND PROCESSING
02 01	wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing
02 01 03	plant-tissue waste
02 01 04	waste plastics (except packaging)
02 01 07	wastes from forestry
02 01 10	waste metal
02 02	wastes from the preparation and processing of meat, fish and other foods of animal origin
02 02 03	materials unsuitable for consumption or processing
02 03	wastes from fruit, vegetables, cereals, edible oils, cocoa, coffee, tea and tobacco preparation and processing; conserve production; yeast and yeast extract production, molasses preparation and fermentation
02 03 04	materials unsuitable for consumption or processing
02 04	wastes from sugar processing
02 04 01	soil from cleaning and washing beet
02 04 02	off-specification calcium carbonate

Table S2.2 Per (Activity AR5)	mitted waste types and quantities for Material Sorting and Material Recovery Facility
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and
quantity	AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
•	any of the following characteristics shall not be accepted:
	ting solely or mainly of dusts, powders or loose fibres
	s that are in a form which is either sludge or liquids
Waste code	Description
02 05	wastes from the dairy products industry
02 05 01	materials unsuitable for consumption or processing
02 06	wastes from the baking and confectionery industry
02 06 01	materials unsuitable for consumption or processing
02 06 02	wastes from preserving agents
02 07	wastes from the production of alcoholic and non-alcoholic beverages (except coffee, tea and cocoa)
02 07 01	wastes from washing, cleaning and mechanical reduction of raw materials
02 07 02	wastes from spirits distillation
02 07 04	materials unsuitable for consumption or processing
03	WASTES FROM WOOD PROCESSING AND THE PRODUCTION OF PANELS AND FURNITURE, PULP, PAPER AND CARDBOARD
03 01	wastes from wood processing and the production of panels and furniture
03 01 01	waste bark and cork
03 01 05	sawdust, shavings, cuttings, wood, particle board and veneer other than those mentioned in 03 01 04
03 03	wastes from pulp, paper and cardboard production and processing
03 03 01	waste bark and wood
03 03 08	wastes from sorting of paper and cardboard destined for recycling
03 03 10	fibre rejects, fibre-, filler- and coating-sludges from mechanical separation
04	WASTES FROM THE LEATHER, FUR AND TEXTILE INDUSTRIES
04 01	wastes from the leather and fur industry
04 01 08	waste tanned leather (blue sheetings, shavings, cuttings, buffing dust) containing chromium
04 01 09	wastes from dressing and finishing
04 02	wastes from the textile industry
04 02 10	organic matter from natural products (for example grease, wax)
04 02 21	wastes from unprocessed textile fibres
04 02 22	wastes from processed textile fibres
06	WASTES FROM INORGANIC CHEMICAL PROCESSES
06 09	wastes from the MSFU of phosphorous chemicals and phosphorous chemical processes
06 09 02	phosphorous slag
06 09 04	calcium-based reaction wastes other than those mentioned in 06 09 03
06 11	wastes from the manufacture of inorganic pigments and opacificiers
06 11 01	calcium-based reaction wastes from titanium dioxide production
07	WASTES FROM ORGANIC CHEMICAL PROCESSES
07 02	wastes from the MFSU of plastics, synthetic rubber and man-made fibres
07 02 13	waste plastic
09	WASTES FROM THE PHOTOGRAPHIC INDUSTRY
09 01	wastes from the photographic industry

Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and
quantity	AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
_	any of the following characteristics shall not be accepted:
	ting solely or mainly of dusts, powders or loose fibres
	s that are in a form which is either sludge or liquids
Waste code	Description
09 01 07	photographic film and paper containing silver or silver compounds
09 01 08	photographic film and paper free of silver or silver compounds
09 01 10	single-use cameras without batteries
09 01 12	single-use cameras containing batteries other than those mentioned in 09 01 11
10	WASTES FROM THERMAL PROCESSES
10 01	wastes from power stations and other combustion plants (except 19)
10 01 05	calcium-based reaction wastes from flue-gas desulphurisation in solid form
10 01 07	calcium-based reaction wastes from flue-gas desulphurisation in sludge form
10 01 15	bottom ash, slag and boiler dust from co-incineration other than those mentioned in 10 01 14
10 01 19	wastes from gas cleaning other than those mentioned in 10 01 05, 10 01 07 and 10 01 18
10 01 24	sands from fluidised beds
10 02	wastes from the iron and steel industry
10 02 01	wastes from the processing of slag
10 02 02	unprocessed slag
10 02 08	solid wastes from gas treatment other than those mentioned in 10 02 07
10 02 10	mill scales
10 02 14	sludges and filter cakes from gas treatment other than those mentioned in 10 02 13
10 02 15	other sludges and filter cakes
10 03	wastes from aluminium thermal metallurgy
10 03 02	anode scraps
10 03 05	waste alumina
10 03 16	skimmings other than those mentioned in 10 03 15
10 03 18	carbon-containing wastes from anode manufacture other than those mentioned in 10 03
10 03 24	solid wastes from gas treatment other than those mentioned in 10 03 23
10 03 26	sludges and filter cakes from gas treatment other than those mentioned in 10 03 25
10 03 28	wastes from cooling-water treatment other than those mentioned in 10 03 27
10 03 30	wastes from treatment of salt slags and black drosses other than those mentioned in 10 03 29
10 04	wastes from lead thermal metallurgy
10 04 10	wastes from cooling-water treatment other than those mentioned in 10 04 09
10 05	wastes from zinc thermal metallurgy
10 05 01	slags from primary and secondary production
10 05 09	wastes from cooling-water treatment other than those mentioned in 10 05 08
10 05 11	dross and skimmings other than those mentioned in 10 05 10
10 06	wastes from copper thermal metallurgy
10 06 01	slags from primary and secondary production
	dross and skimmings from primary and secondary production
10 06 02	I UIOSS AND SKIIIIIIIUS IIOIII DIIIIAIV AND SECONDAIV DIODUCION

Table S2.2 Permitted waste types and quantities for Material Sorting and Material Recovery Facility (Activity AR5) Maximum quantity The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum.

Exclusions

Wastes having any of the following characteristics shall not be accepted:

Consisting solely or mainly of dusts, powders or loose fibres

	ting solely or mainly of dusts, powders or loose fibres
	s that are in a form which is either sludge or liquids
Waste code	Description
10 07	wastes from silver, gold and platinum thermal metallurgy
10 07 01	slags from primary and secondary production
10 07 02	Dross and skimmings from primary and secondary production
10 07 03	solid wastes from gas treatment
10 07 05	sludges and filter cakes from gas treatment
10 07 08	wastes from cooling-water treatment other than those mentioned in 10 07 07
10 08	wastes from other non-ferrous thermal metallurgy
10 08 09	other slags
10 08 11	dross and skimmings other than those mentioned in 10 08 10
10 08 13	carbon-containing wastes from anode manufacture other than those mentioned in 10 08 12
10 08 14	anode scrap
10 08 18	sludges and filter cakes from flue-gas treatment other than those mentioned in 10 08 17
10 08 20	wastes from cooling-water treatment other than those mentioned in 10 08 19
10 09	wastes from casting of ferrous pieces
10 09 03	furnace slag
10 09 06	casting cores and moulds which have not undergone pouring other than those mentioned in 10 09 05
10 09 08	casting cores and moulds which have undergone pouring other than those mentioned in 10 09 07
10 09 14	waste binders other than those mentioned in 10 09 13
10 09 16	waste crack-indicating agent other than those mentioned in 10 09 15
10 10	wastes from casting of non-ferrous pieces
10 10 03	furnace slag
10 10 06	casting cores and moulds which have not undergone pouring, other than those mentioned in 10 10 05
10 10 08	casting cores and moulds which have undergone pouring, other than those mentioned in 10 10 07
10 10 14	waste binders other than those mentioned in 10 10 13
10 10 16	waste crack-indicating agent other than those mentioned in 10 10 15
10 11	wastes from manufacture of glass and glass products
10 11 03	waste glass-based fibrous materials
10 11 10	waste preparation mixture before thermal processing, other than those mentioned in 10 11 09
10 11 12	waste glass other than those mentioned in 10 11 11
10 11 16	solid wastes from flue-gas treatment other than those mentioned in 10 11 15
10 11 18	sludges and filter cakes from flue-gas treatment other than those mentioned in 10 11 17
10 12	wastes from manufacture of ceramic goods, bricks, tiles and construction products
10 12 01	waste preparation mixture before thermal processing
10 12 05	sludges and filter cakes from gas treatment
10 12 06	discarded moulds
L	

Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and
quantity	AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
	any of the following characteristics shall not be accepted:
_	ting solely or mainly of dusts, powders or loose fibres
 Wastes 	that are in a form which is either sludge or liquids
Waste code	Description
10 12 08	waste ceramics, bricks, tiles and construction products (after thermal processing)
10 12 10	solid wastes from gas treatment other than those mentioned in 10 12 09
10 12 12	wastes from glazing other than those mentioned in 10 12 11
10 13	wastes from manufacture of cement, lime and plaster and articles and products made from them
10 13 01	waste preparation mixture before thermal processing
10 13 04	wastes from calcination and hydration of lime
10 13 07	sludges and filter cakes from gas treatment
10 13 10	wastes from asbestos-cement manufacture other than those mentioned in 10 13 09
10 13 11	wastes from cement-based composite materials other than those mentioned in 10 13 09 and 10 13 10
10 13 13	solid wastes from gas treatment other than those mentioned in 10 13 12
10 13 14	waste concrete and concrete sludge
11	WASTES FROM CHEMICAL SURFACE TREATMENT AND COATING OF METALS AND OTHER MATERIALS; NON-FERROUS HYDRO-METALLURGY
11 01	wastes from chemical surface treatment and coating of metals and other materials
	(for example galvanic processes, zinc coating processes, pickling processes,
	etching, phosphatising, alkaline degreasing, anodising)
11 01 10	sludges and filter cakes other than those mentioned in 11 01 09
11 01 14	degreasing wastes other than those mentioned in 11 01 13
11 02	wastes from non-ferrous hydrometallurgical processes
11 02 03	wastes from the production of anodes for aqueous electrolytical processes
11 02 06	wastes from copper hydrometallurgical processes other than those mentioned in 11 02 05
11 05	wastes from hot galvanising processes
11 05 01	hard zinc
11 05 02	zinc ash
12	WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 01	ferrous metal filings and turnings
12 01 03	non-ferrous metal filings and turnings
12 01 05	plastics shavings and turnings
12 01 13	welding wastes
12 01 17	waste blasting material other than those mentioned in 12 01 16
12 01 21	spent grinding bodies and grinding materials other than those mentioned in 12 01 20
15	WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 01	packaging (including separately collected municipal packaging waste)
15 01 01	paper and cardboard packaging
15 01 02	plastic packaging
10 01 02	

Table S2.2 Pe (Activity AR5)	rmitted waste types and quantities for Material Sorting and Material Recovery Facility
Maximum quantity	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
Wastes having	any of the following characteristics shall not be accepted:
 Consis 	ting solely or mainly of dusts, powders or loose fibres
	s that are in a form which is either sludge or liquids
Waste code	Description
15 01 04	metallic packaging
15 01 05	composite packaging
15 01 06	mixed packaging
15 01 07	glass packaging
15 01 09	textile packaging
15 02	absorbents, filter materials, wiping cloths and protective clothing
15 02 03	absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02
16	WASTES NOT OTHERWISE SPECIFIED IN THE LIST
16 01	end-of-life vehicles from different means of transport (including off-road machinery)
	and wastes from dismantling of end-of-life vehicles and vehicle maintenance
	(except 13, 14, 16 06 and 16 08)
16 01 03	end-of-life tyres
16 02	wastes from electrical and electronic equipment
16 02 14	discarded equipment other than those mentioned in 16 02 09 to 16 02 13
16 02 16	Components removed from discarded equipment other than those mentioned in 16 02 15
16 03	off-specification batches and unused products
16 03 04	inorganic wastes other than those mentioned in 16 03 03
16 03 06	organic wastes other than those mentioned in 16 03 05
16 06	Batteries and accumulators
16 06 04	Alkaline batteries (except 16 06 03)
16 06 05	Other batteries and accumulators
16 11	waste linings and refractories
16 11 02	carbon-based linings and refractories from metallurgical processes others than those mentioned in 16 11 01
16 11 04	other linings and refractories from metallurgical processes other than those mentioned in 16 11 03
16 11 06	linings and refractories from non-metallurgical processes others than those mentioned in 16 11 05
17	CONSTRUCTION AND DEMOLITION WASTES (INCLUDING EXCAVATED SOIL FROM CONTAMINATED SITES)
17 01	concrete, bricks, tiles and ceramics
17 01 01	concrete
17 01 02	bricks
17 01 03	tiles and ceramics
17 01 07	mixtures of concrete, bricks, tiles and ceramics other than those mentioned in 17 01 06
17 02	wood, glass and plastic
17 02 01	wood
17 02 02	glass
17 02 03	plastic
17 03	bituminous mixtures, coal tar and tarred products
17 03 02	bituminous mixtures other than those mentioned in 17 03 01

Table S2.2 Per (Activity AR5)	rmitted waste types and quantities for Material Sorting and Material Recovery Facility
Maximum quantity	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
Wastes having	any of the following characteristics shall not be accepted:
	ting solely or mainly of dusts, powders or loose fibres
	s that are in a form which is either sludge or liquids
Waste code	Description
17 04	metals (including their alloys)
17 04 01	copper, bronze, brass
17 04 02	aluminium
17 04 03	lead
17 04 04	zinc
17 04 05	iron and steel
17 04 06	tin
17 04 07	mixed metals
17 04 11	cables other than those mentioned in 17 04 10
17 05	soil (including excavated soil from contaminated sites), stones and dredging spoil
17 05 04	soil and stones other than those mentioned in 17 05 03
17 05 08	track ballast other than those mentioned in 17 05 07
17 06	insulation materials and asbestos-containing construction materials
17 06 04	insulation materials other than those mentioned in 17 06 01 and 17 06 03
17 08	gypsum-based construction material
17 08 02	gypsum-based construction materials other than those mentioned in 17 08 01
17 09	other construction and demolition wastes
17 09 04	mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03
19	WASTES FROM WASTE MANAGEMENT FACILITIES, OFF-SITE WASTE WATER TREATMENT PLANTS AND THE PREPARATION OF WATER INTENDED FOR HUMAN CONSUMPTION AND WATER FOR INDUSTRIAL USE
19 01	wastes from incineration or pyrolysis of waste
19 01 02	ferrous materials removed from bottom ash
19 01 12	bottom ash and slag other than those mentioned in 19 01 11
19 01 18	pyrolysis wastes other than those mentioned in 19 01 17
19 01 19	sands from fluidised beds
19 02	wastes from physico/chemical treatments of waste (including dechromatation
	decyanidation, neutralisation)
19 02 03	premixed wastes composed only of non-hazardous wastes
19 02 10	combustible wastes other than those mentioned in 19 02 08 and 19 02 09
19 04	vitrified waste and wastes from vitrification
19 04 01	vitrified waste
19 12	wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified
19 12 01	paper and cardboard
19 12 02	ferrous metal
19 12 03	non-ferrous metal
19 12 04	plastic and rubber
19 12 05	glass
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19 12 07

wood other than that mentioned in 19 12 06

Table S2.2 Per (Activity AR5)	mitted waste types and quantities for Material Sorting and Material Recovery Facility
Maximum quantity	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
	any of the following characteristics shall not be accepted:
	ing solely or mainly of dusts, powders or loose fibres
Wastes	that are in a form which is either sludge or liquids
Waste code	Description
19 12 08	textiles
19 12 09	minerals (for example sand, stones)
19 12 10	combustible waste (refuse derived fuel)
19 12 12	Other wastes (including mixtures of materials) from mechanical treatment of wastes other than those mentioned in 19 12 11 (generally packaging waste or mixed refuse)
19 13	wastes from soil and groundwater remediation
19 13 02	solid wastes from soil remediation other than those mentioned in 19 13 01
20	MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL, INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS
20 01	separately collected fractions (except 15 01)
20 01 01	paper and cardboard
20 01 02	glass
20 01 08	biodegradable kitchen and canteen waste
20 01 10	clothes
20 01 11	textiles
20 01 34	Batteries and accumulators other than those mentioned in 20 01 33
20 01 36	discarded electrical and electronic equipment other than those mentioned in 20 01 21, 20 01 23 and 20 01 35
20 01 38	wood other than that mentioned in 20 01 37
20 01 39	plastics
20 01 40	metals
20 01 41	wastes from chimney sweeping
20 02	garden and park wastes (including cemetery waste)
20 02 01	biodegradable waste
20 02 02	soil and stones
20 03	other municipal wastes
20 03 01	mixed municipal waste
20 03 02	waste from markets
20 03 03	street-cleaning residues
20 03 07	bulky waste

Table S2.3 Permitted waste types and quantities for Energy Recovery Facility (Activity AR1) The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum. **Maximum quantity**

Exclusions

Wastes having any of the following characteristics shall not be accepted:

- Consisting solely or mainly of dusts, powders or loose fibres

 Wastes that 	t are in a form which is either sludge or liquids
Waste Code	Description
02	Wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing, food preparation and processing
02 01	wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing
02 01 03	plant-tissue waste
02 01 04	waste plastics (except packaging)
02 01 07	wastes from forestry
02 01 10	waste metal
02 06	wastes from the baking and confectionery industry
02 06 01	materials unsuitable for consumption or processing
02 06 02	wastes from preserving agents
03	Wastes from wood processing and the production of panels and furniture, pulp, paper and cardboard
03 01	wastes from wood processing and the production of panels and furniture
03 01 01	waste bark and cork
03 01 05	sawdust, shavings, cuttings, wood, particle board and veneer other than those mentioned in 03 01 04
03 03	wastes from pulp, paper and cardboard production and processing
03 03 03 03 01	
	wastes from pulp, paper and cardboard production and processing
03 03 01	wastes from pulp, paper and cardboard production and processing waste bark and wood
03 03 01 03 03 07	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard
03 03 01 03 03 07 03 03 08	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling
03 03 01 03 03 07 03 03 08 03 03 10	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation
03 03 01 03 03 07 03 03 08 03 03 10 04	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02 04 02 10	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry organic matter from natural products (for example grease, wax)
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02 04 02 10 04 02 21	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry organic matter from natural products (for example grease, wax) wastes from unprocessed textile fibres
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02 04 02 10 04 02 21 04 02 22	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry organic matter from natural products (for example grease, wax) wastes from unprocessed textile fibres wastes from processed textile fibres
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02 04 02 10 04 02 21 04 02 22 07	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry organic matter from natural products (for example grease, wax) wastes from unprocessed textile fibres wastes from organic chemical processes
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02 04 02 10 04 02 21 04 02 22 07 07 02	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry organic matter from natural products (for example grease, wax) wastes from unprocessed textile fibres wastes from organic chemical processes wastes from the MFSU of plastics, synthetic rubber and man-made fibres
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02 04 02 10 04 02 21 04 02 22 07 07 02 07 02 13	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry organic matter from natural products (for example grease, wax) wastes from unprocessed textile fibres wastes from processed textile fibres Wastes from organic chemical processes wastes from the MFSU of plastics, synthetic rubber and man-made fibres waste plastic
03 03 01 03 03 07 03 03 08 03 03 10 04 04 02 04 02 10 04 02 21 04 02 22 07 07 02 07 02 13 09	wastes from pulp, paper and cardboard production and processing waste bark and wood mechanically separated rejects from pulping of waste paper and cardboard wastes from sorting of paper and cardboard destined for recycling fibre rejects, fibre-, filler- and coating-sludges from mechanical separation Wastes from the leather, fur and textile industries wastes from the textile industry organic matter from natural products (for example grease, wax) wastes from unprocessed textile fibres wastes from organic chemical processes wastes from the MFSU of plastics, synthetic rubber and man-made fibres wastes from the photographic industry

Table S2.3 Permitted waste types and quantities for Energy Recovery Facility (Activity AR1)

Maximum quantity The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum.

Exclusions

Wastes having any of the following characteristics shall not be accepted:

Consisting solely or mainly of dusts, powders or loose fibres

Wastes that	Wastes that are in a form which is either sludge or liquids	
Waste Code	Description	
15	Waste packaging, absorbents, wiping cloths, filter materials and protective clothing not otherwise specified	
15 01	packaging (including separately collected municipal packaging waste)	
15 01 01	paper and cardboard packaging	
15 01 02	plastic packaging	
15 01 03	wooden packaging	
15 01 05	composite packaging	
15 01 06	mixed packaging	
15 01 09	textile packaging	
15 02	absorbents, filter materials, wiping cloths and protective clothing	
15 02 03	absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02	
16	Wastes not otherwise specified in the list	
16 03	off-specification batches and unused products	
16 03 04	inorganic wastes other than those mentioned in 16 03 03	
16 03 06	organic wastes other than those mentioned in 16 03 05	
17 02	wood, glass and plastic	
17 02 01	Wood	
17 02 03	Plastic	
17 09	other construction and demolition wastes	
17 09 04	mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03	
19	Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use	
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)	
19 02 03	premixed wastes composed only of non-hazardous wastes	
19 02 10	combustible wastes other than those mentioned in 19 02 08 and 19 02 09	
19 05	wastes from aerobic treatment of solid wastes	
19 05 01	non-composted fraction of municipal and similar wastes	
19 05 02	non-composted fraction of animal and vegetable waste	
19 05 03	off-specification compost	
19 12	wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified	

Table S2.3 Permitte	d waste types and quantities for Energy Recovery Facility (Activity AR1)
Maximum quantity	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
	f the following characteristics shall not be accepted:
•	lely or mainly of dusts, powders or loose fibres
Wastes that a	re in a form which is either sludge or liquids
Waste Code	Description
19 12 01	paper and cardboard
19 12 04	plastic and rubber
19 12 07	wood other than that mentioned in 19 12 06
19 12 08	textiles
19 12 10	combustible waste (refuse derived fuel)
19 12 12	other wastes (including mixtures of materials) from mechanical treatment of wastes other than those mentioned in 19 12 11
20	Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions
20 01	separately collected fractions (except 15 01)

	institutional wastes) including separately collected fractions
20 01	separately collected fractions (except 15 01)
20 01 01	paper and cardboard
20 01 08	biodegradable kitchen and canteen waste
20 01 10	clothes
20 01 11	textiles
20 01 38	wood other than that mentioned in 20 01 37
20 01 39	plastics
20 02	garden and park wastes (including cemetery waste)
20 02 01	biodegradable waste
20 03	other municipal wastes
20 03 01	mixed municipal waste
20 03 02	waste from markets
20 03 07	bulky waste
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Table S2.4 Pern	Table S2.4 Permitted waste types and quantities for Waste Transfer Station (Activity AR4)		
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and		
quantity	AR5 shall not exceed 230,000 tonnes per annum.		
Exclusions	Exclusions		
Wastes having any of the following characteristics shall not be accepted:			
 Consisti 	 Consisting solely or mainly of dusts, powders or loose fibres 		
Wastes that are in a form which is either sludge or liquids			
Waste code	Description		
01	WASTES RESULTING FROM EXPLORATION, MINING, QUARRYING, AND PHYSICAL AND CHEMICAL TREATMENT OF MINERALS		
01 01	wastes from mineral excavation		
01 01 01	wastes from mineral metalliferous excavation		
01 01 02	wastes from mineral non- metalliferous excavation		

Table S2.4 Per	rmitted waste types and quantities for Waste Transfer Station (Activity AR4)
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and
quantity	AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
_	any of the following characteristics shall not be accepted:
	ting solely or mainly of dusts, powders or loose fibres
Wastes	s that are in a form which is either sludge or liquids
Waste code	Description
01 03	wastes from physical and chemical processing of metalliferous minerals
01 03 06	tailings other than those mentioned in 01 03 04 and 01 03 05
01 03 09	red mud from alumina production other than the wastes mentioned in 01 03 07
01 04	wastes from physical and chemical processing of non-metalliferous minerals
01 04 08	waste gravel and crushed rocks other than those mentioned in 01 04 07
01 04 09	waste sand and clays
01 04 11	wastes from potash and rock salt processing other than those mentioned in 01 04 07
01 04 12	tailings and other wastes from washing and cleaning of minerals other than those mentioned in 01 04 07 and 01 04 11
01 04 13	wastes from stone cutting and sawing other than those mentioned in 01 04 07
02	WASTES FROM AGRICULTURE, HORTICULTURE, AQUACULTURE, FORESTRY, HUNTING AND FISHING, FOOD PREPARATION AND PROCESSING
02 01	wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing
02 01 03	plant-tissue waste
02 01 04	waste plastics (except packaging)
02 01 07	wastes from forestry
02 01 10	waste metal
02 02	wastes from the preparation and processing of meat, fish and other foods of animal origin
02 02 03	materials unsuitable for consumption or processing
02 03	wastes from fruit, vegetables, cereals, edible oils, cocoa, coffee, tea and tobacco preparation and processing; conserve production; yeast and yeast extract production, molasses preparation and fermentation
02 03 04	materials unsuitable for consumption or processing
02 04	wastes from sugar processing
02 04 01	soil from cleaning and washing beet
02 04 02	off-specification calcium carbonate
02 05	wastes from the dairy products industry
02 05 01	materials unsuitable for consumption or processing
02 06	wastes from the baking and confectionery industry
02 06 01	materials unsuitable for consumption or processing
02 06 02	wastes from preserving agents
02 07	wastes from the production of alcoholic and non-alcoholic beverages (except coffee, tea and cocoa)
02 07 01	wastes from washing, cleaning and mechanical reduction of raw materials
02 07 02	wastes from spirits distillation
02 07 04	materials unsuitable for consumption or processing
03	WASTES FROM WOOD PROCESSING AND THE PRODUCTION OF PANELS AND FURNITURE, PULP, PAPER AND CARDBOARD
03 01	wastes from wood processing and the production of panels and furniture
03 01 01	waste bark and cork
03 01 05	sawdust, shavings, cuttings, wood, particle board and veneer other than those mentioned in 03 01 04

Table S2.4 Per	rmitted waste types and quantities for Waste Transfer Station (Activity AR4)
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and
quantity	AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	
_	any of the following characteristics shall not be accepted:
	ting solely or mainly of dusts, powders or loose fibres
	s that are in a form which is either sludge or liquids
Waste code	Description
03 03	wastes from pulp, paper and cardboard production and processing
03 03 01	waste bark and wood
03 03 07	mechanically separated rejects from pulping of waste paper and cardboard
03 03 08	wastes from sorting of paper and cardboard destined for recycling
03 03 10	fibre rejects, fibre-, filler- and coating-sludges from mechanical separation
04	WASTES FROM THE LEATHER, FUR AND TEXTILE INDUSTRIES
04 01	wastes from the leather and fur industry
04 01 08	waste tanned leather (blue sheetings, shavings, cuttings, buffing dust) containing chromium
04 01 09	wastes from dressing and finishing
04 02	wastes from the textile industry
04 02 21	wastes from unprocessed textile fibres
04 02 22	wastes from processed textile fibres
06	WASTES FROM INORGANIC CHEMICAL PROCESSES
06 09	wastes from the MSFU of phosphorous chemicals and phosphorous chemical processes
06 09 02	phosphorous slag
06 09 04	calcium-based reaction wastes other than those mentioned in 06 09 03
06 11	wastes from the manufacture of inorganic pigments and opacificiers
06 11 01	calcium-based reaction wastes from titanium dioxide production
07	WASTES FROM ORGANIC CHEMICAL PROCESSES
07 02	wastes from the MFSU of plastics, synthetic rubber and man-made fibres
07 02 13	waste plastic
09	WASTES FROM THE PHOTOGRAPHIC INDUSTRY
09 01	wastes from the photographic industry
09 01 07	photographic film and paper containing silver or silver compounds
09 01 08	photographic film and paper free of silver or silver compounds
09 01 10	single-use cameras without batteries
09 01 12	single-use cameras containing batteries other than those mentioned in 09 01 11
10	WASTES FROM THERMAL PROCESSES
10 01	wastes from power stations and other combustion plants (except 19)
10 01 05	calcium-based reaction wastes from flue-gas desulphurisation in solid form
10 01 07	calcium-based reaction wastes from flue-gas desulphurisation in sludge form
10 01 15	bottom ash, slag and boiler dust from co-incineration other than those mentioned in 10 01 14
10 01 19	wastes from gas cleaning other than those mentioned in 10 01 05, 10 01 07 and 10 01 18
10 01 24	sands from fluidised beds
10 02	wastes from the iron and steel industry
10 02 01	wastes from the processing of slag
10 02 02	unprocessed slag
10 02 08	solid wastes from gas treatment other than those mentioned in 10 02 07
	<u> </u>
10 02 10	mill scales

Table S2.4 Per	mitted waste types and quantities for Waste Transfer Station (Activity AR4)					
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and					
quantity	AR5 shall not exceed 230,000 tonnes per annum.					
Exclusions						
	any of the following characteristics shall not be accepted:					
	ting solely or mainly of dusts, powders or loose fibres					
	s that are in a form which is either sludge or liquids					
Waste code	Description					
10 02 14	sludges and filter cakes from gas treatment other than those mentioned in 10 02 13					
10 02 15	other sludges and filter cakes					
10 03	wastes from aluminium thermal metallurgy					
10 03 02	anode scraps					
10 03 05	waste alumina					
10 03 16	skimmings other than those mentioned in 10 03 15					
10 03 18	carbon-containing wastes from anode manufacture other than those mentioned in 10 03 17					
10 03 24	solid wastes from gas treatment other than those mentioned in 10 03 23					
10 03 26	sludges and filter cakes from gas treatment other than those mentioned in 10 03 25					
10 03 28	wastes from cooling-water treatment other than those mentioned in 10 03 27					
10 03 30						
10 04	wastes from lead thermal metallurgy					
10 04 10	wastes from cooling-water treatment other than those mentioned in 10 04 09					
10 05	wastes from zinc thermal metallurgy					
10 05 01	slags from primary and secondary production					
10 05 09	wastes from cooling-water treatment other than those mentioned in 10 05 08					
10 05 11	dross and skimmings other than those mentioned in 10 05 10					
10 06	wastes from copper thermal metallurgy					
10 06 01	slags from primary and secondary production					
10 06 02	dross and skimmings from primary and secondary production					
10 06 10	wastes from cooling-water treatment other than those mentioned in 10 06 09					
10 07	wastes from silver, gold and platinum thermal metallurgy					
10 07 01	slags from primary and secondary production					
10 07 02	Dross and skimmings from primary and secondary production					
10 07 03	solid wastes from gas treatment					
10 07 05	sludges and filter cakes from gas treatment					
10 07 08	wastes from cooling-water treatment other than those mentioned in 10 07 07					
10 08	wastes from other non-ferrous thermal metallurgy					
10 08 09	other slags					
10 08 11	dross and skimmings other than those mentioned in 10 08 10					
10 08 13	carbon-containing wastes from anode manufacture other than those mentioned in 10 08 12					
10 08 14	anode scrap					
10 08 18	sludges and filter cakes from flue-gas treatment other than those mentioned in 10 08 17					
10 08 20	wastes from cooling-water treatment other than those mentioned in 10 08 19					
10 09	wastes from casting of ferrous pieces					
10 09 03	furnace slag					
10 09 06	casting cores and moulds which have not undergone pouring other than those mentioned in 10 09 05					

Table S2.4 Per	rmitted waste types and quantities for Waste Transfer Station (Activity AR4)					
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and					
quantity	AR5 shall not exceed 230,000 tonnes per annum.					
Exclusions						
_	any of the following characteristics shall not be accepted:					
	ting solely or mainly of dusts, powders or loose fibres					
	s that are in a form which is either sludge or liquids					
Waste code	Description					
10 09 08	casting cores and moulds which have undergone pouring other than those mentioned in 10 09 07					
10 09 14	waste binders other than those mentioned in 10 09 13					
10 09 16	waste crack-indicating agent other than those mentioned in 10 09 15					
10 10	wastes from casting of non-ferrous pieces					
10 10 03	furnace slag					
10 10 06	casting cores and moulds which have not undergone pouring, other than those mentioned in 10 10 05					
10 10 08	casting cores and moulds which have undergone pouring, other than those mentioned in 10 10 07					
10 10 14	waste binders other than those mentioned in 10 10 13					
10 10 16	waste crack-indicating agent other than those mentioned in 10 10 15					
10 11	wastes from manufacture of glass and glass products					
10 11 03	waste glass-based fibrous materials					
10 11 10	waste preparation mixture before thermal processing, other than those mentioned in 10 17 09					
10 11 12	waste glass other than those mentioned in 10 11 11					
10 11 16	solid wastes from flue-gas treatment other than those mentioned in 10 11 15					
10 11 18	sludges and filter cakes from flue-gas treatment other than those mentioned in 10 11 17					
10 12	wastes from manufacture of ceramic goods, bricks, tiles and construction products					
10 12 01	waste preparation mixture before thermal processing					
10 12 05	sludges and filter cakes from gas treatment					
10 12 06	discarded moulds					
10 12 08	waste ceramics, bricks, tiles and construction products (after thermal processing)					
10 12 10	solid wastes from gas treatment other than those mentioned in 10 12 09					
10 12 12	wastes from glazing other than those mentioned in 10 12 11					
10 13	wastes from manufacture of cement, lime and plaster and articles and products					
	made from them					
10 13 01	waste preparation mixture before thermal processing					
10 13 04	wastes from calcination and hydration of lime					
10 13 07	sludges and filter cakes from gas treatment					
10 13 10	wastes from asbestos-cement manufacture other than those mentioned in 10 13 09					
10 13 11	wastes from cement-based composite materials other than those mentioned in 10 13 09 and 10 13 10					
10 13 13	solid wastes from gas treatment other than those mentioned in 10 13 12					
10 13 14	waste concrete and concrete sludge					
11	WASTES FROM CHEMICAL SURFACE TREATMENT AND COATING OF METALS AND OTHER MATERIALS; NON-FERROUS HYDRO-METALLURGY					
11 01	wastes from chemical surface treatment and coating of metals and other materials					
	(for example galvanic processes, zinc coating processes, pickling processes, etching, phosphatising, alkaline degreasing, anodising)					
11 01 10	sludges and filter cakes other than those mentioned in 11 01 09					
11 01 14	degreasing wastes other than those mentioned in 11 01 13					

	rmitted waste types and quantities for Waste Transfer Station (Activity AR4)
Maximum quantity	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 an AR5 shall not exceed 230,000 tonnes per annum.
Exclusions	Arto shall not exceed 200,000 tonnes per annum.
	any of the following characteristics shall not be accepted:
_	ting solely or mainly of dusts, powders or loose fibres
	s that are in a form which is either sludge or liquids
Waste code	Description
11 02	wastes from non-ferrous hydrometallurgical processes
11 02 03	wastes from the production of anodes for aqueous electrolytical processes
11 02 06	wastes from copper hydrometallurgical processes other than those mentioned in 11 02 05
11 05	wastes from hot galvanising processes
11 05 01	hard zinc
11 05 02	zinc ash
12	WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE
	TREATMENT OF METALS AND PLASTICS
12 01	wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 01	ferrous metal filings and turnings
12 01 03	non-ferrous metal filings and turnings
12 01 05	plastics shavings and turnings
12 01 13	welding wastes
12 01 17	waste blasting material other than those mentioned in 12 01 16
12 01 21	spent grinding bodies and grinding materials other than those mentioned in 12 01 20
15	WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 01	packaging (including separately collected municipal packaging waste)
15 01 01	paper and cardboard packaging
15 01 02	plastic packaging
15 01 03	wooden packaging
15 01 04	metallic packaging
15 01 05	composite packaging
15 01 06	mixed packaging
15 01 07	glass packaging
15 01 09	textile packaging
15 02	absorbents, filter materials, wiping cloths and protective clothing
15 02 03	absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02
16	WASTES NOT OTHERWISE SPECIFIED IN THE LIST
16 01	end-of-life vehicles from different means of transport (including off-road machinery and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 03	end-of-life tyres
16 02	wastes from electrical and electronic equipment
16 02 14	discarded equipment other than those mentioned in 16 02 09 to 16 02 13
16 02 16	Components removed from discarded equipment other than those mentioned in 16 02 15
16 03	off-specification batches and unused products
16 03 04	inorganic wastes other than those mentioned in 16 03 03
	3
	organic wastes other than those mentioned in 16.03.05
16 03 06 16 06	organic wastes other than those mentioned in 16 03 05 Batteries and accumulators

Table S2.4 Perr	mitted waste types and quantities for Waste Transfer Station (Activity AR4)						
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and						
quantity	AR5 shall not exceed 230,000 tonnes per annum.						
Exclusions							
Wastes having a	any of the following characteristics shall not be accepted:						
	ng solely or mainly of dusts, powders or loose fibres						
 Wastes 	that are in a form which is either sludge or liquids						
Waste code	Description						
16 06 05	Other batteries and accumulators						
16 11	waste linings and refractories						
16 11 02	carbon-based linings and refractories from metallurgical processes others than those mentioned in 16 11 01						
16 11 04	other linings and refractories from metallurgical processes other than those mentioned in 16 11 03						
16 11 06	linings and refractories from non-metallurgical processes others than those mentioned in 16 11 05						
17	CONSTRUCTION AND DEMOLITION WASTES (INCLUDING EXCAVATED SOIL FROM CONTAMINATED SITES)						
17 01	concrete, bricks, tiles and ceramics						
17 01 01	concrete						
17 01 02	bricks						
17 01 03	tiles and ceramics						
17 01 07	mixtures of concrete, bricks, tiles and ceramics other than those mentioned in 17 01 06						
17 02	wood, glass and plastic						
17 02 01	wood						
17 02 02	glass						
17 02 03	plastic						
17 03	bituminous mixtures, coal tar and tarred products						
17 03 02	bituminous mixtures other than those mentioned in 17 03 01						
17 04	metals (including their alloys)						
17 04 01	copper, bronze, brass						
17 04 02	aluminium						
17 04 03	lead						
17 04 04	zinc						
17 04 05	iron and steel						
17 04 06	tin						
17 04 07	mixed metals						
17 04 11	cables other than those mentioned in 17 04 10						
17 05	soil (including excavated soil from contaminated sites), stones and dredging spoil						
17 05 04	soil and stones other than those mentioned in 17 05 03						
17 05 08	track ballast other than those mentioned in 17 05 07						
17 06	insulation materials and asbestos-containing construction materials						
17 06 01*	insulation materials containing asbestos – bonded asbestos only						
17 06 04	insulation materials other than those mentioned in 17 06 01 and 17 06 03						
17 06 05*	construction materials containing asbestos – bonded asbestos only						
17 08	gypsum-based construction material						
17 08 02	gypsum-based construction materials other than those mentioned in 17 08 01						
17 09	other construction and demolition wastes						
17 09 04	mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03						

Table S2 4 Per	mitted waste types and quantities for Waste Transfer Station (Activity AR4)					
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and					
quantity	AR5 shall not exceed 230,000 tonnes per annum.					
Exclusions	7 it to origin that exceede 200,000 territors per armam.					
	any of the following characteristics shall not be accepted:					
	ting solely or mainly of dusts, powders or loose fibres					
	s that are in a form which is either sludge or liquids					
Waste code	Description					
19	WASTES FROM WASTE MANAGEMENT FACILITIES, OFF-SITE WASTE WATER TREATMENT PLANTS AND THE PREPARATION OF WATER INTENDED FOR HUMAN CONSUMPTION AND WATER FOR INDUSTRIAL USE					
19 01	wastes from incineration or pyrolysis of waste					
19 01 02	ferrous materials removed from bottom ash					
19 01 12	bottom ash and slag other than those mentioned in 19 01 11					
19 01 18	pyrolysis wastes other than those mentioned in 19 01 17					
19 01 19	sands from fluidised beds					
19 02	wastes from physico/chemical treatments of waste (including dechromatation					
10 02	decyanidation, neutralisation)					
19 02 03	premixed wastes composed only of non-hazardous wastes					
19 02 10	combustible wastes other than those mentioned in 19 02 08 and 19 02 09					
19 04	vitrified waste and wastes from vitrification					
19 04 01	vitrified waste					
19 05	wastes from aerobic treatment of solid wastes					
19 05 01	non-composted fraction of municipal and similar wastes					
19 05 02	non-composted fraction of midnicipal and vegetable waste					
19 05 02						
19 03 03						
19 12	compacting, pelletising) not otherwise specified					
19 12 01	paper and cardboard					
19 12 02	ferrous metal					
19 12 03	non-ferrous metal					
19 12 04	plastic and rubber					
19 12 05	glass					
19 12 07	wood other than that mentioned in 19 12 06					
19 12 08	textiles					
19 12 09	minerals (for example sand, stones)					
19 12 10	combustible waste (refuse derived fuel)					
19 12 12	Other wastes (including mixtures of materials) from mechanical treatment of wastes other than those mentioned in 19 12 11 (generally packaging waste or mixed refuse)					
19 13	wastes from soil and groundwater remediation					
19 13 02	solid wastes from soil remediation other than those mentioned in 19 13 01					
20	MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL,					
	INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS					
20 01	separately collected fractions (except 15 01)					
20 01 01	paper and cardboard					
20 01 02	glass					
20 01 08	biodegradable kitchen and canteen waste					
20 01 10	clothes					
20 01 11	textiles					
20 01 34	Batteries and accumulators other than those mentioned in 20 01 33					
_0 0 1 0 7	Battories and aboundation other than those mentioned in 20 01 00					

Table S2.4 Perr	nitted waste types and quantities for Waste Transfer Station (Activity AR4)							
Maximum	The total quantity of waste accepted at the site aggregated across activities AR1, AR4 and							
quantity	AR5 shall not exceed 230,000 tonnes per annum.							
Exclusions								
Wastes having a	any of the following characteristics shall not be accepted:							
 Consisti 	ng solely or mainly of dusts, powders or loose fibres							
 Wastes 	that are in a form which is either sludge or liquids							
Waste code	Description							
20 01 36	discarded electrical and electronic equipment other than those mentioned in 20 01 21, 20 01 23 and 20 01 35							
20 01 38	wood other than that mentioned in 20 01 37							
20 01 39	plastics							
20 01 40	metals							
20 01 41	wastes from chimney sweeping							
20 02	garden and park wastes (including cemetery waste)							
20 02 01	biodegradable waste							
20 02 02	soil and stones							
20 03	other municipal wastes							
20 03 01	mixed municipal waste							
20 03 02	waste from markets							
20 03 03	street-cleaning residues							
20 03 07	bulky waste							

Schedule 3 – Emissions and monitoring

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 [as shown on site plan in Schedule 7]	Particulate matter	Exhaust gases from incineration line	30 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Particulate matter	Exhaust gases from incineration line	5 mg/m ³	Daily average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Total Organic Carbon (TOC)	Exhaust gases from incineration line	20 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Total Organic Carbon (TOC)	Exhaust gases from incineration line	10 mg/m ³	Daily average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Hydrogen chloride	Exhaust gases from incineration line	60 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Hydrogen chloride	Exhaust gases from incineration line	6 mg/m ³	Daily average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Hydrogen fluoride	Exhaust gases from incineration line	1 mg/m ³	Average of three consecutive measurements of at least 30 minutes each	Quarterly in first year. Then Biannual	BS ISO 15713

	oint source emissions to a	1	1	, 	T	1
Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 [as shown on site plan in Schedule 7]	Carbon monoxide	Exhaust gases from incineration line	100 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Carbon monoxide	Exhaust gases from incineration line	50 mg/m ³	Daily average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Sulphur dioxide	Exhaust gases from incineration line	200 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Sulphur dioxide	Exhaust gases from incineration line	30 mg/m ³	Daily average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Oxides of nitrogen (NO and NO ₂ expressed as NO ₂)	Exhaust gases from incineration line	400 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Oxides of nitrogen (NO and NO ₂ expressed as NO ₂)	Exhaust gases from incineration line	120 mg/m ³	Daily average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Cadmium and thallium and their compounds (total)	Exhaust gases from incineration line	0.02 mg/m ³	Average of three consecutive measurements of at least 30 minutes each	Quarterly in first year. Then Bi- annual	BS EN 14385
A1 [as shown on	Mercury and its compounds	Exhaust gases from	0.02 mg/m ³	Average of three consecutive measurements of at	Quarterly in first year and accelerated monitoring at	BS EN 13211

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
site plan in Schedule 7]		incineration line	Limit does not apply if continuous monitoring has been specified by the Environment Agency after completion of IC10	least 30 minutes each	frequency agreed through IC10. Then bi-annual. Not required if continuous monitoring has been specified by the Environment Agency after completion of IC10	
A1 [as shown on site plan in Schedule 7]	Mercury and its compounds	Exhaust gases from incineration line	0.02 mg/m ³	Daily average	Continuous Not required unless continuous monitoring has been specified by the Environment Agency after completion of IC10.	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Sb, As, Pb, Cr, Co, Cu, Mn, Ni and V and their compounds (total)	Exhaust gases from incineration line	0.3 mg/m ³	Average of three consecutive measurements of at least 30 minutes each	Quarterly in first year. Then Bi- annual	BS EN 14385
A1 [as shown on site plan in Schedule 7]	Ammonia (NH₃)	Exhaust gases from incineration line	10 mg/m ³	Daily average	Continuous measurement	BS EN 14181
A1 [as shown on site plan in Schedule 7]	Nitrous oxide (N ₂ O)	Exhaust gases from incineration line	No limit set	Average of three consecutive measurements of at least 30 minutes each	Annually	BS EN ISO 21258
A1 [as shown on site plan in Schedule 7]	Dioxins / furans (I-TEQ)	Exhaust gases from incineration line	0.04 ng/m ³ or 0.06 ng/m ³ if long term limit is	Periodic over minimum 6 hours, maximum 8 hour period	Monthly for first 6 months and accelerated monitoring as agreed through IC9, quarterly for following 6 months and then biannually	BS EN 1948 Parts 1, 2 and 3 or

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
			specified by the Environment Agency after completion of IC10	or value over sampling period of 2 to 4 weeks for long term sampling	or long term monitoring if specified by the Environment Agency after completion of IC9	long term sampling method if specified by the Environment Agency after completion of IC9
A1 [as shown on site plan in Schedule 7]	Dioxin-like PCBs (WHO-TEQ Humans / Mammals, Fish, Birds)	Exhaust gases from incineration line	No limit set	Periodic over minimum 6 hours, maximum 8 hour period or value over sampling period of 2 to 4 weeks for long term sampling	Monthly for first 6 months and accelerated monitoring as agreed through IC9, quarterly for following 6 months and then biannually or long term monitoring if specified by the Environment Agency after completion of IC9. No monitoring is required if emissions have been shown to be below 0.01 ng/m³ as agreed with the Environment Agency.	BS EN 1948 Parts 1, 2 and 4 or long term sampling method if specified by the Environment Agency after completion of IC9.
A1 [as shown on site plan in Schedule 7]	Dioxins / furans (WHO-TEQ Humans / Mammals, Fish, Birds)	Exhaust gases from incineration line	No limit set	Periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannual	BS EN 1948 Parts 1, 2 and 3
A1 [as shown on site plan in Schedule 7]	Polybrominated dibenzo- dioxins and furans	Exhaust gases from incineration line	No limit set	No monitoring required	-	-
A1 [as shown on site plan in Schedule 7]	Specific individual polycyclic aromatic hydrocarbons (PAHs), as specified in Schedule 6.	Exhaust gases from incineration line	No limit set	Periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year then annually	BS ISO 11338 Parts 1 and 2

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A2	Carbon monoxide	Back-up electrical generator	No limit set	In line with web guide 'Monitoring stack emissions: low risk MCPs and specified generators' Published 16 February 2021 (formerly known as TGN M5)	Every 1500 hours of operation or once every five years (whichever comes first).	In line with web guide 'Monitoring stack emissions: low risk MCPs and specified generators' Published 16 February 2021 (formerly known as TGN M5)

Table S3.1(a) F	Table S3.1(a) Point source emissions to air during abnormal operation of incineration plant – emission limits and monitoring requirements								
Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method			
A1 [as shown on site plan in Schedule 7]	Particulate matter	Exhaust gases from incineration line	150 mg/m ³	½-hr average	Continuous measurement	BS EN 14181 during abatement plant failure			
A1 [as shown on site plan in Schedule 7]	Total Organic Carbon (TOC)	Exhaust gases from incineration line	20 mg/m ³	½-hr average	Continuous measurement	BS EN 14181 during abatement plant failure			
A1 [as shown on site plan in Schedule 7]	Carbon monoxide	Exhaust gases from incineration line	100 mg/m ³	½-hr average	Continuous measurement	BS EN 14181 during abatement plant failure			

Table S3.2 Point Source emissions to water (other than sewer) and land – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
W1 on drainage plan agreed under Pre operational condition PO10	Uncontaminated surface water runoff via interceptor.	None set	No limit set	-	-	-

Table S3.3 Process monitor	Table S3.3 Process monitoring requirements				
Emission point reference or source or description of point of measurement	Parameter	Monitoring frequency	Monitoring standard or method	Other specifications	
As identified in the Application	Wind Speed and Direction	Continuous	Anemometer		
Location close to the Combustion Chamber inner wall or as identified and justified in Application.	Temperature (° C)	Continuous	Traceable to national standards	As agreed in writing with the Agency.	
Incineration plant	Gross electrical efficiency	Within 6 months of first operation and then within 6 months of any modification that significantly affects energy efficiency	Performance test at full load or other method as agreed in writing with the Environment Agency	-	

Table S3.4 Residue quality					
Emission point reference or source or description of point of measurement	Parameter	Limit	Monitoring frequency	Monitoring standard or method *	Other specifications
Bottom Ash	TOC or otherwise as agreed in writing with the Environment Agency	<3% for TOC or otherwise as agreed in writing with the Environment Agency	Monthly in the first year of operation. Then Quarterly or otherwise as agreed in writing with the Environment Agency	BS EN 14899 and either BS EN 13137 or BS EN 15936 or otherwise as agreed in writing with the Environment Agency	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis' or otherwise as agreed in writing with the Environment Agency
Bottom Ash	Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.		Monthly in the first year of operation. Then Quarterly	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'	
Bottom Ash	Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions		Before use of a new disposal or recycling route	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'	
APC Residues	Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.		Monthly in the first year of operation. Then Quarterly	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'	

Table S3.4 Residue quality					
Emission point reference or source or description of point of measurement	Parameter	Limit	Monitoring frequency	Monitoring standard or method *	Other specifications
APC Residues	Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions		Before use of a new disposal or recycling route	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'	

^{*} Or other equivalent standard as agreed in writing with the Environment Agency.

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring	g data		
Parameter	Emission or monitoring point/reference	Reporting period	Period begins
Emissions to air Parameters as required by condition 3.6.1.	A1	Quarterly	1 Jan, 1 Apr, 1 Jul and 1 Oct
TOC or otherwise as agreed in writing with the Environment Agency Parameters as required by condition 3.6.1	Bottom Ash	Quarterly (but monthly for the first year of operation)	1 Jan, 1 Apr, 1 Jul and 1 Oct
Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs Parameters as required by condition 3.6.1	Bottom Ash	Quarterly (but monthly for the first year of operation)	1 Jan, 1 Apr, 1 Jul and 1 Oct
Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions Parameters as required by condition 3.6.1	Bottom Ash	Before use of a new disposal or recycling route	
Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs Parameters as required by condition 3.6.1	APC Residues	Quarterly (but monthly for the first year of operation)	1 Jan, 1 Apr, 1 Jul and 1 Oct
Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions Parameters as required by condition 3.6.1	APC Residues	Before use of a new disposal or recycling route	
Functioning and monitoring of the incineration plant as required by condition 4.2.2		Annually	1 Jan

Table S4.2 Annual production/treatment		
Parameter	Units	
Total Municipal Waste Incinerated	tonnes	
Total Commercial and Industrial Waste Incinerated	tonnes	
Electrical energy produced	KWh	
Thermal energy produced e.g. steam for export	KWh	
Electrical energy exported	KWh	
Electrical energy used on installation	KWh	
Waste heat utilised by the installation	KWh	

Table S4.3 Performance parameters			
Parameter	Frequency of assessment	Units	
Annual Report as required by condition 4.2.2	Annually	-	
Electrical energy exported, imported and used at the installation	Annually	KWh / tonne of waste incinerated	
Fuel oil consumption	Annually	Kg / tonne of waste incinerated	
Bottom Ash residue	Annually	Route, tonnes and tonnes / tonne of waste incinerated	
APC residue	Annually	Route, tonnes and tonnes / tonne of waste incinerated	
Ammonia / Urea consumption	Annually	Kg / tonne of waste incinerated	
Activated Carbon consumption	Annually	Kg / tonne of waste incinerated	
Lime / Sodium Bicarbonate consumption	Annually	Kg / tonne of waste incinerated	
Water consumption	Annually	Kg / tonne of waste incinerated	
Periods of abnormal operation	Annually	Number of occasions and cumulative hours for current calendar year for each line.	

Table S4.4 Reporting forms				
Media/parameter	Reporting format	Date of form		
Annual report required by condition 4.2.2	Annual performance report template	Version 2.1 11/11/2019		
Air	Forms air 1-9 or other forms as agreed in writing by the Environment Agency	16/11/2022		

Schedule 5 - Notification

These pages outline the information that the operator must provide.

(b) Notification requirements for the breach of a limit

Emission point reference/ source

Measured value and uncertainty

Date and time of monitoring

To be notified within 24 hours of detection unless otherwise specified below

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number

Name of operator

Time and date of the detection	
(a) Notification requirements for any malfunction, breakdown or failure accident, or emission of a substance not controlled by an emission line causing or may cause significant pollution	
To be notified within 24 hours of detection	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

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Parameter(s)

(b) Notification requirements for to be notified within 24 hours of			oolow
Measures taken, or intended to be	detection unless	otherwise specified t	pelow
taken, to stop the emission			
Time neviede for netification follo		of a buseab of a limit	
Time periods for notification follo	wing detection o	or a breach of a limit	Notification period
			Troumoution portion
(c) Notification requirements for t	the breach of per	mit conditions not rel	ated to limits
To be notified within 24 hours of de	ection		
Condition breached			
Date, time and duration of breach			
Details of the permit breach i.e. what happened including impacts observed.			
Measures taken, or intended to be taken, to restore permit compliance.			
(d) Notification requirements for		any significant advers	e environmental effect
To be notified within 24 hours of	detection		
Description of where the effect on the environment was detected			
Substances(s) detected			
Concentrations of substances detected			
Date of monitoring/sampling			
Part B – to be submit		n as practicat	ole
Any more accurate information on the notification under Part A.			
Measures taken, or intended to be t a recurrence of the incident	aken, to prevent		

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Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	
Name*	
Post	
Signature	
Date	

^{*} authorised to sign on behalf of the operator

Schedule 6 - Interpretation

"abatement equipment" means that equipment dedicated to the removal of polluting substances from releases from the installation to air or water media.

"abnormal operation" means: any technically unavoidable stoppages, disturbances, or failures of the plant or the measurement devices. Abnormal operation starts as defined in condition 2.3.12 and ends as defined in condition 2.3.13. Abnormal operation is limited to 4 hours for a single occurrence and a total of 60 hours per year per line.

"accident" means an accident that may result in pollution.

"APC residues" means air pollution control residues

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"BAT conclusions" means Best Available Techniques (BAT) Conclusions published by the European Commission.

"bottom ash" means ash transported by the grate

"CEM" Continuous emission monitor

"CEN" means Commité Européen de Normalisation

"bi-annual" means twice per year with at least five months between tests;

"Commissioning" means testing of the new incineration plant that involves any operation of the furnace.

"dioxin and furans" means polychlorinated dibenzo-p-dioxins and polychlorinated dibenzofurans.

"disposal" means any of the operations provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"Hazardous property" has the meaning in Annex III of the Waste Framework Directive

"Hazardous waste" has the meaning given in the Hazardous Waste (England and Wales) Regulations 2005 (as amended)

"incineration line" means all of the incineration equipment related to a common discharge to air location.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

"ISO" means International Standards Organisation.

'List of Wastes' means the list of wastes established by Commission Decision 2000/532/EC replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on

waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste, as amended from time to time

"LOI" means loss on ignition a technique used to determine the combustible material by heating the ash residue to a high temperature

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"OTNOC" means operation other than normal operating conditions, excluding start-up and shut-down and periods of abnormal operation, as defined in the OTNOC management plan approved through preoperational condition PO1 or otherwise as agreed in writing with the Environment Agency.

"PAH" means Poly-cyclic aromatic hydrocarbon, and comprises Anthanthrene, Benzo[a]anthracene, Benzo[b]fluoranthene, Benzo[k]fluoranthene, Benzo[b]naph(2,1-d)thiophene, Benzo[c]phenanthrene, Benzo[ghi]perylene, Benzo[a]pyrene, Cholanthrene, Chrysene, Cyclopenta[c,d]pyrene, Dibenzo[ah]anthracene, Dibenzo[a,i]pyrene Fluoranthene, Indo[1,2,3-cd]pyrene, Naphthalene

"PCB" means Polychlorinated Biphenyl. Dioxin-like PCBs are the non-ortho and mono-ortho PCBs listed in the table below.

"Pests" means Birds, Vermin and Insects.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"recovery" means any of the operations provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"start up" is any period, where the plant has been non-operational, until waste has been fed to the plant in a sufficient quantity to initiate steady-state conditions as described in the application or agreed in writing with the Environment Agency.

"shut down" is any period where the plant is being returned to a non-operational state as described in the application or agreed in writing with the Environment Agency.

"TOC" means Total Organic Carbon. In respect of releases to air, this means the gaseous and vaporous organic substances, expressed as TOC. In respect of Bottom Ash, this means the total carbon content of all organic species present in the ash (excluding carbon in elemental form).

"Waste code" means the six digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk

"Waste Framework Directive" or "WFD" means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- (a) in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels;
- (b) in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content; and
- (c) in relation to gases from incineration plants other than those burning waste oil, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 11% dry

For dioxins/furans and dioxin-like PCBs the determination of the toxic equivalence concentration (I-TEQ, & WHO-TEQ for dioxins/furans, WHO-TEQ for dioxin-like PCBs) stated as a release limit and/ or reporting requirement, the mass concentrations of the following congeners have to be multiplied with their respective toxic equivalence factors before summing. When reporting on measurements of dioxins/furans and dioxin-

like PCBs, the toxic equivalence concentrations should be reported as a range based on: all congeners less than the detection limit assumed to be zero as a minimum, and all congeners less than the detection limit assumed to be at the detection limit as a maximum. However the minimum value should be used when assessing compliance with the emission limit value in table S3.1.

Congener	I-TEF	WHO-TEF	WHO-TEF		
	1990	2005	1997/8		
		Humans / Mammals	Fish	Birds	
Dioxins					
2,3,7,8-TCDD	1	1	1	1	
1,2,3,7,8-PeCDD	0.5	1	1	1	
1,2,3,4,7,8-HxCDD	0.1	0.1	0.5	0.05	
1,2,3,6,7,8-HxCDD	0.1	0.1	0.01	0.01	
1,2,3,7,8,9-HxCDD	0.1	0.1	0.01	0.1	
1,2,3,4,6,7,8-HpCDD	0.01	0.01	0.001	<0.001	
OCDD	0.001	0.0003	-	-	
Furans					
2,3,7,8-TCDF	0.1	0.1	0.05	1	
1,2,3,7,8-PeCDF	0.05	0.03	0.05	0.1	
2,3,4,7,8-PeCDF	0.5	0.3	0.5	1	
1,2,3,4,7,8-HxCDF	0.1	0.1	0.1	0.1	
1,2,3,7,8,9-HxCDF	0.1	0.1	0.1	0.1	
1,2,3,6,7,8-HxCDF	0.1	0.1	0.1	0.1	
2,3,4,6,7,8-HxCDF	0.1	0.1	0.1	0.1	
1,2,3,4,6,7,8_HpCDF	0.01	0.01	0.01	0.01	
1,2,3,4,7,8,9-HpCDF	0.01	0.01	0.01	0.01	
OCDF	0.001	0.0003	0.0001	0.0001	

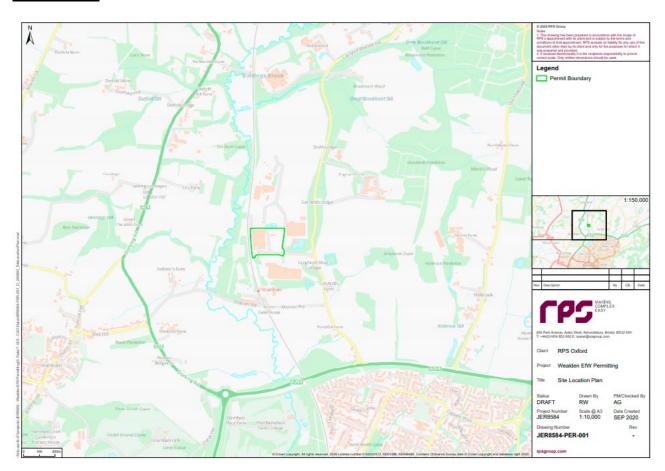
TEF schemes for dioxin-like PCBs				
Congener	WHO-TEF			
	2005 Humans / mammals	1997/8		
		Fish	Birds	
Non-ortho PCBs				
3,4,4',5-TCB (81)	0.0001	0.0005	0.1	
3,3',4,4'-TCB (77)	0.0003	0.0001	0.05	
3,3',4,4',5 - PeCB (126)	0.1	0.005	0.1	
3,3',4,4',5,5'-HxCB(169)	0.03	0.00005	0.001	
Mono-ortho PCBs				

Congener	WHO-TEF		
	2005	1997/8	
	Humans / mammals	Fish	Birds
2,3,3',4,4'-PeCB (105)	0.00003	<0.000005	0.0001
2,3,4,4',5-PeCB (114)	0.00003	<0.000005	0.0001
2,3',4,4',5-PeCB (118)	0.00003	<0.000005	0.00001
2',3,4,4',5-PeCB (123)	0.00003	<0.000005	0.00001
2,3,3',4,4',5-HxCB (156)	0.00003	<0.000005	0.0001
2,3,3',4,4',5'-HxCB (157)	0.00003	<0.000005	0.0001
2,3',4,4',5,5'-HxCB (167)	0.00003	<0.000005	0.00001
2,3,3',4,4',5,5'-HpCB (189)	0.00003	<0.00005	0.00001

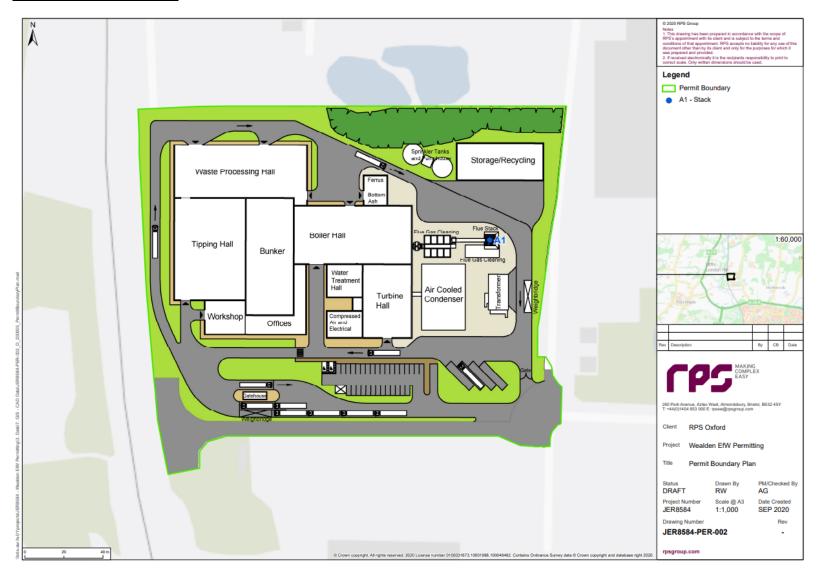
[&]quot;year" means calendar year ending 31 December.

Schedule 7 – Site plan

Location plan



Installation boundary plan



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